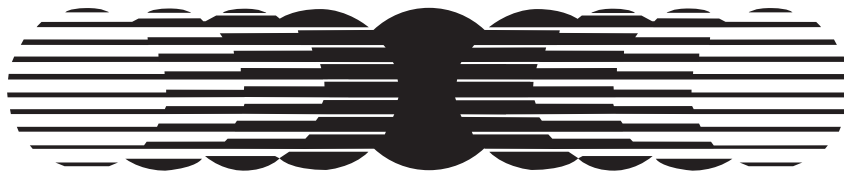


# PARTS MANUAL

2010  
WIC HARVESTER  
6 ROW 22 - WHEEL

Amity  
TECHNOLOGY



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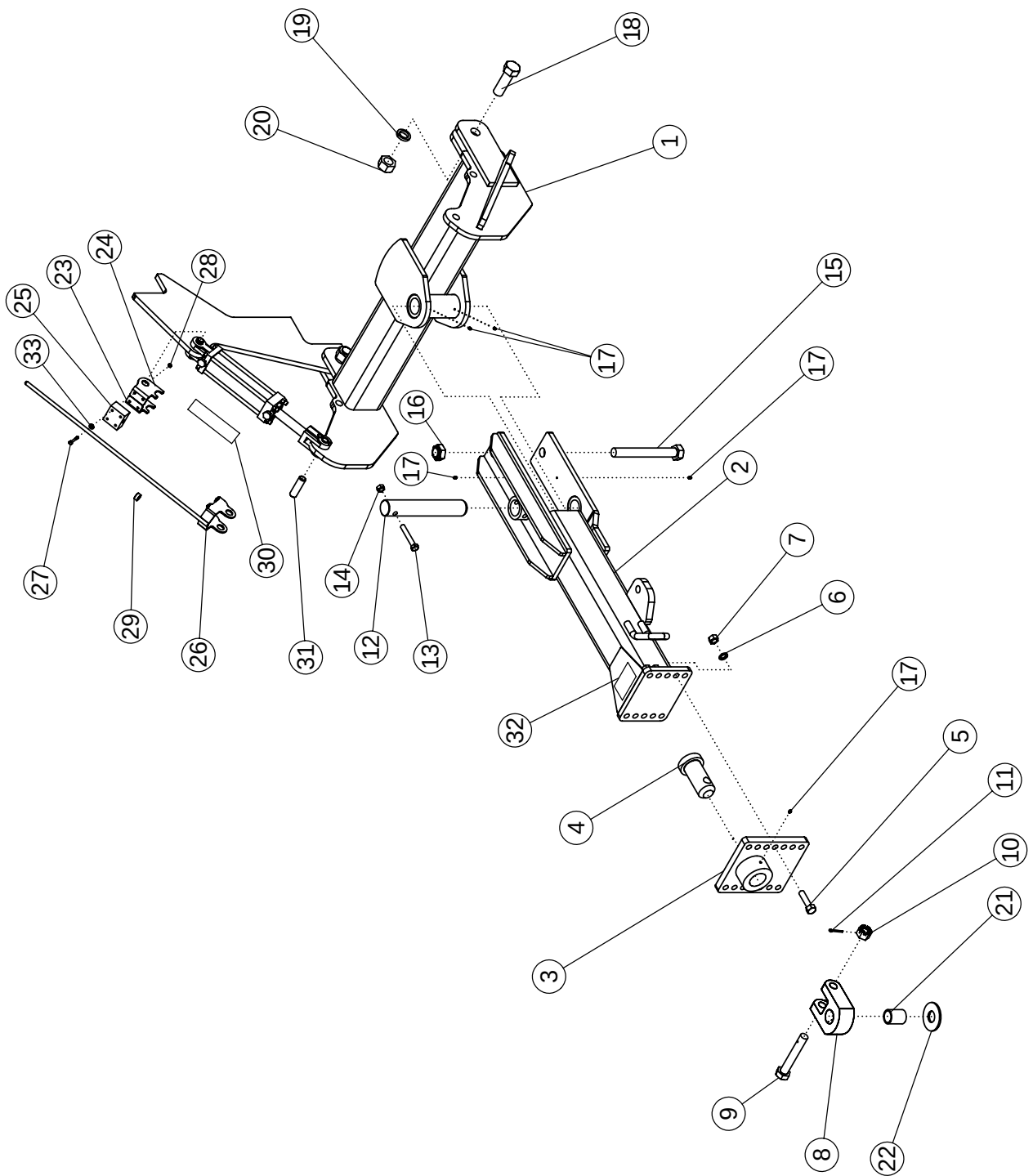


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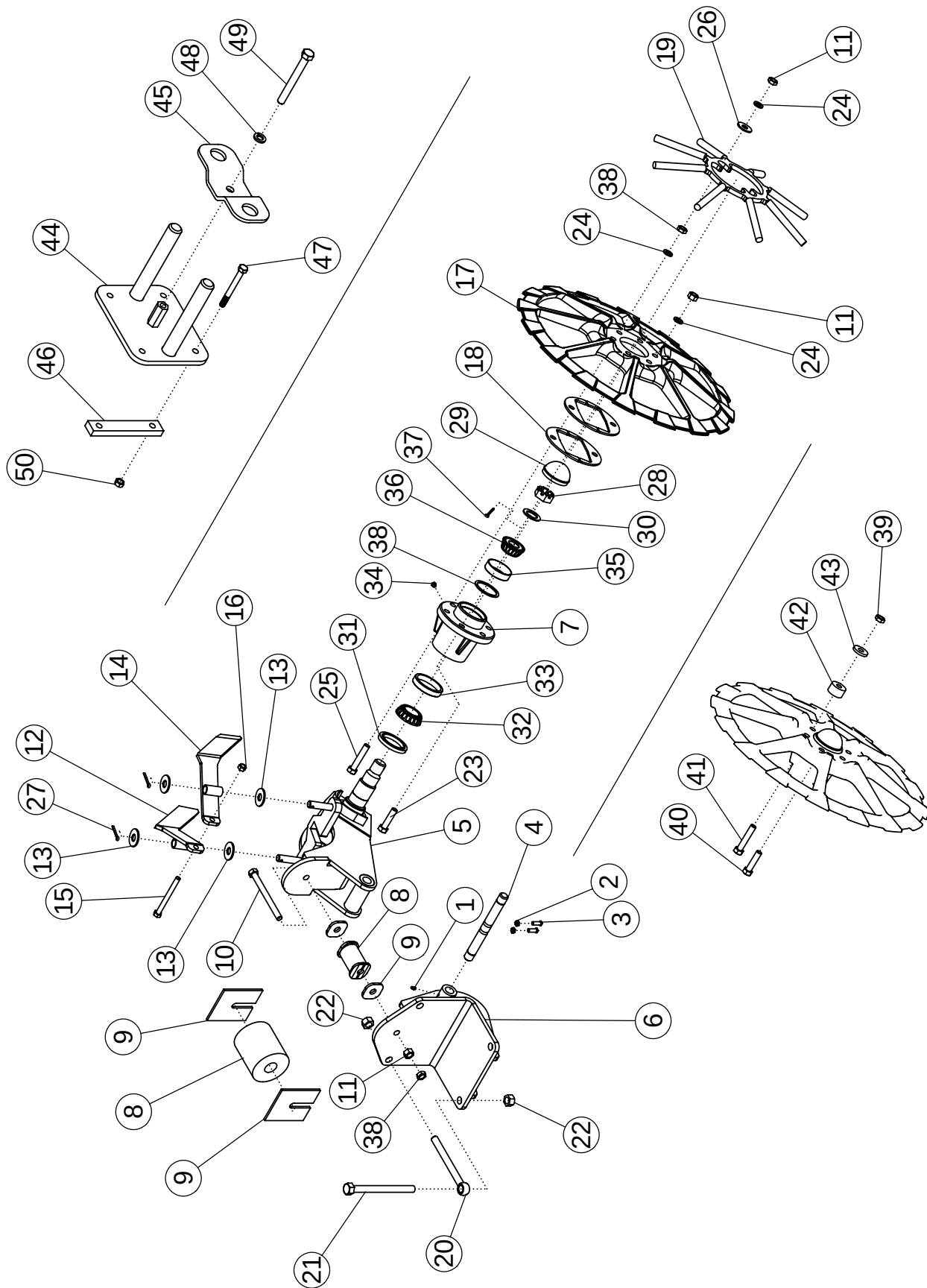
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# HITCH ASSEMBLY

| ITEM | PART NO. | DESCRIPTION                                | QTY |
|------|----------|--------------------------------------------|-----|
| 1    | 50341    | WLDMT - STD HITCH PIVOT                    | 1   |
| 2    | 57928    | WLDMT - DRAWPOLE                           | 1   |
| 3    | 57930    | WLDMT-HITCH PLATE                          | 1   |
| 4    | 62101    | PIN-HITCH MACHINED PAINTED                 | 1   |
| 5    | 1012059  | BOLT-HEX: .75 X 3.00 NC GR5 ZP             | 6   |
| 6    | 1012061  | WASHER-LOCK: .75 ZP                        | 6   |
| 7    | 1011620  | NUT-HEX: .75 NC                            | 6   |
| 8    | 64476    | PLATE-PULL HITCH                           | 1   |
| 9    | 62477    | BOLT-HITCH DRILLED                         | 1   |
| 10   | 62088    | NUT-SLOTTED: 1.13 NC GR5 ZP                | 1   |
| 11   | 1013473  | PIN-COTTER: .19 X 2.00 NP                  | 1   |
| 12   | 50678    | PIN                                        | 1   |
| 13   | 1015117  | BOLT-HEX: .63 X 4.00 NC GR8 ZP             | 1   |
| 14   | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP                 | 1   |
| 15   | 1030756  | BOLT-HEX: 1.25 X 10.50 NC GR5 ZP           | 1   |
| 16   | 1030759  | NUT-TOPLOCK: 1.25 NC ZP                    | 1   |
| 17   | 1011748  | ZERK - GREASE                              | 5   |
| 18   | 1030757  | BOLT-HEX: 1.38 X 4.25 NC GR5 ZP            | 2   |
| 19   | 1030760  | WASHER-LOCK: 1.38 ZP                       | 2   |
| 20   | 1030758  | NUT-HEX: 1.38 NC ZP                        | 2   |
| 21   | 64614    | TUBE-SPACER 2.00 X 1.63                    | 1   |
| 22   | 58925    | HARDENED WASHER                            | 1   |
|      | 68645    | WASHER-FLAT: 2.00 ZP GR8                   |     |
| 23   | 63995    | TOP BRACKET RH                             | 1   |
| 24   | 63996    | TOP BRACKET LH                             | 1   |
| 25   | 63383    | POLY GUIDE BLOCK                           | 1   |
| 26   | 63999    | WLDMT - BOTTOM_BRACKET                     | 1   |
| 27   | 1016211  | BOLT-HEX: .25 X 2.00 NC GR5                | 4   |
| 28   | 1030946  | NUT-TOPLOCK: .25 NC GR5 ZP                 | 4   |
| 29   | 63359    | SET COLLAR .56                             | 1   |
| 30   | 63405    | DECAL-DEPTH GAUGE                          | 1   |
| 31   | 63406    | PIN-CLEVIS: 1.00 X 4.00 ZP                 | 2   |
| 32   | 52448    | DECAL-CAUTION                              | 1   |
| 33   | 1020416  | WASHER-FLAT: .25 ZP                        | 4   |
| 34   | 58090    | CHAIN-SAFETY 20200# 6 ROW (NOT SHOWN)      | 1   |
|      | 69256    | CHAIN-SAFETY 41000# 8 & 12 ROW (NOT SHOWN) |     |

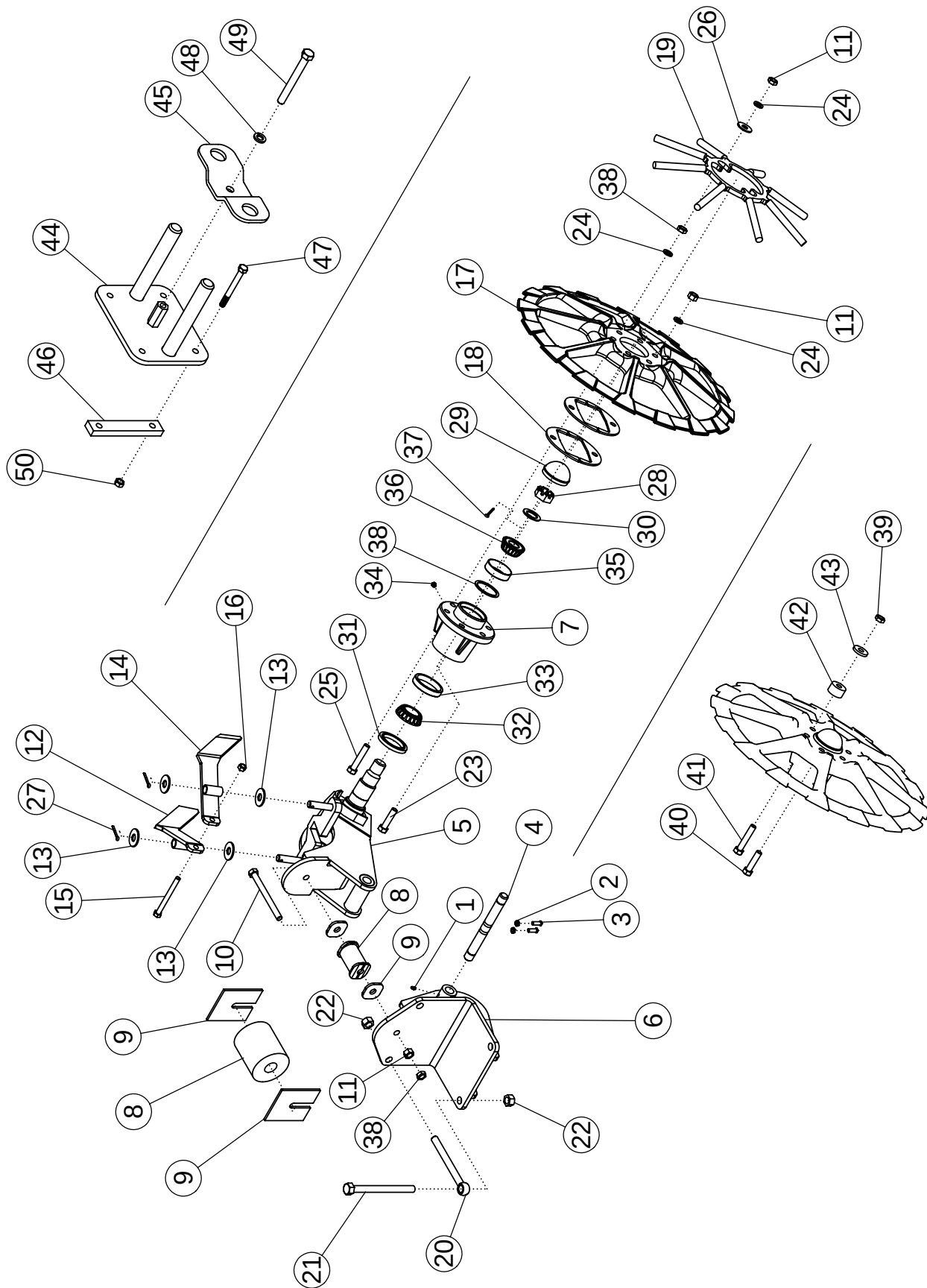




# LIFTER STRUT

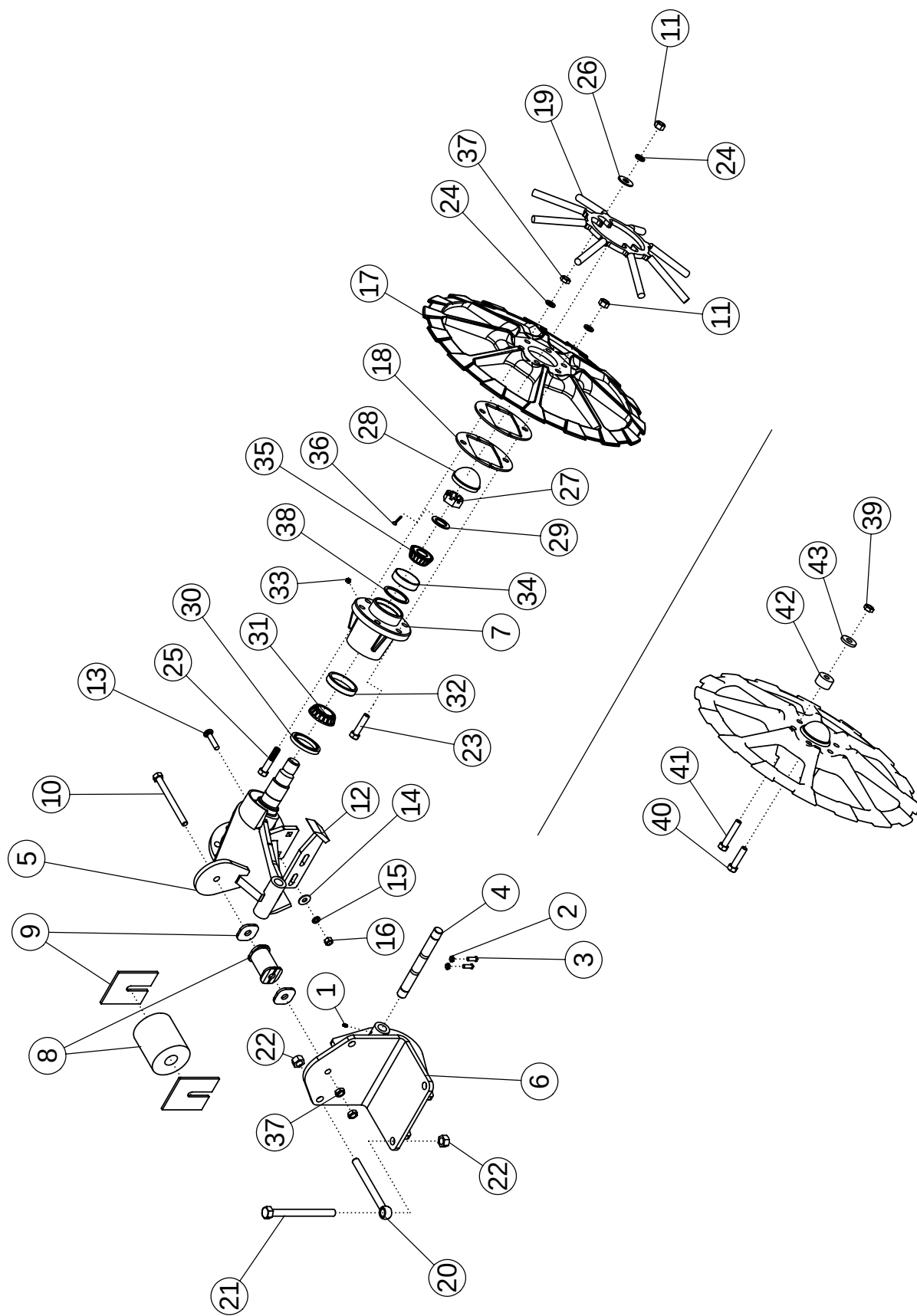
| ITEM | PART NO. | DESCRIPTION                     | QTY |
|------|----------|---------------------------------|-----|
| 1    | 1011748  | ZERK - GREASE: .25 UNF          | 2   |
| 2    | 1013519  | NUT-JAM: .38 NC GR2 ZP          | 2   |
| 3    | 50813    | SCREW-SET: SQ HD .38 X 1.00 ZP  | 2   |
| 4    | 50397    | SHAFT-STRUT                     | 1   |
| 5    | 50142    | STRUT-SPINDLE ASSY-STD          | 1   |
| 6    | 50146    | WLDMT-STRUT BRACKET             | 1   |
| 7    | 63655    | HUB-MACHINED                    | 2   |
| 8    | 50134    | WLDMT-SPACER                    | 1   |
|      | 51542    | BUMPER-RUBBER                   | 1   |
| 9    | 50137    | WASHER                          | 2   |
|      | 50139    | PLATE ZP                        | 2   |
| 10   | 1030761  | BOLT-HEX: .63 X 7.00 NC GR 8 ZP | 1   |
| 11   | 1011578  | NUT-HEX: .63 NC GR5 ZP          | 13  |
| 12   | 50715    | WLDMT-SCRAPER RH                | 1   |
| 13   | 1030702  | WASHER-FLAT: .75 ZP             | 4   |
| 14   | 50716    | WLDMT-SCRAPER LH                | 1   |
| 15   | 1016660  | BOLT-HEX: .50 X 5.50 NC GR5 ZP  | 1   |
| 16   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP      | 1   |
| 17   | 53867    | LIFTER WHEEL MACHINED           | 2   |
|      | 53853    | LIFTER WHEEL HARD               |     |
| 18   | 50747    | SPACER F.C.                     | AR  |
| 19   | 63880    | WLDMT-WHEEL FILLER (OPTIONAL)   | 2   |
| 20   | 64135    | BOLT-EYE: .75 X 8.00 ZP         | 2   |
| 21   | 64136    | BOLT-HEX: .75 X 8.50 NC GR5 ZP  | 2   |
| 22   | 1017000  | NUT-TOPLOCK: .75 NC GR5 ZP      | 4   |
| 23   | 1013023  | BOLT-HEX: .63 X 2.50 NC GR5 ZP  | 8   |
| 24   | 1011813  | WASHER-LOCK: .63 ZP             | 16  |
| 25   | 65825    | BOLT-HEX: .63 X 3.25 NC GR5 ZP  | 4   |
| 26   | 1013024  | WASHER-FLAT: .63 ZP             | 4   |
| 27   | 1013473  | PIN-COTTER: .19 X 2.00 NP       | 2   |
| 28   | 1016367  | NUT-SPINDLE: 1.38 NF NP         | 2   |
| 29   | 63624    | HUB CAP ROUNDED                 | 2   |
| 30   | 1030765  | BUSHING-MACHINED: 1.38 NR 10 GA | 2   |
| 31   | 53632    | SEAL                            | 2   |
| 32   | 53634    | CONE-BEARING INNER              | 2   |
| 33   | 53636    | CUP-BEARING INNER               | 2   |
| 34   | 1030766  | ZERK - GREASE .13 NPT STRAIGHT  | 2   |
| 35   | 53635    | CUP-BEARING OUTER               | 2   |
| 36   | 53633    | CONE-BEARING OUTER              | 2   |
| 37   | 64012    | PIN-COTTER: .19 X 3.00 NP       | 2   |

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## LIFTER STRUT (CONTINUED)

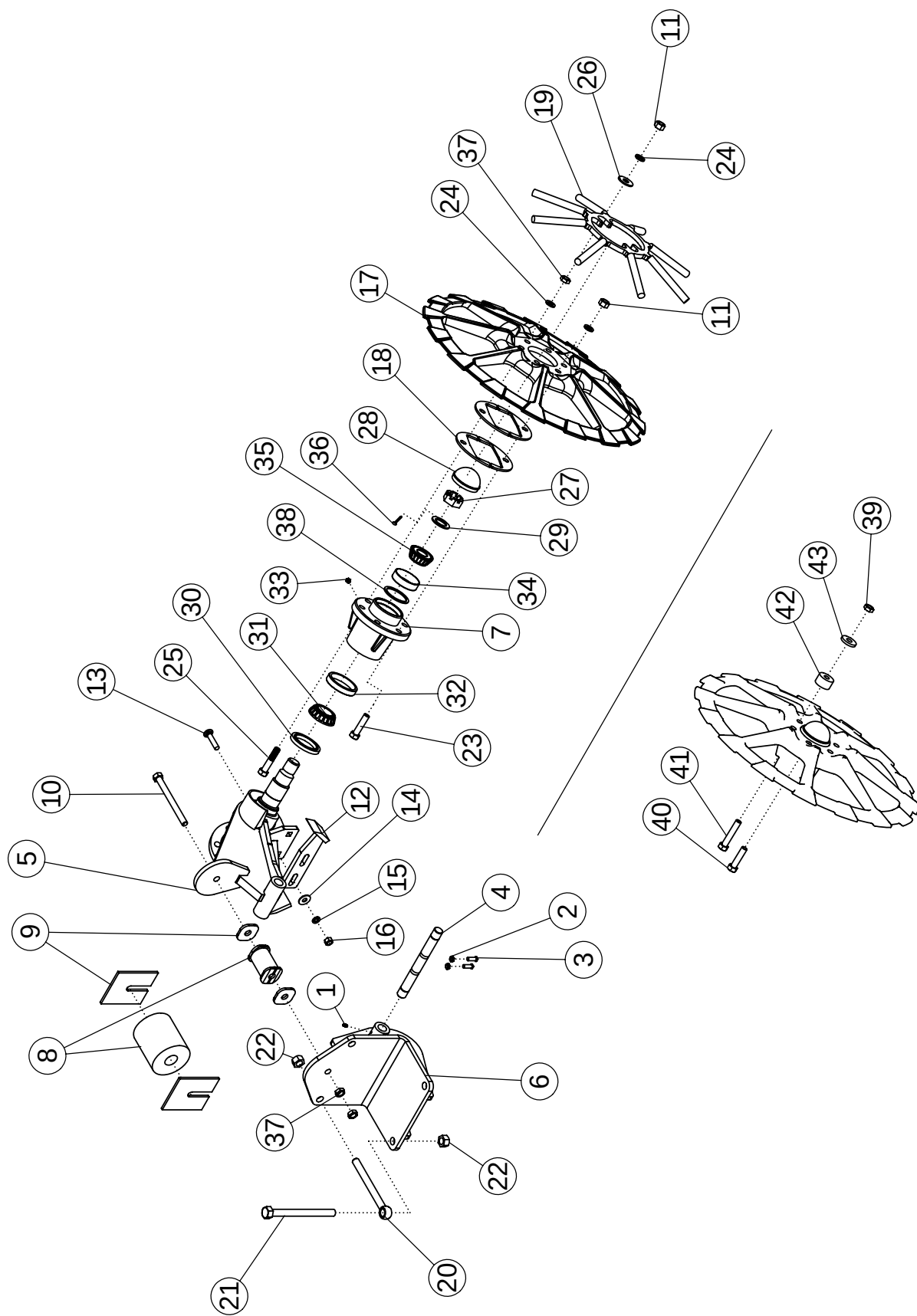
| ITEM                          | PART NO. | DESCRIPTION                    | QTY    |        |
|-------------------------------|----------|--------------------------------|--------|--------|
| 38                            | 64674    | RACE-SPACER (.120)             | AR     |        |
| OPTIONAL URETHANE BUSHING     |          |                                |        |        |
| 39                            | 1016595  | NUT-TOPLOCK: .63 GR5 ZP        | 12     |        |
| 40                            | 1014000  | BOLT-HEX: .63 X 3.50 NC GR5 ZP | 8      |        |
| 41                            | 1013935  | BOLT-HEX: .63 X 4.50 NC GR5 ZP | 4      |        |
| 42                            | 51705    | BUSHING                        | 12     |        |
| 43                            | 50822    | WASHER-FLAT: .63 GR8 ZP        | 12     |        |
| OPTIONAL WHEEL FILLER BRACKET |          |                                | 6-8ROW | 12 ROW |
| 44                            | 64658    | WLDMT-WHEEL FILLER BRACKET     | 2      | 3      |
| 45                            | 64659    | PLATE-RETAINER                 | 2      | 3      |
| 46                            | 63372    | BAR-BACKING                    | 4      | 6      |
| 47                            | 58176    | BOLT-HEX: .38 X 3.50 NC GR5 ZP | 8      | 12     |
| 48                            | 1011581  | WASHER-LOCK: .50 ZP            | 2      | 3      |
| 49                            | 1013682  | BOLT-HEX: .50 X 4.50 NC GR5 ZP | 2      | 3      |
| 50                            | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP     | 8      | 12     |



# LIFTER STRUT - BOTTOM SCRAPER OPTION

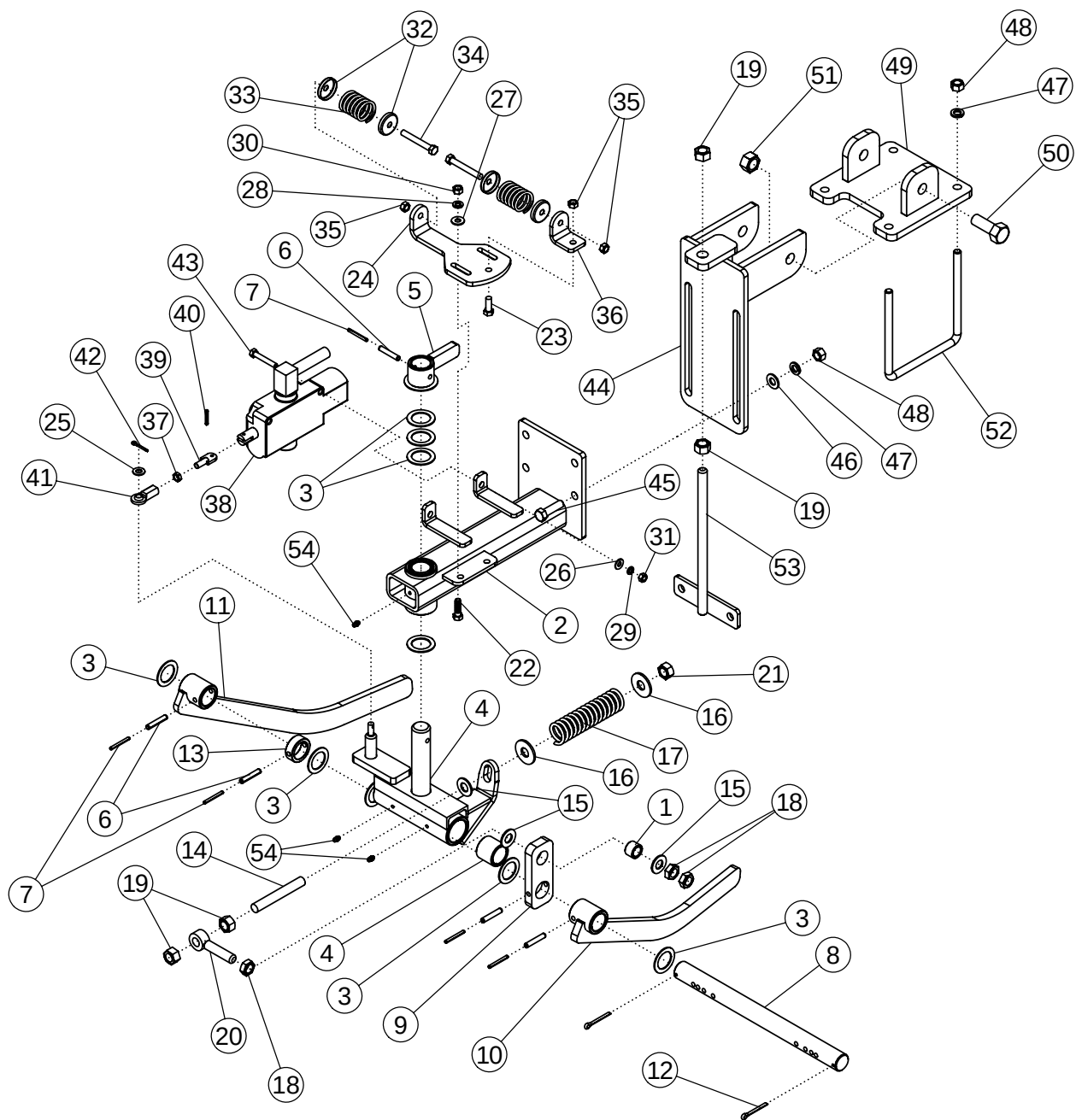
| ITEM | PART NO. | DESCRIPTION                     | QTY |
|------|----------|---------------------------------|-----|
| 1    | 1011748  | ZERK - GREASE: .25 UNF          | 2   |
| 2    | 1013519  | NUT-JAM: .38 NC GR2 ZP          | 2   |
| 3    | 50813    | SCREW-SET: SQ HD .38 X 1.00 ZP  | 2   |
| 4    | 64376    | SHAFT-STRUT                     | 1   |
| 5    | 68095    | WLDMT-SP LIFTER STRUT STD       | 1   |
| 6    | 50146    | WLDMT-STRUT BRACKET             | 1   |
| 7    | 63655    | HUB-MACHINED                    | 2   |
| 8    | 50134    | WLDMT-SPACER                    | 1   |
|      | 51542    | BUMPER-RUBBER                   | 1   |
| 9    | 50137    | WASHER                          | 2   |
|      | 50139    | PLATE ZP                        | 2   |
| 10   | 1030761  | BOLT-HEX: .63 X 7.00 NC GR 8 ZP | 1   |
| 11   | 1011578  | NUT-HEX: .63 NC GR5 ZP          | 12  |
| 12   | 64369    | WLDMT-SCRAPER                   | 2   |
| 13   | 64685    | BOLT-CRG: .50 X 2.25 NC GR5 ZP  | 2   |
| 14   | 1014443  | WASHER-FLAT: .50 ZP             | 2   |
| 15   | 1011581  | WASHER-LOCK: .50 ZP             | 2   |
| 16   | 1011577  | NUT-HEX: .50 NC GR5 ZP          | 2   |
| 17   | 53867    | LIFTER WHEEL MACHINED           | 2   |
|      | 53853    | LIFTER WHEEL HARD               |     |
| 18   | 50747    | SPACER                          | AR  |
| 19   | 63880    | WLDMT-WHEEL FILLER (OPTIONAL)   | 2   |
| 20   | 64135    | BOLT-EYE: .75 X 8.00 ZP         | 2   |
| 21   | 64136    | BOLT-HEX: .75 X 8.50 NC GR5 ZP  | 2   |
| 22   | 1017000  | NUT-TOPLOCK: .75 NC GR5 ZP      | 4   |
| 23   | 1013023  | BOLT-HEX: .63 X 2.50 NC GR5 ZP  | 8   |
| 24   | 1011813  | WASHER-LOCK: .63 ZP             | 16  |
| 25   | 65825    | BOLT-HEX: .63 X 3.25 NC GR5 ZP  | 4   |
| 26   | 1013024  | WASHER-FLAT: .63 ZP             | 4   |
| 27   | 1016367  | NUT-SPINDLE: 1.38 NF NP         | 2   |
| 28   | 63624    | HUB CAP ROUNDED                 | 2   |
| 29   | 1030765  | BUSHING-MACHINED: 1.38 NR 10 GA | 2   |
| 30   | 53632    | SEAL                            | 2   |
| 31   | 53634    | CONE-BEARING INNER              | 2   |
| 32   | 53636    | CUP-BEARING INNER               | 2   |
| 33   | 1030766  | ZERK - GREASE .13 NPT STRAIGHT  | 2   |
| 34   | 53635    | CUP-BEARING OUTER               | 2   |
| 35   | 53633    | CONE-BEARING OUTER              | 2   |
| 36   | 64012    | PIN-COTTER: .19 X 3.00 NP       | 2   |
| 37   | 1026259  | NUT-JAM: .63 NC ZP              | 5   |
| 38   | 64674    | RACE-SPACER (.120)              | AR  |

CONTINUED



## LIFTER STRUT - BOTTOM SCRAPER (CONTINUED)

| ITEM                      | PART NO. | DESCRIPTION                    | QTY |
|---------------------------|----------|--------------------------------|-----|
| OPTIONAL URETHANE BUSHING |          |                                |     |
| 39                        | 1016595  | NUT-TOPLOCK: .63 GR5 ZP        | 12  |
| 40                        | 1014000  | BOLT-HEX: .63 X 3.50 NC GR5 ZP | 8   |
| 41                        | 1013935  | BOLT-HEX: .63 X 4.50 NC GR5 ZP | 4   |
| 42                        | 51705    | BUSHING                        | 12  |
| 43                        | 50822    | WASHER-FLAT: .63 GR8 ZP        | 12  |

