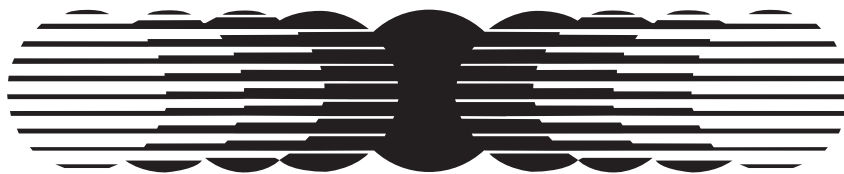


PARTS MANUAL

2014
DEFOLIATOR
3700 12 ROW

Amity
TECHNOLOGY



2800 7TH Avenue North
Fargo, ND 58102

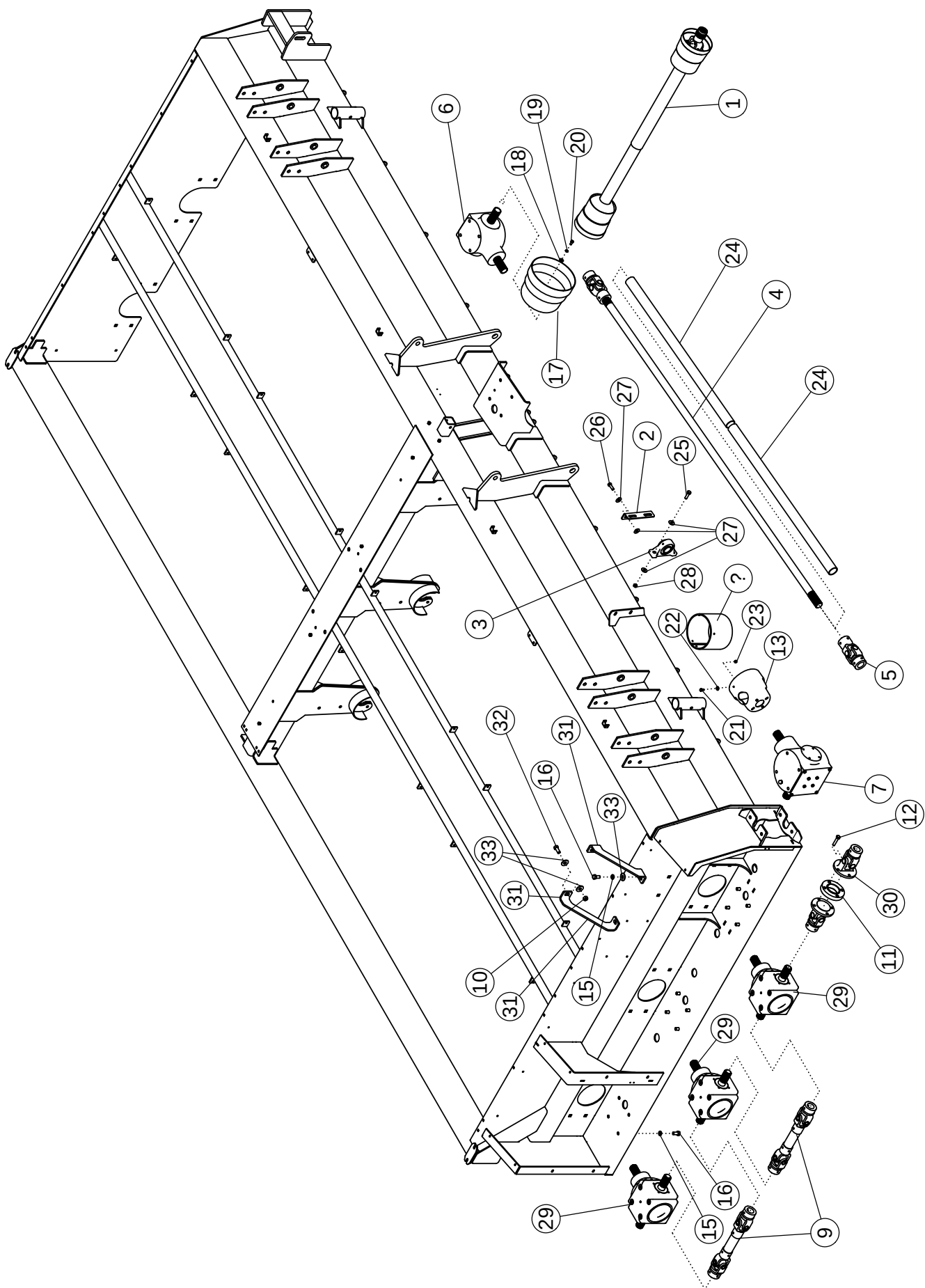
Phone: (701) 232-4199
Fax: (701) 234-1716
www.amitytech.com

TABLE OF CONTENTS

HITCH ASSEMBLY	1-2
DRIVE TRAIN	3-4
#1 FLAILS.....	5-14
#2 FLAILS.....	15-18
#3 FLAILS.....	19-26
FLAIL TUBE ASSEMBLY	27-28
FLAIL TUBE MOUNTING	29-30
FLAIL TUBE MOUNTING - STEEL FRONT DRUM OPTION	31-32
DOORS AND SHIELDS.....	33-36
STANDARD REAR STRUTS-11.2 X 24 TIRES.....	37-38
OCSILLATING SPINDLE HOUSING	39-40
STANDARD REAR STRUTS-7.6 X 15 TIRES.....	41-42
STEERABLE REAR STRUTS-11.2 X 24 TIRES.....	43-46
STEERABLE REAR STRUTS-7.6 X 15 TIRES.....	47-50
SCALPER BAR ASSEMBLY	51-52
SCALPER BASKET	53-54
SCALPER HYDRAULICS.....	55-56
SELF-CENTERING ROW FINDER 12ROW.....	57-58
ROW FINDER HYDRAULICS.....	59-60
FRAME MOUNTED ROWFINDER.....	61-62
ASSY-ROW FINDER MOUNT.....	63-64
FRAME MOUNTED ROWFINDER HYDRAULICS.....	65-66
HYDRAULIC ROW FINDER.....	67-70
HITCH HYDRAULICS.....	71-72
LIGHT KIT.....	73-74
DECALS.....	75-78
FRONT STABILIZER STRUT (OPTIONAL).....	79-80
REAR STRUT HYDRAULICS-11.2 X 24 TIRES (OPTIONAL).....	81-82
REAR STRUT HYDRAULICS-7.6 X 15 TIRES (OPTIONAL).....	83-84
GEARBOX-L TYPE #68065	85-86
GEARBOX-L TYPE W/OVERRRRUN CLUTCH #68066.....	87-88
GEARBOX-T TYPE #68067	89-90
GEARBOX-T TYPE #68068.....	91-92
STANDARD PTO (1-3/8" & 1-3/4") #69679 & #69680.....	93-94
1-3/8" & 1-3/4" CONSTANT VELOCITY PTO #69681 & # 69682.....	95-96
CLUTCH-TORQUE LIMITER #305196 & #305198.....	97-98
CLUTCH-TORQUE LIMITER #69686 (CV) & #69685 (STD).....	99-100
SIDE DRIVELINE #52397.....	101-102
COUPLER-UNIVERSAL JOINT #68443.....	103-104
SNAP RING PLIERS.....	105

HITCH ASSEMBLY

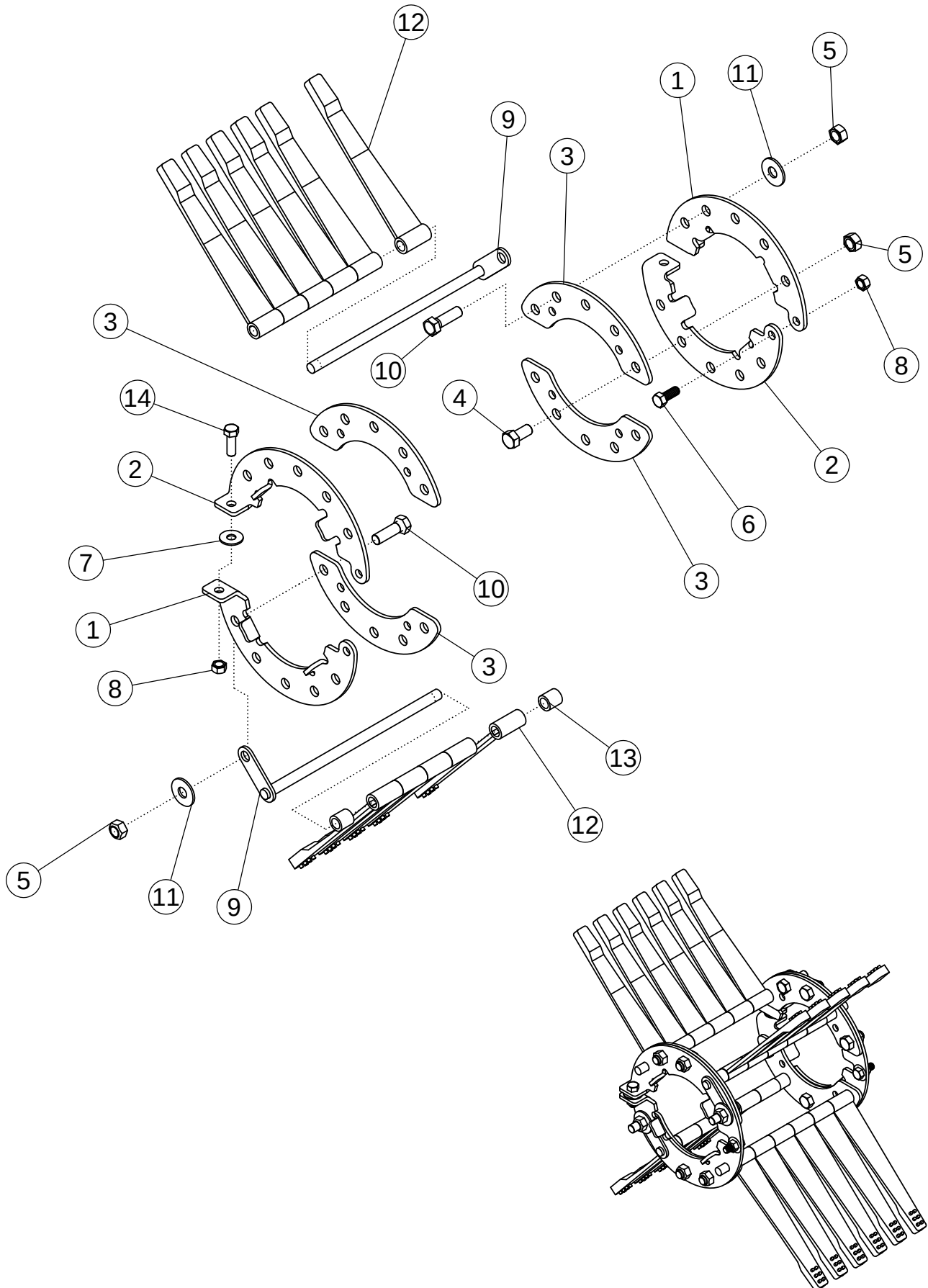
ITEM	PART NO.	DESCRIPTION	QTY
1	50341	WLDMT - STD HITCH PIVOT	1
2	68277	WLDMT - DRAWPOLE DEF	1
3	57930	WLDMT-HITCH PLATE	1
4	62101	WLDMT-PIN	1
5	1012059	BOLT-HEX: .75 X 3.00 NC GR5 ZP	6
6	1012061	WASHER-LOCK: .75 ZP	6
7	1011620	NUT-HEX: .75 NC GR2 ZP	6
8	64476	PLATE-PULL HITCH	1
9	62477	BOLT-HITCH DRILLED	1
10	62088	NUT-SLOTTED: 1.13 NC GR5 ZP	1
11	1013473	PIN-COTTER: .19 X 2.00 NP	1
12	50678	PIN	1
13	1015117	BOLT-HEX: .63 X 4.00 NC GR8 ZP	1
14	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	1
15	1030756	BOLT-HEX: 1.25 X 10.50 NC GR5 ZP	1
16	1030759	NUT-TOPLOCK: 1.25 NC ZP	1
17	1011748	ZERK - GREASE	4
18	1030757	BOLT-HEX: 1.38 X 4.25 NC GR5 ZP	2
19	1030760	WASHER-LOCK: 1.38 ZP	2
20	1030758	NUT-HEX: 1.38 NC ZP	2
21	58891	CYLINDER-HYDRAULIC 4 X 8" 3000	2
	301315	SEAL KT-CYL 4 X 8, 4 X 10 3000PSI UNIVERSAL	
22	63995	TOP_BRACKET - RH	1
23	63996	TOP_BRACKET - LH	1
24	63383	POLY GUIDE BLOCK	1
25	63999	WLDMT - BOTTOM_BRACKET	1
26	1016211	BOLT-HEX: .25 X 2.00 NC GR5	4
27	1030946	NUT-TOPLOCK: .25 NC GR5 ZP	4
28	63359	COLLAR-SET: .563 ZP	1
29	52073	WLDMT-STAND	2
30	52408	SPRING PIN .50 X 3.50	2
31	68533	LINER-FRONT 1222	2
32	56886	RIVET-POP: .19 X .675 ZP	68
33	52407	RATCHET JACK-PAINTED	1
34	64615	TUBE-SPACER 2.0 X 1.25	1
	64614	TUBE-SPACER 2.0 X 1.63	
35	58925	WASHER-HARDENED: 4.00 X 1.63	1
36	63406	PIN-CLEVIS: 1.00 X 4.00 ZP	1
37	52448	DECAL-CAUTION	1
38	63405	DECAL-DEPTH GAUGE	1
39	69106	STRIP-LINER BACK 12R	2
40	58098	SAFETY CHAIN 20200# (NOT SHOWN)	1



DRIVE TRAIN

ITEM	PART NO.	DESCRIPTION	QTY
1	69681	CONSTANT VELOCITY PTO 1.38"	1
	69682	CONSTANT VELOCITY PTO 1.75"	
	69679	STANDARD PTO 1.38"	
	69680	STANDARD PTO 1.75"	
2	68274	PLATE-BEARING SUPPORT	1
3	52405	BEARING-PILLOW 1-3/4"	1
4	300111	SHAFT-CROSS 12R SPLINED	1
5	69683	U-JOINT 1-3/4"20 SPLINED	2
6	68065	GEARBOX-S2125 1.35:1 L	1
7	68066	GEARBOX-S2125 1.35:1 L W/OVERRUN CLUTCH	1
8	68067	GEARBOX-S2125 1.35:1 T	2
9	52397	DRIVELINE-SIDE	2
10	1016595*	NUT-TOPLOCK: .63 NC GR5 ZP	2
11	305154	PLATE-SPACER COUPLER 90DEG	1
12	305192	BOLT-HEX .56 X 3.00 NC GR5 ZP	4
13	63972	SHIELD-CONE SMALL DRILLED	2
14	52372	FLAP-RUBBER INSERT	2
15	1011813	WASHER-LOCK: .63 ZP	22
16	68449	BOLT-HEX: M16 X 2.0 X L30	22
17	52389	SHIELD CONE-LARGE	1
18	1011828	WASHER-FLAT: .38 ZP	12
19	1011586	WASHER-LOCK: .38 ZP	12
20	68450	BOLT-HEX: M10 X 1.5 X L20	12
21	1011597	BOLT-HEX: .31 X .75 NC GR5 ZP	8
22	1011583	WASHER-FLAT: .31 ZP	8
23	1030700	NUT-TOPLOCK: .31 NC GR5 ZP	8
24	68275	COVER-CROSS SHAFT 49.50"	2
25	1011608	BOLT-HEX: .50 X 1.75 NC GR5 ZP	2
26	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	2
27	1014443	WASHER-FLAT: .50 ZP	8
28	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	4
29	68067	GEARBOX-S2125 1.35:1 T (NON STEEL FLAIL)	1
	68068	GEARBOX-S2125 1:1.93 T (STEEL FLAIL)	
30	68443	COUPLER-U-JOINT	1
31	68970*	PLATE-GEARBOX SUPPORT	2
32	72063*	BOLT-CRG: .63 X 1.50 NC GR5 ZP	2
33	1013024*	WASHER-FLAT: .63 ZP	4

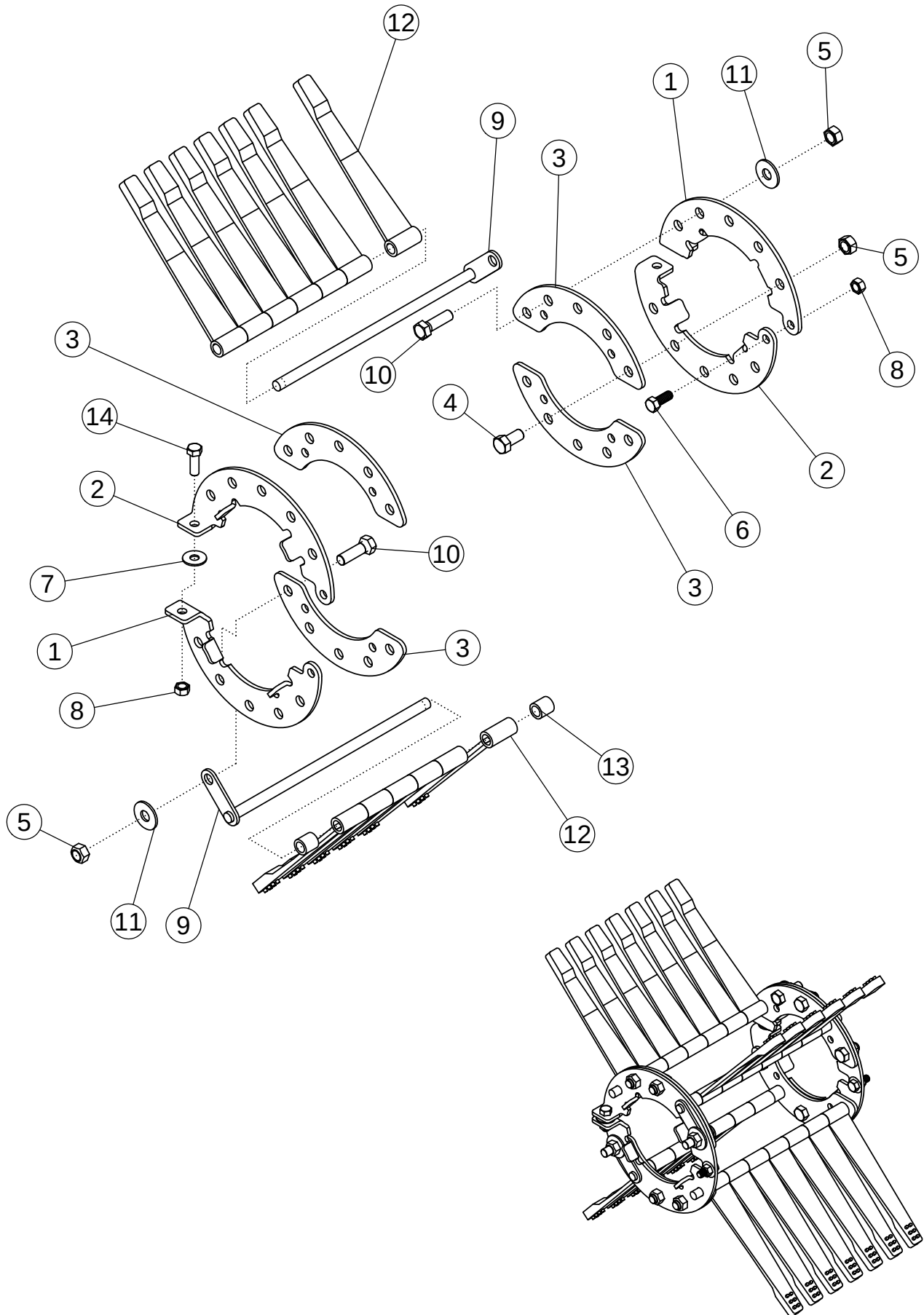
* USE WITH STEEL FRONT DRUM ONLY



RUBBER FLAILS ON #1 DRUM FORWARD

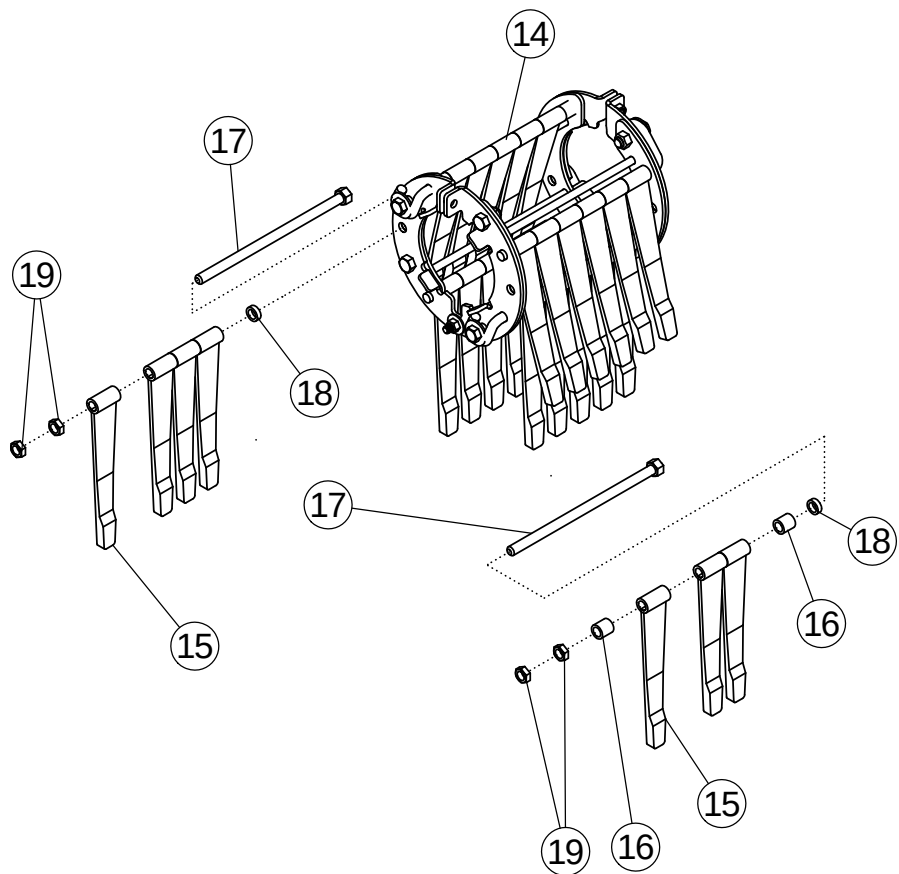
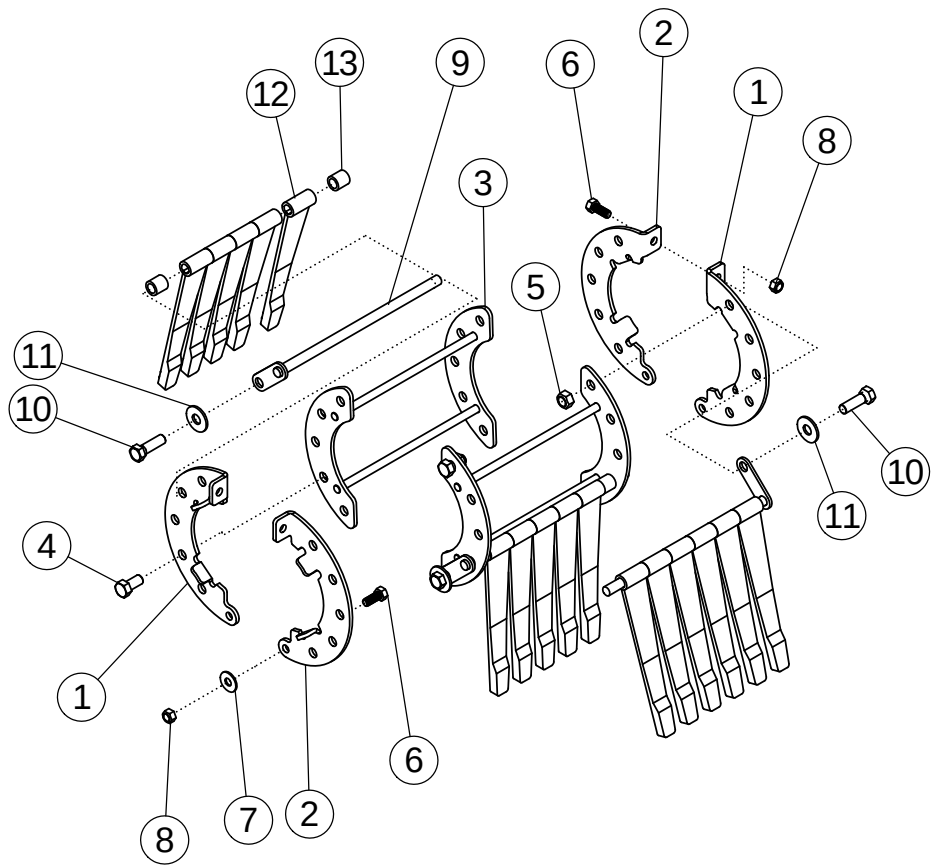
22" SPACING (#52123)

ITEM	PART NO.	DESCRIPTION	QTY
1	52062	FLAIL RING-LH	2
2	52061	FLAIL RING-RH	2
3	58084	PLATE-REINFORCEMENT ZP	4
4	1032509	BOLT-HEX: .63 X 1.25 NC GR5 ZP	8
5	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	12
6	1011606	BOLT-HEX: .50 X 1.25 NC GR5 ZP	2
7	1014443	WASHER-FLAT: .50 ZP	2
8	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	4
9	305557	FLAIL ROD	4
10	1011623	BOLT-HEX: .63 X 2.00 NC GR5 ZP	4
11	1013024	WASHER-FLAT: .63 ZP	4
12	52356	FLAIL-STUDDER 1 X 12	22
13	51549	SPACER 1	4
14	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	2



RUBBER FLAILS ON #1 DRUM FORWARD 30" SPACING

ITEM	PART NO.	DESCRIPTION	QTY
1	52062	FLAIL RING-LH	2
2	52061	FLAIL RING-RH	2
3	58084	PLATE-REINFORCEMENT ZP	4
4	1032509	BOLT-HEX: .63 X 1.25 NC GR5 ZP	8
5	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	12
6	1011606	BOLT-HEX: .50 X 1.25 NC GR5 ZP	2
7	1014443	WASHER-FLAT: .50 ZP	2
8	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	4
9	305556	FLAIL ROD	4
10	1011623	BOLT-HEX: .63 X 2.00 NC GR5 ZP	4
11	1013024	WASHER-FLAT: .63 ZP	4
12	52356	FLAIL-STUDDER 1 X 12	26
	52354	FLAIL-RUBBER 1 X 12 (PREMIER)	
	52235	FLAIL-RUBBER 2 X 12	
13	51549	SPACER 1	4
14	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	2



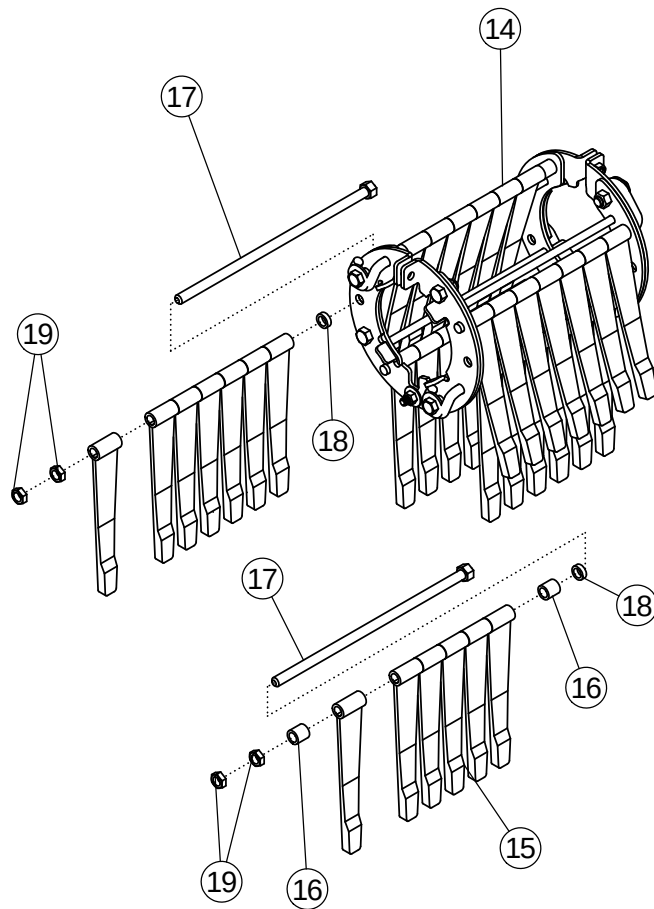
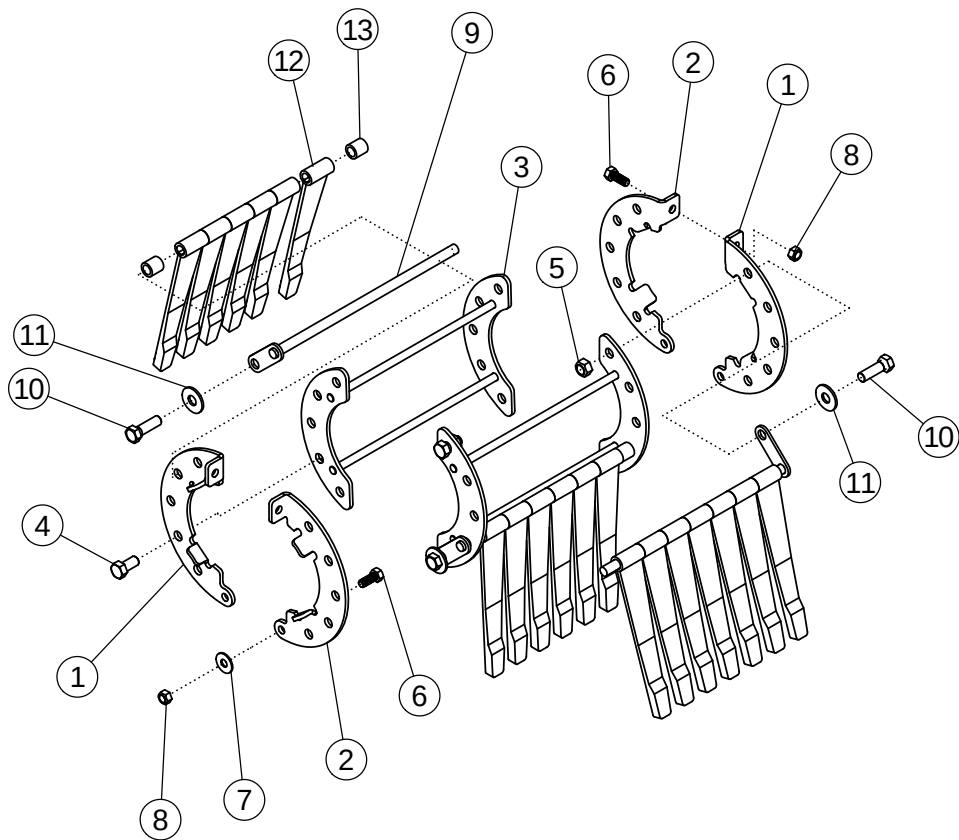
RUBBER FLAILS ON #1 DRUM REVERSE 22" SPACING

ITEM	PART NO.	DESCRIPTION	QTY
1	52062	FLAIL RING-LH	2
2	52061	FLAIL RING-RH	2
3	58167	WLDMT-FRONT BAIL	2
4	1032509	BOLT-HEX: .63 X 1.25 NC GR5 ZP	4
5	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	8
6	1011606	BOLT-HEX: .50 X 1.25 NC GR5 ZP	4
7	1014443	WASHER-FLAT: .50 ZP	2
8	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	4
9	305557	FLAIL ROD	4
10	1011623	BOLT-HEX: .63 X 2.00 NC GR5 ZP	4
11	1013024	WASHER-FLAT: .63 ZP	4
12	52356	FLAIL-STUDDER 1 X 12	22
13	51549	SPACER 1	4

IN BETWEEN ROWS: 22" SPACING

14	58542*	ASSY-FLAIL #1 22" REVERSE	1
15	52356	FLAIL-STUDDER 1 X 12	7
16	51549	SPACER 1	2
17	64600	WLDMT-FLAIL ROD REVERSE 22"	2
18	51547	SPACER 5/16	2
19	1026259	NUT-JAM: .63 NC GR2 ZP	4

