

PARTS MANUAL

2006
WIC DEFOLIATOR
8R22/6R30

Amity
TECHNOLOGY

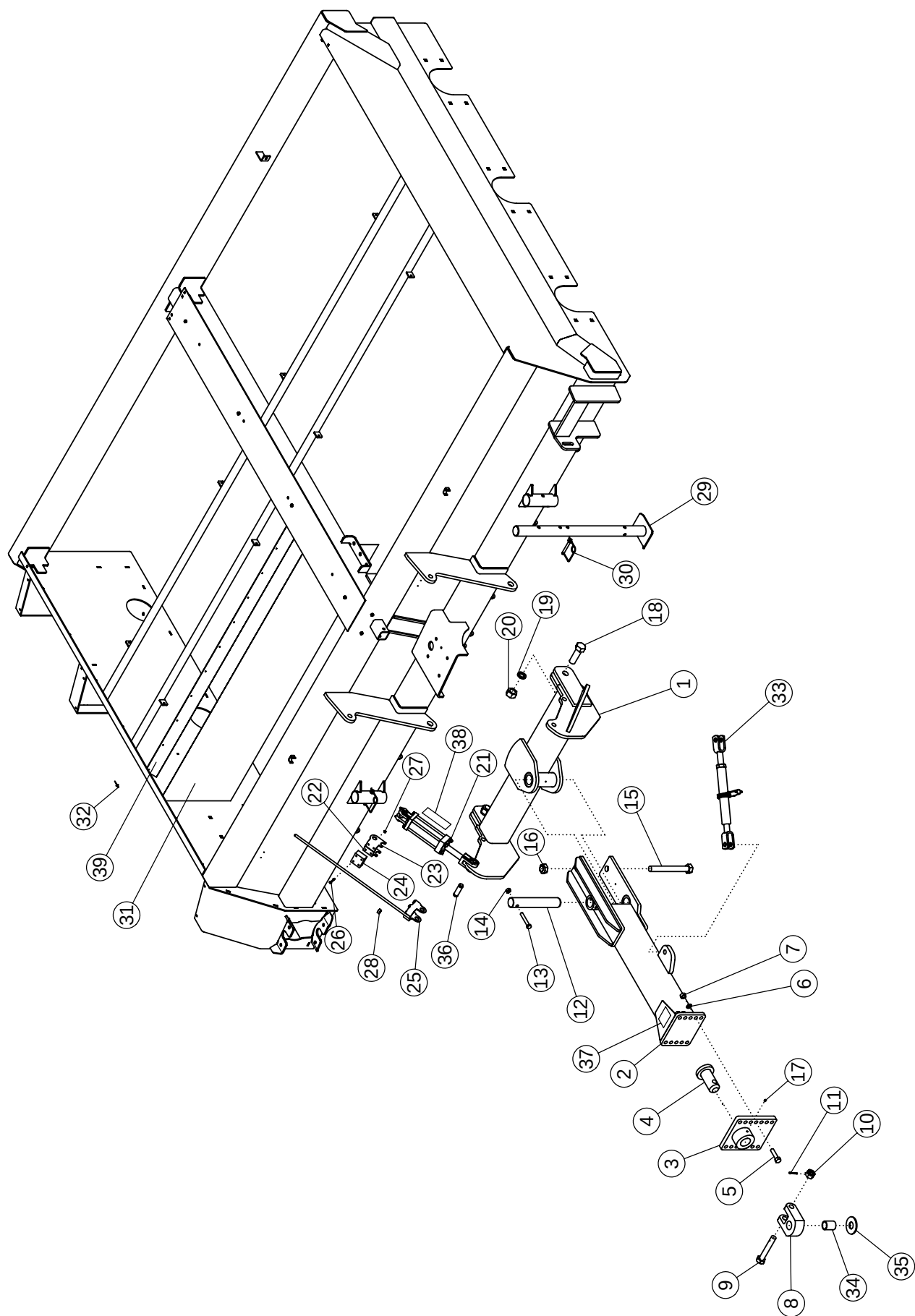


2800 7TH Avenue North
Fargo, ND 58102

Phone: (701) 232-4199
Fax: (701) 234-1716
www.amitytech.com

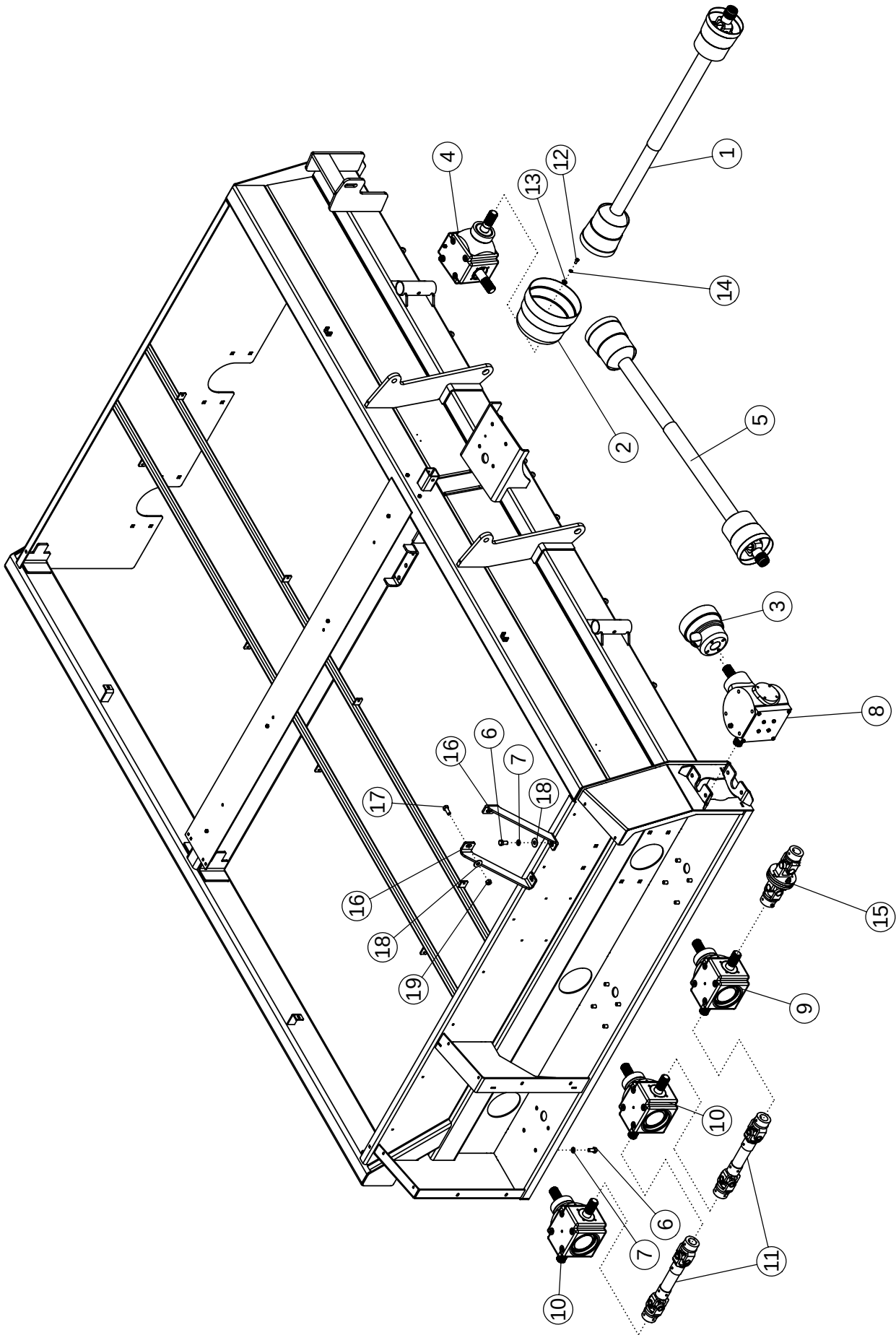
TABLE OF CONTENTS

HITCH ASSEMBLY	1-2
DRIVE TRAIN	3-4
#1 FLAILS.....	5-14
#2 FLAILS.....	15-16
#3 FLAILS.....	17-18
FLAIL TUBE ASSEMBLY	19-20
FLAIL TUBE MOUNTING	21-22
FLAIL TUBE MOUNTING - STEEL FRONT DRUM OPTION	23-24
DOORS AND SHIELDS.....	25-26
STANDARD REAR STRUTS-11.2 X 24 TIRES.....	27-28
STANDARD REAR STRUTS-7.6 X 15 TIRES.....	29-30
STEERABLE REAR STRUTS-11.2 X 24 TIRES.....	31-34
STEERABLE REAR STRUTS-7.6 X 15 TIRES.....	35-38
SCALPER BAR ASSEMBLY.....	39-40
SCALPER BASKET RIGHT HAND.....	41-42
SCALPER BASKET LEFT HAND.....	43-44
SCALPER HYDRAULICS.....	45-46
HITCH HYDRAULICS.....	47-48
LIGHT KIT.....	49-50
DECALS.....	51-54
REAR STRUT HYDRAULICS-11.2 X 24 TIRES (OPTIONAL).....	55-56
GEARBOX-L TYPE #68065	57-58
GEARBOX-L TYPE W/OVERRUN CLUTCH #68066.....	59-60
GEARBOX-T TYPE #68067	61-62
GEARBOX-T TYPE #68068.....	63-64
STANDARD PTO (1-3/8" & 1-3/4") #52402 & #52400.....	65-66
1-3/8" CONSTANT VELOCITY PTO #52395.....	67-68
1-3/4" CONSTANT VELOCITY PTO #52394.....	69-70
CLUTCH-TORQUE LIMITER #63299.....	71-72
FRONT DRIVELINE #52399 & #68604.....	73-74
SIDE DRIVELINE #52397.....	73-74
COUPLER-UNIVERSAL JOINT #68443.....	75-76
HYDRAULIC CYLINDER 2X6 #58888.....	77-78
HYDRAULIC CYLINDER 3X8 #63499.....	79-80
HYDRAULIC CYLINDER 3.25X8 #63500.....	81-82
HYDRAULIC CYLINDER 4X8 #58891.....	83-84
HYDRAULIC CYLINDER 3X8 #58890.....	85-86
MASTER CYLINDER 2.25X8 #52343.....	87-88
SLAVE CYLINDER 2X8 #52342.....	87-88



HITCH ASSEMBLY

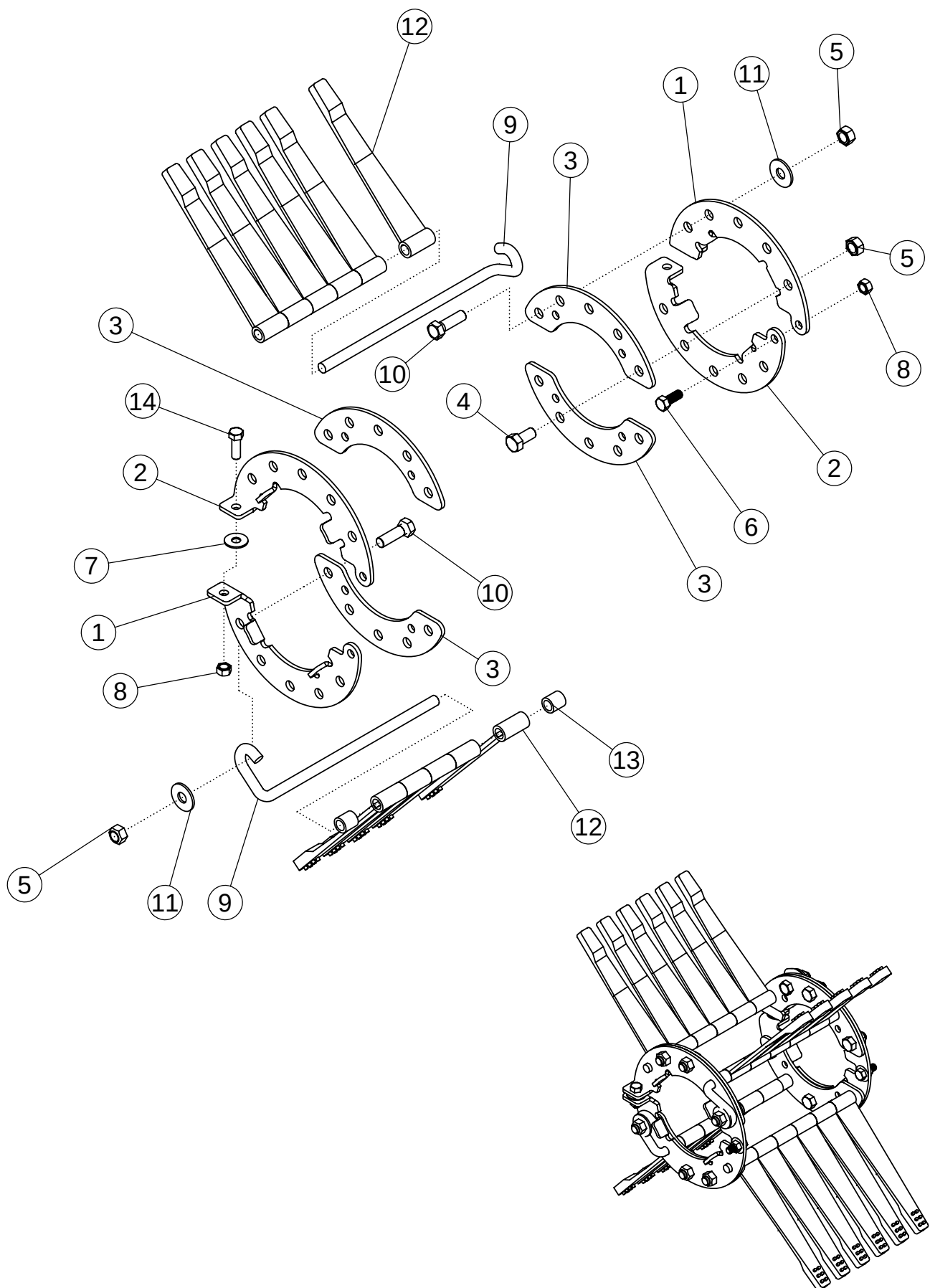
ITEM	PART NO.	DESCRIPTION	QTY
1	50341	WLDMT - STD HITCH PIVOT	1
2	68277	WLDMT - DRAWPOLE DEF	1
3	57930	WLDMT-HITCH PLATE	1
4	62101	WLDMT-PIN	1
5	1012059	BOLT-HEX: .75 X 3.00 NC GR5 ZP	6
6	1012061	WASHER-LOCK: .75 ZP	6
7	1011620	NUT-HEX: .75 NC GR2 ZP	6
8	64476	PLATE-PULL HITCH	1
9	62477	BOLT-HITCH DRILLED	1
10	62088	NUT-SLOTTED: 1.13 NC GR5 ZP	1
11	1013473	PIN-COTTER: .19 X 2.00 NP	1
12	50678	PIN	1
13	1015117	BOLT-HEX: .63 X 4.00 NC GR8 ZP	1
14	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	1
15	1030756	BOLT-HEX: 1.25 X 10.50 NC GR5 ZP	1
16	1030759	NUT-TOPLOCK: 1.25 NC ZP	1
17	1011748	ZERK - GREASE	4
18	1030757	BOLT-HEX: 1.38 X 4.25 NC GR5 ZP	2
19	1030760	WASHER-LOCK: 1.38 ZP	2
20	1030758	NUT-HEX: 1.38 NC ZP	2
21	58891	CYLINDER-HYDRAULIC 4 X 8" 3000	2
22	63995	TOP_BRACKET - RH	1
23	63996	TOP_BRACKET - LH	1
24	63383	POLY GUIDE BLOCK	1
25	63999	WLDMT - BOTTOM_BRACKET	1
26	1016211	BOLT-HEX: .25 X 2.00 NC GR5	4
27	1030946	NUT-TOPLOCK: .25 NC GR5 ZP	4
28	63359	COLLAR-SET: .56 ZP	1
29	52073	WLDMT-STAND	2
30	52408	SPRING PIN: .50 X 3.50	2
31	68534	LINER-FRONT	2
32	1011974	RIVET-POP: .19 X .531 ZP	44
33	52407	RATCHET JACK-PAINTED	1
34	64615	TUBE-SPACER 2.00 X 1.25	1
	64614	TUBE-SPACER 2.00 X 1.63	
35	58925	WASHER-HARDENED: 4.00 X 1.63	1
36	63406	PIN-CLEVIS: 1.00 X 4.00 ZP	1
37	52448	DECAL-CAUTION	1
38	63405	DECAL-DEPTH GAUGE	1
39	68972	STRIP-LINER BACK 8R	2



DRIVE TRAIN

ITEM	PART NO.	DESCRIPTION	QTY
1	52395	CONSTANT VELOCITY PTO 1.38"	1
	52394	CONSTANT VELOCITY PTO 1.75"	
	52402	STANDARD PTO 1.38"	
	52400	STANDARD PTO 1.75"	
2	52389	SHIELD CONE-LARGE	1
3	63972	SHIELD-CONE SMALL DRILLED	2
4	68065	GEARBOX-S2125 1.35:1 L	1
5	68604	CROSS SHAFT - 8R	1
6	68449	BOLT-HEX: M16 X 2.0 X L30	22
7	1011813	WASHER-LOCK: .63 ZP	22
8	68066	GEARBOX-S2125 1.35:1 L W/OVERRUN CLUTCH	1
9	68067	GEARBOX-S2125 1.35:1 T (NON STEEL FLAIL)	1
	68068	GEARBOX-S2125 1:1.93 T (STEEL FLAIL)	
10	68067	GEARBOX-S2125 1.35:1 T	2
11	52397	DRIVELINE-SIDE	2
12	68450	BOLT-HEX: M10 X 1.5 X L20	12
13	1011828	WASHER-FLAT: .38 ZP	12
14	1011586	WASHER-LOCK: .38 ZP	12
15	68443	COUPLER-U-JOINT	1
16	68970*	PLATE-GEARBOX SUPPORT	2
17	72063*	BOLT-CRG: .63 X 1.50 NC GR5 ZP	2
18	1013024*	WASHER-FLAT: .63 ZP	4
19	1016595*	NUT-TOPLOCK: .63 NC GR5 ZP	2

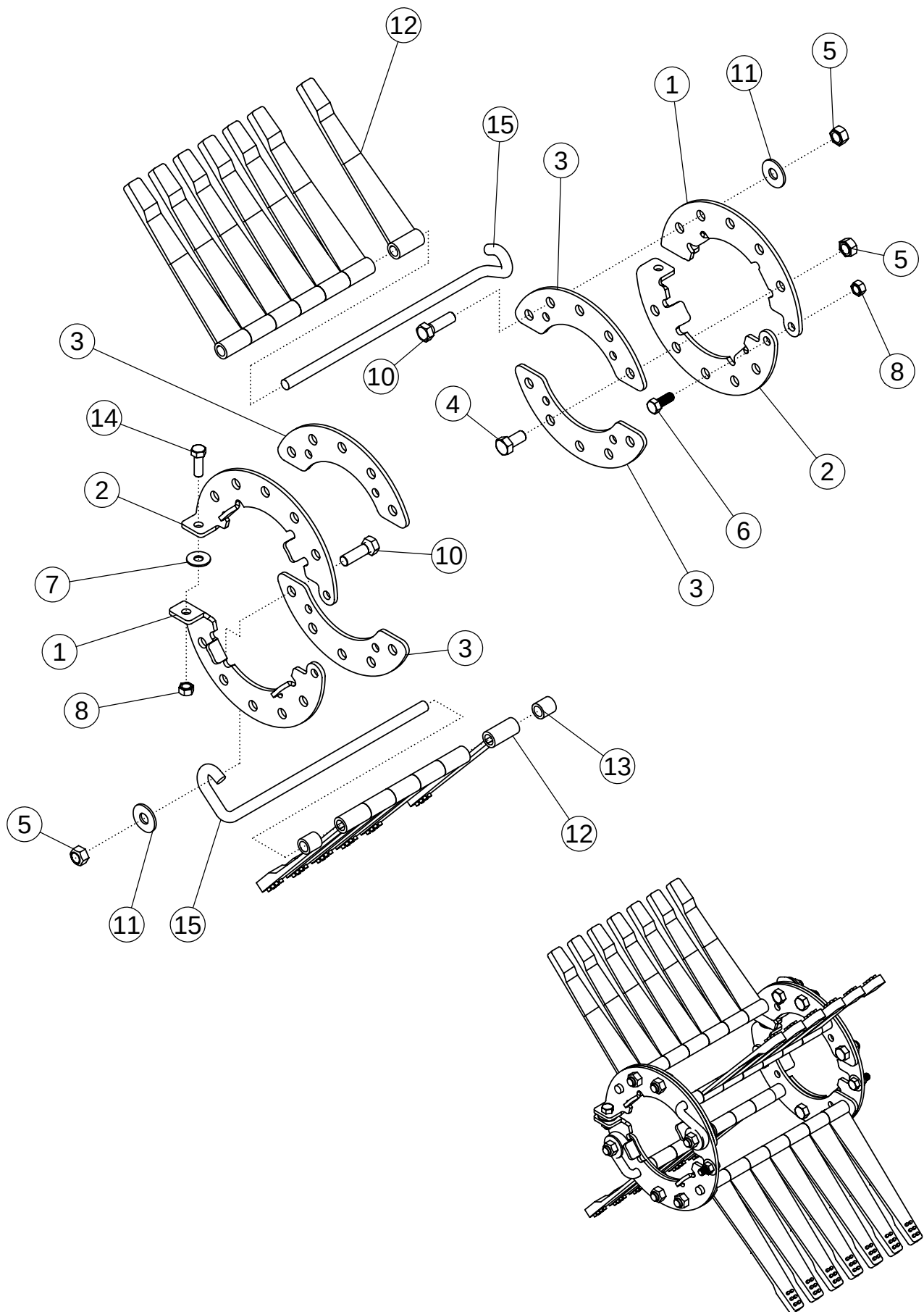
* USE WITH STEEL FRONT DRUM ONLY



RUBBER FLAILS ON #1 DRUM FORWARD

22" SPACING (#52123)

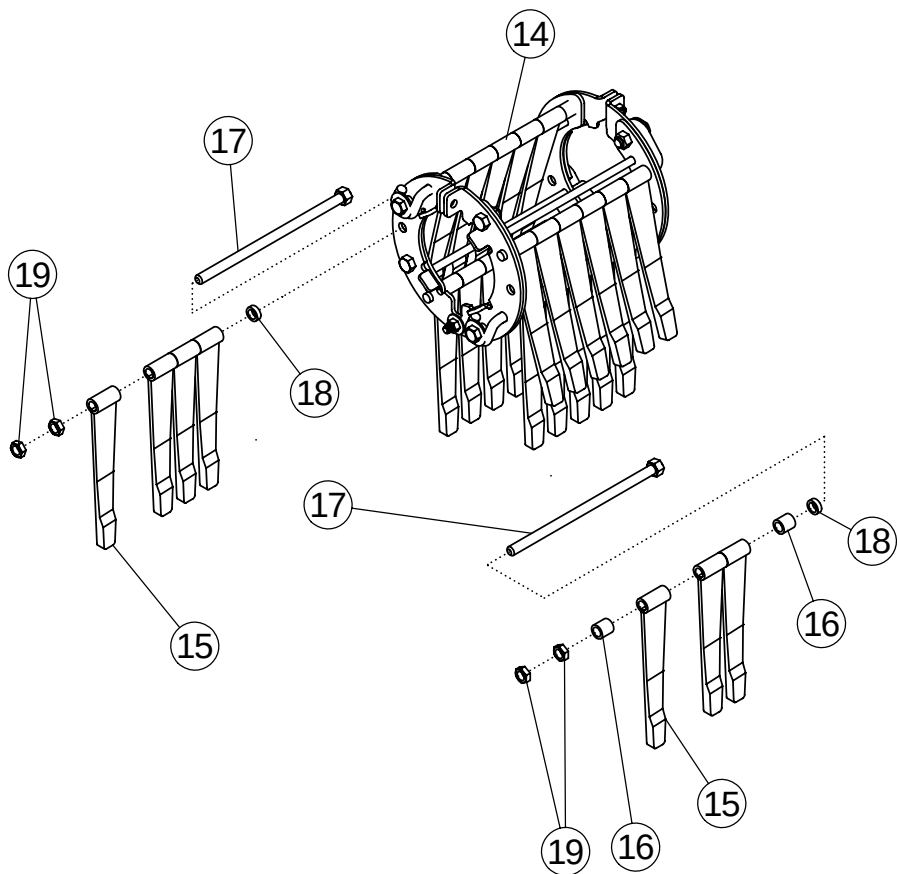
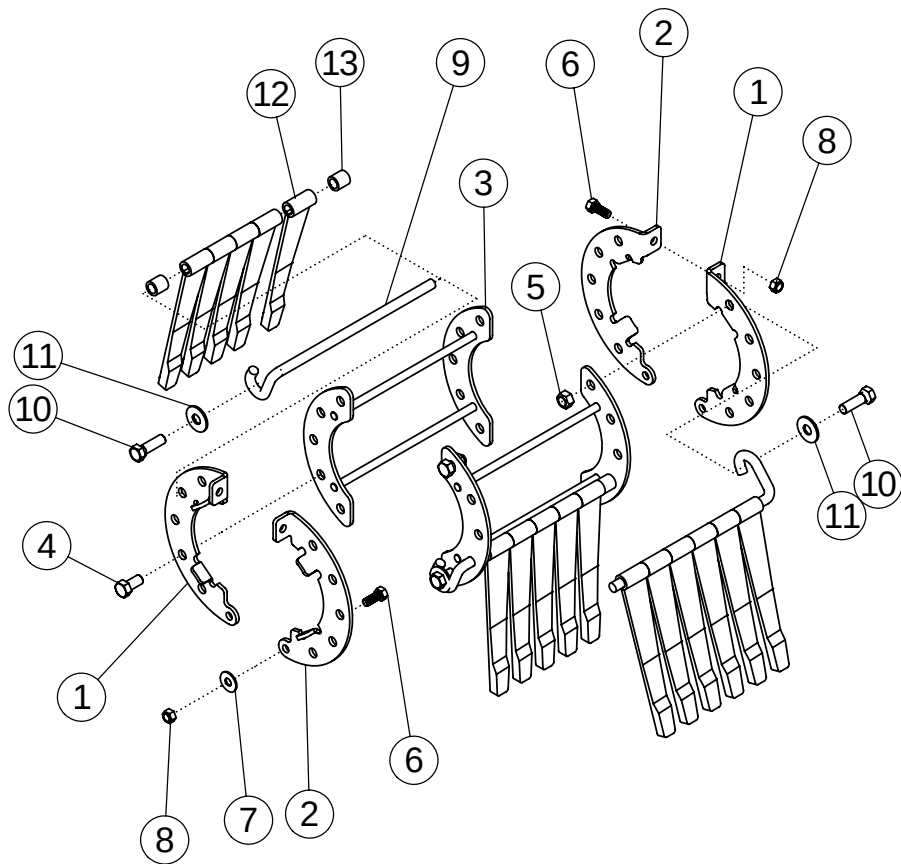
ITEM	PART NO.	DESCRIPTION	QTY
1	52062	FLAIL RING-LH	2
2	52061	FLAIL RING-RH	2
3	58084	PLATE-REINFORCEMENT ZP	4
4	1032509	BOLT-HEX: .63 X 1.25 NC GR5 ZP	8
5	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	12
6	1011606	BOLT-HEX: .50 X 1.25 NC GR5 ZP	2
7	1014443	WASHER-FLAT: .50 ZP	2
8	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	4
9	51839	FLAIL ROD	4
10	1011623	BOLT-HEX: .63 X 2.00 NC GR5 ZP	4
11	1013024	WASHER-FLAT: .63 ZP	4
12	52356	FLAIL-STUDDER 1 X 12	22
13	51549	SPACER 1	4
14	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	2