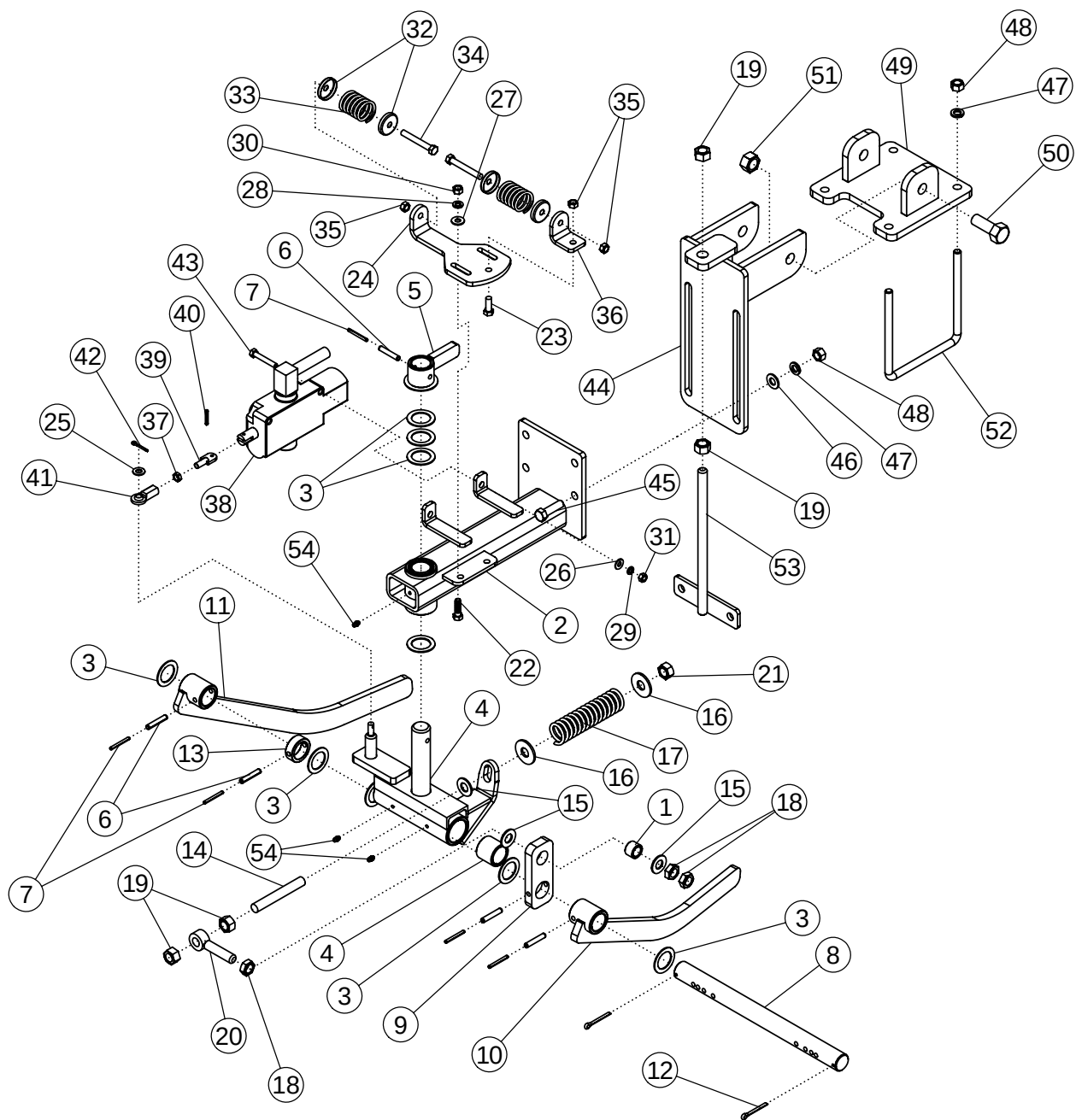




# HYDRAULIC ROW FINDER #51486

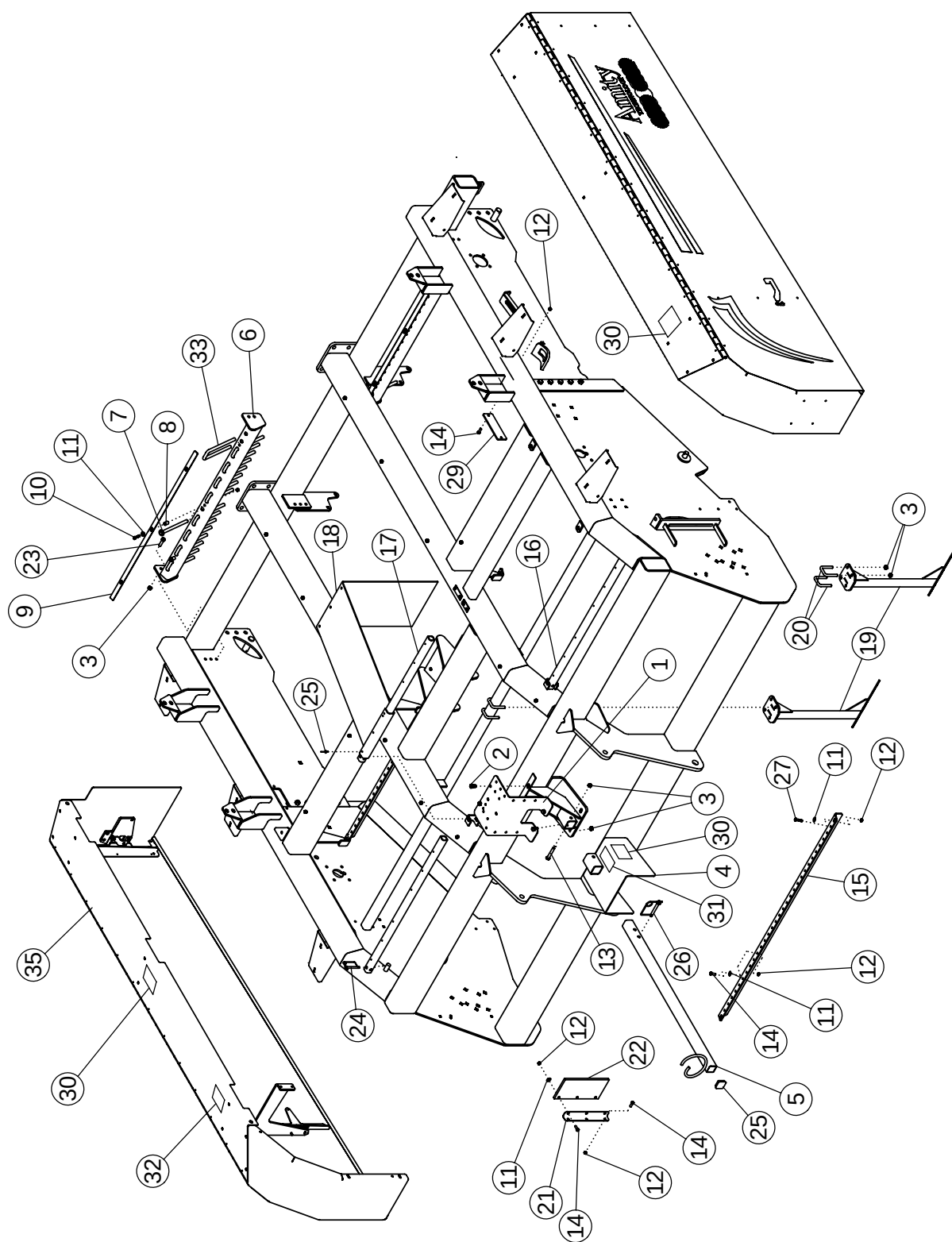
| ITEM | PART NO. | DESCRIPTION                           | QTY |
|------|----------|---------------------------------------|-----|
| 1    | 52567    | BUSHING-ZP                            | 1   |
| 2    | 62520    | ASSY-MAIN FRAME                       | 1   |
| 3    | 55206    | BUSHING-MACH: 1.25 NR 14GA            | 9   |
| 4    | 51139    | ASSY - SWIVEL                         | 1   |
| 5    | 51130    | WLDMT-FLIPPER                         | 1   |
| 6    | 1030793  | PIN-ROLL: .31 X 1.75 ZP               | 5   |
| 7    | 1030798  | PIN-ROLL: .31 X 1.75 ZP               | 5   |
| 8    | 51690    | SHAFT ZP                              | 1   |
| 9    | 52566    | TENSIONER ARM                         | 1   |
| 10   | 51131    | SENSOR ARM-L.H.                       | 1   |
| 11   | 52564    | SENSOR ARM-R.H.                       | 1   |
| 12   | 1030797  | PIN-COTTER: .19 X 1.75 NP             | 2   |
| 13   | 51137    | COLLAR                                | 1   |
| 14   | 52565    | ADJUSTMENT BOLT                       | 1   |
| 15   | 1013004  | WASHER-FLAT: SAE .63 ZP               | 3   |
| 16   | 1013024  | WASHER-FLAT: .63 ZP                   | 2   |
| 17   | 51692    | SPRING: .21 X 1.44 OD X 6.00 15 COILS | 1   |
| 18   | 1026259  | NUT-JAM: .63 NC GR2 ZP                | 3   |
| 19   | 1011578  | NUT-HEX: .63 NC GR2 ZP                | 4   |
| 20   | 51691    | EYEBOLT: .63 X 3.25 ZP                | 1   |
| 21   | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP            | 1   |
| 22   | 1011601  | BOLT-HEX: .38 X 1.25 NC GR5 ZP        | 2   |
| 23   | 1011600  | BOLT-HEX: .38 X 1.00 NC GR5 ZP        | 1   |
| 24   | 51129    | PLATE                                 | 1   |
| 25   | 1014608  | WASHER-FLT: SAE .38 ZP                | 1   |
| 26   | 1020416  | WASHER-FLAT: .25 ZP                   | 2   |
| 27   | 1011583  | WASHER-FLAT: .31 ZP                   | 2   |
| 28   | 1011586  | WASHER-LOCK: .38 ZP                   | 2   |
| 29   | 1029115  | WASHER-LOCK: .31 ZP                   | 2   |
| 30   | 1011576  | NUT-HEX: .38 NC GR2 ZP                | 2   |
| 31   | 1011575  | NUT-HEX: .31 NC GR2 ZP                | 2   |
| 32   | 52582    | SPRING CAP                            | 4   |
| 33   | 51689    | SPRING                                | 2   |
| 34   | 1019828  | BOLT-HEX: .38 X 2.75 NC GR5 ZP        | 2   |
| 35   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP            | 3   |
| 36   | 51128    | SPRING PLATE                          | 1   |
| 37   | 1030792  | NUT-JAM: .38 NF GR2 ZP                | 1   |
| 38   | 62350    | VALVE-ROWFINDER O/C                   | 1   |
| 39   | 62540    | PLATE STUD ZP                         | 1   |
| 40   | 64157    | PIN-ROLL: .19 X 1.125 ZP              | 1   |

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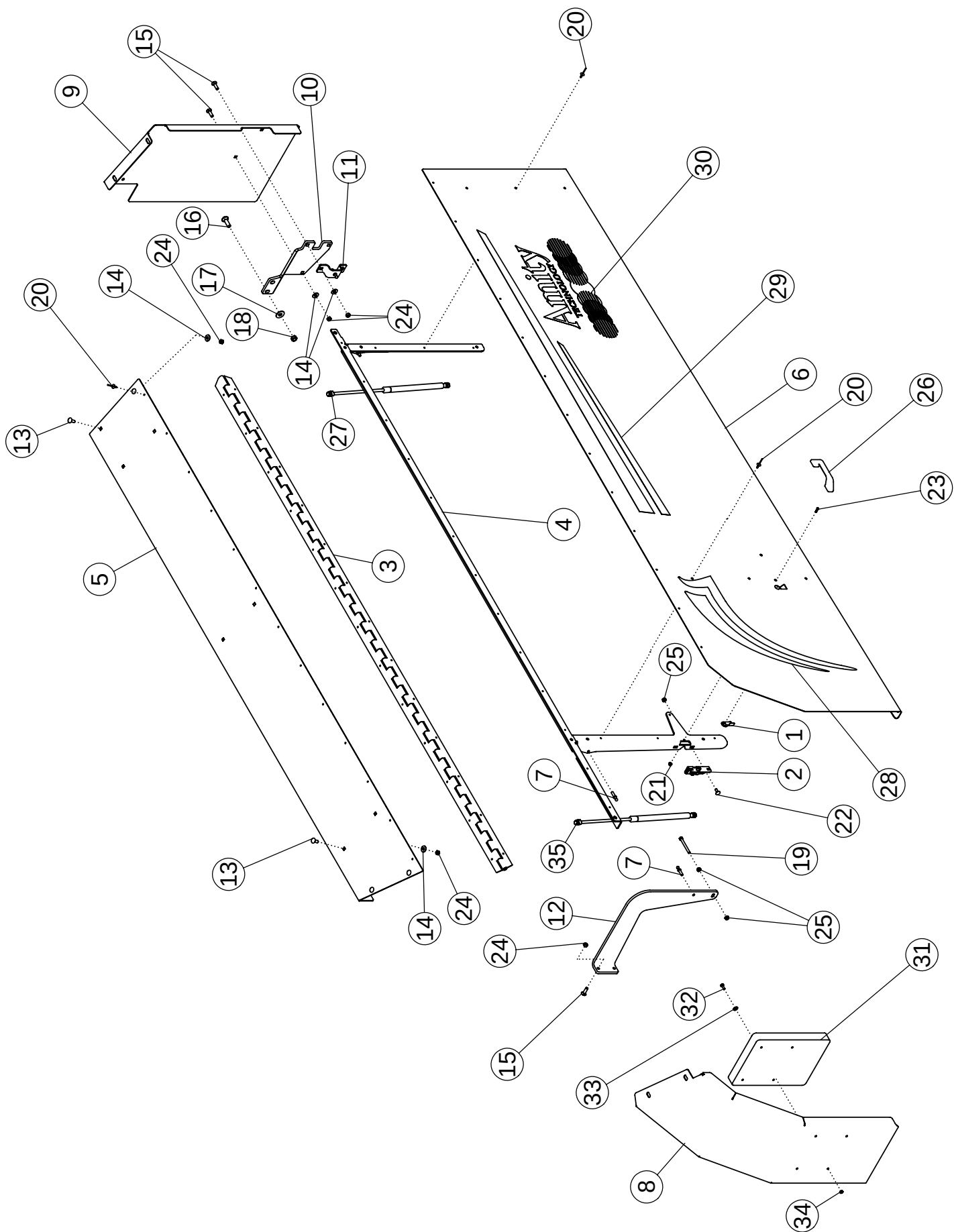
## HYDRAULIC ROW FINDER #51486 (CONTINUED)

| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 41   | 51136    | UNIBALL COUPLING               | 1   |
| 42   | 64570    | PIN-COTTER: .13 X 1.00 ZP      | 1   |
| 43   | 1011285  | BOLT-HEX: .31 X 2.00 NC        | 2   |
| 44   | 52181    | MOUNTING BRACKET               | 1   |
| 45   | 1011608  | BOLT-HEX: .50 X 1.75 NC GR5 ZP | 4   |
| 46   | 1011584  | WASHER-FLAT: SAE .50 ZP        | 4   |
| 47   | 1011581  | WASHER-LOCK: .50 ZP            | 8   |
| 48   | 1011577  | NUT-HEX: .50 NC GR2 ZP         | 8   |
| 49   | 62871    | WLDMT-BRACKET                  | 1   |
| 50   | 1012060  | BOLT-HEX: .75 X 2.00 NC GR5 ZP | 2   |
| 51   | 1013537  | NUT-TOPLOCK: .75 NC GR5 ZP     | 2   |
| 52   | 53984    | U-BOLT 1/2 X 7 X 6 X 7         | 2   |
| 53   | 62882    | TIGHTENER BOLT-ZP              | 1   |
| 54   | 1011748  | ZERK - GREASE                  | 3   |



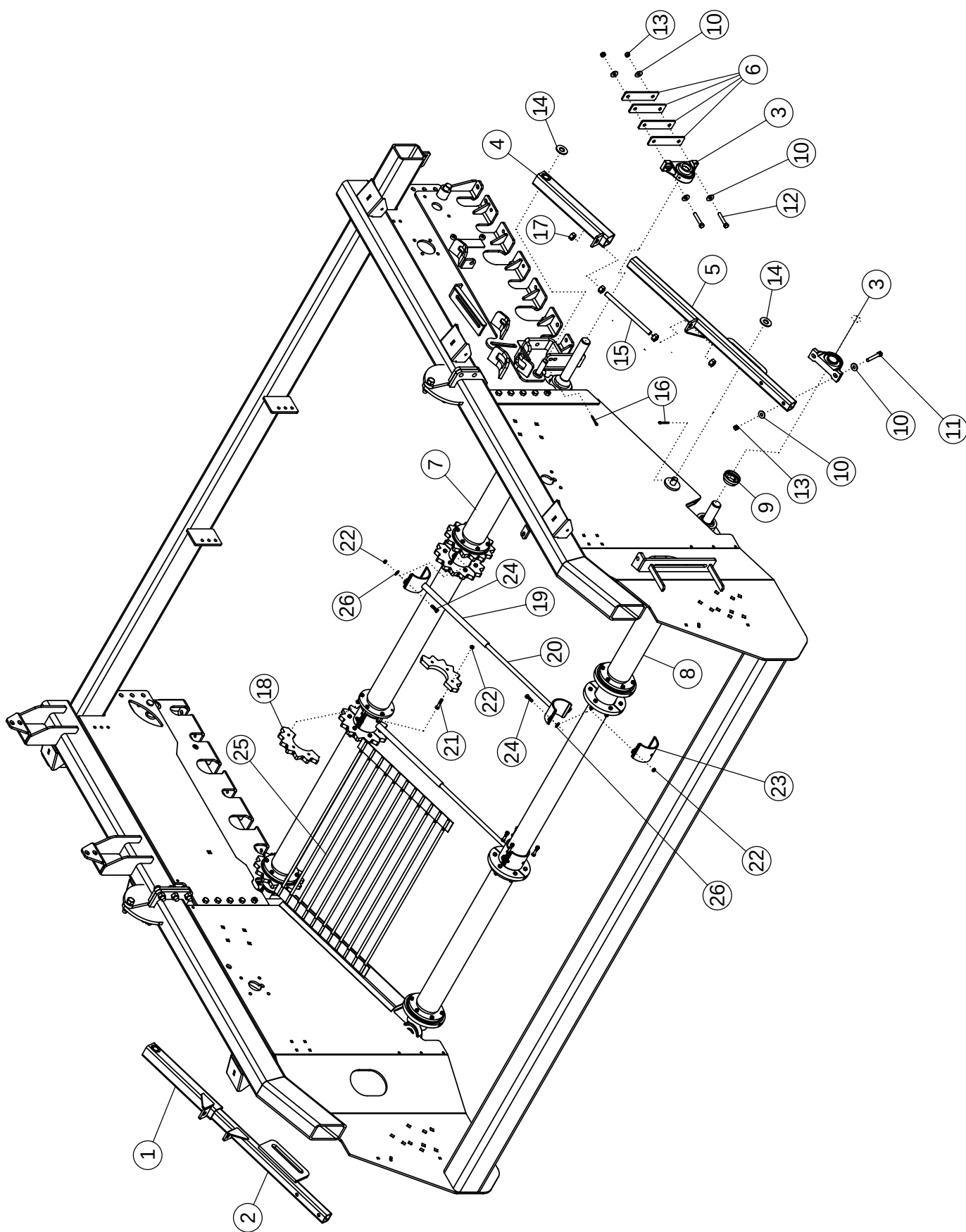
# GUARDS AND SHIELDS

| ITEM | PART NO. | DESCRIPTION                      | QTY |
|------|----------|----------------------------------|-----|
| 1    | 62883    | PLATE-HOSE MOUNT                 | 1   |
| 2    | 1011096  | BOLT-HEX: .50 X 1.00 NC GR5 ZP   | 4   |
| 3    | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP       | 33  |
| 4    | 63354    | WLDMT-PTO SHIELD                 | 1   |
| 5    | 54800    | WLDMT-HOSE SUPPORT               | 1   |
| 6    | 58008    | WLDMT-MOUNT                      | 2   |
| 7    | 58009    | ROD ZP                           | 2   |
| 8    | 58446    | SPACER ZP                        | 6   |
| 9    | 58447    | STRAP                            | 2   |
| 10   | 1011603  | BOLT-HEX: .38 X 1.75 NC GR5 ZP   | 6   |
| 11   | 1011828  | WASHER-FLAT .38 ZP               | 40  |
| 12   | 1016999  | NUT-TOPLOCK .38 NC GR5 ZP        | 44  |
| 13   | 1011611  | BOLT-HEX: .50 X 3.00 GR5 ZP      | 1   |
| 14   | 1011600  | BOLT-HEX: .38 X 1.00 NC GR5 ZP   | 34  |
| 15   | 53247    | MOUNT-TARP 6R                    | 2   |
| 16   | 57720    | TUBE-OUTER APRON 6R              | 2   |
| 17   | 57721    | TUBE-INNER APRON 6R/8R           | 1   |
| 18   | 58961    | APRON-RUBBER                     | 6   |
| 19   | 62378    | WLDMT - DEFLECTOR                | 5   |
| 20   | 65658    | U-BOLT: .50 X 3.00 X 2.06 X 3.00 | 10  |
| 21   | 51331    | ANGLE                            | 2   |
| 22   | 51680    | DEFLECTOR-RUBBER                 | 2   |
| 23   | 1011608  | BOLT-HEX: .50 X 1.75 NC GR5 ZP   | 8   |
| 24   | 59101    | SPRING PIN .38 X 3.00            | 3   |
| 25   | 63869    | CAPLUG-2" SQ                     | 1   |
| 26   | 52408    | SPRING PIN .50 X 3.50            | 1   |
| 27   | 1011602  | BOLT-HEX: .38 X 1.50 NC GR5 ZP   | 4   |
| 28   | 1011974  | POP-RIVET: .19 X .531 ZP         | 18  |
| 29   | 63501    | PLATE-COVER                      | 2   |
| 30   | 52341    | DECAL-WARNING                    | 5   |
| 31   | 52336    | DECAL-CAUTION                    | 1   |
| 32   | 53740    | DECAL-DANGER                     | 1   |
| 33   | 69117    | U ROD ZP                         | 18  |
| 34   | 69265    | ASSY-LH DOOR 6R & 8R             | 1   |
| 35   | 69350    | ASSY-RH DOOR 6R & 8R             | 1   |



# DOOR ASSEMBLY

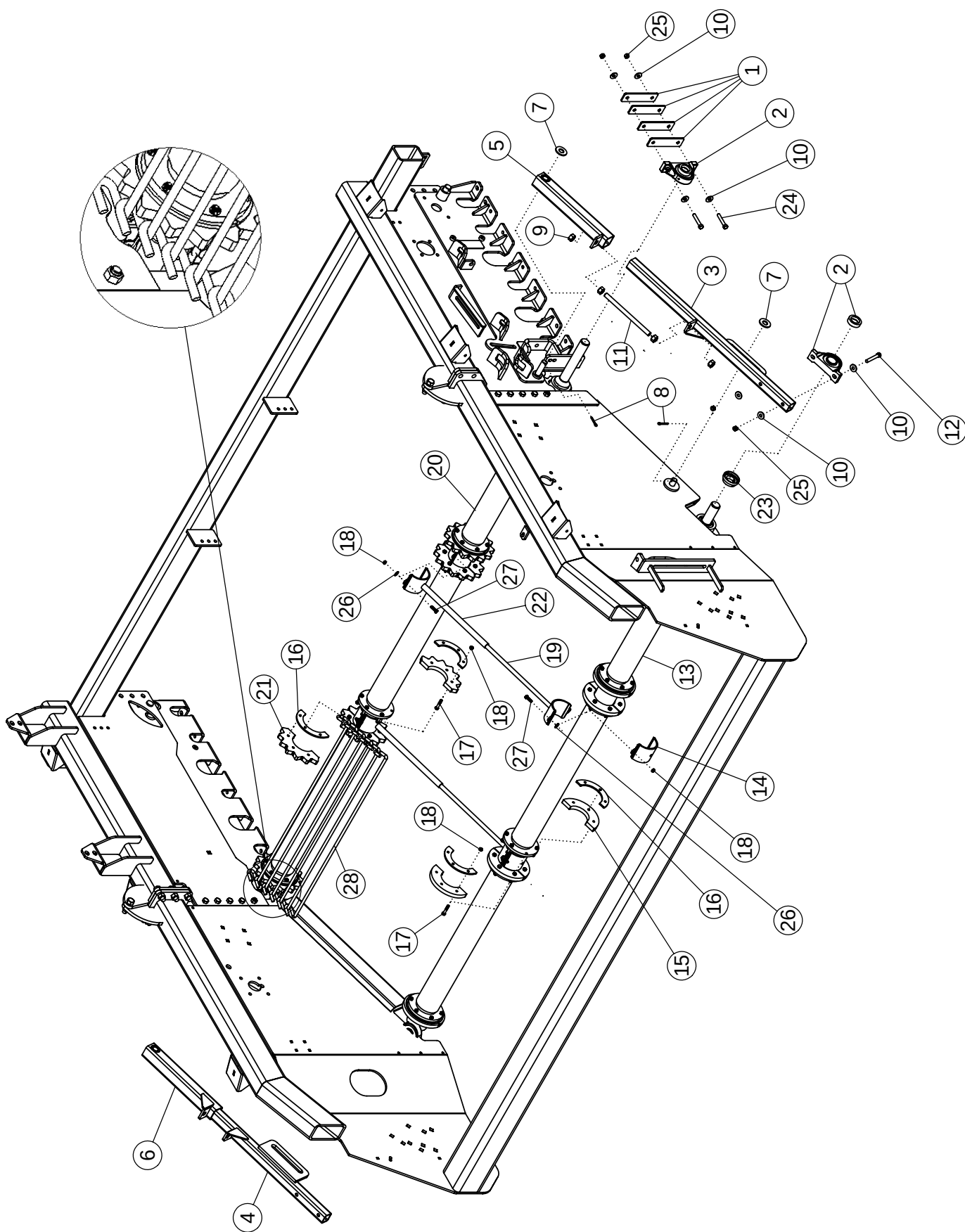
| ITEM | PART NO. | DESCRIPTION                          | QTY |
|------|----------|--------------------------------------|-----|
| 1    | 69284    | LEVER-HRV LATCH ZP                   | 1   |
| 2    | 69283    | LATCH-DLP ROTARY SLAM                | 1   |
| 3    | 69286    | HINGE-108 HEAVY CONTINUOUS           | 1   |
| 4    | 69266    | WLDMT-DOOR FRAME LH                  | 1   |
|      | 69348    | WLDMT-DOOR FRAME RH (NOT SHOWN)      |     |
| 5    | 69271    | PANEL-SHIELD TOP LH PC               | 1   |
|      | 69316    | PANEL-SHIELD TOP RH PC (NOT SHOWN)   |     |
| 6    | 69270    | SHEET-SHIELD DOOR LH PC              | 1   |
|      | 69319    | SHEET-SHIELD DOOR RH PC (NOT SHOWN)  |     |
| 7    | 69278    | STUD-BALL .31-18NC X .75             | 4   |
| 8    | 69272    | PANEL-SHIELD FRONT LH PC             | 1   |
|      | 69317    | PANEL-SHIELD FRONT RH PC (NOT SHOWN) |     |
| 9    | 69273    | PANEL-SHIELD REAR LH PC              | 1   |
|      | 69318    | PANEL-SHIELD REAR RH PC (NOT SHOWN)  |     |
| 10   | 69274    | PLATE-SUPPORT REAR LH                | 1   |
|      | 69344    | PLATE-SUPPORT REAR RH (NOT SHOWN)    |     |
| 11   | 69275    | BRACKET-SPRING REAR                  | 1   |
| 12   | 69277    | BRACKET-SPRING FRONT LH              | 1   |
|      | 69320    | BRACKET-SPRING FRONT RH (NOT SHOWN)  |     |
| 13   | 59488    | BOLT-CRG: .38 X 1.00 NC GR5 ZP       | 10  |
| 14   | 1011828  | WASHER-FLAT .38 ZP                   | 17  |
| 15   | 1016362  | BOLT-CRG: .38 X 1.25 NC GR5 ZP       | 7   |
| 16   | 1011660  | BOLT-CRG: .50 X 1.50 NC GR5 ZP       | 2   |
| 17   | 1014443  | WASHER-FLAT: .50 ZP                  | 2   |
| 18   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP           | 2   |
| 19   | 1029448  | BOLT-HEX .31 X 3.00 NC GR5 ZP        | 1   |
| 20   | 1011974  | RIVET-POP: .19 X .531 ZP             | 32  |
| 21   | 67079    | NUT-NYLOCK: 10-24 GR2 ZP             | 2   |
| 22   | 65702    | BOLT-CRG: .31 X .75 NC GR5 ZP        | 2   |
| 23   | 67078    | SCREW-P-H: 10-24 X .75 NC GR2 ZP     | 2   |
| 24   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP           | 17  |
| 25   | 67077    | NUT-FLANGE SERR .31 NC ZP GR2        | 4   |
| 26   | 69285    | HANDLE-MOLDED GRAB                   | 1   |
| 27   | 69282    | SPRING-700N GAS                      | 1   |
| 28   | 69294    | DECAL-LH CURVE                       | 1   |
|      | 69297    | DECAL-RH CURVE                       | 1   |
| 29   | 69295    | DECAL-LH STRIPE                      | 1   |
|      | 69298    | DECAL-RH STRIPE                      | 1   |
| 30   | 69399    | DECAL-AMITY LOGO                     | 1   |
| 31   | 64635    | CASE-MANUAL STORAGE                  | 1   |
| 32   | 1011595  | BOLT-HEX: .25 X .75 NC GR5 ZP        | 4   |
| 33   | 1020416  | WASHER-FLAT: .25 ZP                  | 4   |
| 34   | 1030946  | NUT-TOPLOCK: .25 NC GR5 ZP           | 4   |
| 35   | 69411    | SPRING-GAS LIFT N LATCH FRONT        | 1   |





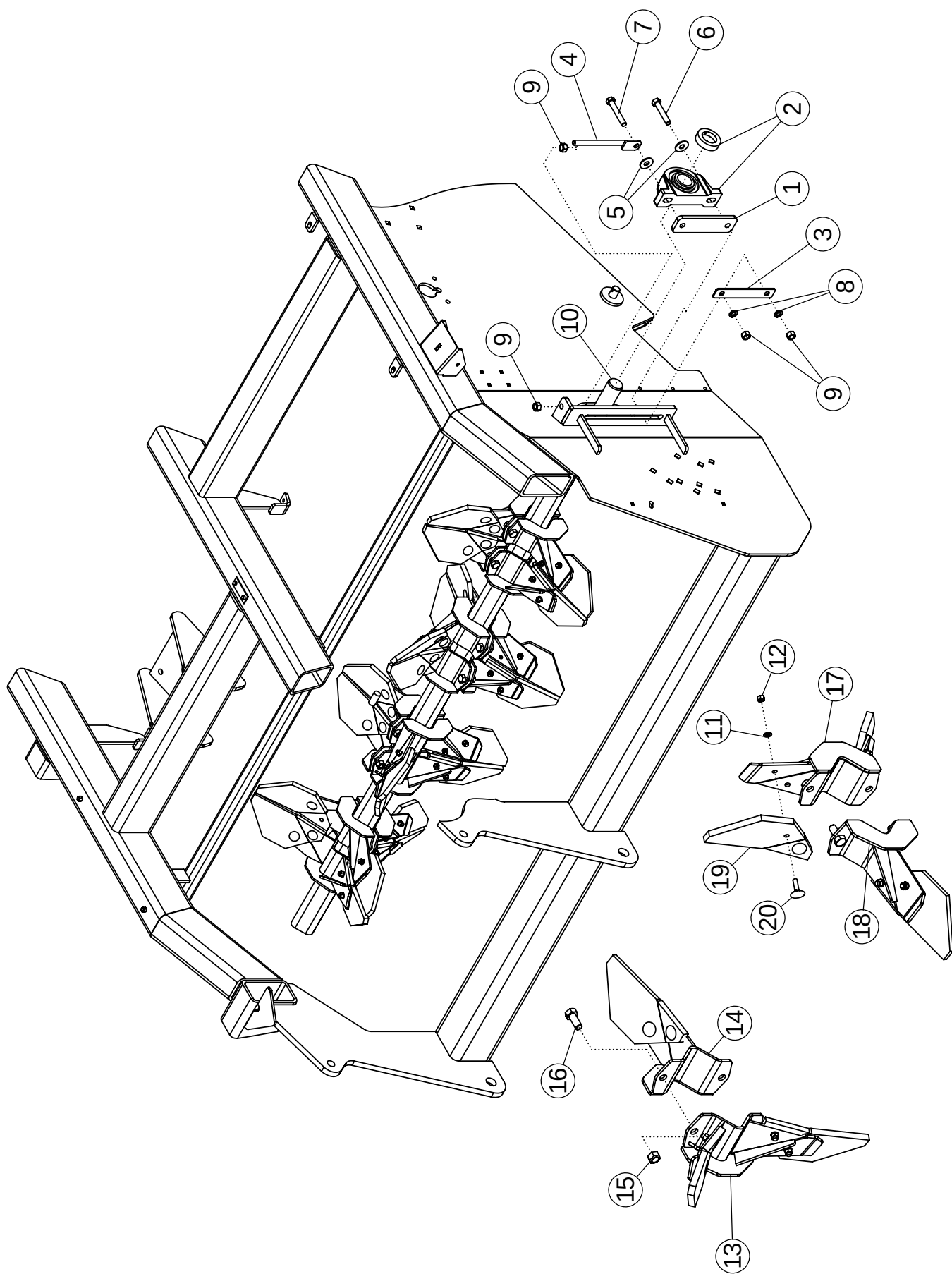
## APRON SHAFT - BELTED CHAIN

| ITEM | PART NO. |                                   | QTY |
|------|----------|-----------------------------------|-----|
| 1    | 56693    | WLDMT-ARM RH                      | 1   |
| 2    | 56698    | WLDMT-SLIDE RH                    | 1   |
| 3    | 52405    | BEARING-PILLOW 1.75               | 4   |
| 4    | 56692    | WLDMT-ARM LH                      | 1   |
| 5    | 56697    | WLDMT-SLIDE LH                    | 1   |
| 6    | 56672    | SHIM-BEARING ZP                   | AR  |
| 7    | 63352    | WLDMT-TOP APRON SHAFT             | 1   |
| 8    | 63394    | WLDMT-BOTTOM APRON SHAFT          | 1   |
| 9    | 52382    | SEAL PROTECTOR 1.75               | 2   |
| 10   | 1014443  | WASHER-FLAT: .50 ZP               | 16  |
| 11   | 1029104  | BOLT-HEX: .50 X 3.75 NC GR5 ZP    | 4   |
| 12   | 1011611  | BOLT-HEX: .50 X 3.00 NC GR5 ZP    | 4   |
| 13   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP        | 8   |
| 14   | 1020685  | WASHER-FLAT: 1.00 ZP              | 4   |
| 15   | 56718    | ROD-THREADED ZP                   | 2   |
| 16   | 1016944  | PIN-COTTER: .25 X 2.00 ZP         | 4   |
| 17   | 1011620  | NUT-HEX: .75 NC GR2 ZP            | 8   |
| 18   | 63361    | SPROCKET-SPLIT COUNTERBORE (PAIR) | 12  |
| 19   | 64162    | WLDMT-UPPER FILLER                | 2   |
| 20   | 64161    | WLDMT-LOWER FILLER                | 2   |
| 21   | 1011603  | BOLT-HEX: .38 X 1.75 NC GR5 ZP    | 72  |
| 22   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP        | 80  |
| 23   | 64159    | CLAMP-FILLER PAINTED              | 4   |
| 24   | 64991    | BOLT-HEX: .38 X 1.25 NC GR8 ZP    | 8   |
| 25   | 59560    | BELT 1/2 X 42 X 56MM 48LPR        | 3   |
| 26   | 1011828  | WASHER-FLAT: .38 ZP               | 8   |



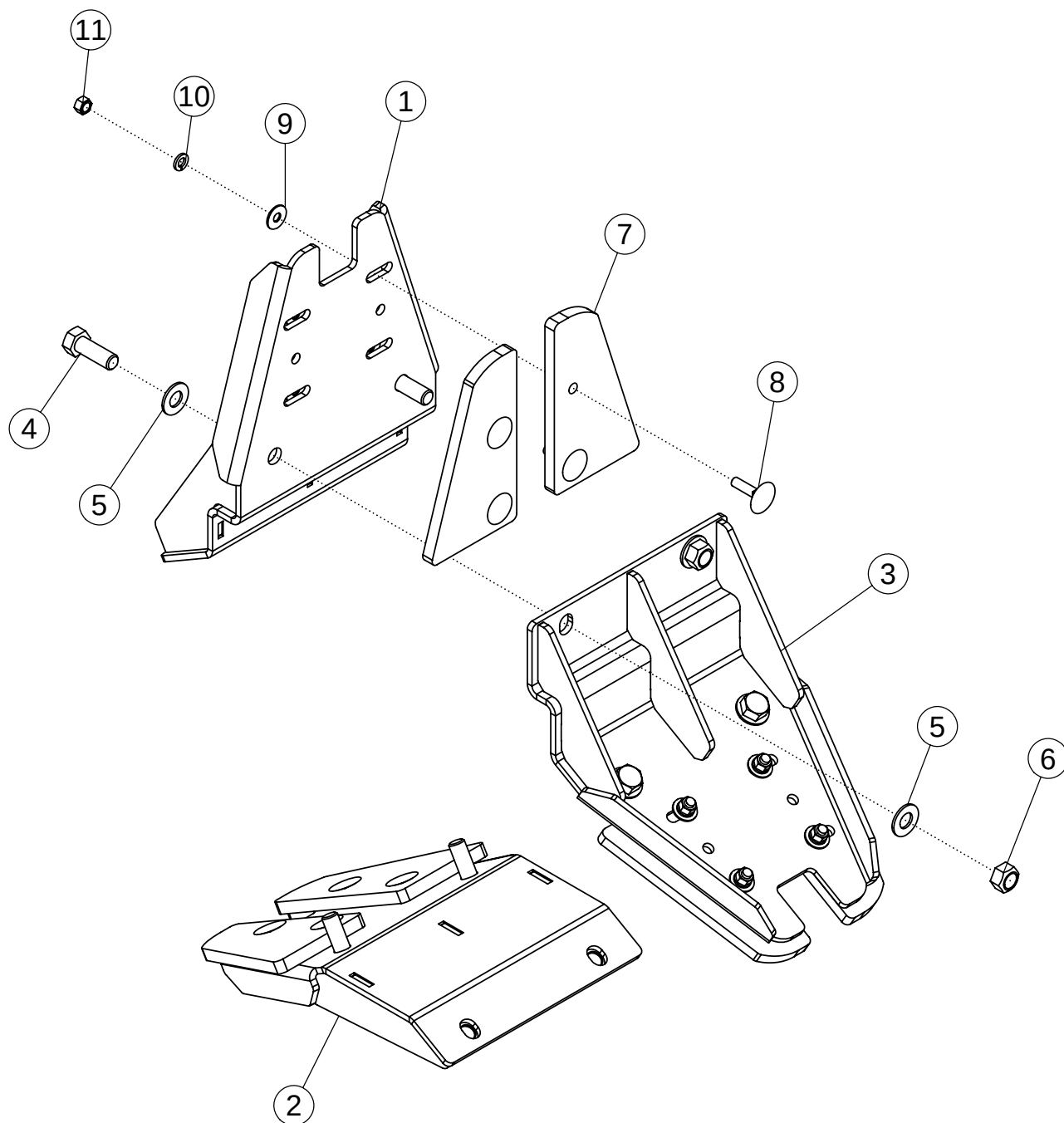
## APRON SHAFT - HOOK CHAIN

| ITEM | PART NO. | DESCRIPTION                                      | QTY |
|------|----------|--------------------------------------------------|-----|
| 1    | 56672    | SHIM-BEARING ZP                                  | AR  |
| 2    | 52405    | BEARING-PILLOW 1.75 (with lock collar)           | 4   |
| 3    | 56697    | WLDMT-SLIDE LH                                   | 1   |
| 4    | 56698    | WLDMT-SLIDE RH                                   | 1   |
| 5    | 56692    | WLDMT-ARM LH                                     | 1   |
| 6    | 56693    | WLDMT-ARM RH                                     | 1   |
| 7    | 1020685  | WASHER-FLAT: 1.00 ZP                             | 4   |
| 8    | 1016944  | PIN-COTTER: .25 X 2.00 ZP                        | 4   |
| 9    | 1011620  | NUT-HEX: .75 NC GR2 ZP                           | 8   |
| 10   | 1014443  | WASHER-FLAT: .50 ZP                              | 16  |
| 11   | 56718    | ROD-THREADED ZP                                  | 2   |
| 12   | 1029104  | BOLT-HEX: .50 X 3.75 NC GR5 ZP                   | 4   |
| 13   | 63394    | WLDMT- BOTTOM APRON SHAFT                        | 1   |
| 14   | 64159    | CLAMP-FILLER PAINTED                             | 4   |
| 15   | 58322    | HALF-DISC ZP                                     | 12  |
| 16   | 62836    | HALF DISC - SPACER ZP (1/2" CHAIN ONLY)          | 24  |
| 17   | 1011725  | BOLT-HEX: .38 X 2.00 NC GR5 ZP (1/2" CHAIN ONLY) | 72  |
|      | 1011603  | BOLT-HEX: .38 X 1.75 NC GR5 ZP                   |     |
| 18   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP                       | 80  |
| 19   | 64161    | WLDMT-LOWER FILLER                               | 2   |
| 20   | 63352    | WLDMT-TOP APRON SHAFT                            | 1   |
| 21   | 58318    | SPROCKET-HALF 2.38 ZP                            | 12  |
|      | 64154    | SPROCKET-HALF 2.38 ZP (ROCK)                     |     |
| 22   | 64162    | WLDMT-UPPER FILLER                               | 2   |
| 23   | 52382    | SEAL PROTECTOR 1-3/4"                            | 2   |
| 24   | 1011611  | BOLT-HEX: .50 X 3.00 NC GR5 ZP                   | 4   |
| 25   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP                       | 8   |
| 26   | 1011828  | WASHER-FLAT: .38 ZP                              | 8   |
| 27   | 64991    | BOLT-HEX: .38 X 1.25 NC GR8 ZP                   | 8   |
| 28   | 53844    | CHAIN 1/2 X 42 X 2.38                            | 6   |
|      | 53846    | CHAIN 5/8 X 42 X 2.38                            |     |