*ITEMS ARE 1-13 ARE INCLUDED IN ITEM 14



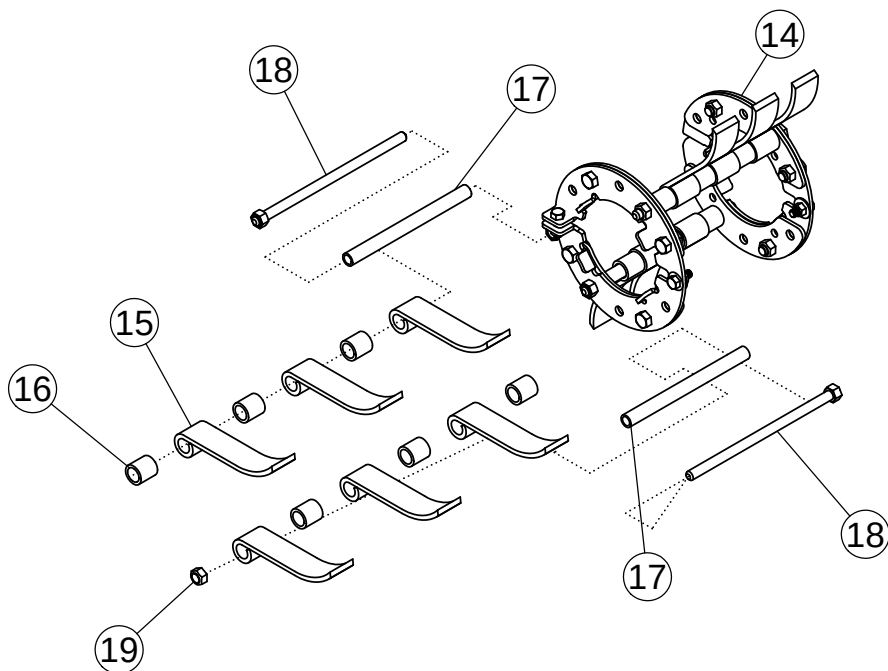
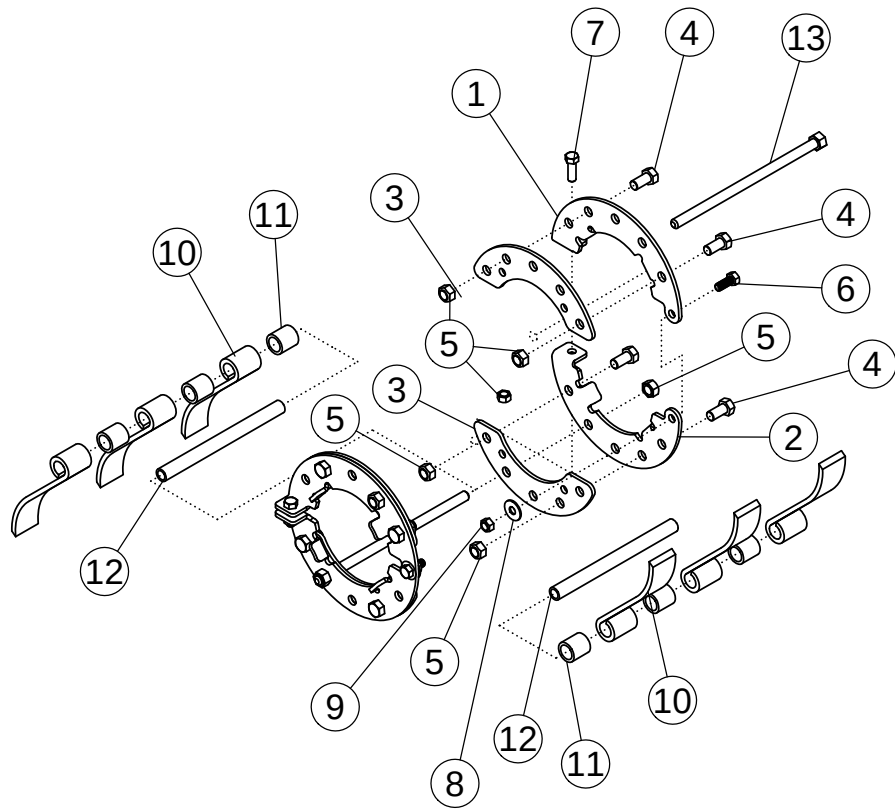
RUBBER FLAILS ON #1 DRUM REVERSE 30" SPACING

ITEM	PART NO.	DESCRIPTION	QTY
1	52062	FLAIL RING-LH	2
2	52061	FLAIL RING-RH	2
3	62254	WLDMT-FRONT BAIL	2
4	1032509	BOLT-HEX: .63 X 1.25 NC GR5 ZP	4
5	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	8
6	1011606	BOLT-HEX: .50 X 1.25 NC GR5 ZP	4
7	1014443	WASHER-FLAT: .50 ZP	2
8	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	4
9	305556	WLDMT-6 FLAIL ROD 15.75" ZP	4
10	1011623	BOLT-HEX: .63 X 2.00 NC GR5 ZP	4
11	1013024	WASHER-FLAT: .63 ZP	4
12	52356	FLAIL-STUDDDED 1 X 12	26
13	51549	SPACER 1	4

IN BETWEEN ROWS: 30" SPACING

14	58543*	ASSY-FLAIL #1 30" REVERSE	1
15	52356	FLAIL-STUDDDED 1 X 12	13
16	51549	SPACER 1	2
17	64755	WLDMT-FLAIL ROD REVERSE 30"	2
18	51547	SPACER 5/16	2
19	1026259	NUT-JAM: .63 NC GR2 ZP	4

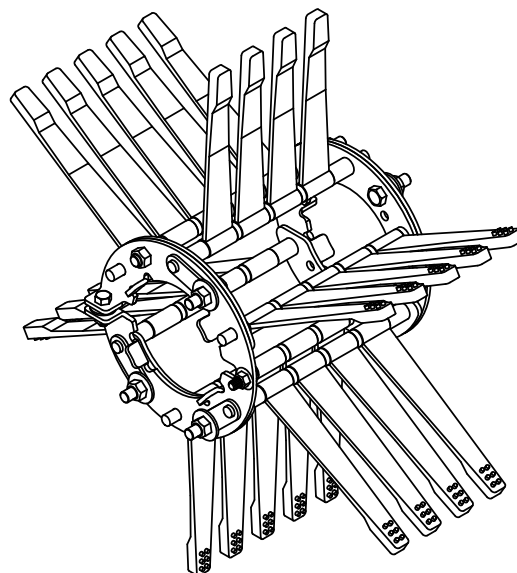
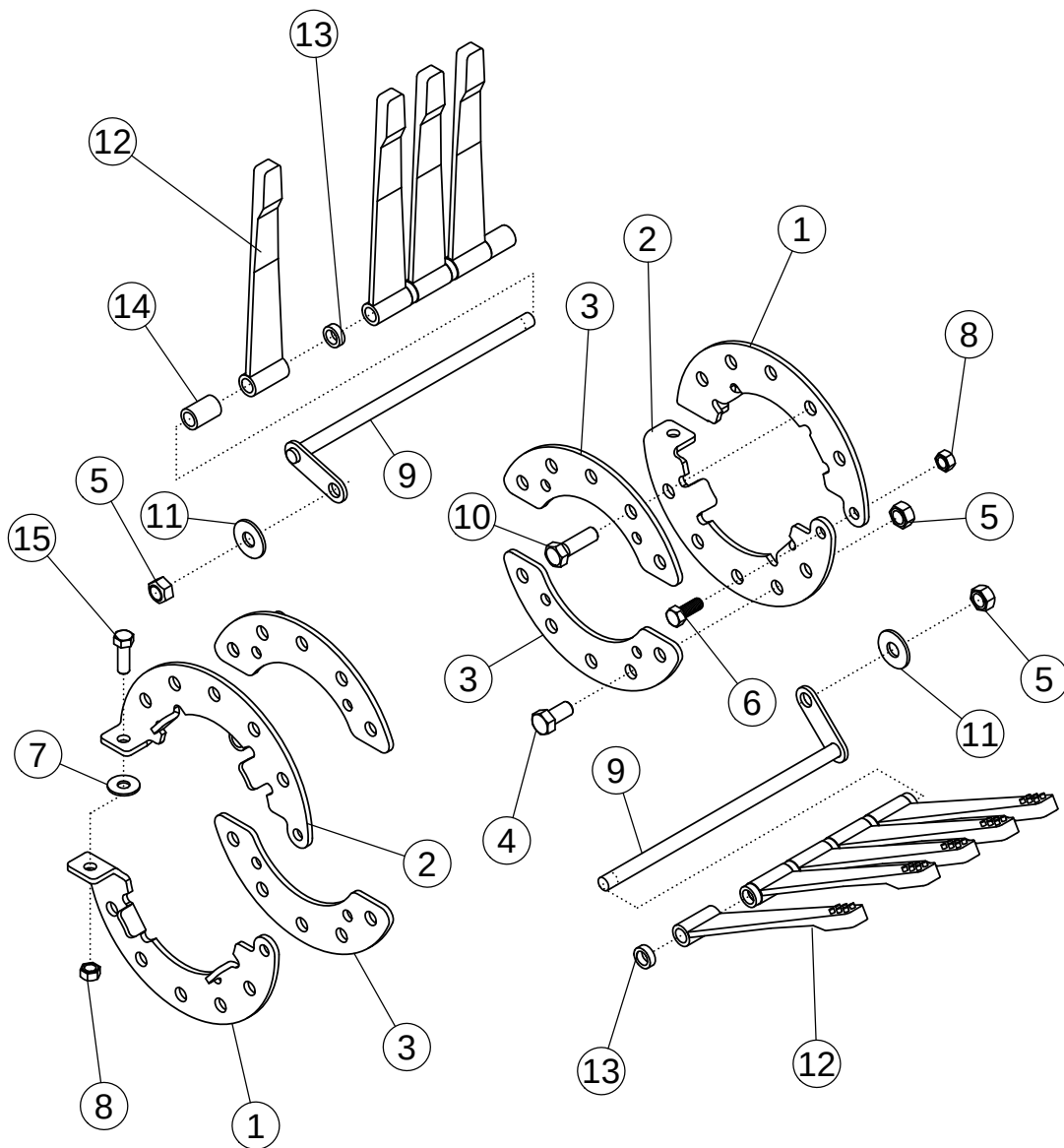
*ITEMS ARE 1-13 ARE INCLUDED IN ITEM 14



STEEL CUP FLAILS #1 DRUM REVERSE

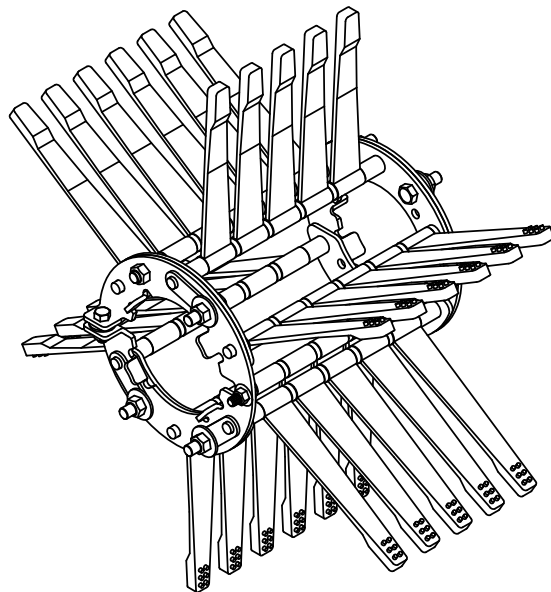
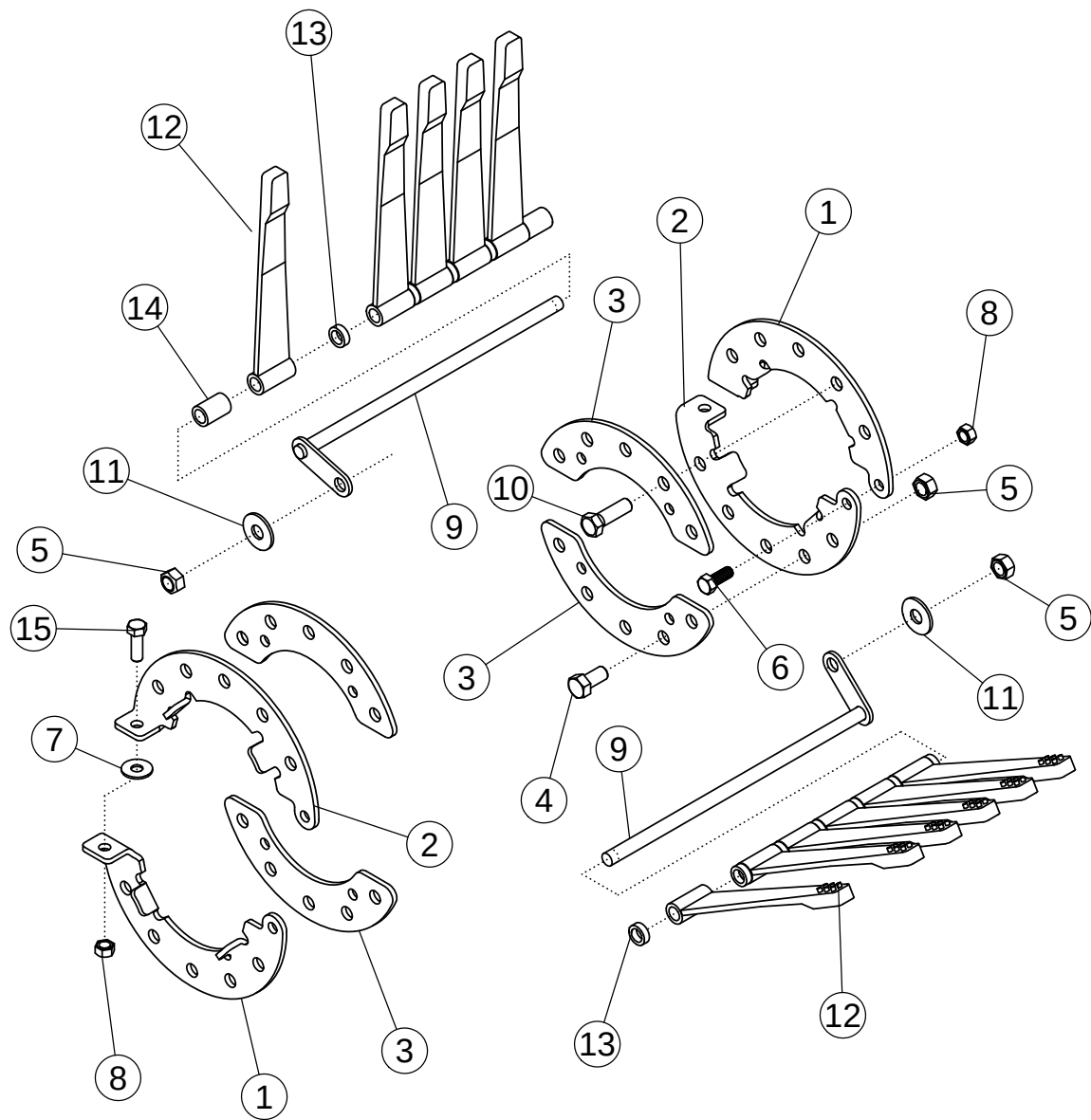
ITEM	PART NO.	DESCRIPTION	QTY
1	52062	FLAIL RING LH - ZP	2
2	52061	FLAIL RING RH - ZP	2
3	58084	PLATE	4
4	1032509	BOLT-HEX: .63 X 1.25 NC GR5 ZP	4
5	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	6
6	1011606	BOLT-HEX: .50 X 1.25 NC GR5 ZP	2
7	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	2
8	1014443	WASHER-FLAT: .50 ZP	2
9	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	4
10	68479	FLAIL-CUP 8"	6
	69985	FLAIL-CUP 9.5"	
11	68546	SPACER 1.45"	6
12	68553	BUSHING-FLAIL 10.50"	2
13	68549	WLDMT-FLAIL ROD CUP	2
IN BETWEEN ROWS			
14	68545*	ASSY-FLAIL CUP 6.63"	1
	69984*	ASSY-FLAIL CUP 6.63" LONG	
15	68479	FLAIL-CUP 8"	6
	69985	FLAIL-CUP 9.5"	
16	68546	SPACER 1.45"	6
17	68553	BUSHING-FLAIL 10.50"	2
18	68549	WLDMT-FLAIL ROD CUP	2
19	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	2

*ITEMS 1-13 ARE INCLUDED IN ITEM 14



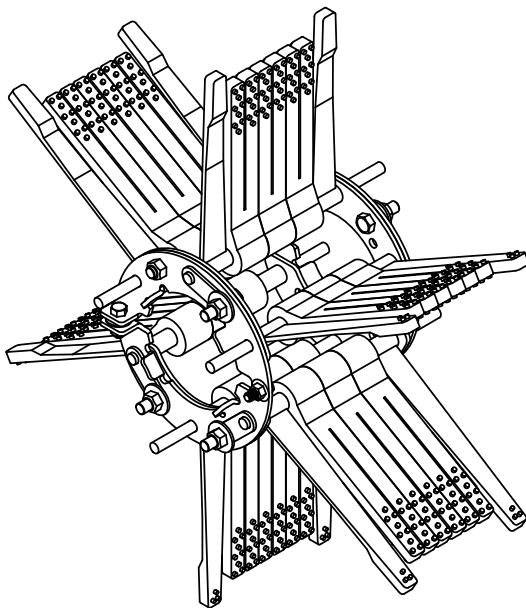
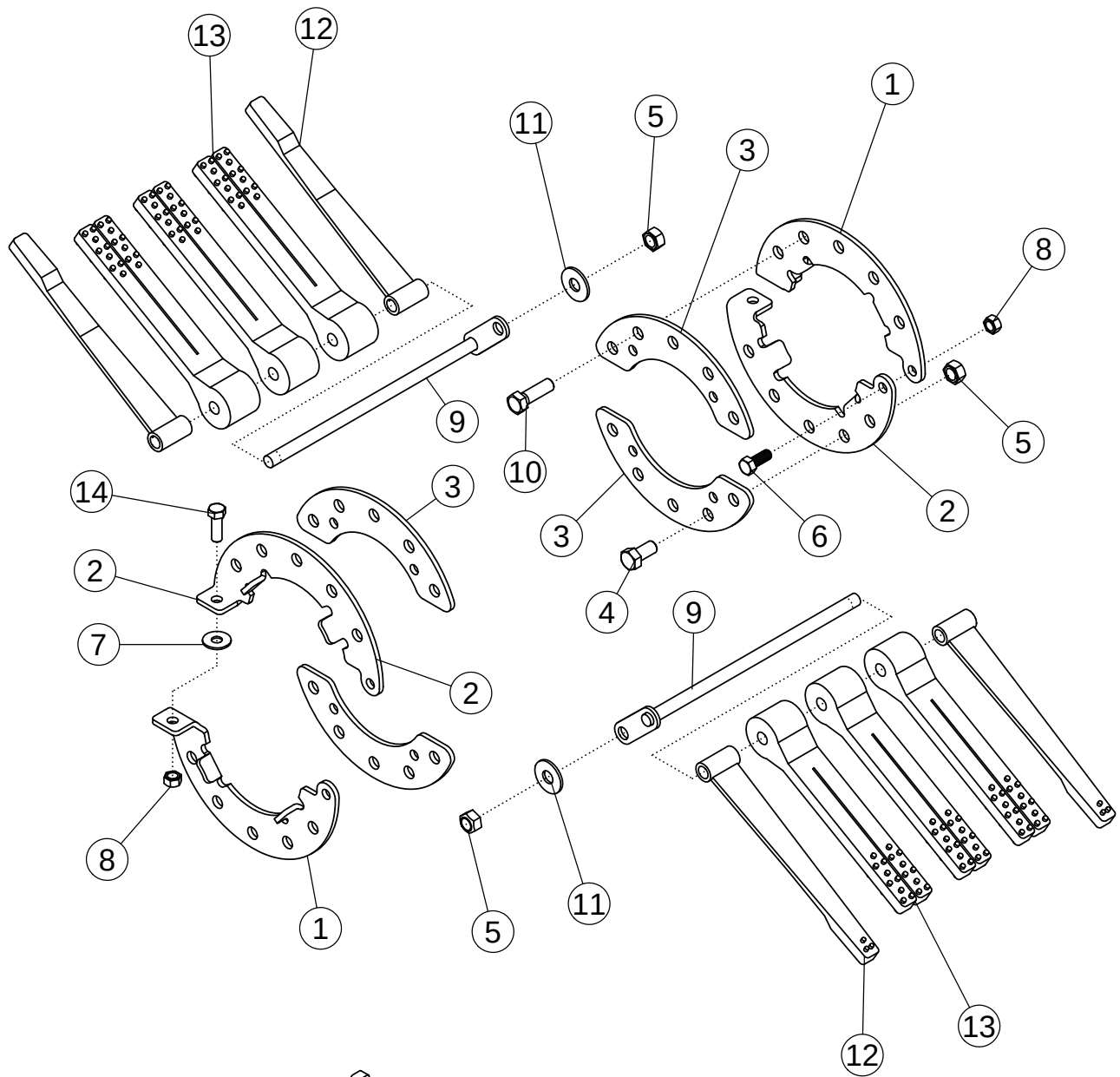
FLAILS ON #2 DRUM

ITEM	PART NO.	DESCRIPTION	QTY
1	52062	FLAIL RING-LH	2
2	52061	FLAIL RING-RH	2
3	58084	PLATE-REINFORCEMENT ZP	4
4	1032509	BOLT-HEX: .63 X 1.25 NC GR5 ZP	2
5	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	8
6	1011606	BOLT-HEX: .50 X 1.25 NC GR5 ZP	2
7	1014443	WASHER-FLAT: .50 ZP	2
8	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	4
9	305557	FLAIL ROD	6
10	1011623	BOLT-HEX: .63 X 2.00 NC GR5 ZP	6
11	1013024	WASHER-FLAT: .63 ZP	6
12	52356	FLAIL-STUDDDED 1 X 12	27
	52354	FLAIL-RUBBER 1 X 12 (PREMIER)	27
13	51547	SPACER 5/16	27
14	51548	SPACER 1-7/16	6
15	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	2



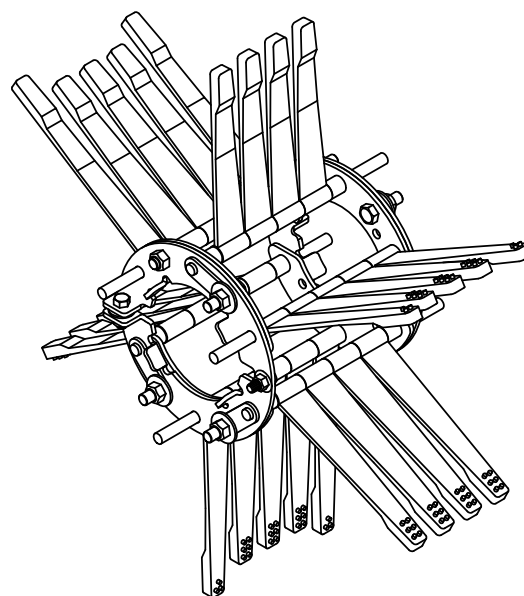
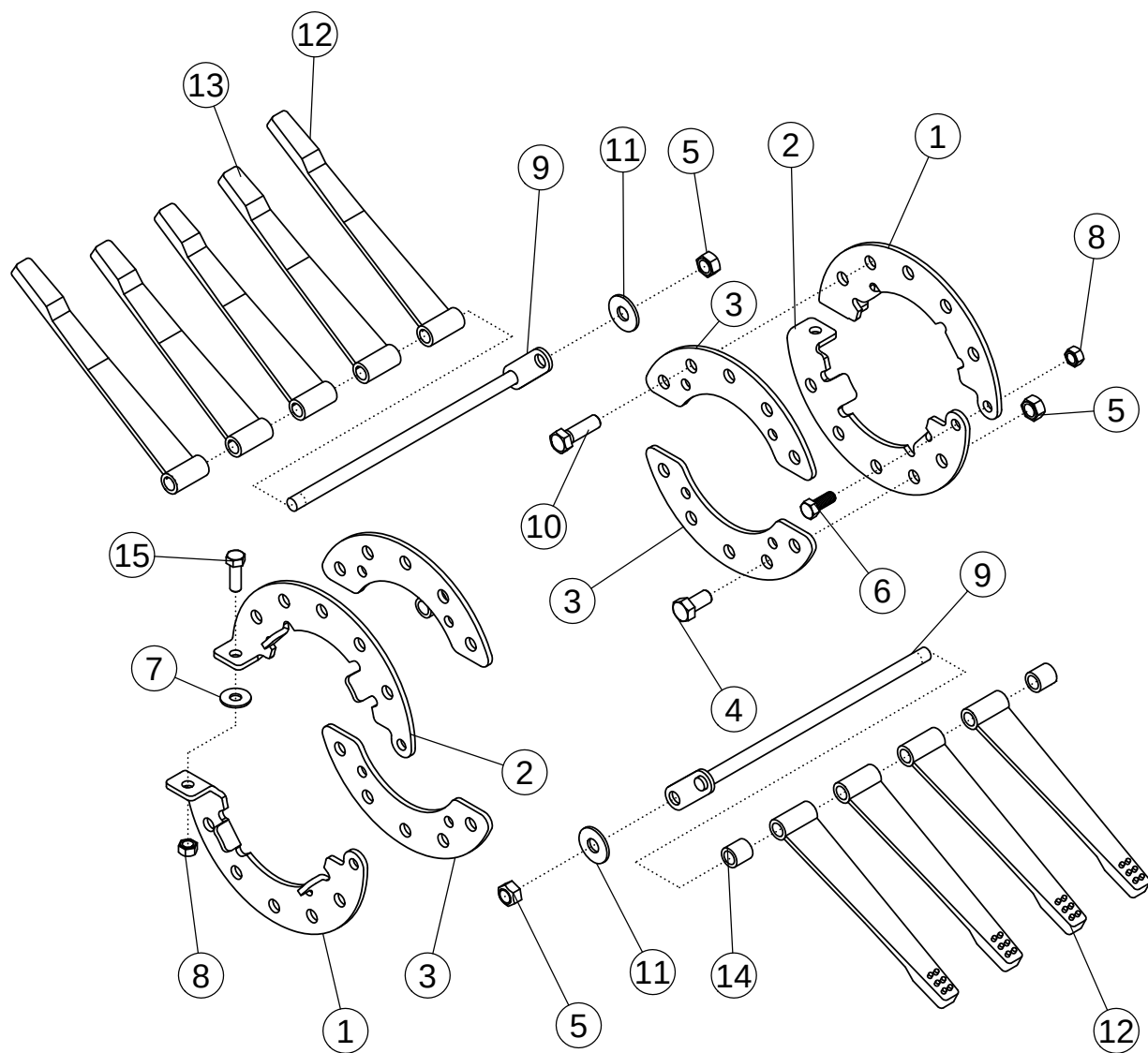
FLAILS ON #2 DRUM 30" SPACING

ITEM	PART NO.	DESCRIPTION	QTY
1	52062	FLAIL RING-LH	2
2	52061	FLAIL RING-RH	2
3	58084	PLATE-REINFORCEMENT ZP	4
4	1032509	BOLT-HEX: .63 X 1.25 NC GR5 ZP	2
5	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	8
6	1011606	BOLT-HEX: .50 X 1.25 NC GR5 ZP	2
7	1014443	WASHER-FLAT: .50 ZP	2
8	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	4
9	305556	WLDMT-6 FLAIL ROD 15.75" ZP	6
10	1011623	BOLT-HEX: .63 X 2.00 NC GR5 ZP	6
11	1013024	WASHER-FLAT: .63 ZP	6
12	52356	FLAIL-STUDDER 1 X 12	33
	52354	FLAIL-RUBBER 1 X 12 (PREMIER)	33
13	51547	SPACER 5/16	33
14	51548	SPACER 1-7/16	6
15	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	2



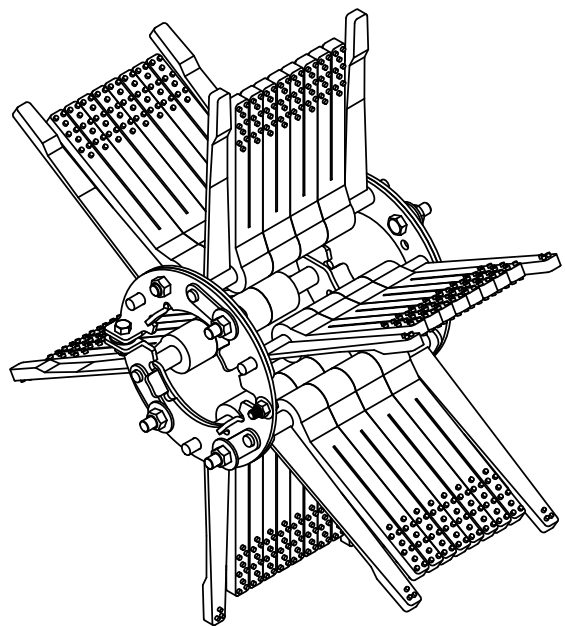
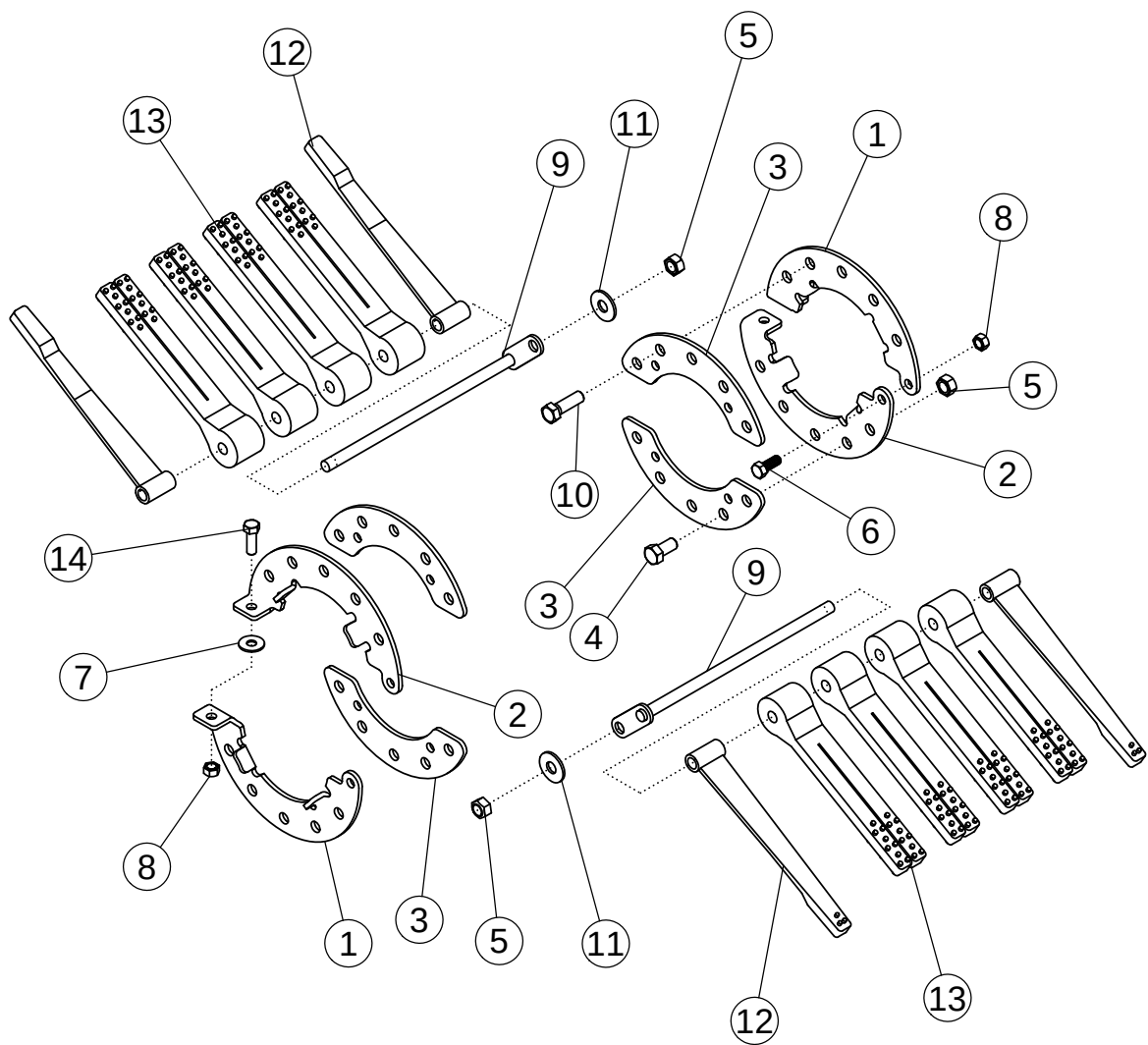
FLAILS ON #3 DRUM

ITEM	PART NO.	DESCRIPTION	QTY
1	52062	FLAIL RING-LH	2
2	52061	FLAIL RING-RH	2
3	58084	PLATE-REINFORCEMENT ZP	4
4	1032509	BOLT-HEX: .63 X 1.25 NC GR5 ZP	2
5	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	8
6	1011606	BOLT-HEX: .50 X 1.25 NC GR5 ZP	2
7	1014443	WASHER-FLAT: .50 ZP	2
8	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	4
9	305557	FLAIL ROD	6
10	1011623	BOLT-HEX: .63 X 2.00 NC GR5 ZP	6
11	1013024	WASHER-FLAT: .63 ZP	6
12	52355	FLAIL-SWEEP 1 X 13-1/4	12
13	58255	FLAIL-SPLIT TAPER 2 X 12	18
	52356	FLAIL-STUDDER 1 X 12	18
14	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	2



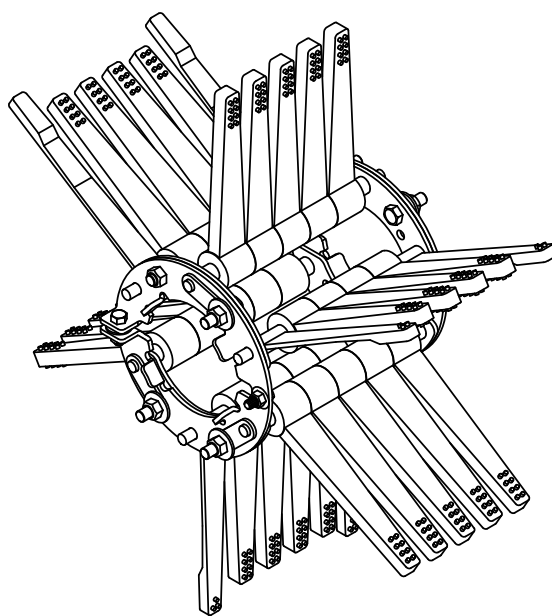
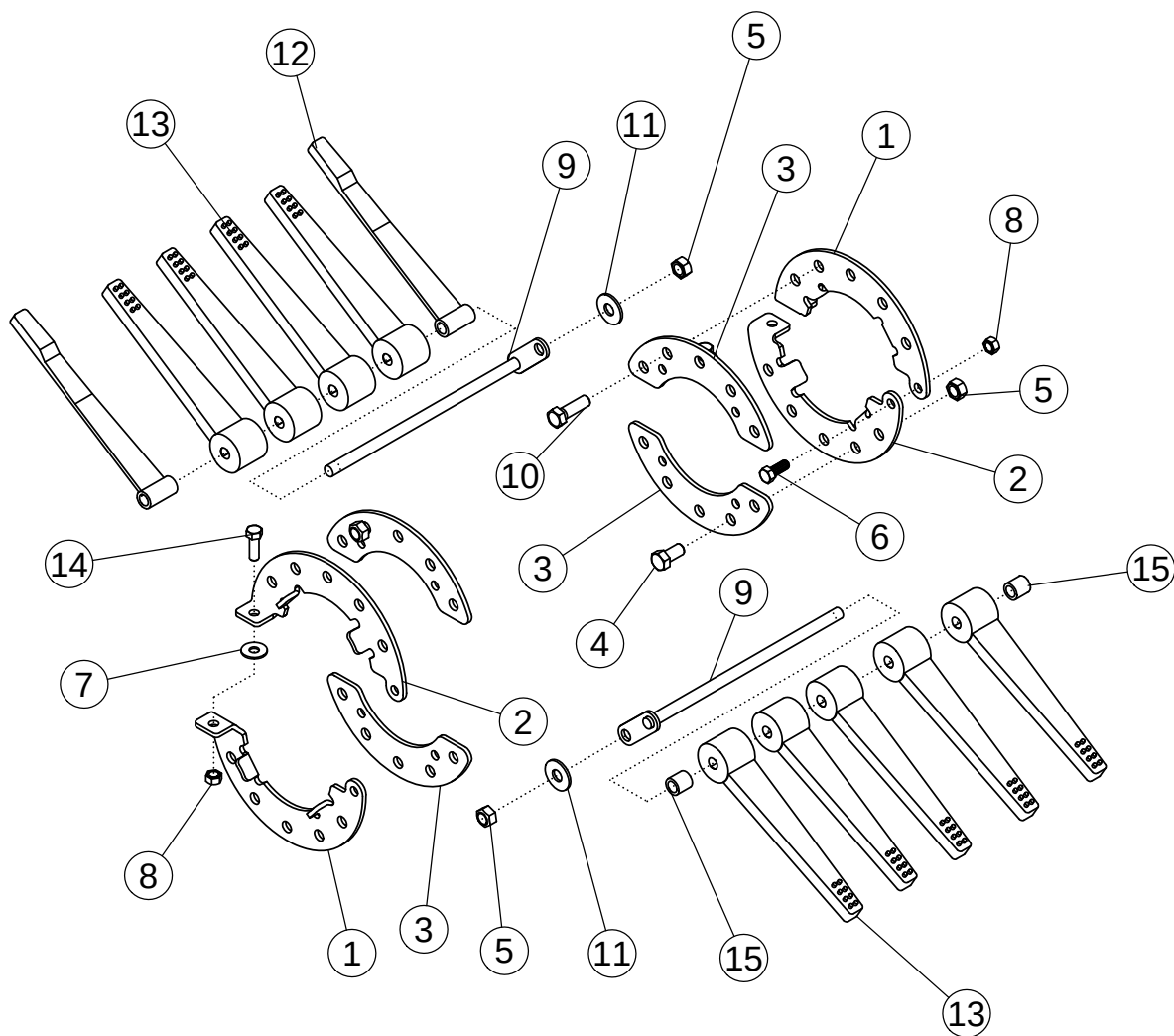
FLAILS ON #3 DRUM