RUBBER FLAILS ON #1 DRUM FORWARD

30" SPACING (#52126)

ITEM	PART NO.	DESCRIPTION	QTY
1	52062	FLAIL RING-LH	2
2	52061	FLAIL RING-RH	2
3	58084	PLATE-REINFORCEMENT ZP	4
4	1032509	BOLT-HEX: .63 X 1.25 NC GR5 ZP	8
5	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	12
6	1011606	BOLT-HEX: .50 X 1.25 NC GR5 ZP	2
7	1014443	WASHER-FLAT: .50 ZP	2
8	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	4
9	51840	FLAIL ROD	4
10	1011623	BOLT-HEX: .63 X 2.00 NC GR5 ZP	4
11	1013024	WASHER-FLAT: .63 ZP	4
12	52356	FLAIL-STUDDER 1 X 12	26
13	51549	SPACER 1	4
14	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	2



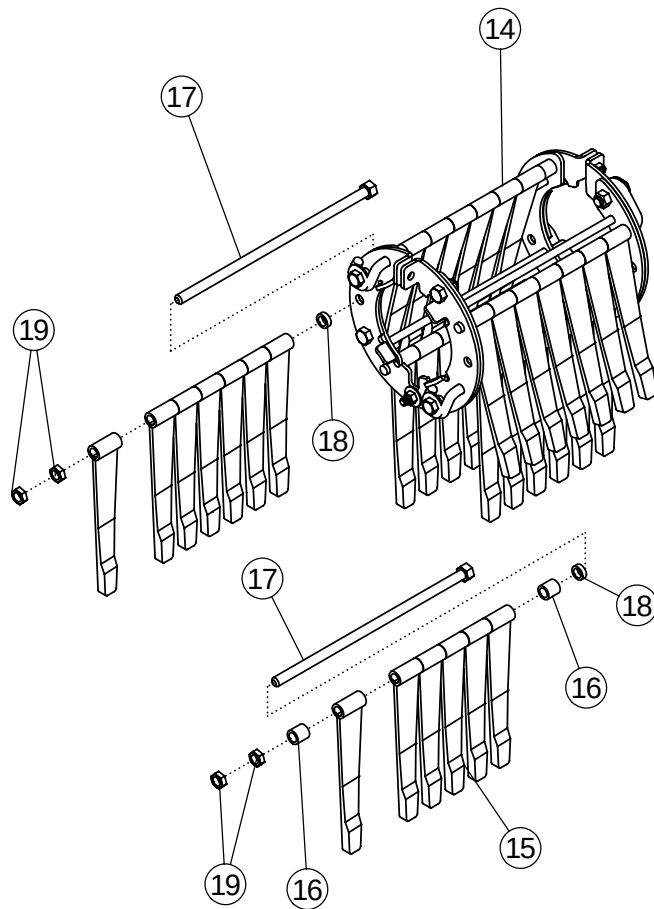
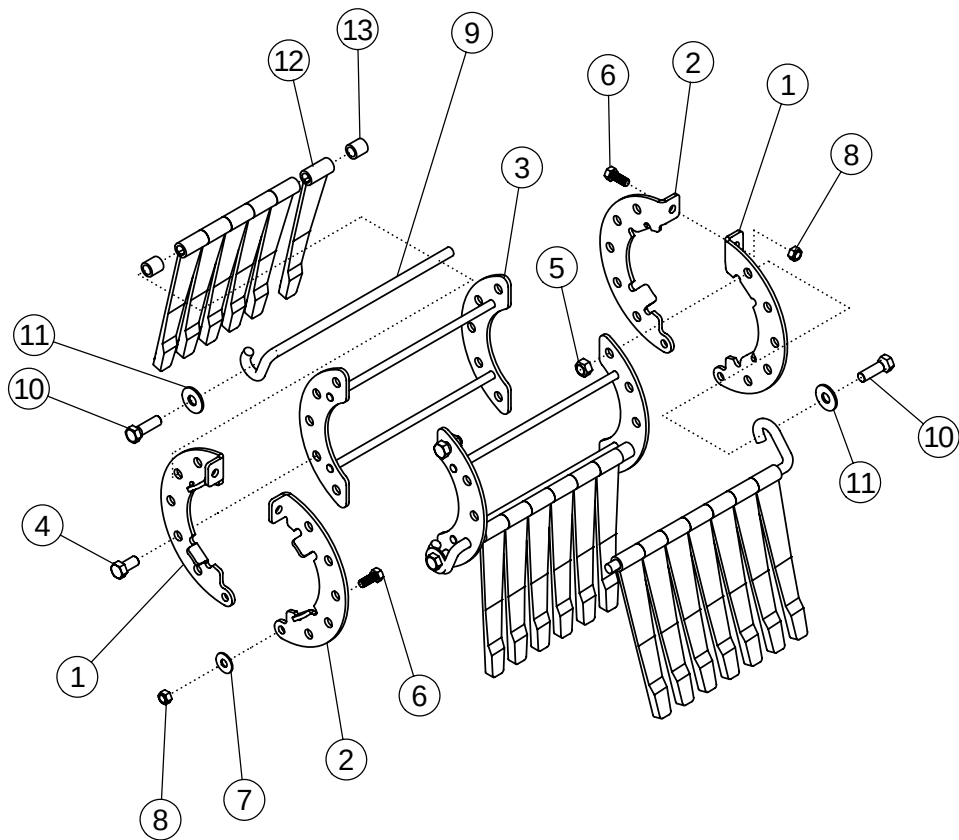
RUBBER FLAILS ON #1 DRUM REVERSE 22" SPACING

ITEM	PART NO.	DESCRIPTION	QTY
1	52062	FLAIL RING-LH	2
2	52061	FLAIL RING-RH	2
3	58167	WLDMT-FRONT BAIL	2
4	1032509	BOLT-HEX: .63 X 1.25 NC GR5 ZP	4
5	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	8
6	1011606	BOLT-HEX: .50 X 1.25 NC GR5 ZP	4
7	1014443	WASHER-FLAT: .50 ZP	2
8	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	4
9	51839	FLAIL ROD	4
10	1011623	BOLT-HEX: .63 X 2.00 NC GR5 ZP	4
11	1013024	WASHER-FLAT: .63 ZP	4
12	52356	FLAIL-STUDDER 1 X 12	22
13	51549	SPACER 1	4

IN BETWEEN ROWS: 22" SPACING

14	58542*	ASSY-FLAIL #1 22" REVERSE	1
15	52356	FLAIL-STUDDER 1 X 12	7
16	51549	SPACER 1	2
17	64600	WLDMT-FLAIL ROD REVERSE 22"	2
18	51547	SPACER 5/16	2
19	1026259	NUT-JAM: .63 NC GR2 ZP	4

*ITEMS ARE 1-13 ARE INCLUDED IN ITEM 14



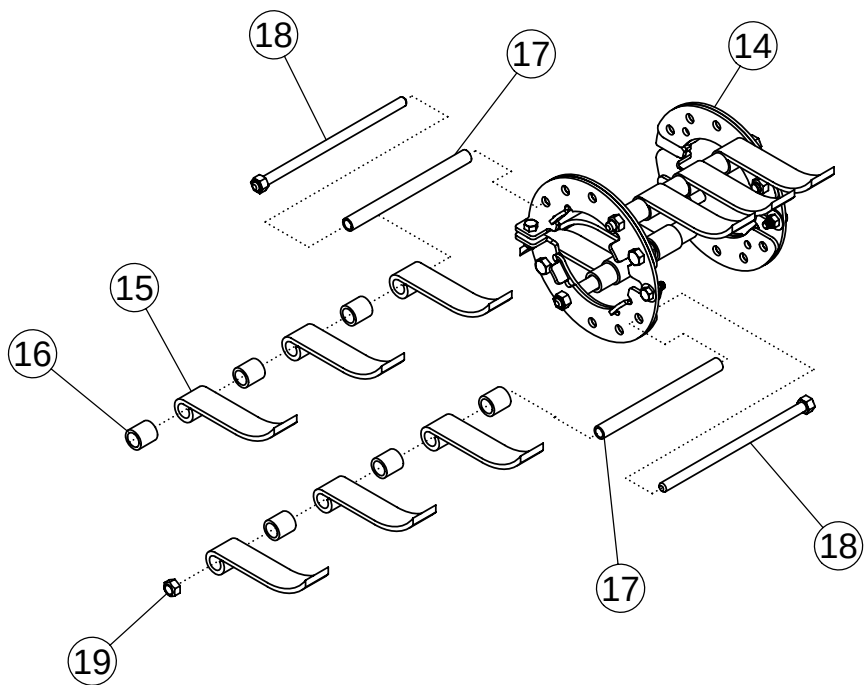
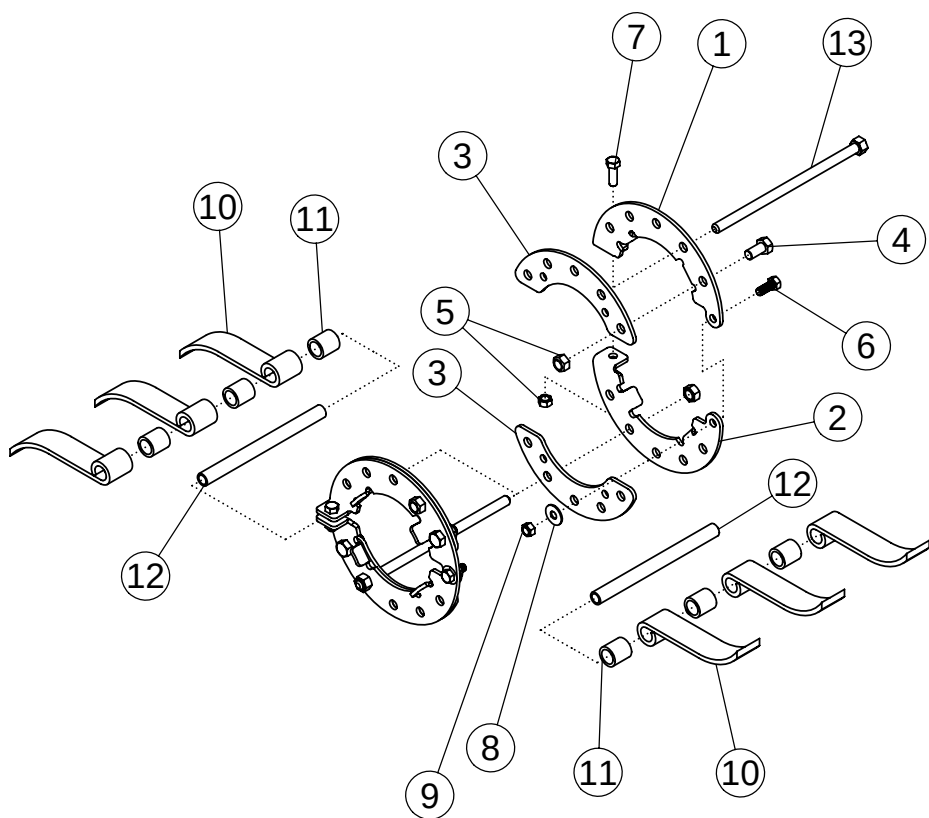
RUBBER FLAILS ON #1 DRUM REVERSE 30" SPACING

ITEM	PART NO.	DESCRIPTION	QTY
1	52062	FLAIL RING-LH	2
2	52061	FLAIL RING-RH	2
3	62254	WLDMT-FRONT BAIL	2
4	1032509	BOLT-HEX: .63 X 1.25 NC GR5 ZP	4
5	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	8
6	1011606	BOLT-HEX: .50 X 1.25 NC GR5 ZP	4
7	1014443	WASHER-FLAT: .50 ZP	2
8	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	4
9	51840	FLAIL ROD	4
10	1011623	BOLT-HEX: .63 X 2.00 NC GR5 ZP	4
11	1013024	WASHER-FLAT: .63 ZP	4
12	52356	FLAIL-STUDDDED 1 X 12	26
13	51549	SPACER 1	4

IN BETWEEN ROWS: 30" SPACING

14	58543*	ASSY-FLAIL #1 22" REVERSE	1
15	52356	FLAIL-STUDDDED 1 X 12	13
16	51549	SPACER 1	2
17	64755	WLDMT-FLAIL ROD REVERSE 30"	2
18	51547	SPACER 5/16	2
19	1026259	NUT-JAM: .63 NC GR2 ZP	4

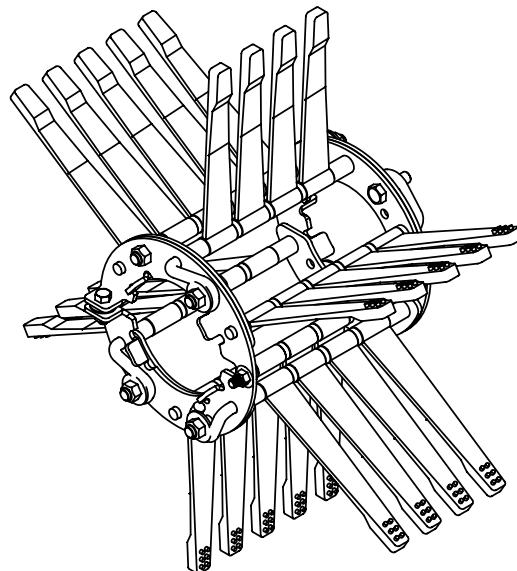
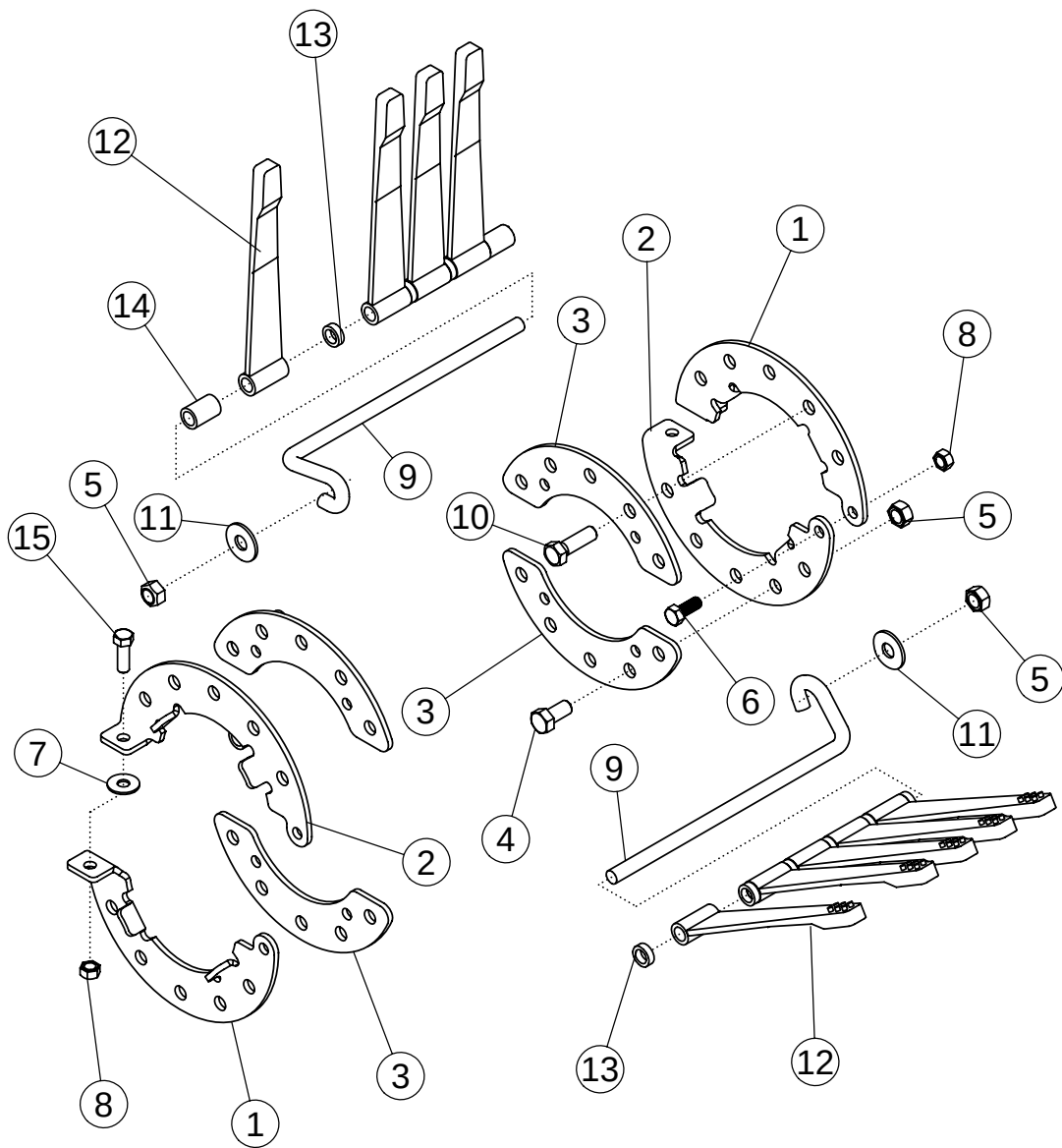
*ITEMS ARE 1-13 ARE INCLUDED IN ITEM 14



STEEL CUP FLAILS #1 DRUM REVERSE

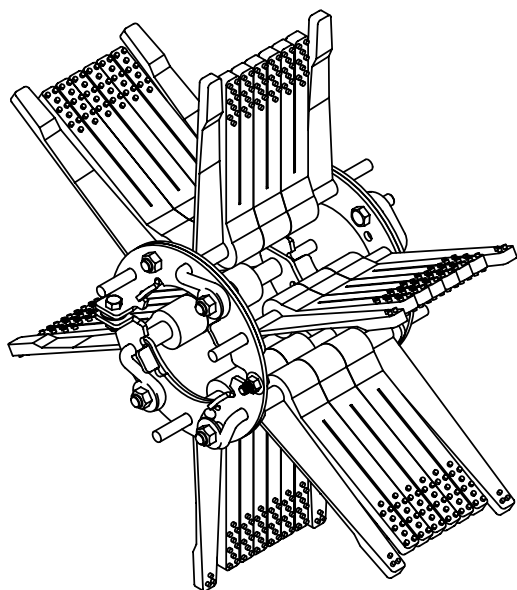
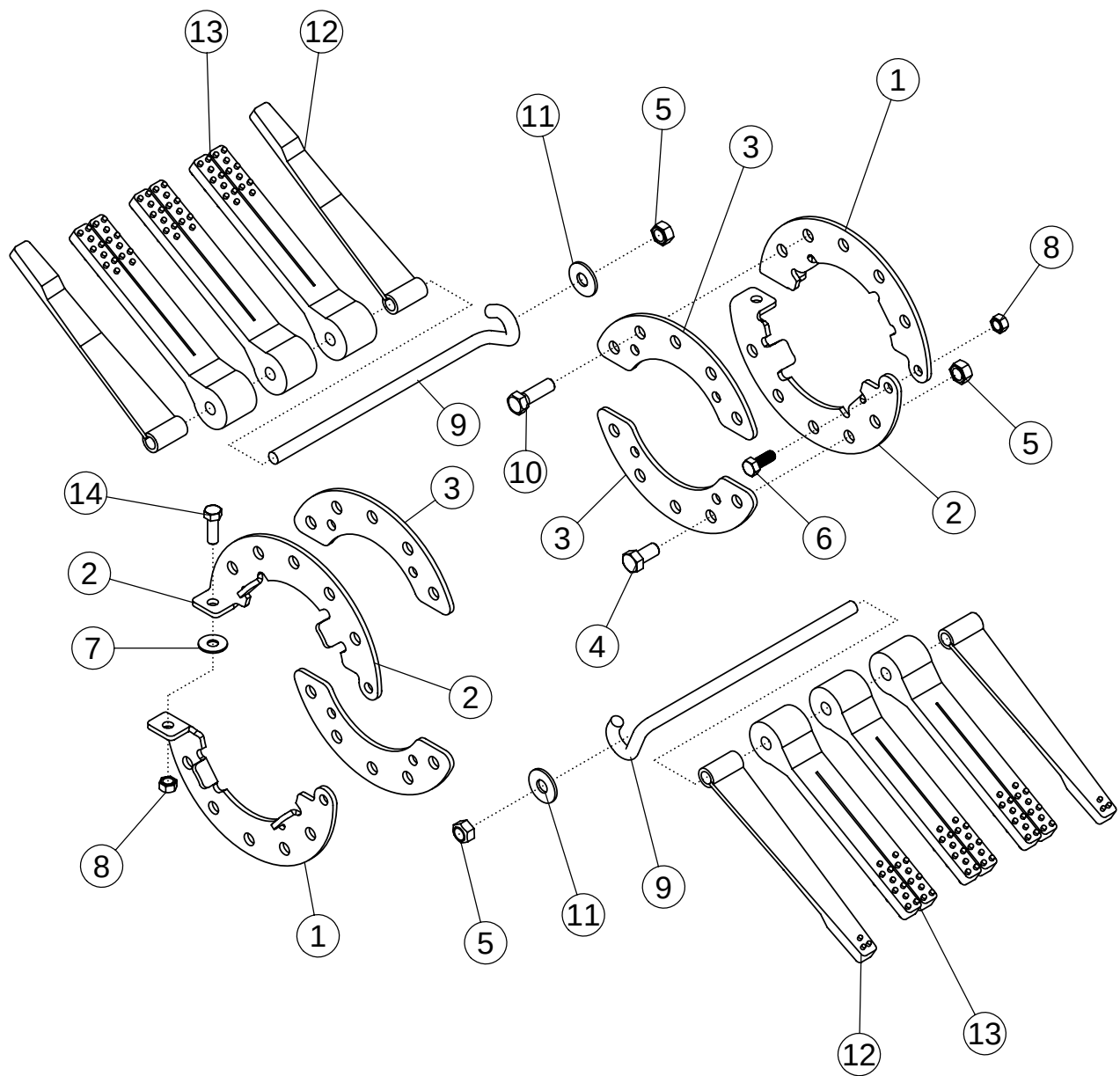
ITEM	PART NO.	DESCRIPTION	QTY
1	52062	FLAIL RING LH - ZP	2
2	52061	FLAIL RING RH - ZP	2
3	58084	PLATE	4
4	1032509	BOLT-HEX: .63 X 1.25 NC GR5 ZP	4
5	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	6
6	1011606	BOLT-HEX: .50 X 1.25 NC GR5 ZP	2
7	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	2
8	1014443	WASHER-FLAT: .50 ZP	2
9	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	4
10	68479	FLAIL-CUP 8"	6
11	68546	SPACER 1.45"	6
12	68553	BUSHING-FLAIL 10.50"	2
13	68549	WLDMT-FLAIL ROD CUP	2
IN BETWEEN ROWS			
14	68545*	ASSY-FLAIL CUP 6.63"	1
15	68479	FLAIL-CUP 8"	6
16	68546	SPACER 1.45"	6
17	68553	BUSHING-FLAIL 10.50"	2
18	68549	WLDMT-FLAIL ROD CUP	2
19	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	2

*ITEMS 1-13 ARE INCLUDED IN ITEM 14



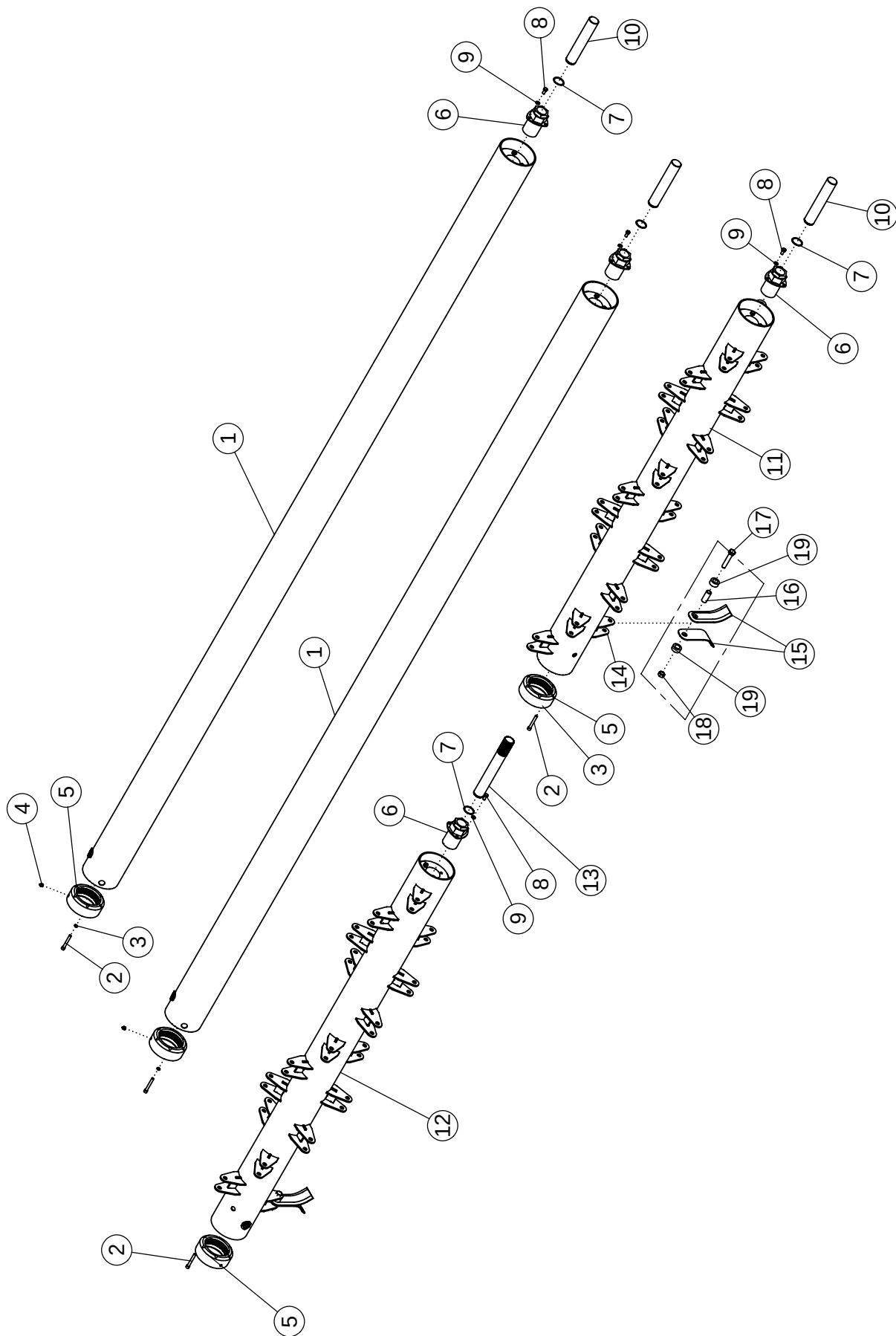
FLAILS ON #2 DRUM

ITEM	PART NO.	DESCRIPTION	QTY
1	52062	FLAIL RING-LH	2
2	52061	FLAIL RING-RH	2
3	58084	PLATE-REINFORCEMENT ZP	4
4	1032509	BOLT-HEX: .63 X 1.25 NC GR5 ZP	2
5	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	8
6	1011606	BOLT-HEX: .50 X 1.25 NC GR5 ZP	2
7	1014443	WASHER-FLAT: .50 ZP	2
8	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	4
9	51839	FLAIL ROD	6
10	1011623	BOLT-HEX: .63 X 2.00 NC GR5 ZP	6
11	1013024	WASHER-FLAT: .63 ZP	6
12	52356	FLAIL-STUDDER 1 X 12	27
	52354	FLAIL-RUBBER 1 X 12 (PREMIER)	27
13	51547	SPACER 5/16	27
14	51548	SPACER 1-7/16	6
15	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	2