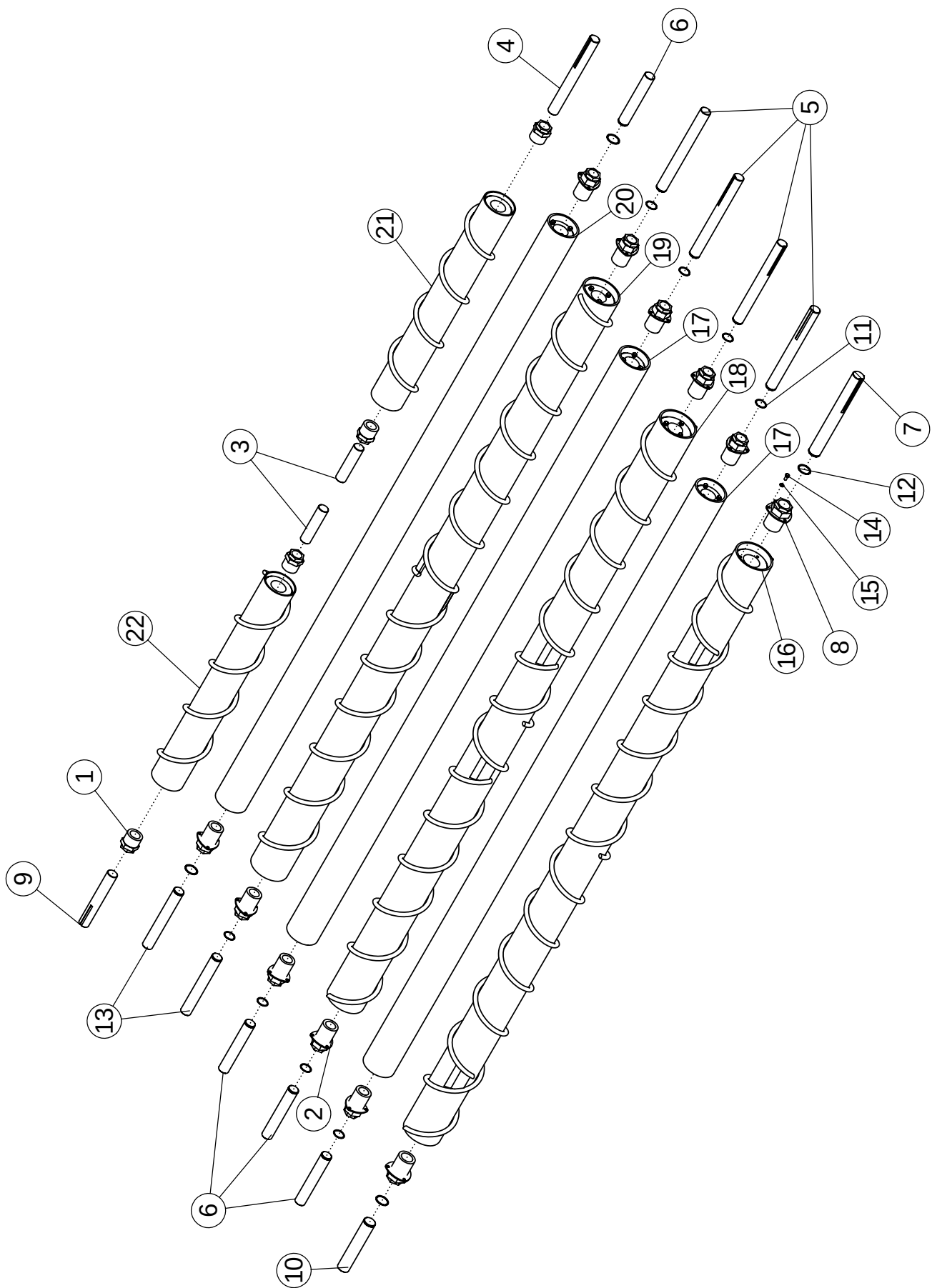
# PADDLE SHAFT

| ITEM | PART NO. | DESCRIPTION                     | QTY |
|------|----------|---------------------------------|-----|
| 1    | 57996    | SHIM-BEARING ZP                 | 2   |
| 2    | 57997    | BEARING-PILLOW 2"               | 2   |
| 3    | 57998    | PLATE-BACKING ZP                | 2   |
| 4    | 51365    | TIGHTENER BOLT                  | 2   |
| 5    | 1013024  | WASHER-FLAT: .63 ZP             | 4   |
| 6    | 1014000  | BOLT-HEX: .63 X 3.50 NC GR5 ZP  | 2   |
| 7    | 1016726  | BOLT-HEX: .63 X 4.00 NC GR5 ZP  | 2   |
| 8    | 1011813  | WASHER-LOCK: .63 ZP             | 4   |
| 9    | 1011578  | NUT-HEX: .63 NC GR2 ZP          | 8   |
| 10   | 57975    | WLDMT-PADDLE SHAFT              | 1   |
| 11   | 1011586  | WASHER-LOCK: .38 ZP             | 72  |
| 12   | 1011576  | NUT-HEX: .38 NC GR2 ZP          | 72  |
| 13   | 50722    | WLDMT - PADDLE DOUBLE RH        | 6   |
| 14   | 50721    | WLDMT - PADDLE SINGLE RH        | 6   |
| 15   | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP      | 24  |
| 16   | 1014349  | BOLT-HEX: .63 X 1.50 NC GR5 ZP  | 24  |
| 17   | 50719    | WLDMT - PADDLE DOUBLE LH        | 6   |
| 18   | 50720    | WLDMT - PADDLE SINGLE LH        | 6   |
| 19   | 51562    | PADDLE-RUBBER                   | 36  |
| 20   | 1030779  | BOLT-ELEVATOR: .38 X 1.50 NC ZP | 72  |



## PLASTIC PADDLE ASSEMBLY (OPTIONAL)

| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 69639    | WLDMT-PADDLE 1                 | 1   |
| 2    | 69642    | WLDMT-PADDLE 2                 | 1   |
| 3    | 69645    | WLDMT-PADDLE 3                 | 1   |
| 4    | 1013918  | BOLT-HEX .63 X 1.750 NC GR5 ZP | 6   |
| 5    | 1013004  | WASHER-FLAT: SAE .63 ZP        | 12  |
| 6    | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP     | 6   |
| 7    | 69398    | PADDLE-PLASTIC                 | 6   |
| 8    | 1030779  | BOLT-ELEVATOR:.38 X 1.50 NC ZP | 12  |
| 9    | 1011828  | WASHER-FLAT .38 ZP             | 12  |
| 10   | 1011586  | WASHER-LOCK: .38 ZP            | 12  |
| 11   | 1011576  | NUT-HEX: .38 NC GR2 ZP         | 12  |





# CLEANING ROLLS

| ITEM | PART NO. | DESCRIPTION | QTY |
|------|----------|-------------|-----|
|------|----------|-------------|-----|

## PARTS COMMON TO ALL ROLLS

|    |         |                                 |    |
|----|---------|---------------------------------|----|
| 1  | 58459   | HUB-TRANTORQUE 1.75             | 4  |
| 2  | 64163   | HUB-TRANTORQUE 1.75 X 3.38      | 10 |
| 3  | 59471   | SHAFT-STUB-#7 ROLL-RH, LH-IDLER | 2  |
| 4  | 58759   | SHAFT-#7 LH ROLL-DRIVE END      | 1  |
| 5  | 64177   | SHAFT-DRIVE #2,3,4,5            | 4  |
| 6  | 64179   | SHAFT-IDLER #2,3,4,6            | 4  |
| 7  | 64181   | SHAFT-#1 DRIVE END              | 1  |
| 8  | 64165   | HUB-TRANTORQUE 2.00 X 3.38      | 2  |
| 9  | 58761   | SHAFT-#7 RH ROLL-DRIVE END      | 1  |
| 10 | 64182   | SHAFT-#1 IDLER END              | 1  |
| 11 | 64184   | RING-RETAINING 1.75             | 10 |
| 12 | 64185   | RING-RETAINING 2.00             | 2  |
| 13 | 64178   | SHAFT-#5,6                      | 2  |
| 14 | 1011599 | BOLT-HEX: .38 X .75 NC GR5 ZP   | 36 |
| 15 | 1011586 | WASHER-LOCK: .38 ZP             | 36 |

## NUMBER ONE ROLL (COMPLETE)

|    |       |                         |   |
|----|-------|-------------------------|---|
| 16 | 58824 | ROLL-SPIRAL-STANDARD    | 1 |
|    | 58937 | ROLL-SPIRAL-POLY COATED |   |
|    | 58948 | ROLL-SPIRAL-HARDENED    |   |

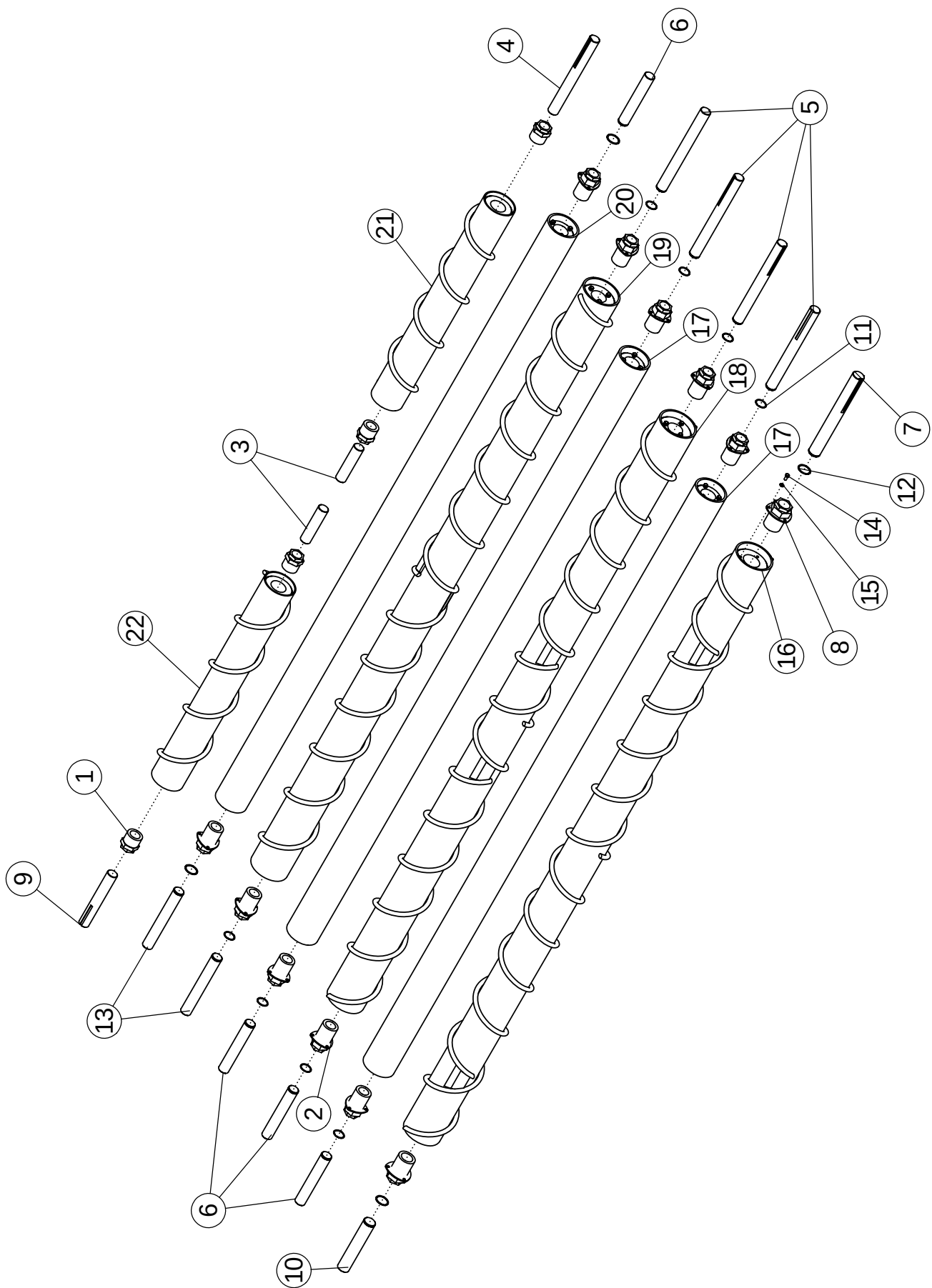
## NUMBER TWO AND FOUR ROLLS (COMPLETE)

|    |       |                            |   |
|----|-------|----------------------------|---|
| 17 | 58953 | ROLL-5.5" SMOOTH-STANDARD  | 2 |
|    | 58943 | ROLL-5" SMOOTH-POLY COATED |   |

## NUMBER THREE ROLL (COMPLETE)

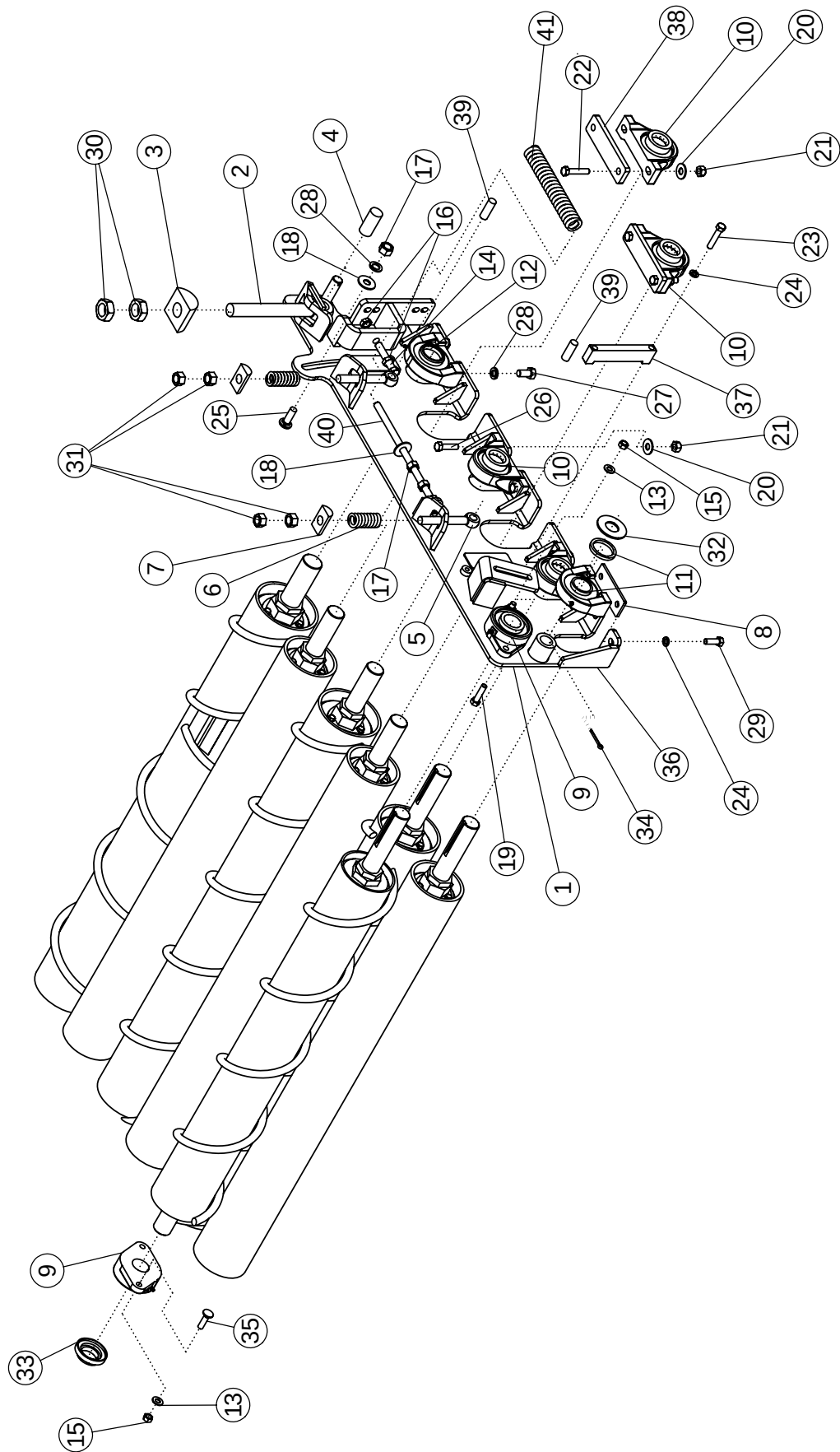
|    |       |                         |   |
|----|-------|-------------------------|---|
| 18 | 58829 | ROLL-SPIRAL-STANDARD    | 1 |
|    | 58939 | ROLL-SPIRAL-POLY COATED |   |
|    | 58949 | ROLL-SPIRAL-HARDENED    |   |

CONTINUED



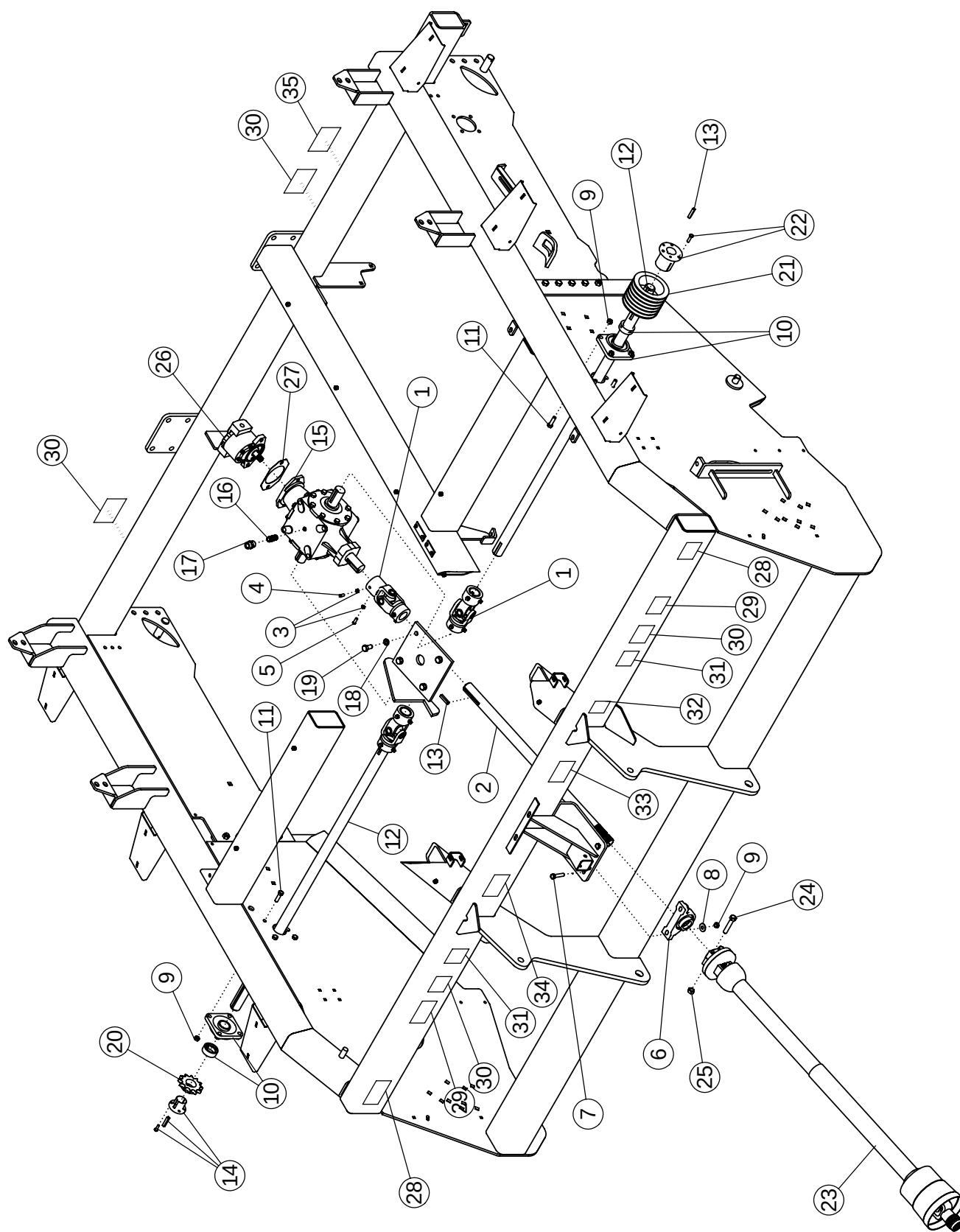
## CLEANING ROLLS (CONTINUED)

| ITEM                                               | PART NO. | DESCRIPTION               | QTY |
|----------------------------------------------------|----------|---------------------------|-----|
| <u>NUMBER FIVE ROLL (COMPLETE)</u>                 |          |                           |     |
| 19                                                 | 58832    | ROLL-SPIRAL-STANDARD      | 1   |
|                                                    | 58942    | ROLL-SPIRAL-POLY COATED   |     |
|                                                    | 58950    | ROLL-SPIRAL-HARDENED      |     |
| <u>NUMBER SIX ROLL (COMPLETE)</u>                  |          |                           |     |
| 20                                                 | 58954    | ROLL-5.5" SMOOTH-STANDARD | 1   |
|                                                    | 58944    | ROLL-SPIRAL-POLY COATED   |     |
| <u>NUMBER SEVEN ROLL - - LEFT HAND (COMPLETE)</u>  |          |                           |     |
| 21                                                 | 62183    | ROLL-SPIRAL-POLY          | 1   |
|                                                    | 59473    | ROLL-SPIRAL               |     |
| <u>NUMBER SEVEN ROLL - - RIGHT HAND (COMPLETE)</u> |          |                           |     |
| 22                                                 | 62185    | ROLL-SPIRAL-POLY          | 1   |
|                                                    | 59475    | ROLL-SPIRAL               |     |



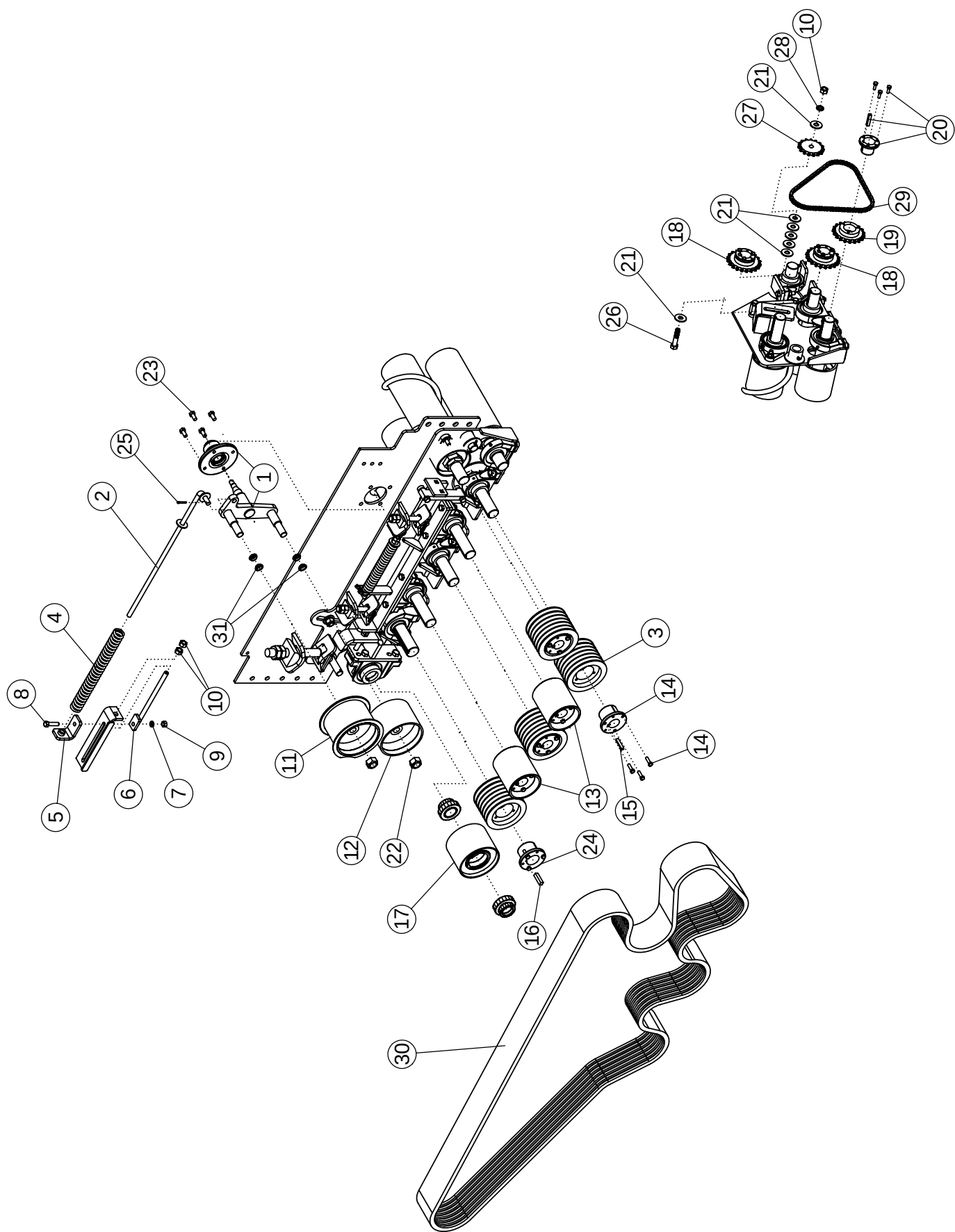
# CLEANING ROLL MOUNTING PACKAGE

| ITEM | PART NO. | DESCRIPTION                                 | QTY |
|------|----------|---------------------------------------------|-----|
| 1    | 58907    | WLDMT-MOUNT RH                              | 1   |
|      | 58906    | WLDMT-MOUNT LH (NOT SHOWN)                  | 1   |
| 2    | 56813    | BOLT-EYEBOLT: 1.25 X 10.5 ZP                | 2   |
| 3    | 56679    | HALF ROUND 3.0" ZP                          | 2   |
| 4    | 56676    | ROD ZP                                      | 2   |
| 5    | 56814    | BOLT-EYEBOLT: .75 X 6.00 ZP                 | 4   |
| 6    | 57877    | SPRING 3.00" (RIGHT SIDE ONLY)              | 2   |
| 7    | 56680    | HALF ROUND 1.50" ZP                         | 4   |
| 8    | 57992    | SHIM-BEARING                                | 2   |
| 9    | 62134    | BEARING-FLANGE 1-3/4"                       | 4   |
| 10   | 52405    | BEARING-PILLOW 1-3/4"                       | 8   |
|      | 64466    | PILLOW BLOCK BEARING 1-3/4" STL (ROCK ONLY) |     |
| 11   | 62135    | BEARING 1.750 TAPPED BASE                   | 2   |
| 12   | 62136    | BEARING 2.000 TAPPED BASE                   | 2   |
| 13   | 1011584  | WASHER-FLAT: SAE .50 ZP                     | 4   |
| 14   | 1032273  | BOLT-TAP: .63 X 3.50 NC GR5 ZP              | 2   |
| 15   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP                  | 8   |
| 16   | 1026259  | NUT-JAM: .63 NC GR2 ZP                      | 4   |
| 17   | 1011578  | NUT-HEX: .63 NC GR2 ZP                      | 8   |
| 18   | 1013024  | WASHER-FLAT: .63 ZP                         | 4   |
| 19   | 1011609  | BOLT-HEX: .50 X 2.00 NC GR5 ZP              | 4   |
| 20   | 59104    | WASHER-FLAT: .56 GR8 ZP                     | 16  |
| 21   | 59105    | NUT-TOPLOCK: .56 NC GR8 ZP                  | 16  |
| 22   | 59103    | BOLT-HEX: .56 X 2.50 NC GR8 ZP              | 8   |
| 23   | 1011610  | BOLT-HEX: .50 X 2.50 NC GR5 ZP              | 4   |
| 24   | 1011581  | WASHER-LOCK: .50 ZP                         | 8   |
| 25   | 58635    | BOLT-CRG: .63 X 2.00 NC GR5 ZP              | 2   |
| 26   | 59102    | BOLT-HEX: .56 X 2.00 NC GR8 ZP              | 8   |
| 27   | 1032509  | BOLT-HEX: .63 X 1.25 NC GR5 ZP              | 4   |
| 28   | 1011813  | WASHER-LOCK: .63 ZP                         | 6   |
| 29   | 1011607  | BOLT-HEX: .50 X 1.50 NC GR5 ZP              | 4   |
| 30   | 62511    | NUT-JAM: 1.25 NC GR2 ZP                     | 4   |
| 31   | 1011620  | NUT-HEX: .75 NC GR2 ZP                      | 8   |
| 32   | 1013431  | WASHER-FLAT: 1.25 ZP                        | 2   |
| 33   | 52383    | LOCK PROTECTOR 1-3/4"                       | 2   |
| 34   | 1016727  | PIN-COTTER: .25 X 2.50 NP                   | 2   |
| 35   | 59517    | BOLT-CRG: .50 X 1.75 NC GR5 ZP              | 4   |
| 36   | 56682    | WLDMT-SLIDE MOUNT RH                        | 1   |
|      | 56681    | WLDMT-SLIDE MOUNT LH (NOT SHOWN)            | 1   |
| 37   | 56677    | WLDMT-HOLDER                                | 2   |
| 38   | 57792    | SHIM-BEARING                                | 4   |
| 39   | 56675    | ROD ZP                                      | 4   |
| 40   | 56815    | WLDMT-BOLT & NUT ZP                         | 2   |
| 41   | 57878    | SPRING 10"                                  | 2   |



## MAIN DRIVE: ONBOARD OPTION

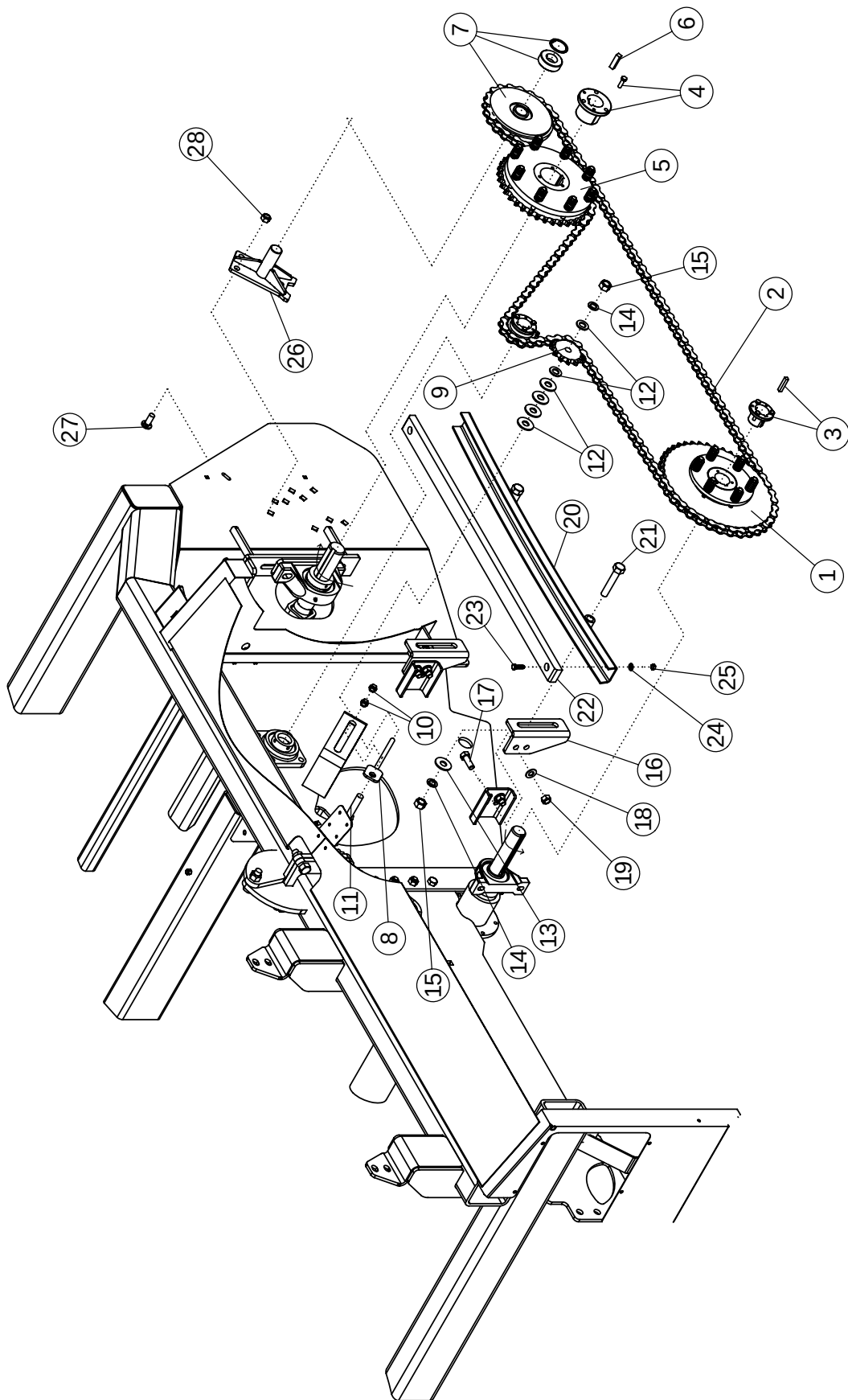
| ITEM | PART NO. | DESCRIPTION                      | QTY |
|------|----------|----------------------------------|-----|
| 1    | 53642    | U-JOINT                          | 3   |
| 2    | 56775    | SPLINE SHAFT                     | 1   |
| 3    | 1013519  | NUT-JAM: .38 NC GR2 ZP           | 12  |
| 4    | 1030708  | SCREW-SET: C-P .38 X .75 NC GR8  | 6   |
| 5    | 1030709  | SCREW-SET: C-P .38 X 1.00 NC GR8 | 6   |
| 6    | 52405    | BEARING-PILLOW 1.75              | 1   |
| 7    | 1017708  | BOLT-HEX: .50 X 2.25 NC GR5 ZP   | 2   |
| 8    | 1014443  | WASHER-FLAT: .50 ZP              | 2   |
| 9    | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP       | 10  |
| 10   | 52404    | BEARING-FLANGE 1.75              | 2   |
| 11   | 1011608  | BOLT-HEX: .50 X 1.75 NC GR5 ZP   | 8   |
| 12   | 56819    | SHAFT-DRIVE 6R                   | 2   |
| 13   | 50152    | KEY .38 X .38 X 2.00             | 7   |
| 14   | 53641    | HUB P1 1-3/4" (WITH KEY)         | 1   |
| 15   | 62396    | GEARBOX-PRAIRIE (1.81:1) PAINTED | 1   |
| 16   | 69128    | FTG-ADAPTER: 8MP-8MP 4" LONG     | 1   |
| 17   | 55730    | FTG-ADAPTER: 8FP-8FP             | 1   |
| 18   | 1011813  | WASHER-LOCK: .63 ZP              | 4   |
| 19   | 1032509  | BOLT-HEX: .63 X 1.25 NC GR5 ZP   | 4   |
| 20   | 62034    | SPROCKET H80-P12                 | 1   |
| 21   | 56646    | SHEAVE 6TB62                     | 1   |
|      | 56647    | SHEAVE 6TB68                     |     |
|      | 53668    | SHEAVE 6TB56                     |     |
| 22   | 50335    | HUB Q1 1.75                      | 1   |
| 23   | 51481    | PTO-CV 1.75" WEASLER (HRV)       | 1   |
|      | 51480    | PTO-CV 1.38" WEASLER (HRV)       |     |
| 24   | 1030704  | BOLT-HEX: .63 X 3.25 NC GR5 ZP   | 2   |
| 25   | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP       | 2   |
| 26   | 62153    | PUMP-HYDRAULIC 5.3               | 1   |
| 27   | 63702    | PLATE-ADAPTER SAE 'B' PUMP       | 1   |
| 28   | 64617    | DECAL-DANGER                     | 2   |
| 29   | 52334    | DECAL-WARNING                    | 2   |
| 30   | 52338    | DECAL-DANGER                     | 4   |
| 31   | 52329    | DECAL-DANGER                     | 2   |
| 32   | 64616    | DECAL-ENGAGE PTO                 | 1   |
| 33   | 62964    | DECAL-WARNING                    | 1   |
| 34   | 53747    | DECAL-DANGER                     | 1   |
| 35   | 59614    | DECAL-CAUTION                    | 1   |





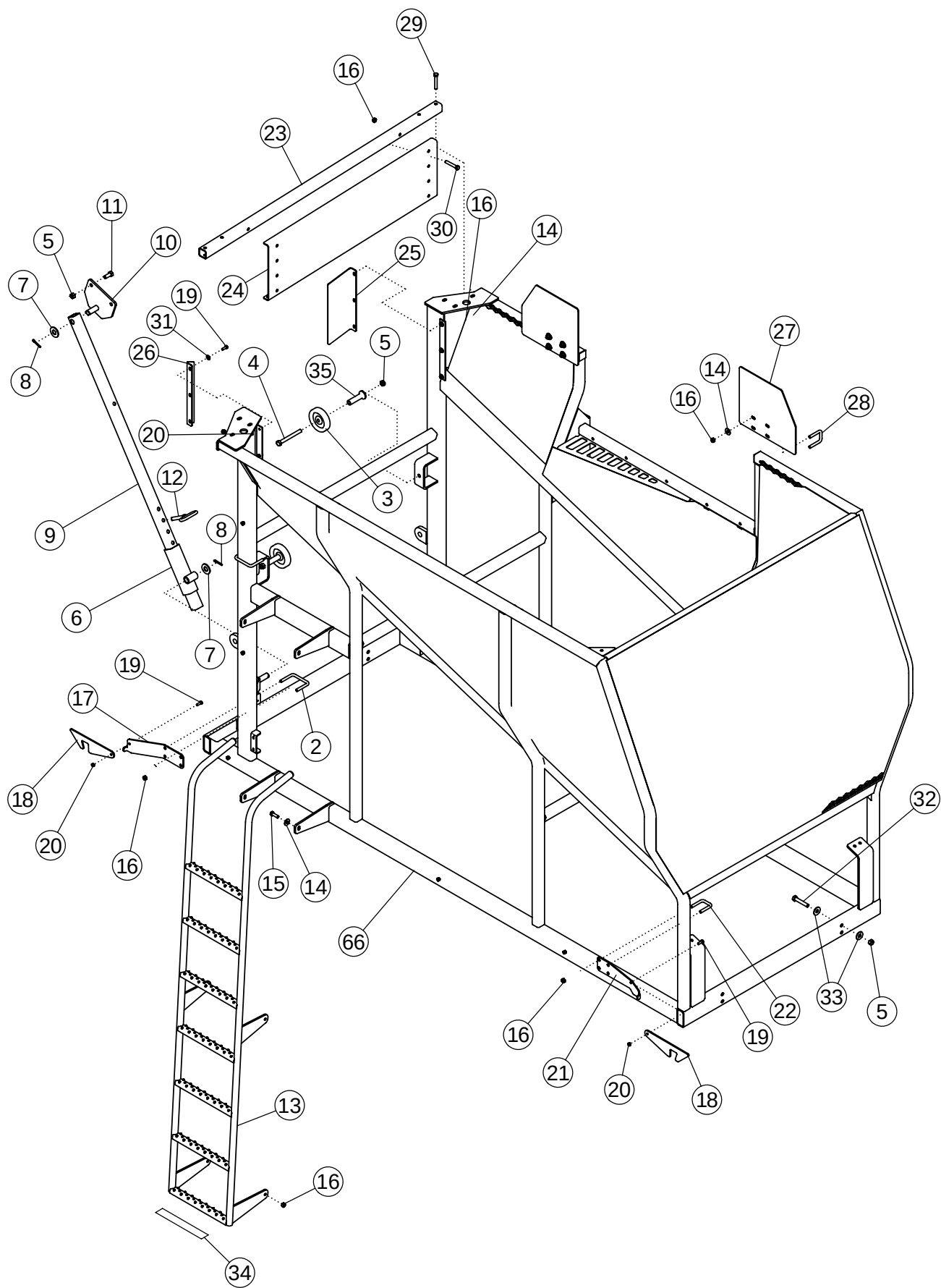
# CLEANING ROLL DRIVE

| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 56422    | ASSY-SPINDLE & HUB             | 1   |
| 2    | 56711    | ROD-PLATED                     | 1   |
| 3    | 56646    | SHEAVE 6TB62                   | 4   |
| 4    | 56853    | SPRING                         | 1   |
| 5    | 56708    | HOLDER-PLATED                  | 1   |
| 6    | 56707    | ADJUSTMENT ROD ZP              | 1   |
| 7    | 1011581  | WASHER-LOCK: .50 ZP            | 1   |
| 8    | 1011609  | BOLT-HEX: .50 X 2.00 NC GR5 ZP | 1   |
| 9    | 1011577  | NUT-HEX: .50 NC GR2 ZP         | 1   |
| 10   | 1011578  | NUT-HEX: .63 NC GR2 ZP         | 3   |
| 11   | 57933    | WLDMT- IDLER (with flange)     | 1   |
| 12   | 50387    | WLDMT-IDLER                    | 1   |
| 13   | 56396    | WLDMT-PULLEY 6R                | 2   |
| 14   | 50335    | HUB Q1 1.75                    | 5   |
| 15   | 50152    | KEY .38 X .38 X 2.00           | 5   |
| 16   | 57995    | KEY .50 X .50 X 2.00           | 1   |
| 17   | 56406    | ASSY-IDLER PULLEY 6R           | 1   |
| 18   | 53649    | SPROCKET H60-P20               | 2   |
| 19   | 62106    | SPROCKET H60-P19               | 1   |
| 20   | 53641    | HUB P1 1.75 (WITH KEY)         | 3   |
| 21   | 1013024  | WASHER-FLAT: .63 ZP            | 7   |
| 22   | 1016969  | NUT-TOPLOCK: 1.00 NC GR5 ZP    | 2   |
| 23   | 1015558  | BOLT-HEX: .50 X 1.00 NF GR5 ZP | 4   |
| 24   | 50385    | HUB Q1 2.00                    | 1   |
| 25   | 1019827  | PIN-COTTER: .19 X 1.00 NP      | 1   |
| 26   | 1011624  | BOLT-HEX: .63 X 3.00 NC GR5 ZP | 1   |
| 27   | 53651    | 7348-2 SPROCKET IDLER          | 1   |
| 28   | 1011813  | WASHER-LOCK: .63 ZP            | 1   |
| 29   | 58165    | CHAIN-ROLLER 60H-1R-052        | 1   |
| 30   | 56648    | V-BELT 6B195                   | 1   |
| 31   | 50940    | BUSHING                        | 4   |