ITEM	PART NO.	DESCRIPTION	QTY
1	52062	FLAIL RING-LH	2
2	52061	FLAIL RING-RH	2
3	58084	PLATE-REINFORCEMENT ZP	4
4	1032509	BOLT-HEX: .63 X 1.25 NC GR5 ZP	2
5	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	8
6	1011606	BOLT-HEX: .50 X 1.25 NC GR5 ZP	2
7	1014443	WASHER-FLAT: .50 ZP	2
8	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	4
9	305557	FLAIL ROD	6
10	1011623	BOLT-HEX: .63 X 2.00 NC GR5 ZP	6
11	1013024	WASHER-FLAT: .63 ZP	6
12	52355	FLAIL-SWEEP 1 X 13-1/4	6
13	52356	FLAIL-RUBBER 1 X 12 (PREMIER)	21
14	51548	SPACER 1"	6
15	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	2



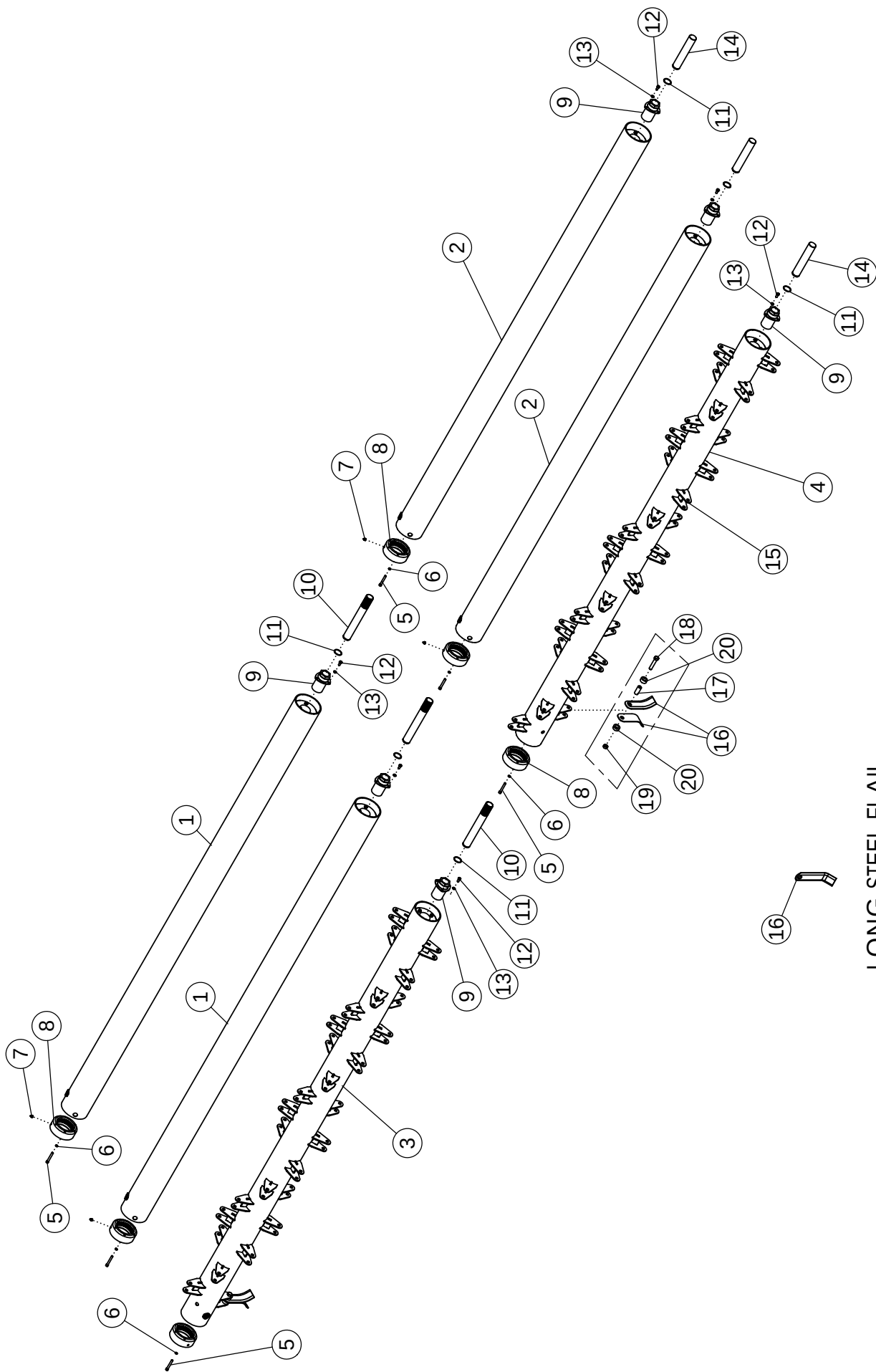
FLAILS ON #3 DRUM 30" SPACING #52128

ITEM	PART NO.	DESCRIPTION	QTY
1	52062	FLAIL RING-LH	2
2	52061	FLAIL RING-RH	2
3	58084	PLATE-REINFORCEMENT ZP	4
4	1032509	BOLT-HEX: .63 X 1.25 NC GR5 ZP	2
5	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	8
6	1011606	BOLT-HEX: .50 X 1.25 NC GR5 ZP	2
7	1014443	WASHER-FLAT: .50 ZP	2
8	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	4
9	305557	FLAIL ROD	6
10	1011623	BOLT-HEX: .63 X 2.00 NC GR5 ZP	6
11	1013024	WASHER-FLAT: .63 ZP	6
12	52355	FLAIL-SWEEP 1 X 13-1/4	12
13	58255	FLAIL-SPLIT TAPER 2 X 12	24
	52354	FLAIL-RUBBER 1 X 12	
14	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	2



FLAILS ON #3 DRUM 30" SPACING

ITEM	PART NO.	DESCRIPTION	QTY
1	52062	FLAIL RING-LH	2
2	52061	FLAIL RING-RH	2
3	58084	PLATE-REINFORCEMENT ZP	4
4	1032509	BOLT-HEX: .63 X 1.25 NC GR5 ZP	2
5	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	8
6	1011606	BOLT-HEX: .50 X 1.25 NC GR5 ZP	2
7	1014443	WASHER-FLAT: .50 ZP	2
8	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	4
9	305557	FLAIL ROD	6
10	1011623	BOLT-HEX: .63 X 2.00 NC GR5 ZP	6
11	1013024	WASHER-FLAT: .63 ZP	6
12	52355	FLAIL-SWEEP 1 X 13-1/4	12
13	52354	FLAIL-RUBBER 1 X 12	27
	52356	FLAIL-STUDED 1 X 12	
14	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	2
15	51549	SPACER 1"	6



LONG STEEL FLAIL

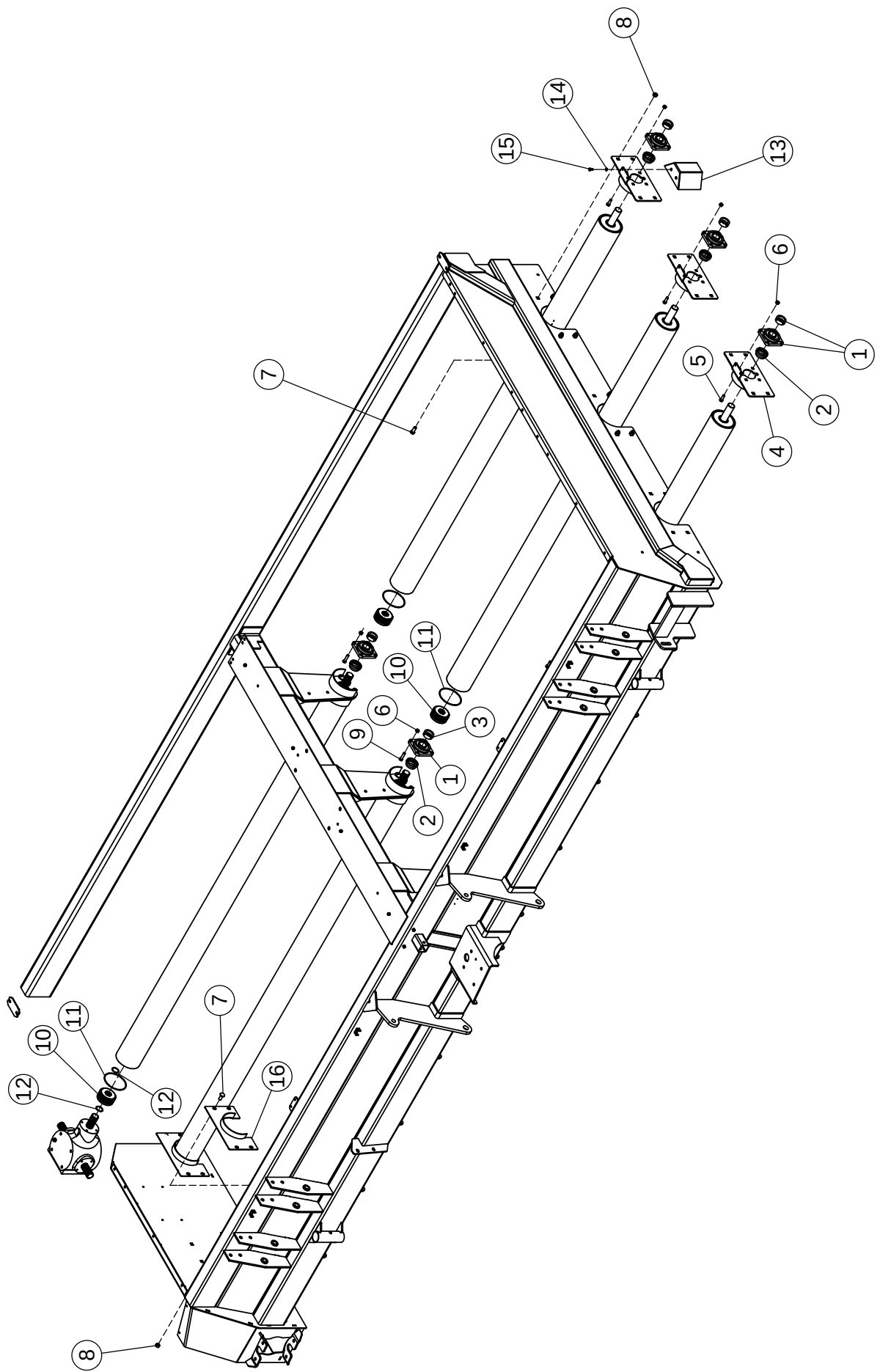
FLAIL TUBE ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY
1	68371*	FLAIL TUBE-RH 1222 TT (COMPLETE)	2
2	68375*	FLAIL TUBE-LH 1222 TT (COMPLETE)	2
3	68359	ASSY-STL DRUM W/FLAILS RH 1222 (COMPLETE)	1
	69977	ASSY-STL DRUM-LONG RH 1222 (COMPLETE)	
	68560	ASSY-STL CUP DRM RH (COMPLETE)	
	69981	ASSY-STL CUP DRM RH LONG (COMPLETE)	
	305186	ASSY-STL CUP DRM OVER ROW LH(OCMPLETE)	
4	68365	ASSY-STL DRUM W/FLAILS-LH 1222 (COMPLETE)	1
	69976	ASSY-STL DRUM-LONG LH 1222 (COMPLETE)	
	68562	ASSY-STL CUP DRM LH (COMPLETE)	
	69980	ASSY-STL CUP DRM LH LONG (COMPLETE)	
	305185	ASSY-STL CUP DRM OVER ROW RH(OCMPLETE)	
5	68417	SCREW: S-H-CAP .38 X 2.75 NC	36
6	68418	WASHER-LOCK: .38 HIGH COLLAR	36
7	1030766	ZERK-GREASE: .13 NPT	6
8	68412	DRIVE SLEEVE	6
9	64163	TRANTORQUE: 1.750" X 3.375"	6
10	68442	SHAFT-SPLINED COUPLING	3
11	64184	RING-RETAINING 1.750"	6
12	1011599	BOLT-HEX: .38 X .75 NC GR5 ZP	18
13	1011586	WASHER-LOCK: .38 ZP	18
14	68445	SHAFT-IDLER	3

OPTIONAL L-KNIFE

15	68400	WLDMT-FLAIL HOLDER	64
16	58680	FLAIL-STEEL	128
	69199	FLAIL-STEEL LONG	
17	68427	BUSHING-L KNIFE	64
	3051052	BUSHING-L KNIFE LONG	
18	65825	BOLT-HEX: .63 X 3.25 NC GR5 ZP	64
19	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	64
20	68426	SPACER- L KNIFE	128
	305153	SPACER- L KNIFE LONG	

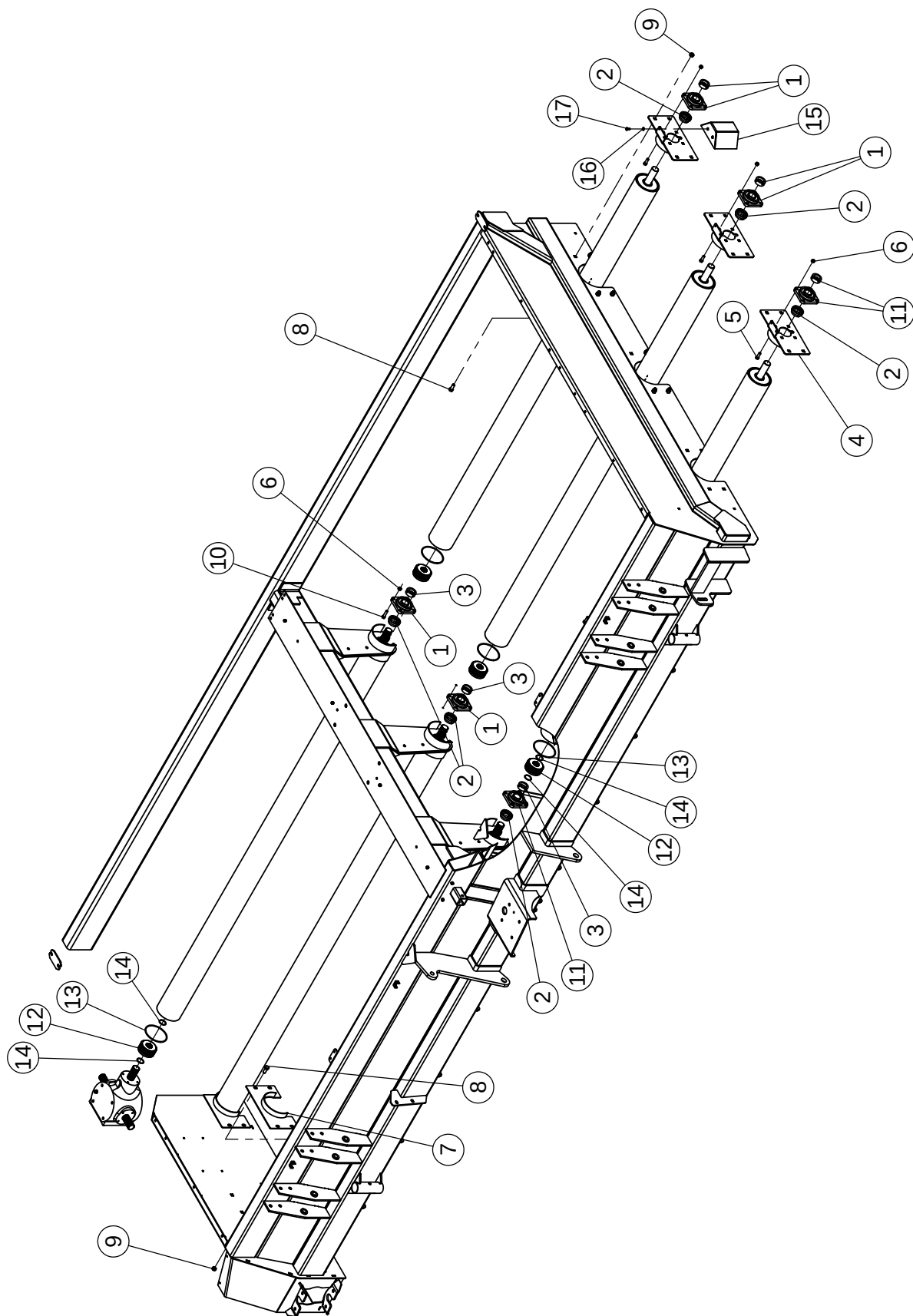
* QUANTITY OF 3 ON A NON-STEEL FRONT DRUM



FLAIL TUBE MOUNTING

ITEM	PART NO.	DESCRIPTION	QTY
1	52404	BEARING-FLANGE 1.75	6
2	52382	SEAL PROTECTOR 1.75	6
3	52383*	LOCK PROTECTOR 1.75	3
4	68244	WLDMT-BEARING PLATE	3
5	1011660	BOLT-CRG: .50 X 1.50 NC GR5 ZP	12
6	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	24
7	72063	BOLT-CRG: .63 X 1.50 NC GR5 ZP	24
8	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	24
9	1011609	BOLT-HEX: .50 X 2.00 NC GR5 ZP	12
10	68413	COUPLER-DRIVE	6
11	68414	O-RING 70 BUNA	6
12	68415	SNAP RING	12
13	68462	WLDMT-IDLER SHIELD	3
14	1011586	WASHER-LOCK: .38 ZP	6
15	1011599	BOLT-HEX: .38 X .75 NC GR5 ZP	6
16	51809	WLDMT-SHIELD ANTI-WRAP	3

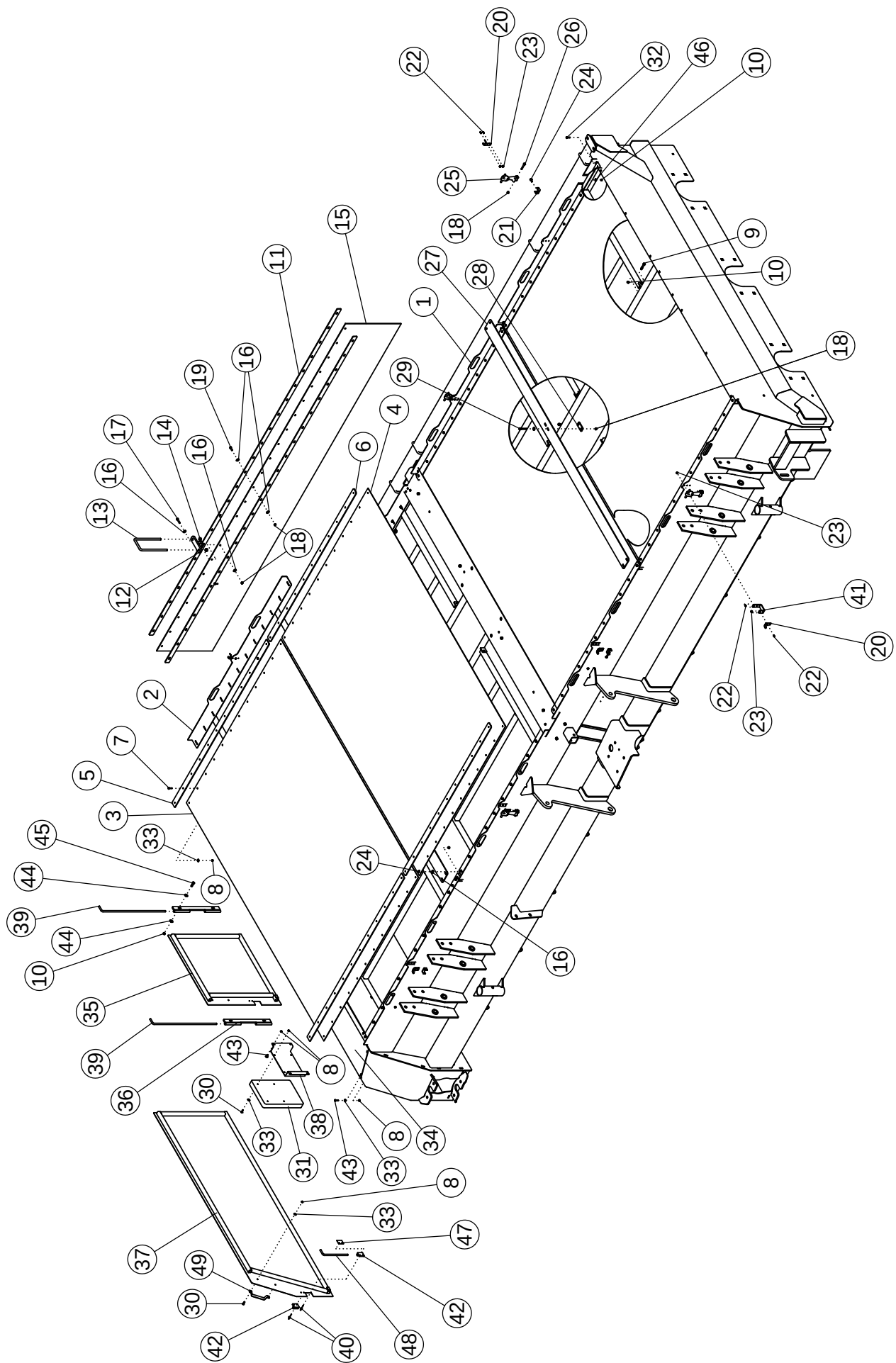
* Replaces lock collar provided with bearing for the center



FLAIL TUBE MOUNTING - STEEL FRONT DRUM OPTION

ITEM	PART NO.	DESCRIPTION	QTY
1	52404	BEARING-FLANGE 1.75	4
2	52382	SEAL PROTECTOR 1.75	6
3	52383*	LOCK PROTECTOR 1.75	3
4	68244	WLDMT-BEARING PLATE	3
5	1011660	BOLT-CRG: .50 X 1.50 NC GR5 ZP	12
6	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	24
7	51809	WLDMT-SHIELD ANTI WRAP NARROW	3
8	72063	BOLT-CRG: .63 X 1.50 NC GR5 ZP	24
9	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	24
10	1011609	BOLT-HEX: .50 X 2.00 NC GR5 ZP	12
11	63506	BEARING-FLANGE 1.75 N-SEAL	2
12	68413	COUPLER-DRIVE	6
13	68414	O-RING 70 BUNA	6
14	68415	SNAP RING	12
15	68462	WLDMT-IDLER SHIELD	3
16	1011586	WASHER-LOCK: .38	6
17	1011599	BOLT-HEX: .38 X .75 NC GR5 ZP	6

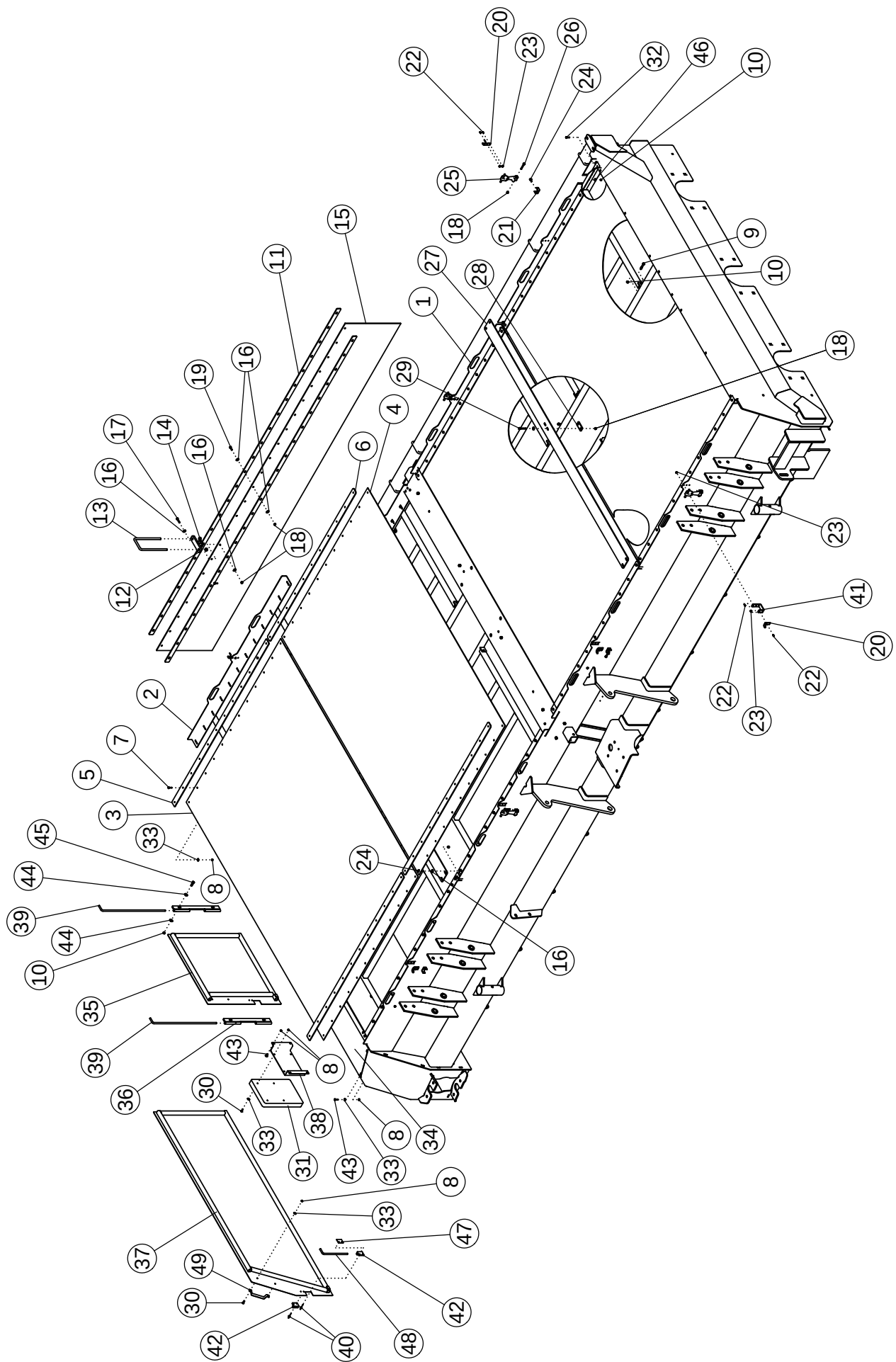
* Replaces lock collar provided with bearing for the center



DOORS AND SHIELDS

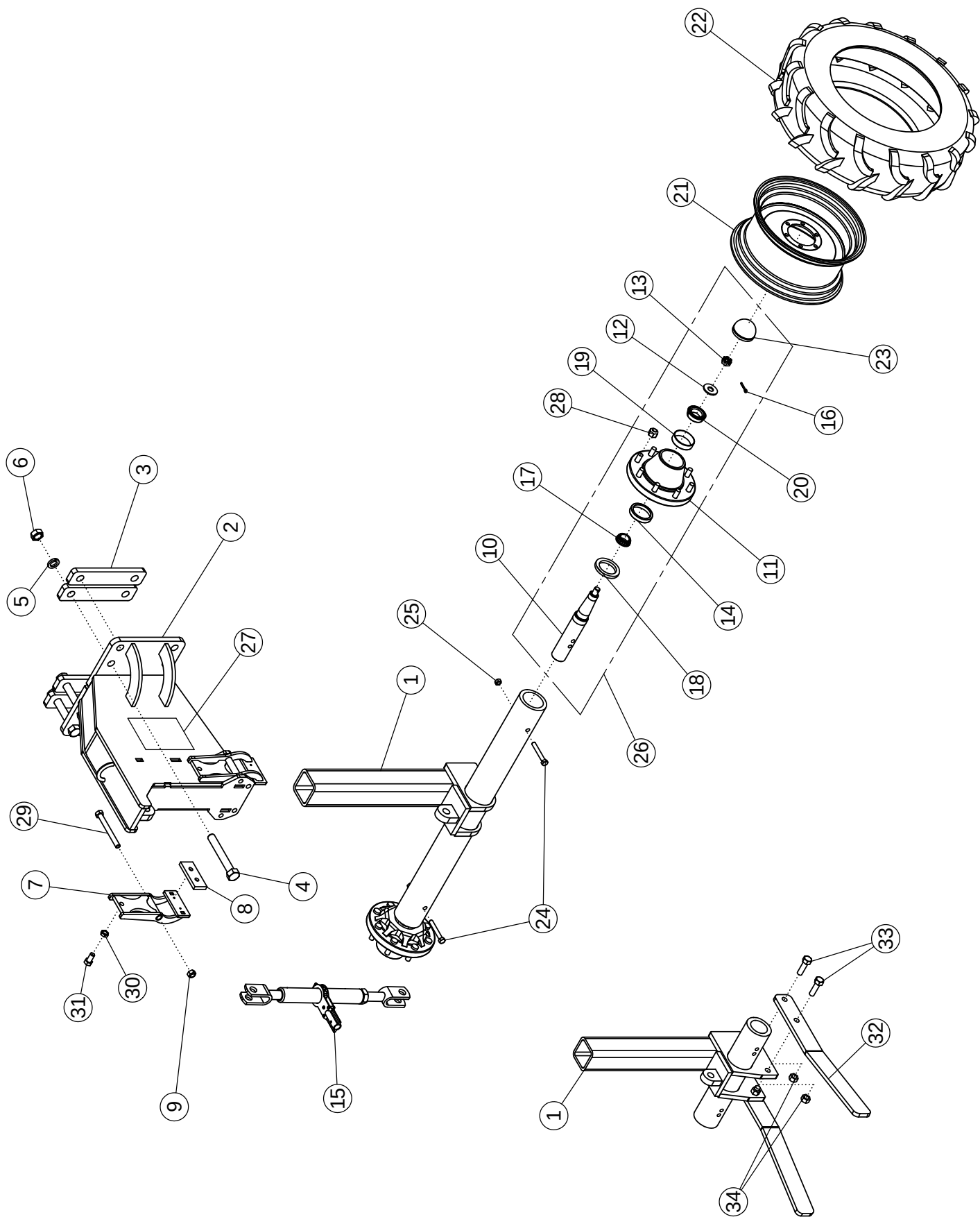
ITEM	PART NO.	DESCRIPTION	QTY
1	62509	WLDMT-DOOR	4
2	62499	WLDMT-DOOR	4
3	62504	TARP	2
4	62505	TARP	2
5	59815	BRACKET-BOLTING	4
6	62191	BRACKET-BOLTING	4
7	1013423	BOLT-HEX: .25 X 1.00 NC GR5 ZP	92
8	1030946	NUT-TOPLOCK: .25 NC GR5 ZP	117
9	1011725	BOLT-HEX: .38 X 2.00 NC GR5 ZP	16
10	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	28
11	63446	BAR-REAR FLAP 0622, 1222	4
12	63448	WLDMT-REAR FLAP MOUNT	8
13	63458	U-BOLT: .50 X 9.25 X 4.00 X 9.25 ZP	8
14	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	16
15	52357	FLAP-REAR	2
16	1011583	WASHER-FLAT: .31 ZP	100
17	1013424	BOLT-HEX: .31 X 1.75 NC GR5 ZP	8
18	1030700	NUT-TOPLOCK: .31 NC GR5 ZP	70
19	1011598	BOLT-HEX: .31 X 1.00 NC GR5 ZP	38
20	52239	HOOD BRACKET-LARGE	8
21	52237	ANCHOR BRACKET-LARGE	4
22	1013462	SCREW-R-H-SL: .19 X .50 NC GR2	24
23	1026591	NUT-K-LOCK: .19 NC GR2 ZP	24
24	1011597	BOLT-HEX: .31 X .75 NC GR5 ZP	12
25	52238	RUBBER HOOK LARGE	8
26	1011285	BOLT-HEX: .31 X 2.00 NC GR5 ZP	8
27	68245	PLATE-SPLICE	2
28	62182	PLATE-BOLTING	2
29	1016132	BOLT-HEX: .31 X 2.25 NC GR5 ZP	4
30	1011595	BOLT-HEX: .25 X .75 NC GR5 ZP	8
31	64635	CASE-MANUAL STORAGE	1
32	1016362	BOLT-CRG: .38 X 1.25 NC GR5 ZP	8
33	1020416	WASHER-FLAT: .25 ZP	106
34	68201	PANEL-TOP SHIELD	1
35	68386	WLDMT-REAR SIDE DOOR	1
36	72680	WLDMT-DOOR HINGE	2
37	68387	WLDMT-FRONT SIDE DOOR	1
38	68324	PLATE-DEF MANUAL CASE	1
39	51303	DOOR HINGE ROD ZP	2
40	1011974	RIVET-POP: .19 X .531 ZP	4