FLAILS ON #3 DRUM

ITEM	PART NO.	DESCRIPTION	QTY
1	52062	FLAIL RING-LH	2
2	52061	FLAIL RING-RH	2
3	58084	PLATE-REINFORCEMENT ZP	4
4	1032509	BOLT-HEX: .63 X 1.25 NC GR5 ZP	2
5	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	8
6	1011606	BOLT-HEX: .50 X 1.25 NC GR5 ZP	2
7	1014443	WASHER-FLAT: .50 ZP	2
8	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	4
9	51839	FLAIL ROD	6
10	1011623	BOLT-HEX: .63 X 2.00 NC GR5 ZP	6
11	1013024	WASHER-FLAT: .63 ZP	6
12	52355	FLAIL-SWEEP 1 X 13-1/4	12
13	58255	FLAIL-SPLIT TAPER 2 X 12	18
	52356	FLAIL-STUDDER 1 X 12	18
14	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	2



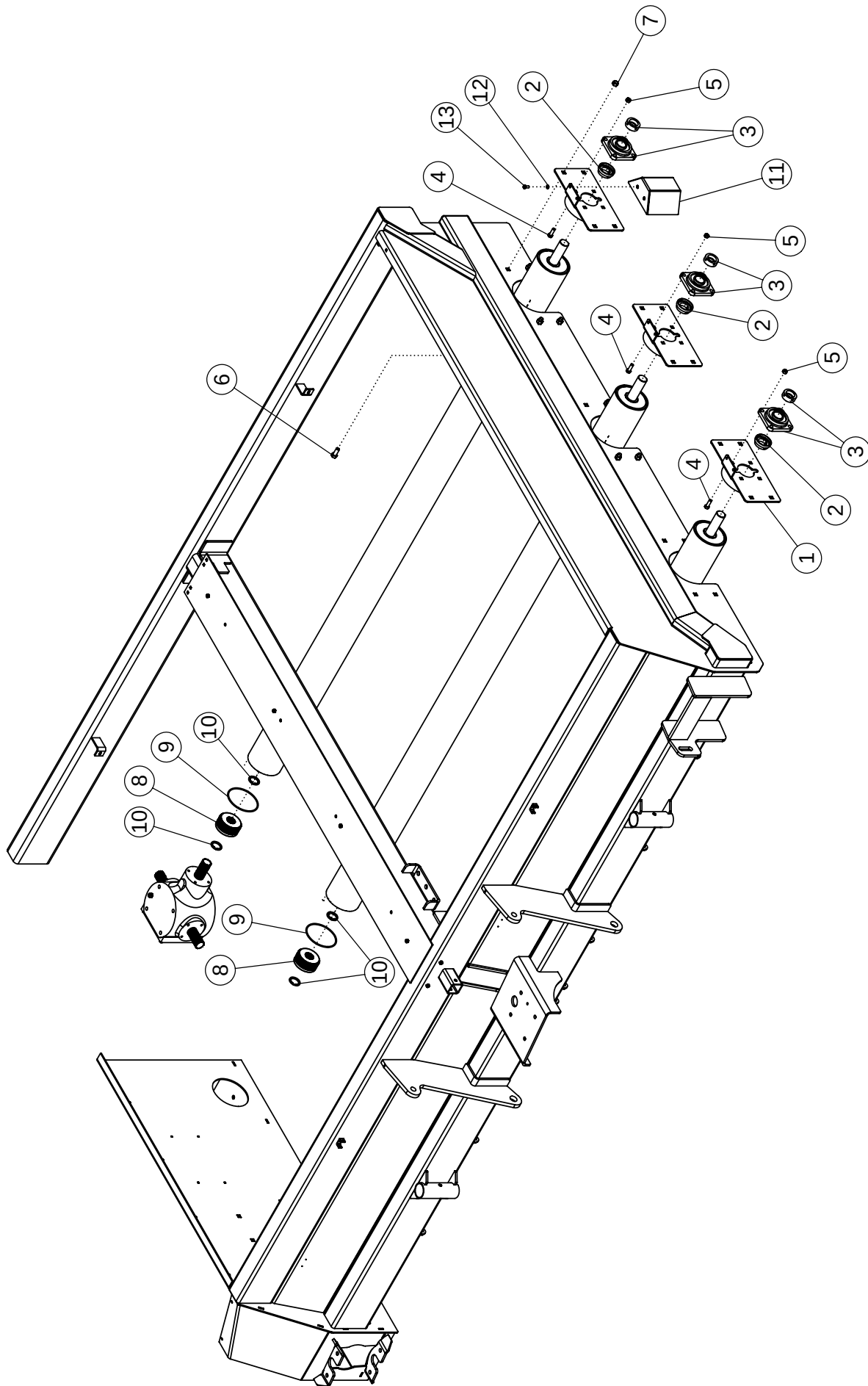
FLAIL TUBE ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY
1	68490*	FLAIL TUBE - 0822 TT (COMPLETE)	2
2	68417	SCREW: S-H-CAP .38 X 2.75 NC	24
3	68418	WASHER-LOCK: .38 HIGH COLLAR	24
4	1030766	ZERK-GREASE: .13 NPT	4
5	68412	DRIVE SLEEVE	4
6	64163	TRANSTORQUE: 1.750" X 3.375"	4
7	64184	RING-RETAINING 1.750"	4
8	1011599	BOLT-HEX: .38 X .75 NC GR5 ZP	12
9	1011586	WASHER-LOCK: .38 ZP	12
10	68445	SHAFT-IDLER	3
11	68611	ASSY-STEEL DRUM LH 0822 (COMPLETE)	1
	68626	ASSY-STL CUP DRM LH 0822 (COMPLETE)	
12	68618	ASSY-STEEL DRUM RH 0822 (COMPLETE)	1
	68632	ASSY-STL CUP DRM RH 0822 (COMPLETE)	
13	68442	SHAFT-SPLINED COUPLING	1

OPTIONAL L-KNIFE

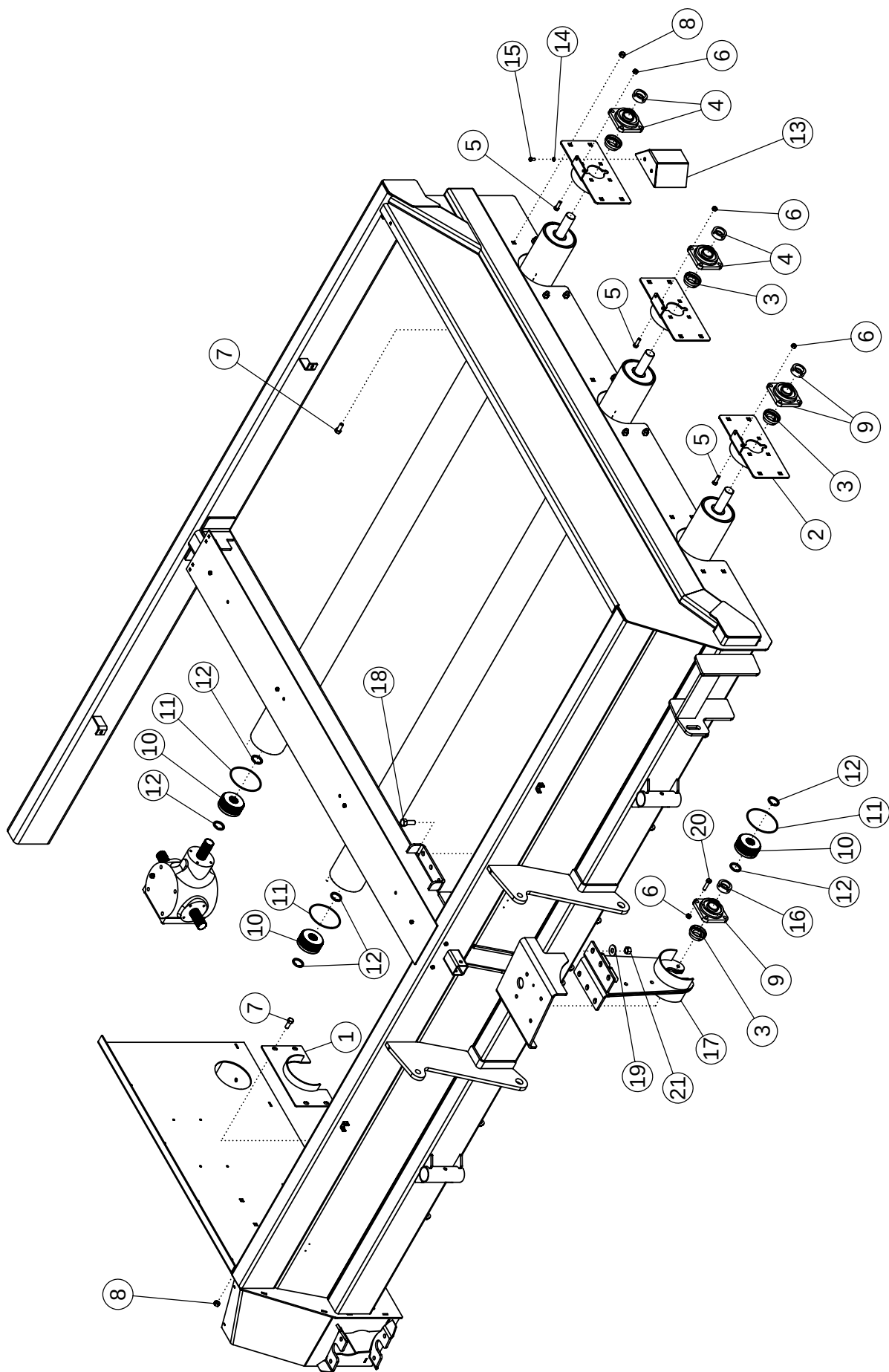
14	68400	WLDMT-FLAIL HOLDER	40
15	58680	FLAIL-STEEL	80
16	68427	BUSHING-L KNIFE	40
17	65825	BOLT-HEX: .63 X 3.25 NC GR5 ZP	40
18	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	40
19	68426	SPACER- L KNIFE	80

* QUANTITY OF 3 ON A NON-STEEL FRONT DRUM



FLAIL TUBE MOUNTING

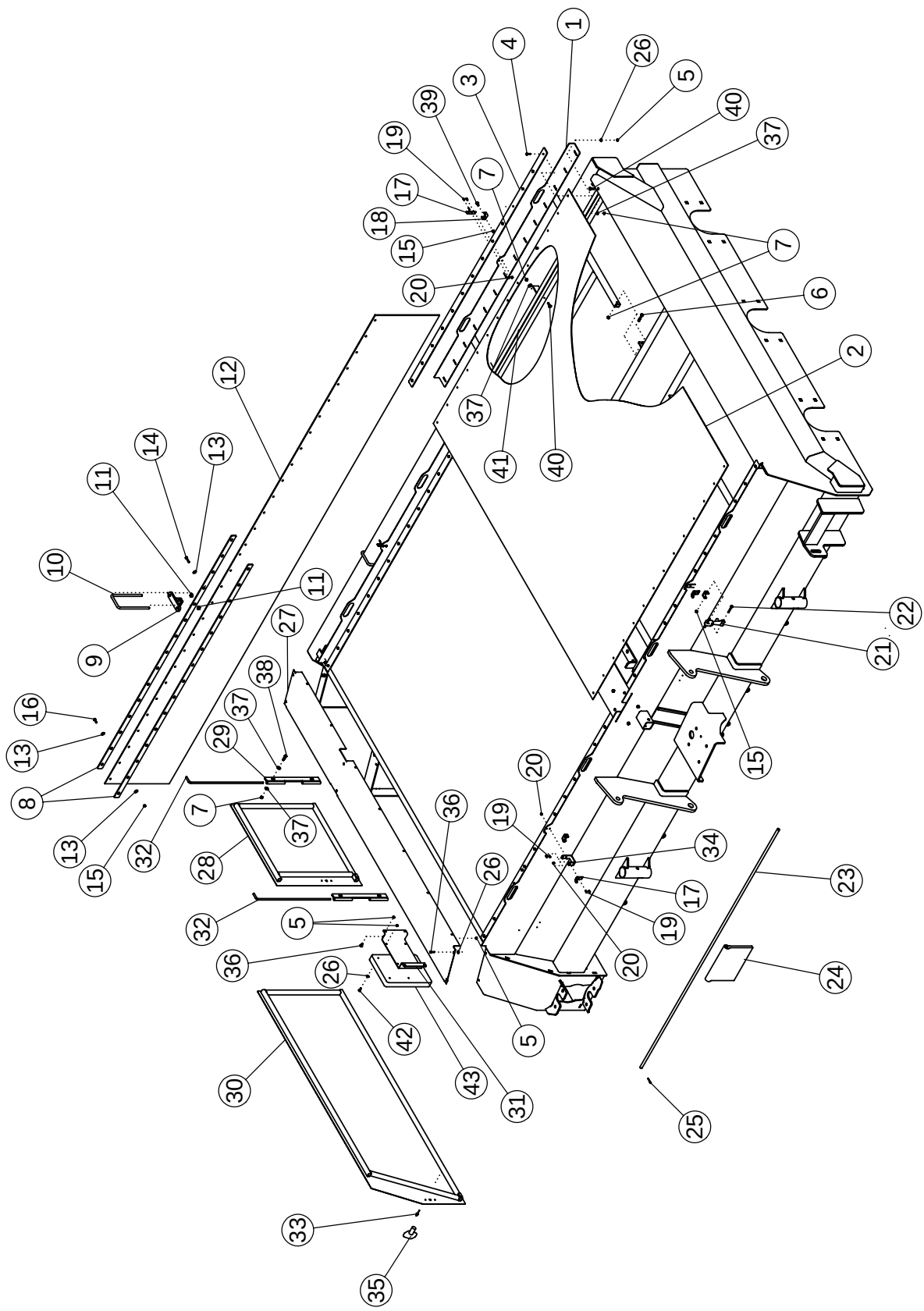
ITEM	PART NO.	DESCRIPTION	QTY
1	68244	WLDMT-BEARING PLATE	3
2	52382	SEAL PROTECTOR 1.75	3
3	52404	BEARING-FLANGE 1.75	3
4	1011660	BOLT-CRG: .50 X 1.50 NC GR5 ZP	12
5	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	12
6	72063	BOLT-CRG: .63 X 1.50 NC GR5 ZP	12
7	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	12
8	68413	COUPLER-DRIVE	3
9	68414	O-RING 70 BUNA	3
10	68415	SNAP RING	6
11	68462	WLDMT-IDLER SHIELD	3
12	1011586	WASHER-LOCK: .38 ZP	6
13	1011599	BOLT-HEX: .38 X .75 NC GR5 ZP	6



FLAIL TUBE MOUNTING - STEEL FRONT TUBE OPTION

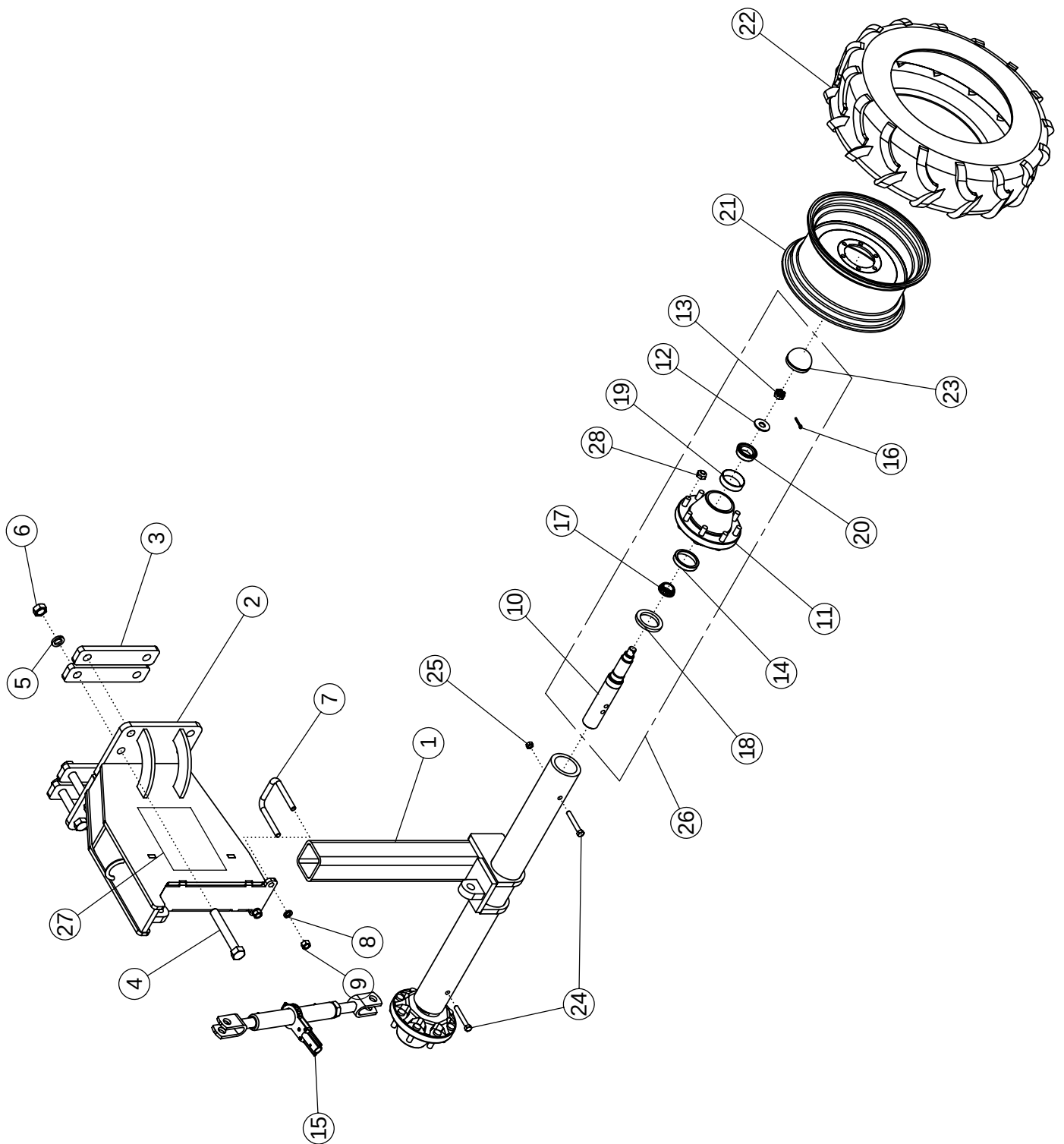
ITEM	PART NO.	DESCRIPTION	QTY
1	51809	WLDMT - SHIELD ANTI WRAP NARROW	1
2	68244	WLDMT-BEARING PLATE	3
3	52382	SEAL PROTECTOR 1.75	4
4	52404	BEARING-FLANGE 1.75	2
5	1011660	BOLT-CRG: .50 X 1.50 NC GR5 ZP	12
6	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	16
7	72063	BOLT-CRG: .63 X 1.50 NC GR5 ZP	16
8	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	16
9	63506	BEARING-FLANGE 1.75 N-SEAL	2
10	68413	COUPLER-DRIVE	4
11	68414	O-RING 70 BUNA	4
12	68415	SNAP RING	8
13	68462	WLDMT-IDLER SHIELD	3
14	1011586	WASHER-LOCK: .38 GR5 ZP	6
15	1011599	BOLT-HEX: .38 X .75 NC GR5 ZP	6
16	52383*	LOCK PROTECTOR 1.75	1
17	68634	WLDMT-HANGER BOLT-ON	1
18	1012060	BOLT-HEX: .75 X 2.00 NC GR5 ZP	6
19	1030702	WASHER-FLAT: .75 ZP	6
20	1011609	BOLT-HEX: .50 X 2.00 NC GR5	4
21	1017000	NUT-TOPLOCK: .75 NC GR5 ZP	6

* Replaces lock collar provided with bearing for the center



DOORS AND SHIELDS

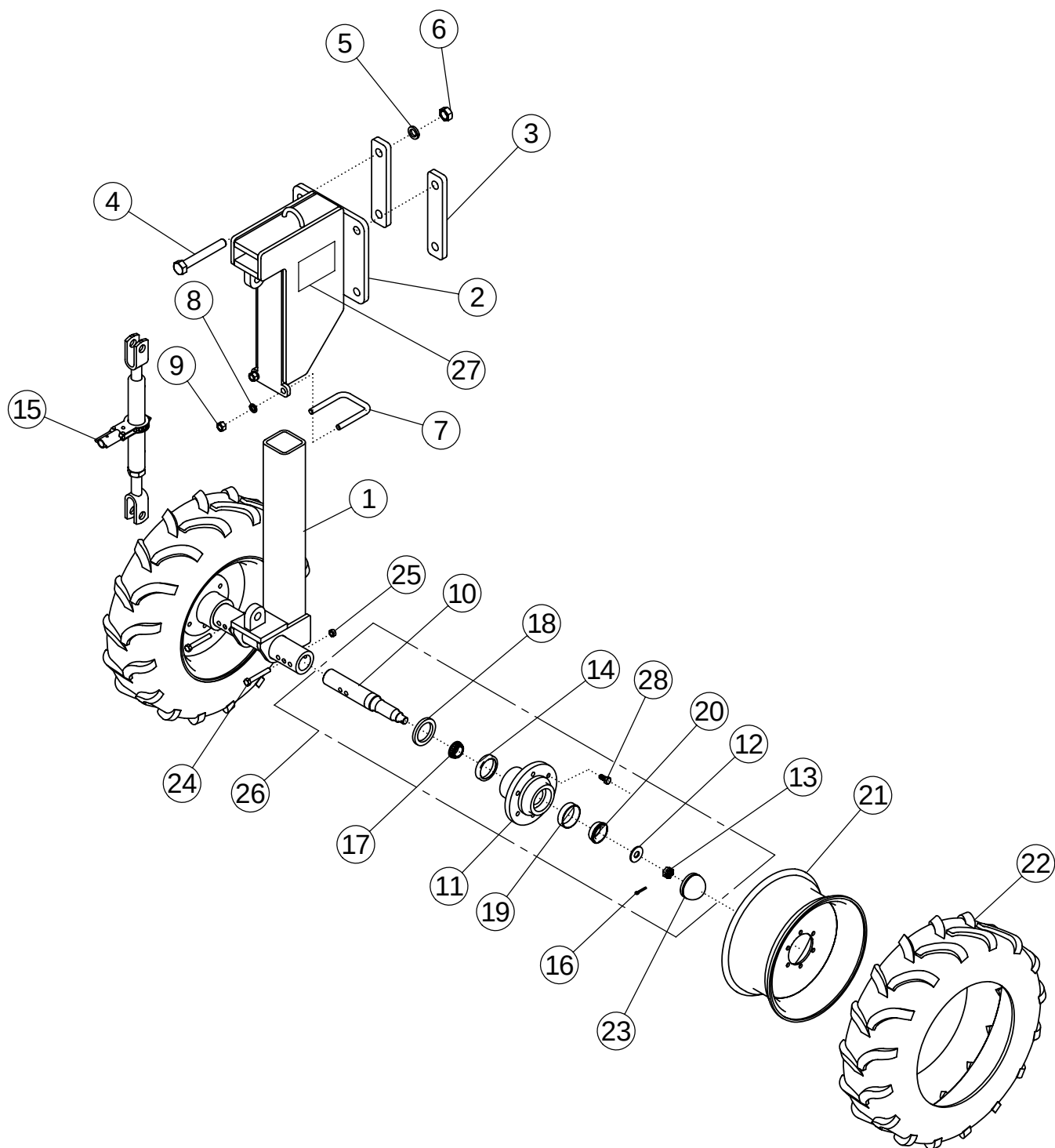
ITEM	PART NO.	DESCRIPTION	QTY
1	63148	WLDMT-DOOR	4
2	63147	TARP	2
3	63149	BRACKET-TOP STL DEF COVER	4
4	1013423	BOLT-HEX: .25 X 1.00 NC GR5 ZP	56
5	1030946	NUT-TOPLOCK: .25 NC GR5 ZP	77
6	1011725	BOLT-HEX: .38 X 2.00 NC GR5 ZP	8
7	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	20
8	63447	BAR-REAR FLAP	4
9	63448	WLDMT-REAR FLAP MOUNT	4
10	63458	U-BOLT: .50 X 9.25 X 4.00 X 9.25 ZP	4
11	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	8
12	52358	FLAP-REAR	1
13	1011583	WASHER-FLAT: .31 ZP	60
14	1013424	BOLT-HEX: .31 X 1.75 NC GR5 ZP	4
15	1030700	NUT-TOPLOCK: .31 NC GR5 ZP	36
16	1011598	BOLT-HEX: .31 X 1.00 NC GR5 ZP	26
17	52239	HOOD BRACKET-LARGE	4
18	52237	ANCHOR BRACKET-LARGE	2
19	1013462	SCREW-R-H-SL: .19 X .50 NC GR2	12
20	1026591	NUT-K-LOCK: .19 NC GR2 ZP	12
21	52238	RUBBER HOOK-LARGE	4
22	1011285	BOLT-HEX: .31 X 2.00 NC GR5 ZP	4
23	64701	SHAFT-RETAINING SHIELD	2
24	64648	FLAP-RUBBER WR	14
25	1012375	PIN-COTTER: .19 X 1.50 ZP	4
26	1020416	WASHER-FLAT: .25 ZP	66
27	68201	PANEL-TOP SHIELD	1
28	68386	WLDMT-REAR SIDE DOOR	1
29	72680	WLDMT-DOOR HINGE	2
30	68387	WLDMT-FRONT SIDE DOOR	1
31	68324	PLATE-DEF MANUAL CASE	1
32	51303	DOOR HINGE ROD ZP	2
33	1011974	RIVET-POP: .19 X .531 ZP	4
34	68320	TARP BRACKET	2
35	68382	LATCH-TURN	2
36	68602	BOLT-CRG: .25 X .75 NC GR5 ZP	17
37	1011828	WASHER-FLAT: .38 ZP	16
38	1011601	BOLT-HEX: .38 X 1.25 NC GR5 ZP	4
39	1011597	BOLT-HEX: .31 X .75 NC GR5 ZP	2
40	1016362	BOLT-CRG: .38 X 1.25 NC GR5 ZP	8
41	68968	PLATE-DOOR CROSS 8R LH	1
	68969	PLATE-DOOR CROSS 8R RH (NOT SHOWN)	1
42	1011595	BOLT-HEX: .25 X .75 NC GR5 ZP	4
43	64635	CASE-MANUAL STORAGE	1



STANDARD REAR STRUTS - 11.2 X 24 TIRES

ITEM	PART NO.	DESCRIPTION	QTY
1	68331	WLDMT-SPINDLE HOUSING (44")	1
	68236	WLDMT-SPINDLE HOUSING (NARROW)	1
	68766	WLDMT-SPINDLE HOUSING- 6" OFFSET RH	1
	68767	WLDMT-SPINDLE HOUSING- 6" OFFSET LH	1
2	68332	WLDMT-STD STRUT UPPER	1
3	58408	BAR - BOLTING	4
4	1018839	BOLT-HEX: 1.00 X 7.00 NC GR8 ZP	8
5	1013539	WASHER-LOCK: 1.00 ZP	8
6	1012664	NUT-HEX: 1.00 NC GR2 ZP	8
7	60547	U-BOLT: .63 X 5.25 X 4.00 X 5.25	1
8	1011813	WASHER-LOCK: .63 ZP	2
9	1011578	NUT-HEX: .63 NC GR2 ZP	2
10	52954*	SPINDLE	2
11	53623*	HUB-WHEEL 8-BOLT	2
12	1030728*	WASHER-FLAT: .SAE 1.000 ZP	2
13	1030726*	NUT-SPINDLE: 1.00 NF	2
14	53622*	BEARING CUP INNER	2
15	52407	RATCHET JACK-PAINTED	1
16	1030797*	PIN-COTTER: .19 X 1.75 NP	2
17	53621*	BEARING CONE INNER	2
18	53619*	SEAL	2
19	52243*	BEARING CUP OUTER	2
20	53620*	BEARING CONE OUTER	2
21	56903	WHEEL W10 X 24 8 BOLT	2
22	56976	TIRE 11.2-24 10 PLY R1	2
	68973	TUBE-REPAIR 11.2-24 (NOT SHOWN)	AR
23	53624*	CAP-HUB	2
24	1011618	BOLT-HEX: .50 X 5.00 NC GR5 ZP	2
25	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	2
26	53167	ASSY HUB & SPINDLE	2
27	52248	DECAL-CAUTION	1
28	53625*	NUT-WHEEL: .63-18NF	16