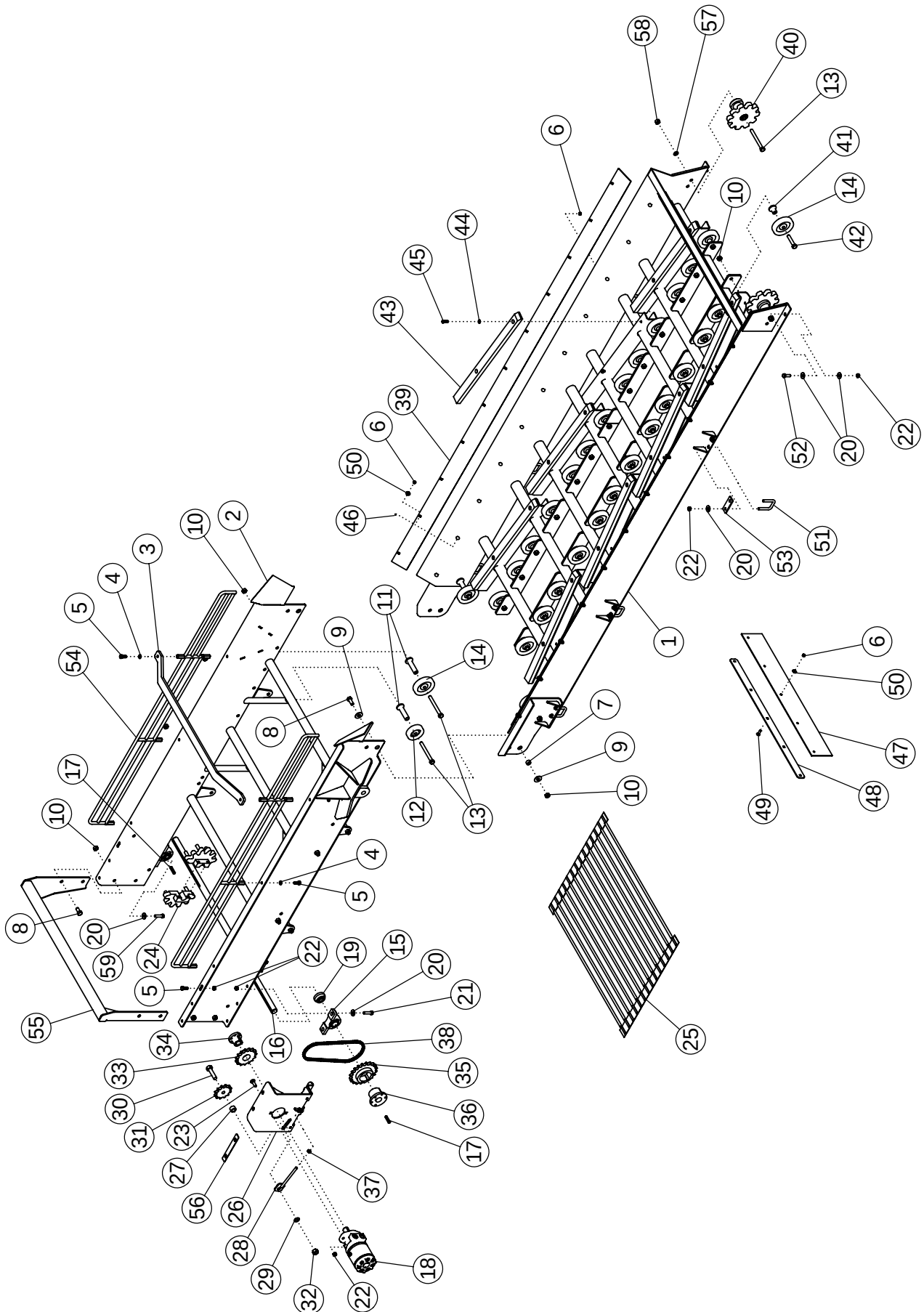
# APRON/PADDLE SHAFT DRIVE

| ITEM | PART NO. |                                               | QTY |
|------|----------|-----------------------------------------------|-----|
| 1    | 58335    | SPROCKET-CLUTCH 80P45 PRESET                  | 1   |
| 2    | 63578    | CHAIN-ROLLER 80H-1R-176                       | 1   |
| 3    | 53641    | HUB P1 1.75 (WITH .38 X 2.00 KEY)             | 1   |
| 4    | 50385    | HUB Q1 2.00                                   | 1   |
| 5    | 57993    | SPROCKET-CLUTCH 80Q36 PRESET                  | 1   |
|      | 69630    | SPROCKET-CLUTCH 80Q51 PRESET (PLASTIC PADDLE) |     |
| 6    | 57995    | KEY .50 X .50 X 2.00                          | 1   |
| 7    | 56851    | SPROCKET-IDLER H8025 X 1.44                   | 1   |
| 8    | 56864    | WLDMT-ADJUSTER                                | 1   |
| 9    | 56334    | SPROCKET-IDLER 8012                           | 1   |
| 10   | 1011577  | NUT-HEX: .50 NC GR2 ZP                        | 2   |
| 11   | 1032271  | BOLT-HEX: .75 X 3.25 NC GR5 ZP                | 1   |
| 12   | 1012634  | WASHER-FLAT: SAE .75 ZP                       | 6   |
| 13   | 1030702  | WASHER-FLAT: .75 ZP                           | 2   |
| 14   | 1012061  | WASHER-LOCK: .75 ZP                           | 3   |
| 15   | 1011620  | NUT-HEX: .75 NC GR5 ZP                        | 3   |
| 16   | 57804    | MOUNT                                         | 2   |
| 17   | 1013918  | BOLT-HEX: .63 X 1.75 NC GR5 ZP                | 4   |
| 18   | 1013004  | WASHER-FLAT: SAE .63 ZP                       | 4   |
| 19   | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP                    | 4   |
| 20   | 57853    | WLDMT-SUPPORT                                 | 1   |
| 21   | 1011625  | BOLT-HEX: .75 X 4.00 NC GR5 ZP                | 2   |
| 22   | 57827    | SLIDE-CHAIN                                   | 1   |
| 23   | 1011601  | BOLT-HEX: .38 X 1.25 NC GR5 ZP                | 2   |
| 24   | 1014608  | WASHER-FLAT: SAE .38 ZP                       | 2   |
| 25   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP                    | 2   |
| 26   | 69625    | WLDMT-IDLER PADDLE SHAFT                      | 1   |
| 27   | 72063    | BOLT-CRG: .63 X 1.50 NC GR5 ZP                | 3   |
| 28   | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP                    | 3   |



# TANK

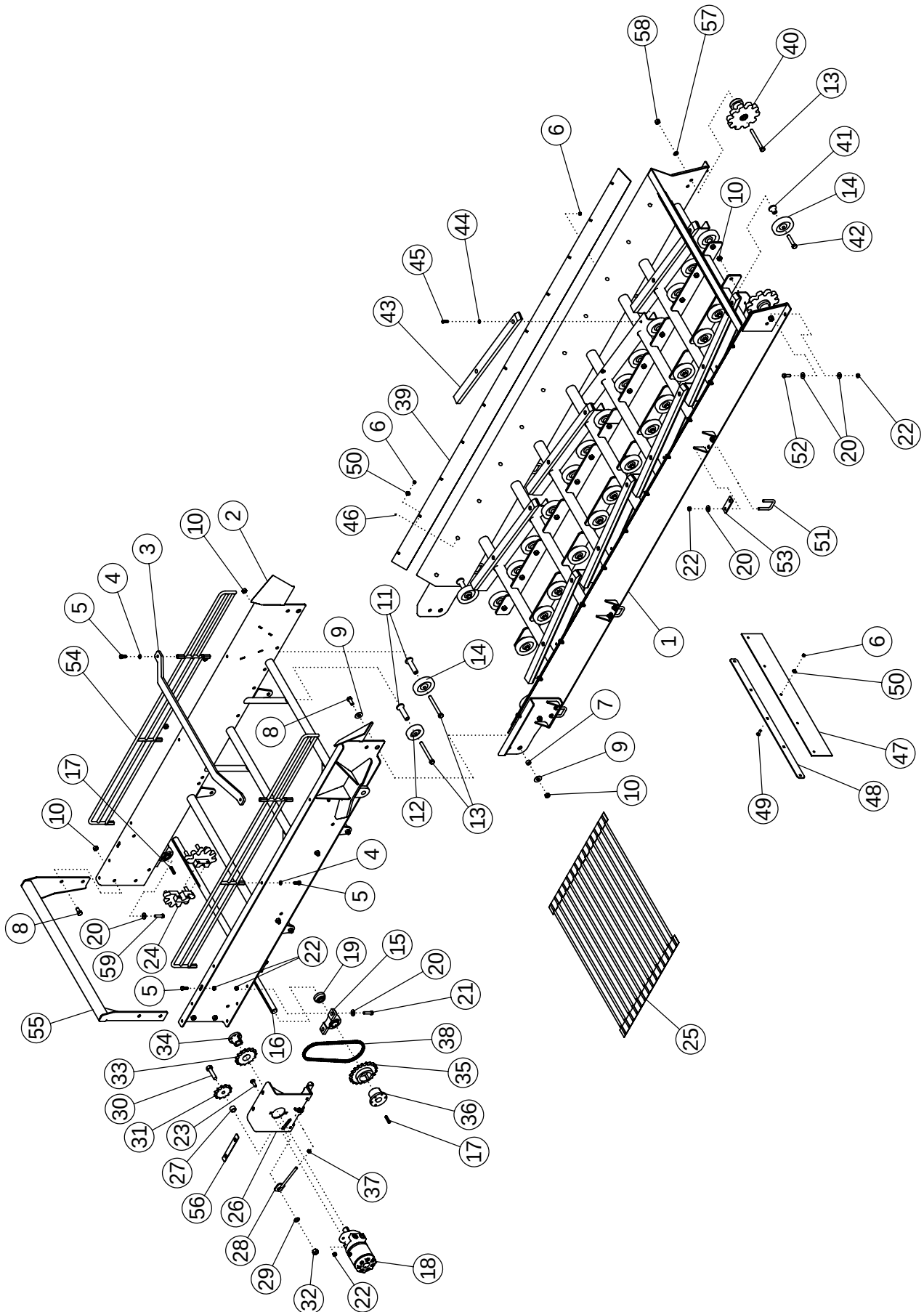
| ITEM | PART NO. | DESCRIPTION                        | QTY |
|------|----------|------------------------------------|-----|
| 1    | 69797    | WLDMT-TANK WHEEL 6R                | 1   |
| 2    | 54653    | U-BOLT: .50 X 3.25 X 4.00 X 3.25   | 2   |
| 3    | 53825    | BOGIE WHEEL 5"                     | 2   |
| 4    | 1013068  | BOLT-HEX: .63 X 6.00 NC GR5 ZP     | 2   |
| 5    | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP         | 14  |
| 6    | 54788    | WLDMT-LOCK SLIDE                   | 2   |
| 7    | 1020685  | WASHER-FLAT: 1.00                  | 4   |
| 8    | 1016944  | PIN-COTTER: .25 X 2.00 ZP          | 4   |
| 9    | 56836    | TUBE-LOCK                          | 2   |
| 10   | 54785    | WLDMT-LOCK BRACKET                 | 2   |
| 11   | 1014349  | BOLT-HEX: .63 X 1.50 NC GR5 ZP     | 4   |
| 12   | 1030947  | PIN-HITCH: .63 X 4.00 ZP W/HAIRPIN | 2   |
| 13   | 68097    | WLDMT-LADDER WHEEL                 | 1   |
| 14   | 1014443  | WASHER-FLAT: .50 ZP                | 16  |
| 15   | 1011607  | BOLT-HEX: .50 X 1.50 NC GR5 ZP     | 4   |
| 16   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP         | 26  |
| 17   | 64573    | LATCH-EXTENSION RH                 | 1   |
| 18   | 51332    | LATCH-DOOR                         | 2   |
| 19   | 1011600  | BOLT-HEX: .38 X 1.00 NC GR5 ZP     | 8   |
| 20   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP         | 8   |
| 21   | 64572    | PLATE-LATCH                        | 1   |
| 22   | 65658    | U-BOLT: .50 X 3 X 2.06 X 3         | 2   |
| 23   | 64749    | TUBE-STRIKER                       | 1   |
| 24   | 64574    | PLATE-STRIKER                      | 1   |
| 25   | 64746    | PLATE-TANK TO BOOM REAR            | 1   |
| 26   | 64747    | PLATE-TANK TO BOOM FRONT           | 1   |
| 27   | 57917    | PLATE-EXTENSION                    | 2   |
| 28   | 65658    | U-BOLT: .50 X 3 X 2.06 X 3         | 4   |
| 29   | 1017719  | BOLT-HEX: .50 X 3.25 NC GR5 ZP     | 4   |
| 30   | 1011611  | BOLT-HEX: .50 X 3.00 NC GR5 ZP     | 2   |
| 31   | 1011828  | WASHER-FLAT: .38 ZP                | 6   |
| 32   | 1014000  | BOLT-HEX: .63 X 3.50 NC GR5 ZP     | 8   |
| 33   | 1013024  | WASHER-FLAT: .63 ZP                | 16  |
| 34   | 59615    | DECAL-REFLECTIVE TAPE              | 7   |
| 35   | 64192    | STAND-OFF 4.00                     | 2   |



# ELEVATOR AND BOOM ASSEMBLY

| ITEM | PART NO. | DESCRIPTION                              | QTY |
|------|----------|------------------------------------------|-----|
| 1    | 64725    | WLDMT-ELEV 6R                            | 1   |
| 2    | 53450    | WLDMT-ELEVATOR BOOM                      | 1   |
| 3    | 54803    | CROSS BRACE-BOOM                         | 1   |
| 4    | 1011581  | WASHER-LOCK: .50 ZP                      | 8   |
| 5    | 1011606  | BOLT-HEX: .50 X 1.25 NC GR5 ZP           | 10  |
| 6    | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP               | 43  |
| 7    | 53449    | SLEEVE-HINGE                             | 2   |
| 8    | 1014349  | BOLT-HEX: .63 X 1.50 NC GR5 ZP           | 6   |
| 9    | 1013024  | WASHER-FLAT: .63 ZP                      | 4   |
| 10   | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP               | 44  |
| 11   | 64192    | STAND OFF: .63 X 4.00                    | 12  |
| 12   | 53854    | BOGIE WHEEL 4"                           | 4   |
| 13   | 1013068  | BOLT-HEX: .63 X 6.00 NC GR5 ZP           | 14  |
| 14   | 53825    | BOGIE WHEEL 5"                           | 34  |
| 15   | 52405    | BEARING-PILLOW 1.75                      | 2   |
| 16   | 68650    | SHAFT HEAD 1.75                          | 1   |
| 17   | 50152    | KEY .38 X .38 X 2.00                     | 3   |
| 18   | 57686    | MOTOR-HYDRAULIC 32.3IN <sup>3</sup> /REV | 1   |
| 19   | 52382    | SEAL PROTECTOR 1.750                     | 2   |
| 20   | 1014443  | WASHER-FLAT: .50 ZP                      | 24  |
| 21   | 1017708  | BOLT-HEX: .50 X 2.25 NC GR5 ZP           | 2   |
| 22   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP               | 22  |
| 23   | 1011660  | BOLT-CRG: .50 X 1.50 NC GR5 ZP           | 2   |
| 24   | 68659    | SPROCKET-SPLIT 50MM                      | 2   |
|      | 68658    | SPROCKET-SPLIT 56MM                      |     |
| 25   | 68075    | BELT-50MM .50 X 42 X 238 LPR             | 1   |
|      | 68074    | BELT-56MM .50 X 42 X 212 LPR             |     |
| 26   | 64627    | WLDMT-REDUCTION MOUNT                    | 1   |
| 27   | 58086    | SPACER-CHAIN IDLER ZP                    | 1   |
| 28   | 63876    | TENSIONER ZP                             | 1   |
| 29   | 1012061  | WASHER-LOCK: .75 ZP                      | 1   |
| 30   | 1012059  | BOLT-HEX: .75 X 3.00 NC GR5 ZP           | 1   |
| 31   | 56334    | SPROCKET-IDLER 8012                      | 1   |
| 32   | 1011620  | NUT-HEX: .75 NC GR2 ZP                   | 1   |
| 33   | 64155    | SPROCKET H80-P15                         | 1   |
| 34   | 53719    | HUB P1 1.25                              | 1   |
| 35   | 56650    | SPROCKET H80-Q20                         | 1   |
| 36   | 50335    | HUB Q1 1.75                              | 1   |
| 37   | 1011591  | NUT-JAM: .50 NC ZP                       | 2   |
| 38   | 64654    | CHAIN-ROLLER 80H-1R-038                  | 1   |
|      | 64675    | LINK OFFSET 80H                          | AR  |

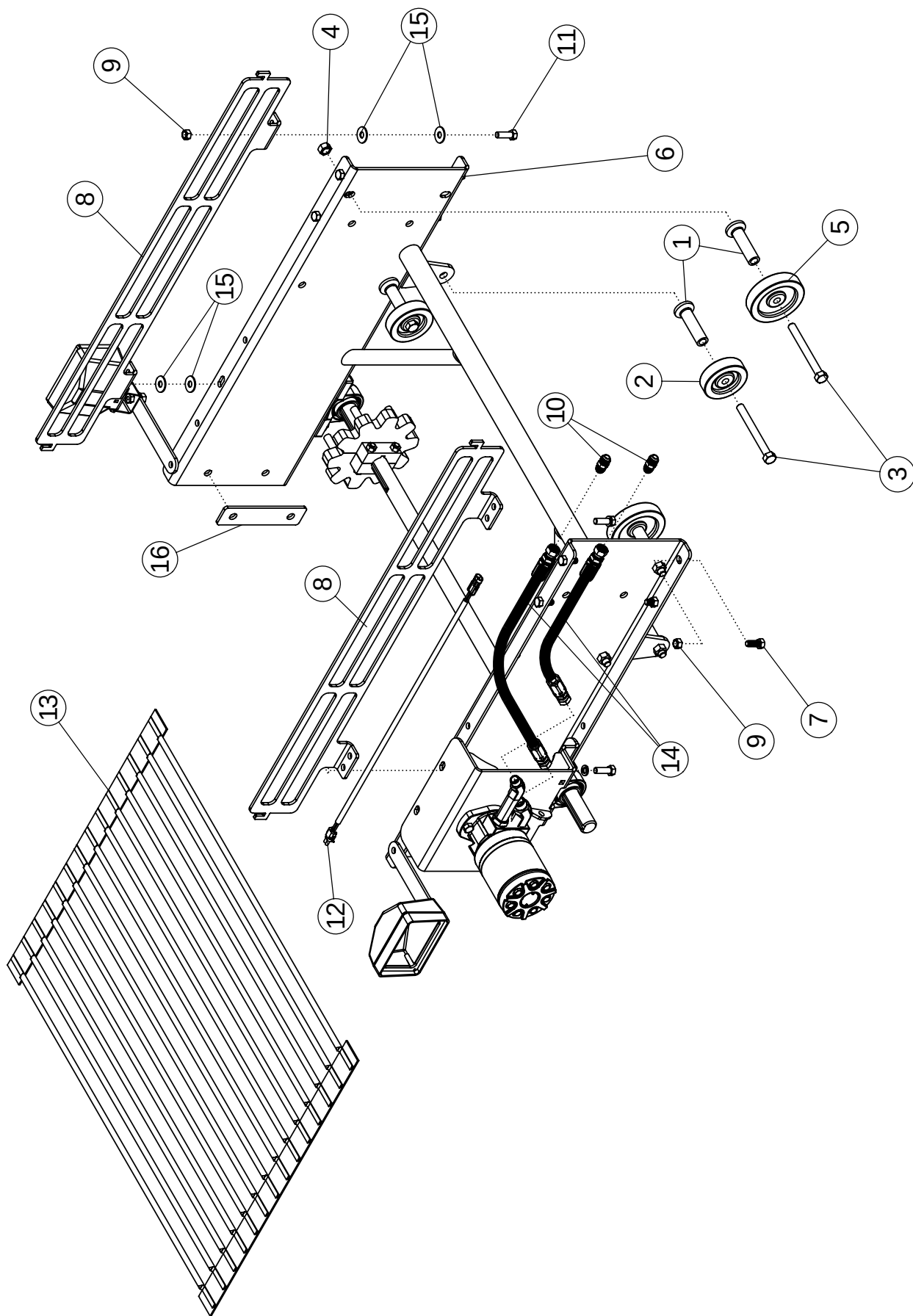
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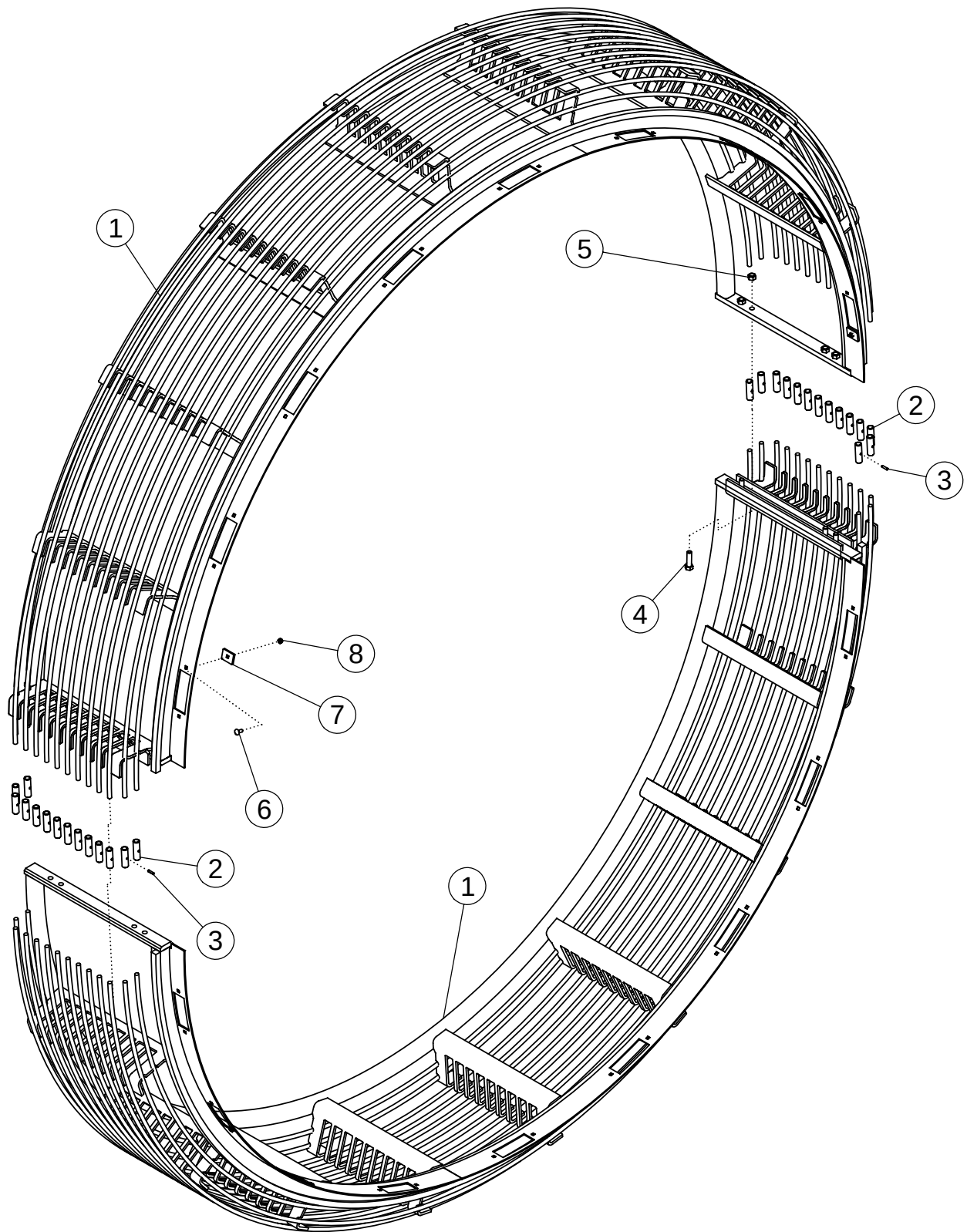
## ELEVATOR AND BOOM ASSEMBLY (CONTINUED)

| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 39   | 64550    | BELT PROTECTOR                 | 2   |
| 40   | 63813    | SPROCKET-IDLER 50MM 10T        | 2   |
|      | 54824    | SPROCKET-IDLER 56MM            |     |
| 41   | 58971    | STAND OFF 1.50"                | 26  |
| 42   | 65825    | BOLT-HEX: .63 X 3.25 NC GR5 ZP | 26  |
| 43   | 56774    | PLASTIC SLIDE                  | 8   |
| 44   | 1014608  | WASHER-FLT: SAE .38 ZP         | 16  |
| 45   | 1011601  | BOLT-HEX: .38 X 1.25 NC GR5 ZP | 16  |
| 46   | 1011599  | BOLT-HEX: .38 X .75 NC GR5 ZP  | 22  |
| 47   | 64609    | FLAP-ELEVATOR                  | 1   |
| 48   | 64608    | STRIP-BOLTING                  | 1   |
| 49   | 1016362  | BOLT-CRG: .38 X 1.25 NC GR5 ZP | 5   |
| 50   | 1011828  | WASHER-FLAT: .38 ZP            | 27  |
| 51   | 65658    | U-BOLT: .50 X 3 X 2.06 X 3     | 6   |
| 52   | 1011607  | BOLT-HEX: .50 X 1.50 NC GR5 ZP | 2   |
| 53   | 64748    | PLATE-ELEVATOR BACKING         | 4   |
| 54   | 64744    | WLDMT-BOOM EXTENSION           | 2   |
| 55   | 64578    | WLDMT-BOOM END SUPPORT         | 1   |
| 56   | 64732    | PLATE-SHIM                     | AR  |
| 57   | 1011813  | WASHER-LOCK: .63 ZP            | 2   |
| 58   | 1011578  | NUT-HEX: .63 NC GR2 ZP         | 2   |
| 59   | 1011608  | BOLT-HEX: .50 X 1.75 NC GR5 ZP | 2   |



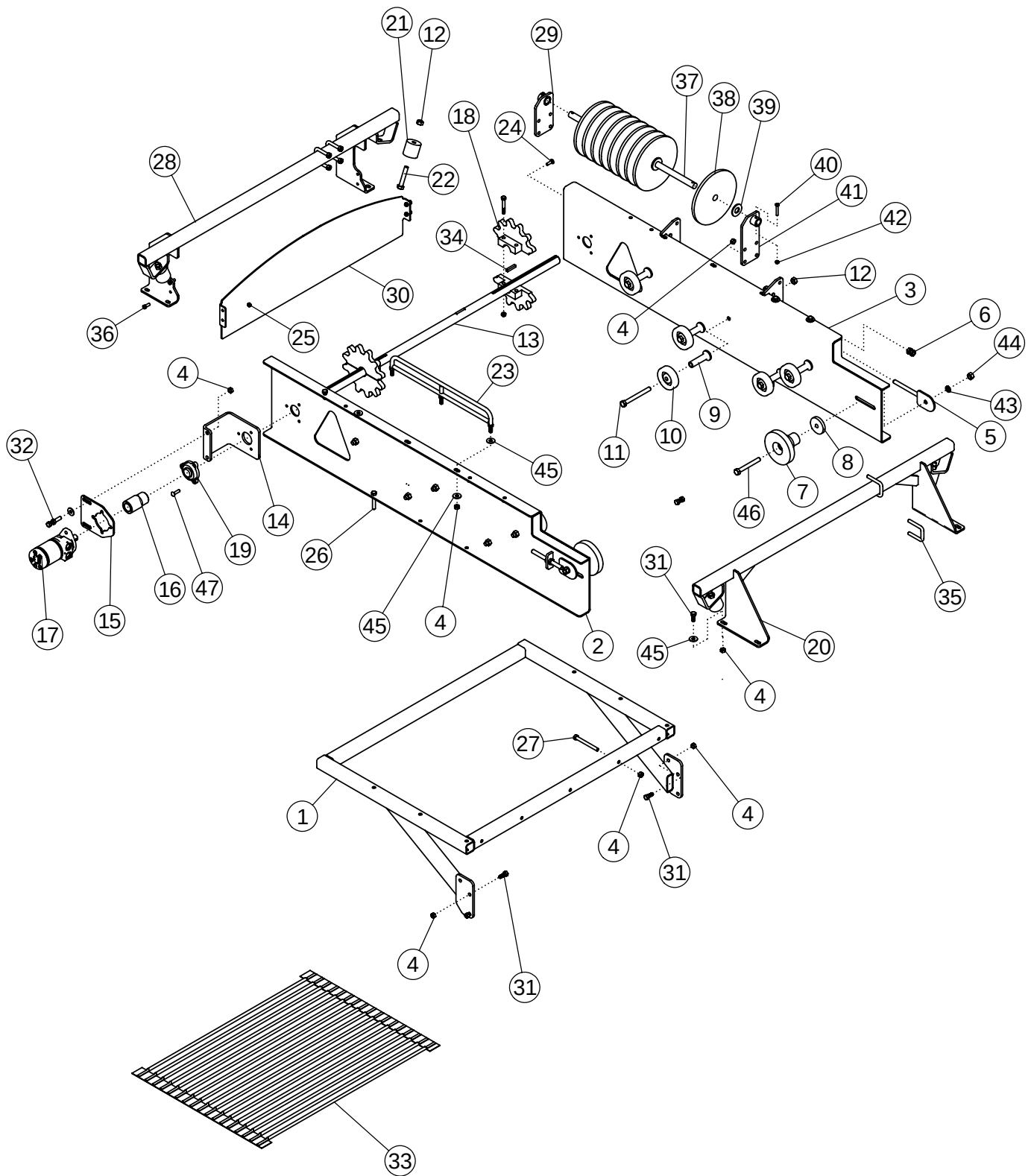
## BOOM EXTENSION 50MM/56MM (OPTIONAL)

| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 64192    | STAND OFF                      | 6   |
| 2    | 53854    | BOGIE WHEEL 4"                 | 4   |
| 3    | 1013068  | BOLT-HEX: .63 X 6.00 NC GR5 ZP | 6   |
| 4    | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP     | 6   |
| 5    | 53825    | BOGIE WHEEL 5"                 | 2   |
| 6    | 68708    | WLDMT-BOOM EXTENSION           | 1   |
| 7    | 1011606  | BOLT-HEX: .50 X 1.25 NC GR5 ZP | 8   |
| 8    | 58898    | WLDMT-BOOM EXT. RAIL           | 2   |
| 9    | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP     | 12  |
| 10   | 58194    | FTG-ADAPTER: 8MJ-8MJ           | 2   |
| 11   | 1011607  | BOLT-HEX: .50 X 1.50 NC GR5 ZP | 4   |
| 12   | 64077    | HARNESS-EXTENSION: 32" 2 WIRE  | 2   |
| 13   | 68077    | BELT-50MM: .50 X 42 X 30LPR    | 1   |
|      | 68076    | BELT-56MM: .50 X 42 X 27LPR    |     |
| 14   | 57676    | HOSE: .50 X 31 8FJX-8FJX       | 2   |
| 15   | 1014443  | WASHER-FLAT: .50 ZP            | 9   |
| 16   | 68710    | PLATE-BOOM SUPPORT SPACER      | AR  |



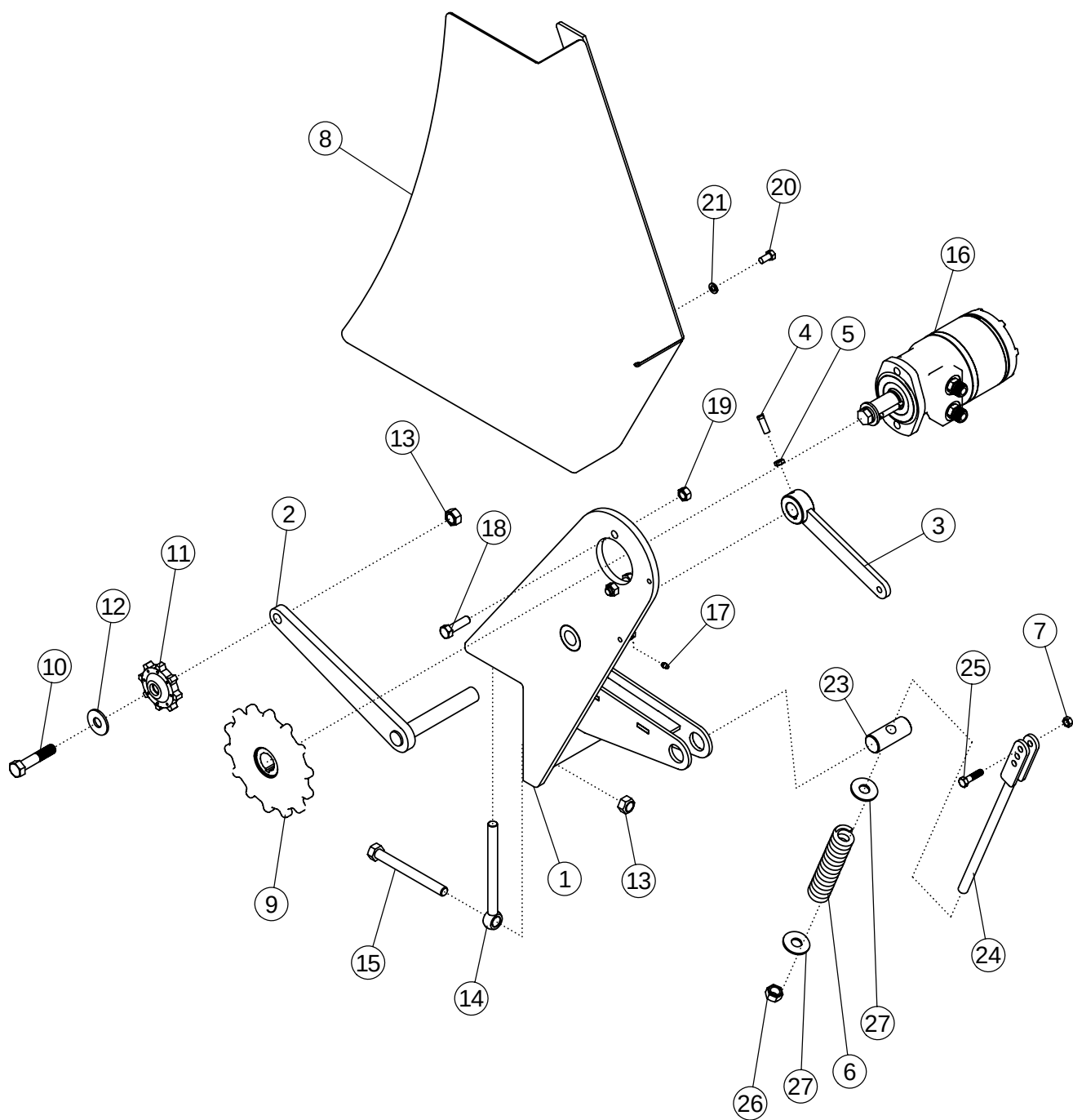
## WHEEL ASSEMBLY

| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 58704    | WLDMT-WHEEL HALF               | 2   |
| 2    | 59410    | TUBE-COUPLER ZP                | 28  |
| 3    | 1030795  | PIN-ROLL: .25 X 1.00 ZP        | 28  |
| 4    | 1017526  | BOLT-HEX .63 X 2.25 NC GR5 ZP  | 8   |
| 5    | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP     | 8   |
| 6    | 59488    | BOLT-CRG: .38 X 1.00 NC GR5 ZP | 18  |
| 7    | 59485    | TAB-WHEEL DRIVE                | 18  |
| 8    | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP     | 18  |