CONTINUED



DOORS AND SHIELDS (CONTINUED)

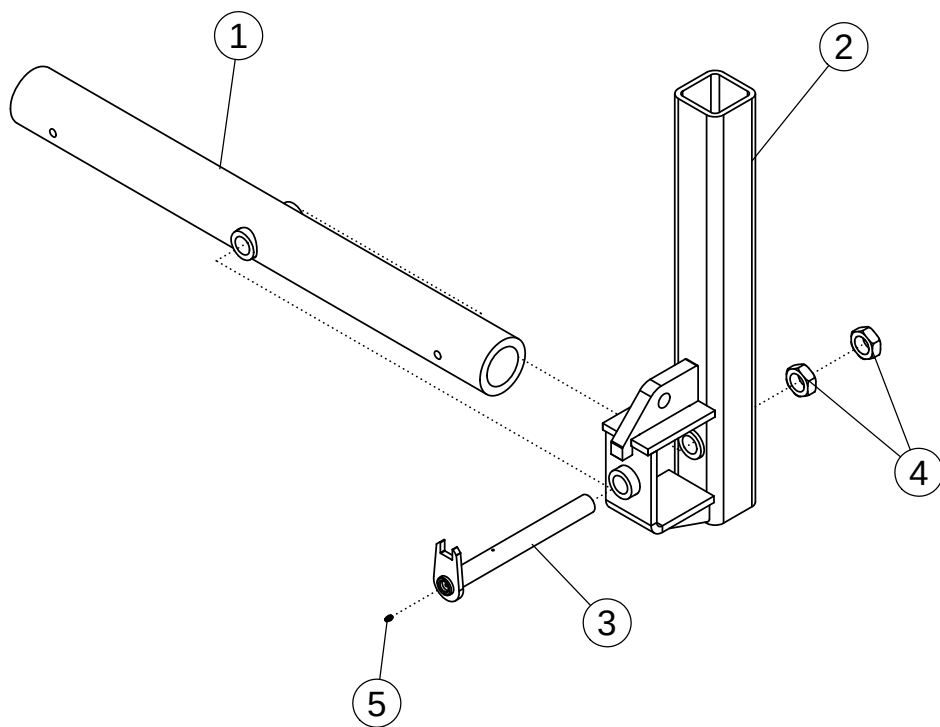
ITEM	PART NO.	DESCRIPTION	QTY
41	68320	TARP BRACKET	4
42	69140	WLDMT-DOOR LATCH	4
43	68602	BOLT-CRG: .25 X .75 NC GR5 ZP	17
44	1011828	WASHER-FLAT: .38 ZP	16
45	1011601	BOLT-HEX: .38 X 1.25 NC GR5 ZP	4
46	68992	PLATE-DOOR CROSS LH 12R	1
	68993	PLATE-DOOR CROSS RH 12R (NOT SHOWN)	1
47	69141	PLATE-DOOR LATCH SPACER	2
48	51304	DOOR LOCK ZP	2
49	68715	HANDLE-GRAB DOOR	2



STANDARD REAR STRUTS - 11.2 X 24 TIRES

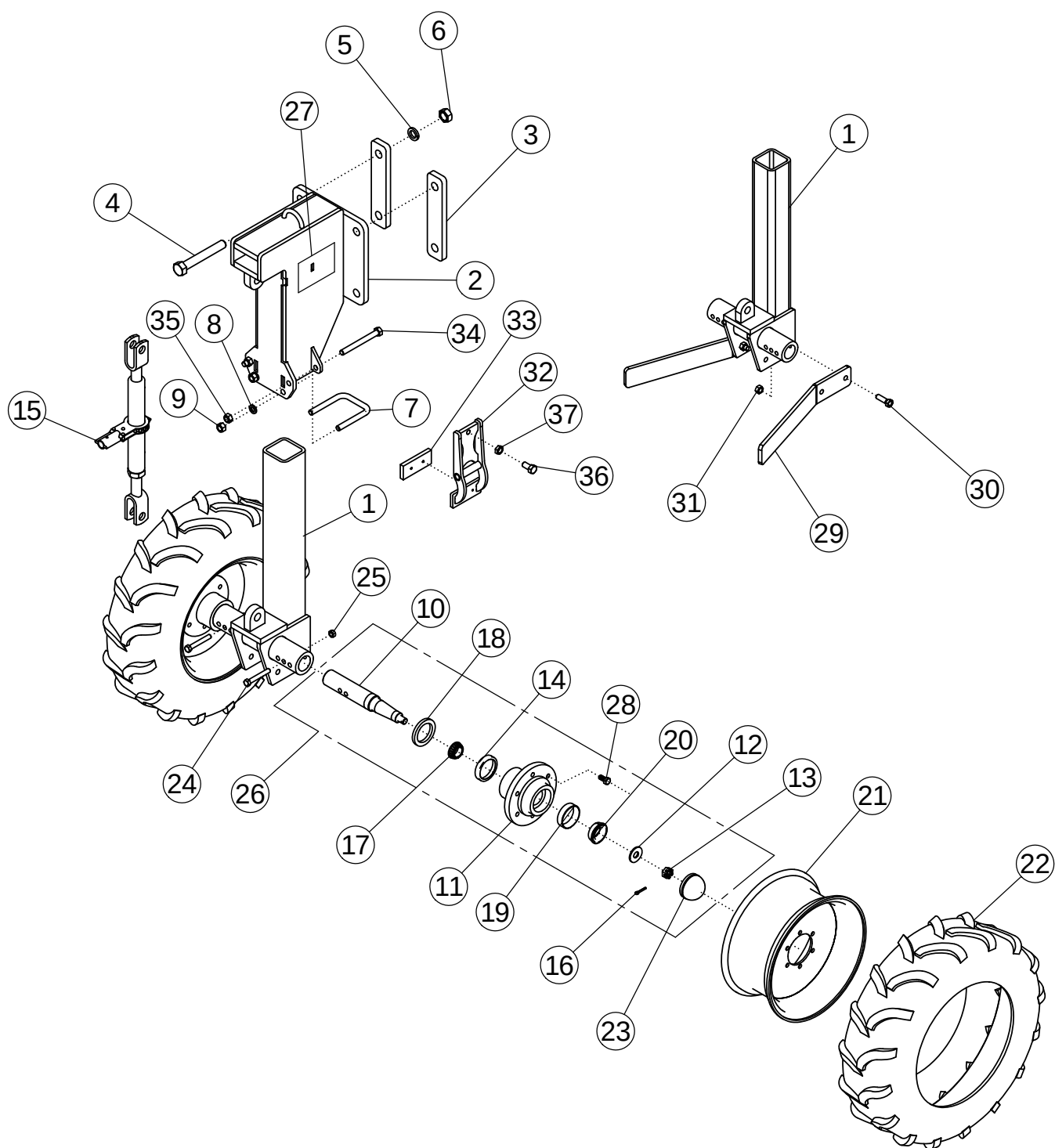
ITEM	PART NO.	DESCRIPTION	QTY
1	68331	WLDMT-SPINDLE HOUSING (44")	1
	68236	WLDMT-SPINDLE HOUSING (NARROW)	1
	68766	WLDMT-SPINDLE HOUSING- 6" OFFSET RH	1
	68767	WLDMT-SPINDLE HOUSING- 6" OFFSET LH	1
	69434	ASSY-OSC SPINDLE HOUSING (44")	1
2	68332	WLDMT-STD STRUT UPPER	1
3	58408	BAR - BOLTING	4
4	1018839	BOLT-HEX: 1.00 X 7.00 NC GR8 ZP	8
5	1013539	WASHER-LOCK: 1.00 ZP	8
6	1012664	NUT-HEX: 1.00 NC GR2 ZP	8
7	69956	WLDMT- DEF STRUT CLAMP	2
8	69971	PLASTIC-STRUT CLAMP	2
9	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	2
10	52954*	SPINDLE	2
11	53623*	HUB-WHEEL 8-BOLT	2
12	1030728*	WASHER-FLAT: .SAE 1.000 ZP	2
13	1030726*	NUT-SPINDLE: 1.00 NF	2
14	53622*	BEARING CUP INNER	2
15	52407	RATCHET JACK-PAINTED	1
16	1030797*	PIN-COTTER: .19 X 1.75 NP	2
17	53621*	BEARING CONE INNER	2
18	53619*	SEAL	2
19	52243*	BEARING CUP OUTER	2
20	53620*	BEARING CONE OUTER	2
21	56903	WHEEL W10 X 24 8 BOLT	2
22	56976	TIRE 11.2-24 10 PLY R1	2
	68973	TUBE-REPAIR 11.2-24 (NOT SHOWN)	AR
23	53624*	CAP-HUB	2
24	1011618	BOLT-HEX: .50 X 5.00 NC GR5 ZP	2
25	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	2
26	53167	ASSY HUB & SPINDLE	2
27	52248	DECAL-CAUTION	1
28	53625*	NUT-WHEEL: .63-18NF	16
29	1013068	BOLT-HEX .63 X 6.00 NC GR5 ZP	2
30	66336	NUT-JAM: .63 NF GR2 ZP	2
31	1030703	BOLT-HEX: .63 X 1.25 NF GR5 ZP	2
32	305640	PLATE-SCRAPER 11.2-24 DEF	2
33	1016598	BOLT- .75 X 2.50 NC GR5 ZP	4
34	1017000	NUT-TOPLOCK: .75 NC GR5 ZP	4

* Items are included in Item 26



OSCILLATING SPINDLE HOUSING ASSEMBLY

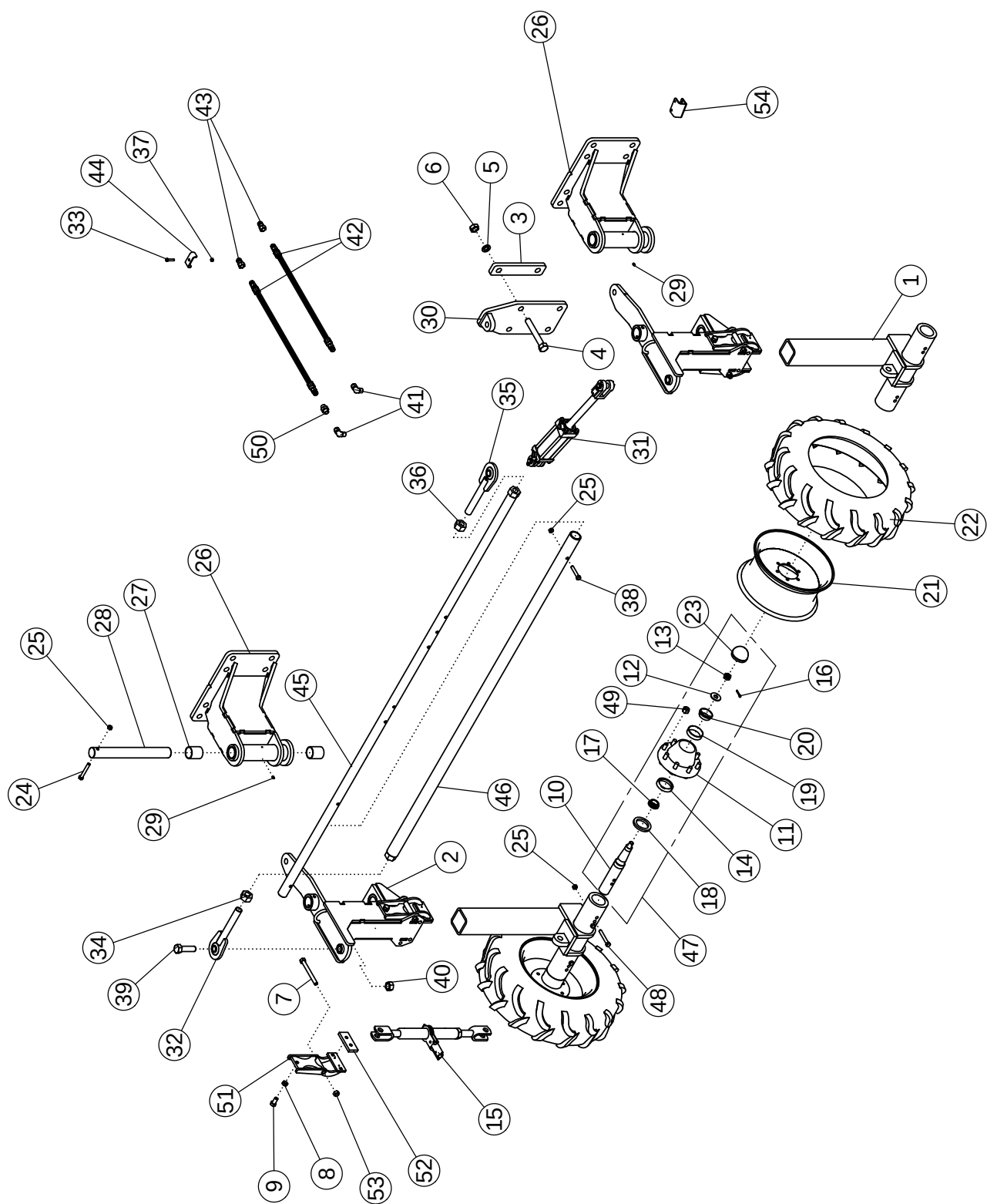
ITEM	PART NO.	DESCRIPTION	QTY
1	69438	WLDMT-OSC TUBE	1
2	69444	WLDMT-OSC STRUT	1
3	69446	WLDMT-FLAG PIN ZP	1
4	65864	NUT-JAM: 1.25 NF GR2 ZP	2
5	1011748	ZERK - GREASE	1



STANDARD REAR STRUTS - 7.60 X 15 TIRES

ITEM	PART NO.	DESCRIPTION	QTY
1	58281	WLDMT-SPINDLE HOUSING	1
	64402	WLDMT-SPINDLE HOUSING- 6" OFFSET RH	1
	64406	WLDMT-SPINDLE HOUSING- 6" OFFSET LH	1
2	63559	WLDMT-STD STRUT UPPER	1
3	58408	BAR - BOLTING	2
4	1018839	BOLT-HEX: 1.00 X 7.00 NC GR8 ZP	4
5	1013539	WASHER-LOCK: 1.00 ZP	4
6	1012664	NUT-HEX: 1.00 NC GR2 ZP	4
7	60547	U-BOLT: .63 X 5.25 X 4.00 X 5.25	1
8	1011813	WASHER-LOCK: .63 ZP	2
9	1011578	NUT-HEX: .63 NC GR2 ZP	2
10	52138*	SPINDLE	2
11	52247*	HUB-WHEEL 6-BOLT	2
12	1012377*	WASHER-SPINDLE: .81 X 2.00 NP	2
13	1012376*	NUT-SLOTTED: .75 NF GR5 NP	2
14	52243*	CUP-BEARING INNER	2
15	52407	RATCHET JACK-PAINTED	1
16	1012375*	PIN-COTTER: .19 X 1.50 NP	2
17	52245*	CONE-BEARING INNER	2
18	52242*	SEAL	2
19	52244*	CUP-BEARING OUTER	2
20	52246*	CONE-BEARING OUTER	2
21	52411	WHEEL 6.00-15 6 BOLT	2
22	52410	TIRE 7.60-15 I-3 6 PLY	2
	68974	TUBE-REPAIR 7.60-15 (NOT SHOWN)	AR
23	52241*	CAP-HUB	2
24	1011612	BOLT-HEX: .50 X 3.50 NC GR5 ZP	2
25	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	2
26	52116	ASSY HUB & SPINDLE	2
27	52248	DECAL-CAUTION	1
28	1013426*	BOLT-LUG: .50 X 1.00 NF GR5 ZP	12
29	305642	PLATE-SCRAPER 7.6-15 DEF	2
30	1011623	BOLT-HEX: .63 X 2.00 NC GR5 ZP	4
31	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	4
32	69956	WLDMT- DEF STRUT CLAMP	2
33	69971	PLASTIC-STRUT CLAMP	2
34	1013068	BOLT-HEX: .63 X 6.00 NC GR5 ZP	2
35	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	2
36	1030703	BOLT-HEX: .63 X 1.25 NF GR5 ZP	2
37	66336	NUT-JAM: .63 NF GR2 ZP	2
38	69987	SCREW-MACH: FH-TORX .25-20 X 1.00 (NOT SHOWN)	4

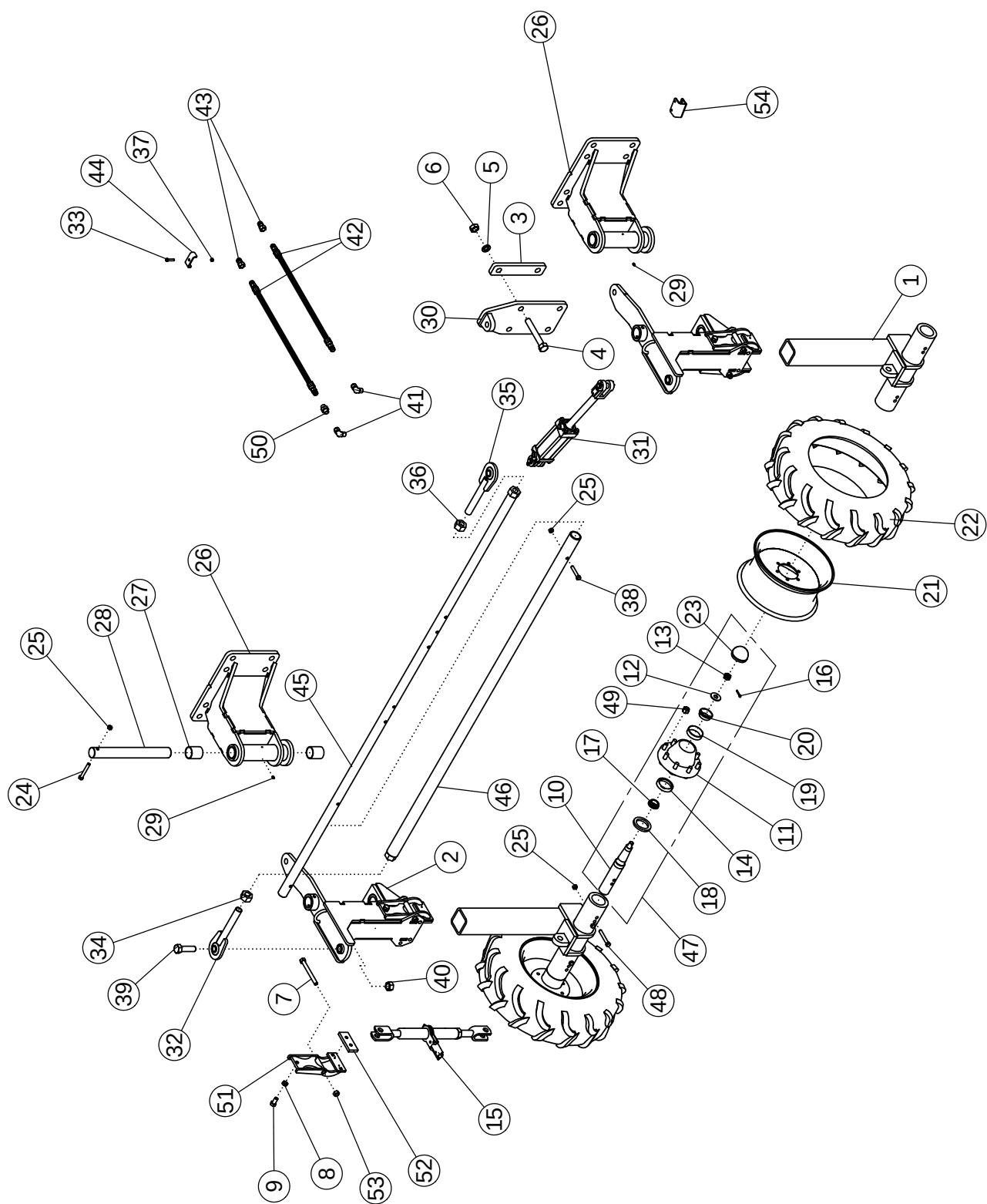
* Items are included in Item 26



STEERABLE REAR STRUTS - 11.2 X 24 TIRES

ITEM	PART NO.	DESCRIPTION	QTY
1	68236	WLDMT-SPINDLE HOUSING (NARROW)	2
2	68237	WLDMT-STEERABLE STRUT UPPER	2
3	58408	BAR - BOLTING	10
4	1018839	BOLT-HEX: 1.00 X 7.00 NC GR8 ZP	20
5	1013539	WASHER-LOCK: 1.00 ZP	20
6	1012664	NUT-HEX: 1.00 NC GR2 ZP	20
7	1013068	BOLT-HEX .63 X 6.00 NC GR5 ZP	2
8	66336	NUT-JAM: .63 NF GR2 ZP	2
9	1030703	BOLT-HEX: .63 X 1.25 NF GR5 ZP	2
10	52954*	SPINDLE	4
11	53623*	HUB-WHEEL 8 BOLT	4
12	1030728*	WASHER-FLAT: SAE 1.00 ZP	4
13	1030726*	NUT-SPINDLE: 1.00 NF NP	4
14	53622*	BEARING CUP INNER	2
15	52407	RATCHET JACK-PAINTED	2
16	1030797*	PIN-COTTER: .19 X 1.75 NP	4
17	53621*	BEARING CONE INNER	4
18	53619*	SEAL	4
19	52243*	BEARING CUP OUTER	4
20	53620*	BEARING CONE OUTER	4
21	56903	WHEEL W10 X 24 8 BOLT	4
22	56976	TIRE 11.2-24 10 PLY R1	4
	68973	TUBE-REPAIR 11.2-24 (NOT SHOWN)	AR
23	53624*	CAP-HUB	4
24	1011612	BOLT-HEX: .50 X 3.50 GR5 ZP	2
25	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	7
26	68238	WLDMT-PIVOT MOUNT	2
27	59204	BUSHING - BORED	4
28	58274	SHAFT	2
29	1011748	ZERK - GREASE	4
30	68234	WLDMT-CYLINDER BRACKET	1
31	62319	CYLINDER HYDRAULIC 2 X 4	1
	69654	SEAL KIT FOR 62319	
32	58203	WLDMT-TIE ROD END LH	1
33	1014124	BOLT-HEX: .31 X 1.50 NC GR5 ZP	2
34	1030729	NUT-HEX: 1.25 NC GR2 LH ZP	1
35	58186	WLDMT-TIE ROD END RH	1
36	1011621	NUT-HEX: 1.25 NC GR2 ZP	1
37	1030700	NUT-TOPLOCK: .31 NC GR5 ZP	2
38	1016858	BOLT-HEX: .50 X 2.75 NC GR5 ZP	1
39	1011626	BOLT-HEX: 1.00 X 3.50 NC GR5 ZP	2

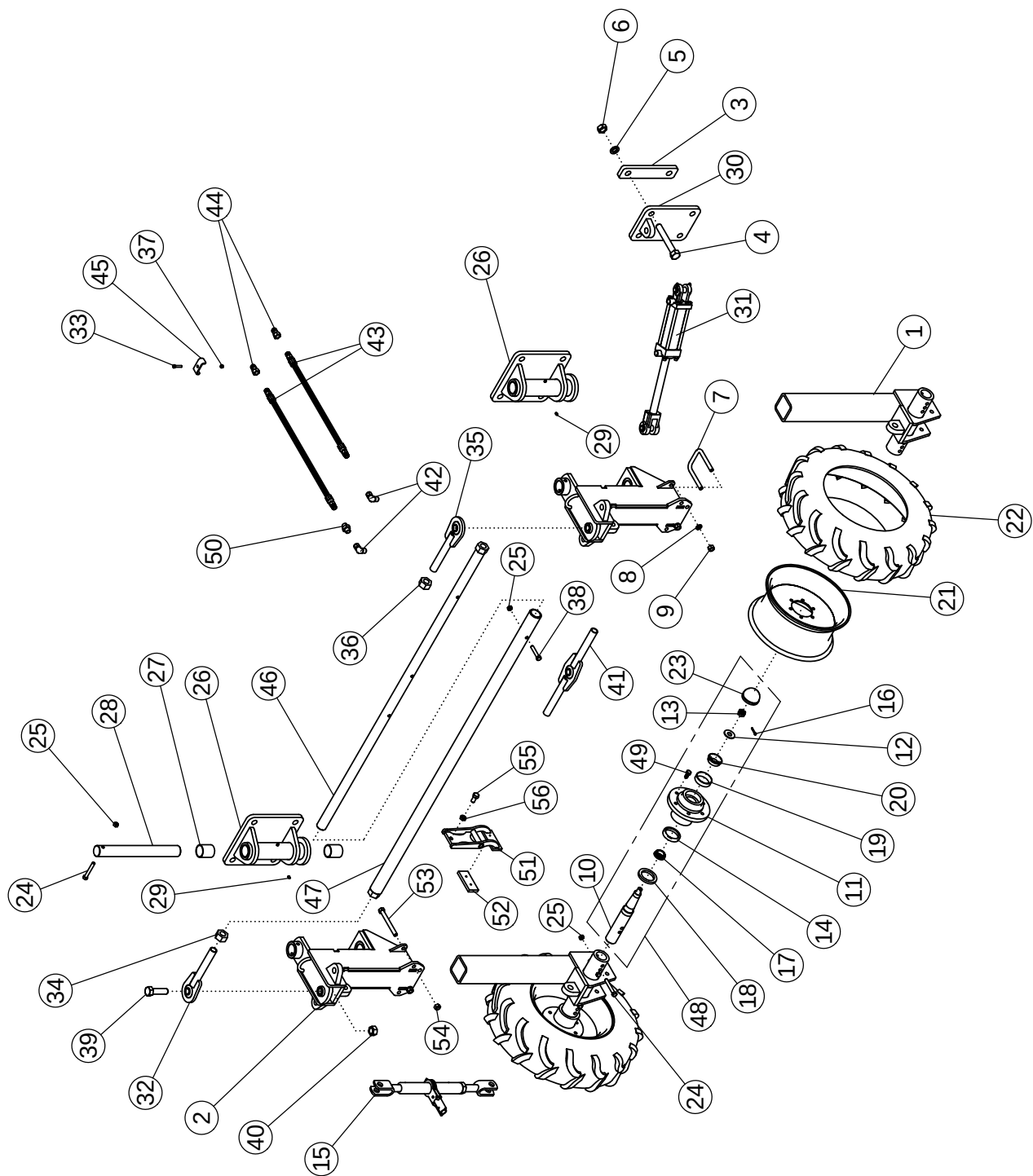
CONTINUED



STEERABLE REAR STRUTS - 11.2 X 24 TIRES (CONTINUED)

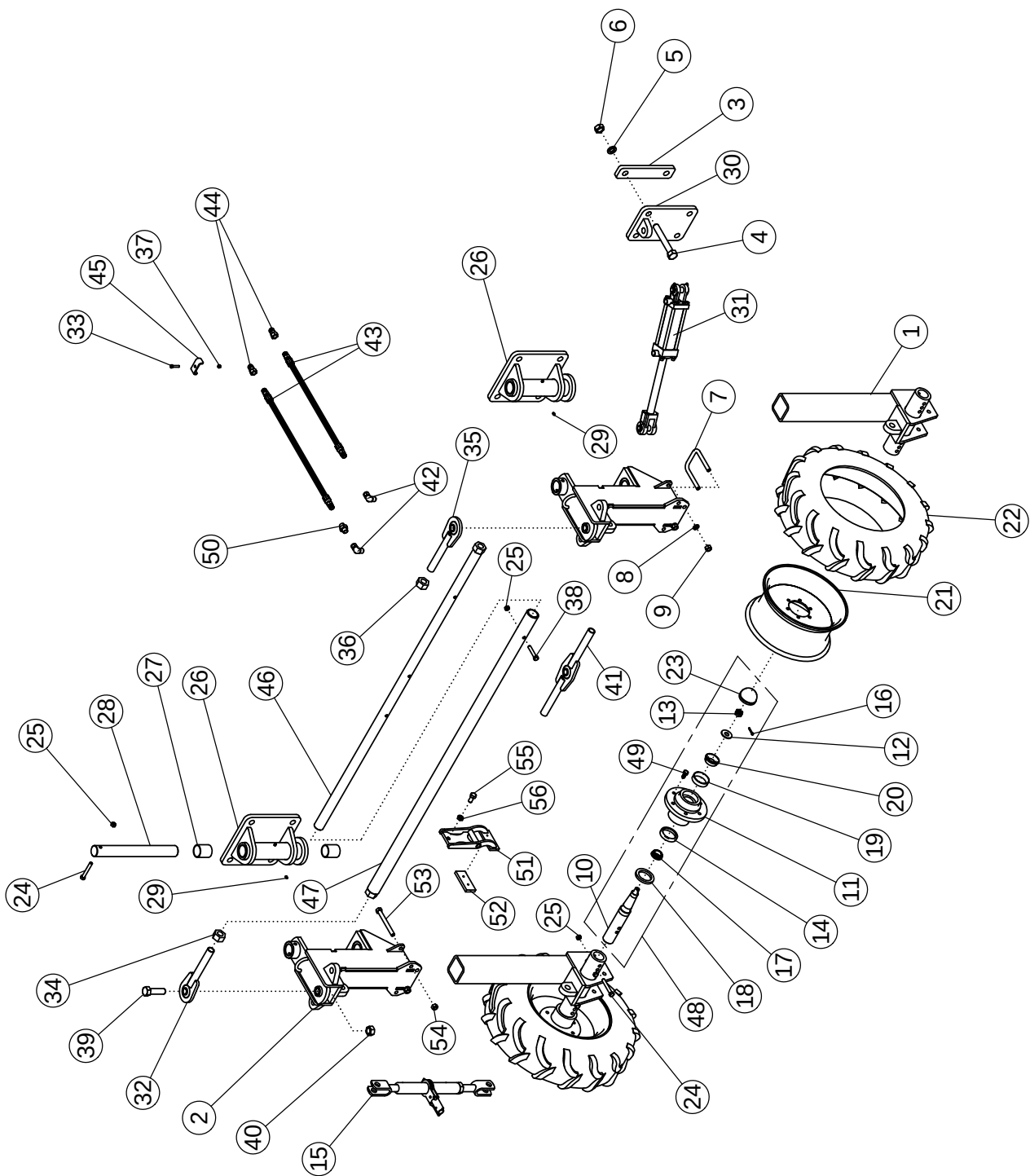
ITEM	PART NO.	DESCRIPTION	QTY
40	1016969	NUT-TOPLOCK: 1.00 NC GR5 ZP	2
41	1026247	FTG-ELBOW: 6MP-8MJ 90	2
42	300032	HOSE: .50 X 276 8MB-8FJX	2
43	36290	PIONEER TIP 8010-15P (#8 ORB)	2
44	50714	CLAMP 1/2" ZP	2
45	58488	WLDMT-TIE ROD MALE 85"	1
46	58486	WLDMT-TIE ROD FEMALE 85"	1
47	53167	ASSY-HUB & SPINDLE	4
48	1011618	BOLT-HEX: .50 X 5.00 NCGR5 ZP	4
49	53625*	NUT-WHEEL: .63-18NF	32
50	300030	FTG-RESTRICTOR 8MJ-8FJX .062	1
51	69956	WLDMT- DEF STRUT CLAMP	2
52	69971	PLASTIC-STRUT CLAMP	2
53	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	2
55	69987	SCREW-MACH: FH-TORX 1/4-20 X 1.00	4
WIDE (44")			
1	68331	WLDMT-SPINDLE HOUSING (44")	2
31	58890	CYLINDER-HYDRAULIC 3 X 8	1
54	68769	WLDMT-3" CYLINDER STOP	1