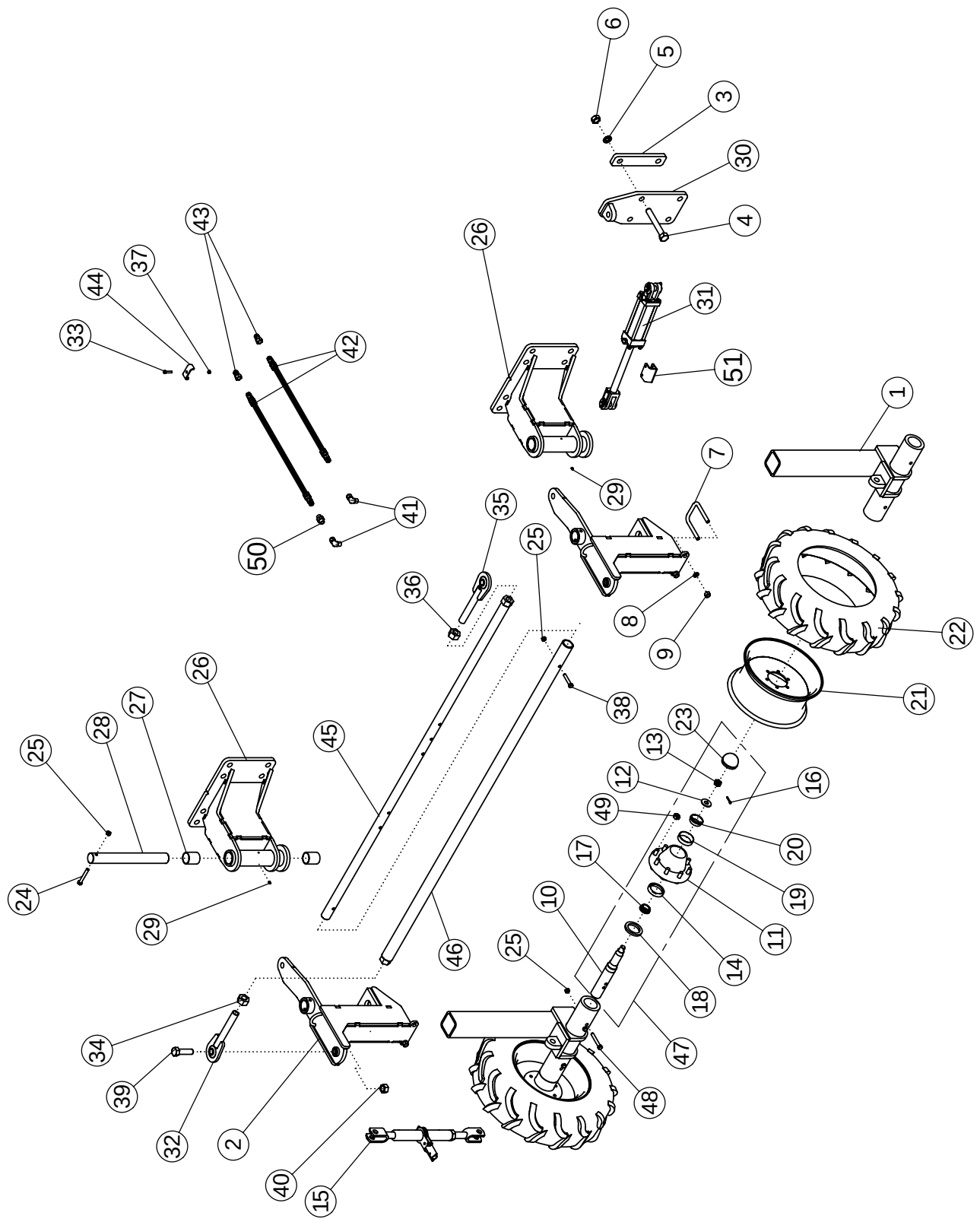
* Items are included in Item 26



STANDARD REAR STRUTS - 7.60 X 15 TIRES

ITEM	PART NO.	DESCRIPTION	QTY
1	58281	WLDMT-SPINDLE HOUSING	1
	64402	WLDMT-SPINDLE HOUSING- 6" OFFSET RH	1
	64406	WLDMT-SPINDLE HOUSING- 6" OFFSET LH	1
2	63559	WLDMT-STD STRUT UPPER	1
3	58408	BAR - BOLTING	2
4	1018839	BOLT-HEX: 1.00 X 7.00 NC GR8 ZP	4
5	1013539	WASHER-LOCK: 1.00 ZP	4
6	1012664	NUT-HEX: 1.00 NC GR2 ZP	4
7	60547	U-BOLT: .63 X 5.25 X 4.00 X 5.25	1
8	1011813	WASHER-LOCK: .63 ZP	2
9	1011578	NUT-HEX: .63 NC GR2 ZP	2
10	52138*	SPINDLE	2
11	52247*	HUB-WHEEL 6-BOLT	2
12	1012377*	WASHER-SPINDLE: .81 X 2.00 NP	2
13	1012376*	NUT-SLOTTED: .75 NF GR5 NP	2
14	52243*	CUP-BEARING INNER	2
15	52407	RATCHET JACK-PAINTED	1
16	1012375*	PIN-COTTER: .19 X 1.50 NP	2
17	52245*	CONE-BEARING INNER	2
18	52242*	SEAL	2
19	52244*	CUP-BEARING OUTER	2
20	52246*	CONE-BEARING OUTER	2
21	52411	WHEEL 6.00-15 6 BOLT	2
22	52410	TIRE 7.60-15 I-3 6 PLY	2
	68974	TUBE-REPAIR 7.60-15 (NOT SHOWN)	AR
23	52241*	CAP-HUB	2
24	1011612	BOLT-HEX: .50 X 3.50 NC GR5 ZP	2
25	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	2
26	52116	ASSY HUB & SPINDLE	2
27	52248	DECAL-CAUTION	1
28	1013426*	BOLT-LUG: .50 X 1.00 NF GR5 ZP	12

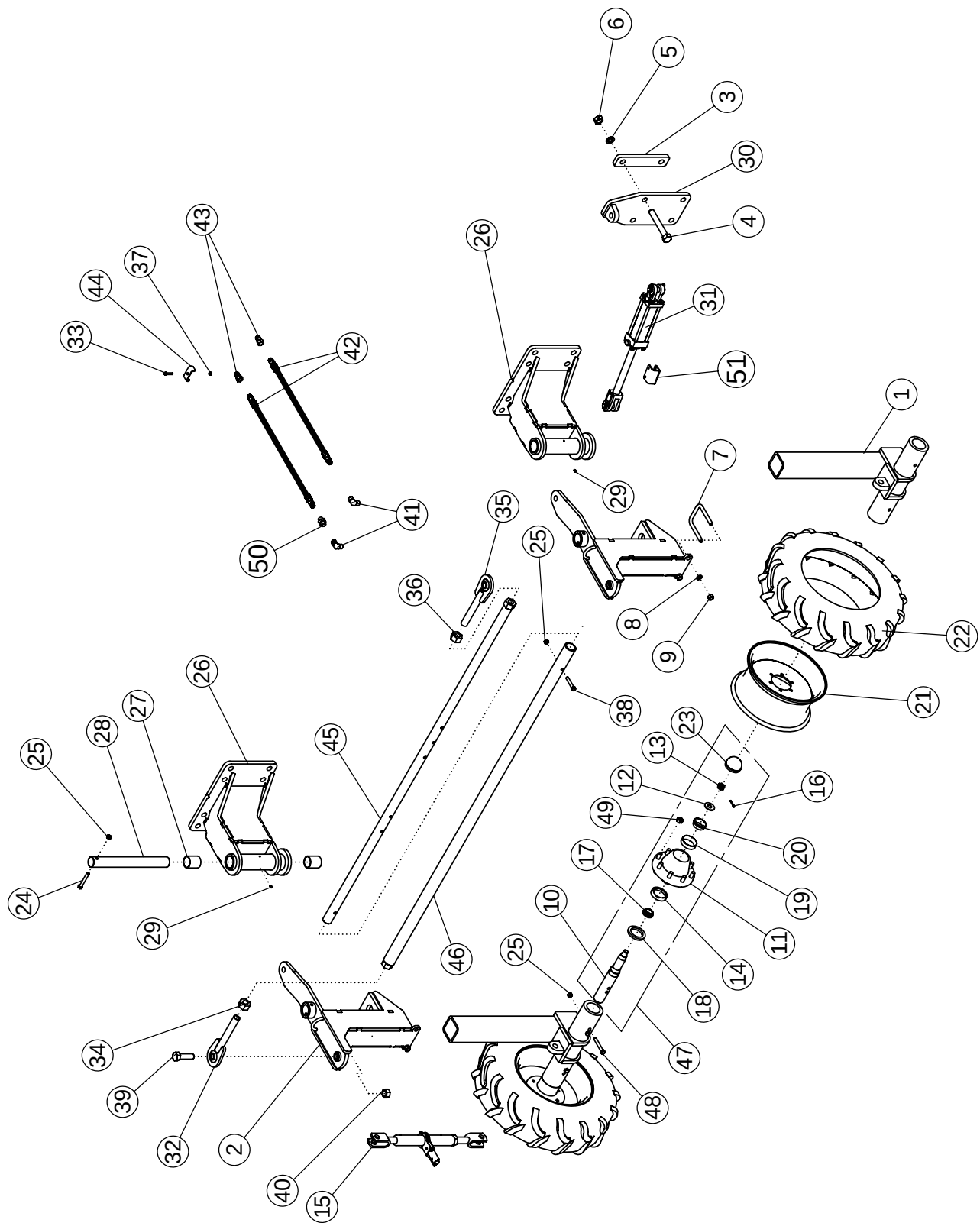
* Items are included in Item 26



STEERABLE REAR STRUTS - 11.2 X 24 TIRES

ITEM	PART NO.	DESCRIPTION	QTY
1	68236	WLDMT-SPINDLE HOUSING (NARROW)	2
2	68237	WLDMT-STEERABLE STRUT UPPER	2
3	58408	BAR - BOLTING	10
4	1018839	BOLT-HEX: 1.00 X 7.00 NC GR8 ZP	20
5	1013539	WASHER-LOCK: 1.00 ZP	20
6	1012664	NUT-HEX: 1.00 NC GR2 ZP	20
7	60547	U-BOLT: .63 X 5.25 X 4.00 X 5.25	2
8	1011813	WASHER-LOCK: .63 ZP	4
9	1011578	NUT-HEX: .63 NC GR2 ZP	4
10	52954*	SPINDLE	4
11	53623*	HUB-WHEEL 8 BOLT	4
12	1030728*	WASHER-FLAT: SAE 1.00 ZP	4
13	1030726*	NUT-SPINDLE: 1.00 NF NP	4
14	53622*	BEARING CUP INNER	2
15	52407	RATCHET JACK-PAINTED	2
16	1030797*	PIN-COTTER: .19 X 1.75 NP	4
17	53621*	BEARING CONE INNER	4
18	53619*	SEAL	4
19	52243*	BEARING CUP OUTER	4
20	53620*	BEARING CONE OUTER	4
21	56903	WHEEL W10 X 24 8 BOLT	4
22	56976	TIRE 11.2-24 10 PLY R1	4
	68973	TUBE-REPAIR 11.2-24 (NOT SHOWN)	AR
23	53624*	CAP-HUB	4
24	1011612	BOLT-HEX: .50 X 3.50 GR5 ZP	2
25	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	7
26	68238	WLDMT-PIVOT MOUNT	2
27	59204	BUSHING - BORED	4
28	58274	SHAFT	2
29	1011748	ZERK - GREASE	4
30	68234	WLDMT-CYLINDER BRACKET	1
31	58888	CYLINDER HYDRAULIC 2 X 6	1
32	58203	WLDMT-TIE ROD END LH	1
33	1014124	BOLT-HEX: .31 X 1.50 NC GR5 ZP	2
34	1030729	NUT-HEX: 1.25 NC GR2 LH ZP	1
35	58186	WLDMT-TIE ROD END RH	1
36	1011621	NUT-HEX: 1.25 NC GR2 ZP	1
37	1030700	NUT-TOPLOCK: .31 NC GR5 ZP	2
38	1016858	BOLT-HEX: .50 X 2.75 NC GR5 ZP	1
39	1011626	BOLT-HEX: 1.00 X 3.50 NC GR5 ZP	2
40	1016969	NUT-TOPLOCK: 1.00 NC GR5 ZP	2

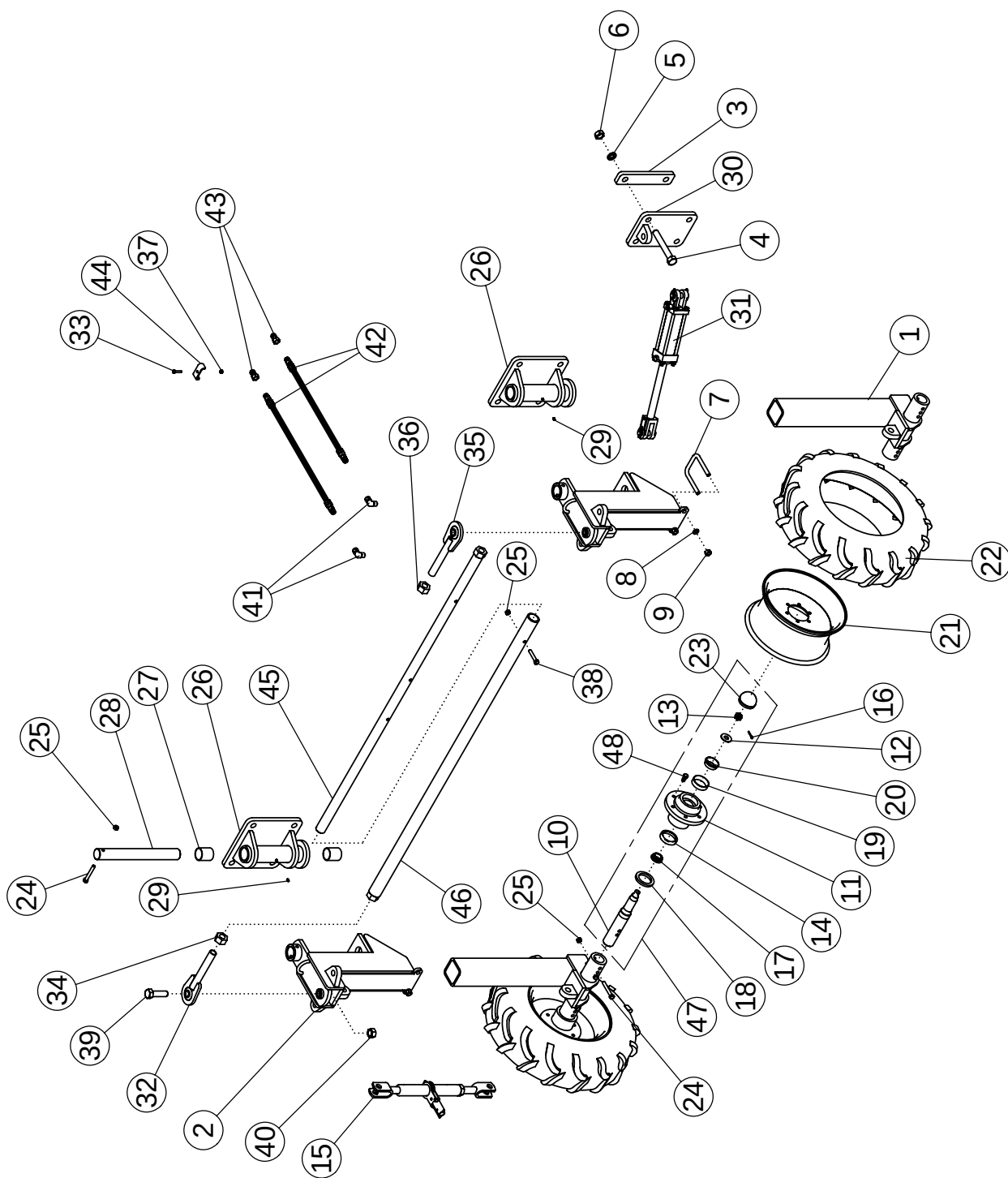
CONTINUED



STEERABLE REAR STRUTS - 11.2 X 24 TIRES (CONTINUED)

ITEM	PART NO.	DESCRIPTION	QTY
41	54013	FTG-ELBOW: 8MB-8FPX 90	2
42	52261	HOSE: .50 X 276 8MP-8MP	2
43	53631	PIONEER TIP 8010-4	2
44	50714	CLAMP 1/2" ZP	2
45	58488	WLDMT-TIE ROD MALE 85"	1
46	58486	WLDMT-TIE ROD FEMALE 85"	1
47	53167	ASSY-HUB & SPINDLE	4
48	1011618	BOLT-HEX: .50 X 5.00 NCGR5 ZP	4
49	53625*	NUT-WHEEL: .63-18NF	32
50	64737	FTG-RESTRICTOR 8MP-8FPX .063	1
WIDE (44")			
1	68331	WLDMT-SPINDLE HOUSING (44")	2
31	58890	CYLINDER-HYDRAULIC 3 X 8	1
51	68769	WLDMT-3" CYLINDER STOP	1

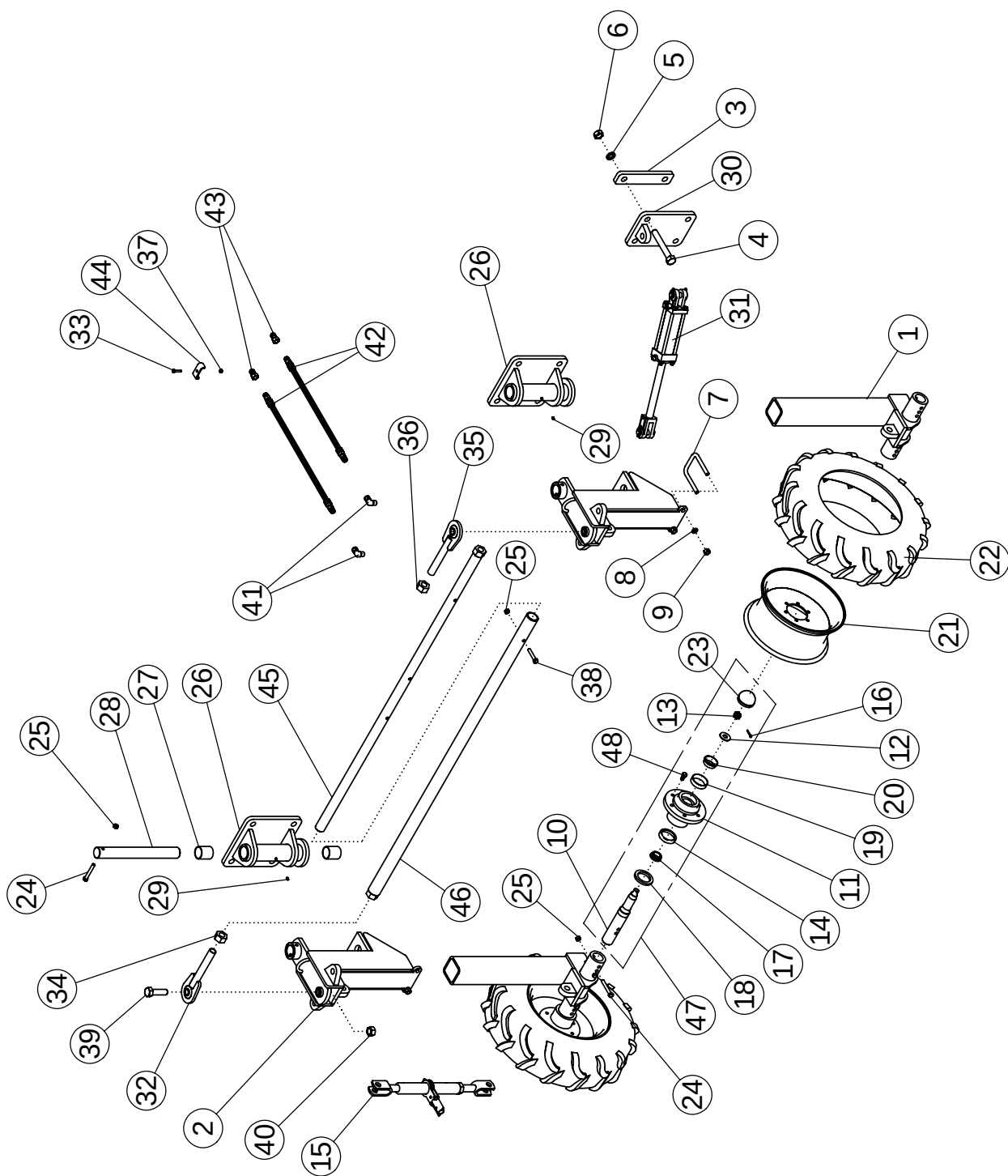
* Items are included in Item 47



STEERABLE REAR STRUTS - 7.6 X 15 TIRES

ITEM	PART NO.	DESCRIPTION	QTY
1	58281	WLDMT-SPINDLE HOUSING	2
2	63558	WLDMT-STEERABLE STRUT UPPER	2
3	58408	BAR - BOLTING	6
4	1018839	BOLT-HEX: 1.00 X 7.00 NC GR8 ZP	12
5	1013539	WASHER-LOCK: 1.00 ZP	12
6	1012664	NUT-HEX: 1.00 NC GR2 ZP	12
7	60547	U-BOLT: .63 X 5.25 X 4.00 X 5.25	2
8	1011813	WASHER-LOCK: .63 ZP	4
9	1011578	NUT-HEX: .63 NC GR2 ZP	4
10	52138*	SPINDLE	4
11	52247*	HUB-WHEEL 6 BOLT	4
12	1012377*	WASHER-SPINDLE: .81 X 2.00 NP	4
13	1012376*	NUT-SLOTTED: .75 NF GR5 NP	4
14	52243*	CUP-BEARING INNER	4
15	52407	RATCHET JACK-PAINTED	2
16	1012375*	PIN-COTTER: .19 X 1.50 ZP	4
17	52245*	CONE-BEARING INNER	4
18	52242*	SEAL	4
19	52244*	CUP-BEARING OUTER	4
20	52246*	CONE-BEARING OUTER	4
21	52411	WHEEL 6.00-15 6 BOLT	4
22	52410	TIRE 7.60-15 I-3 6 PLY	4
	68974	TUBE-REPAIR 7.60-15 (NOT SHOWN)	AR
23	52241*	CAP-HUB	4
24	1011612	BOLT-HEX: .50 X 3.50 GR5 ZP	6
25	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	7
26	58283	WLDMT-PIVOT MOUNT	2
27	59204	BUSHING - BORED	4
28	58274	SHAFT	2
29	1011748	ZERK - GREASE	4
30	58410	WLDMT-CYLINDER BRACKET	1
31	58888	CYLINDER HYDRAULIC 2 X 6	1
32	58203	WLDMT-TIE ROD END LH	1
33	1014124	BOLT-HEX: .31 X 1.50 NC GR5 ZP	2
34	1030729	NUT-HEX: 1.25 NC GR2 LH ZP	1
35	58186	WLDMT-TIE ROD END RH	1
36	1011621	NUT-HEX: 1.25 NC GR2 ZP	1
37	1030700	NUT-HEX: .31 NC GR5 ZP	2
38	1016858	BOLT-HEX: .50 X 2.75 NC GR5 ZP	1
39	1011626	BOLT-HEX: 1.00 X 3.50 NC GR5 ZP	2
40	1016969	NUT-TOPLOCK: 1.00 NC GR5 ZP	2

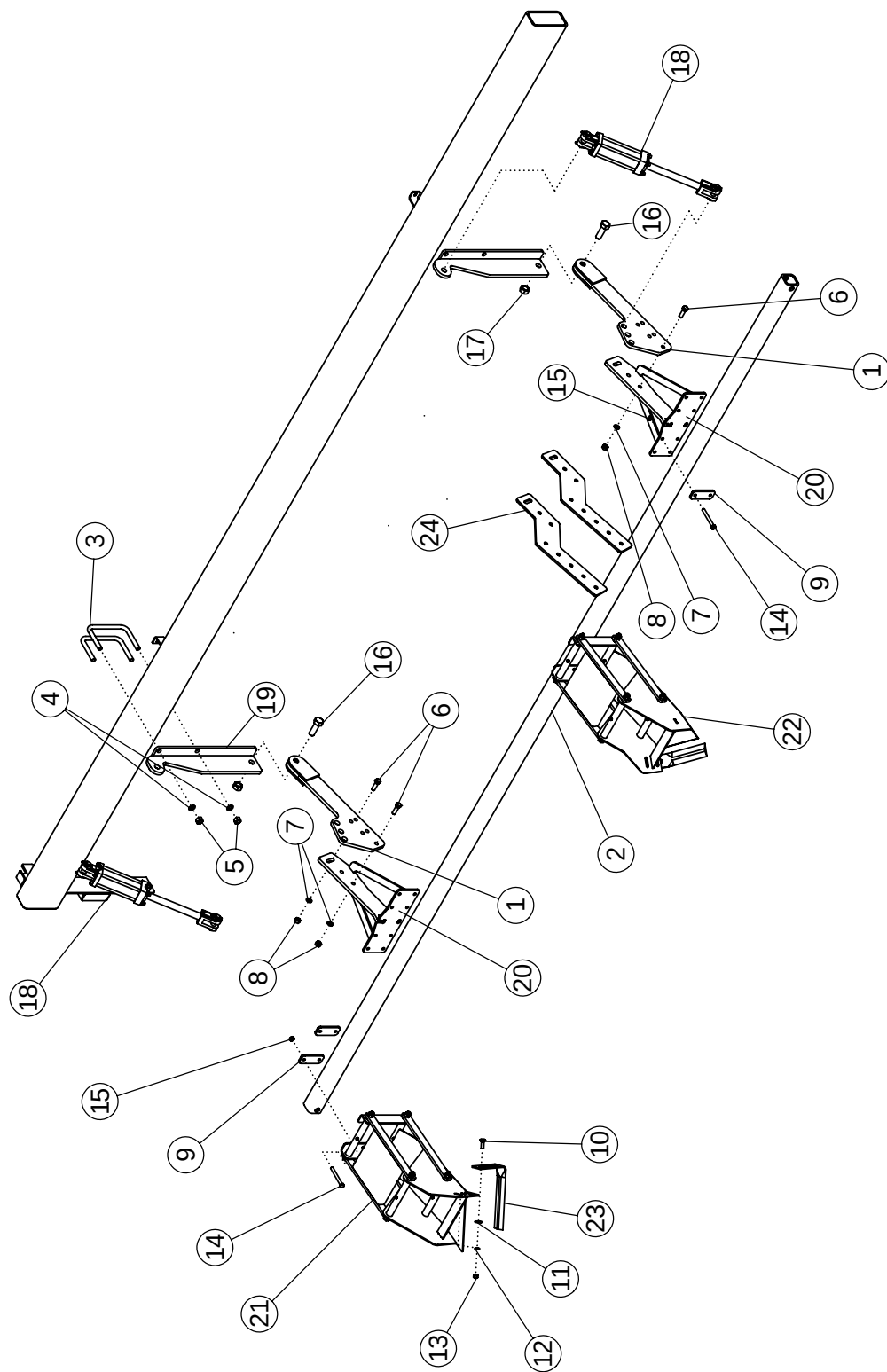
CONTINUED



STEERABLE REAR STRUTS - 7.6 X 15 TIRES (CONTINUED)