# WHEEL CONVEYOR

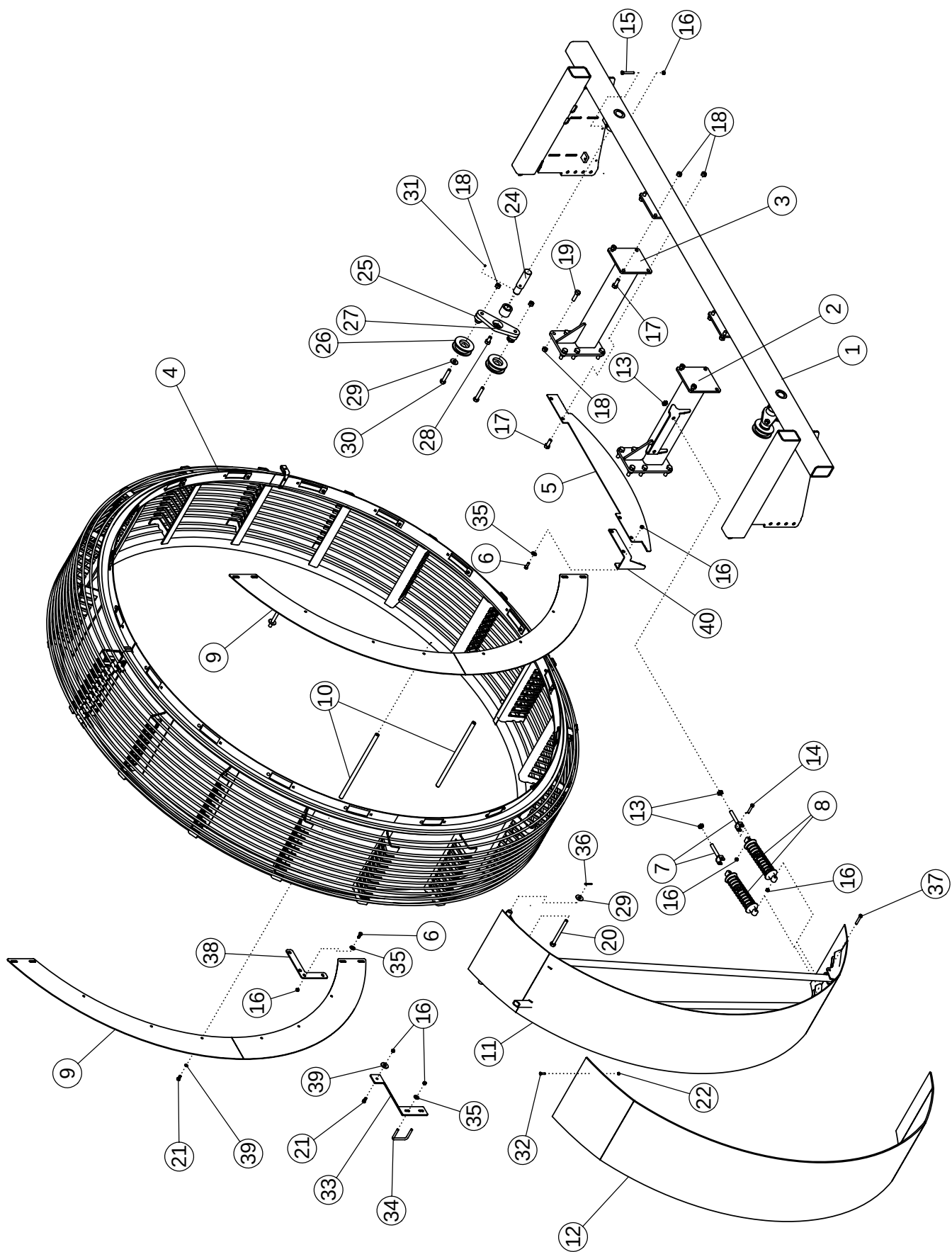
| ITEM | PART NO. | DESCRIPTION                      | QTY |
|------|----------|----------------------------------|-----|
| 1    | 58764    | WLDMT-FRAME                      | 1   |
| 2    | 64878    | WLDMT-ELEVATOR SIDE RH           | 1   |
| 3    | 64877    | WLMDT-ELEVATOR SIDE LH           | 1   |
| 4    | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP       | 38  |
| 5    | 59711    | TIGHTENER BOLT ZP                | 2   |
| 6    | 1026259  | NUT-JAM: .63 NC GR2 ZP           | 4   |
| 7    | 54042    | ROLLER-STEP 6"                   | 2   |
| 8    | 62932    | PLATE-SHIM                       | 2   |
| 9    | 64192    | STAND OFF                        | 10  |
| 10   | 53854    | BOGIE WHEEL 4"                   | 10  |
| 11   | 1013068  | BOLT-HEX: .63 X 6.00 NC GR5 ZP   | 10  |
| 12   | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP       | 14  |
| 13   | 53392    | SHAFT - DRIVE                    | 1   |
| 14   | 62914    | BRACKET-MOTOR MOUNT              | 1   |
| 15   | 57843    | PLATE - MOTOR                    | 1   |
| 16   | 52867    | COUPLING                         | 1   |
| 17   | 59449    | MOTOR-HYDRAULIC 20 IN^3/REV      | 1   |
| 18   | 53712    | SPROCKET-SPLIT 45MM              | 2   |
| 19   | 53662    | BEARING-FLANGE 1-7/16"           | 2   |
| 20   | 59695    | WLDMT-ROLLER MOUNT FRONT         | 1   |
| 21   | 59454    | IDLER ROLLER                     | 4   |
| 22   | 1014000  | BOLT-HEX: .63 X 3.50 NC GR5 ZP   | 4   |
| 23   | 62047    | WLDMT-ELEVATOR GUARD             | 1   |
| 24   | 1016362  | BOLT-CRG: .38 X 1.25 NC GR5 ZP   | 3   |
| 25   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP       | 10  |
| 26   | 1011611  | BOLT-HEX: .50 X 3.00 NC GR5 ZP   | 2   |
| 27   | 1011618  | BOLT-HEX: .50 X 5.00 NC GR5 ZP   | 5   |
| 28   | 59702    | WLDMT-ROLLER MOUNT REAR          | 1   |
| 29   | 59725    | KNOCKOUT BRACKET REAR            | 1   |
| 30   | 64918    | SHIELD-UPPER                     | 1   |
| 31   | 1011606  | BOLT-HEX: .50 X 1.25 NC GR5 ZP   | 8   |
| 32   | 1011607  | BOLT-HEX: .50 X 1.50 NC GR5 ZP   | 6   |
| 33   | 68078    | BELT: .50 X 42 X 85LPR WUP       | 1   |
| 34   | 50152    | KEY .38 X .38 X 2.00             | 2   |
| 35   | 65658    | U-BOLT: .50 X 3.00 X 2.06 X 3.00 | 4   |
| 36   | 1011600  | BOLT-HEX: .38 X 1.00 NC GR5 ZP   | 4   |
| 37   | 59720    | SHAFT-KNOCKOUT WHEEL             | 1   |
| 38   | 52876    | KNOCKOUT WHEEL                   | 9   |
| 39   | 1020685  | WASHER FLAT: 1.00 ZP             | 10  |
| 40   | 1011285  | BOLT-HEX: .31 X 2.00 NC GR5 ZP   | 2   |
| 41   | 59724    | KNOCKOUT BRACKET FRONT           | 1   |
| 42   | 1030700  | NUT-TOPLOCK: .31 NC GR5 ZP       | 2   |
| 43   | 1011813  | WASHER -LOCK: .63 ZP             | 2   |
| 44   | 1011578  | NUT-HEX: .63 NC GR2 ZP           | 2   |
| 45   | 1014443  | WASHER-FLAT: .50 ZP              | 14  |
| 46   | 1013816  | BOLT-HEX: .63 X 5.00 NC GR5 ZP   | 2   |
| 47   | 58679    | BOLT-CRG: .38 X 1.50 NC GR5 ZP   | 3   |





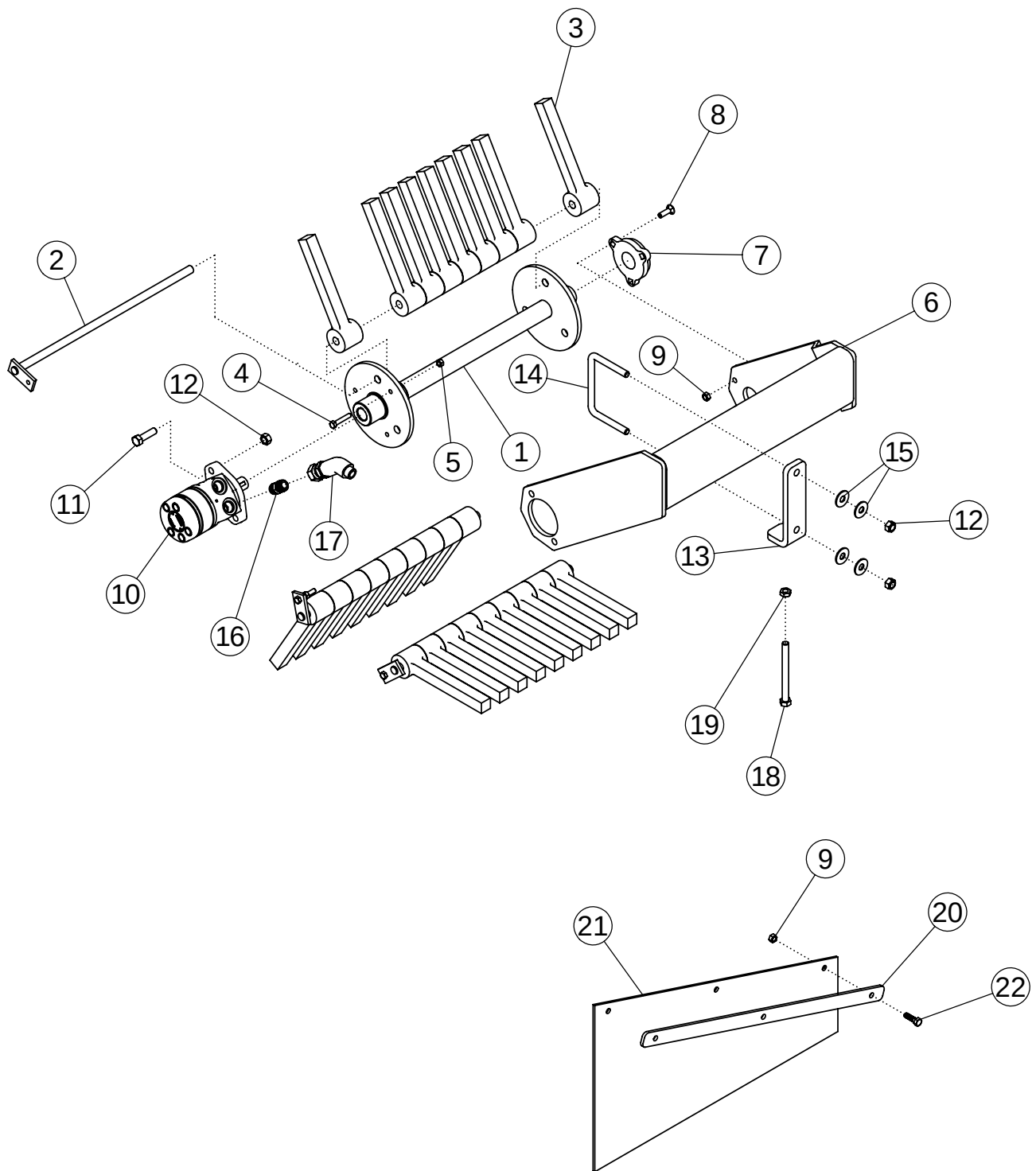
# WHEEL DRIVE

| ITEM | PART NO. | DESCRIPTION                              | QTY |
|------|----------|------------------------------------------|-----|
| 1    | 59618    | WLDMT-MOTOR MOUNT                        | 1   |
| 2    | 59624    | WLDMT-IDLER ARM                          | 1   |
| 3    | 50718    | ARM-ZP                                   | 1   |
| 4    | 50813    | SCREW-SET: SQ HD .38 X 1.00 ZP           | 1   |
| 5    | 1013519  | NUT-JAM: .38 NC GR2 ZP                   | 1   |
| 6    | 64915    | SPRING                                   | 1   |
| 7    | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP               | 1   |
| 8    | 59630    | WLDMT-CHAIN GUARD                        | 1   |
| 9    | 59978    | WLDMT-DRIVE SPROCKET                     | 1   |
| 10   | 1011624  | BOLT-HEX: .63 X 3.00 NC GR5 ZP           | 1   |
| 11   | 59629    | SPROCKET-IDLER                           | 1   |
| 12   | 1013024  | WASHER-FLAT: .63 ZP                      | 1   |
| 13   | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP               | 5   |
| 14   | 53195    | EYEBOLT: .63 X 7.50 ZP                   | 2   |
| 15   | 1013068  | BOLT-HEX: .63 X 6.00 NC GR5 ZP           | 2   |
| 16   | 58987    | MOTOR-HYDRAULIC 20.6IN <sup>3</sup> /REV | 1   |
| 17   | 1011748  | ZERK - GREASE                            | 1   |
| 18   | 1011608  | BOLT-HEX: .50 X 1.75 NC GR5 ZP           | 2   |
| 19   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP               | 2   |
| 20   | 1011599  | BOLT-HEX: .38 X 0.75 NC GR5 ZP           | 2   |
| 21   | 1011586  | WASHER-LOCK: .38 ZP                      | 2   |
| 22   | 59625    | CHAIN-WHEEL DRIVE (NOT SHOWN)            | 1   |
| 23   | 64914    | SHAFT-PIVOT                              | 1   |
| 24   | 64913    | SHAFT-ZP                                 | 1   |
| 25   | 1011602  | BOLT-HEX: .38 X 1.50 NC GR5 ZP           | 1   |
| 26   | 1013302  | NUT-NYLOCK: .63 NC GR2 ZP                | 1   |
| 27   | 1013004  | WASHER-FLAT: SAE .63 ZP                  | 2   |



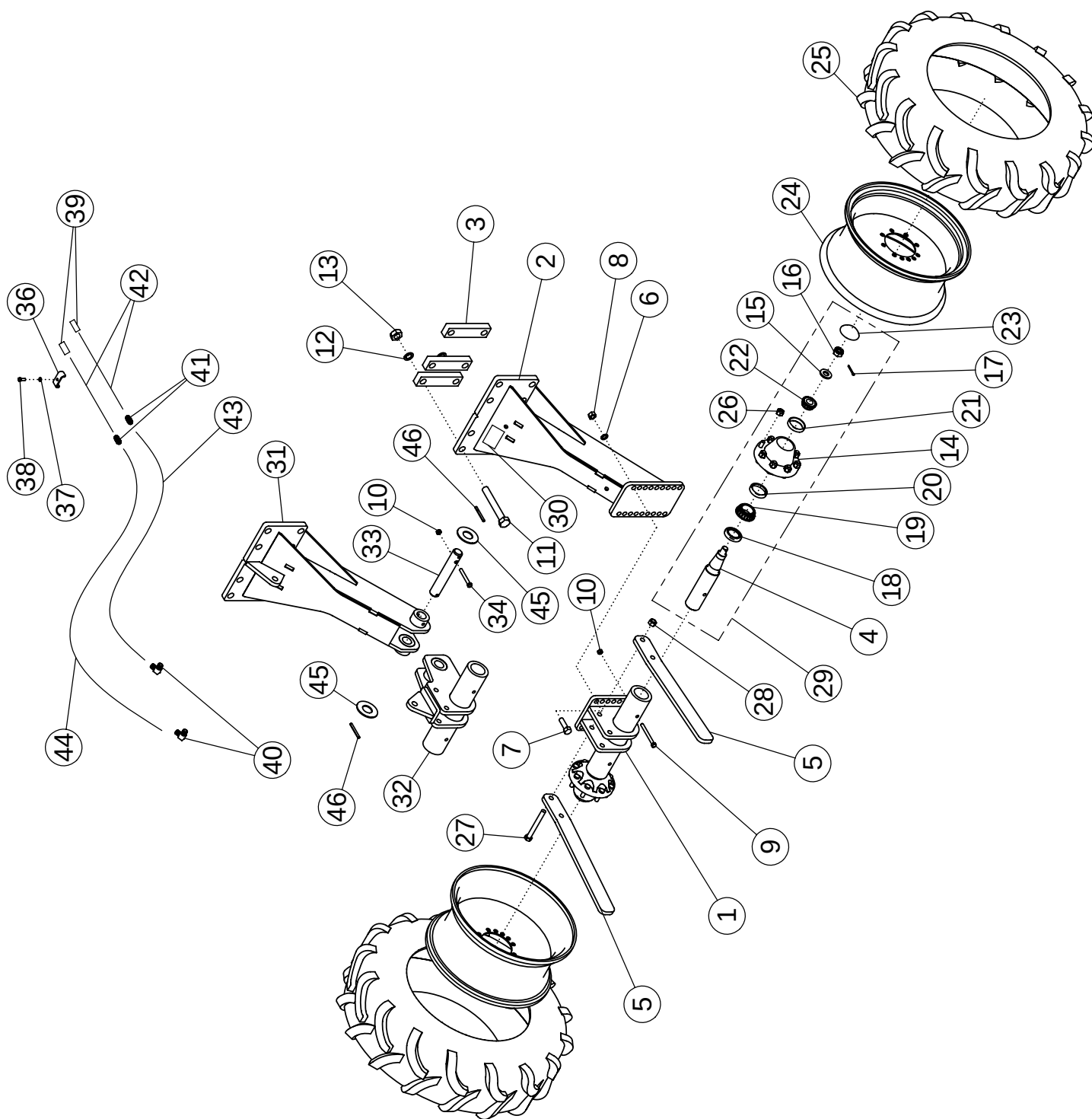
## FRAME EXTENSION

| ITEM | PART NO. | DESCRIPTION                      | QTY |
|------|----------|----------------------------------|-----|
| 1    | 59413    | WLDMT - FRAME EXT 6R22 WHEEL     | 1   |
| 2    | 59420    | WLDMT - SUPPORT LH               | 1   |
| 3    | 58658    | WLDMT - SUPPORT RH               | 1   |
| 4    | 59411    | ASSY-WHEEL                       | 1   |
| 5    | 59458    | PLATE-DEFLECTOR WHEEL            | 1   |
| 6    | 1011606  | BOLT-HEX: .50 X 1.25 NC GR5 ZP   | 9   |
| 7    | 59636    | BOLT-CLEVIS ZP                   | 2   |
| 8    | 59637    | SHOCK-COIL SPRING                | 2   |
| 9    | 59461    | WLDMT-SHIELD SHOE                | 2   |
| 10   | 59502    | SLIDE SUPPORT                    | 2   |
| 11   | 59470    | WLDMT-SLIDE                      | 1   |
| 12   | 64124    | PLASTIC SLIDE                    | 1   |
| 13   | 1011827  | NUT-JAM: .75 NC GR2 ZP           | 4   |
| 14   | 1011610  | BOLT-HEX: .50 X 2.50 NC GR5 ZP   | 2   |
| 15   | 1011612  | BOLT-HEX: .50 X 3.50 GR5 ZP      | 2   |
| 16   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP       | 17  |
| 17   | 1012060  | BOLT-HEX: .75 X 2.00 NC GR5 ZP   | 8   |
| 18   | 1017000  | NUT-TOPLOCK: .75 NC GR5 ZP       | 24  |
| 19   | 1016598  | BOLT-HEX: .75 X 2.50 NC GR5 ZP   | 12  |
| 20   | 69148    | PIN-BOLT W/COTTER                | 2   |
| 21   | 1011096  | BOLT-HEX: .50 X 1.00 NC GR5 ZP   | 4   |
| 22   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP       | 26  |
| 23   | 59437    | WLDMT-ROLLER MOUNT               | 2   |
| 24   | 58726    | SHAFT-MOUNT ROLLER               | 2   |
| 25   | 58910    | STAND-OFF ROLLER                 | 4   |
| 26   | 53681    | ROLLER FLANGE                    | 4   |
| 27   | 1012061  | WASHER-LOCK: .75 ZP              | 2   |
| 28   | 58367    | BOLT-HEX: .75 X 1.50 NC GR5 ZP   | 2   |
| 29   | 1030702  | WASHER-FLAT: .75 ZP              | 8   |
| 30   | 1011625  | BOLT-HEX: .75 X 4.00 NC GR5 ZP   | 4   |
| 31   | 1011748  | ZERK-GREASE                      | 2   |
| 32   | 58679    | BOLT-CRG: .38 X 1.50 NC GR5 ZP   | 26  |
| 33   | 64979    | BRACKET-SHIELD BRACE             | 1   |
| 34   | 54653    | U-BOLT: .50 X 3.25 X 4.00 X 3.25 | 1   |
| 35   | 1014443  | WASHER-FLAT: .50 ZP              | 11  |
| 36   | 1019827  | PIN-COTTER: .19 X 1.00 ZP        | 2   |
| 37   | 1016858  | BOLT-HEX: .50 X 2.75 NC GR5 ZP   | 2   |
| 38   | 62785    | SHIELD-MOUNT                     | 1   |
| 39   | 1011581  | WASHER-LOCK: .50 ZP              | 4   |
| 40   | 69623    | PLATE-SHOE SHIELD SUPPORT        | 1   |



## WHEEL CLEANER (OPTIONAL)

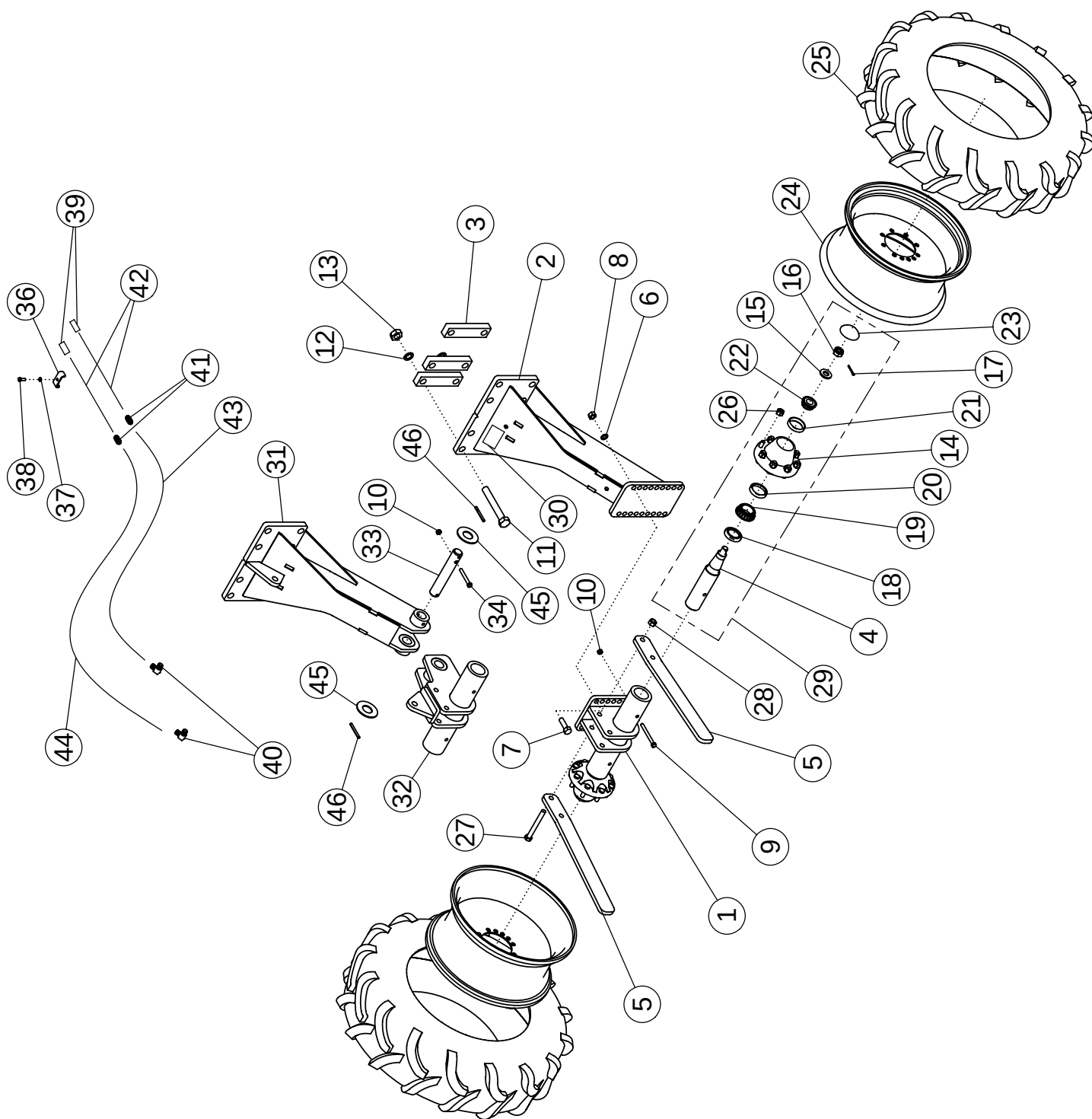
| ITEM | PART NO. | DESCRIPTION                              | QTY |
|------|----------|------------------------------------------|-----|
| 1    | 59663    | WLDMT-FLAIL SHAFT                        | 1   |
| 2    | 59668    | WLDMT-FLAIL ROD                          | 3   |
| 3    | 59656    | FLAIL-STRAIGHT 1"                        | 27  |
| 4    | 1011598  | BOLT-HEX: .31 X 1.00 NC GR5 ZP           | 3   |
| 5    | 1030700  | NUT-HEX: .31 NC GR5 ZP                   | 3   |
| 6    | 59658    | WLDMT-WHEEL CLEANER MOUNT                | 1   |
| 7    | 53662    | BEARING-FLANGE 1.44                      | 1   |
| 8    | 1016362  | BOLT-CRG: .38 X 1.25 NC GR5 ZP           | 3   |
| 9    | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP               | 6   |
| 10   | 59674    | MOTOR-HYDRAULIC 6.0 IN <sup>3</sup> /REV | 1   |
| 11   | 1011608  | BOLT-HEX: .50 X 1.75 NC GR5 ZP           | 2   |
| 12   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP               | 6   |
| 13   | 59662    | BRACKET-ADJUSTMENT                       | 2   |
| 14   | 59673    | U-BOLT: .50 X 3.75 X 5.00 X 3.75         | 2   |
| 15   | 1014443  | WASHER-FLAT: .50 ZP                      | 8   |
| 16   | 59043    | FTG-ADAPTER: 10MB-12MJ                   | 2   |
| 17   | 62014    | FTG-ADAPTER: 12MJ-12FJX-45               | 2   |
| 18   | 59672    | BOLT-TAP: .50 X 5.50 NC GR5 ZP           | 2   |
| 19   | 1011591  | NUT-JAM: .50 NC ZP                       | 2   |
| 20   | 62252    | STRIP-BOLTING                            | 1   |
| 21   | 62251    | FLAP-DEFLECTOR                           | 1   |
| 22   | 1011601  | BOLT-HEX: .38 X 1.25 NC GR5 ZP           | 3   |



## STANDARD REAR STRUTS 11.2 X 24

| ITEM | PART NO. | DESCRIPTION                      | QTY |
|------|----------|----------------------------------|-----|
| 1    | 57233    | WLDMT - MOUNT STANDARD           | 1   |
| 2    | 69206    | WLDMT-STRUT RH 11.2 X 24         | 1   |
| 3    | 64143    | BAR - BOLTING                    | 4   |
| 4    | 52954*   | SPINDLE-STANDARD                 | 1   |
| 5    | 59045    | SCRAPER                          | 2   |
| 6    | 1012061  | WASHER-LOCK: .75 ZP              | 6   |
| 7    | 1016598  | BOLT-HEX: .75 X 2.50 NC GR5 ZP   | 6   |
| 8    | 1011620  | NUT-HEX: .75 NC                  | 6   |
| 9    | 1011618  | BOLT-HEX: .50 X 5.00 NC GR5 ZP   | 2   |
| 10   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP       | 2   |
| 11   | 64145    | BOLT-HEX: 1.13 X 8.00 NC GR8 ZP  | 8   |
| 12   | 64147    | WASHER-LOCK: 1.13 ZP             | 8   |
| 13   | 64146    | NUT-HEX: 1.13 NC GR2 ZP          | 8   |
| 14   | 53623*   | HUB-WHEEL 8 BOLT                 | 1   |
| 15   | 1030728* | WASHER-SPINDLE: 1.06ID X 2.13OD  | 1   |
| 16   | 1030726* | NUT-SPINDLE: 1.00 NF NP          | 1   |
| 17   | 1030797* | PIN-COTTER: .19 X 1.75 NP        | 1   |
| 18   | 53619*   | SEAL                             | 1   |
| 19   | 53621*   | BEARING CONE-INNER               | 1   |
| 20   | 53622*   | BEARING CUP-INNER                | 1   |
| 21   | 52243*   | BEARING CUP-OUTER                | 1   |
| 22   | 53620*   | BEARING CONE-OUTER               | 1   |
| 23   | 53624*   | HUB CAP                          | 1   |
| 24   | 56903    | WHEEL W10 X 24 8 BOLT (1.88 POS) | 2   |
| 25   | 56976    | TIRE 11.2-24 10 PLY R1           | 2   |
|      | 68973    | TUBE-REPAIR 11.2-24              | AR  |
| 26   | 53625*   | NUT-WHEEL: .63-18NF              | 8   |
| 27   | 1012059  | BOLT-HEX: .75 X 6.50 NC GR5 ZP   | 2   |
| 28   | 1017000  | NUT-TOPLOCK: .75 NC GR5 ZP       | 2   |
| 29   | 53167    | ASSY-HUB & SPINDLE 8-BOLT        | 2   |
| 30   | 52248    | DECAL-CAUTION                    | 1   |
| 31   | 69204    | WLDMT-STRUT LH ADJ 11.2 X 24     | 1   |
| 32   | 69205    | WLDMT-MOUNT ADJ STRUT            | 1   |
| 33   | 73367    | PIN-AXLE MAIN                    | 1   |
| 34   | 1032524  | BOLT-HEX: .50 X 4.00 NC GR5 ZP   | 1   |
| 35   | 72950    | CYLINDER-HYDRAULIC 4 X 10        | 1   |
| 36   | 50714    | CLAMP .50 ZP                     | 6   |
| 37   | 1011586  | WASHER-LOCK: .38 ZP              | 6   |
| 38   | 1011600  | BOLT-HEX: .38 X 1.00 NC GR5 ZP   | 6   |

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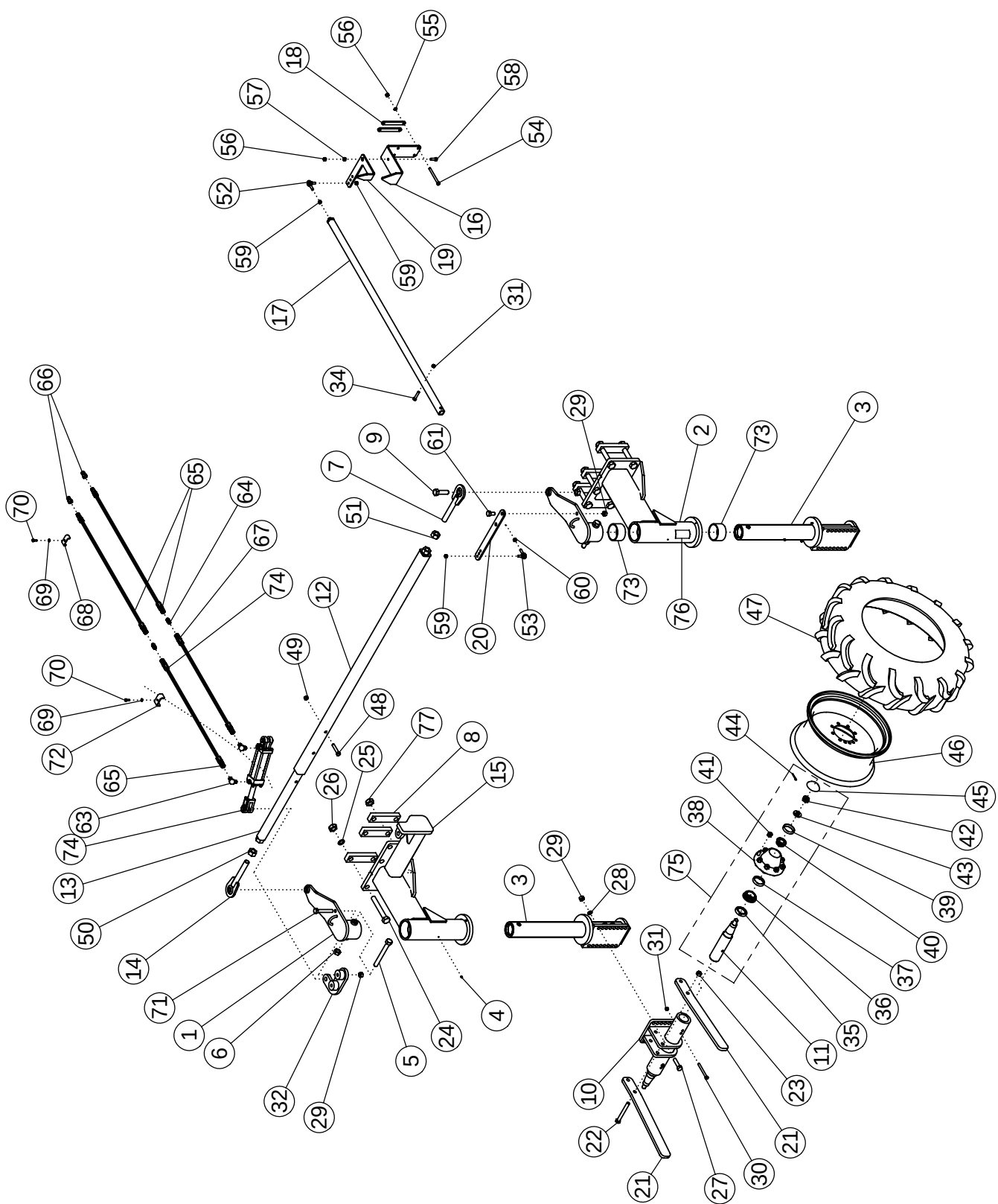




## STANDARD REAR STRUTS (CONTINUED)

| ITEM | PART NO. | DESCRIPTION               | QTY |
|------|----------|---------------------------|-----|
| 39   | 53631    | PIONEER TIP 8010-4        | 2   |
| 40   | 58560    | FTG-ELBOW: 8MB-8MJ-90     | 2   |
| 41   | 58194    | FTG-ADAPTER: 8MJ-8MJ      | 2   |
| 42   | 58376    | HOSE: .50 X 108 8MP-8FJX  | 2   |
| 43   | 58377    | HOSE: .50 X 172 8FJX-8FJX | 1   |
| 44   | 58378    | HOSE: .50 X 182 8FJX-8FJX | 1   |
| 45   | 73368    | WASHER-FLAT: 1.75 ZP      | 2   |
| 46   | 73369    | ROLL PIN: .38 X 3.50 ZP   | 2   |

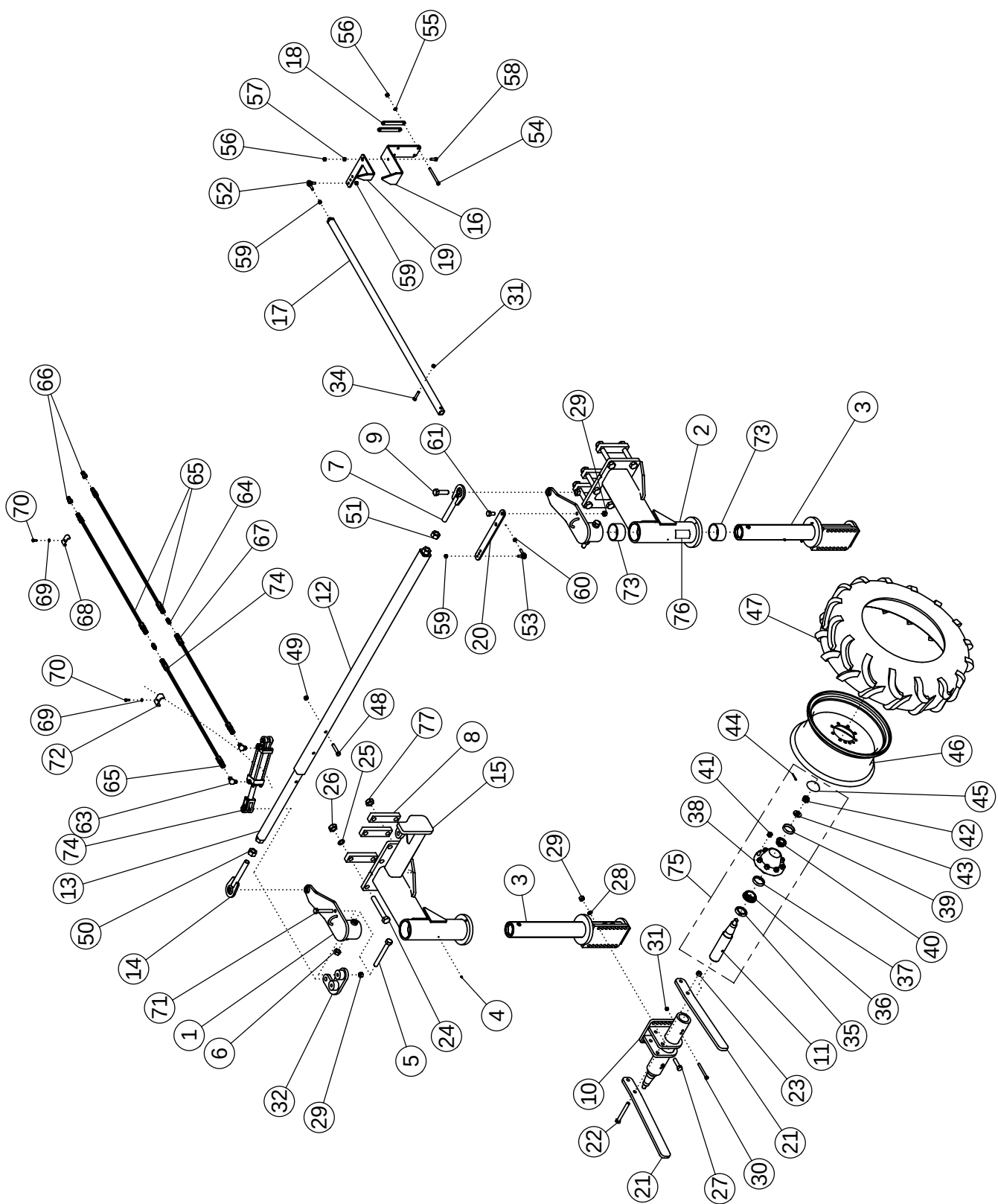
\* Items are included in Item 29



## STEERABLE REAR STRUTS

| ITEM | PART NO. | DESCRIPTION                     | QTY |
|------|----------|---------------------------------|-----|
| 1    | 58240    | WLDMT - STEERING ARM            | 2   |
| 2    | 58285    | WLDMT-STEERING HOUSING R.H.     | 1   |
| 3    | 58238    | WLDMT - KING PIN                | 2   |
| 4    | 1011748  | ZERK - GREASE                   | 10  |
| 5    | 1033376  | BOLT-HEX: 1.00 X 8.50 NC GR8 ZP | 2   |
| 6    | 1016969  | NUT-TOPLOCK: 1.00 NC GR5 ZP     | 4   |
| 7    | 58186    | WLDMT-TIE ROD RH                | 1   |
| 8    | 64143    | BAR - BOLTING                   | 6   |
| 9    | 1032276  | BOLT-HEX: 1.00 X 3.50 NC GR8 ZP | 2   |
| 10   | 68712    | WLDMT - MOUNT STANDARD & 24"    | 2   |
| 11   | 52954*   | SPINDLE-STANDARD                | 4   |
| 12   | 58374    | WLDMT-TIE ROD EXTENSION         | 1   |
| 13   | 58341    | WLDMT-TIE ROD                   | 1   |
| 14   | 58203    | WLDMT-TIE ROD LH                | 1   |
| 15   | 58239    | WLDMT-STEERING HOUSING LH       | 1   |
| 16   | 53278    | MOUNT-INDICATOR                 | 1   |
| 17   | 59492    | WLDMT-TIE ROD                   | 1   |
| 18   | 56809    | BAR-BOLTING                     | 2   |
| 19   | 58348    | INDICATOR LH                    | 1   |
|      | 68131    | INDICATOR RH                    |     |
| 20   | 64980    | ARM-STEERING INDICATOR          | 1   |
| 21   | 59045    | SCRAPER                         | 4   |
| 22   | 1016718  | BOLT-HEX: .75 X 6.50 NC GR5 ZP  | 4   |
| 23   | 1017000  | NUT-TOPLOCK: .75 NC GR5 ZP      | 4   |
| 24   | 64145    | BOLT-HEX: 1.13 X 8.00 NC GR8 ZP | 12  |
| 25   | 64147    | WASHER-LOCK: 1.13 ZP            | 10  |
| 26   | 64146    | NUT-HEX: 1.13 NC GR5 ZP         | 10  |
| 27   | 1012059  | BOLT-HEX: .75 X 3.00 NC GR5 ZP  | 12  |
| 28   | 1012061  | WASHER-LOCK: .75 ZP             | 12  |
| 29   | 1011620  | NUT-HEX: .750 NC                | 16  |
| 30   | 1011618  | BOLT-HEX: .50 X 5.00 NC GR5 ZP  | 4   |
| 31   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP      | 5   |
| 32   | 58123    | PLATE                           | 1   |
| 33   | 59493    | WLDMT-TIE ROD EXTENSION         | 1   |
| 34   | 1011610  | BOLT-HEX: .50 X 2.50 NC GR5 ZP  | 1   |
| 35   | 53619*   | SEAL                            | 4   |
| 36   | 53621*   | BEARING CONE-INNER              | 4   |
| 37   | 53622*   | BEARING CUP-INNER               | 4   |
| 38   | 53623*   | HUB-WHEEL 8 BOLT                | 4   |
| 39   | 52243*   | BEARING CUP-OUTER               | 4   |
| 40   | 53620*   | BEARING CONE-OUTER              | 4   |