* Items are included in Item 47



STEERABLE REAR STRUTS - 7.60 X 15 TIRES

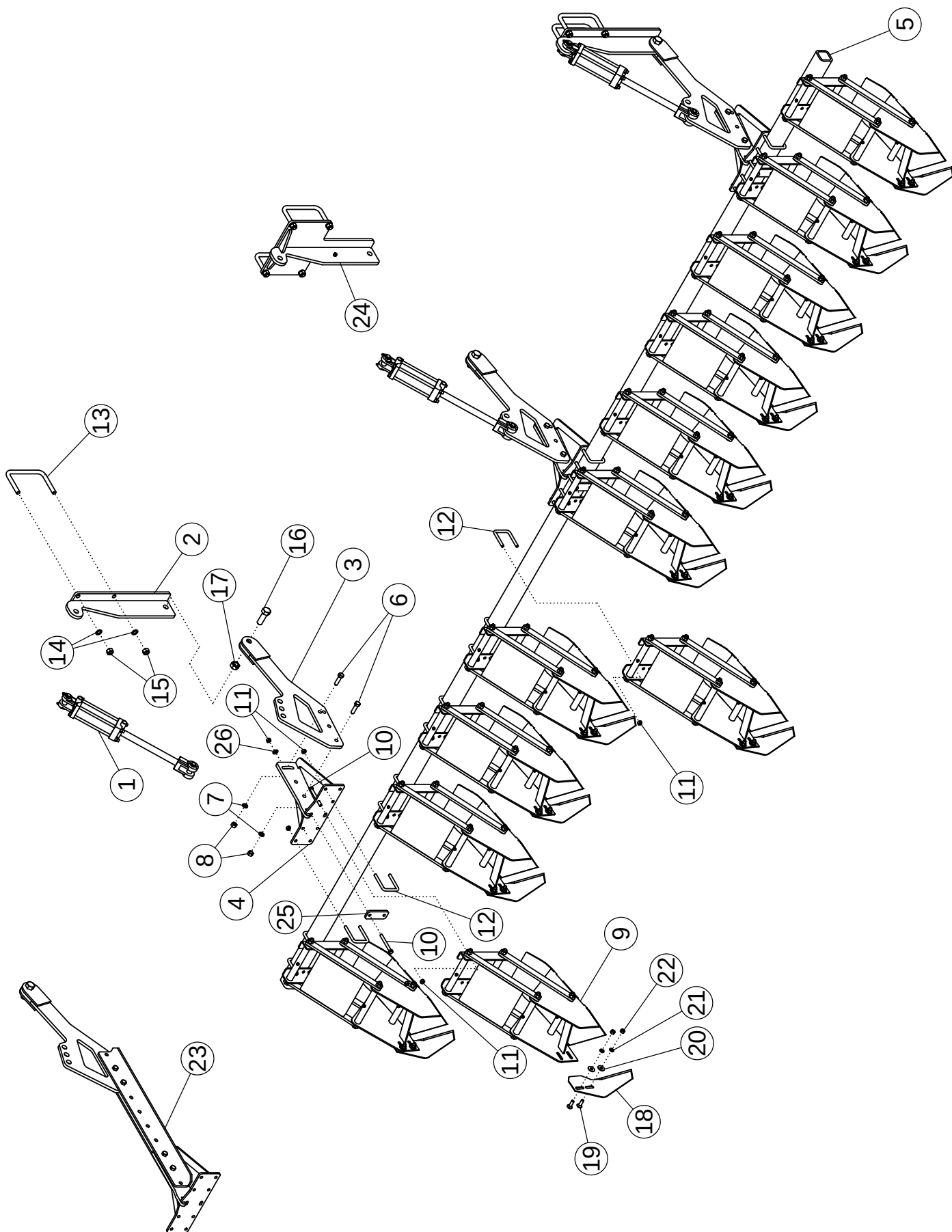
ITEM	PART NO.	DESCRIPTION	QTY
1	58281	WLDMT-SPINDLE HOUSING	4
2	63558	WLDMT-STEERABLE STRUT UPPER	4
3	58408	BAR - BOLTING	10
4	1018839	BOLT-HEX: 1.00 X 7.00 NC GR8 ZP	20
5	1013539	WASHER-LOCK: 1.00 ZP	20
6	1012664	NUT-HEX: 1.00 NC GR2 ZP	20
7	60547	U-BOLT: .63 X 5.25 X 4.00 X 5.25	4
8	1011813	WASHER-LOCK: .63 ZP	8
9	1011578	NUT-HEX: .63 NC GR2 ZP	8
10	52138*	SPINDLE	8
11	52247*	HUB-WHEEL 6 BOLT	8
12	1012377*	WASHER-SPINDLE: .81 X 2.00 NP	8
13	1012376*	NUT-SLOTTED: .75 NF GR5 NP	8
14	52243*	BEARING CUP-INNER	8
15	52407	RATCHET JACK-PAINTED	4
16	1012375*	PIN-COTTER: .19 X 1.50 NP	8
17	52245*	BEARING CONE-INNER	8
18	52242*	SEAL	8
19	52244*	BEARING-CUP OUTER	8
20	52246*	BEARING-CONE OUTER	8
21	52411	WHEEL 6.00-15 6 BOLT	8
22	52410	TIRE 7.60-15 I-3 6 PLY	8
	68974	TUBE-REPAIR 7.60-15 (NOT SHOWN)	AR
23	52241*	CAP-HUB	8
24	1011612	BOLT-HEX: .50 X 3.50 GR5 ZP	12
25	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	15
26	58283	WLDMT-PIVOT MOUNT	4
27	59204	BUSHING - BORED	8
28	58274	SHAFT	4
29	1011748	ZERK - GREASE	8
30	58410	WLDMT-CYLINDER BRACKET	1
31	62319	CYLINDER HYDRAULIC 2 X 4	1
	69654	SEAL KIT FOR 62319	
32	58203	WLDMT-TIE ROD END LH	1
33	1014124	BOLT-HEX: .31 X 1.50 NC GR5 ZP	2
34	1030729	NUT-HEX: 1.25 NC GR2 LH ZP	3
35	58186	WLDMT-TIE ROD END RH	1
36	1011621	NUT-HEX: 1.25 NC GR2 ZP	3
37	1030700	NUT-TOPLOCK: .31 NC GR5 ZP	2
38	1016858	BOLT-HEX: .50 X 2.75 NC GR5 ZP	3
39	1011626	BOLT-HEX: 1.00 X 3.50 NC GR5 ZP	4



STEERABLE REAR STRUTS - 7.60 X 15 TIRES (CONTINUED)

ITEM	PART NO.	DESCRIPTION	QTY
40	1016969	NUT-TOPLOCK: 1.00 NC GR5 ZP	4
41	58205	WLDMT-TIE ROD END DOUBLE	2
42	1026247	FTG-ELBOW: 6MP-8MJ90	2
43	300032	HOSE: .50 X 336 8MB-8FJX	2
44	36290	PIONEER TIP 8010-15P (#8 ORB)	2
45	50714	CLAMP 1/2" ZP	2
46	58418	WLDMT-TIE ROD MALE 40"	3
47	58417	WLDMT-TIE ROD FEMALE 40"	3
48	52116	ASSY-HUB & SPINDLE	8
49	1013426*	BOLT-LUG: .50 X 1.00 NF GR5 ZP	24
50	300030	FTG-RESTRICTOR 8MJ-8FJ .062	1
51	69956	WLDMT- DEF STRUT CLAMP	4
52	69971	PLASTIC-STRUT CLAMP	4
53	1013068	BOLT-HEX: .63 X 6.00 NC GR5 ZP	4
54	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	4
55	1030703	BOLT-HEX: .63 X 1.25 NF GR5 ZP	4
56	66336	NUT-JAM: .63 NF GR2 ZP	4
57	69987	SCREW-MACH: .25-20 X 1.00 (NOT SHOWN)	8

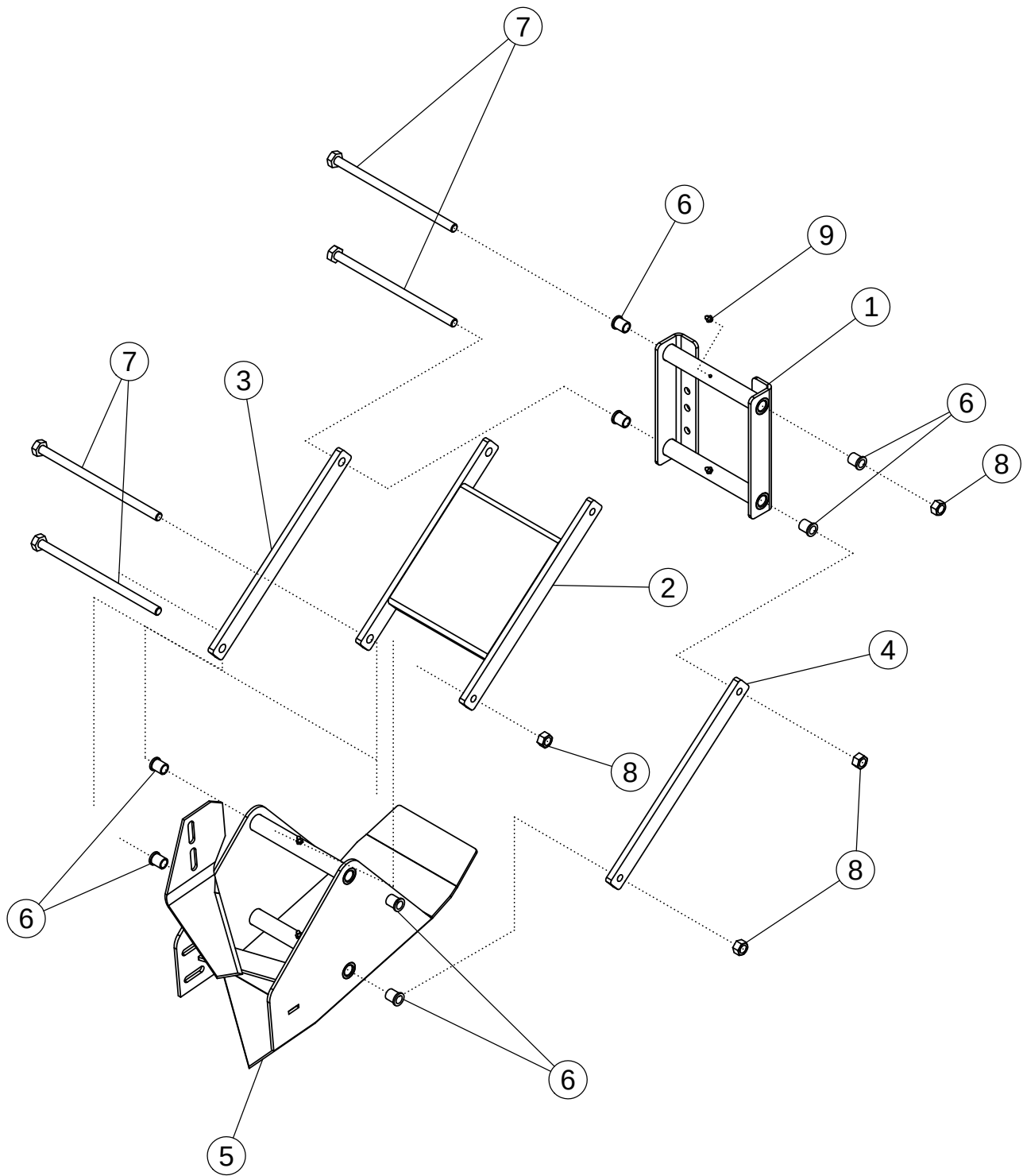
* Items are included in Item 48



SCALPER BAR ASSEMBLY

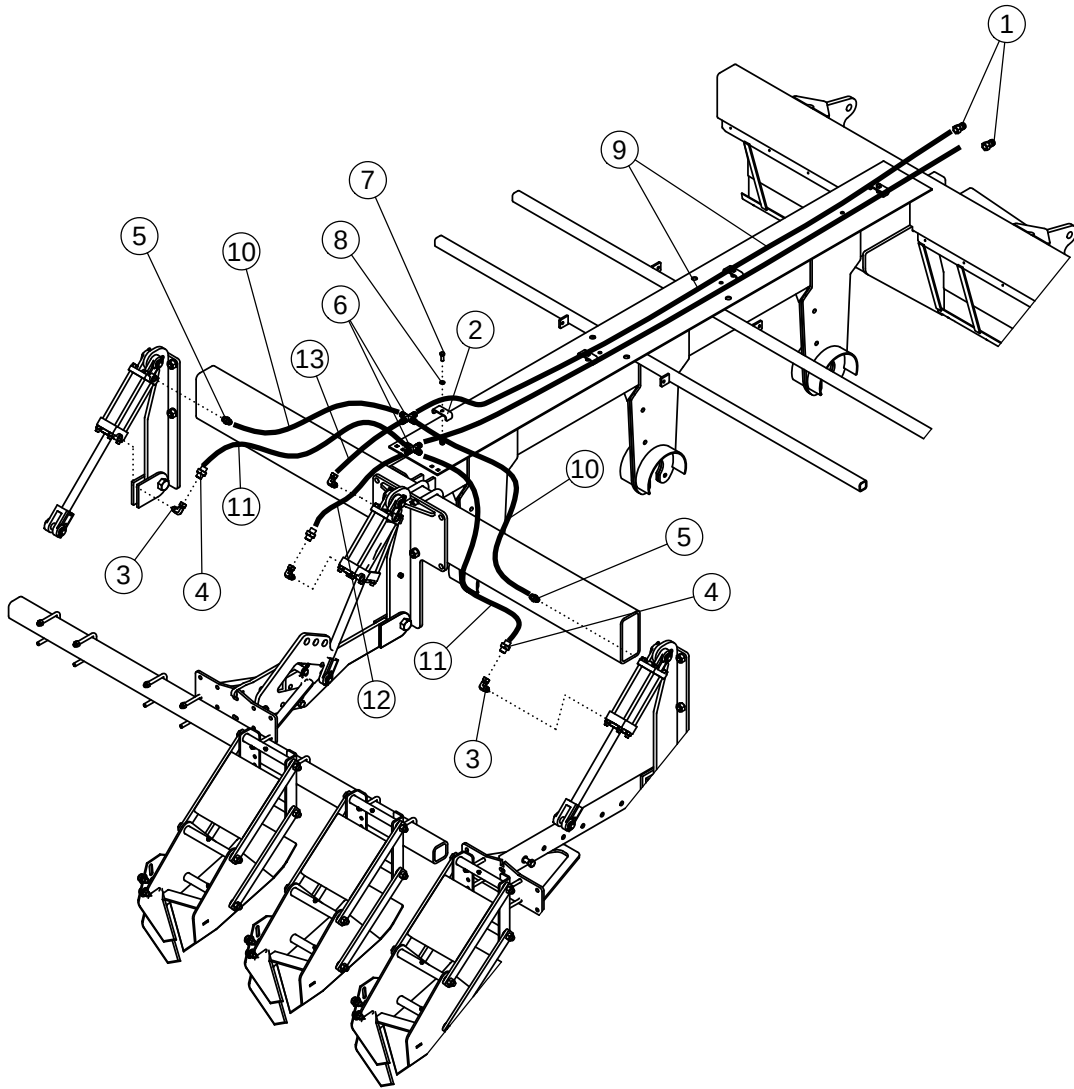
ITEM	PART NO.	DESCRIPTION	QTY
1	58890	CYLINDER HYDRAULIC 3 X 8	3
	301314	SEAL KIT FOR 58890 UNIVERSAL	
2	68239	WLDMT - MOUNT	2
3	69126	WLDMT-SCALPER ARM MNT	3
4	69127	WLDMT-BAR MNT BRACKET	3
5	51863	SCALPER BAR (NOT SHOWN)	1
6	1017526	BOLT-HEX .63 X 2.25 NC GR5 ZP	12
7	1011813	WASHER-LOCK: .63 ZP	12
8	1011578	NUT-HEX: .63 NC GR2 ZP	12
9	63462	ASSY-SCALPER BASKET	12
10	1013682	BOLT-HEX: .50 X 4.50 NC GR5 ZP	18
11	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	66
12	69954	U-BOLT: .50 X 4.50 X 3 X 4.50	24
13	56263	U-BOLT: .75 X 5.5 X 8 X 5.5	6
14	1012061	WASHER-LOCK: .75 ZP	12
15	1011620	NUT-HEX: .75 NC GR2 ZP	12
16	1018007	BOLT-HEX: 1.0 X 3.00 NC GR5 ZP	3
17	1016969	NUT-TOPLOCK: 1.00 NC GR5 ZP	3
18	51782	SCALPER KNIFE-HEAT TREAT	12
19	1011660	BOLT-CRG: .50 X 1.50 NC GR5 ZP	24
20	1014443	WASHER-FLAT: .50 ZP	24
21	1011581	WASHER-LOCK: .50 ZP	24
22	1011577	NUT-HEX: .50 NC ZP	24
23	305183*	PLATE-SCALPER EXTENSION	6
24	69011	WLDMT-CENTER CYLINDER MOUNT	1
25	51551	BAR-BASKET MOUNTING	3
26	1011584	WASHER-FLAT: SAE .50 ZP	6

*USED WITH LARGER TIRE OPTION



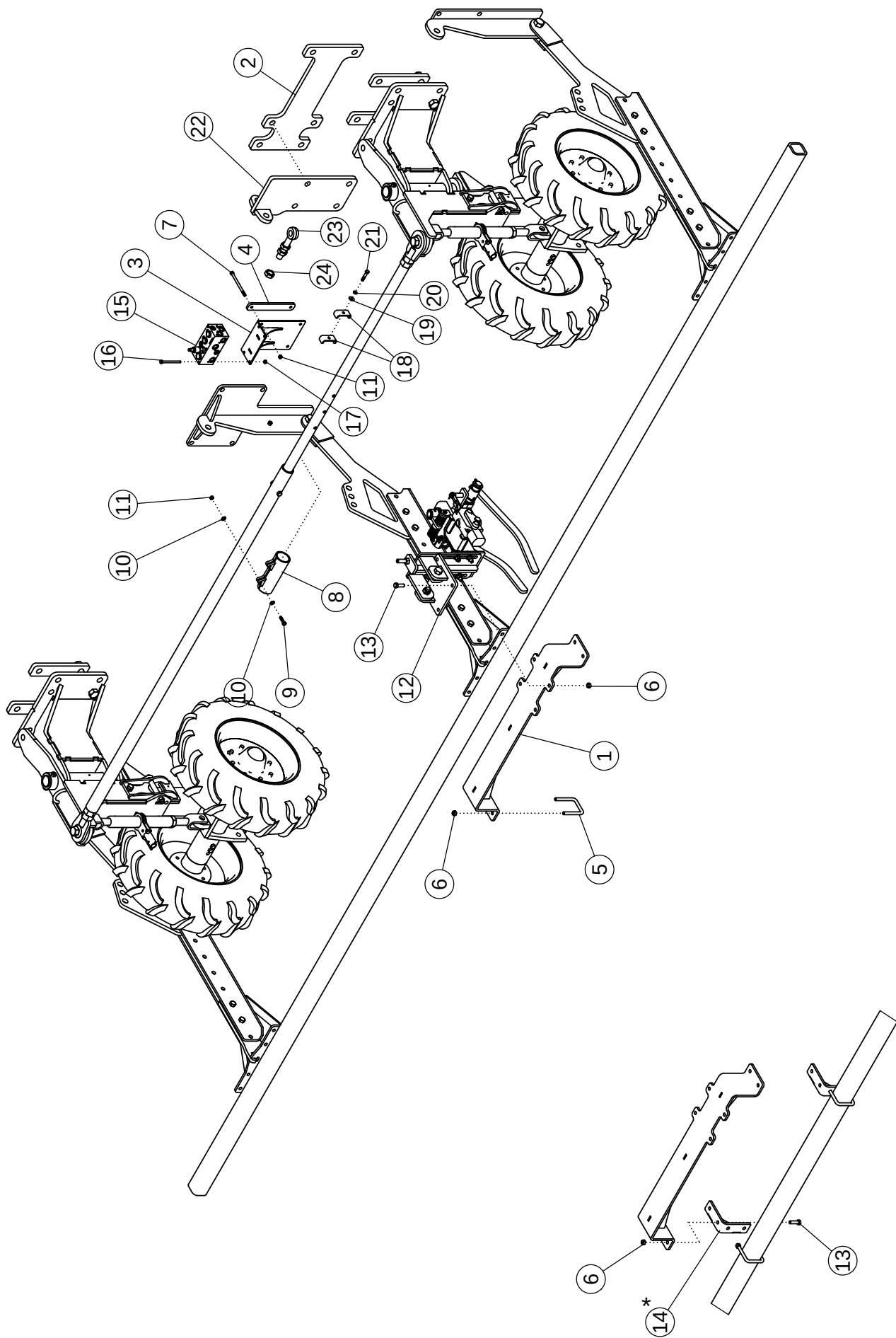
SCALPER BASKET

ITEM	PART NO.	DESCRIPTION	QTY
1	63551	WLDMT-BASKET MOUNT	1
2	63556	WLDMT-UPPER LINK	1
3	63555	BAR-PARALLEL LINK	1
4	63463	BAR-LINK THREADED	1
5	63550	WLDMT-BASKET FRAME	1
6	63459	BUSHING-FLANGE	8
7	1029446	BOLT-HEX: .63 X 12.00 NC GR5 ZP	4
8	1011578	NUT-HEX: .63 NC GR2 ZP	4
9	1011748	ZERK-GREASE .25 UNF STRAIGHT	4



SCALPER HYDRAULICS

ITEM	PART NO.	DESCRIPTION	QTY
1	36290	PIONEER TIP 8010-15 (#8 ORB)	2
2	50714	CLAMP .50 ZP	4
3	58560	FTG-ELBOW: 8MB-8MJ-90	4
4	1019844	FITTING-RESTRICTOR (8FJ-8MJ .090)	3
5	56226	FTG-ADAPTER: 8MB-8MJ	2
6	68160	FTG-CROSS: 8MJ	2
7	1011600	BOLT-HEX: .38 X 1.00 NC GR5 ZP	4
8	1011586	WASHER-LOCK: .38 ZP	4
9	300044	HOSE: .38 X 220 8MB-8FJX	2
10	69078	HOSE: .38 X 132 8FJX-8FJX	2
11	69079	HOSE: .38 X 144 8FJX-8FJX	2
12	62998	HOSE: .38 X 20 8FJX-8FJX	1
13	68719	HOSE: .38 X 10 8FJX-8FJX	1



NON-AMITY SCALPER MOUNTING

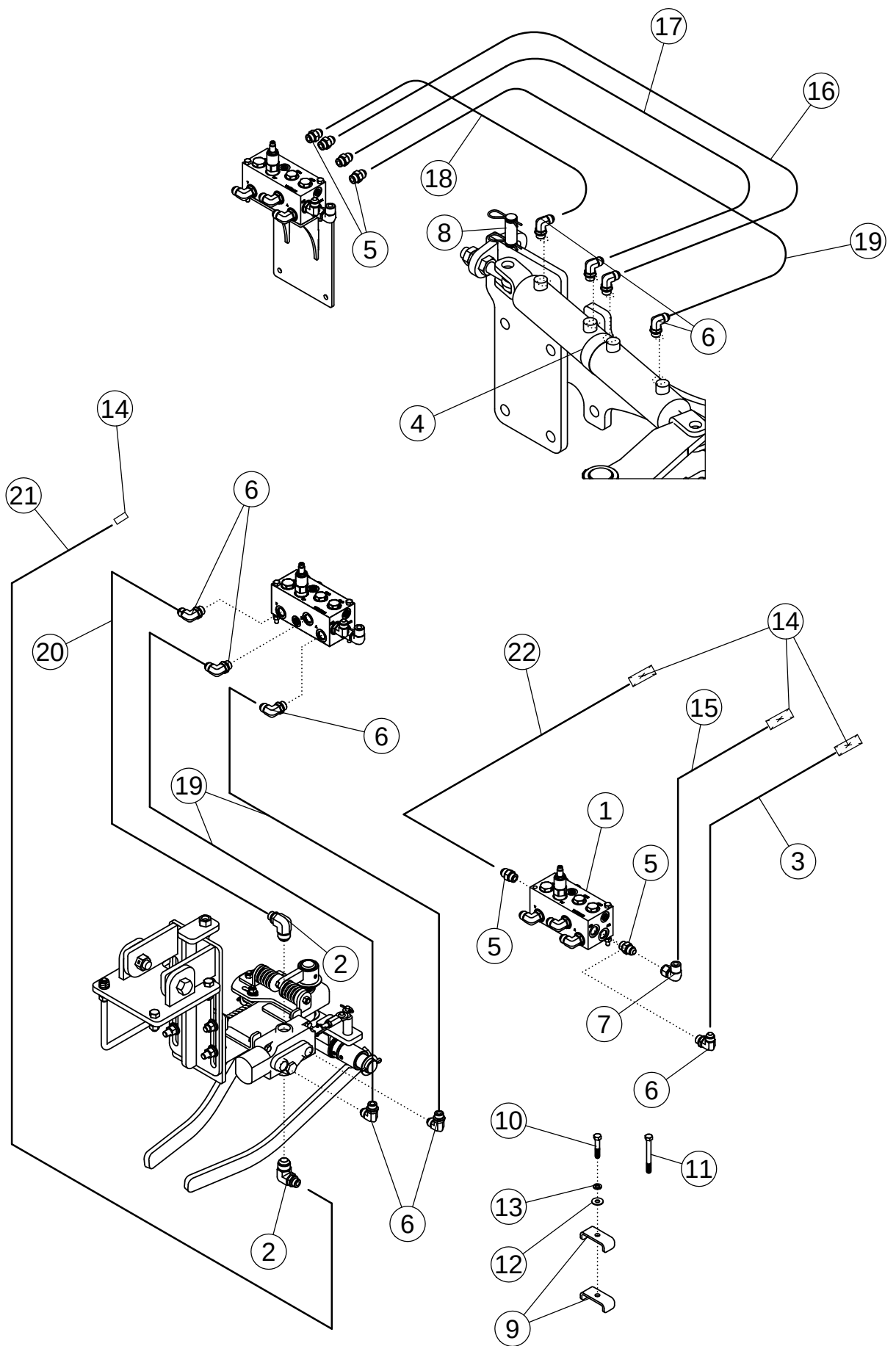
ROW FINDER - SCALPER MOUNTED 12 ROW

ITEM	PART NO.	DESCRIPTION	QTY
1	69972	WLDMT-DEF ROW FINDER MOUNT	1
2	305775	PLATE-DEF CYL MNT STRAP (28.5" STROKE)	1
3	69996	WLDMT-DEF VALVE MNT	1
4	64288	PLATE-BRACKET BACKING	2
5	69954	U-BOLT: .50 X 4.50 X 3 X 4.50	2
6	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	8 OR 12*
7	64289	BOLT-HEX: .38 X 5.50 NC GR5 ZP	4
8	69557	WLDMT-TIE ROD CLAMP	1
9	1011602	BOLT-HEX: .38 X 1.50 NC GR5 ZP	2
10	1014608	WASHER-FLT: SAE .38 ZP	4
11	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	6
12	**NOTE**	HYDRAULIC ROW FINDER	1
13	1011608	BOLT-HEX: .50 X 1.75 NC GR 5 ZP	4 OR 8*
14	69454*	WLDMT-RF MOUNT EXTENSION	2
15	69999	VALVE-DEF RF RETURN	1
16	1030778	BOLT-HEX: .31 X 4.00 NC GR5 ZP	2
17	1030700	NUT-TOPLOCK: .31 NC GR5 ZP	2
18	50714	CLAMP .50" ZP	10
19	1014608	WASHER-FLAT: SAE .38 XP	5
20	1011586	WASHER-LOCK: .38 ZP	5
21	1013239	BOLT-HEX: .38 X 3.00 NC GR5 ZP	4
22	301064	WLDMT-CYLINDER BRACKET ADJ	1
23	62081	BOLT-EYEBOLT: 1.00 X 6.00 GR8 ZP	3

* ITEM 14 AND HARDWARE USED ONLY WITH NON AMITY
SCALPER BASKETS

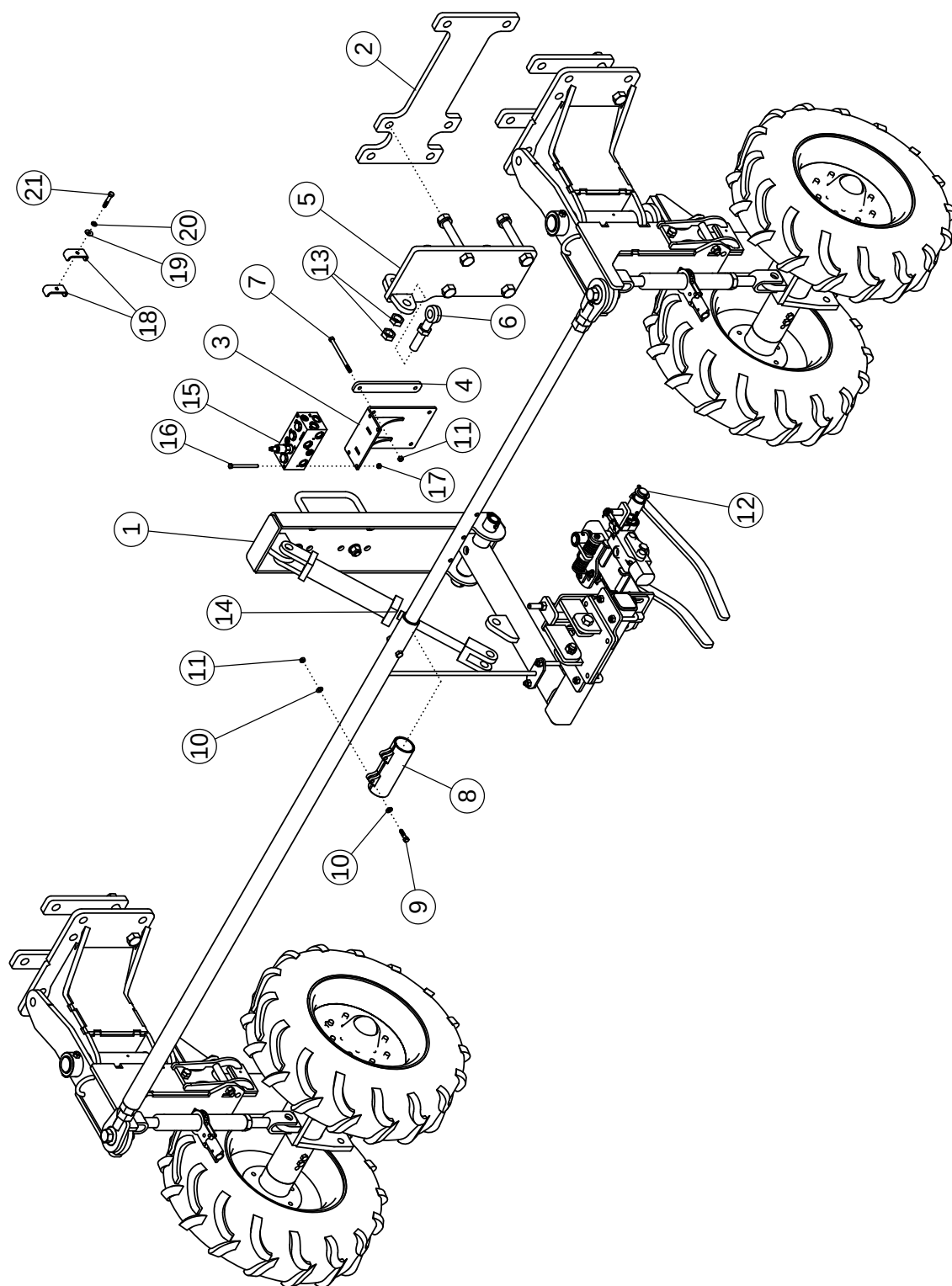
****NOTE****

- ROWFINDER NEEDS TO BE OPEN CENTER (PLUG REMOVED)
- PLACE ROWFINDER ON THE FIRST ROW RIGHT OF CENTER
- FOR PARTS, REFERENCE ROWFINDER MANUAL PAGE (M4770)



ROW FINDER HYDRAULICS - SCALPER MOUNTED

ITEM	PART NO.	DESCRIPTION	QTY
1	69999	VALVE-DEF ROWFINDER RETURN	1
2	65901	FTG-ELBOW: 10MB-8MJ-90	2
3	69571	HOSE: .50 X 258 8MB-8FJX90	1
4	69200	CYLINDER-HYD 3 X 4 4PORT 23.5 CLOSED	1
5	56226	FTG-ADAPTER: 8MB-8MJ	6
6	58560	FTG-ELBOW: 8MB-8MJ 90	10
7	1015801	FTG-ELBOW: 8MJ-8FJX 90	1
8	69167	PIN-CLYNDER W/CLIPS 1.00 X 2.25	2
9	50714	CLAMP .50" ZP	10
10	1011603	BOLT-HEX: .38 X 1.75 NC GR5 ZP	1
11	1013239	BOLT-HEX: .38 X 3.00 NC GR5 ZP	4
12	1014608	WASHER-FLAT: SAE .38 ZP	5
13	1011586	WASHER-LOCK: .38 ZP	5
14	36290	PIONEER TIP 8010-15P (#8 ORB)	4
15	69572	HOSE: .50 X 258 8MB-8FJX90L	1
16	305043	HOSE: .50 X 086 X 8FJX-8FJX90 (6R/8R)	1
	69564	HOSE: .50 X 108 8FJX-8FJX90 (9R/12R)	
17	305044	HOSE: .50 X 086 X 8FJX-8FJX90L (6R/8R)	1
	69565	HOSE: .50 X 108 8FJX-8FJX90L (9R/12R)	
18	305045	HOSE: .50 X 092 X 8FJX-8FJX90L (6R/8R)	1
	69566	HOSE: .50 X 114 8FJX-8FJX90L (9R/12R)	
19	305046	HOSE: .50 X 080 X 8FJX-8FJX90 (6R/8R)	3
	69567	HOSE: .50 X 102 8FJX-8FJX90 (9R/12R)	
20	69568	HOSE: .50 X 090 8FJX-8FJX	1
21	69569	HOSE: .50 X 336 8MB-8FJX90	1
22	69570	HOSE: .50 X 252 8FJX-8MB	1

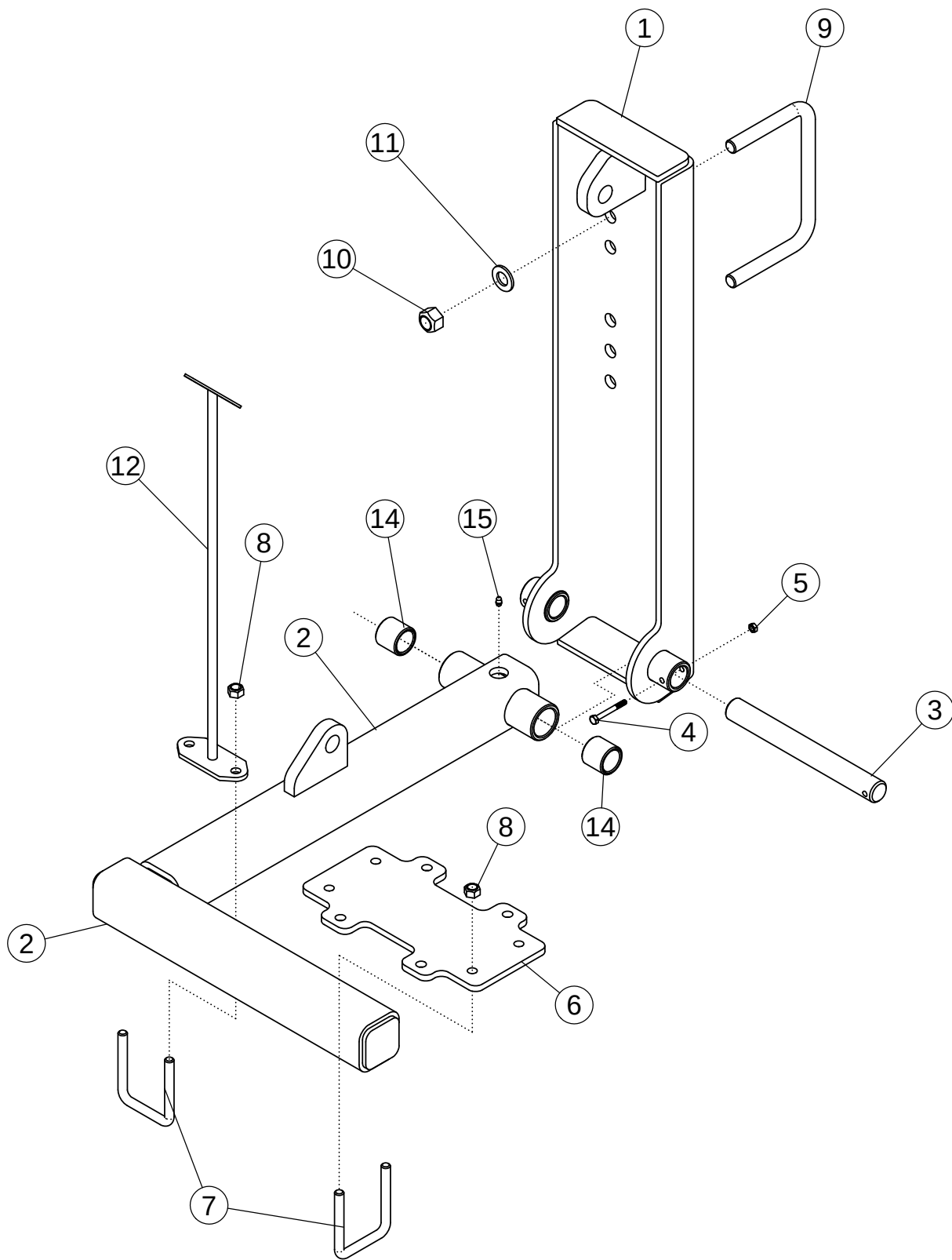


ROW FINDER - FRAME MOUNTED

ITEM	PART NO.	DESCRIPTION	QTY
1	305055	ASSY-DEF ROW FINDER MOUNT	1
2	305775	PLATE-DEF CYL MNT STRAP (28.5" STROKE)	1
3	69996	WLDMT-DEF VALVE MNT	1
4	64288	PLATE-BRACKET BACKING	2
5	301064	WLDMT-CYLINDER BRACKET ADJ	1
6	62081	BOLT-EYEBOLT: 1.00 X 6.00 GR8 ZP	1
7	64289	BOLT-HEX: .38 X 5.50 NC GR5 ZP	4
8	69557	WLDMT-TIE ROD CLAMP	1
9	1011602	BOLT-HEX: .38 X 1.50 NC GR5 ZP	2
10	1014608	WASHER-FLT: SAE .38 ZP	4
11	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	6
12	**NOTE**	HYDRAULIC ROW FINDER	1
13	1026880	NUT-JAM: 1.00 NC GR2 ZP	3
14	33612	CYL-HYD: 20TH08-112ASAE	1
15	69999	VALVE-DEF RF RETURN	1
16	1030778	BOLT-HEX: .31 X 4.00 NC GR5 ZP	2
17	1030700	NUT-TOPLOCK: .31 NC GR5 ZP	2
18	50714	CLAMP .50" ZP	10
19	1014608	WASHER-FLAT: SAE .38 XP	5
20	1011586	WASHER-LOCK: .38 ZP	5
21	1013239	BOLT-HEX: .38 X 3.00 NC GR5 ZP	4