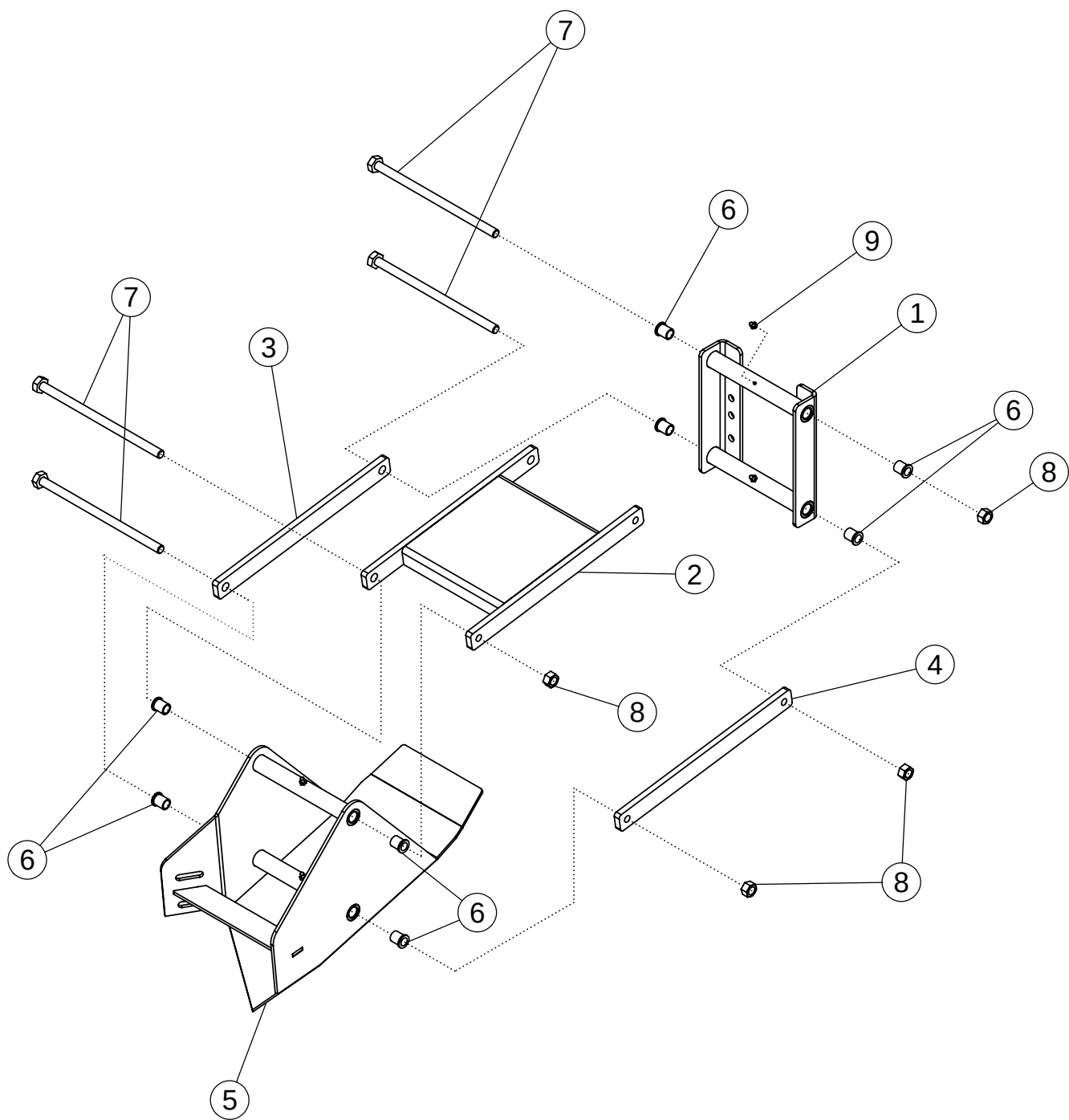
ITEM	PART NO.	DESCRIPTION	QTY
41	54013	FTG-ELBOW: 8MB-8FPX 90	2
42	52261	HOSE: .50 X 276 8MP-8MP	2
43	53631	PIONEER TIP 8010-4	2
44	50714	CLAMP 1/2" ZP	2
45	58486	WLDMT-TIE ROD FEMALE 85"	1
46	58488	WLDMT-TIE ROD MALE 85"	1
47	52116	ASSY-HUB & SPINDLE	4
48	1013426*	BOLT-LUG: .50 X 1.00 GR 5 ZP	24

* Items are included in Item 47



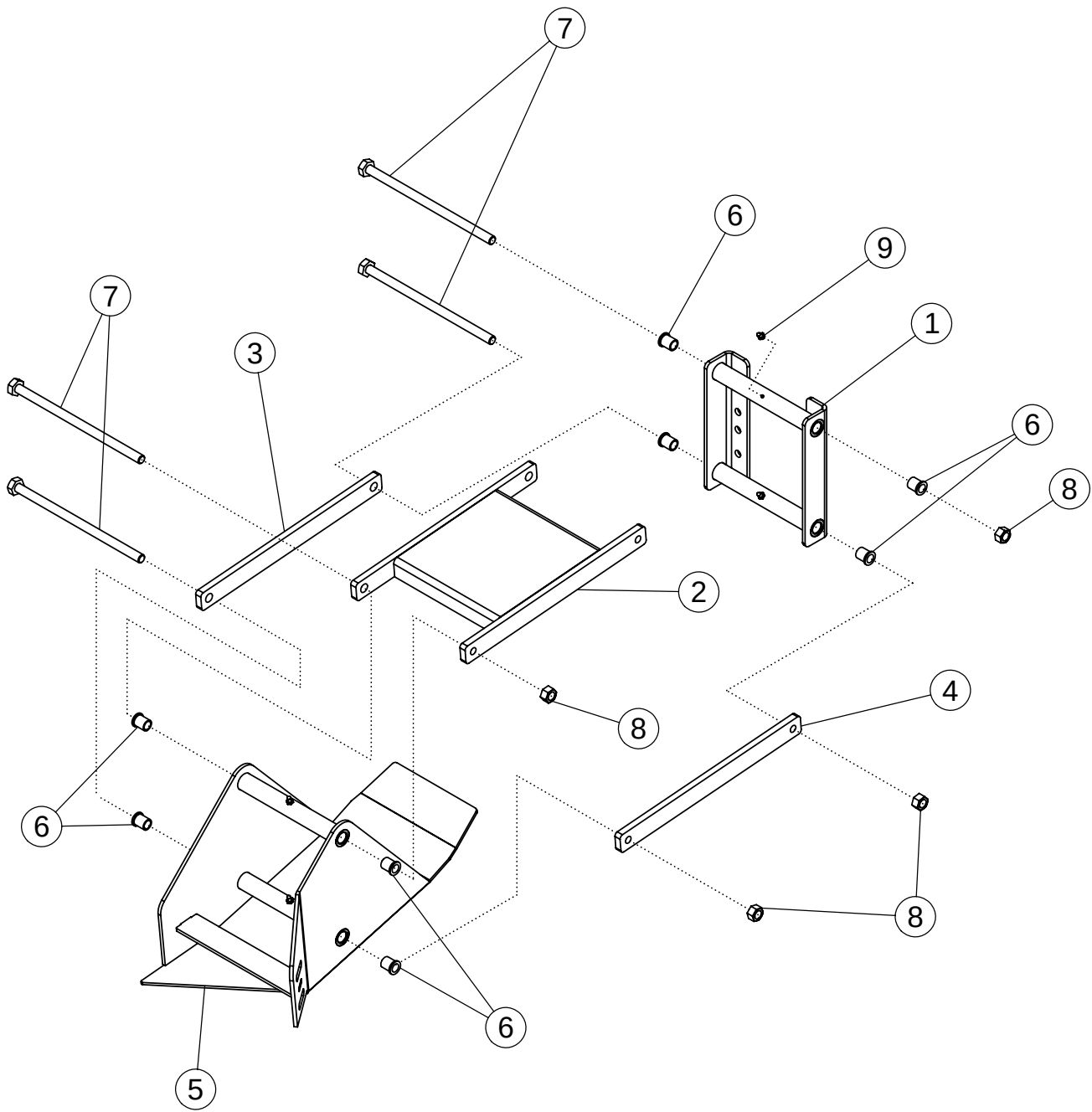
SCALPER BAR ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY	
			8R22	6R30
1	52017	WLDMT - ARM	2	2
2	51864	BAR-SCALPER	1	1
3	56263	U-BOLT: .75 X 5.5 X 8 X 5.5	4	4
4	1012061	WASHER-LOCK: .75 ZP	8	8
5	1011620	NUT-HEX: .75 NC	8	8
6	1017526	BOLT-HEX: .63 X 2.25 NC GR5 ZP	8	8
7	1011813	WASHER-LOCK: .63 ZP	8	8
8	1011578	NUT-HEX: .63 NC GR2 ZP	8	8
9	51551	BAR-BASKET MTG	24	20
10	1011660	BOLT-CRG: .50 X 1.50 NC GR5 ZP	16	12
11	1014443	WASHER-FLAT: .50 ZP	16	12
12	1011581	WASHER-LOCK: .50 ZP	16	12
13	1011577	NUT-HEX: .50 NC GR2 ZP	16	12
14	1013682	BOLT-HEX: .50 X 4.50 NC GR5 ZP	48	40
15	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	48	40
16	1018007	BOLT-HEX: 1.00 X 3.00 NC GR5 ZP	2	2
17	1016969	NUT-TOPLOCK: 1.00 NC GR5 ZP	2	2
18	58890	CYLINDER HYDRAULIC 3 X 8	2	2
19	68239	WLDMT - MOUNT	2	2
20	68240	WLDMT-BAR BRACKET	2	2
21	68905	ASSY-SCALPER BASKET LH	4	3
22	68520	ASSY-SCALPER BASKET RH	4	3
23	68463	SCALPER KNIFE - UNIVERSAL	8	6
24	68977	PLATE-SCALPER EXTENSION	4	4



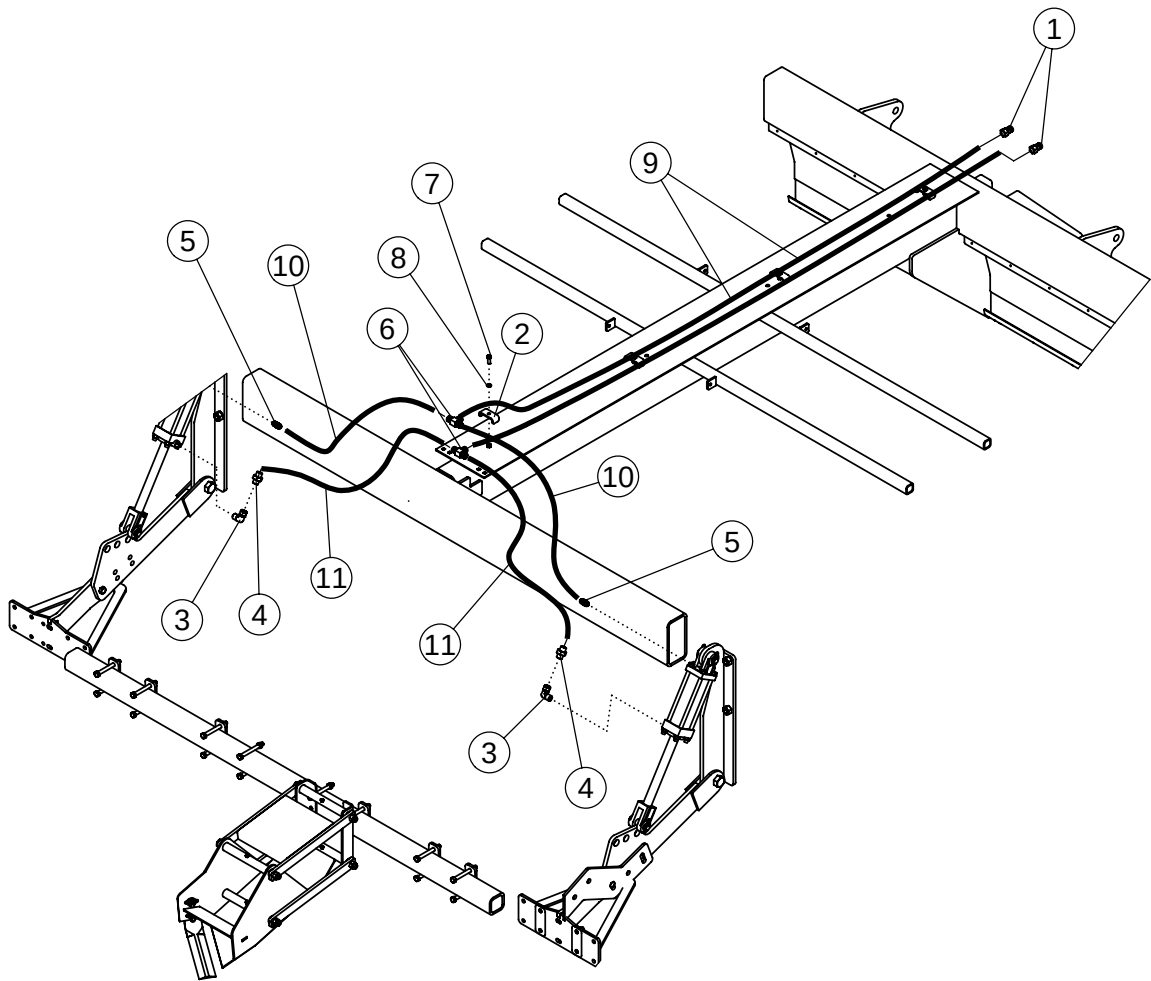
SCALPER BASKET-RIGHT HAND

ITEM	PART NO.	DESCRIPTION	QTY
1	63551	WLDMT-BASKET MOUNT	1
2	63556	WLDMT-UPPER LINK	1
3	63555	BAR-PARALLEL LINK	1
4	63463	BAR-LINK THREADED	1
5	68521	WLDMT-BASKET FRAME RH	1
6	63459	BUSHING-FLANGE	8
7	1029446	BOLT-HEX: .63 X 12.00 NC GR5 ZP	4
8	1011578	NUT-HEX: .63 NC GR2 ZP	4
9	1011748	ZERK-GREASE .25 UNF STRAIGHT	4



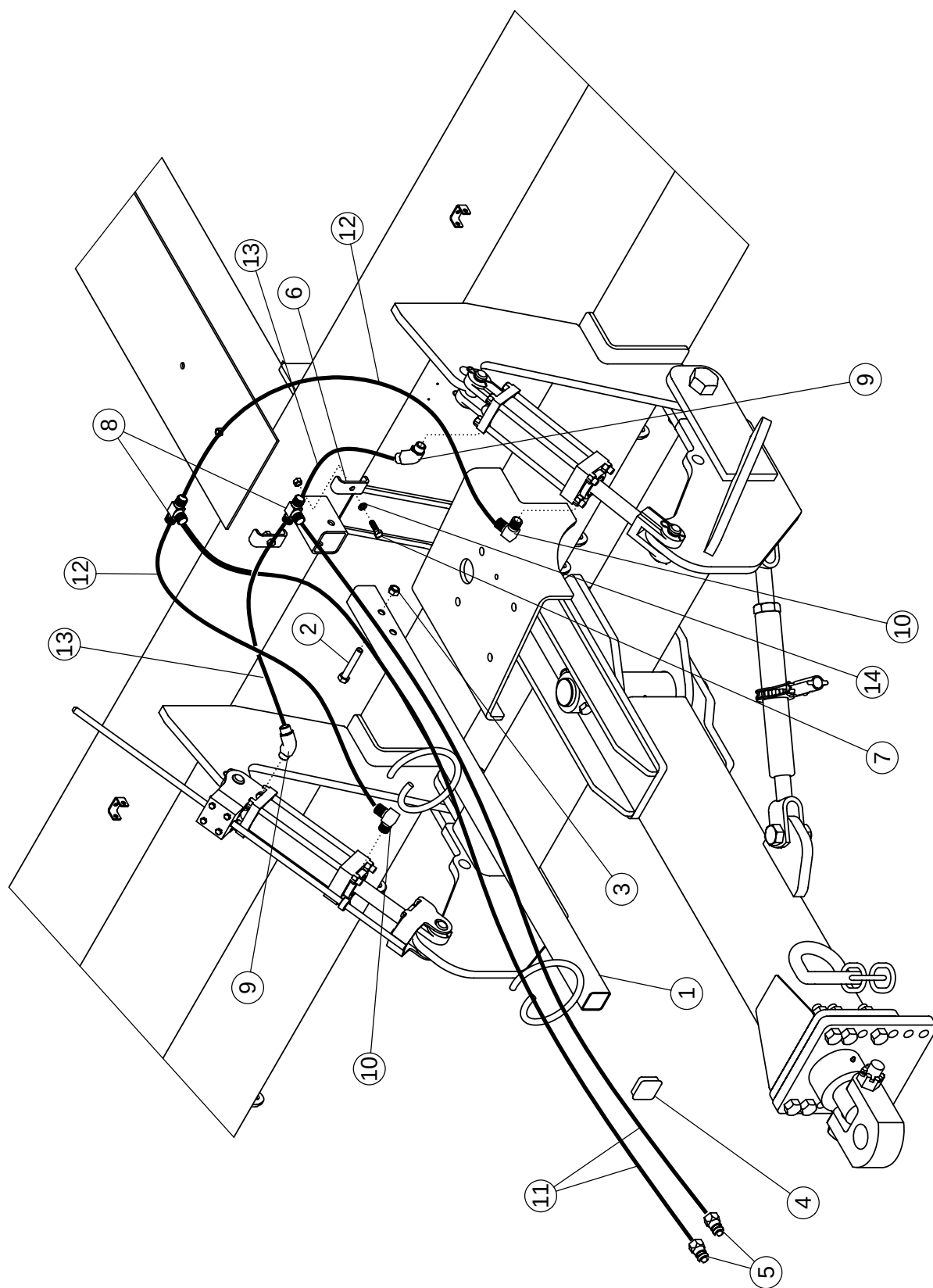
SCALPER BASKET-LEFT HAND

ITEM	PART NO.	DESCRIPTION	QTY
1	63551	WLDMT-BASKET MOUNT	1
2	63556	WLDMT-UPPER LINK	1
3	63555	BAR-PARALLEL LINK	1
4	63463	BAR-LINK THREADED	1
5	68904	WLDMT-BASKET FRAME LH	1
6	63459	BUSHING-FLANGE	8
7	1029446	BOLT-HEX: .63 X 12.00 NC GR5 ZP	4
8	1011578	NUT-HEX: .63 NC GR2 ZP	4
9	1011748	ZERK-GREASE .25 UNF STRAIGHT	4



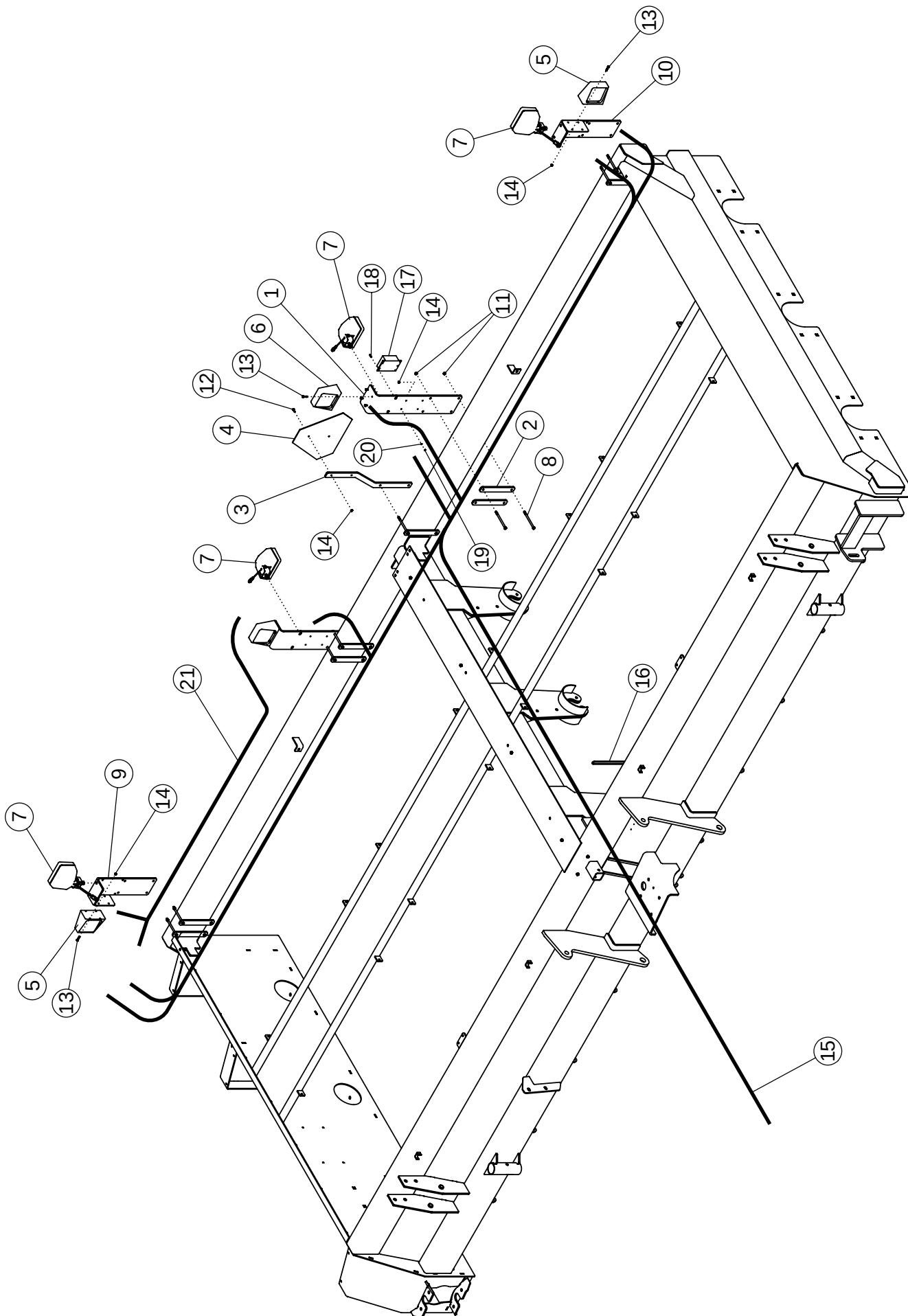
SCALPER HYDRAULICS

ITEM	PART NO.	DESCRIPTION	QTY
1	53631	PIONEER TIP 8010-4	2
2	50714	CLAMP .50 ZP	4
3	58560	FTG-ELBOW: 8MB-8MJ-90	2
4	1019844	FITTING-RESTRICTOR (8FJ-8MJ .090)	2
5	56226	FTG-ADAPTER: 8MB-8MJ	2
6	57667	FTG-TEE: 8MJ-8MJ-8MJ	2
7	1011600	BOLT-HEX: .38 X 1.00 NC GR5 ZP	4
8	1011586	WASHER-LOCK: .38 ZP	4
9	68249	HOSE: .38 X 220 8MP-8FJX	2
10	72474	HOSE: .38 X 88 8FJX-8FJX	2
11	72473	HOSE: .38 X 95 8FJX-8FJX	2



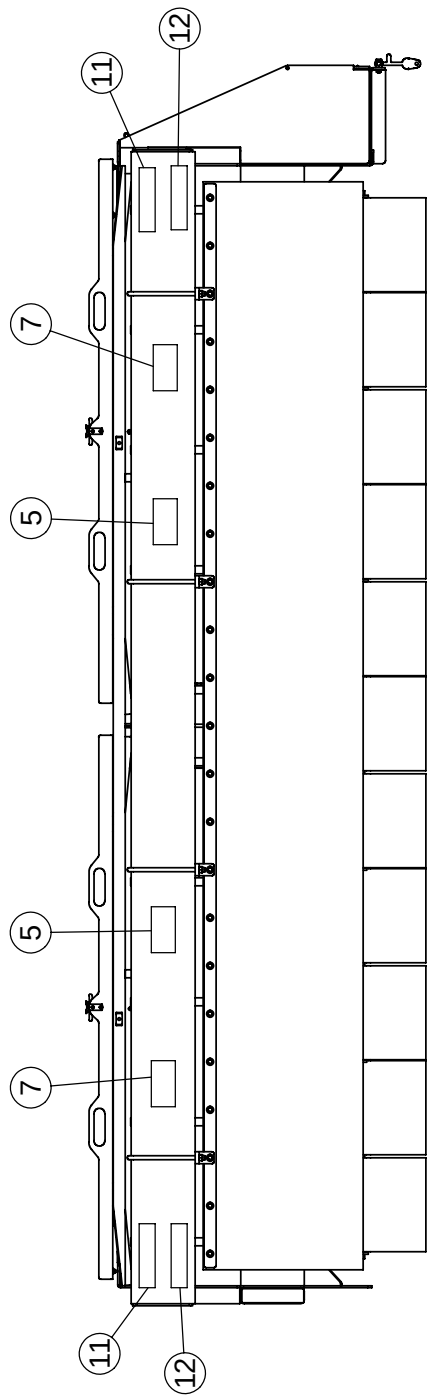
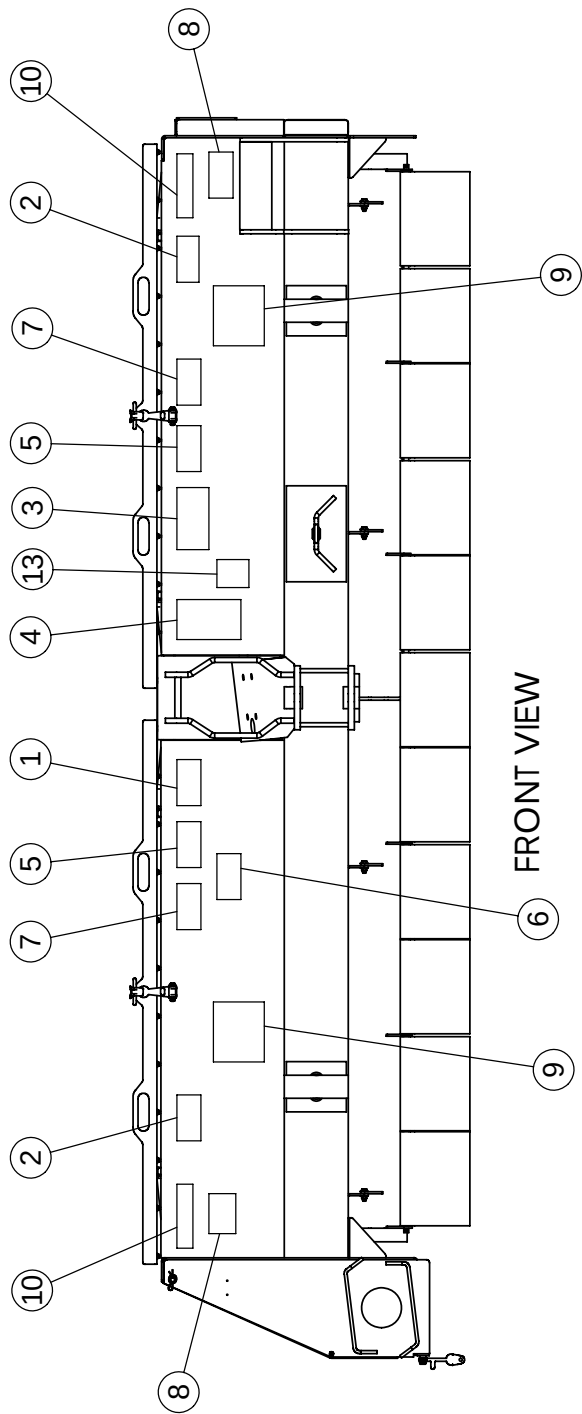
HITCH HYDRAULICS