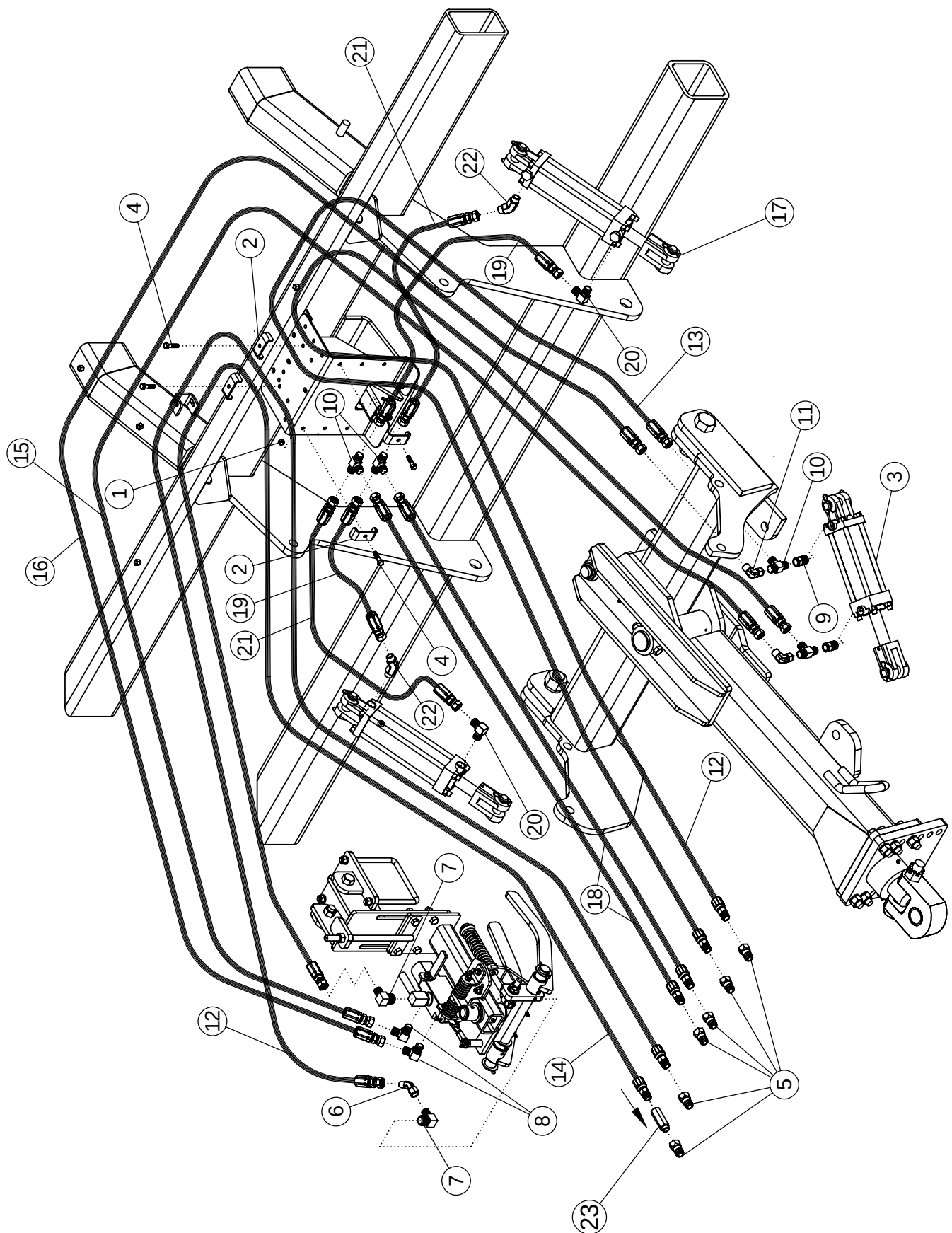
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## STEERABLE REAR STRUTS (CONTINUED)

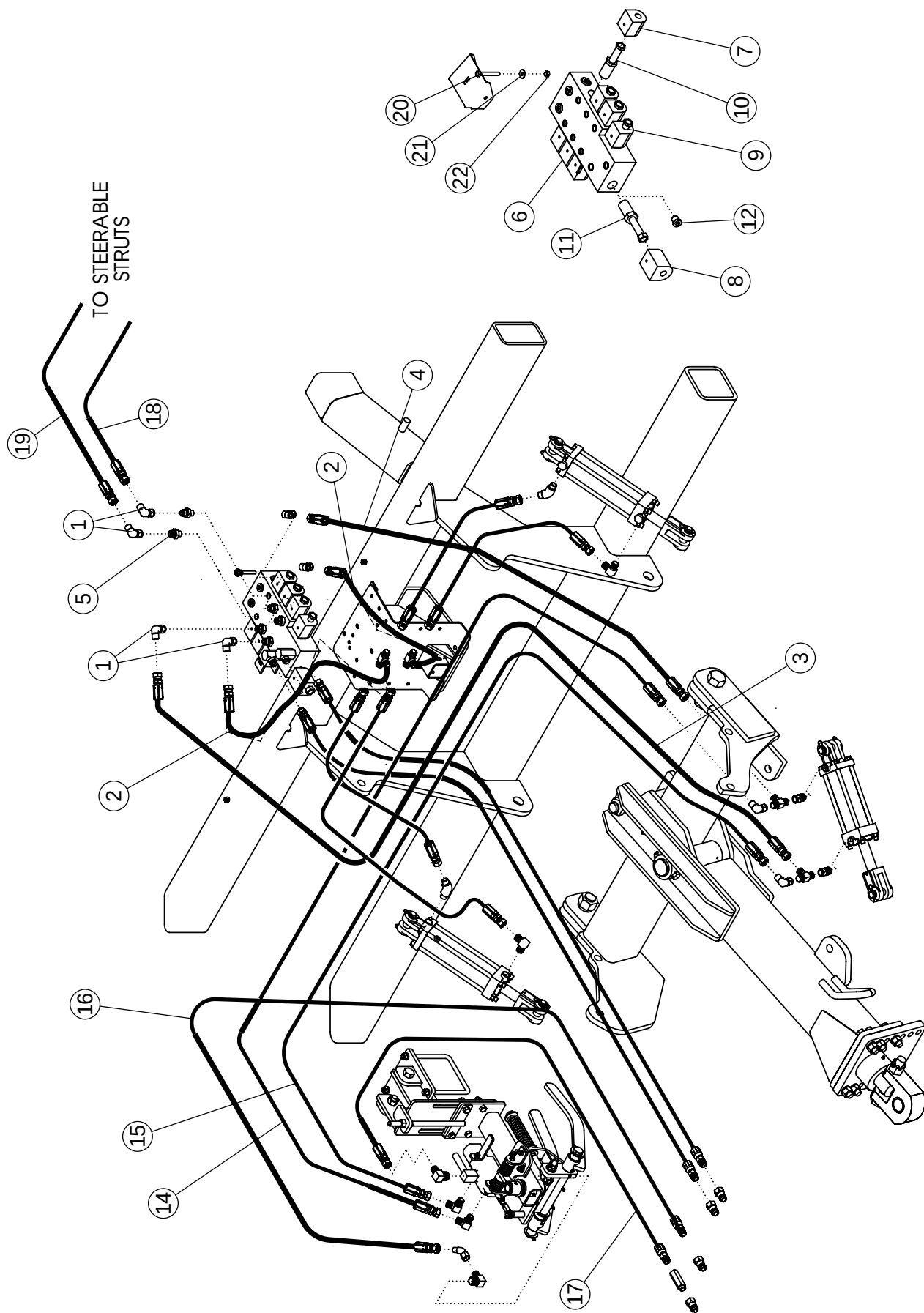
| ITEM | PART NO. | DESCRIPTION                       | QTY |
|------|----------|-----------------------------------|-----|
| 41   | 53625*   | NUT-WHEEL: .63-18NF               | 32  |
| 42   | 1030726* | NUT-SPINDLE: 1.00 NF NP           | 4   |
| 43   | 1030728* | WASHER-SPINDLE: 1.06ID X 2.13OD   | 4   |
| 44   | 1030797* | PIN-COTTER: .19 X 1.75 NP         | 4   |
| 45   | 53624*   | HUB CAP                           | 4   |
| 46   | 56903    | WHEEL W10 X 24 8 BOLT (1.875 POS) | 4   |
| 47   | 56976    | TIRE 11.2-24 10 PLY R1            | 4   |
|      | 68973    | TUBE-REPAIR 11.2-24 (NOT SHOWN)   | AR  |
| 48   | 1030704  | BOLT-HEX: .63 X 3.25 NC GR5 ZP    | 1   |
| 49   | 1011578  | NUT-HEX: .63 NC GR2 ZP            | 1   |
| 50   | 1030729  | NUT-HEX: 1.25 NC GR2 ZP LH        | 1   |
| 51   | 1011621  | NUT-HEX: 1.25 NC GR2 ZP           | 1   |
| 52   | 58350    | BALL JOINT ROD END 1/2-20NF RH    | 1   |
| 53   | 58351    | BALL JOINT ROD END 1/2-20NF LH    | 1   |
| 54   | 1016660  | BOLT-HEX: .50 X 5.50 NC GR5 ZP    | 4   |
| 55   | 1011581  | WASHER-LOCK: .50 ZP               | 4   |
| 56   | 1011577  | NUT-HEX: .50 NC GR2 ZP            | 5   |
| 57   | 56884    | BUSHING-INDICATOR REAR STRUT      | 1   |
| 58   | 1011607  | BOLT-HEX: .50 X 1.50 NC GR5 ZP    | 1   |
| 59   | 58355    | NUT-HEX: .50 NF GR5 ZP RH         | 3   |
| 60   | 58366    | NUT-HEX: .50 NF GR5 ZP LH         | 1   |
| 61   | 58367    | BOLT-HEX: .75 X 1.50 NC GR5 ZP    | 2   |
| 62   | 58890    | CYLINDER HYDRAULIC 3 X 8          | 1   |
| 63   | 58560    | FTG-ELBOW: 8MB-8MJ-90             | 2   |
| 64   | 58194    | FTG-ADAPTER: 8MJ-8MJ              | 2   |
| 65   | 58376    | HOSE: .50 X 108 8MP-8FJX          | 2   |
| 66   | 53631    | PIONEER TIP 8010-4                | 2   |
| 67   | 58377    | HOSE: .50 X 172 8FJX-8FJX         | 1   |
| 68   | 50714    | CLAMP 1/2" ZP                     | 1   |
| 69   | 1011586  | WASHER-LOCK: .38 ZP               | 4   |
| 70   | 1011600  | BOLT-HEX: .38 X 1.00 NC GR5 ZP    | 4   |
| 71   | 58368    | BOLT-HEX: .75 X 5.00 NC GR5 ZP    | 2   |
| 72   | 63753    | CLAMP-HOSE 3/4" ZP                | 3   |
| 73   | 59205    | BUSHING-BORED 4.5 X 4.025         | 4   |
| 74   | 58378    | HOSE: .50 X 182 8FJX-8FJX         | 1   |
| 75   | 53167    | ASSY-HUB & SPINDLE 8 BOLT         | 2   |
| 76   | 52248    | DECAL CAUTION                     | 1   |
| 77   | 64427    | NUT-TOPLOCK: 1.13 GR5 ZP          | 2   |

\* Items are included in Item 75



## ROW FINDER AND HITCH HYDRAULICS

| ITEM | PART NO. | DESCRIPTION                     | QTY |
|------|----------|---------------------------------|-----|
| 1    | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP      | 4   |
| 2    | 50714    | CLAMP .50 ZP                    | 4   |
| 3    | 58891    | CYLINDER-HYDRAULIC 4 X 8" 3000  | 1   |
| 4    | 1011602  | BOLT-HEX: .38 X 1.50 NC GR5 ZP  | 4   |
| 5    | 53631    | PIONEER TIP 8010-4              | 6   |
| 6    | 57663    | FTG-ELBOW: 8MJ-8FJX-45          | 1   |
| 7    | 57664    | FTG-ELBOW: 12MP-8MJ-90          | 2   |
| 8    | 57665    | FTG-ELBOW: 8MP-8MJ-90           | 2   |
| 9    | 56941    | FTG-ADAPTER: 8MB-8FJX           | 2   |
| 10   | 57667    | FTG-TEE: 8MJ-8MJ-8MJ            | 4   |
| 11   | 57668    | FTG-ELBOW: 8MJ-8FJX 90          | 2   |
| 12   | 57669    | HOSE: .50 X 153 8MP-8FJX        | 2   |
| 13   | 57670    | HOSE: .50 X 150 8MP-8FJX        | 1   |
| 14   | 57671    | HOSE: .50 X 163 8MP-8FJX        | 1   |
| 15   | 57672    | HOSE: .50 X 098 8FJX-8FJX       | 1   |
| 16   | 57673    | HOSE: .50 X 096 8FJX-8FJX       | 1   |
| 17   | 62082    | CYLINDER-HYDRAULIC 4 X 10" 3000 | 2   |
| 18   | 57675    | HOSE: .50 X 100 8MP-8FJX        | 2   |
| 19   | 57676    | HOSE: .50 X 031 8FJX-8FJX       | 2   |
| 20   | 58560    | FTG-ELBOW: 8MB-8MJ-90           | 2   |
| 21   | 57677    | HOSE: .50 X 021 8FJX-8FJX       | 2   |
| 22   | 58515    | FTG-ELBOW: 8MB-8MJ-45           | 2   |
| 23   | 64736    | CHECK VALVE 8FP X 8MP           | 1   |

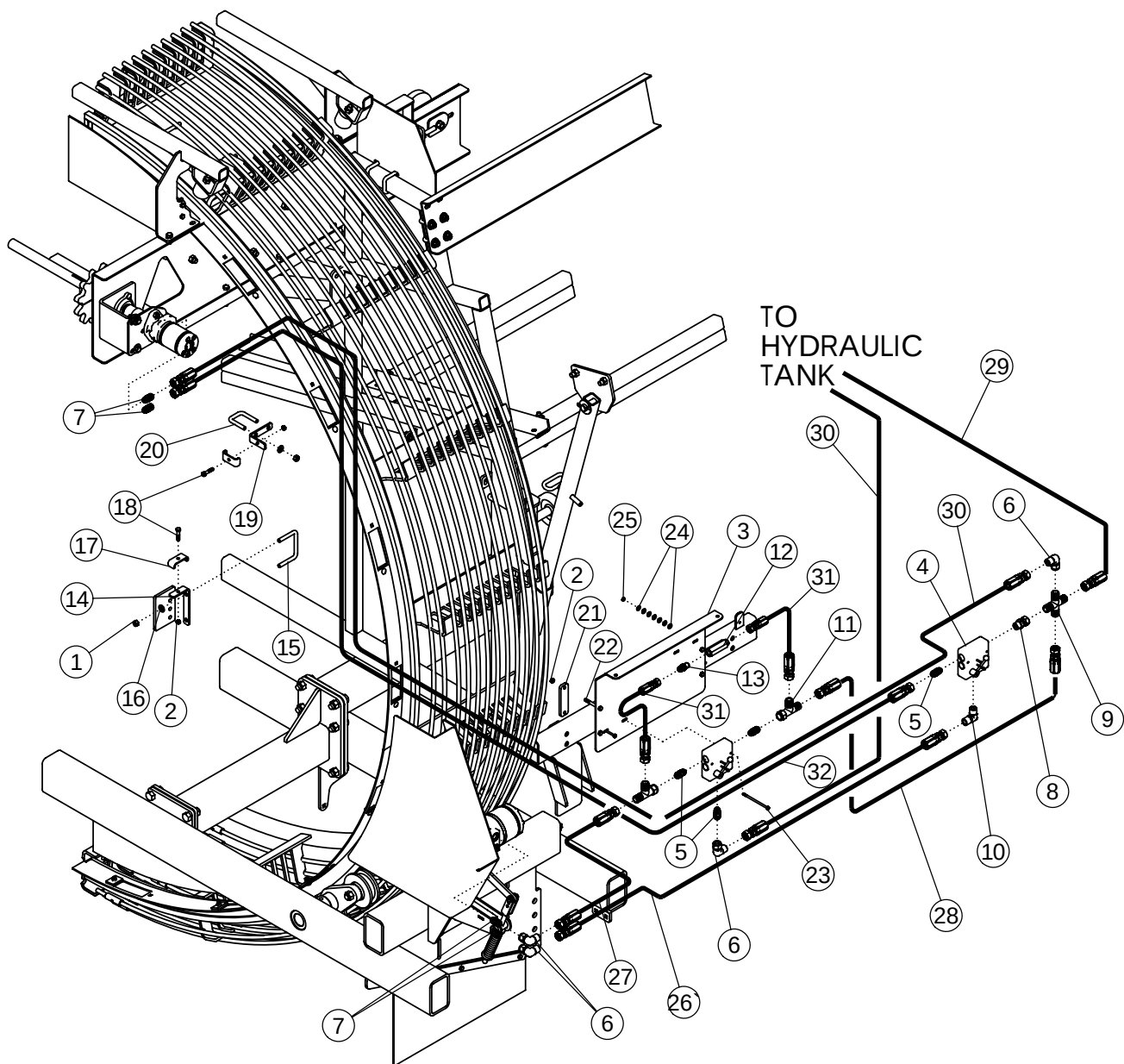




### 3 BANK VALVE W/TOGGLE

| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 57668    | FTG-ELBOW: 8MJ-8FJX 90         | 6   |
| 2    | 57677    | HOSE: .50 X 021 8FJX-8FJX      | 2   |
| 3    | 64087    | HOSE: .50 X 070 8FJX-8FJX      | 1   |
| 4    | 57012    | HOSE: .50 X 058 8FJX-8FJX      | 1   |
| 5    | 62024    | FTG-ADAPTER: 6MB-8MJ           | 6   |
| 6    | 62373    | VALVE-3BANK                    | 1   |
| 7    | 62055*   | COIL-SMALL                     | 6   |
| 8    | 62056*   | COIL-LARGE                     | 2   |
| 9    | 62866    | CARTRIDGE                      | 1   |
| 10   | 62867    | CARTRIDGE                      | 6   |
| 11   | 62868*   | CARTRIDGE                      | 1   |
| 12   | 63227*   | PLUG-CAVITY                    | 1   |
| 13   | 62372    | CONTROL TOGGLE (NOT SHOWN)     | 1   |
| 14   | 57673    | HOSE: .50 X 096 8FJX-8FJX      | 1   |
| 15   | 57672    | HOSE: .50 X 098 8FJX-8FJX      | 1   |
| 16   | 57669    | HOSE: .50 X 153 8MP-8FJX       | 1   |
| 17   | 57671    | HOSE: .50 X 163 8MP-8FJX       | 1   |
| 18   | 58378    | HOSE: .50 X 182 8FJX-8FJX      | 1   |
| 19   | 58377    | HOSE: .50 X 172 8FJX-8FJX      | 1   |
| 20   | 1019828  | BOLT-HEX: .38 X 2.75 NC GR5 ZP | 2   |
| 21   | 1011828  | WASHER-FLAT: .38 ZP            | 8   |
| 22   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP     | 2   |

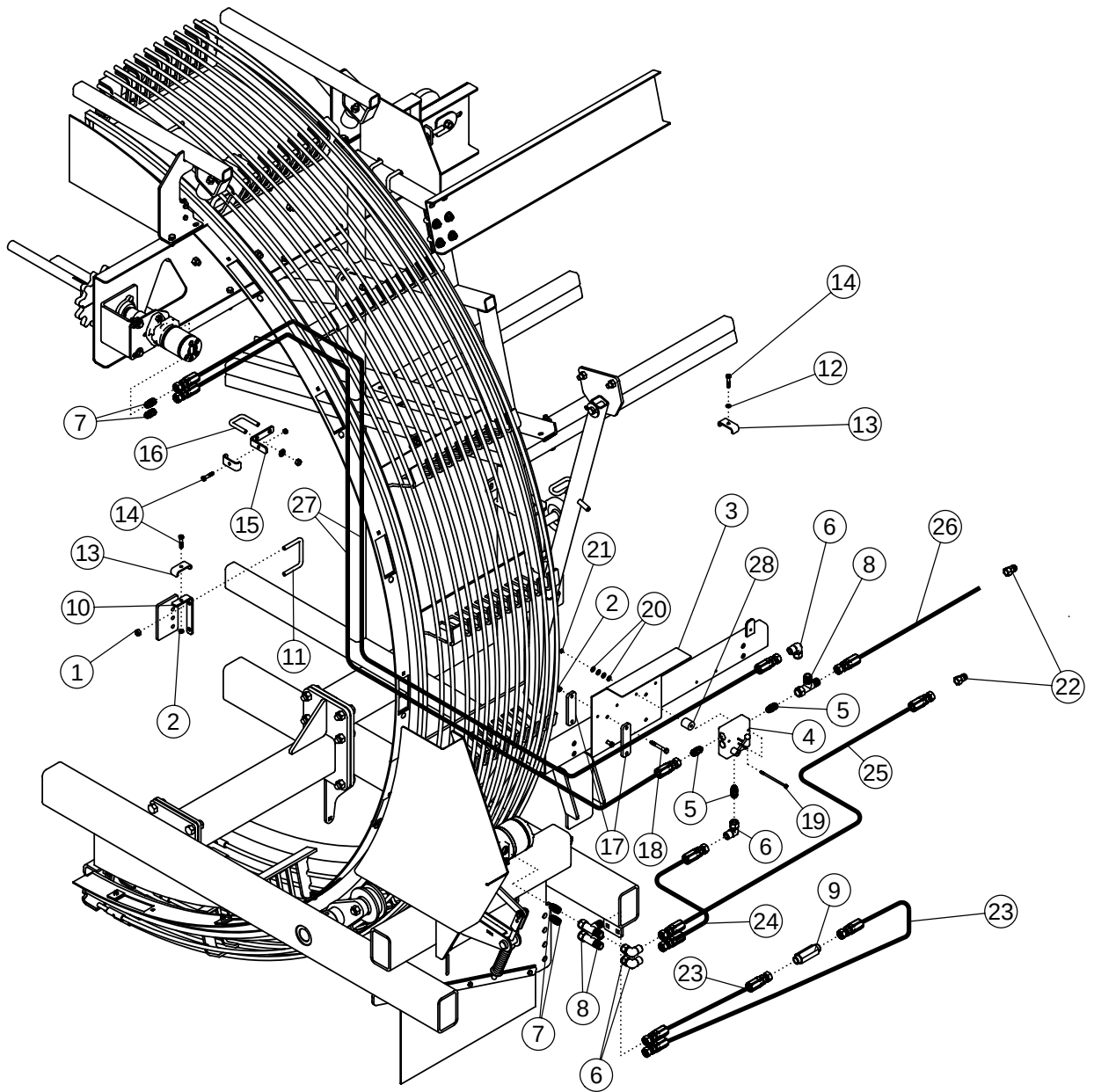
\*IMPORTANT: VALVE (62373) IS SHIPPED OPEN CENTER. TO CONVERT TO CLOSED CENTER, REMOVE COIL AND CARTRIDGE (6206 & 62868) FROM THE END OF THE VALVE BODY AND REPLACE WIT CAVITY PLUG (63227) WHICH IS SUPPLIED WITH THE VALVE.



## SELF-CONTAINED HYDRAULIC SYSTEM

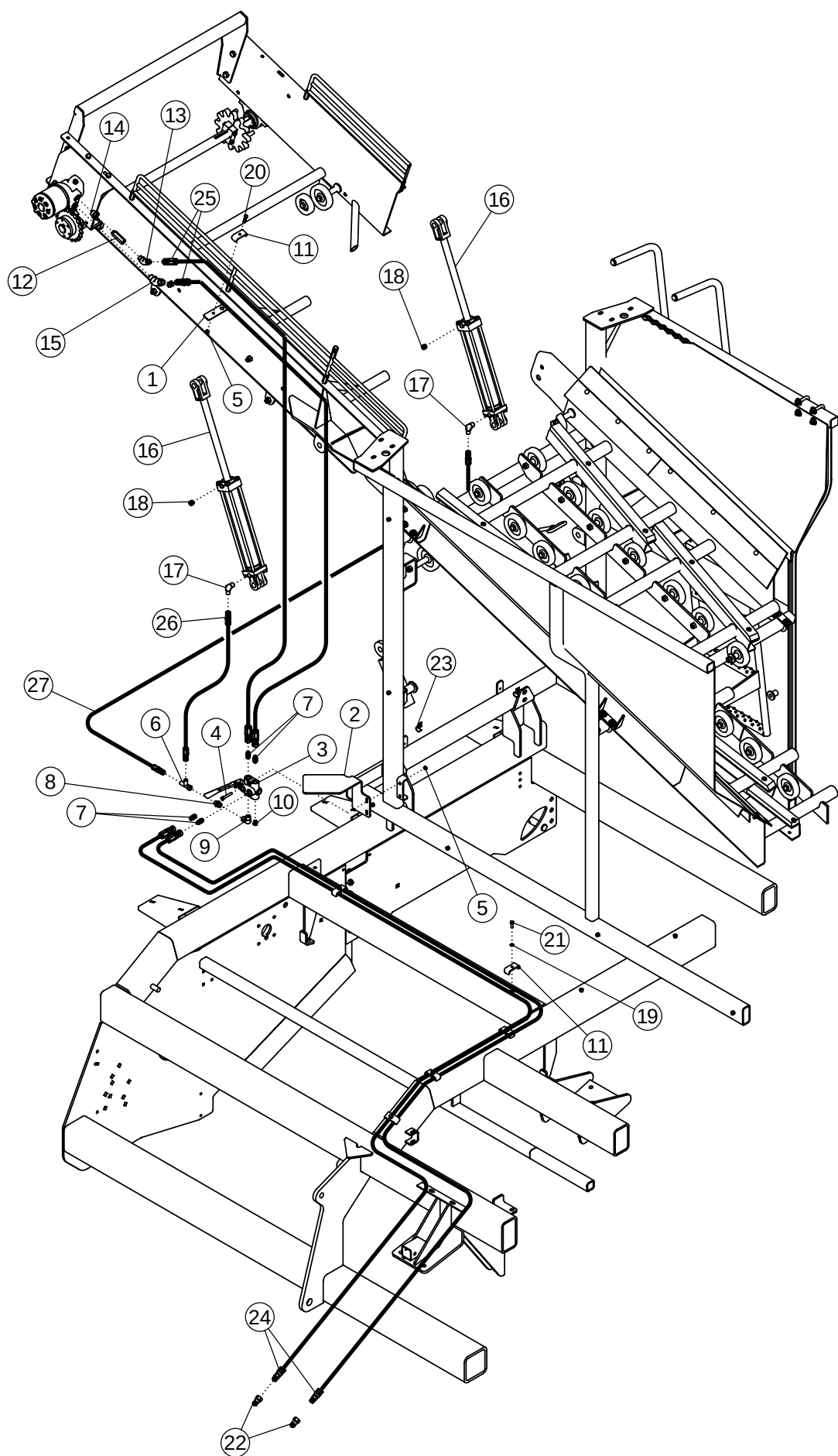
| ITEM | PART NO. | DESCRIPTION                      | QTY |
|------|----------|----------------------------------|-----|
| 1    | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP       | 6   |
| 2    | 1016999  | NUT-TOPLOCK : .38 NC GR5 ZP      | 6   |
| 3    | 59880    | BRACKET-FLOW CONTROL             | 1   |
| 4    | 58985    | VALVE-FLOW CONTROL 3/4" FP       | 2   |
| 5    | 59042    | FTG-ADAPTER: 12MP-12MJ           | 5   |
| 6    | 59041    | FTG-ELBOW: 12MJ-12FJX 90         | 5   |
| 7    | 59043    | FTG-ADAPTER: 10MB-12MJ           | 4   |
| 8    | 63799    | FTG-ADAPTER: 12MP-12FJX          | 1   |
| 9    | 63800    | FTG-CROSS: 12MJ                  | 1   |
| 10   | 59044    | FTG-ELBOW: 12MP-12MJ 90          | 2   |
| 11   | 59888    | FTG-TEE: 12MJ-12FJX-12MJ         | 2   |
| 12   | 56230    | VALVE-CHECK: 10MJ-10FB           | 1   |
| 13   | 62019    | FTG-ADAPTER: 10MB-10MJ           | 1   |
| 14   | 59182    | BRACKET-HOSE ZP                  | 2   |
| 15   | 54653    | U-BOLT: .50 X 3.25 X 4.00 X 3.25 | 2   |
| 16   | 1011584  | WASHER-FLAT: SAE .50 ZP          | 6   |
| 17   | 50714    | CLAMP 1/2" ZP                    | 12  |
| 18   | 1011603  | BOLT-HEX: .38 X 1.75 NC GR5 ZP   | 3   |
| 19   | 59184    | BRACKET-HOSE ZP                  | 1   |
| 20   | 53677    | U-BOLT: .50 X 3.00 X 2.00 X 3.00 | 1   |
| 21   | 59881    | BRACKET-BOLT PLATE               | 2   |
| 22   | 1013239  | BOLT-HEX: .38 X 3.00 NC GR5 ZP   | 4   |
| 23   | 59188    | BOLT-HEX: .25 X 5.00 NC GR5      | 2   |
| 24   | 1020416  | WASHER-FLAT: .25 ZP              | 14  |
| 25   | 1030946  | NUT-TOPLOCK: .25 NC GR5 ZP       | 4   |
| 26   | 59071    | HOSE: .75 X 60 12FJX-12FJX       | 2   |
| 27   | 59804    | HOSE: .75 X 45 12FJX-12FJX       | 1   |
| 28   | 63798    | HOSE: .75 X 21 12FJX-12FJX       | 1   |
| 29   | 59800    | HOSE: .75 X 164 12FJX-12FJX      | 1   |
| 30   | 59805    | HOSE: .75 X 180 12FJX-12FJX      | 2   |
| 31   | 62020    | HOSE: .50 X 14 10FJX-12FJX       | 2   |
| 32   | 59803    | HOSE: .75 X 156 12FJX-12FJX      | 1   |
| 33   | 59801*   | HOSE: .75 X 98 12FJX-12FJX       | 1   |

\* (NOT SHOWN) USED WITH WHEEL CLEANER OPTION



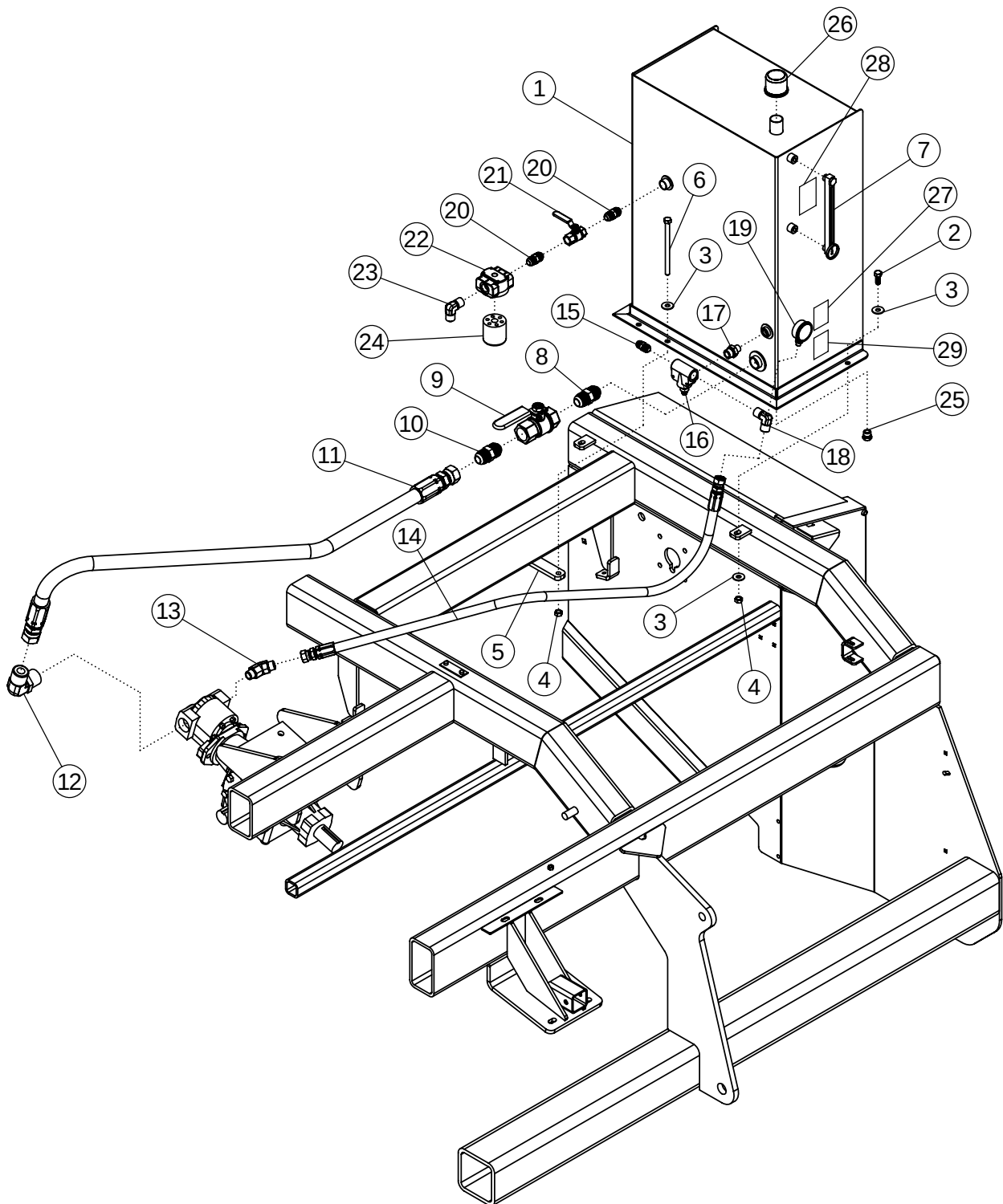
# TRACTOR HYDRAULIC DRIVE

| ITEM | PART NO. | DESCRIPTION                      | QTY |
|------|----------|----------------------------------|-----|
| 1    | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP       | 6   |
| 2    | 1016999  | NUT-TOPLOCK : .38 NC GR5 ZP      | 7   |
| 3    | 69020    | BRACKET-FLOW CONTROL SMALL       | 1   |
| 4    | 58985    | VALVE-FLOW CONTROL 3/4" FP       | 1   |
| 5    | 59042    | FTG-ADAPTER: 12MP-12MJ           | 3   |
| 6    | 59041    | FTG-ELBOW: 12MJ-12FJX-90         | 4   |
| 7    | 59043    | FTG-ADAPTER: 10MB-12MJ           | 4   |
| 8    | 59888    | FTG-TEE: 12MJ-12FJX-12MJ         | 3   |
| 9    | 68179    | VALVE-CHECK: 12MJ-12MJ           | 1   |
| 10   | 59182    | BRACKET-HOSE ZP                  | 2   |
| 11   | 54653    | U-BOLT: .50 X 3.25 X 4.00 X 3.25 | 2   |
| 12   | 1011586  | WASHER-LOCK: .38 ZP              | 5   |
| 13   | 63753    | CLAMP-HOSE .75 ZP                | 8   |
| 14   | 1011603  | BOLT-HEX: .38 X 2.00 NC GR5 ZP   | 8   |
| 15   | 59184    | BRACKET-HOSE ZP                  | 1   |
| 16   | 65658    | U-BOLT: .50 X 3.00 X 2.06 X 3.00 | 1   |
| 17   | 59881    | BRACKET-BOLT PLATE               | 4   |
| 18   | 58176    | BOLT-HEX: .38 X 3.50 NC GR5 ZP   | 4   |
| 19   | 1030776  | BOLT-HEX: .25 X 4.00 NC GR5      | 2   |
| 20   | 1020416  | WASHER-FLAT: .25 ZP              | 8   |
| 21   | 1030946  | NUT-TOPLOCK: .25 NC GR5 ZP       | 2   |
| 22   | 53631    | PIONEER TIP                      | 2   |
| 23   | 68437    | HOSE: .50 X 14 12FJX-12FJX       | 2   |
| 24   | 59071    | HOSE: .75 X 60 12FJX-12FJX       | 1   |
| 25   | 64972    | HOSE: .63 X 306 12FJX-8MP        | 1   |
| 26   | 64973    | HOSE: .63 X 240 12FJX-8MP        | 1   |
| 27   | 59805    | HOSE: .75 X 180 12FJX-12FJX      | 2   |
| 28   | 59463    | SPACER ZP                        | 2   |