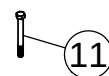
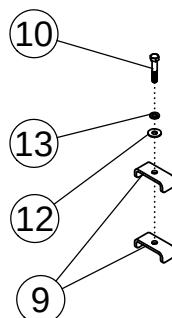
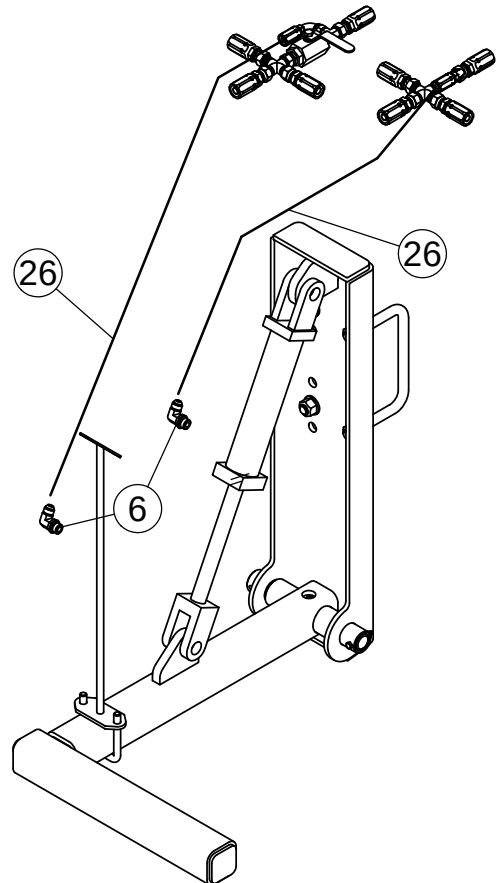
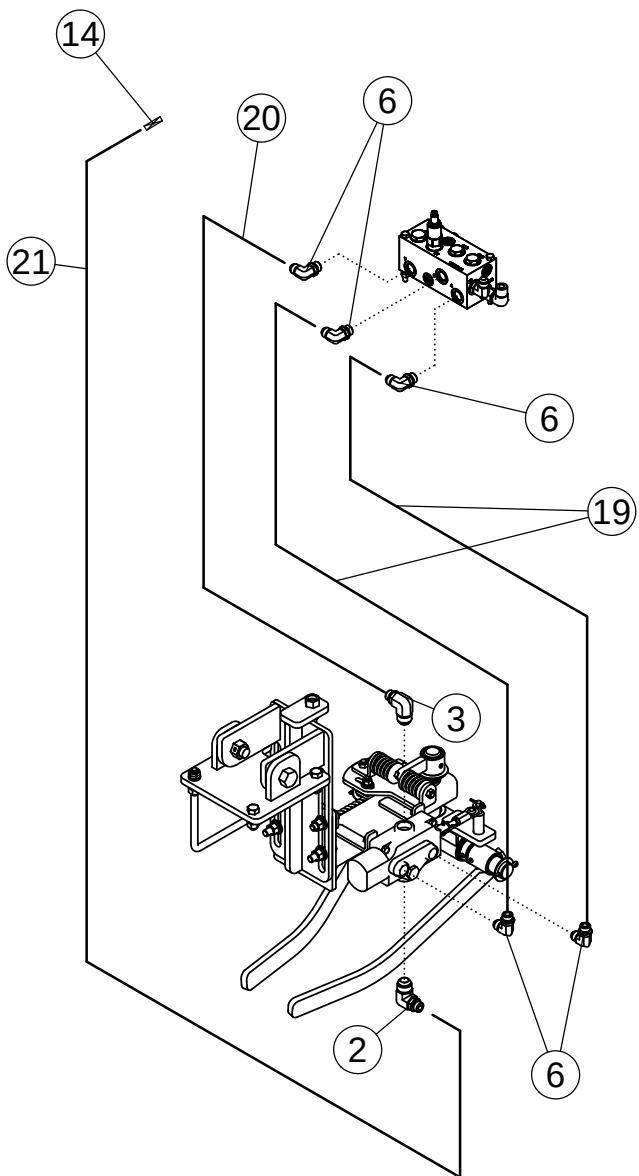
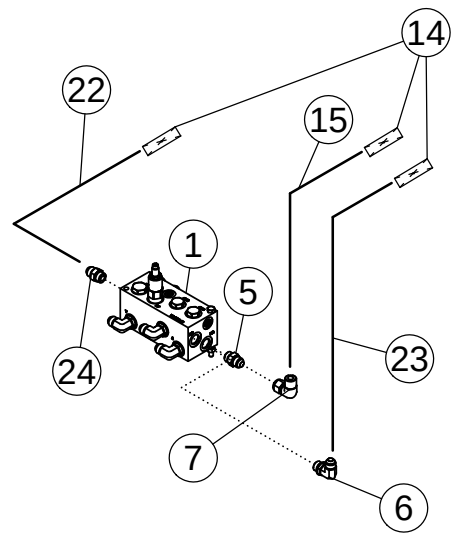
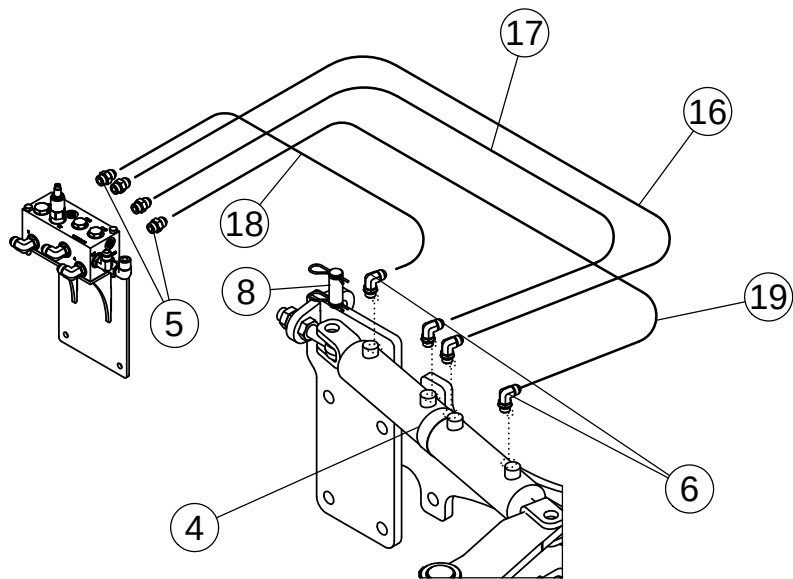
****NOTE****

- ROWFINDER NEEDS TO BE OPEN CENTER (PLUG REMOVED)
- PLACE ROWFINDER ON THE FIRST ROW RIGHT OF CENTER
- FOR PARTS, REFERENCE ROWFINDER MANUAL PAGE (M4770)



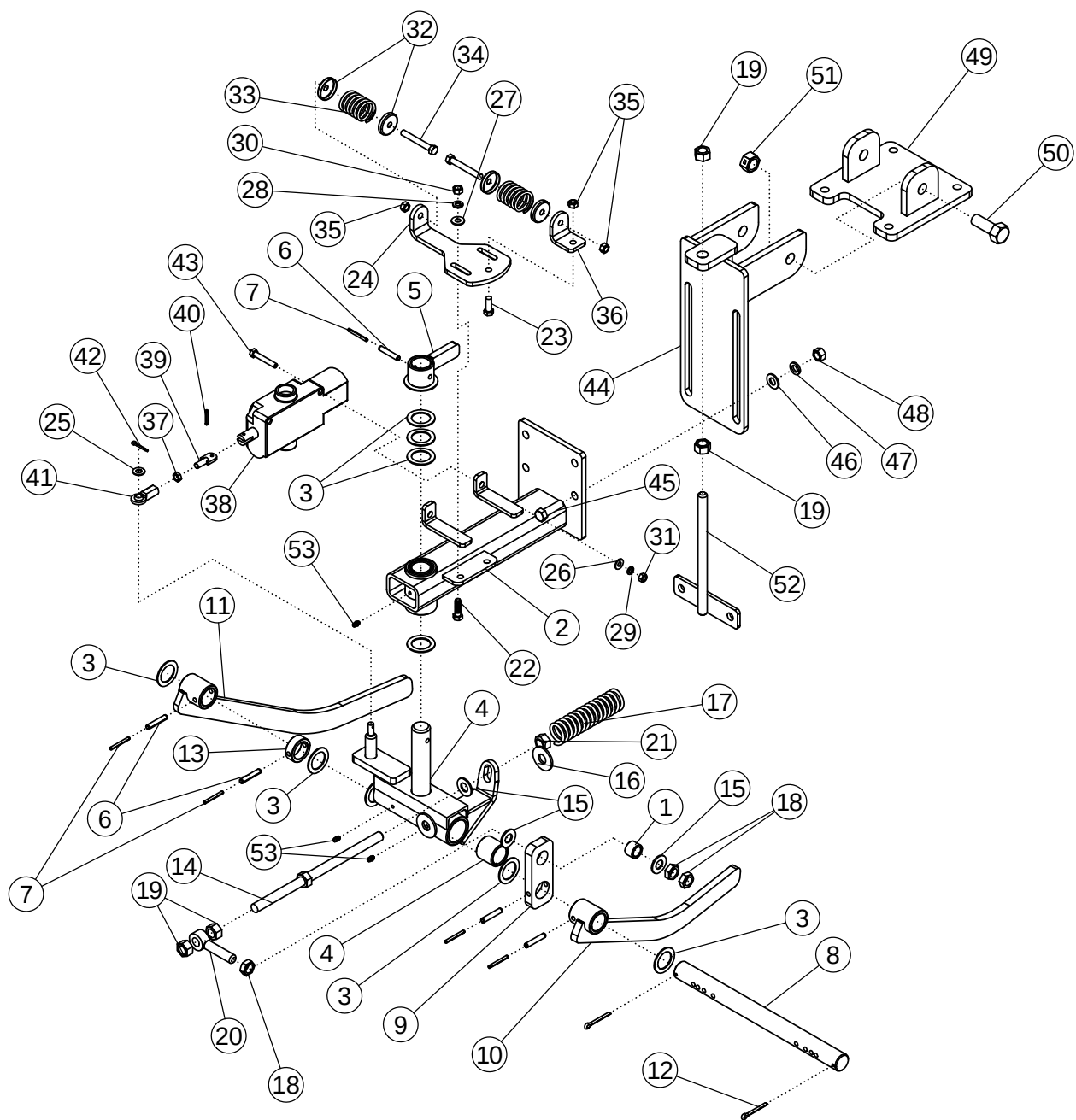
ASSY - DEF ROW FINDER MOUNT

ITEM	PART NO.	DESCRIPTION	QTY
1	305057	WLDMT-ROW FINDER MOUNT UPPER	1
2	305058-1	WLDMT-ROW FINDER LOWER W/ BUSHINGS	1
3	305053	SHAFT-ROW FINDER	1
4	1013942	BOLT-HEX: .25 X 2.25 NC GR5	1
5	1030946	NUT-TOPLOCK: .25 NC GR5 ZP	1
6	305056	PLATE-DEF FR MOUNT (1 ROW)	1
7	69954	U-BOLT: .500 X 4.00 X 3 X 4.00	3
8	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	6
9	56263	U-BOLT: .75 X 5.5 X 8 X 5.5	2
10	1017000	NUT-TOPLOCK: .75 NC GR5 ZP	4
11	1012634	WASHER-FLAT: SAE .75 ZP	4
12	305410	WLDMT-INDICATOR RF FRAME MOUNT	1
13	65332	DECAL-RED/ORANGE FLUORESCENT (NOT SHOWN)	1
14	56939	BUSHING-OILITE: 1.25 X 1.625 X 1.5L	2
15	1011748	ZERK-GREASE: .25 UNF STRAIGHT	1



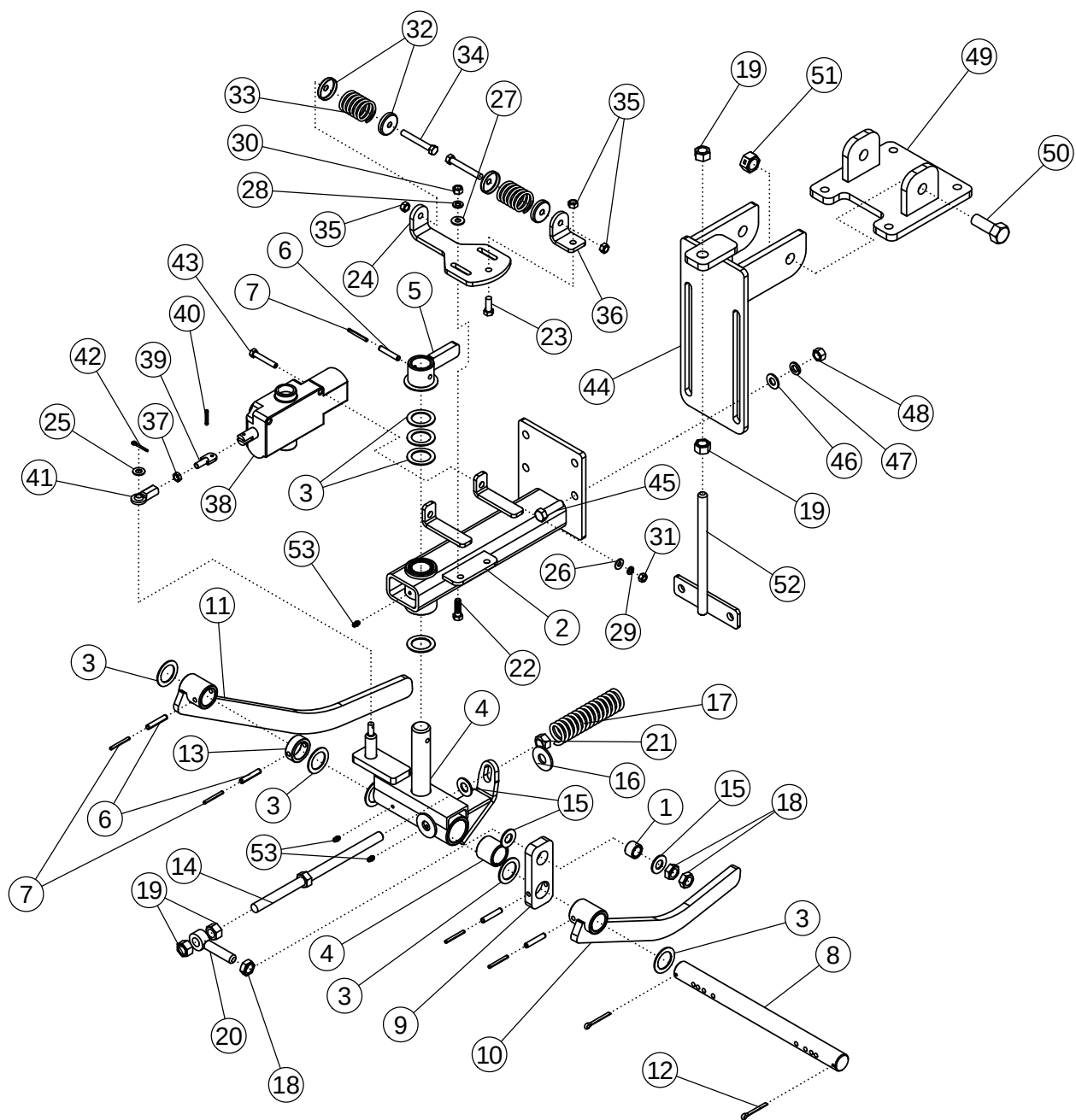
ROW FINDER HYDRAULICS - FRAME MOUNTED

ITEM	PART NO.	DESCRIPTION	QTY
1	69999	VALVE-DEF ROWFINDER RETURN	1
2	65901	FTG-ELBOW: 10MB-8MJ-90	1
3	58195	FTG-ADAPTER: 10MB-8MJ	1
4	69200	CYLINDER-HYD 3 X 4 4PORT 23.5 CLOSED	1
5	56226	FTG-ADAPTER: 8MB-8MJ	6
6	58560	FTG-ELBOW: 8MB-8MJ 90	12
7	1015801	FTG-ELBOW: 8MJ-8FJX 90	1
8	69167	PIN-CLYNDER W/CLIPS 1.00 X 2.25	2
9	50714	CLAMP .50" ZP	10
10	1011603	BOLT-HEX: .38 X 1.75 NC GR5 ZP	1
11	1013239	BOLT-HEX: .38 X 3.00 NC GR5 ZP	4
12	1014608	WASHER-FLAT: SAE .38 ZP	5
13	1011586	WASHER-LOCK: .38 ZP	5
14	36290	PIONEER TIP 8010-15P (#8ORB)	4
15	305203	HOSE: .50 X 236 8MB-8FJX90L	1
16	305043	HOSE: .50 X 86 8FJX-8FJX90 (6R/8R)	1
	69564	HOSE: .50 X 108 8FJX-8FJX90 (9R/12R)	
17	305044	HOSE: .50 X 086 X 8FJX-8FJX90L (6R/8R)	1
	69565	HOSE: .50 X 108 8FJX-8FJX90L (9R/12R)	
18	305045	HOSE: .50 X 092 X 8FJX-8FJX90L (6R/8R)	1
	69566	HOSE: .50 X 114 8FJX-8FJX90L (9R/12R)	
19	305046	HOSE: .50 X 080 X 8FJX-8FJX90 (6R/8R)	3
	69567	HOSE: .50 X 102 8FJX-8FJX90 (9R/12R)	
20	300254	HOSE: .50 X 076 X 8FJX-8FJX	1
21	305201	HOSE: .50 X 300 X 8MB-8FJX90	1
22	305202	HOSE: .50 X 232 X 8FJX-8MB	1
23	300256	HOSE: .50 X 236 X 8MB-8FJX90	1
24	58515	FTG-ELBOW: 8MB-8MJ-45	1
25	305441	HOSE: .38 X 40 8FJX-8FJX90	1
	305200	HOSE: .50 X 245 X 8MB-8FJX	
26	305426	HOSE: .38 X 30 8FJX-8FJX90	1
	305204	HOSE: .50 X 238 X 8MB-8FJX	



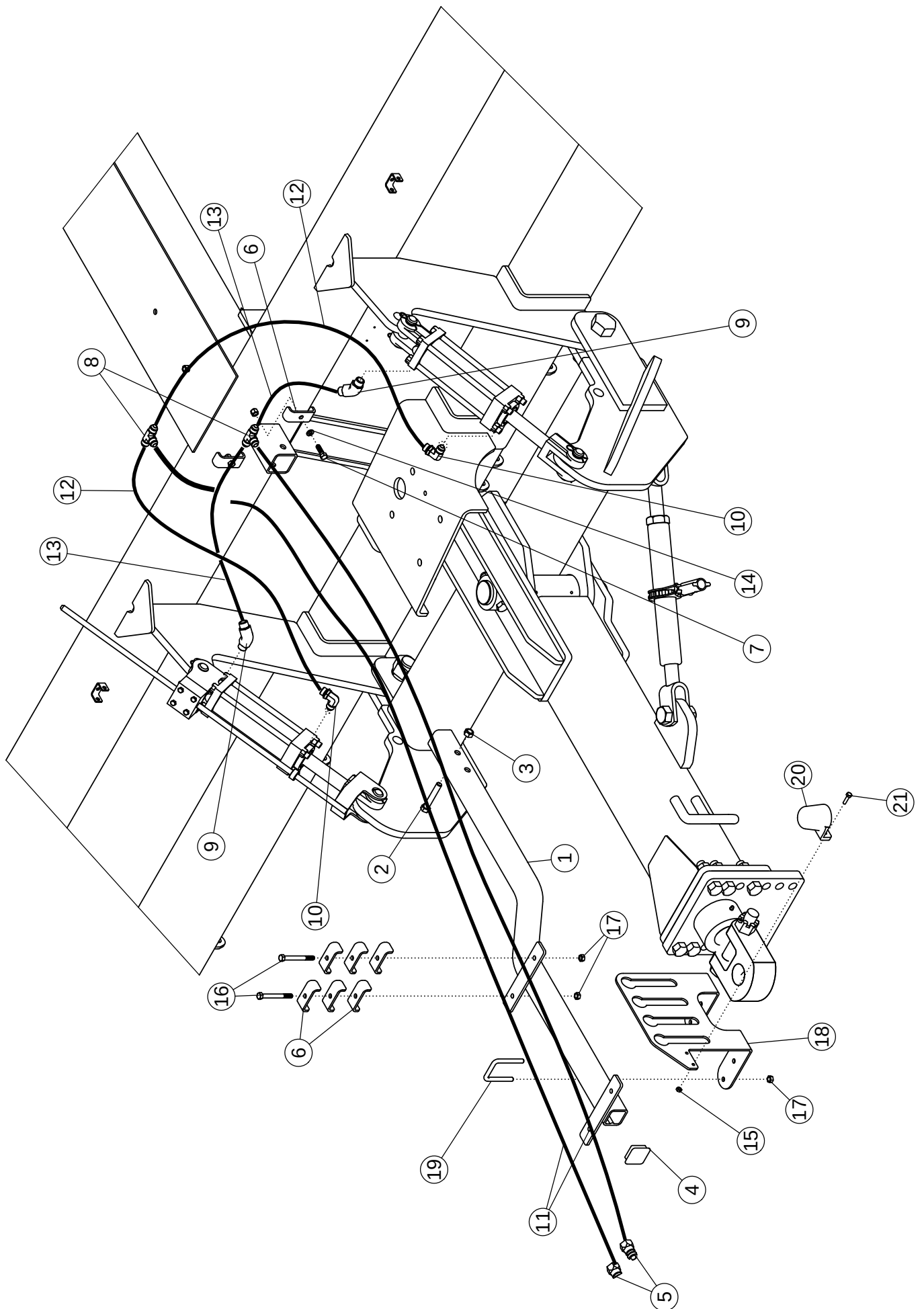
HYDRAULIC ROW FINDER

ITEM	PART NO.	DESCRIPTION	QTY
1	52567	BUSHING-ZP	1
2	62520	ASSY-MAIN FRAME	1
3	55206	BUSHING-MACH: 1.25 NR 14GA	9
4	51139	ASSY - SWIVEL	1
5	51130	WLDMT-FLIPPER	1
6	1030793	PIN-ROLL: .31 X 1.75 ZP	5
7	1030798	PIN-ROLL: .19 X 1.75 ZP	5
8	51690	SHAFT ZP	1
9	52566	TENSIONER ARM	1
10	51131	SENSOR ARM-L.H.	1
11	52564	SENSOR ARM-R.H.	1
12	1030797	PIN-COTTER: .19 X 1.75 NP	2
13	51137	COLLAR	1
14	52565	ADJUSTMENT BOLT	1
15	1013004	WASHER-FLAT: SAE .63 ZP	3
16	1013024	WASHER-FLAT: .63 ZP	2
17	51692	SPRING: .21 X 1.44 OD X 6.00 15 COILS	1
18	1026259	NUT-JAM: .63 NC GR2 ZP	3
19	1011578	NUT-HEX: .63 NC GR2 ZP	4
20	51691	EYEBOLT: .63 X 3.25 ZP	1
21	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	1
22	1011601	BOLT-HEX: .38 X 1.25 NC GR5 ZP	2
23	1011600	BOLT-HEX: .38 X 1.00 NC GR5 ZP	1
24	51129	PLATE	1
25	1014608	WASHER-FLT: SAE .38 ZP	1
26	1020416	WASHER-FLAT: .25 ZP	2
27	1011583	WASHER-FLAT: .31 ZP	2
28	1011586	WASHER-LOCK: .38 ZP	2
29	1029115	WASHER-LOCK: .31 ZP	2
30	1011576	NUT-HEX: .38 NC GR2 ZP	2
31	1011575	NUT-HEX: .31 NC GR2 ZP	2
32	52582	SPRING CAP	4
33	51689	SPRING	2
34	1019828	BOLT-HEX: .38 X 2.75 NC GR5 ZP	2
35	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	3
36	51128	SPRING PLATE	1
37	1030792	NUT-JAM: .38 NF GR2 ZP	1
38	301150	VALVE-ROWFINDER O/C	1
39	62540	PLATE STUD ZP	1
40	64157	PIN-ROLL: .19 X 1.125 ZP	1



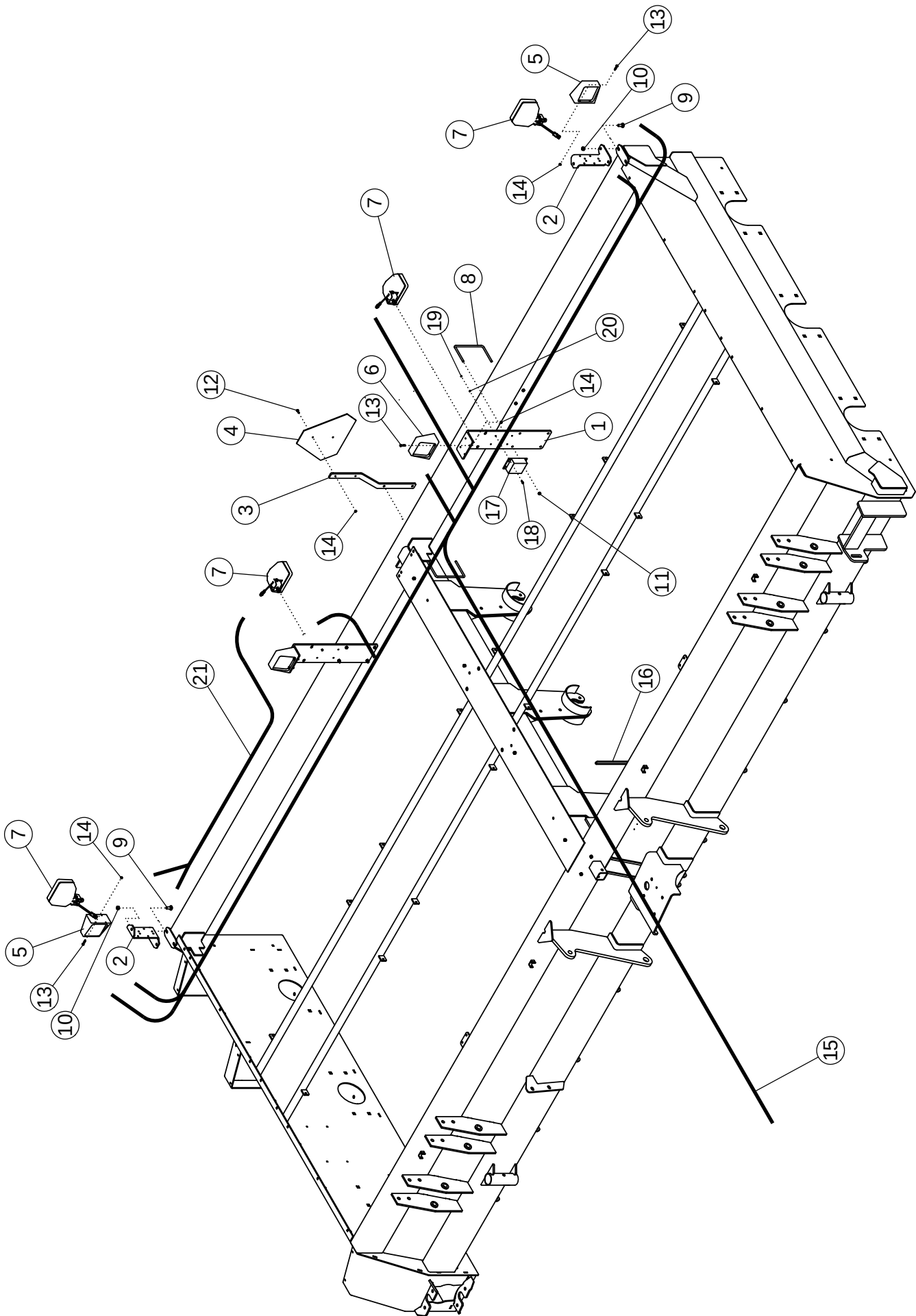
HYDRAULIC ROW FINDER (CONTINUED)

ITEM	PART NO.	DESCRIPTION	QTY
41	51136	UNIBALL COUPLING	1
42	1029137	PIN-COTTER: .13 X 1.00 ZP	1
43	1011285	BOLT-HEX: .31 X 2.00 NC	2
44	52181	MOUNTING BRACKET	1
45	1011608	BOLT-HEX: .50 X 1.75 NC GR5 ZP	4
46	1011584	WASHER-FLAT: SAE .50 ZP	4
47	1011581	WASHER-LOCK: .50 ZP	8
48	1011577	NUT-HEX: .50 NC GR2 ZP	8
49	62871	WLDMT-BRACKET	1
50	1012060	BOLT-HEX: .75 X 2.00 NC GR5 ZP	2
51	1013537	NUT-TOPLOCK: .75 NC GR5 ZP	2
52	62882	TIGHTENER BOLT-ZP	1
53	1011748	ZERK - GREASE	3



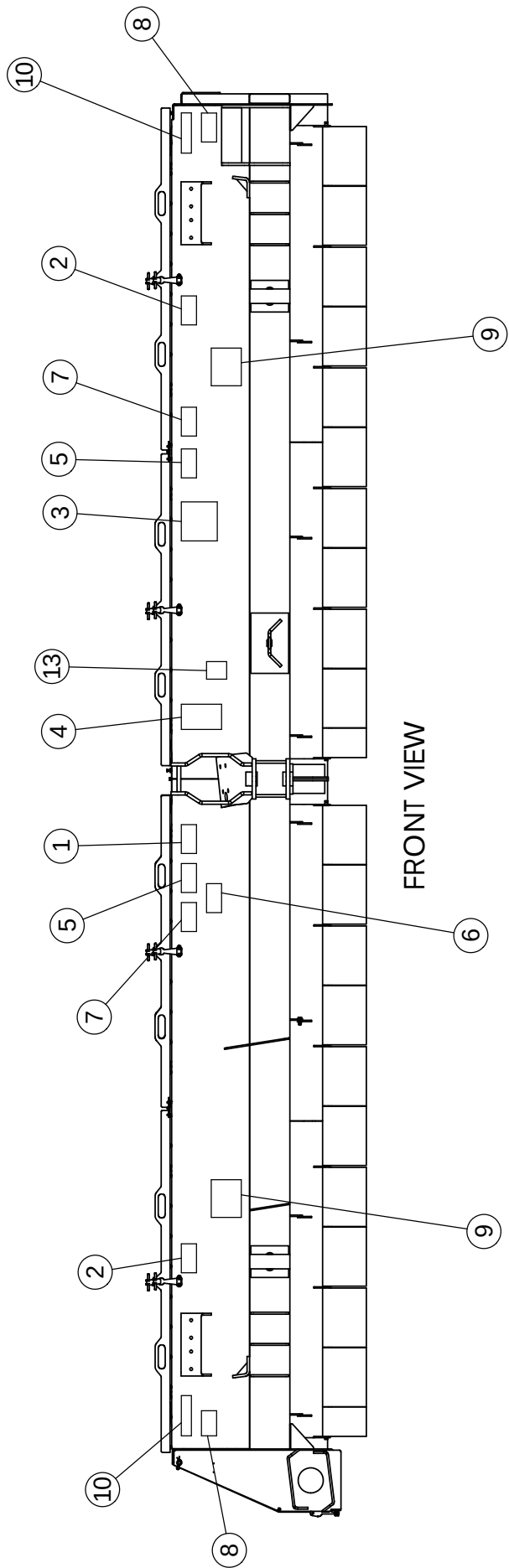
HITCH HYDRAULICS

ITEM	PART NO.	DESCRIPTION	QTY
1	301210	WLDMT-HYD HOSE HOLDER	1
2	1011611	BOLT-HEX: .50 X 3.00 NC GR5 ZP	1
3	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	1
4	301129	CAPLUG-2" SQ .188 WA	1
5	36290	PIONEER TIP 8010-15 (#8 ORB)	2
6	50714	CLAMP .50 ZP	14
7	1011601	BOLT-HEX: .38 X 1.25 NC GR5 ZP	2
8	57667	FTG-TEE: 8MJ-8MJ-8MJ	2
9	58515	FTG-ELBOW: 8MB-8MJ-45	2
10	58560	FTG-ELBOW: 8MB-8MJ-90	2
11	300053	HOSE: .50 X 108 8MB-8FJX	2
12	57000	HOSE .50 X 34 8FJX-8FJX	2
13	44174	HOSE: .50 X 24 8FJX-8FJX	2
14	1011586	WASHER-LOCK: .38 ZP	2
15	1030946	NUT-TOPLOCK: .25 NC GR5 ZP	2
16	58176	BOLT-HEX: .38 X 3.50 NC GR5 ZP	4
	1015174	BOLT-HEX: .38 X 2.50 NC GR5 ZP	
17	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	8
18	301212	PLATE-HYD HOSE HOLDER PIONEER TIP	1
19	33162	U-BOLT: .375 X 3 X 2 X 3	2
20	223329	HOLDER-LIGHT PLUG	1
21	1013423	BOLT-HEX: .25 X 1.00 NC GR5 ZP	2