ITEM	PART NO.	DESCRIPTION	QTY
1	54800	WLDMT-HOSE SUPPORT	1
2	1011611	BOLT-HEX: .50 X 3.00 NC GR5 ZP	1
3	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	1
4	63869	CAPLUG-2" SQ	1
5	53631	PIONEER TIP 8010-4	2
6	50714	CLAMP .50 ZP	2
7	1011601	BOLT-HEX: .38 X 1.25 NC GR5 ZP	2
8	57667	FTG-TEE: 8MJ-8MJ-8MJ	2
9	58515	FTG-ELBOW: 8MB-8MJ-45	2
10	58560	FTG-ELBOW: 8MB-8MJ-90	2
11	58376	HOSE: .50 X 108 8MP-8FJX	2
12	57000	HOSE .50 X 34 8FJX-8FJX	2
13	44174	HOSE: .50 X 24 8FJX-8FJX	2
14	10115856	WASHER-LOCK: .38 ZP	2



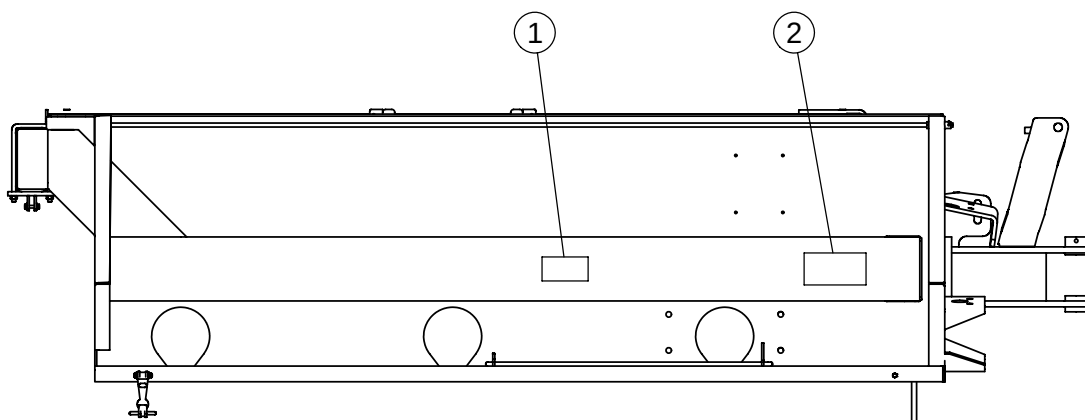
LIGHT KIT

ITEM	PART NO.	DESCRIPTION	QTY
1	64287	PLATE-LIGHT BRACKET	2
2	64288	PLATE-BRACKET BACKING	9
3	64246	MOUNT-SMV SIGN	1
4	65329	SIGN-SMV ASAE	1
5	65954	LAMP-AMBER TAIL	2
6	65953	LAMP-RED TAIL	2
7	62900	LIGHT-FLOOD	4
8	64289	BOLT-HEX: .38 X 5.50 NC GR5 ZP	18
9	68573	WLDMT-LIGHT BRACKET AMBER/FLOOD RH	1
10	68574	WLDMT-LIGHT BRACKET AMBER/FLOOD LH	1
11	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	18
12	1011595	BOLT-HEX: .25 X .75 NC GR5 ZP	2
13	1013940	BOLT-HEX: .25 X 1.25 NC GR5	16
14	1030946	NUT-TOPLOCK: .25 NC GR5 ZP	18
15	63872	HARNESS-DEFOLIATOR 12R	1
16	1013122	TIE-CABLE, NYLON 14.00"	12
17	65341	MODULE-INTERFACE	1
18	0100615	BOLT-HEX: .19 X .75 NC GR5 ZP	4
19	1011588	NUT-JAM: .19 NC GR2 ZP	4
20	65681	WASHER-LOCK: .19 ZP	4
21	68718	HARNESS-"Y" EXTENSION	2

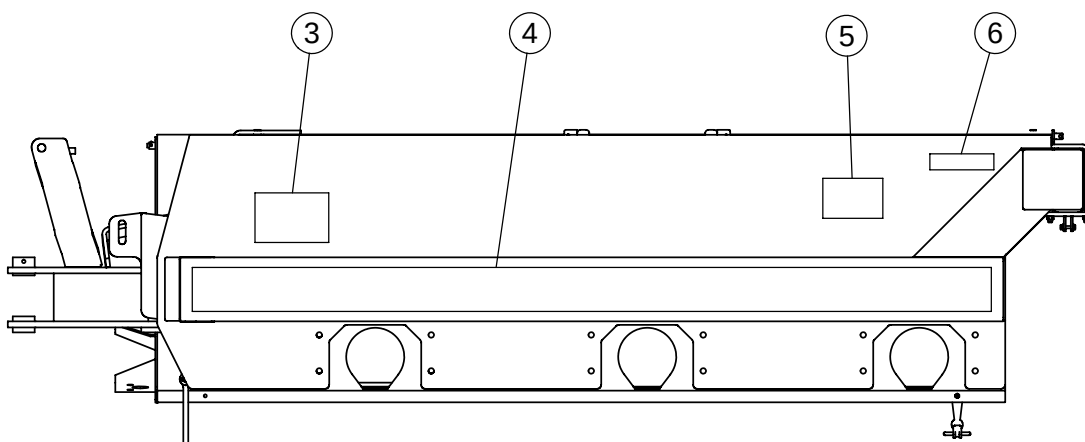


DECALS

ITEM	PART NO.	DESCRIPTION	QTY
1	52341	DECAL-WARNING SHIELDS	1
2	52334	DECAL-WARNING NO RIDE	2
3	52329	DECAL-DANGER MOVING PARTS	1
4	52339	DECAL-WARNING OPERATION	1
5	52340	DECAL-DANGER	4
6	52338	DECAL DANGER ROTATION	1
7	52336	DECAL-CAUTION	4
8	64617	DECAL-DANGER CRAWL UNDERNEATH	2
9	63465	DECAL-AMITY LOGO SMALL	2
10	65331	DECAL-RETROFLECTIVE-YELLOW	2
11	65330	DECAL-RETROFLECTIVE-RED	2
12	65332	DECAL-RED ORANGE FLUORESCENT	2
13	62964	DECAL-WARNING HIGH PRESSURE FLUIDS	1



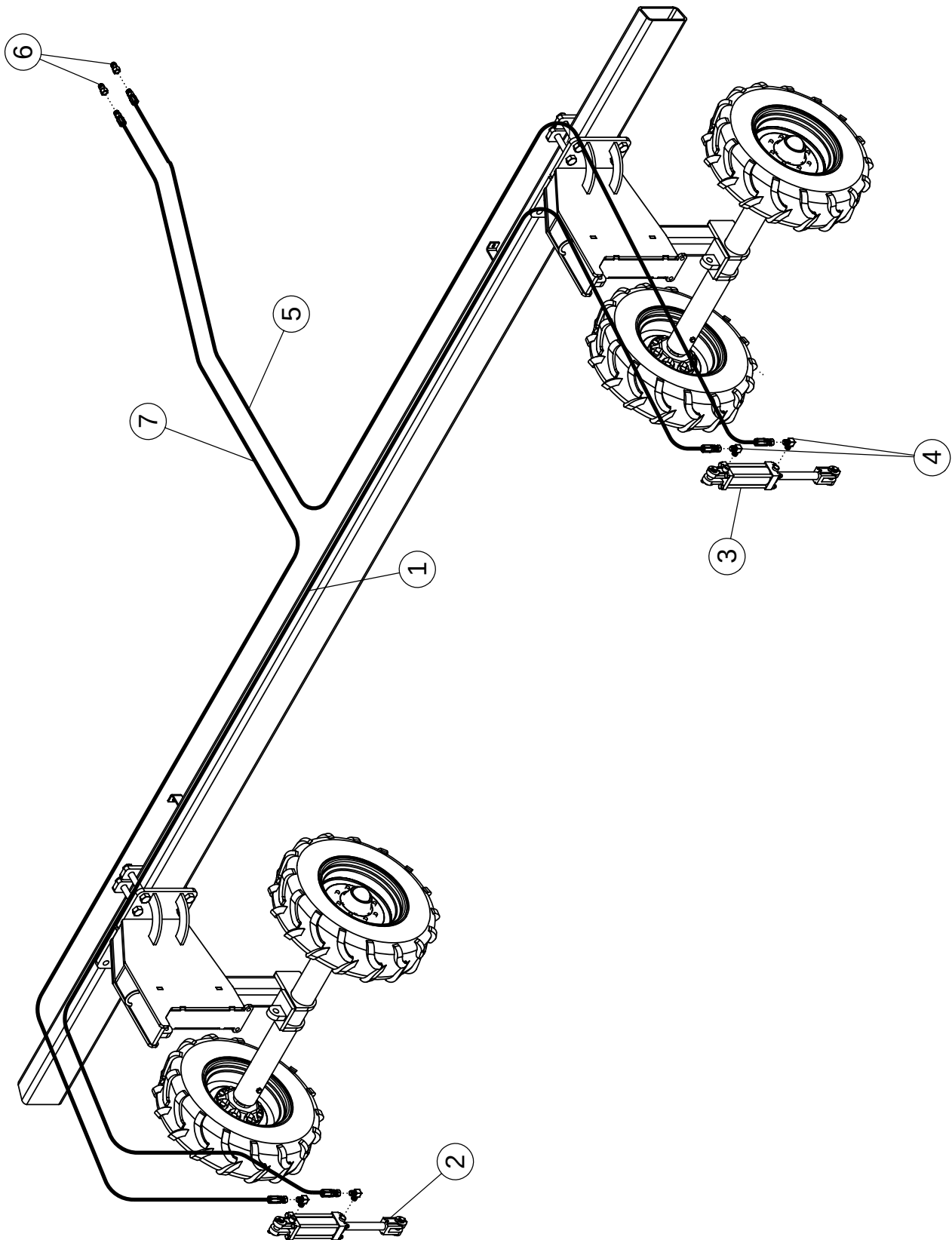
RIGHT SIDE
UNDERNEATH DOOR



LEFT SIDE AND DOOR

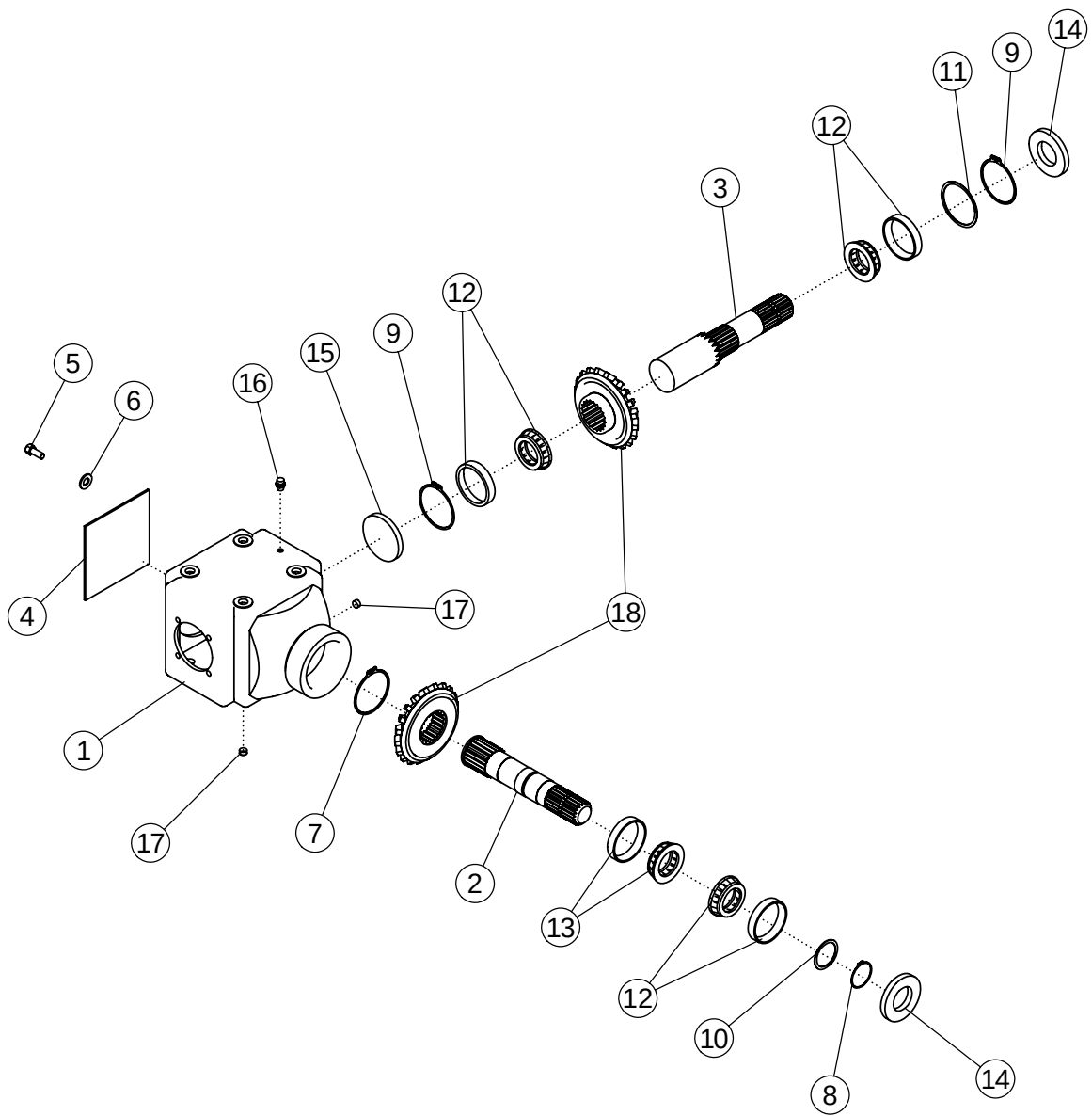
DECALS

ITEM	PART NO.	DESCRIPTION	QTY
1	52341	DECAL-WARNING SHIELDS	1
2	52329	DECAL-DANGER MOVING PART	1
3	63464	DECAL-AMITY LOGO LARGE	2
4	58125	DECAL-STRIPE	2
5	53742	DECAL-WIC LOGO SMALL	2
6	65331	DECAL-YELLOW RETROFLECTIVE	2



REAR STRUT HYDRAULICS - 11.2 X 24 TIRES (OPTIONAL)

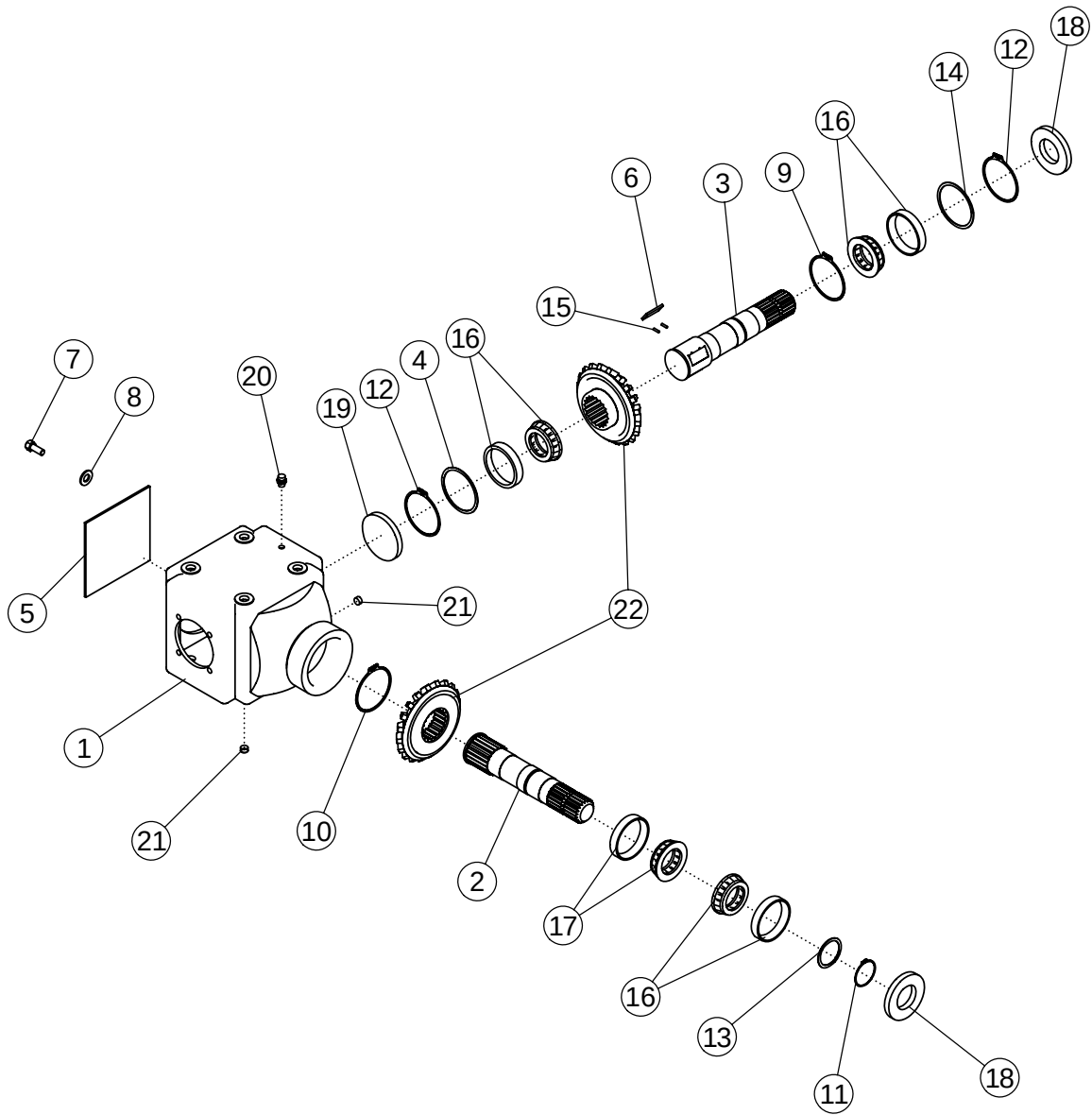
ITEM	PART NO.	DESCRIPTION	QTY
1	72477	HOSE: .38 X 220 8FJX-8FJX	1
2	63500	CYLINDER-HYDRAULIC 3.25 X 8" 3000	1
3	63499	CYLINDER-HYDRAULIC 3 X 8" 3000	1
4	58560	FTG-ELBOW: 8MB-8MJ-90	4
5	68729	HOSE: .38 X 348 8MP-8FJX	1
6	53631	PIONEER TIP 8010-4	2
7	64484	HOSE: .38 X 336 8MP-8FJX	1



GEARBOX L-TYPE

ITEM	PART NO.	DESCRIPTION	QTY
--	68065	GEARBOX-S2125 1.35:1 L	-
1	68181	HOUSING	1
2	68182	SHAFT	1
3	68183	INPUT SHAFT	1
4	68184	SLEEVE	1
5	68185	SCREW-BOLT HEX M10 X 25 CL8.8	8
6	68186	WASHER	8
7	52521	SNAP RING: EXTERNAL	1
8	54209	SNAP RING	1
9	54210	SNAP RING	2
10	54218	SPACER RING - - .012 PER M THICKNESS	AR
	54219	SPACER RING - - .016 PER M THICKNESS	
	54220	SPACER RING - - .024 PER M THICKNESS	
	54221	SPACER RING - - .032 PER M THICKNESS	
	54222	SPACER RING -- .040 PER M THICKNESS	
	64421	KIT-SPACER RING (INCLUDES SPACERS IN ITEM 10)	
11	54223	SPACER RING - - .012 PER M THICKNESS	AR
	54224	SPACER RING - - .016 PER M THICKNESS	
	54225	SPACER RING - - .024 PER M THICKNESS	
	54226	SPACER RING - - .032 PER M THICKNESS	
	59958	SPACER RING - - 1.00 PER M THICKNESS	
	64422	KIT-SPACER RING (INCLUDES SPACERS IN ITEM 11)	
12	54212	BEARING ROLLER	3
13	68187	BEARING ROLLER	1
14	54214	SEALING RING	2
15	54217	CLOSING CAP	1
16	54204	VENT PLUG	1
17	54215	OIL PLUG	5
18	68188	BEVEL GEAR SET*	1

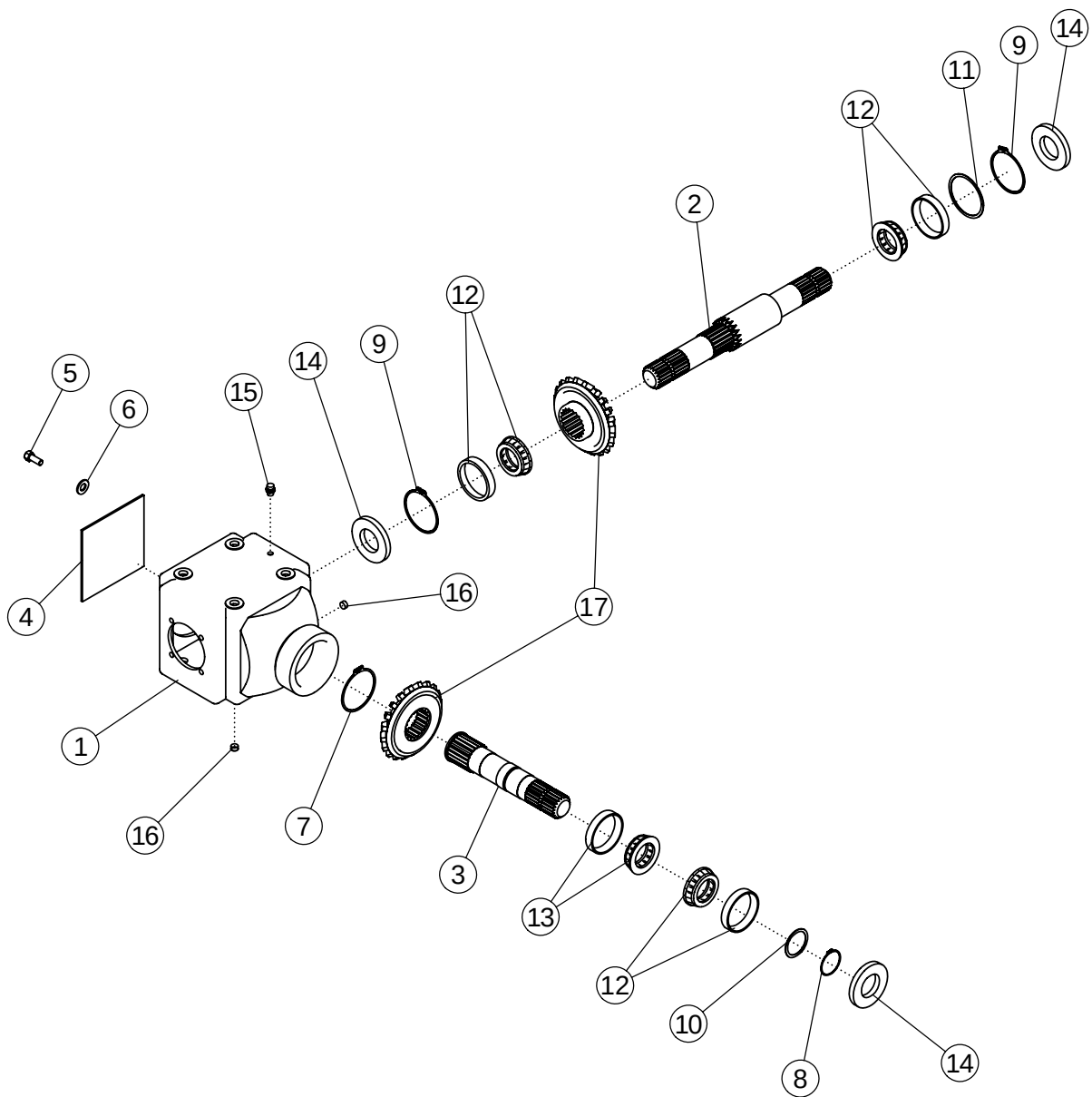
*SET INCLUDES GEAR CROWN & GEAR PINNION



GEARBOX L-TYPE WITH OVERRUN

ITEM	PART NO.	DESCRIPTION	QTY
--	68066	GEARBOX-S2125 1.35:1 L W/OVER RUN CLUTCH	-
1	68181	HOUSING	1
2	68182	SHAFT	1
3	68189	SHAFT-OUTPUT	1
4	68190	SLEEVE	1
5	68184	SLEEVE	1
6	68191	PLUG	6
7	68185	SCREW-BOLT HEX M10 X 25 CL8.8	8
8	68186	WASHER	8
9	68196	SNAP RING-EXTERNAL	1
10	52521	SNAP RING: EXTERNAL	1
11	54209	SNAP RING	1
12	54210	SNAP RING	2
13	54218	SPACER RING - - .012 PER M THICKNESS	AR
	54219	SPACER RING - - .016 PER M THICKNESS	
	54220	SPACER RING - - .024 PER M THICKNESS	
	54221	SPACER RING - - .032 PER M THICKNESS	
	54222	SPACER RING - - .040 PER M THICKNESS	
	64421	KIT-SPACER RING (INCLUDES SPACERS IN ITEM 10)	
14	54223	SPACER RING - - .012 PER M THICKNESS	AR
	54224	SPACER RING - - .016 PER M THICKNESS	
	54225	SPACER RING - - .024 PER M THICKNESS	
	54226	SPACER RING - - .032 PER M THICKNESS	
	59958	SPACER RING - - 1.00 PER M THICKNESS	
	64422	KIT-SPACER RING (INCLUDES SPACERS IN ITEM 11)	
15	59960	SPRING-GEARBOX SHAFT	12
16	54212	BEARING ROLLER	3
17	68187	BEARING ROLLER	1
18	54214	SEALING RING	2
19	54217	CLOSING CAP	1
20	54204	VENT PLUG	1
21	54215	OIL PLUG	5
22	68192	BEVEL GEAR SET*	1