# TANK HYDRAULICS

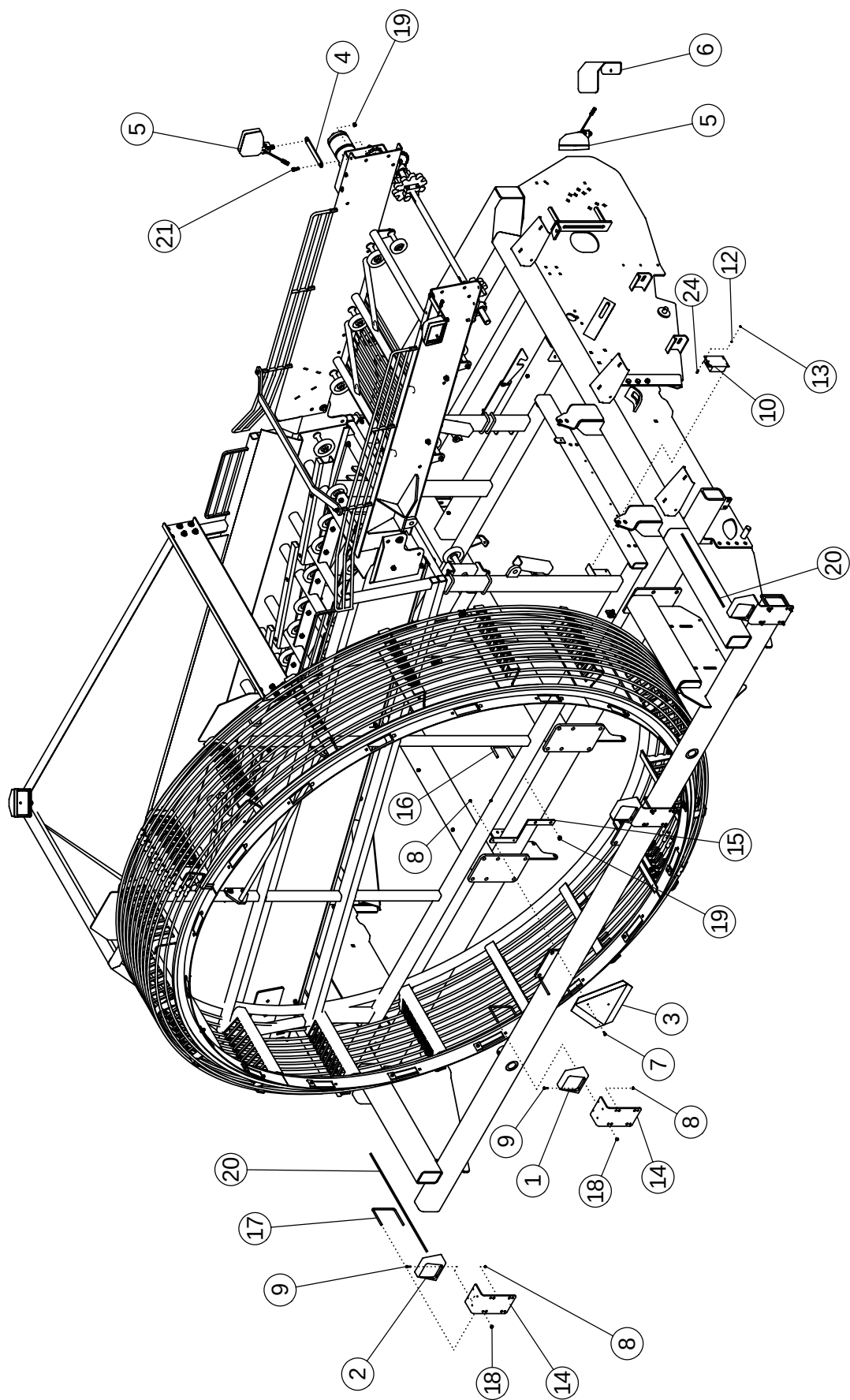
| ITEM | PART NO. | DESCRIPTION                         | QTY |
|------|----------|-------------------------------------|-----|
| 1    | 54825    | BRACKET-HOSE ZP                     | 2   |
| 2    | 62904    | GUARD-SELECTOR VALVE                | 1   |
| 3    | 58470    | VALVE-SELECTOR                      | 1   |
| 4    | 59390    | BOLT-HEX: .38 X 2.25 NC GR5 ZP      | 2   |
| 5    | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP          | 4   |
| 6    | 56231    | FTG-TEE: 6MJ-6FJX-6MJ               | 1   |
| 7    | 56226    | FTG-ADAPTER: 8MB-8MJ                | 4   |
| 8    | 64307    | FITTING-RESTRICTOR (6MJ-8MP R 1/16) | 1   |
| 9    | 55733    | FTG-ELBOW: 8MB-8FP 90               | 1   |
| 10   | 56190    | FTG-PLUG: 8MB                       | 1   |
| 11   | 50714    | CLAMP 1/2" ZP                       | 8   |
| 12   | 53722    | VALVE-CHECK: 8MP-8FP                | 1   |
| 13   | 58288    | FTG-ELBOW: 8MP-8MJ-45               | 1   |
| 14   | 58289    | FTG-ADAPTER: 10MB-8FP               | 1   |
| 15   | 56229    | FTG-ELBOW: 10MB-8MJ-45              | 1   |
| 16   | 58889    | CYLINDER-HYD 2.5 X 16               | 2   |
| 17   | 58557    | FTG-ELBOW: 8MB-6MJ 90               | 2   |
| 18   | 58547    | FTG-PLUG: 8MB BREATHER              | 2   |
| 19   | 1011586  | WASHER-LOCK: .38 ZP                 | 6   |
| 20   | 1011602  | BOLT-HEX: .38 X 1.50 NC GR5 ZP      | 2   |
| 21   | 1011600  | BOLT-HEX: .38 X 1.00 NC GR5 ZP      | 6   |
| 22   | 53631    | PIONEER TIP 8010-4                  | 2   |
| 23   | 50779    | HOSE-CLAMP                          | 2   |
| 24   | 56232    | HOSE: .50 X 240 8MP-8FJX            | 2   |
| 25   | 56235    | HOSE: .50 X 155 8FJX-8FJX           | 2   |
| 26   | 56234    | HOSE: .38 X 28 6FJX-6FJX            | 1   |
| 27   | 56233    | HOSE: .38 X 86 6FJX-6FJX            | 1   |





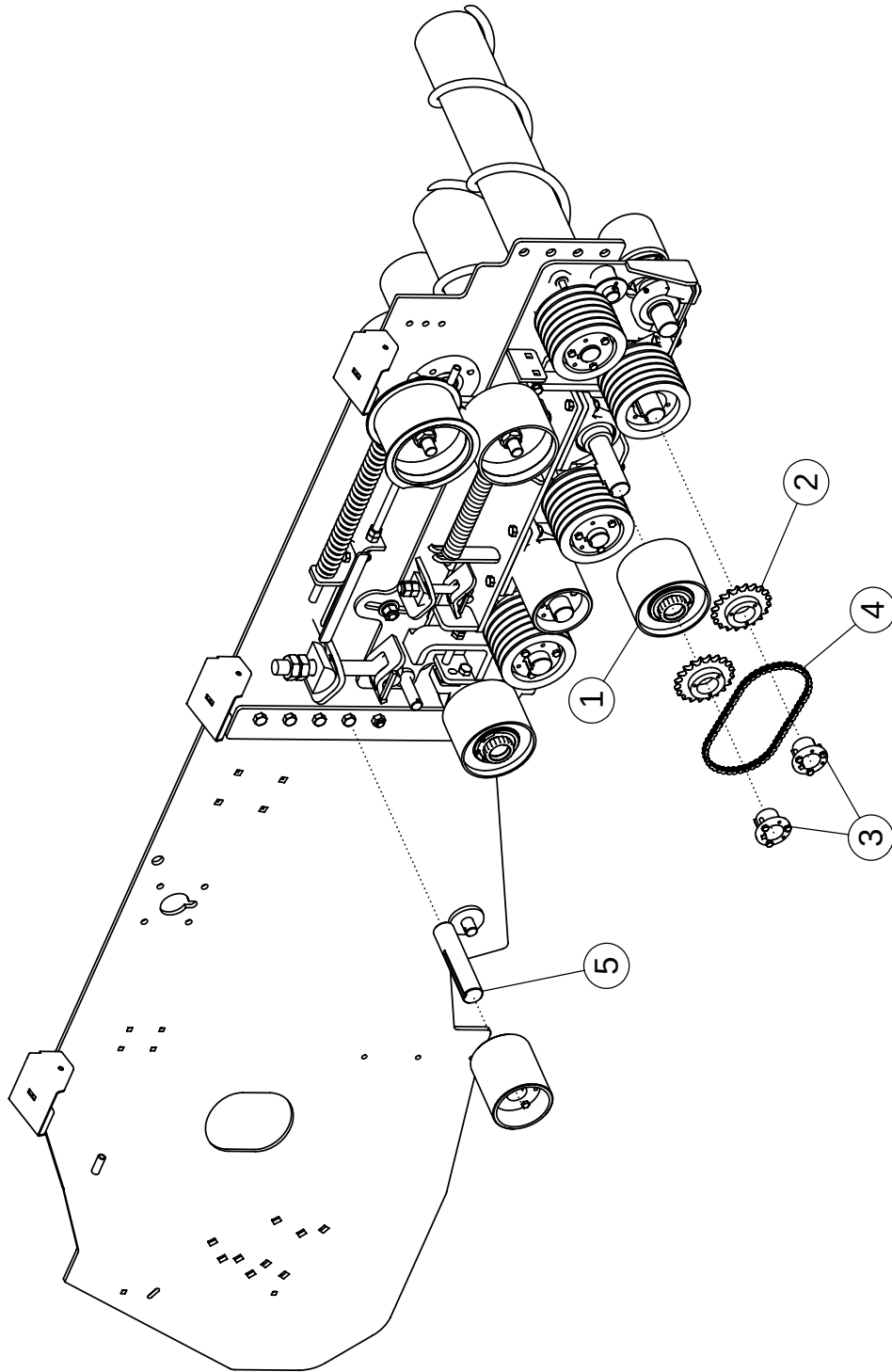
# HYDRAULIC TANK

| ITEM | PART NO. | DESCRIPTION                       | QTY |
|------|----------|-----------------------------------|-----|
| 1    | 58079    | HYDRAULIC TANK-PAINTED            | 1   |
| 2    | 1011606  | BOLT-HEX: .50 X 1.25 NC GR5 ZP    | 2   |
| 3    | 1014443  | WASHER-FLAT: .50 ZP               | 6   |
| 4    | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP        | 4   |
| 5    | 58204    | BAR - BOLTING                     | 1   |
| 6    | 1032514  | BOLT-HEX: .50 X 7.50 NC GR5 ZP    | 2   |
| 7    | 58914    | GAUGE-LEVEL & TEMP                | 1   |
| 8    | 58978    | FTG-ADAPTER: 20MP-20MP            | 1   |
| 9    | 58979    | VALVE-BALL: 20FP-20FP             | 1   |
| 10   | 62209    | FTG-ADAPTER: 20MP-20MJ            | 1   |
| 11   | 62210    | HOSE: 1.25 X 066 20FJX-20FJX      | 1   |
| 12   | 58980    | FTG-ELBOW: 24MB-20MJ-90           | 1   |
| 13   | 62212    | FTG-ELBOW: 16MB-12MJ-45           | 1   |
| 14   | 59071    | HOSE: .75 X 060 12FJX-12FJX       | 1   |
| 15   | 59042    | FTG-ADAPTER: 12MP-12MJ            | 1   |
| 16   | 58190    | VALVE-RELIEF                      | 1   |
| 17   | 58466    | FTG-ADAPTER: 12MP-8MP             | 1   |
| 18   | 58983    | FTG-ELBOW: 12MP-12MJ-90 W/.25" FP | 1   |
| 19   | 62518    | GAUGE-PRESSURE: 1/4"MP 3000 PSI   | 1   |
| 20   | 58196    | FTG-ADAPTER: 12MP-12MP            | 2   |
| 21   | 59165    | VALVE-BALL 3/4FP - 3/4FP          | 1   |
| 22   | 58690    | FILTER HEAD                       | 1   |
| 23   | 59044    | FTG-ELBOW: 12MP-12MJ-90           | 1   |
| 24   | 58691    | FILTER-HYDRAULIC                  | 1   |
| 25   | 55718    | FTG-PLUG: 8MB                     | 1   |
| 26   | 58197    | CAP-FILLER                        | 1   |
| 27   | 62964    | DECAL-WARNING                     | 1   |
| 28   | 64428    | DECAL-HYD TANK SPECS              | 1   |
| 29   | 64429    | DECAL-WARNING BALL VALVE          | 1   |



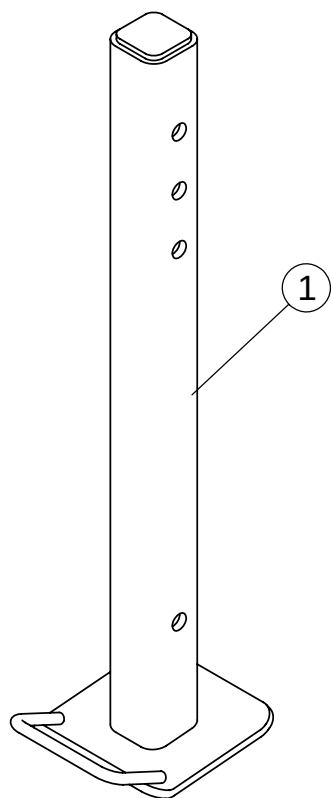
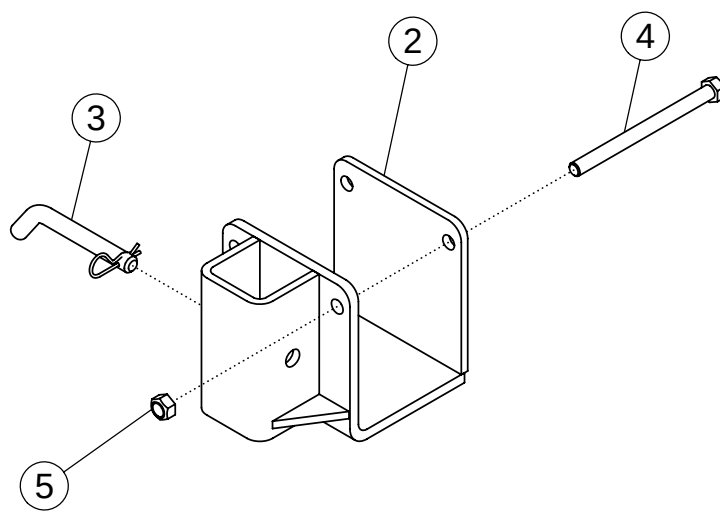
## LIGHT KIT #64365

| ITEM | PART NO. | DESCRIPTION                         | QTY |
|------|----------|-------------------------------------|-----|
| 1    | 65953    | LAMP-RED TAIL                       | 2   |
| 2    | 65954    | LAMP-AMBER TAIL                     | 2   |
| 3    | 65329    | SIGN-SMV ASAE                       | 1   |
| 4    | 57168    | LIGHT BRACKET                       | 2   |
| 5    | 62900    | ASSY - LIGHT FLOOD W/CON            | 4   |
| 6    | 62894    | GUARD-GRABROLL LIGHT                | 1   |
| 7    | 1011595  | BOLT-HEX                            | 2   |
| 8    | 1030946  | NUT-TOPLOCK: .25 NC GR5 ZP          | 18  |
| 9    | 1013423  | BOLT-HEX: .25 X 1.00 NC GR5 ZP      | 16  |
| 10   | 65341    | MODULE-INTERFACE                    | 1   |
| 11   | 0100615  | BOLT: .19 X .75 NC GR5 ZP           | 4   |
| 12   | 65681    | WASHER-LOCK: .19 ZP                 | 4   |
| 13   | 1011588  | NUT-HEX: .19 NC GR2 ZP              | 4   |
| 14   | 64363    | BRACKET-LIGHT WHEEL HRV             | 4   |
| 15   | 64366    | MOUNT-SMV SIGN                      | 1   |
| 16   | 54653    | U-BOLT: .50 X 3.25 X 4.00 X 3.25    | 1   |
| 17   | 64364    | U-BOLT: .38 X 5.13 X 6.00 X 5.13    | 8   |
| 18   | 1016999  | NUT-TOPLOCK .38 NC GR5 ZP           | 16  |
| 19   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP          | 4   |
| 20   | 64077    | HARNESS-EXTENSION 32"               | 2   |
| 21   | 1011606  | BOLT-HEX: .50 X 1.25 NC GR5 ZP      | 2   |
| 22   | 1013122  | TIE-CABLE, NYLON 14.00" (NOT SHOWN) | 40  |
| 23   | 64283    | HARNESS-HARVESTER (NOT SHOWN)       | 1   |



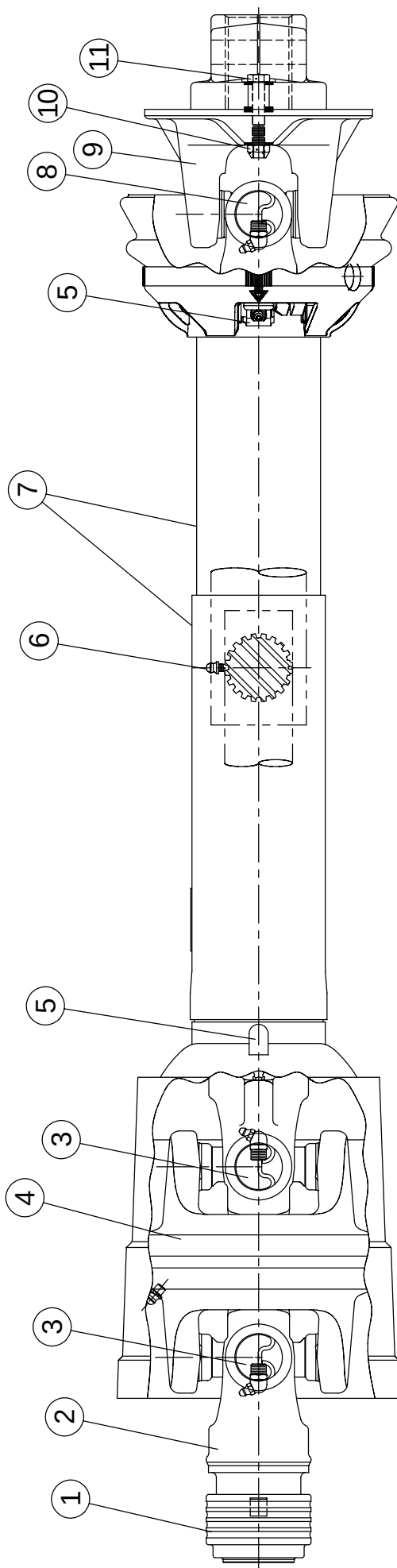
## REVERSE #4 CLEANING ROLL #62107 (OPTIONAL)

| ITEM | PART NO. | DESCRIPTION                        | QTY |
|------|----------|------------------------------------|-----|
| 1    | 56406    | ASSY-IDLER PULLEY 6R W/LOCK COLLAR | 1   |
| 2    | 53649    | SPROCKET H60-P20                   | 2   |
| 3    | 53641    | HUB P1 1.75 (WITH KEY)             | 2   |
| 4    | 62110    | CHAIN-ROLLER 60H-1R-045            | 1   |
| 5    | 62108    | SHAFT-STUB                         | 1   |



## HARVESTER STAND #63397 (OPTIONAL)

| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 63382    | WLDMT-STAND SUPPORT            | 1   |
| 2    | 63377    | WLDMT-STAND MOUNT              | 1   |
| 3    | 63407    | PIN-BENT                       | 1   |
| 4    | 1018957  | BOLT-HEX: .63 X 8.00 NC GR5 ZP | 2   |
| 5    | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP     | 2   |

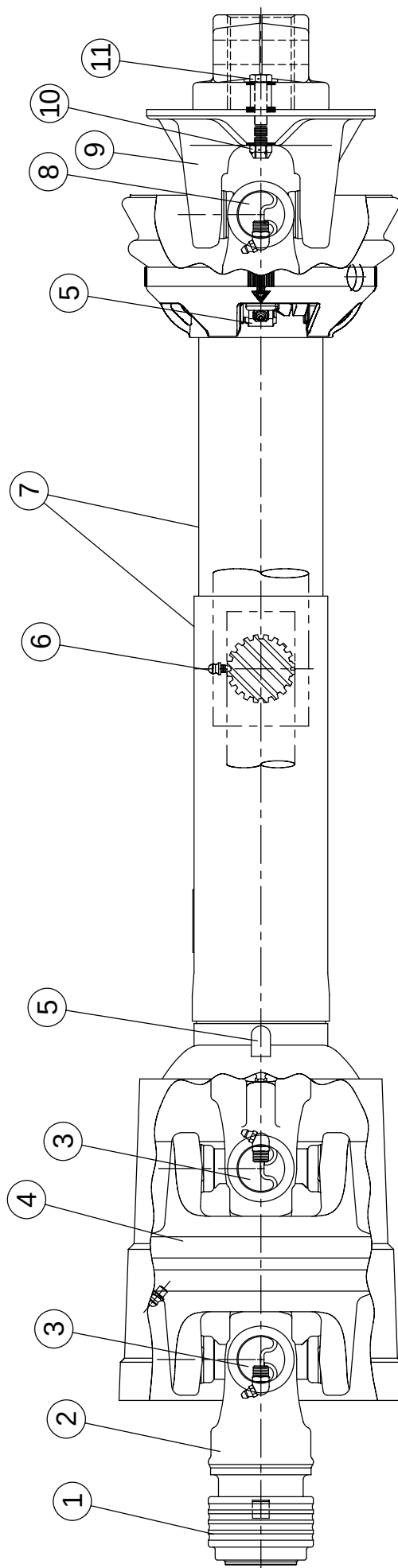




# PTO DRIVELINE #51481

## 1.75" - 20 SPLINE

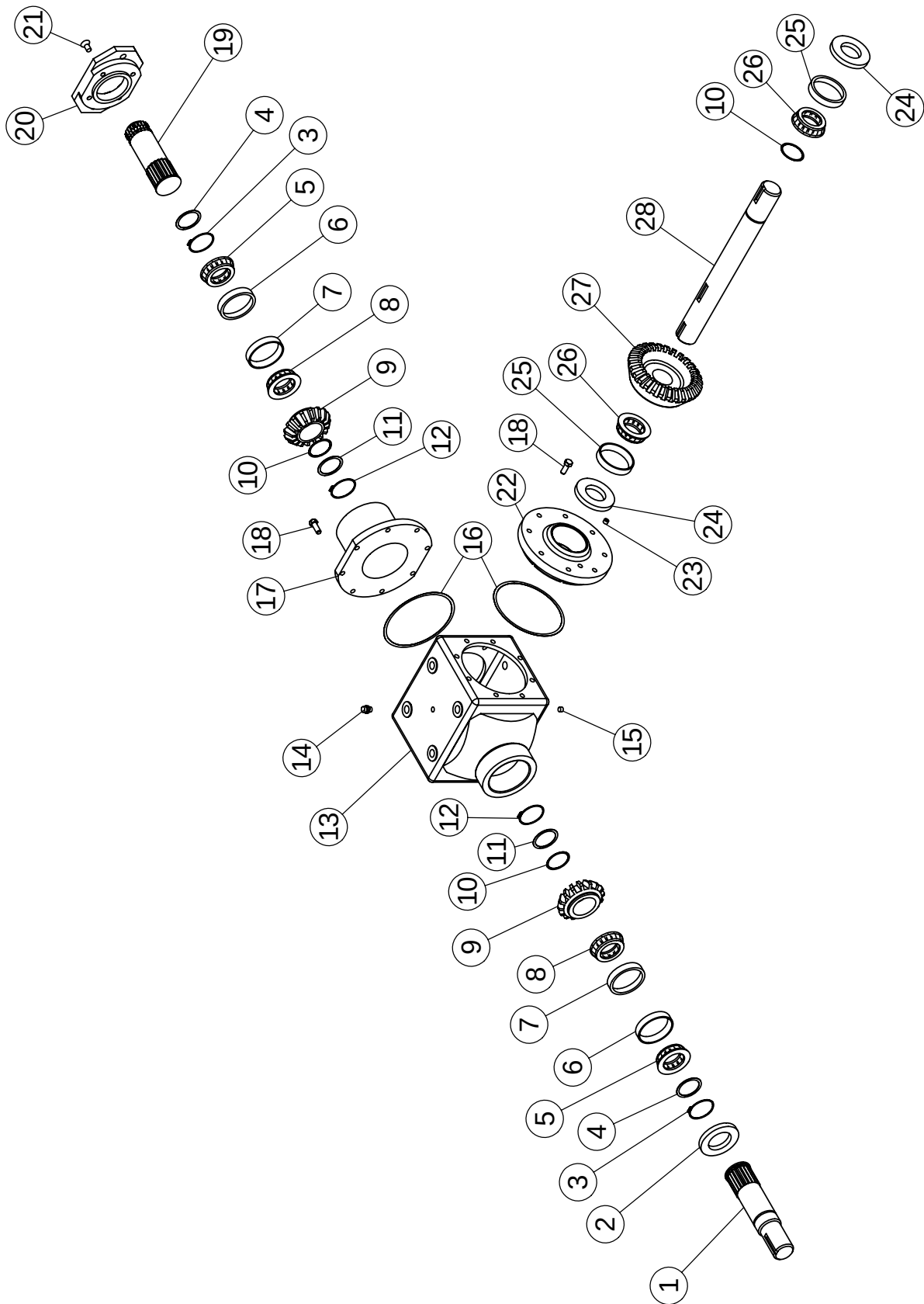
| ITEM | PART NO. | DESCRIPTION                     | QTY |
|------|----------|---------------------------------|-----|
| 1    | 62123    | SAFETY SLIDE LOCK REPAIR KIT    | 1   |
| 2    | 54157    | SAFETY SLIDE LOCK YOKE ASSEMBLY | 1   |
| 3    | 54159    | CAT 5 CROSS & BEARING KIT       | 2   |
| 4    | 64411    | CV CENTER HOUSING ASSEMBLY      | 1   |
| 5    | 64398    | NYLON REPAIR KIT                | 2   |
| 6    | 54161    | ZERK-GREASE STRAIGHT            | 4   |
| 7    | 64412    | FULL GUARD SET W/NYLON BEARINGS | 1   |
| 8    | 54172    | 35R CROSS & BEARING KIT         | 1   |
| 9    | 57286    | BALL SHEAR ASSEMBLY             | 1   |
| 10   | 1030700  | NUT-TOPLOCK: .31 NC GR5 ZP      | 1   |
| 11   | 1011285  | BOLT-HEX: .31 X 2.00 NC GR5 ZP  | 1   |



# PTO DRIVELINE #51480

## 1.38" - 21 SPLINE

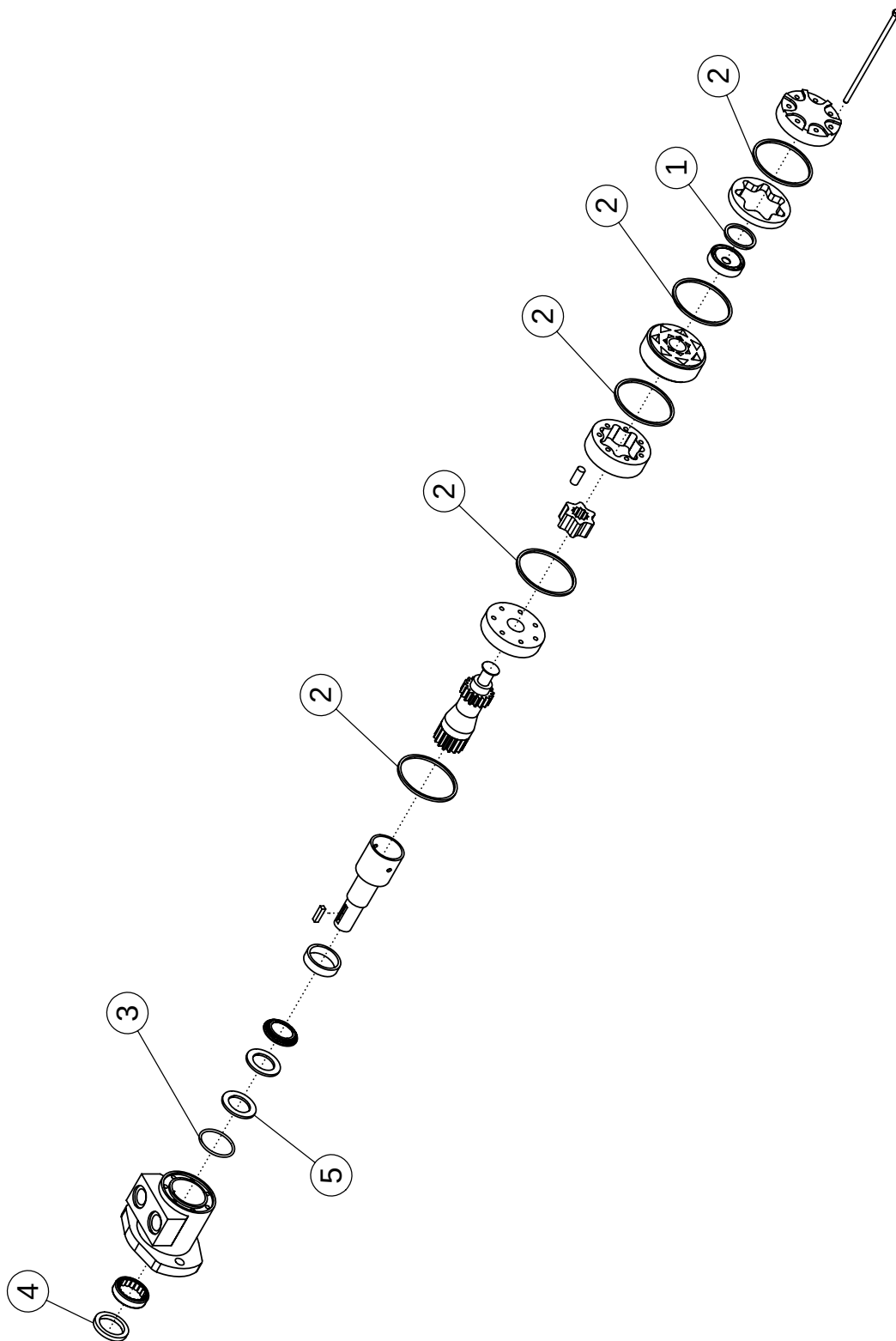
| ITEM | PART NO. | DESCRIPTION                     | QTY |
|------|----------|---------------------------------|-----|
| 1    | 55187    | SAFETY SLIDE LOCK REPAIR KIT    | 1   |
| 2    | 54156    | SAFETY SLIDE LOCK YOKE ASSEMBLY | 1   |
| 3    | 54159    | CAT 5 CROSS & BEARING KIT       | 2   |
| 4    | 64411    | CV CENTER HOUSING ASSEMBLY      | 1   |
| 5    | 64398    | NYLON REPAIR KIT                | 2   |
| 6    | 54161    | ZERK-GREASE STRAIGHT            | 4   |
| 7    | 64412    | FULL GUARD SET W/NYLON BEARINGS | 1   |
| 8    | 54172    | 35R CROSS & BEARING KIT         | 1   |
| 9    | 57286    | BALL SHEAR ASSEMBLY             | 1   |
| 10   | 1030700  | NUT-TOPLOCK: .31 NC GR5 ZP      | 1   |
| 11   | 1011285  | BOLT-HEX: .31 X 2.00 NC GR5 ZP  | 1   |



# GEARBOX (1.81:1) #62396

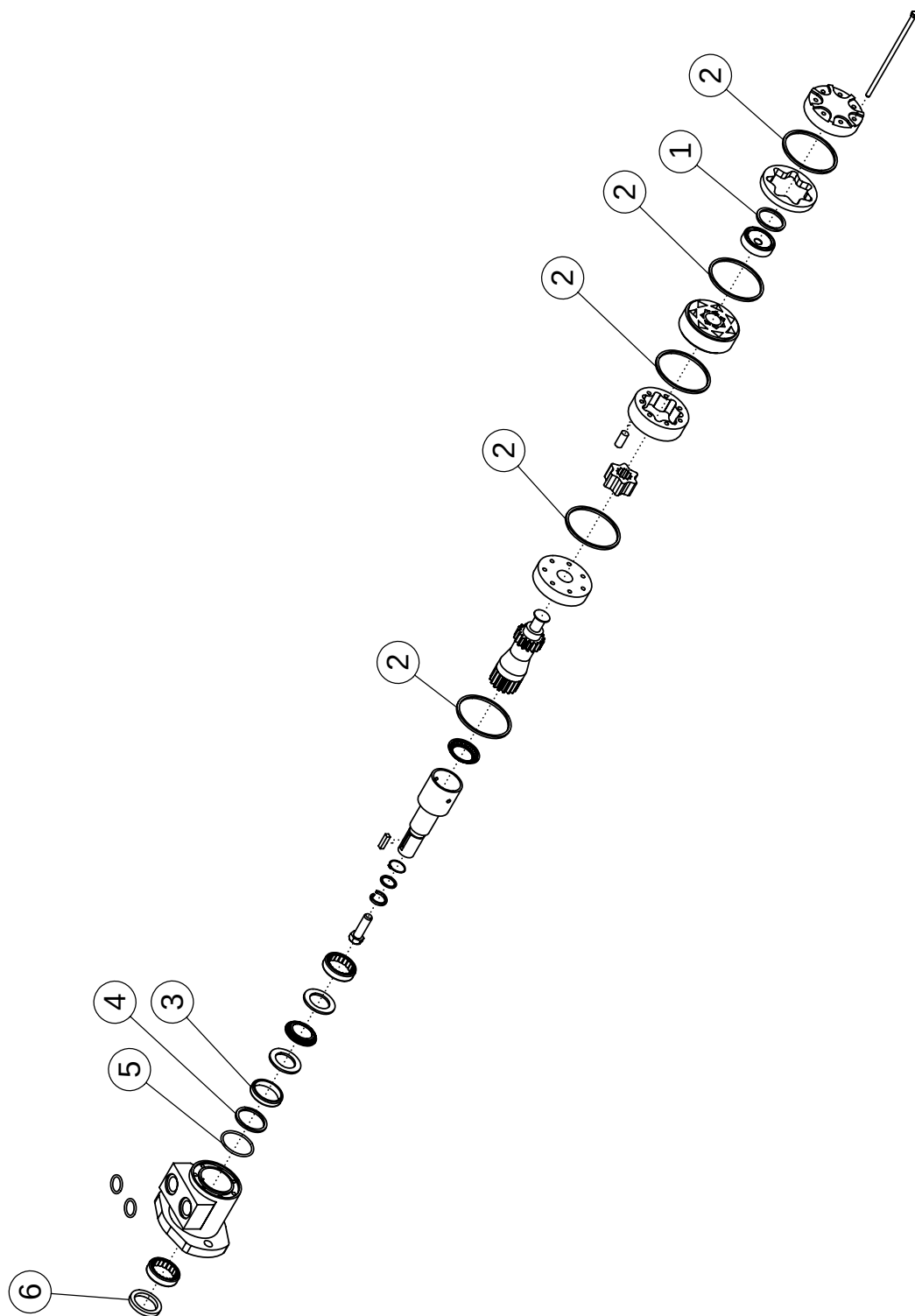
## (PRIMARY: ONBOARD OPTION)

| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 62721    | QUILL SHAFT                    | 1   |
| 2    | 62722    | SEAL: 2.00 - 3.26              | 1   |
| 3    | 62724    | SNAP RING                      | 2   |
| 4    | 62723    | WASHER 2.00 X .13              | 2   |
| 5    | 62725    | BEARING CONE                   | 2   |
| 6    | 62726    | BEARING CUP                    | 2   |
| 7    | 62727    | BEARING CUP                    | 2   |
| 8    | 62728    | BEARING CONE                   | 2   |
| 9    | 62729    | PINION-16 TOOTH                | 2   |
| 10   | 62730    | SHIM: 1.75 X .007              | 3   |
| 11   | 62731    | WASHER 1.75 X .179             | 2   |
| 12   | 62732    | SNAP RING                      | 2   |
| 13   | 62733    | CASE-900 SERIES                | 1   |
| 14   | 64408    | VENT PLUG: .50 NPT (SQ. HD.)   | 1   |
| 15   | 62735    | PLUG: .50 NPT                  | 1   |
| 16   | 62736    | SHIM-COVER                     | 2   |
| 17   | 62737    | QUILL HOUSING                  | 1   |
| 18   | 62738    | BOLT-HEX: .38 X 1.00 NC GR5 NP | 16  |
| 19   | 62739    | QUILL SHAFT                    | 1   |
| 20   | 62740    | FLANGE: 'SAE B' -2.00 BOLT     | 1   |
| 21   | 62741    | SFHCS: .38 X .75 NC GR5        | 4   |
| 22   | 62742    | COVER-OPEN .38 NPT             | 1   |
| 23   | 62743    | PLUG: .38 NPT                  | 1   |
| 24   | 62744    | OIL SEAL: 1.75 X .31           | 2   |
| 25   | 62745    | BEARING CUP                    | 2   |
| 26   | 62746    | BEARING CONE                   | 2   |
| 27   | 64410    | GEAR-29 TOOTH                  | 1   |
| 28   | 64409    | THRU SHAFT                     | 1   |



## MOTOR: 13.9 in<sup>3</sup> #57687

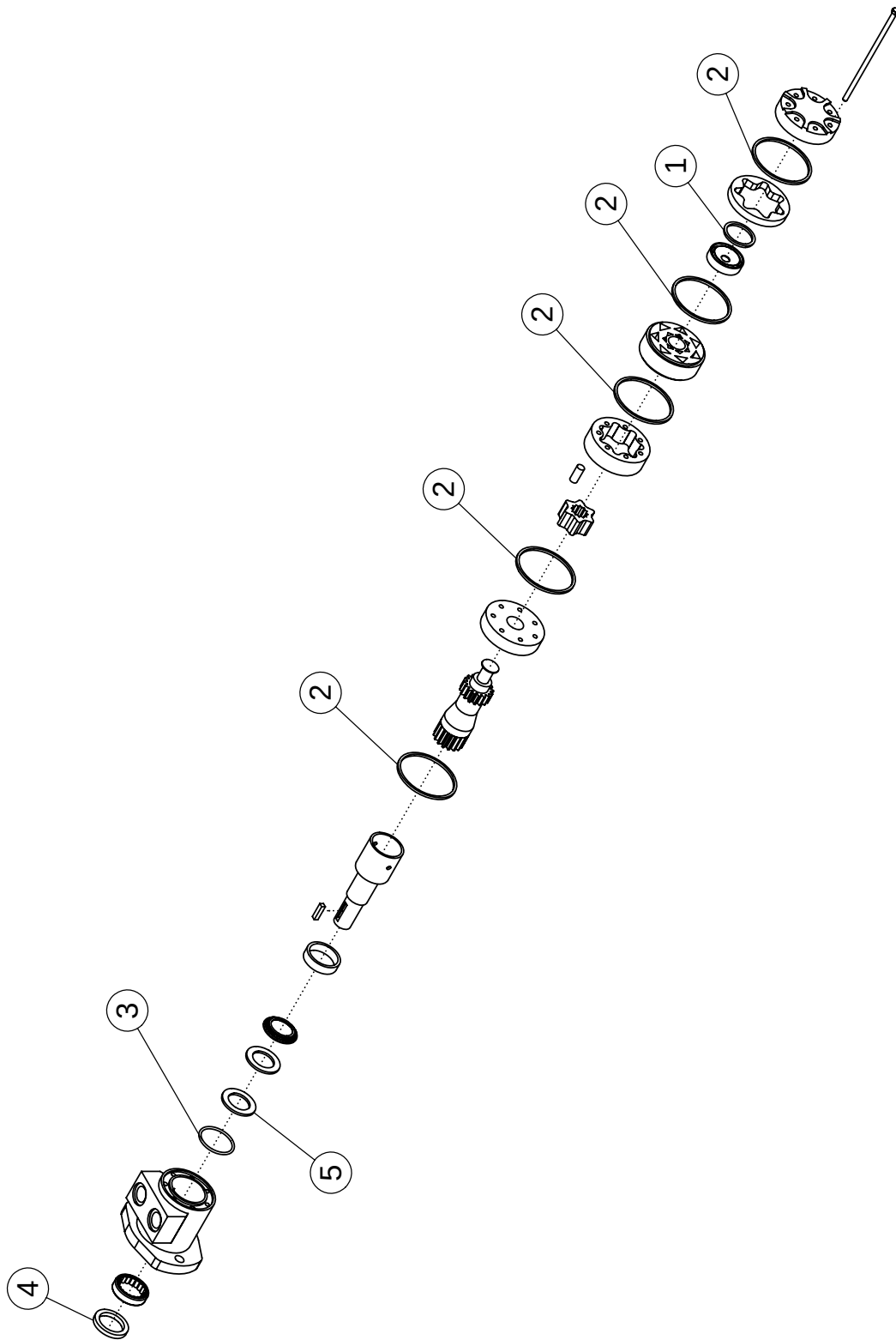
| ITEM | PART NO. | DESCRIPTION       | QTY |
|------|----------|-------------------|-----|
|      | 57881    | SEAL KIT          |     |
| 1    |          | COMMUTATOR SEAL   | 1   |
| 2    |          | SEAL RING         | 5   |
| 3    |          | BACKUP WASHER     | 1   |
| 4    |          | DIRT & WATER SEAL | 1   |
| 5    |          | INNER SEAL        | 1   |