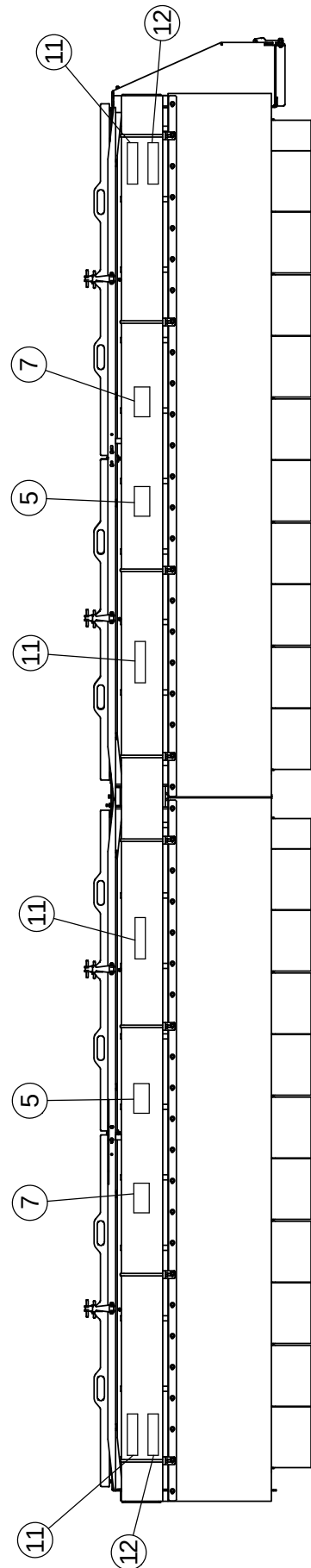


LIGHT KIT

ITEM	PART NO.	DESCRIPTION	QTY
1	64287	PLATE-LIGHT BRACKET	2
2	305208	PLATE-LIGHT BRACKET	2
3	64246	MOUNT-SMV SIGN	1
4	65329	SIGN-SMV ASAE	1
5	65954	LAMP-AMBER TAIL	2
6	65953	LAMP-RED TAIL	2
7	62900	LIGHT-FLOOD	4
8	64244	U-BOLT: .375 X 5.13 X 8 X 5.13	5
9	123854	BOLT-CRG: .50 X 1.25 NC GR5 ZP	4
10	127461	NUT-TOPLOCK: .50 NC GR5 ZP	4
11	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	10
12	1011595	BOLT-HEX: .25 X .75 NC GR5 ZP	2
13	1013940	BOLT-HEX: .25 X 1.25 NC GR5	16
14	1030946	NUT-TOPLOCK: .25 NC GR5 ZP	18
15	63872	HARNESS-DEFOLIATOR 12R	1
16	1013122	TIE-CABLE, NYLON 14.00"	12
17	65341	MODULE-INTERFACE	1
18	0100615	BOLT-HEX: .19 X .75 NC GR5 ZP	4
19	1011588	NUT-JAM: .19 NC GR2 ZP	4
20	65681	WASHER-LOCK: .19 ZP	4
21	68718	HARNESS-"Y" EXTENSION	2



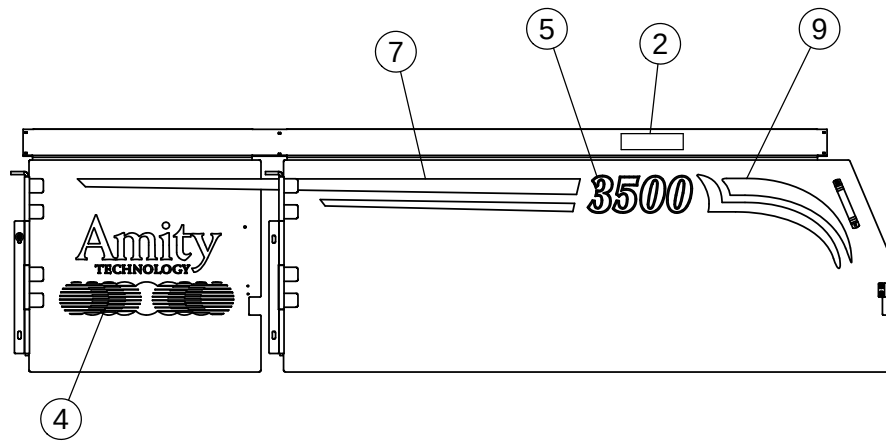
FRONT VIEW



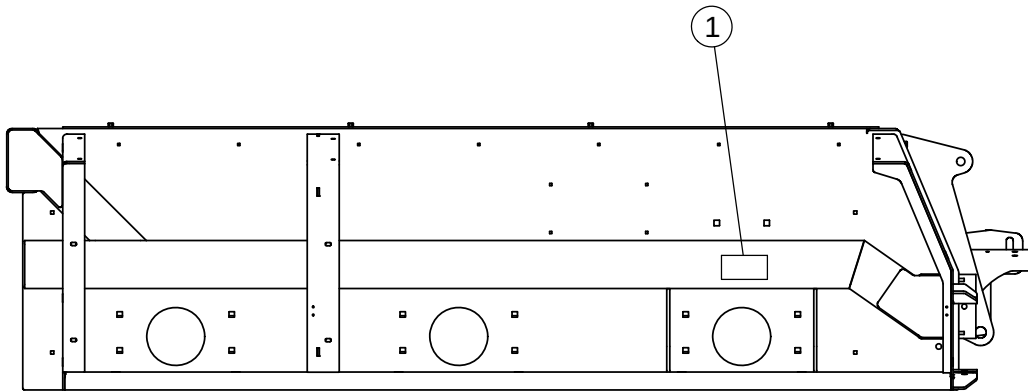
REAR VIEW

DECALS

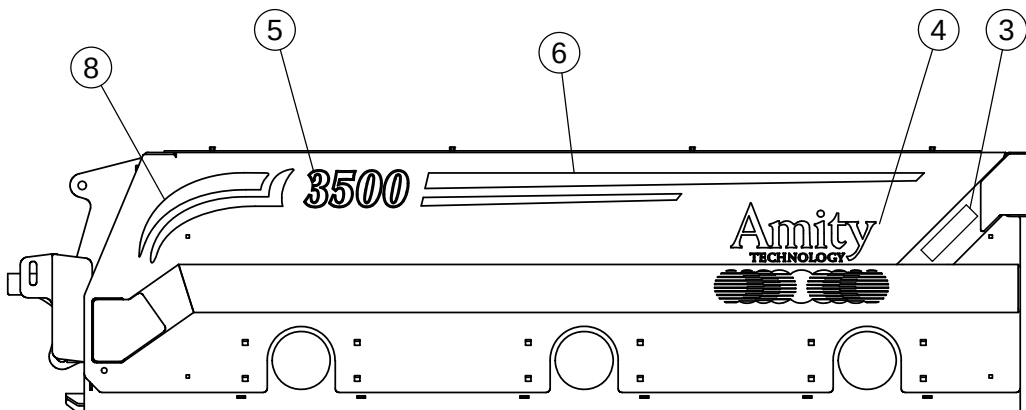
ITEM	PART NO.	DESCRIPTION	QTY
1	52341	DECAL-WARNING	1
2	52334	DECAL-WARNING	2
3	52329	DECAL-DANGER	1
4	52339	DECAL-WARNING	1
5	52340	DECAL-DANGER	4
6	52338	DECAL DANGER	1
7	52336	DECAL-CAUTION	4
8	64617	DECAL-DANGER	2
9	63465	DECAL-LOGO	2
10	65331	DECAL-RETROFLECTIVE-YELLOW	2
11	65330	DECAL-RETROFLECTIVE-RED	4
12	65332	DECAL-RED ORANGE FLUORESCENT	2
13	62964	DECAL-WARNING	1



RIGHT SIDE DOOR



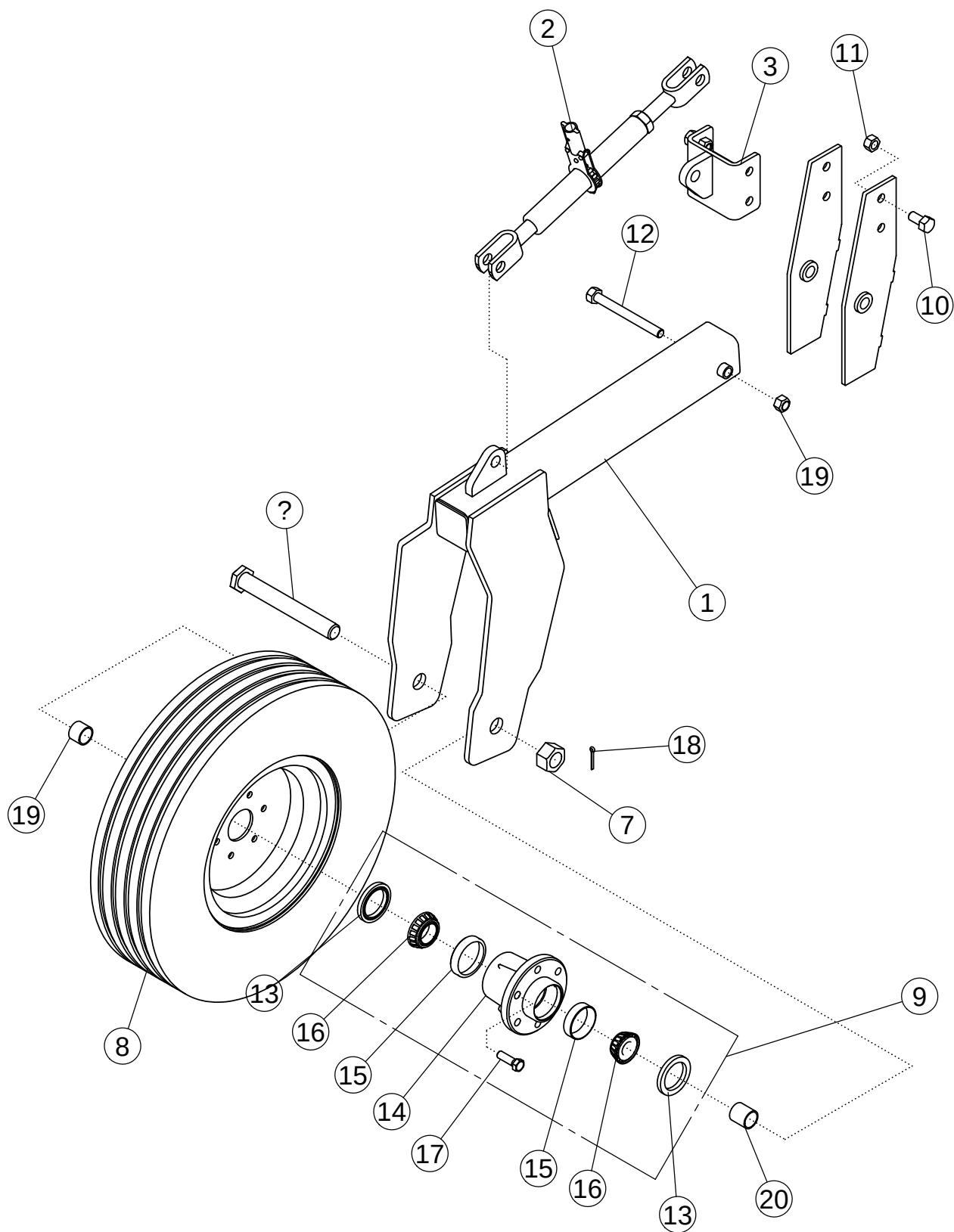
RIGHT SIDE
UNDERNEATH DOOR



LEFT SIDE

DECALS

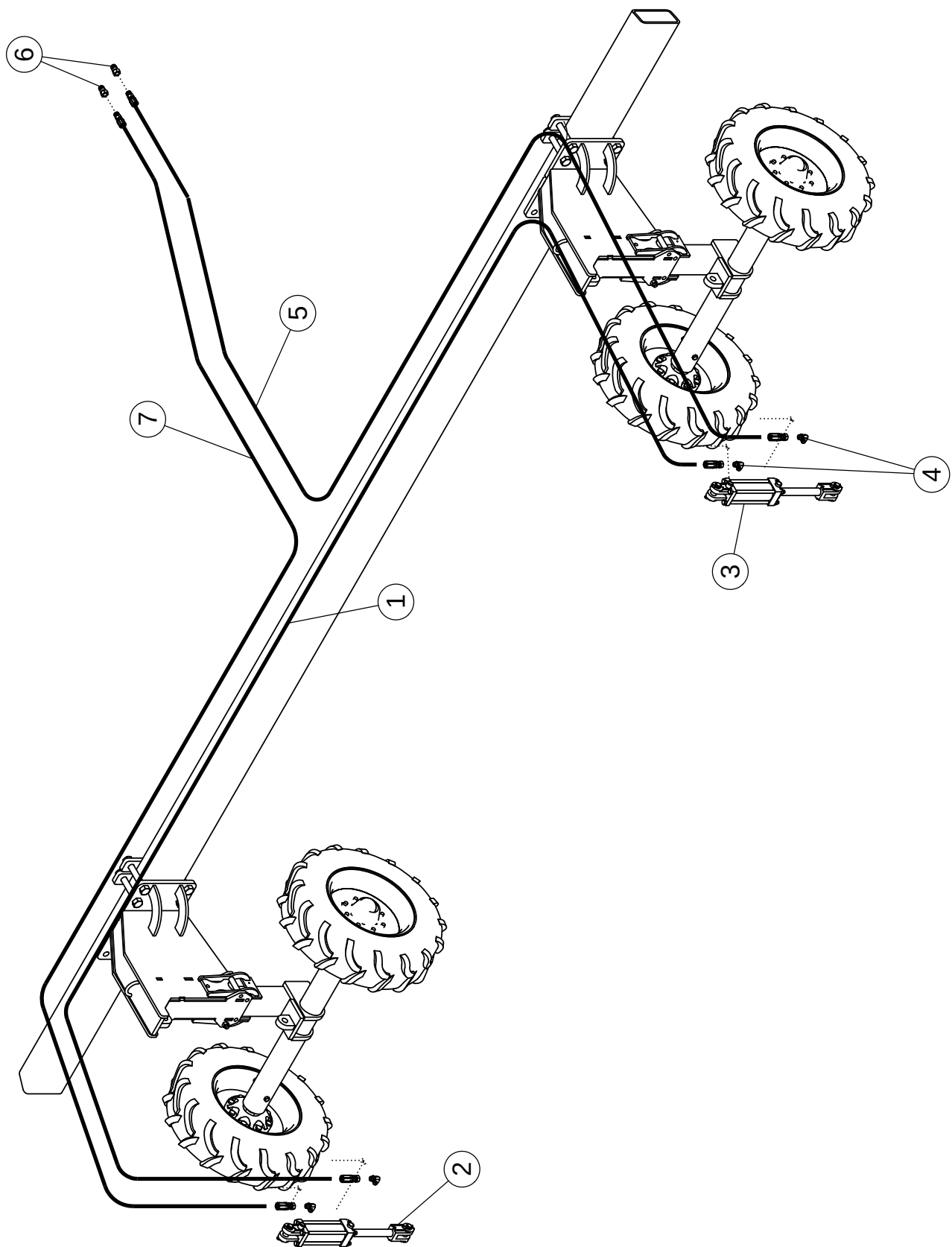
ITEM	PART NO.	DESCRIPTION	QTY
1	52341	DECAL-WARNING SHIELDS	1
2	52329	DECAL-DANGER MOVING PART	1
3	65331	DECAL-YELLOW RETROFLECTIVE	2
4	69399	DECAL-AMITY LOGO 12X24	2
5	69400	DECAL-3300 6X12 (6R22,4R30)	2
	69402	DECAL-3500 6X12 (8R22, 6R30)	
	69403	DECAL-3600 6X12 (9R)	
	69404	DECAL-3700 6X12 (12R22, 8R30)	
6	69406	DECAL-LH STRIPE	1
7	69408	DECAL-RH STRIPE	1
8	69405	DECAL-LH CURVE	1
9	69407	DECAL-RH CURVE	1



FRONT STABILIZER STRUT (OPTIONAL)

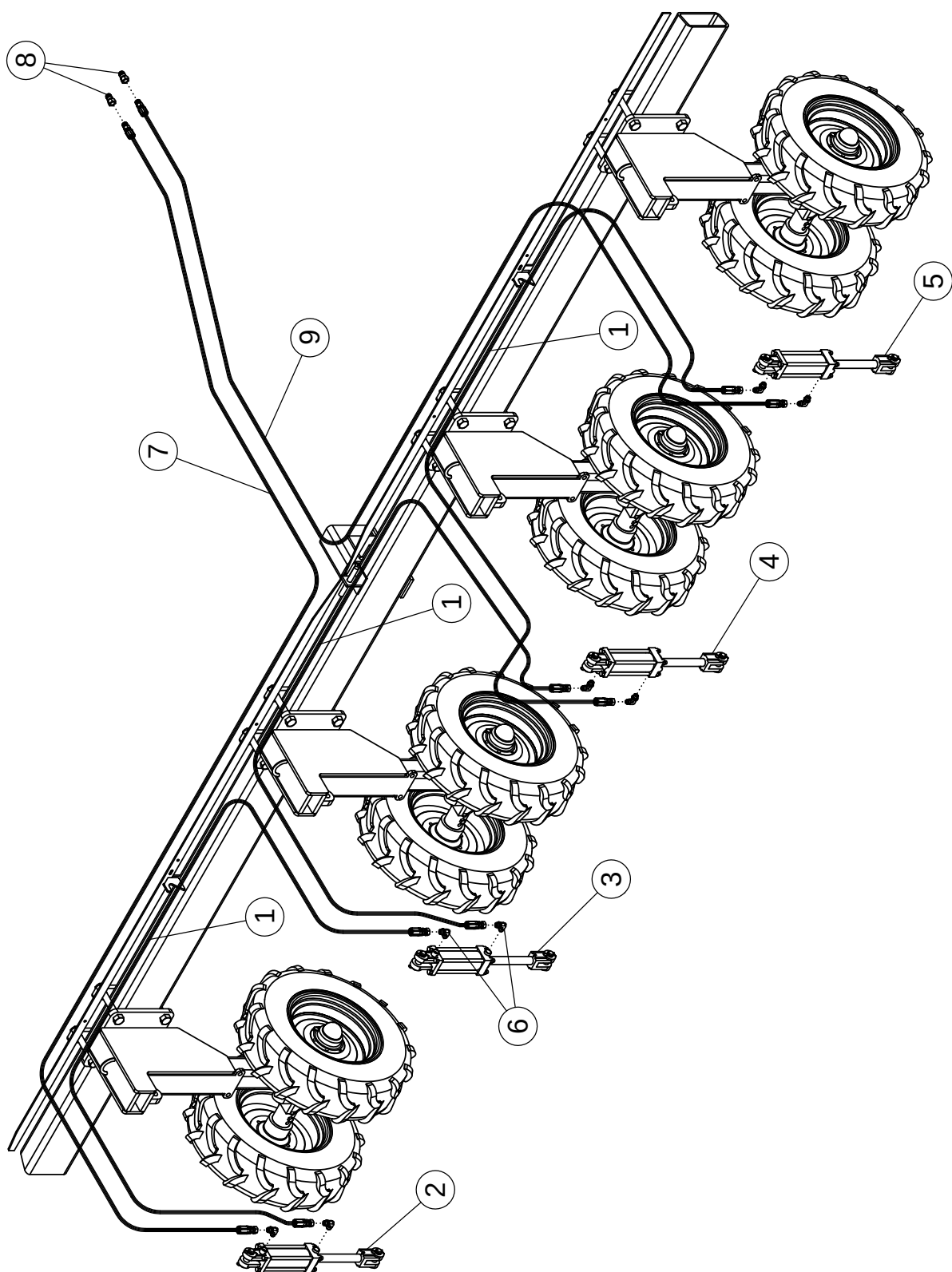
ITEM	PART NO.	DESCRIPTION	QTY
1	68787	WLDMT-STABILIZER STRUT	1
2	52407	RATCHET JACK-PAINTED	1
3	68468	WLDMT-LUG MOUNT	1
4	68914	WLDMT-STABILIZER SPINDLE	1
5	68916	SPINDLE SPACER-SHORT	1
6	68913	SPINDLE SPACER-LONG	1
7	69000	NUT-HEX: SLOT 1.38 NF GR2 ZP	1
8	68915	TIRE-MOUNTED: 6.50-16 6 PLY	1
9	68911	HUB-6 BOLT COMPLETE	1
10	62412	BOLT-HEX: .75 X 1.75 NC GR5 ZP	4
11	1017000	NUT-TOPLOCK: .75 NC GR5 ZP	4
12	1030866	BOLT-HEX: 1.00 X 9.00 NC GR8 ZP	1
13	68932*	SEAL-OIL CR	2
14	69013*	HUB-STABILIZER	1
15	69012*	BEARING-CUP	2
16	68930*	BEARING-CONE 1.375 BORE	2
17	68931*	BOLT-WHEEL LUG .562-18UNF X 1.75	6
18	63979	PIN-COTTER: .19 X 2.50 ZP	1
19	1016969	NUT-TOPLOCK: 1.00 NC GR5 ZP	1

* Items are included in Item 9



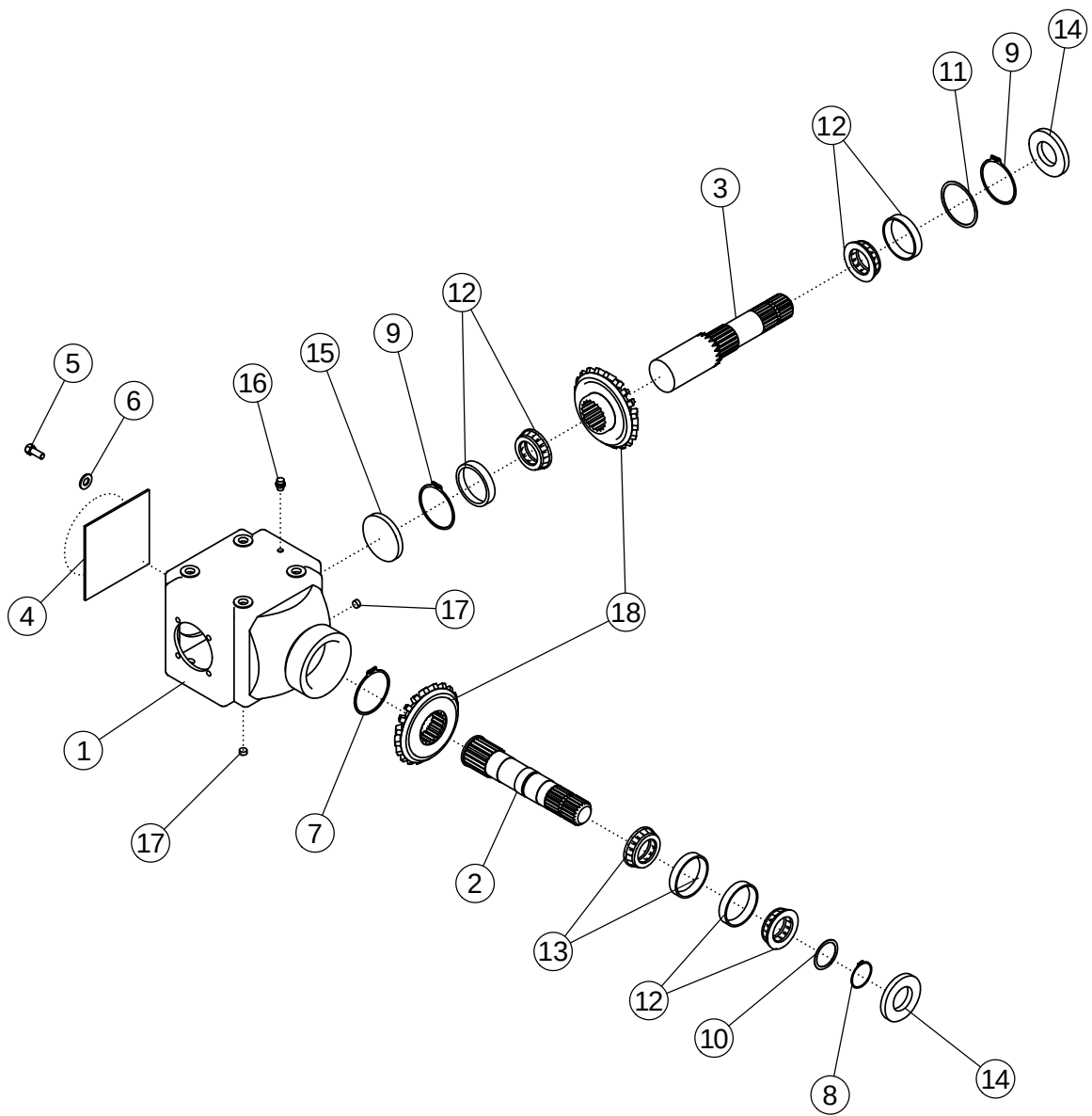
REAR STRUT HYDRAULICS - 11.2 X 24 TIRES (OPTIONAL)

ITEM	PART NO.	DESCRIPTION	QTY
1	72477	HOSE: .38 X 220 8FJX-8FJX	1
2	63500	CYLINDER-HYDRAULIC 3.25 X 8" 3000	1
	66083	SEAL KIT FOR 63500	
3	63499	CYLINDER-HYDRAULIC 3 X 8" 3000	1
	301314	SEAL KIT FOR 63499 UNIVERSAL	
4	58560	FTG-ELBOW: 8MB-8MJ-90	4
5	300047	HOSE: .38 X 348 8MB-8FJX	1
6	36290	PIONEER TIP 8010-15 (#8 ORB)	2
7	300042	HOSE: .38 X 336 8MB-8FJX	1



REAR STRUT HYDRAULICS - 7.6 X 15 (OPTIONAL)

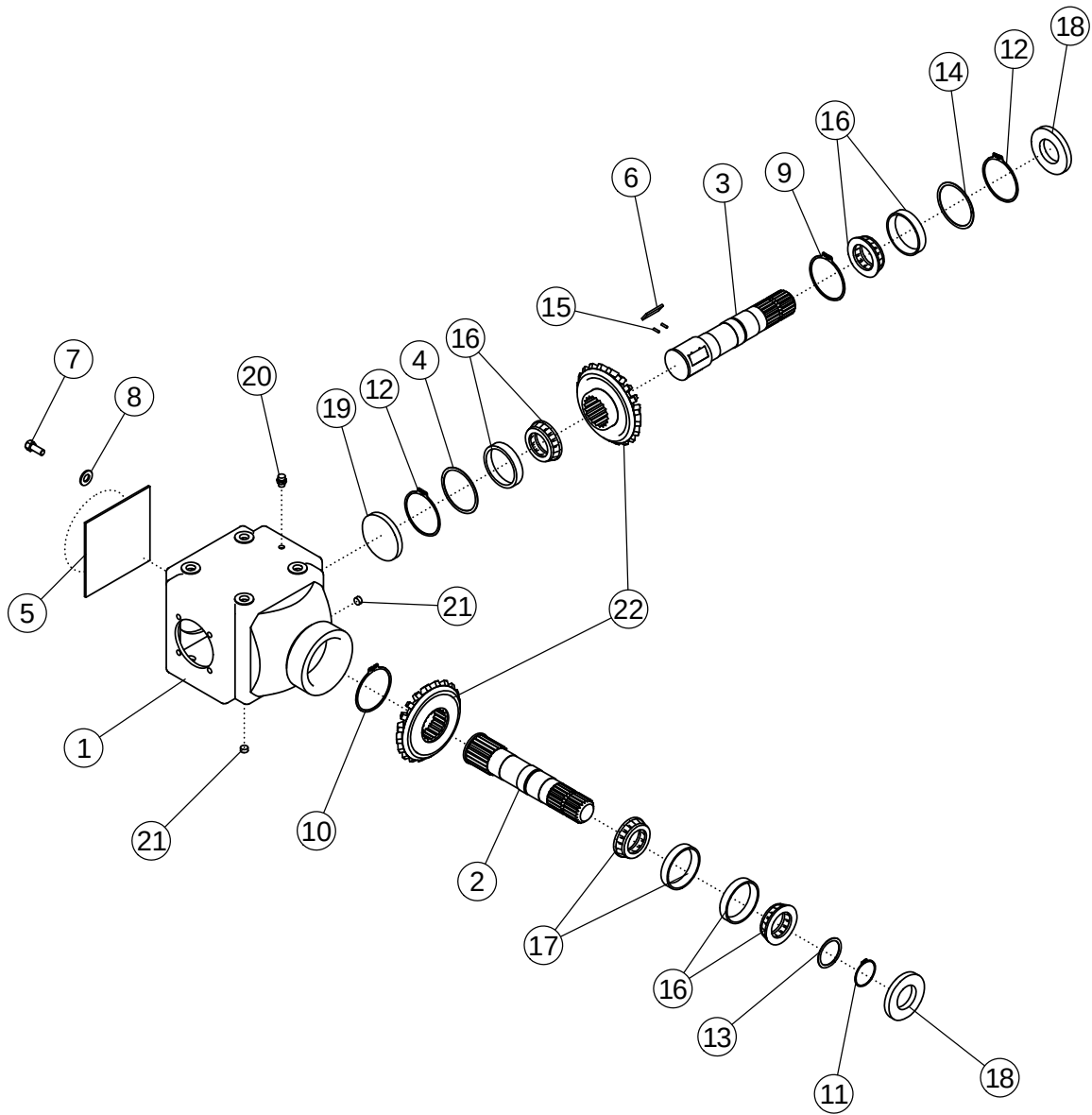
ITEM	PART NO.	DESCRIPTION	QTY
1	64482	HOSE: .38 X 126 8FJX-8FJX	3
2	63500	CYLINDER-HYDRAULIC 3.25 X 8" 3000	1
	66083	SEAL KIT FOR 63500	
3	63499	CYLINDER-HYDRAULIC 3 X 8" 3000	1
	301314	SEAL KIT FOR 63499	
4	63498	CYLINDER-HYDRAULIC 2.75 X 8" 3000	1
	64424	SEAL KIT FOR 63498	
5	63497	CYLINDER-HYDRAULIC 2.50 X 8" 3000	1
	64423	SEAL KIT FOR 63497	
6	58560	FTG-ELBOW: 8MB-8MJ-90	8
7	300041	HOSE: .38 X 324 8MB-8FJX	1
8	36290	PIONEER TIP 8010-15 (#8 ORB)	2
9	300042	HOSE: .38 X 336 8MB-8FJX	1



GEARBOX L-TYPE

ITEM	PART NO.	DESCRIPTION	QTY
--	68065	GEARBOX-S2125 1.35:1 L	-
1	68181	HOUSING	1
2	68182	SHAFT	1
3	68183	INPUT SHAFT	1
4	68184	SLEEVE	1
5	68185	SCREW-BOLT HEX M10 X 25 CL8.8	8
6	68186	WASHER	8
7	52521	SNAP RING: EXTERNAL	1
8	54209	SNAP RING	1
9	54210	SNAP RING	2
10	54218	SPACER RING -- .012 PER M THICKNESS	AR
	54219	SPACER RING -- .016 PER M THICKNESS	
	54220	SPACER RING -- .024 PER M THICKNESS	
	54221	SPACER RING -- .032 PER M THICKNESS	
	54222	SPACER RING -- .040 PER M THICKNESS	
	64421	KIT-SPACER RING (INCLUDES SPACERS IN ITEM 10)	
11	54223	SPACER RING -- .012 PER M THICKNESS	AR
	54224	SPACER RING -- .016 PER M THICKNESS	
	54225	SPACER RING -- .024 PER M THICKNESS	
	54226	SPACER RING -- .032 PER M THICKNESS	
	59958	SPACER RING -- 1.00 PER M THICKNESS	
	64422	KIT-SPACER RING (INCLUDES SPACERS IN ITEM 11)	
12	54212	BEARING ROLLER	3
13	68187	BEARING ROLLER	1
14	54214	SEALING RING	2
15	54217	CLOSING CAP	1
16	54204	VENT PLUG	1
17	54215	OIL PLUG	5
18	68188	BEVEL GEAR SET*	1