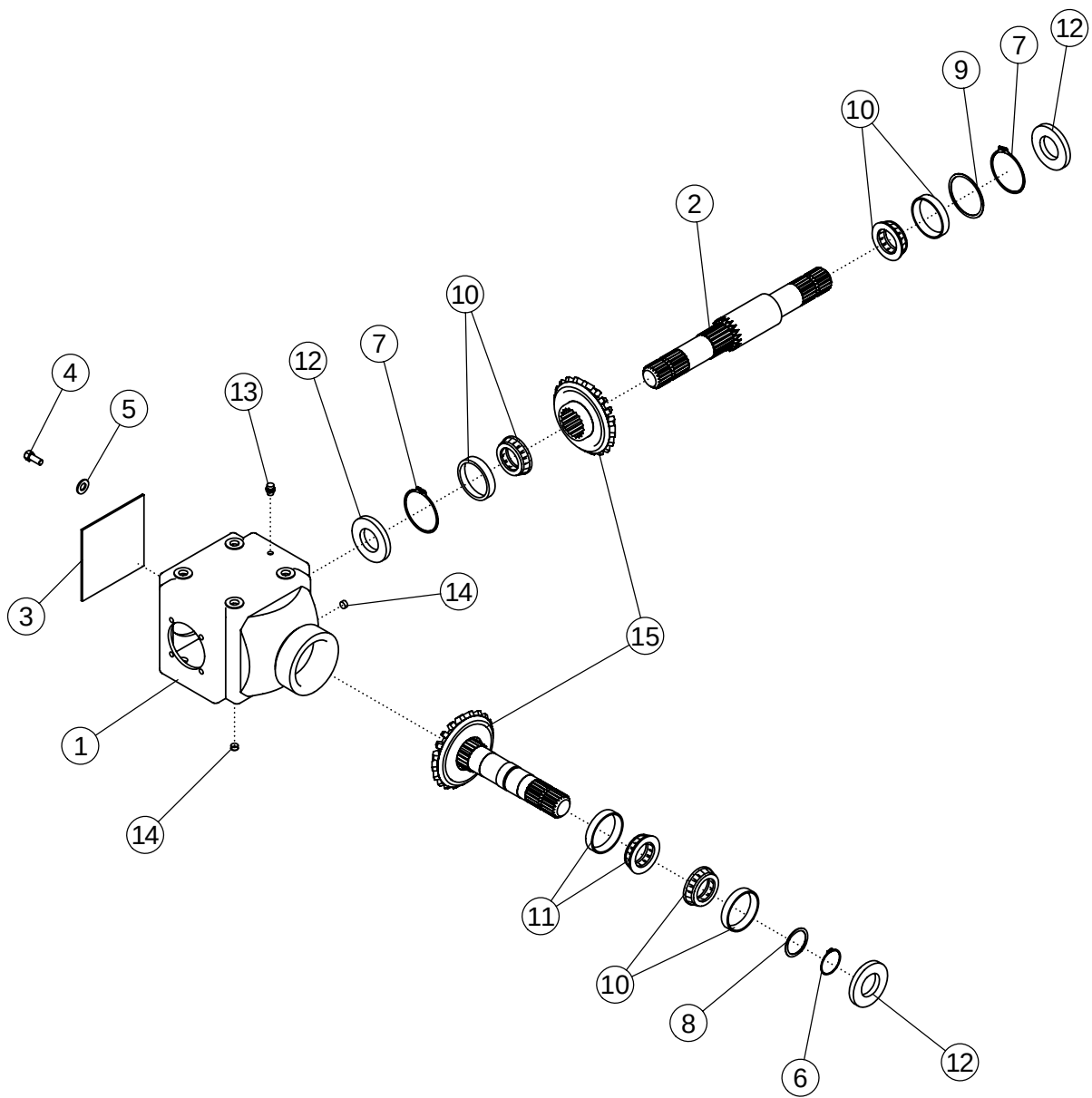
*SET INCLUDES GEAR CROWN & GEAR PINNION



GEARBOX T-TYPE

ITEM	PART NO.	DESCRIPTION	QTY
--	68067	GEARBOX-S2125 1.35:1 T	-
1	68181	HOUSING	1
2	68193	SHAFT-THRU	1
3	68194	SHAFT	1
4	68184	SLEEVE	1
5	68185	SCREW-BOLT HEX M10 X 25 CL8.8	8
6	68186	WASHER	8
7	52521	SNAP RING: EXTERNAL	1
8	54209	SNAP RING	1
9	54210	SNAP RING	2
10	54218	SPACER RING - - .012 PER M THICKNESS	AR
	54219	SPACER RING - - .016 PER M THICKNESS	
	54220	SPACER RING - - .024 PER M THICKNESS	
	54221	SPACER RING - - .032 PER M THICKNESS	
	54222	SPACER RING -- .040 PER M THICKNESS	
	64421	KIT-SPACER RING (INCLUDES SPACERS IN ITEM 10)	
11	54223	SPACER RING - - .012 PER M THICKNESS	AR
	54224	SPACER RING - - .016 PER M THICKNESS	
	54225	SPACER RING - - .024 PER M THICKNESS	
	54226	SPACER RING - - .032 PER M THICKNESS	
	59958	SPACER RING - - 1.00 PER M THICKNESS	
	64422	KIT-SPACER RING (INCLUDES SPACERS IN ITEM 11)	
12	54212	BEARING ROLLER	3
13	68187	BEARING ROLLER	1
14	54214	SEALING RING	2
15	54204	VENT PLUG	1
16	54215	OIL PLUG	5
17	68188	BEVEL GEAR SET*	1

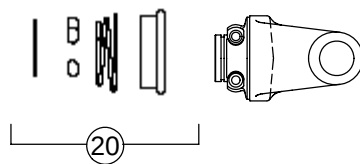
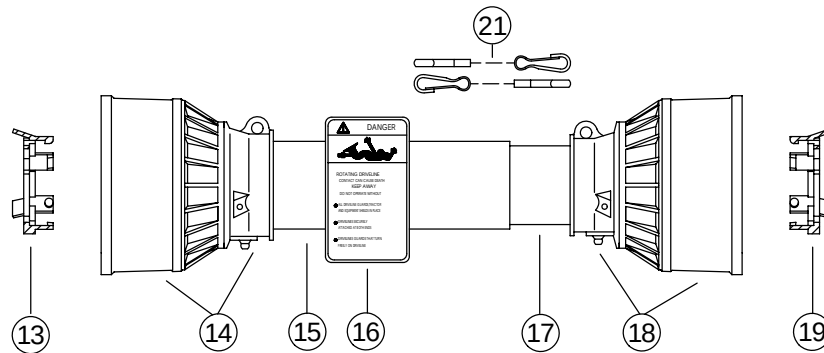
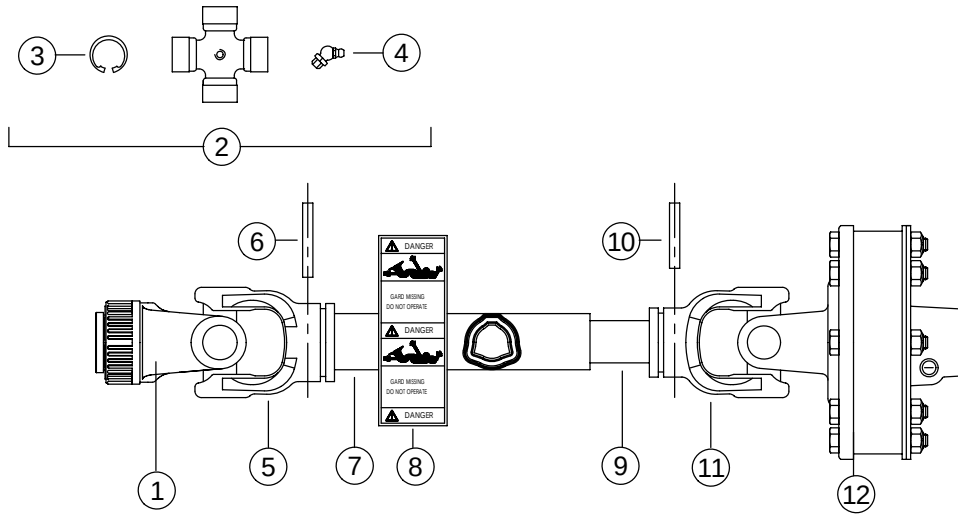
*SET INCLUDES GEAR CROWN & GEAR PINNION



GEARBOX T-TYPE

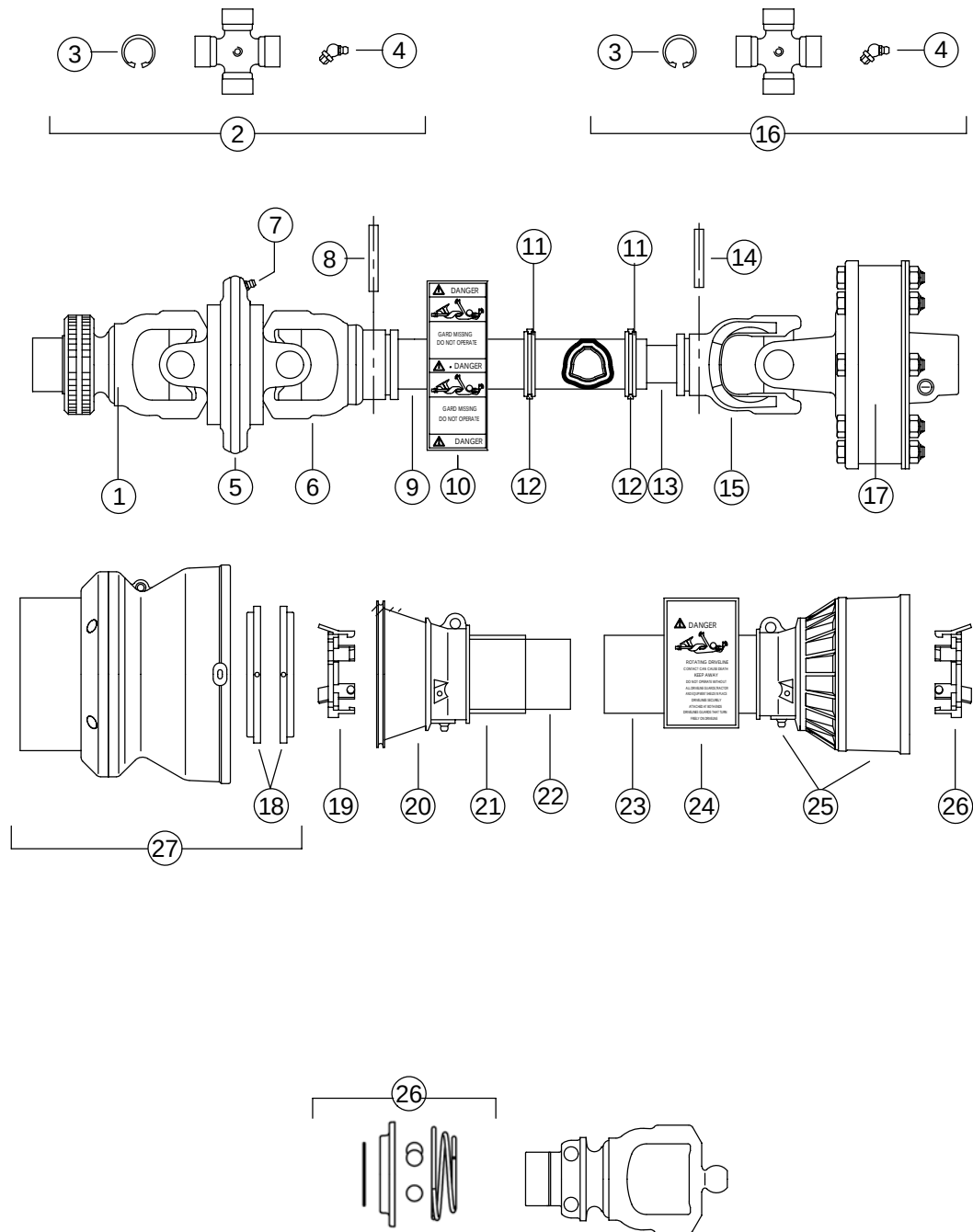
ITEM	PART NO.	DESCRIPTION	QTY
--	68068	GEARBOX-S2125 1:1.93 T	-
1	68181	HOUSING	1
2	68193	SHAFT-THRU	1
3	68184	SLEEVE	1
4	68185	SCREW-BOLT HEX M10 X 25 CL8.8	8
5	68186	WASHER	8
6	54209	SNAP RING	1
7	54210	SNAP RING	2
8	54218	SPACER RING - - .012 PER M THICKNESS	AR
	54219	SPACER RING - - .016 PER M THICKNESS	
	54220	SPACER RING - - .024 PER M THICKNESS	
	54221	SPACER RING - - .032 PER M THICKNESS	
	54222	SPACER RING - - .040 PER M THICKNESS	
	64421	KIT-SPACER RING (INCLUDES SPACERS IN ITEM 10)	
9	54223	SPACER RING - - .012 PER M THICKNESS	AR
	54224	SPACER RING - - .016 PER M THICKNESS	
	54225	SPACER RING - - .024 PER M THICKNESS	
	54226	SPACER RING - - .032 PER M THICKNESS	
	59958	SPACER RING - - 1.00 PER M THICKNESS	
	64422	KIT-SPACER RING (INCLUDES SPACERS IN ITEM 11)	
10	54212	BEARING ROLLER	3
11	68187	BEARING ROLLER	1
12	54214	SEALING RING	2
13	54204	VENT PLUG	1
14	54215	OIL PLUG	5
15	68195	BEVEL GEAR SET*	1

*SET INCLUDES GEAR CROWN & GEAR PINNION



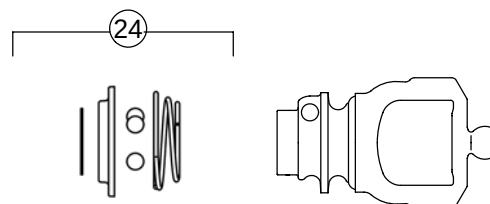
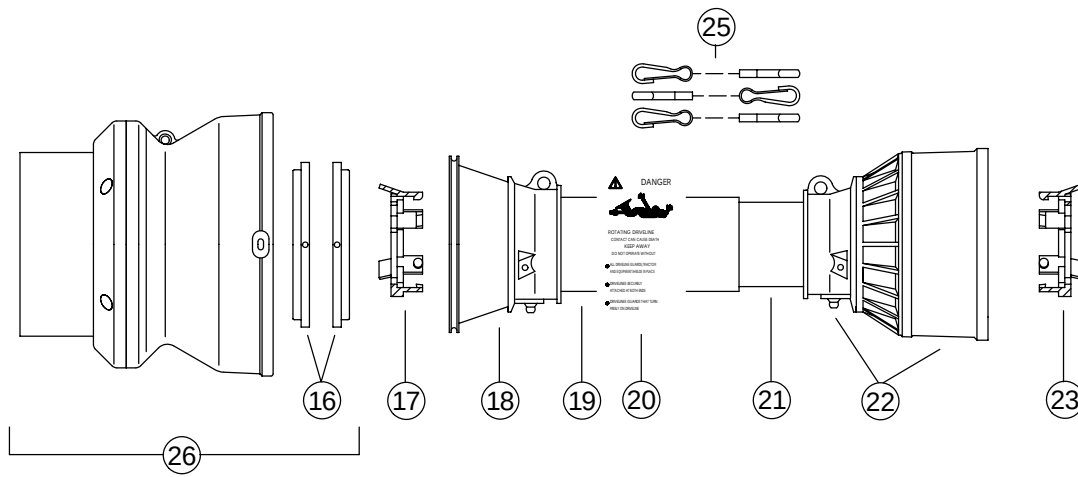
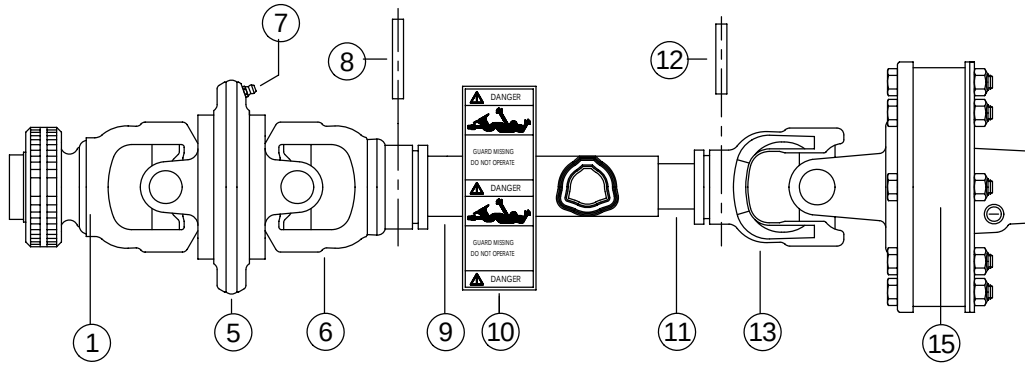
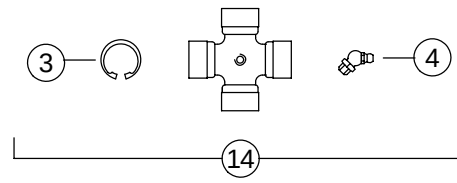
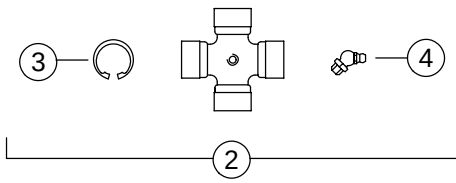
STANDARD PTO #52402 = 1-3/8"
& #52400 = 1-3/4"

ITEM	PART NO.	DESCRIPTION	QTY
1	54198	YOKE 1 3/8-21 SPLINE	1
	54249	YOKE 1 3/4-20 SPLINE	-
2	54235	CROSS KIT	2
3	55361	CIRCLIP	8
4	54236	GREASE NIPPLE	2
5	54242	YOKE-OUTER TUBE	1
6	55364	FLEXIBLE PIN	1
7	55318	CM CARDAN TUBE OUTER	1
8	63293	DECAL-DRIVELINE	1
9	55319	CM CARDAN TUBE INNER	1
10	55367	FLEXIBLE PIN	1
11	54234	INNER TUBE YOKE	1
12	63299	CLUTCH TORQUE LIMITER	1
13	54238	BRG RING-OUTER SHIELD	1
14	55374	SHIELD CONE-OUTER	1
15	54200	OUTER SHIELD	1
16	63294	DECAL-DRIVELINE	1
17	54201	INNER SHIELD	1
18	55320	CONE SET-INNER SHIELD	1
19	54240	BRG RING-INNER SHIELD	1
20	64419	BALL COLLAR KIT (1 3/8-21)	1
	64633	BALL COLLAR KIT (1 3/4-20)	
21	63582	CHAIN	2



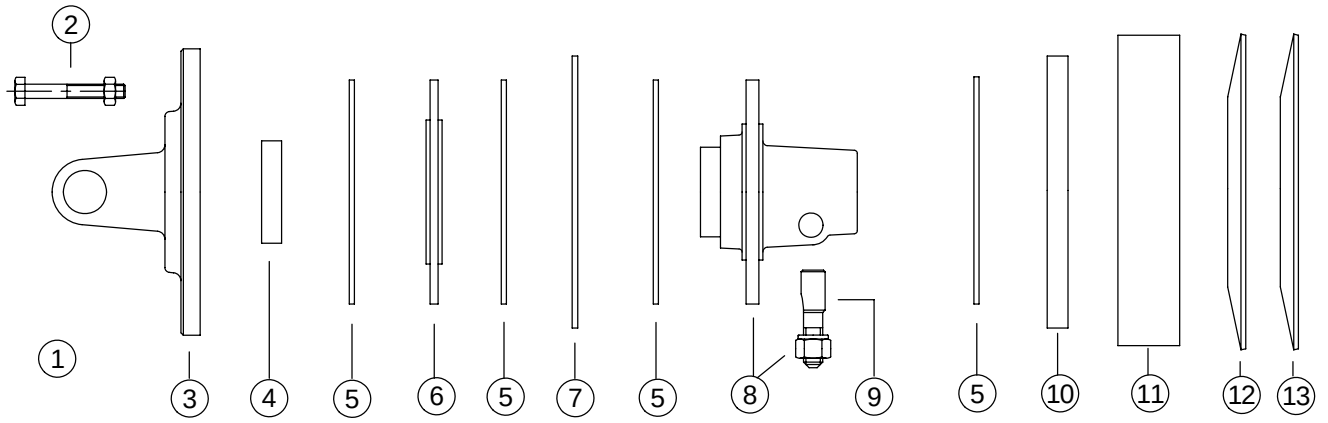
PTO DRIVELINE: 1-3/8" #52395

ITEM	PART NO.	DESCRIPTION	QTY
1	55401	YOKE CV 1.38"	1
2	55402	CROSS	2
3	55361	SNAP RING	12
4	63440	ZERK	3
5	55403	BODY-CENTRAL	1
6	63439	YOKE CV 1.38"	1
7	63424	ZERK	1
8	55367	PIN-FLEXIBLE	1
9	63425	TUBE-CARDAN	1
10	63293	DECAL	1
11	59897	RING	2
12	59896	KEY	6
13	63426	TUBE-CARDAN	1
14	55364	PIN-FLEXIBLE	1
15	63427	YOKE	1
16	54235	CROSS	1
17	63299	TORQUE LIMITER	1
18	55410	RING	1
19	54238	BGR RING-OUTER SHIELD	2
20	63441	CONE	1
21	59899	TUBE-SAFETY	1
22	63429	TUBE-SAFETY	1
23	63428	TUBE-SAFETY	1
24	63294	DECAL	1
25	55374	CONE	1
26	64678	SLEEVE KIT	1
27	55411	SHELL-COMPLETE	1



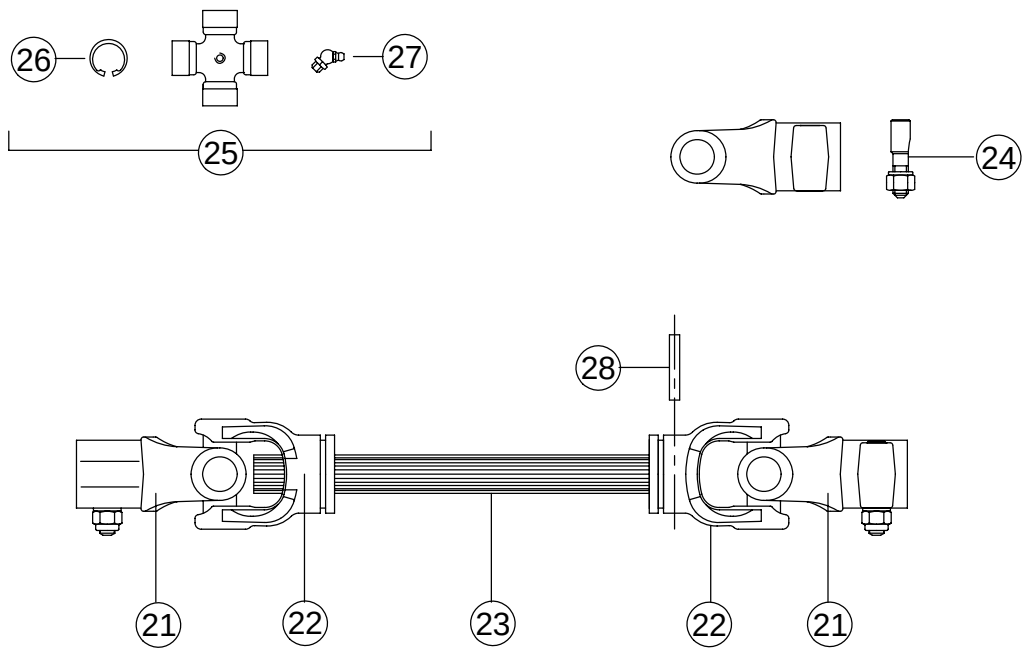
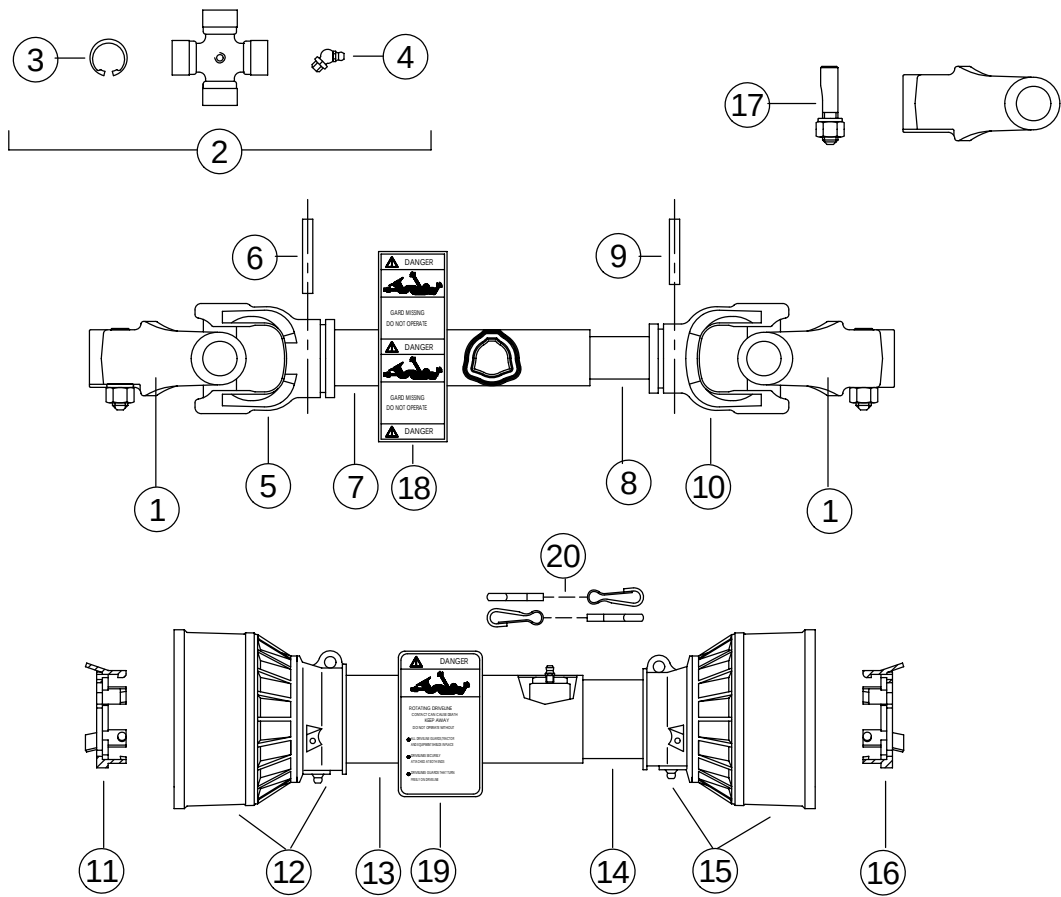
PTO DRIVELINE: 1-3/4" #52394

ITEM	PART NO.	DESCRIPTION	QTY
1	55423	YOKE CV 1.75"	1
2	55402	CROSS	2
3	55361	SNAP RING	12
4	63440	ZERK	3
5	55403	BODY	1
6	63439	YOKE	1
7	63424	ZERK	1
8	55364	FLEXIBLE PIN	1
9	55405	CARDAN TUBE	1
10	63293	DECAL	1
11	55406	CARDAN TUBE	1
12	55367	FLEXIBLE PIN	1
13	54234	INNER TUBE YOKE	1
14	54235	CROSS JOURNAL ASSEMBLY	1
15	63299	TORQUE LIMITER	1
16	55410	RING NUT DOWELS	1
17	54238	BRG RING-OUTER SHIELD	1
18	63441	SAFETY CONE-OUTER	1
19	55408	SAFETY TUBE-OUTER	1
20	63294	LABEL	1
21	55409	SAFETY TUBE-INNER	1
22	55320	SAFETY CONE-INNER	1
23	54240	BRG RING-INNER SHIELD	1
24	64417	SLEEVE KIT	1
25	63582	COMPLETE CHAIN	3
26	55411	COMPLETE SHELL	1



CLUTCH TORQUE LIMITER #63299

ITEM	PART NO.	DESCRIPTION	QTY
1	54198	YOKE (COMPLETE)	1
2	63300	SCREW	8
3	63301	YOKE-FLANGE	1
4	63295	BUSHING	1
5	54248	LINING	4
6	55415	PLATE-LINING	1
7	63302	PLATE-INNER	1
8	63303	HUB	1
9	63304	KIT-TAPER PIN	1
10	63305	PLATE-THRUST	1
11	63297	SPACER	1
12	63306	SPRING	1
13	63307	SPRING	1