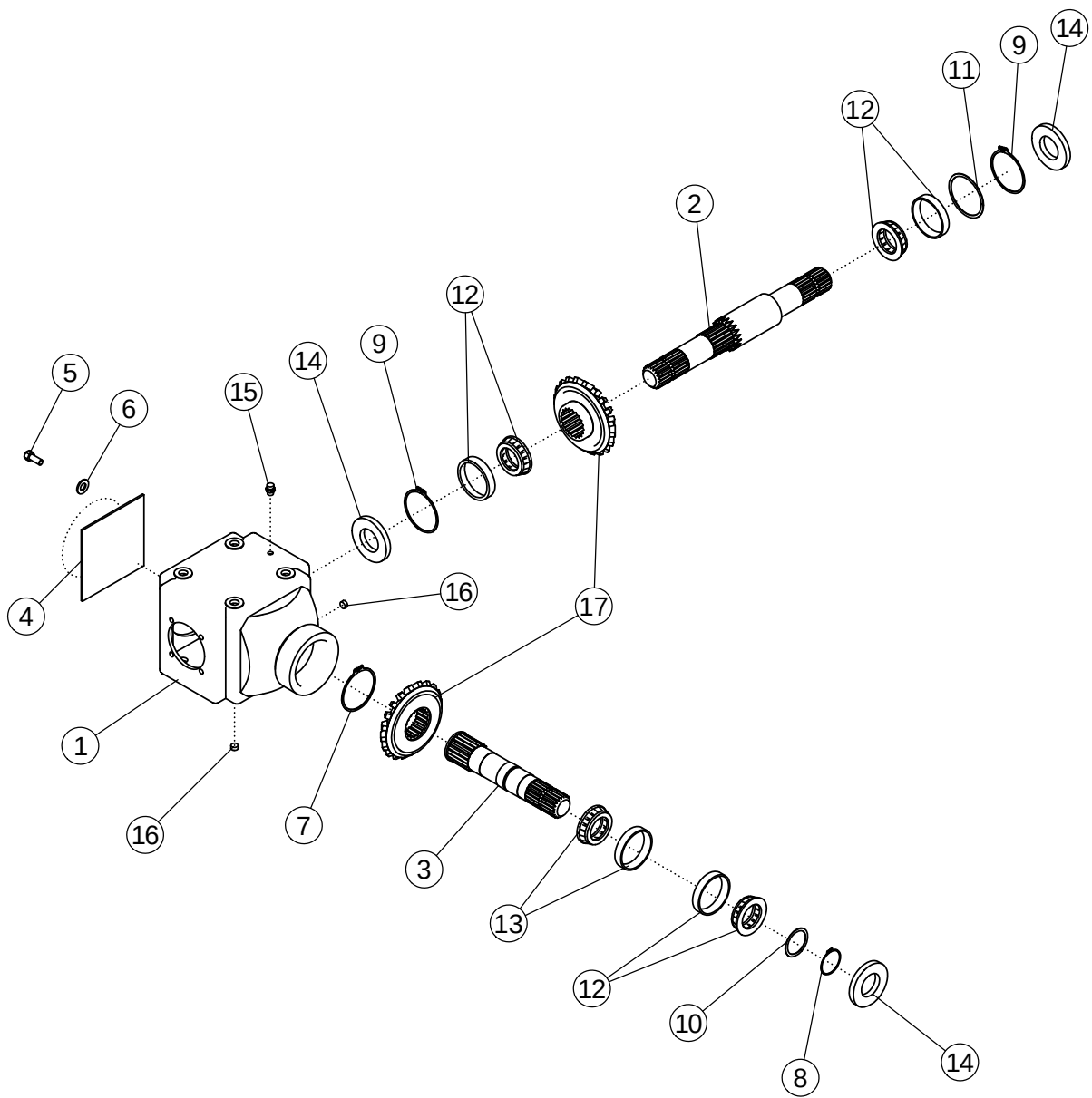
*SET INCLUDES GEAR CROWN & GEAR PINNION



GEARBOX L-TYPE WITH OVERRUN

ITEM	PART NO.	DESCRIPTION	QTY
--	68066	GEARBOX-S2125 1.35:1 L W/OVER RUN CLUTCH	-
1	68181	HOUSING	1
2	68182	SHAFT	1
3	68189	SHAFT-OUTPUT	1
4	68190	SLEEVE	1
5	68184	SLEEVE	1
6	68191	PLUG	6
7	68185	SCREW-BOLT HEX M10 X 25 CL8.8	8
8	68186	WASHER	8
9	68196	SNAP RING-EXTERNAL	1
10	52521	SNAP RING: EXTERNAL	1
11	54209	SNAP RING	1
12	54210	SNAP RING	2
13	54218	SPACER RING -- .012 PER M THICKNESS	AR
	54219	SPACER RING -- .016 PER M THICKNESS	
	54220	SPACER RING -- .024 PER M THICKNESS	
	54221	SPACER RING -- .032 PER M THICKNESS	
	54222	SPACER RING -- .040 PER M THICKNESS	
	64421	KIT-SPACER RING (INCLUDES SPACERS IN ITEM 10)	
14	54223	SPACER RING -- .012 PER M THICKNESS	AR
	54224	SPACER RING -- .016 PER M THICKNESS	
	54225	SPACER RING -- .024 PER M THICKNESS	
	54226	SPACER RING -- .032 PER M THICKNESS	
	59958	SPACER RING -- 1.00 PER M THICKNESS	
	64422	KIT-SPACER RING (INCLUDES SPACERS IN ITEM 11)	
15	59960	SPRING-GEARBOX SHAFT	12
16	54212	BEARING ROLLER	3
17	68187	BEARING ROLLER	1
18	54214	SEALING RING	2
19	54217	CLOSING CAP	1
20	54204	VENT PLUG	1
21	54215	OIL PLUG	5
22	68192	BEVEL GEAR SET*	1

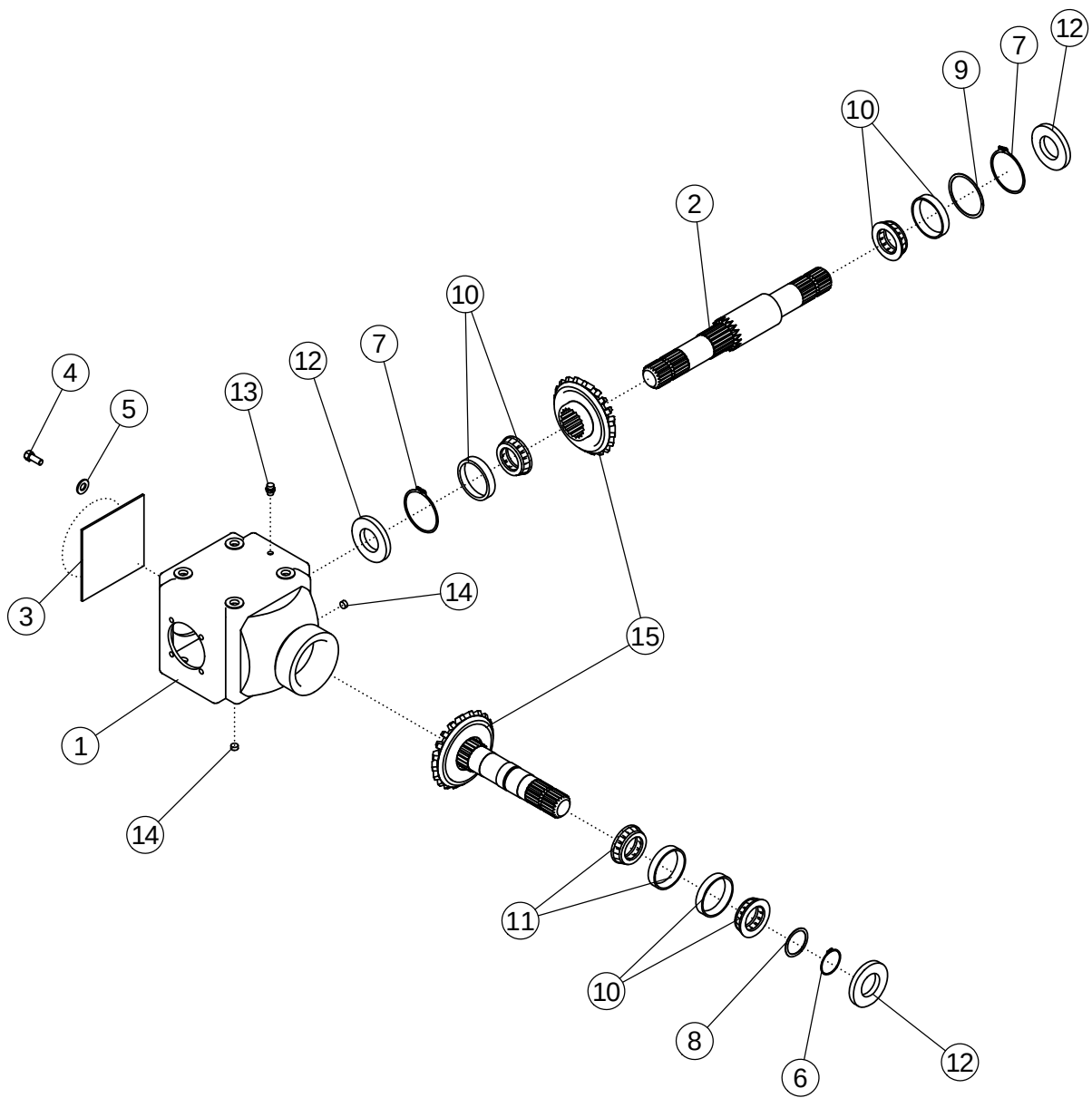
*SET INCLUDES GEAR CROWN & GEAR PINNION



GEARBOX T-TYPE

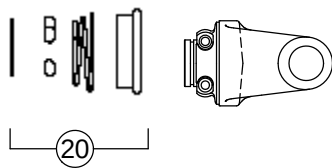
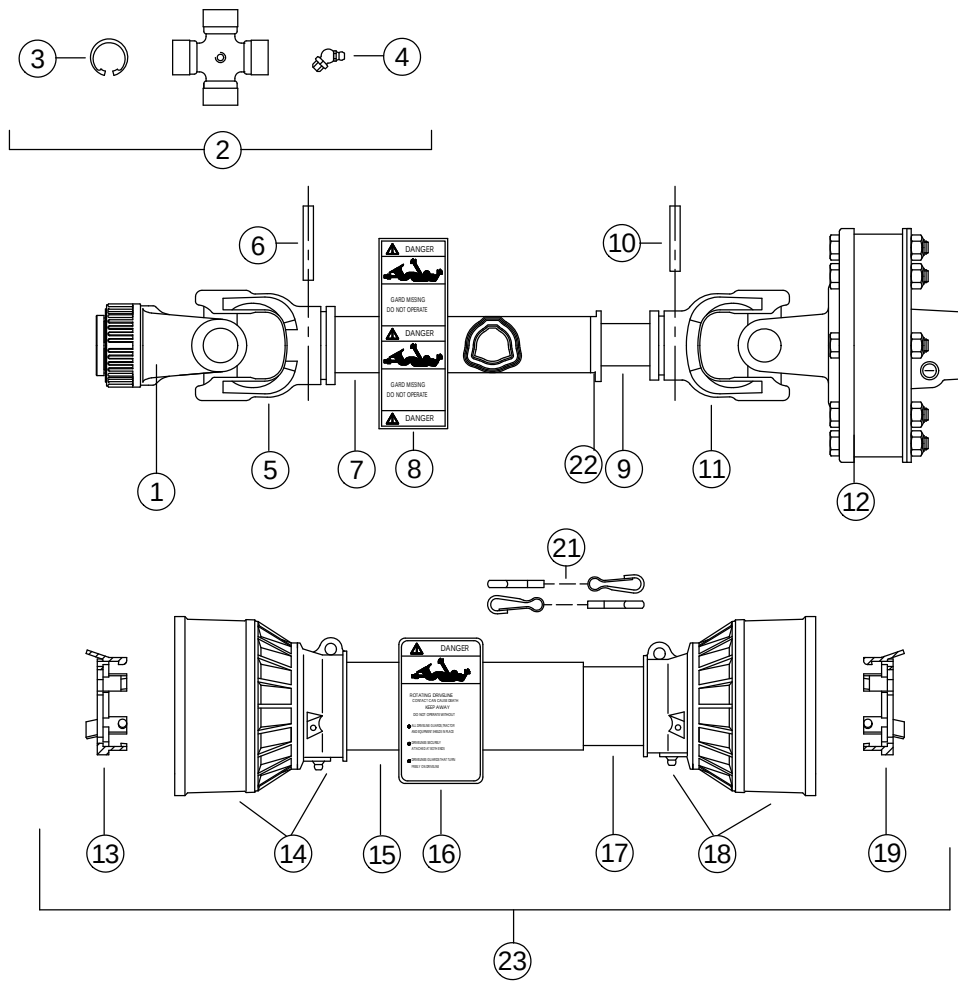
ITEM	PART NO.	DESCRIPTION	QTY
--	68067	GEARBOX-S2125 1.35:1 T	-
1	68181	HOUSING	1
2	68193	SHAFT-THRU	1
3	68194	SHAFT	1
4	68184	SLEEVE	1
5	68185	SCREW-BOLT HEX M10 X 25 CL8.8	8
6	68186	WASHER	8
7	52521	SNAP RING: EXTERNAL	1
8	54209	SNAP RING	1
9	54210	SNAP RING	2
10	54218	SPACER RING -- .012 PER M THICKNESS	AR
	54219	SPACER RING -- .016 PER M THICKNESS	
	54220	SPACER RING -- .024 PER M THICKNESS	
	54221	SPACER RING -- .032 PER M THICKNESS	
	54222	SPACER RING -- .040 PER M THICKNESS	
	64421	KIT-SPACER RING (INCLUDES SPACERS IN ITEM 10)	
11	54223	SPACER RING -- .012 PER M THICKNESS	AR
	54224	SPACER RING -- .016 PER M THICKNESS	
	54225	SPACER RING -- .024 PER M THICKNESS	
	54226	SPACER RING -- .032 PER M THICKNESS	
	59958	SPACER RING -- 1.00 PER M THICKNESS	
	64422	KIT-SPACER RING (INCLUDES SPACERS IN ITEM 11)	
12	54212	BEARING ROLLER	3
13	68187	BEARING ROLLER	1
14	54214	SEALING RING	2
15	54204	VENT PLUG	1
16	54215	OIL PLUG	5
17	68188	BEVEL GEAR SET*	1

*SET INCLUDES GEAR CROWN & GEAR PINNION



GEARBOX T-TYPE

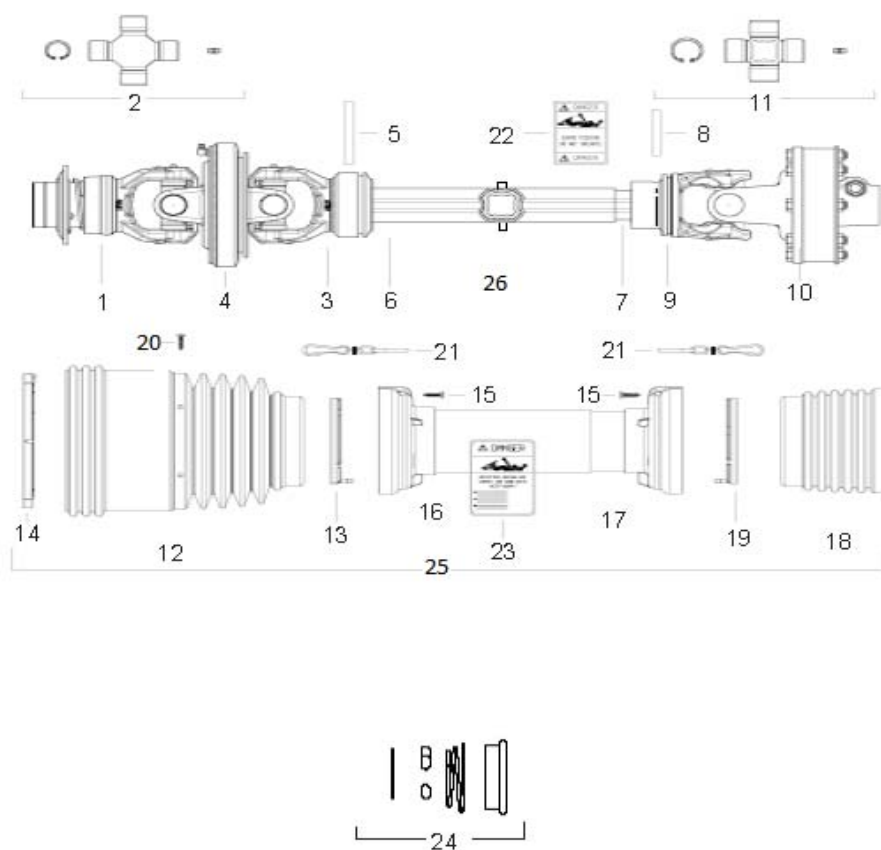
ITEM	PART NO.	DESCRIPTION	QTY
--	68068	GEARBOX-S2125 1:1.93 T	-
1	68181	HOUSING	1
2	68193	SHAFT-THRU	1
3	68184	SLEEVE	1
4	68185	SCREW-BOLT HEX M10 X 25 CL8.8	8
5	68186	WASHER	8
6	54209	SNAP RING	1
7	54210	SNAP RING	2
8	54218	SPACER RING -- .012 PER M THICKNESS	AR
	54219	SPACER RING -- .016 PER M THICKNESS	
	54220	SPACER RING -- .024 PER M THICKNESS	
	54221	SPACER RING -- .032 PER M THICKNESS	
	54222	SPACER RING -- .040 PER M THICKNESS	
	64421	KIT-SPACER RING (INCLUDES SPACERS IN ITEM 10)	
9	54223	SPACER RING -- .012 PER M THICKNESS	AR
	54224	SPACER RING -- .016 PER M THICKNESS	
	54225	SPACER RING -- .024 PER M THICKNESS	
	54226	SPACER RING -- .032 PER M THICKNESS	
	59958	SPACER RING -- 1.00 PER M THICKNESS	
	64422	KIT-SPACER RING (INCLUDES SPACERS IN ITEM 11)	
10	54212	BEARING ROLLER	3
11	68187	BEARING ROLLER	1
12	54214	SEALING RING	2
13	54204	VENT PLUG	1
14	54215	OIL PLUG	5
15	68195	BEVEL GEAR SET*	1
		*SET INCLUDES GEAR CROWN & GEAR PINNION	



STANDARD PTO 1.375-21 #69679

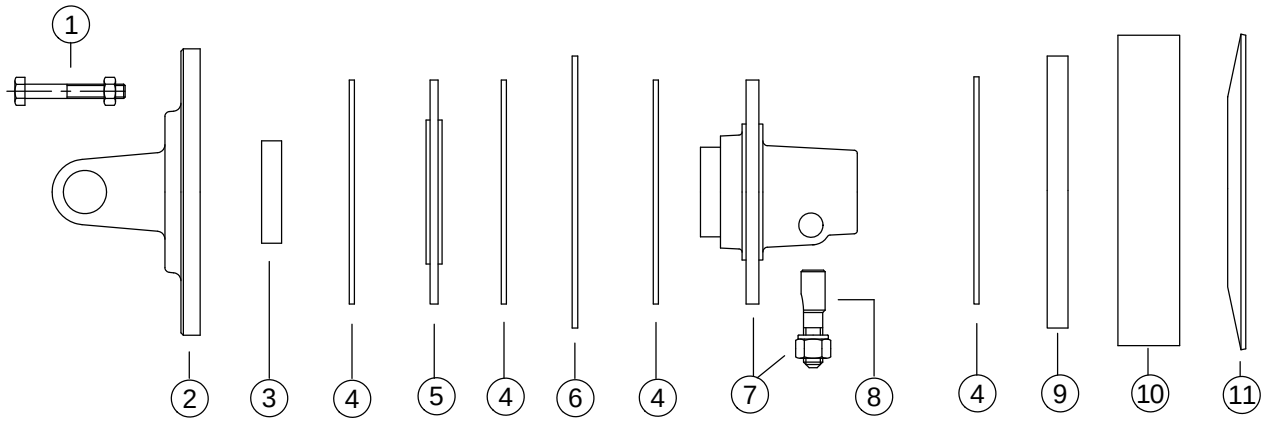
1.75-20 #69680

ITEM	PART NO	DESCRIPTION	QTY
1	54198	YOKE-STD 1.375	1
	69866	YOKE-STD 1.75	
2	54235	CROSS KIT	2
3	55361	CIRCLIP	8
4	54236	GREASE NIPPLE	2
5	54242	YOKE-OUTER TUBE	1
6	55364	FLEXIBLE PIN	1
7	69867	TUBE OUTER	1
8	63293	DECAL-DRIVELINE	1
9	69868	TUBE INNER	1
10	55367	FLEXIBLE PIN	1
11	54234	YOKE INNER TUBE	1
12	305198	CLUTCH-TORQUE LIMITER	1
13	54238	BRG RING-OUTER SHIELD	1
14	55374	SHIELD CONE-OUTER	1
15	69869	OUTER SHIELD	1
16	63294	DECAL-DRIVELINE	1
17	69870	INNER SHIELD	1
18	55320	CONE SET-INNER SHIELD	1
19	54240	BRG RING-INNER SHIELD	1
20	69871	KIT-BALL COLLAR 1.375	1
	69872	KIT-BALL COLLAR 1.75	
21	69873	CHAIN-COMPLETE	2
22	69874	COLLAR-GREASE	1
23	69875	KIT-SHIELD COMPLETE W/CHAINS	1



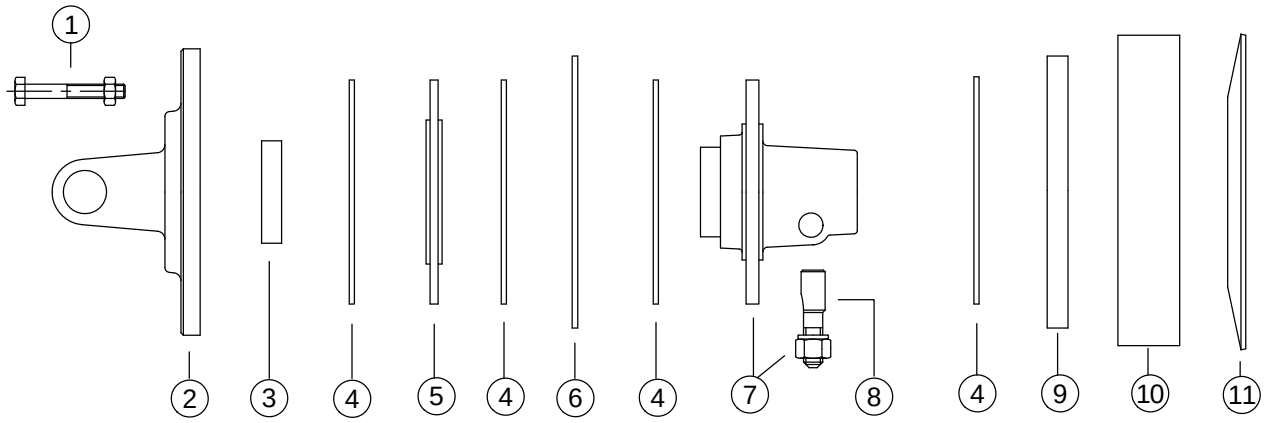
**PTO CV 1-3/8-21 #69681
& 1-3/4-20 #69682**

ITEM	PART NO.	DESCRIPTION	QTY
1	68758	YOKE-CV 1.375	1
	68734	YOKE-CV 1.750	
2	68735	CROSS-KIT	1
3	68736	YOKE-CV OUTER EXT TUBE	1
4	68737	CENTRAL BODY-CV JOINT	1
5	68738	PIN-ROLL	1
6	69684	TUBE-DRIVE OUTER (CV)	1
7	69685	TUBE-DRIVE INNER (CV)	1
8	68741	PIN-ROLL	1
9	68742	YOKE-CV INNER TUBE	1
10	305196	CLUTCH-TORQUE LIMITER (CV)	1
11	68744	CROSS-KIT	1
12	68745	CONE-SHIELD OUTER	1
13	68746	BEARING-SHIELD OUTER	1
14	68747	BEARING-SHIELD CONE	1
15	68748	SCREW-SELF TAPPING	6
16	68749	SHIELD-SAFETY TUBE OUTER	1
17	68750	SHIELD-SAFETY TUBE INNER	1
18	68751	CONE-SHIELD INNER	1
19	68752	BEARING-SHIELD INNER	1
20	69688	SCREW-SELF TAPPING FLANGE HEAD	6
21	69689	CHAIN-COMplete	2
22	63293	DECAL-DRIVELINE	1
23	63294	DECAL-DRIVELINE	1
24	69690	KIT-BALL COLLAR 1.375 (CV)	1
	68755	KIT-BALL COLLAR 1.750 (CV)	
25	68760	KIT-SHIELD COMPLETE W/CHAINS	1
26	69687	ZERK-GREASE: M6 X 1 SHORT	2



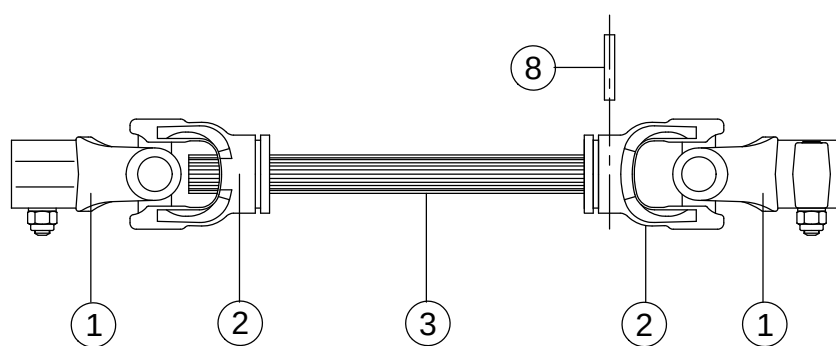
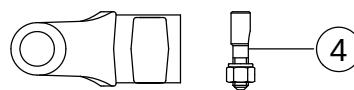
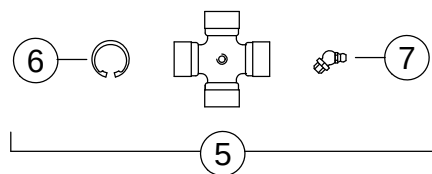
CLUTCH TORQUE LIMITER #305196(CV) & #305198(STD)

ITEM	PART NO.	DESCRIPTION	QTY
1	63300	SCREW	8
2	69693	YOKE-FLANGE (CV)	1
	69864	YOKE-FLANGE (STD)	
3	63295	BUSHING	1
4	69692	LINING	4
5	69858	PLATE-LINING	1
6	69859	PLATE-INNER	1
7	69860	HUB	1
8	68782	KIT-TAPER PIN	1
9	69861	PLATE-THRUST	1
10	69862	SPACER	1
11	305197	SPRING	1



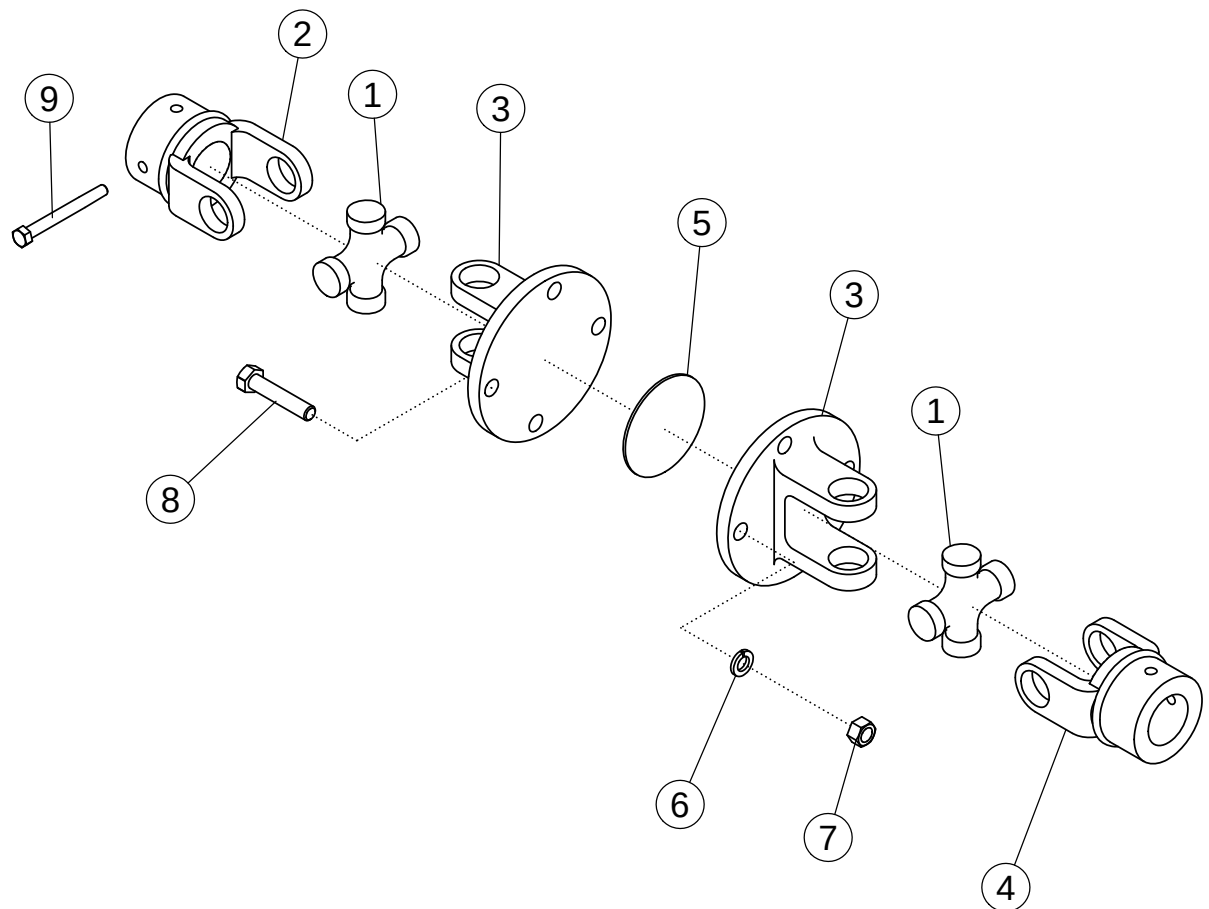
CLUTCH TORQUE LIMITER #69686(CV) & #69685(STD)

ITEM	PART NO.	DESCRIPTION	QTY
1	63300	SCREW	8
2	69693	YOKE-FLANGE (CV)	1
	69864	YOKE-FLANGE (STD)	
3	63295	BUSHING	1
4	69692	LINING	4
5	69858	PLATE-LINING	1
6	69859	PLATE-INNER	1
7	69860	HUB	1
8	68782	KIT-TAPER PIN	1
9	69861	PLATE-THRUST	1
10	69862	SPACER	1
11	69863	SPRING	1



SIDE DRIVELINE #52397

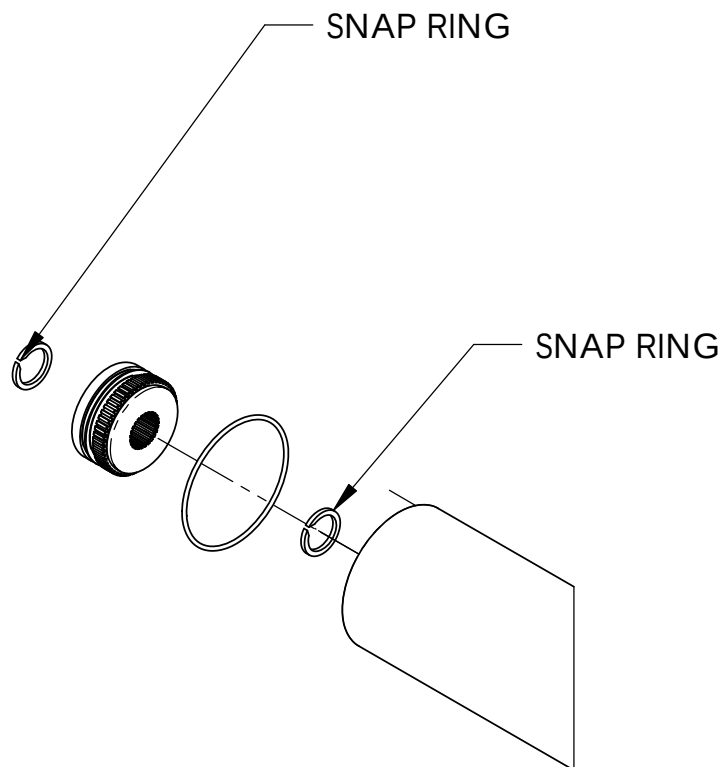
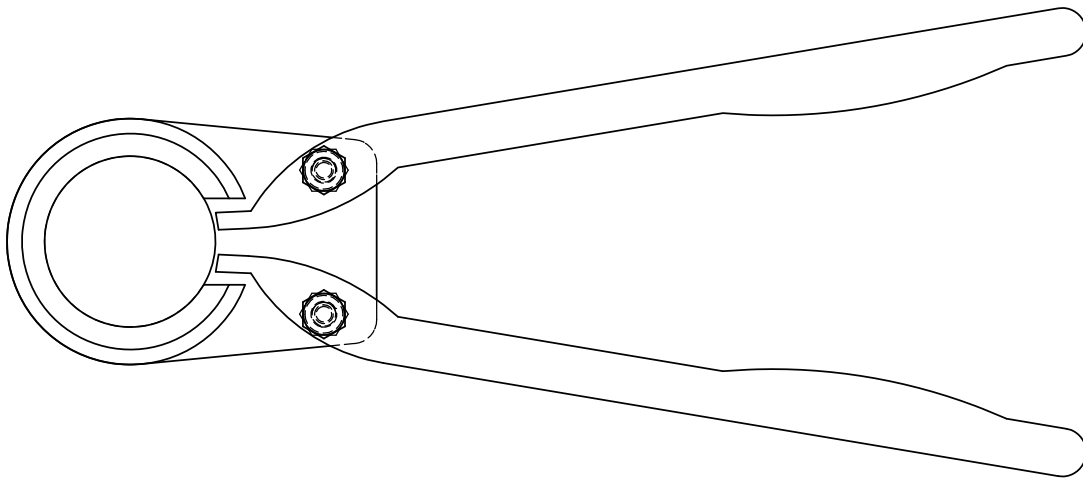
ITEM	PART NO.	DESCRIPTION	QTY
1	54241	TRACTOR YOKE	2
2	54244	YOKE	2
3	63593	SHAFT-SPLINED	1
4	63594	TAPER PIN KIT	2
5	54235	CROSS KIT	2
6	55361	SNAP RING	8
7	54236	GREASE ZERK	2
8	63472	PIN-ROLL	1



COUPLER-UNIVERSAL JOINT #68443

ITEM	PART NO.	DESCRIPTION	QTY
1	54235	CROSS KIT	2
2	68731	YOKE-COUPLER TAPER PIN 1.750	1
3	68780	FLANGE-YOKE COUPLER	2
4	68732	YOKE COUPLER 1.750	1
5	68781	PLATE-LINER COUPLER	1
6	68591	WASHER-LOCK: M14	4
7	68444	NUT-HEX: M14	4
8	69019	BOLT-HEX: M14 X 2.0 X L50 CL8.8 ZP	4
9	68782	KIT-TAPER PIN 1.750	1

69055 SNAP RING PLIERS



SHAFT REMOVED FOR CLARITY