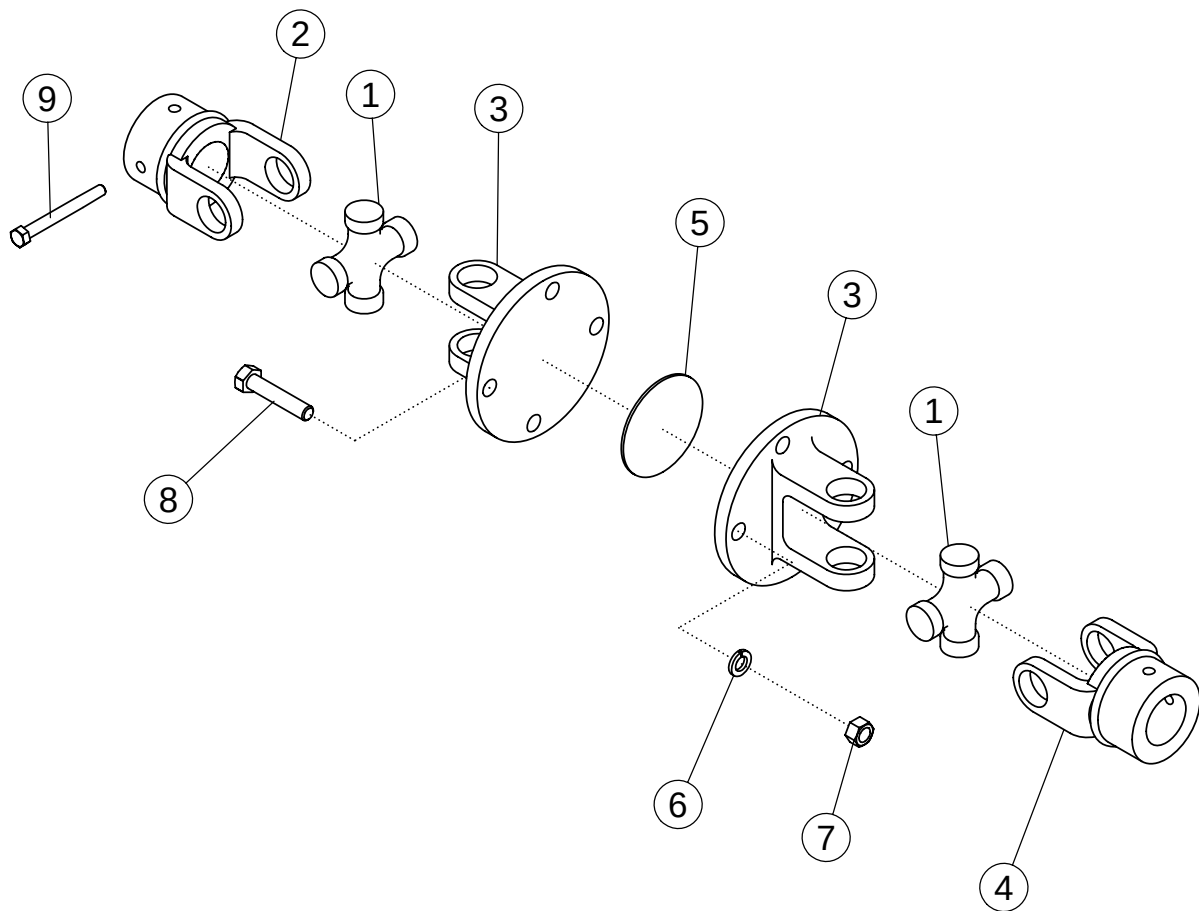


FRONT DRIVELINE #52399 & #68604

ITEM	PART NO.	DESCRIPTION	QTY	
			52399	68604
1	54241	TRACTOR YOKE	2	2
2	54235	CROSS KIT	2	2
3	55361	SNAP RING	8	8
4	54236	GREASE ZERK	2	2
5	54242	OUTER TUBE YOKE	1	1
6	55364	ROLL PIN	1	1
7	63595	OUTER DRIVE TUBE	1	-
	63602	OUTER DRIVE TUBE	-	1
8	63596	INNER DRIVE TUBE	1	-
	63603	INNER DRIVE TUBE	-	1
9	55367	ROLL PIN	1	1
10	54234	INNER TUBE YOKE	1	1
11	54238	BEARING RING - OUTER SHIELD	1	1
12	55374	OUTER SHIELD CONE	1	1
13	63597	OUTER SHIELD TUBE	1	-
	63604	OUTER SHIELD TUBE	-	1
14	63598	INNER SHIELD TUBE	1	-
	63605	INNER SHIELD TUBE	-	1
15	55320	INNER SHIELD CONE	1	1
16	54240	BEARING RING - INNER SHIELD	1	1
17	63594	TAPER PIN KIT	2	2
18	63293	DECAL-DRIVELINE	1	1
19	63294	DECAL-DRIVELINE	1	1
20	63582	CHAIN	2	2

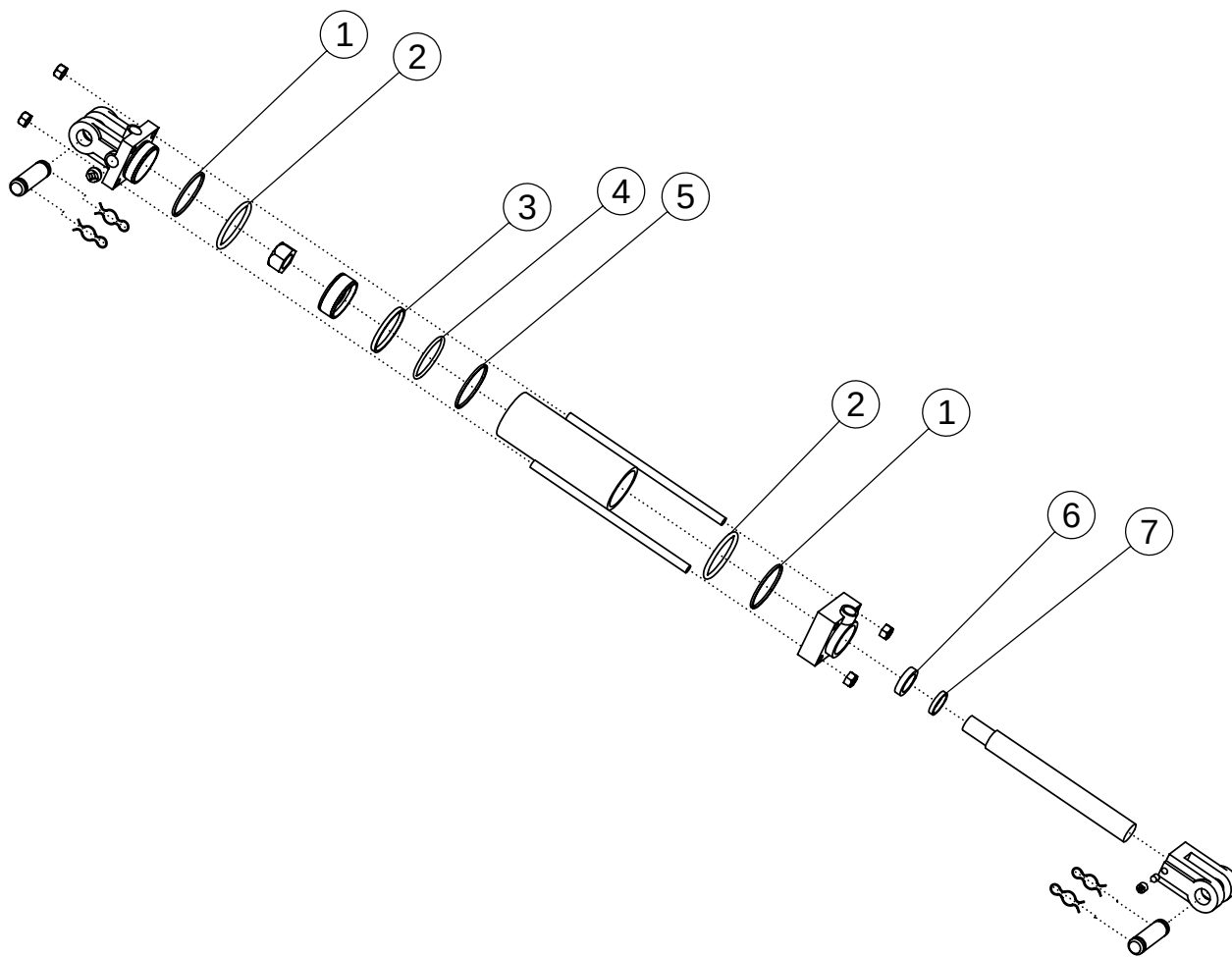
SIDE DRIVELINE #52397

ITEM	PART NO.	DESCRIPTION	QTY
21	54241	TRACTOR YOKE	2
22	54244	YOKE	2
23	63593	SHAFT-SPLINED	1
24	63594	TAPER PIN KIT	2
25	54235	CROSS KIT	2
26	55361	SNAP RING	8
27	54236	GREASE ZERK	2
28	63472	PIN-ROLL	1



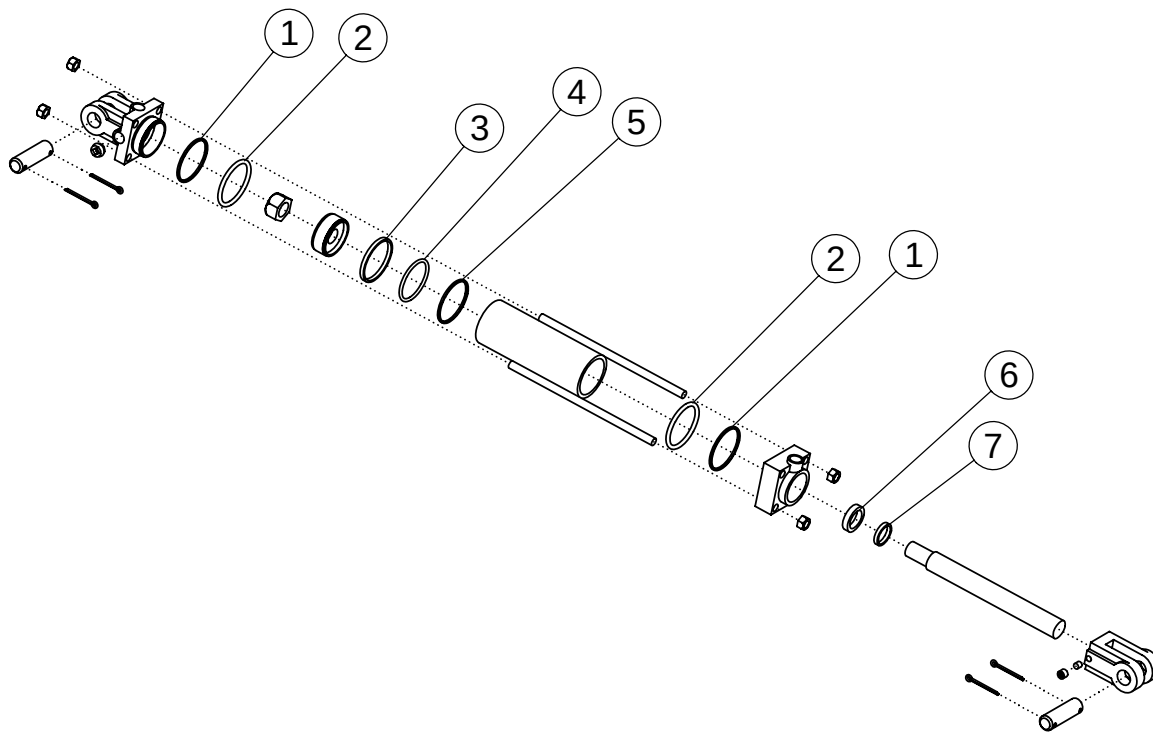
COUPLER-UNIVERSAL JOINT #68443

ITEM	PART NO.	DESCRIPTION	QTY
1	54235	CROSS KIT	2
2	68731	YOKE-COUPLER TAPER PIN 1.750	1
3	68780	FLANGE-YOKE COUPLER	2
4	68732	YOKE COUPLER 1.750	1
5	68781	PLATE-LINER COUPLER	1
6	68591	WASHER-LOCK: M14	4
7	68444	NUT-HEX: M14	4
8	69019	BOLT-HEX: M14 X 2.0 X L50 CL8.8 ZP	4
9	68782	KIT-TAPER PIN 1.750	1



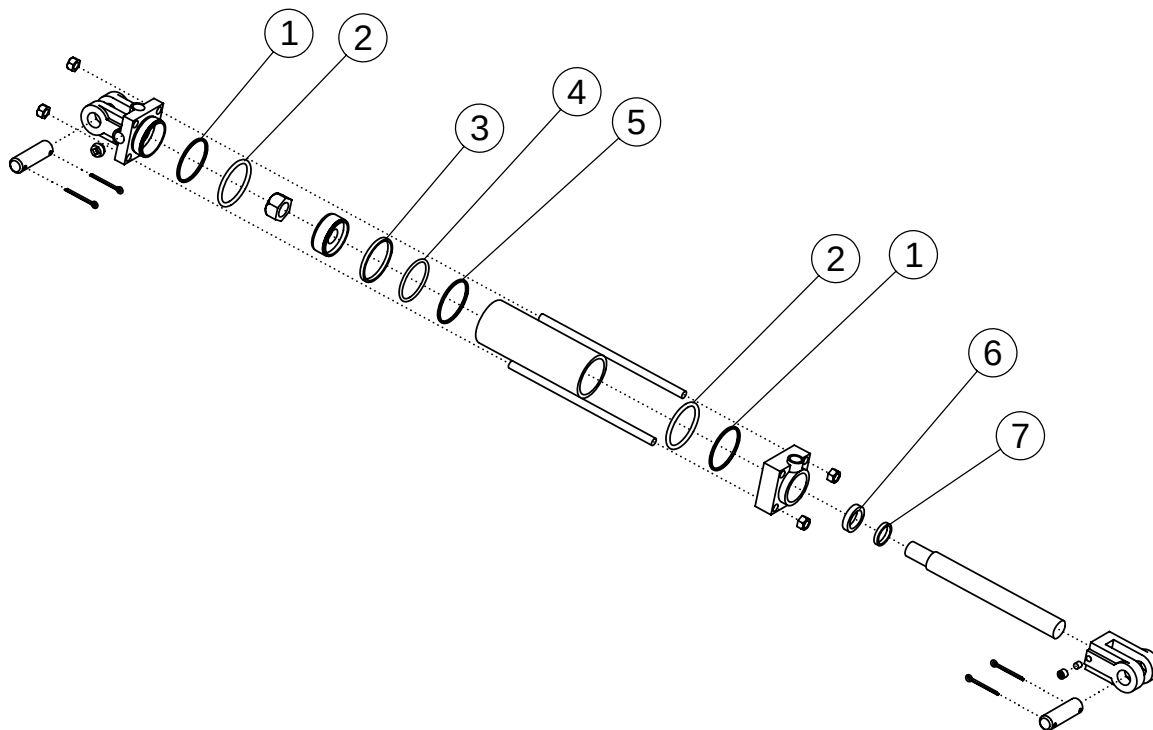
HYDRAULIC CYLINDER: 2X6 #58888

ITEM	PART NO.	DESCRIPTION	QTY
	59241	SEAL KIT - CYLINDER 2"; 3000 PSI	
1		BACKUP WASHER - END CAP	2
2		O-RING - END CAP	2
3		WEAR RING - PISTON	1
4		O-RING	1
5		PISTON SEAL	1
6		SEAL-ROD WIRE	1
7		SEAL-ROD DUST	1



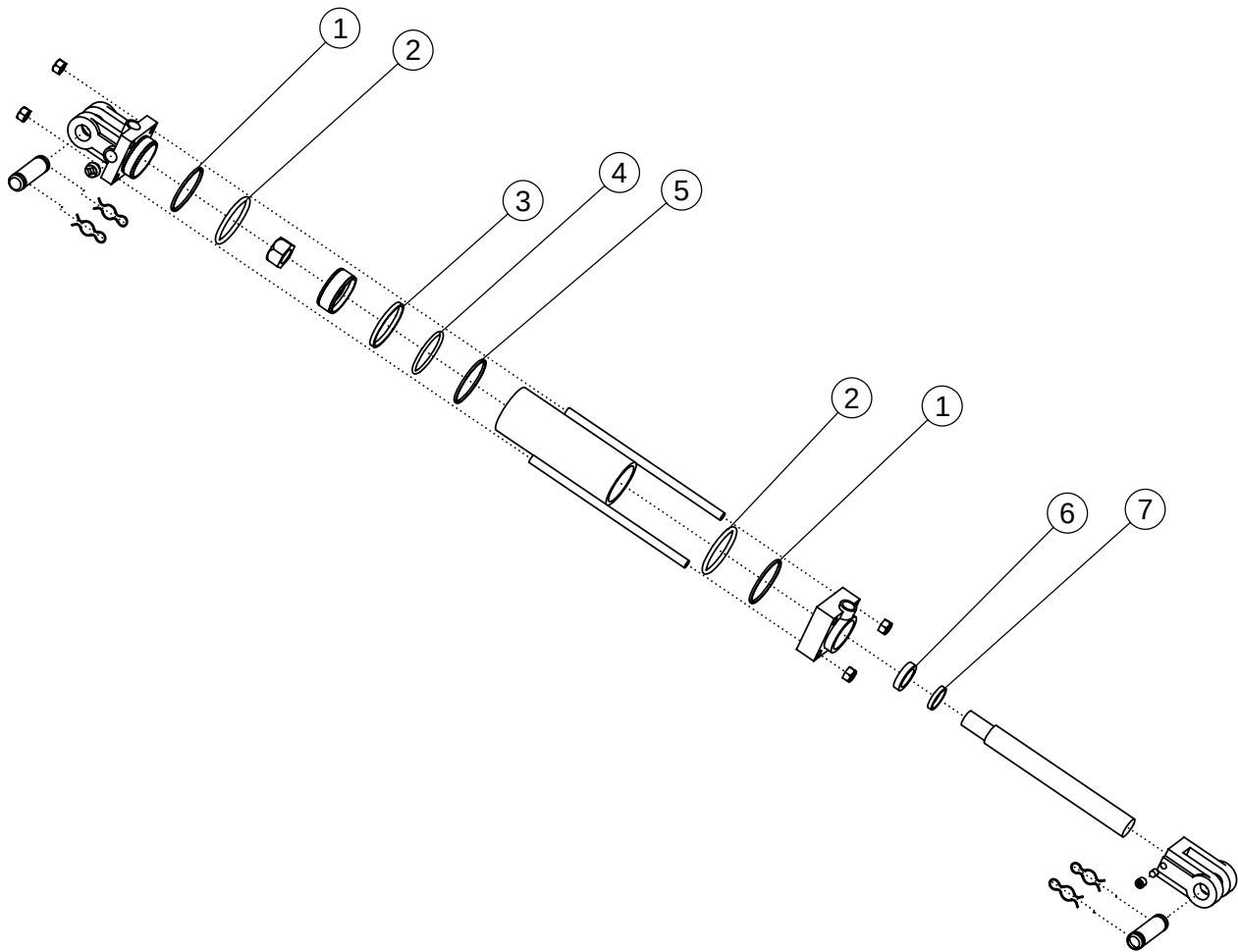
HYDRAULIC CYLINDER: 3 X 8 #63499

ITEM	PART NO.	DESCRIPTION	QTY
	59243	SEAL KIT - CYLINDER 3"; 3000 PSI	
1		BACKUP WASHER - END CAP	2
2		O-RING - END CAP	2
3		WEAR RING - PISTON	1
4		O-RING	1
5		PISTON SEAL	1
6		SEAL-ROD WIPER	1
7		SEAL-ROD DUST	1



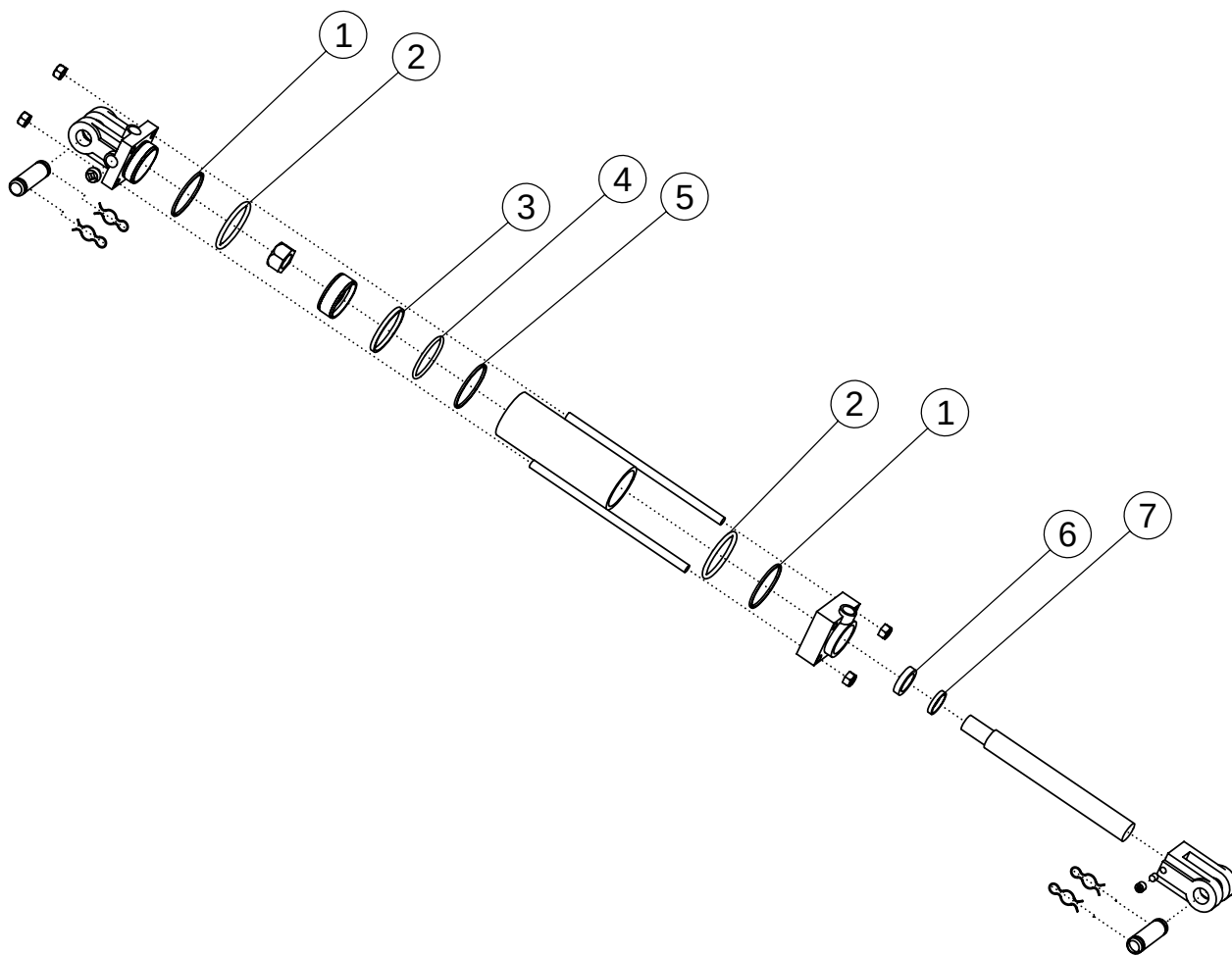
HYDRAULIC CYLINDER: 3.25 X 8 #63500

ITEM	PART NO.	DESCRIPTION	QTY
	66083	SEAL KIT - CYLINDER 3.25"	
1		BACKUP WASHER - END CAP	2
2		O-RING - END CAP	2
3		WEAR RING - PISTON	1
4		O-RING	1
5		PISTON SEAL	1
6		SEAL-ROD WIPER	1
7		SEAL-ROD DUST	1



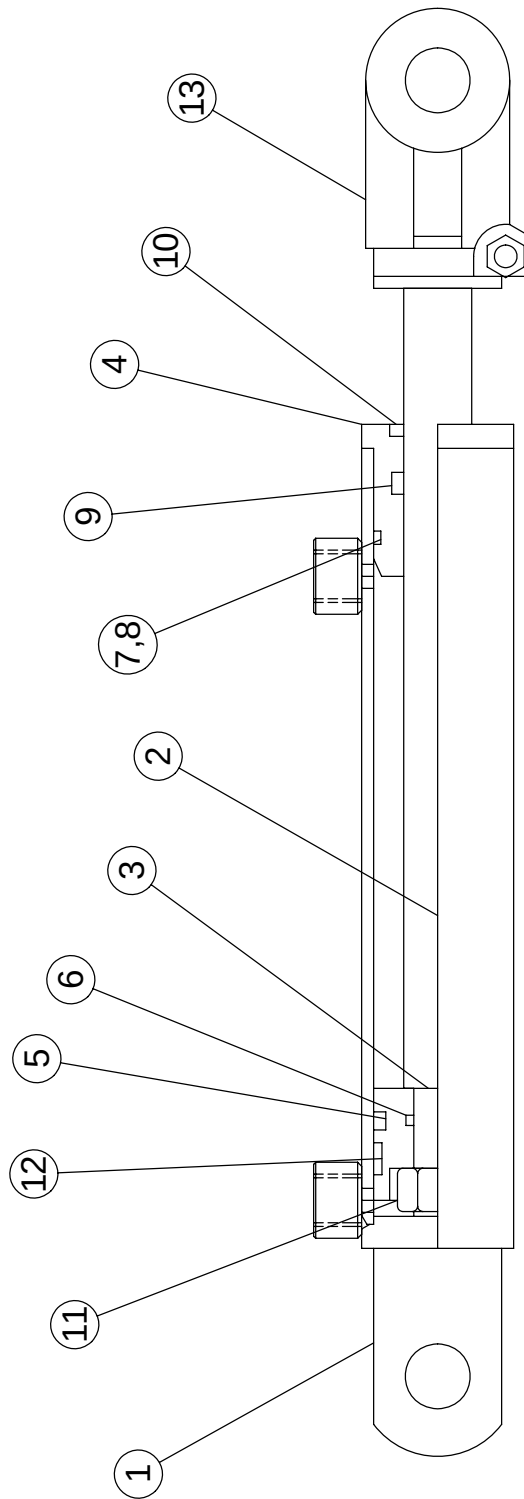
HYDRAULIC CYLINDER: 4X8 #58891

ITEM	PART NO.	DESCRIPTION	QTY
	59244	SEAL KIT - CYLINDER 4"; 3000 PSI	
1		BACKUP WASHER-END CAP	2
2		O-RING-END CAP	2
3		WEAR RING-PISTON	1
4		O-RING	1
5		PISTON SEAL	1
6		SEAL-ROD WIPER	1
7		SEAL-ROD DUST	1



HYDRAULIC CYLINDER: 3X8 #58890

ITEM	PART NO.	DESCRIPTION	QTY
	59243	SEAL KIT - CYLINDER 3"; 3000 PSI	
1		BACKUP WASHER - END CAP	2
2		O-RING END CAP	2
3		WEAR RING - PISTON	1
4		O-RING	1
5		PISTON SEAL	1
6		SEAL-ROD WIPER	1
7		SEAL-ROD DUST	1



MASTER CYLINDER: 2-1/4X8 #52343

ITEM	PART NO.	DESCRIPTION	QTY
1	1025516	TUBE	1
2	1025581	ROD	1
3	1022514	PISTON	1
4	1025513	GLAND	1
5	1025512*	PISTON SEAL (D)	1
6	1025527*	PISTON SEAL(S)	1
7	1025510*	GLAND SEAL	1
8	1025511*	BACKUP	1
9	1025524*	ROD SEAL	1
10	1025523*	WIPER	1
11	1025522	ROD NUT	1
12	1025521*	WEAR RING	1
13	1025520	CLEVIS	1

* ITEMS INCLUDED IN SEAL KIT

AMITY

56264	SEAL KIT	1
-------	----------	---

SLAVE CYLINDER: 2X8 #52342

ITEM	PART NO.	DESCRIPTION	QTY
1	1025532	TUBE	1
2	1025531	ROD	1
3	1025530	PISTON	1
4	1022529	GLAND	1
5	1025528*	PISTON SEAL (D)	1
6	1025527*	PISTON SESAL (S)	1
7	1025526*	GLAND SEAL	1
8	1025525*	BACKUP	1
9	1025524*	ROD SEAL	1
10	1025523*	WIPER	1
11	1025522	ROD NUT	1
12	1025521*	WEAR RING	1
13	1025520	CLEVIS	1

* ITEMS INCLUDED IN SEAL KIT

AMITY

56265	SEAL KIT	1
-------	----------	---