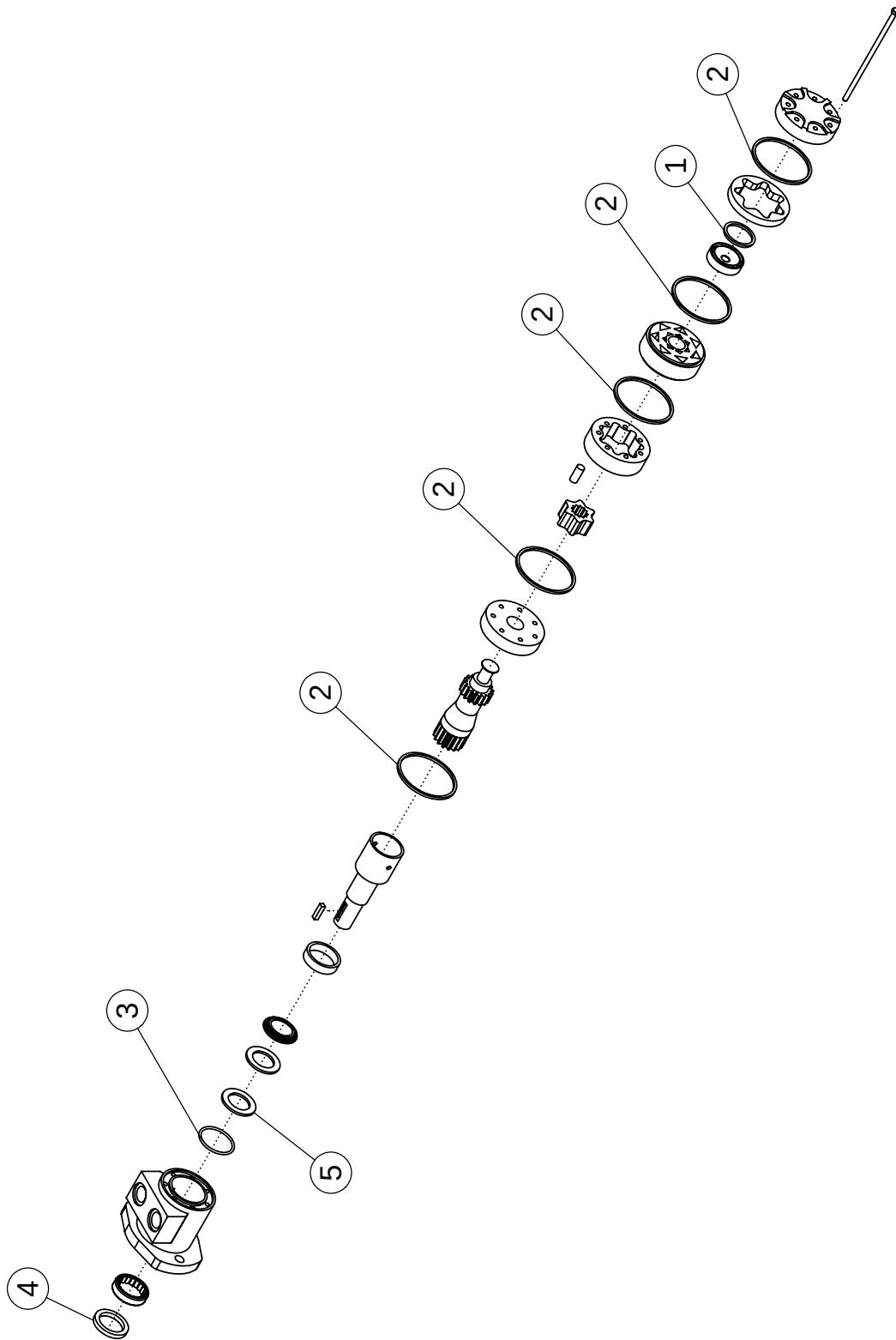
## MOTOR: 32.3 IN^3 #57686

| ITEM | PART NO. | DESCRIPTION       | QTY |
|------|----------|-------------------|-----|
|      | 57880    | SEAL KIT          |     |
| 1    |          | COMMUTATOR SEAL   | 1   |
| 2    |          | SEAL RING         | 5   |
| 3    |          | INNER SEAL        | 1   |
| 4    |          | BACKUP WASHER     | 1   |
| 5    |          | BACKUP WASHER     | 1   |
| 6    |          | DIRT & WATER SEAL | 1   |



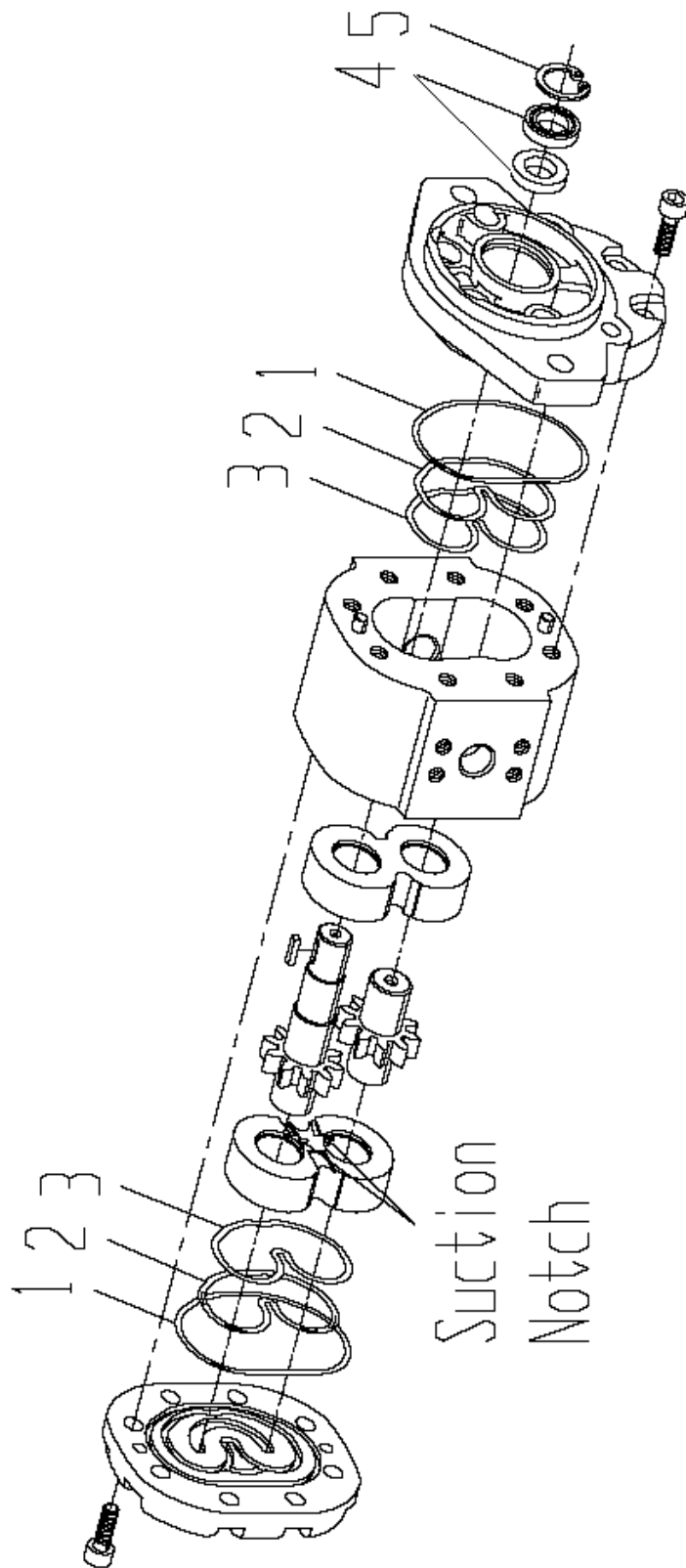
## MOTOR: 6 in<sup>3</sup> #59674

| ITEM | PART NO. | DESCRIPTION       | QTY |
|------|----------|-------------------|-----|
|      | 57881    | SEAL KIT          |     |
| 1    |          | COMMUTATOR SEAL   | 1   |
| 2    |          | SEAL RING         | 5   |
| 3    |          | BACKUP WASHER     | 1   |
| 4    |          | DIRT & WATER SEAL | 1   |
| 5    |          | INNER SEAL        | 1   |



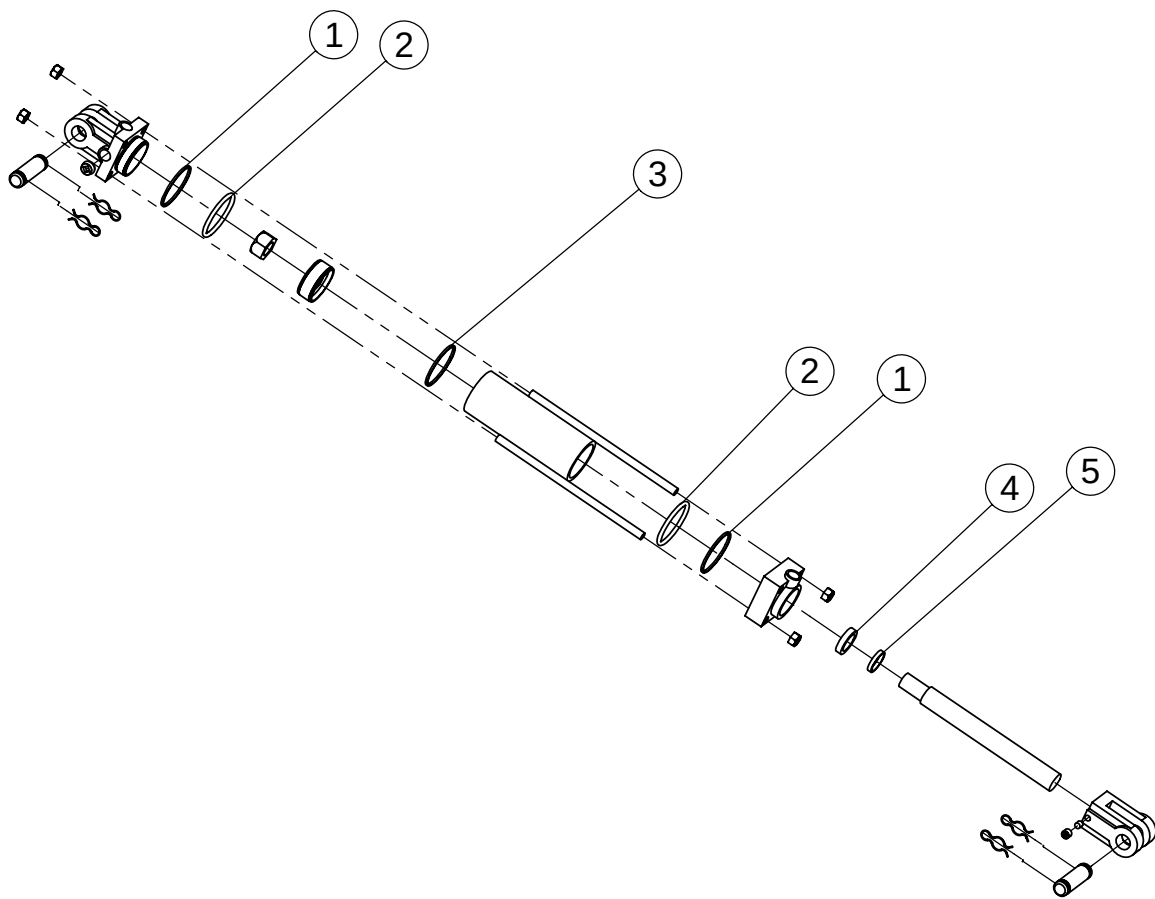
## MOTOR: 20 in<sup>3</sup> #59449

| ITEM | PART NO. | DESCRIPTION       | QTY |
|------|----------|-------------------|-----|
|      | 57881    | SEAL KIT          |     |
| 1    |          | COMMUTATOR SEAL   | 1   |
| 2    |          | SEAL RING         | 5   |
| 3    |          | BACKUP WASHER     | 1   |
| 4    |          | DIRT & WATER SEAL | 1   |
| 5    |          | INNER SEAL        | 1   |



## HYDRAULIC PUMP #62153

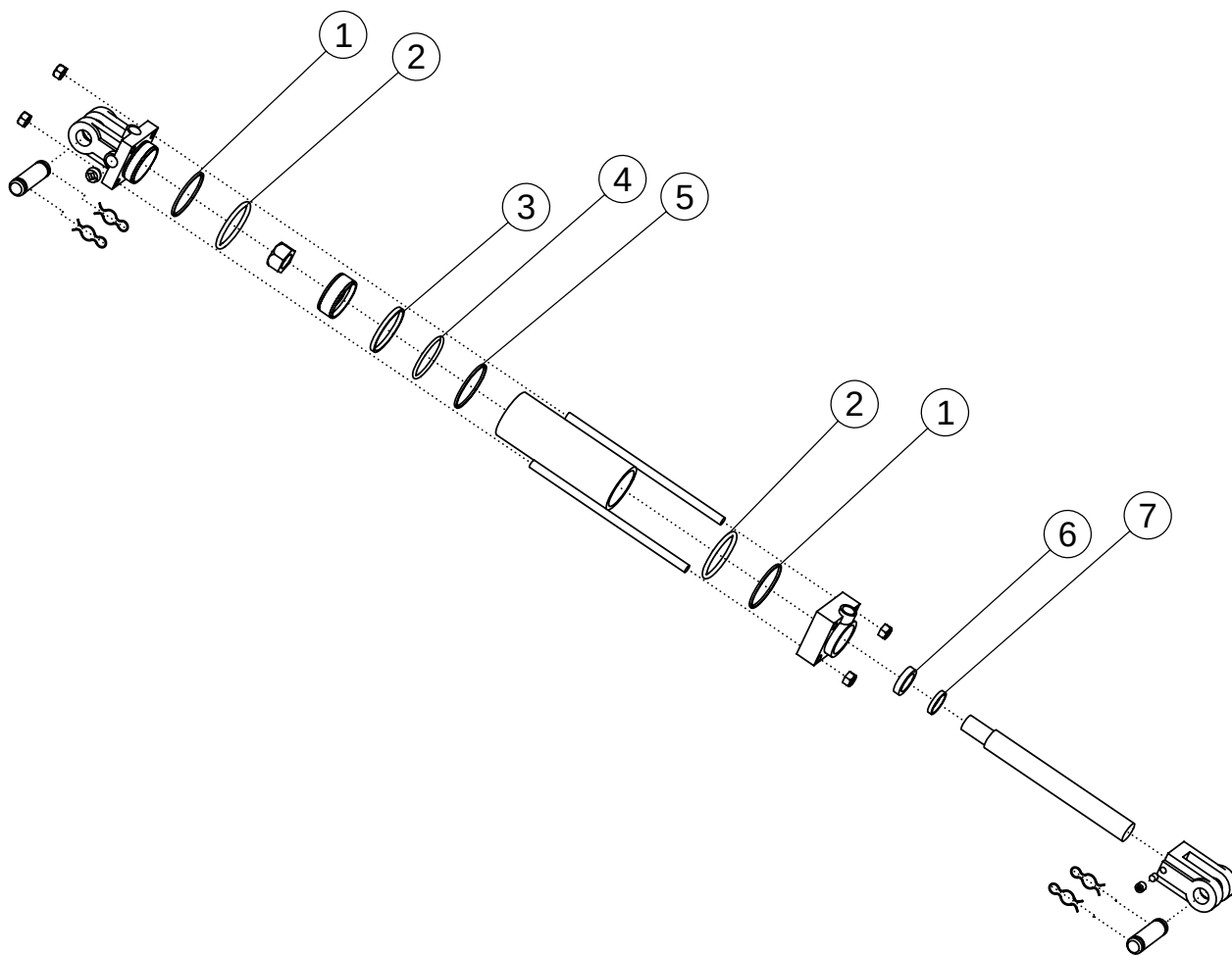
| ITEM | PART NO. | DESCRIPTION            | QTY |
|------|----------|------------------------|-----|
|      | 59761    | KIT-SEAL: PUMP PZG3A   |     |
|      |          | BODY O-RING            |     |
| 1    |          | LOADING O-RING         | 2   |
| 2    |          | LOADING O-RING BACK-UP | 2   |
| 3    |          | SHAFT SEAL             | 2   |
| 4    |          | SNAP RING              | 2   |
| 5    |          |                        | 1   |





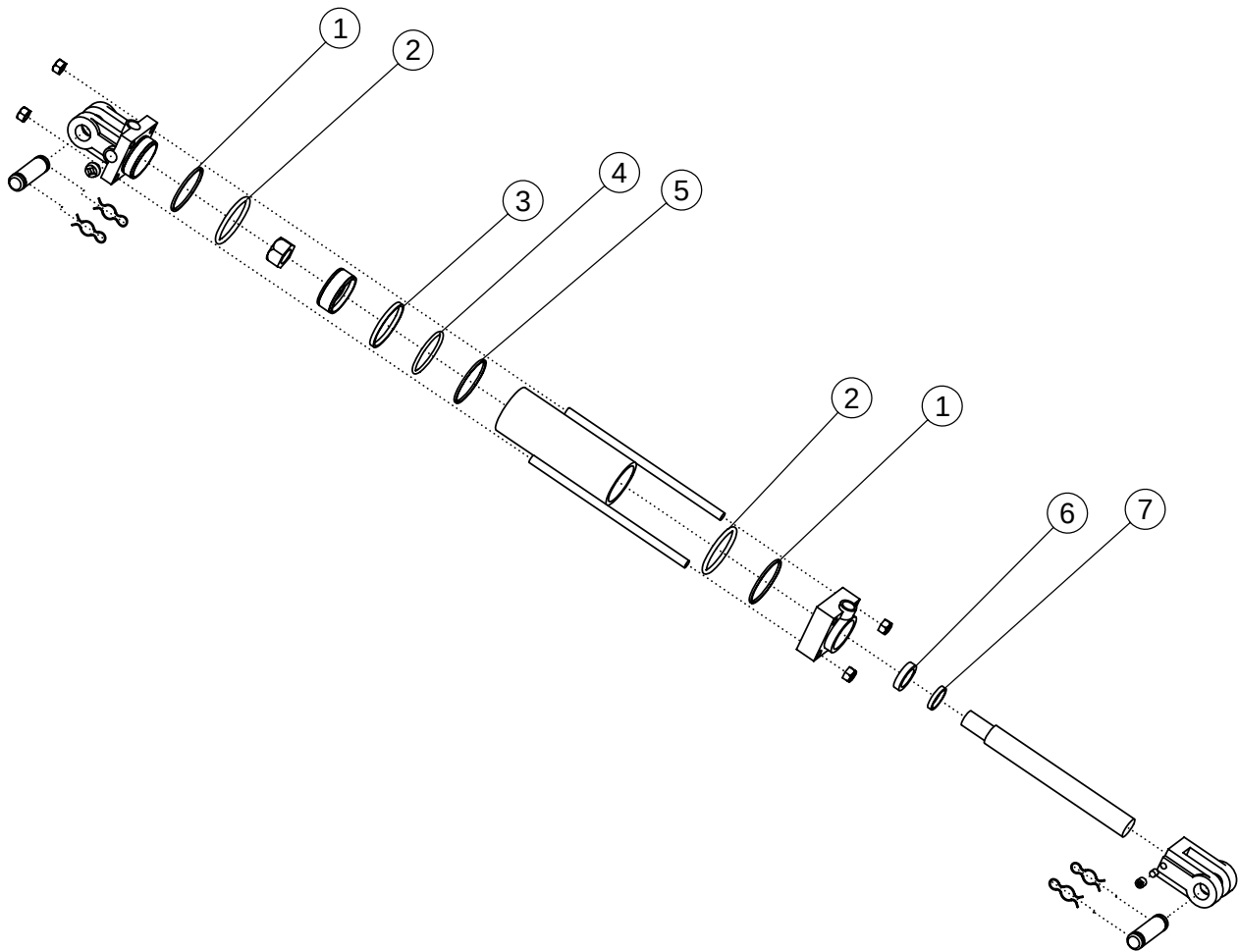
## HYDRAULIC CYLINDER: 2.5X16 #58889

| ITEM | PART NO. | DESCRIPTION                        | QTY |
|------|----------|------------------------------------|-----|
|      | 59242    | SEAL KIT - CYLINDER 2.5"; 3000 PSI |     |
| 1    |          | BACKUP WASHER - END CAP            | 2   |
| 2    |          | O-RING - END CAP                   | 2   |
| 3    |          | PISTON SEAL                        | 1   |
| 4    |          | ROD SEAL                           | 1   |
| 5    |          | ROD DUST SEAL                      | 1   |



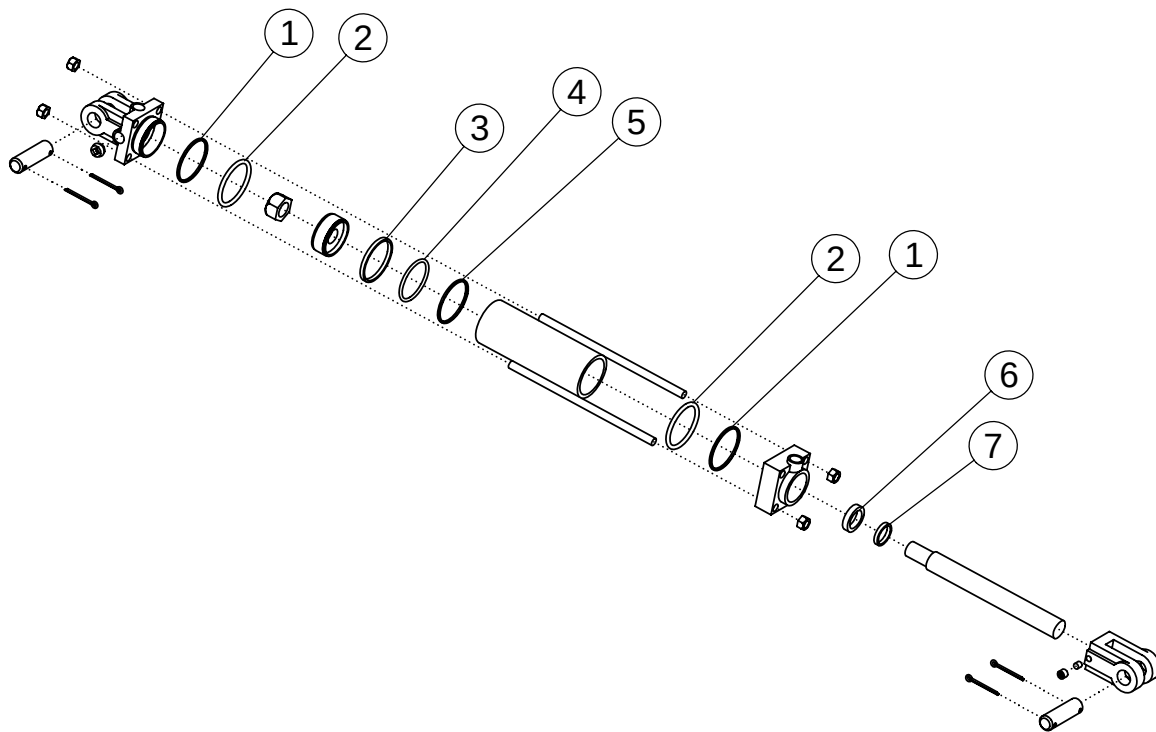
## HYDRAULIC CYLINDER: 3X8 #58890

| ITEM | PART NO. | DESCRIPTION                      | QTY |
|------|----------|----------------------------------|-----|
|      | 59243    | SEAL KIT - CYLINDER 3"; 3000 PSI |     |
| 1    |          | BACKUP WASHER - END CAP          | 2   |
| 2    |          | O-RING END CAP                   | 2   |
| 3    |          | WEAR RING - PISTON               | 1   |
| 4    |          | O-RING                           | 1   |
| 5    |          | PISTON SEAL                      | 1   |
| 6    |          | SEAL-ROD WIPER                   | 1   |
| 7    |          | SEAL-ROD DUST                    | 1   |



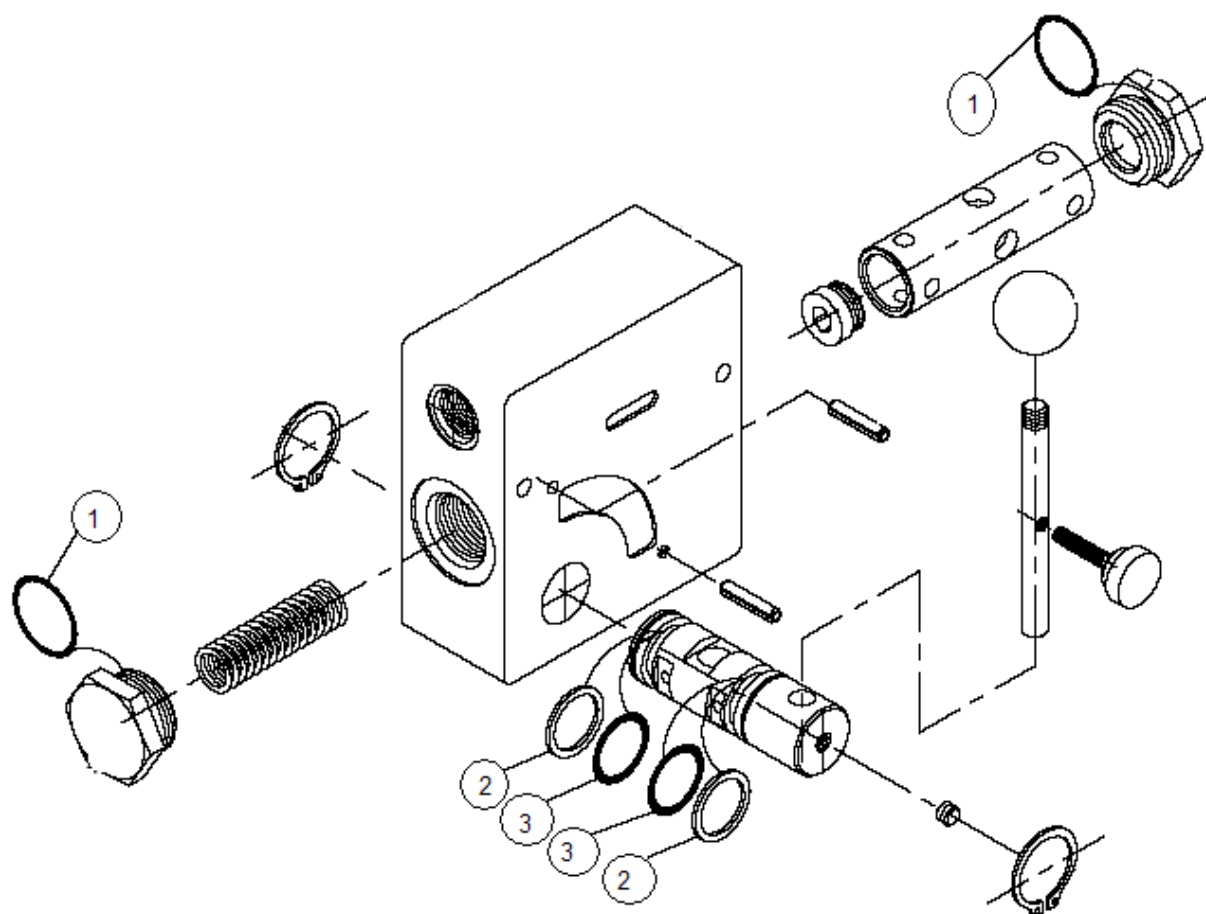
## HYDRAULIC CYLINDER: 4X8 #58891

| ITEM | PART NO. | DESCRIPTION                      | QTY |
|------|----------|----------------------------------|-----|
|      | 59244    | SEAL KIT - CYLINDER 4"; 3000 PSI |     |
| 1    |          | BACKUP WASHER-END CAP            | 2   |
| 2    |          | O-RING-END CAP                   | 2   |
| 3    |          | WEAR RING-PISTON                 | 1   |
| 4    |          | O-RING                           | 1   |
| 5    |          | PISTON SEAL                      | 1   |
| 6    |          | SEAL-ROD WIPER                   | 1   |
| 7    |          | SEAL-ROD DUST                    | 1   |



## HYDRAULIC CYLINDER: 4X10 #62082

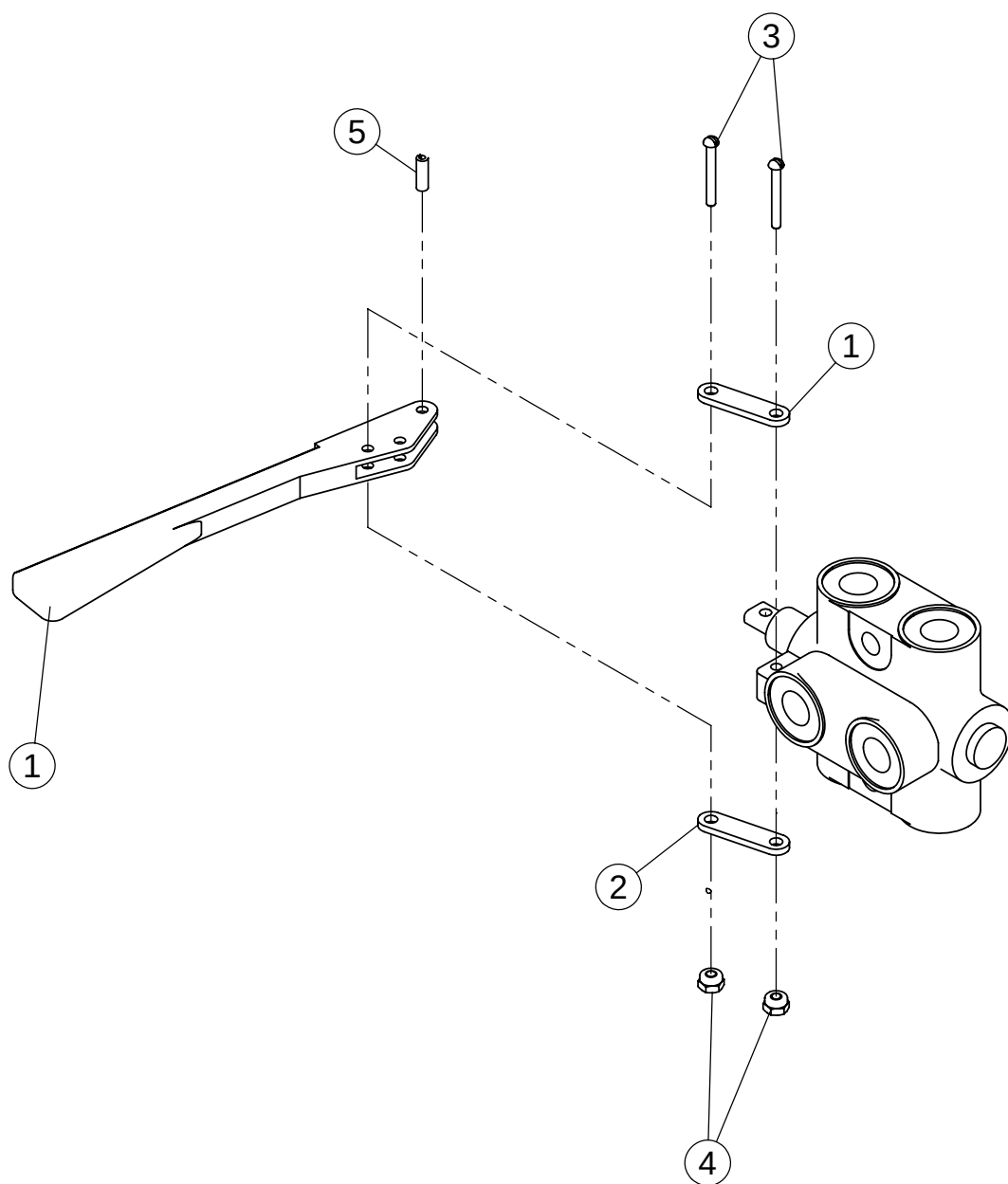
| ITEM | PART NO. | DESCRIPTION                      | QTY |
|------|----------|----------------------------------|-----|
|      | 59244    | SEAL KIT - CYLINDER 4"; 3000 PSI |     |
| 1    |          | BACKUP WASHER - END CAP          | 2   |
| 2    |          | O-RING - END CAP                 | 2   |
| 3    |          | WEAR RING                        | 1   |
| 4    |          | O-RING                           | 1   |
| 5    |          | PISTON SEAL                      | 1   |
| 6    |          | SEAL-ROD WIPER                   | 1   |
| 7    |          | SEAL-ROD DUST                    | 1   |





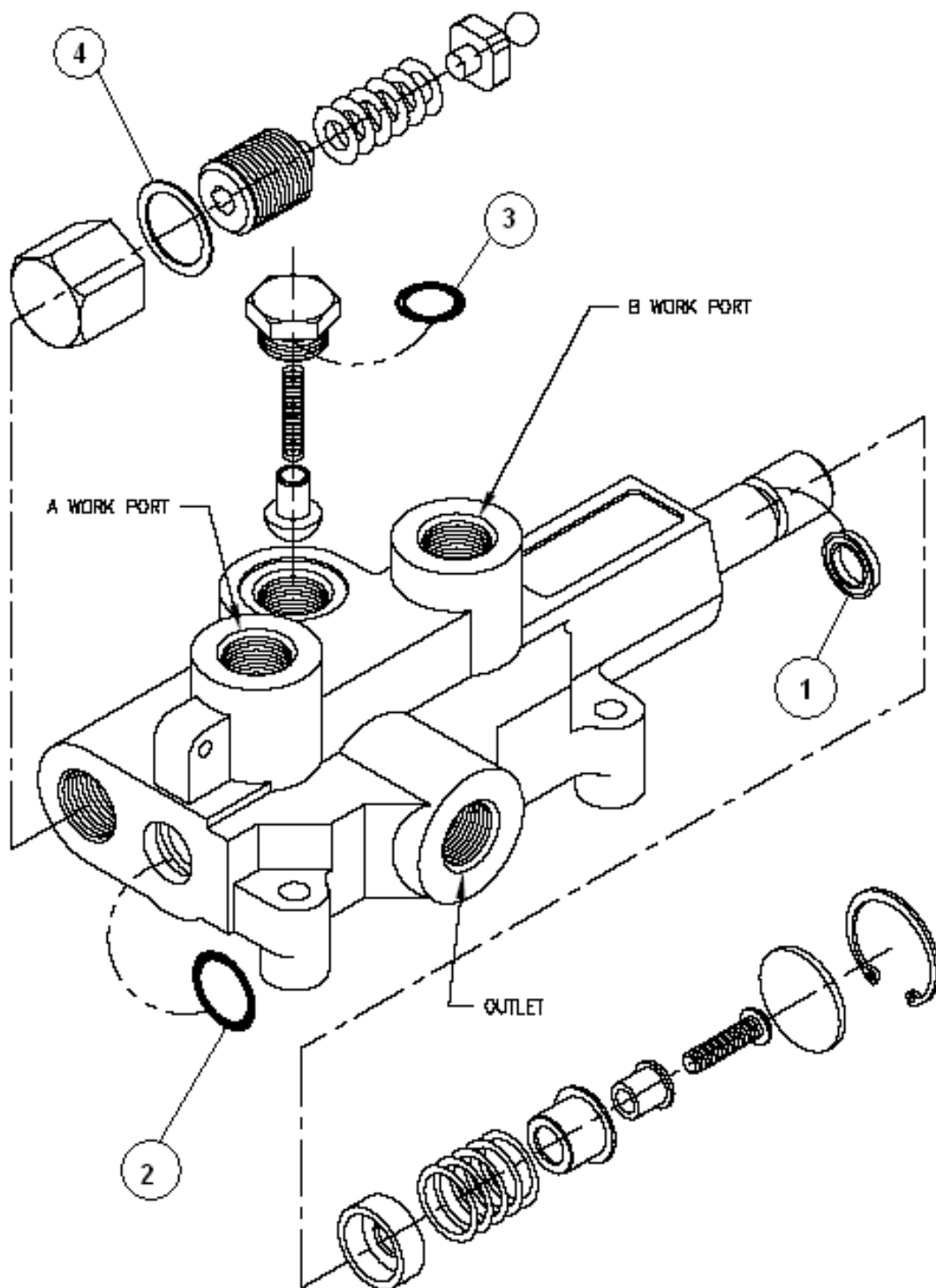
## FLOW CONTROL VALVE #58985

| ITEM | PART NO. | DESCRIPTION    | QTY |
|------|----------|----------------|-----|
|      | 64414    | SEAL KIT       |     |
| 1    |          | O-RING         | 2   |
| 2    |          | BACK-UP WASHER | 2   |
| 3    |          | O-RING         | 2   |



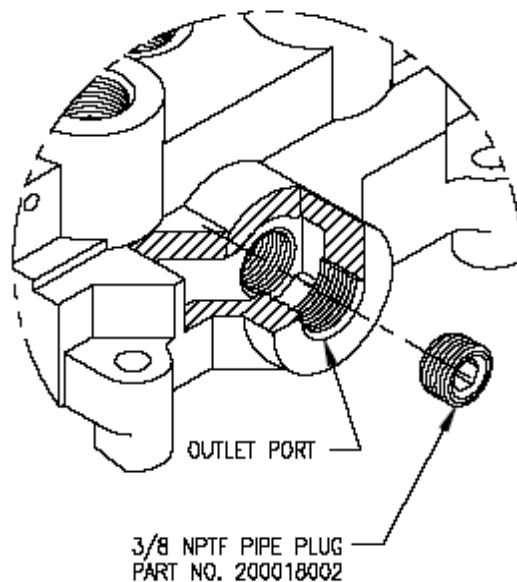
## SELECTOR VALVE #58470

| ITEM | PART NO. | DESCRIPTION                       | QTY |
|------|----------|-----------------------------------|-----|
|      | 64432    | QUAD RING SEAL KIT                | 2   |
|      | 58470-1  | HANDLE KIT                        | 1   |
| 1    | 68060    | PLATE-TAB SELECTOR VALVE ZP       | 2   |
| 2    | 1011303  | SCREW-MACH RND SLT: #10-24 X 1.25 | 2   |
| 3    | 65712    | NUT-NYLOCK: 10-24 GR2 SS          | 2   |
| 4    |          | HANDLE                            | 1   |
| 5    |          | SPRING PIN                        | 1   |



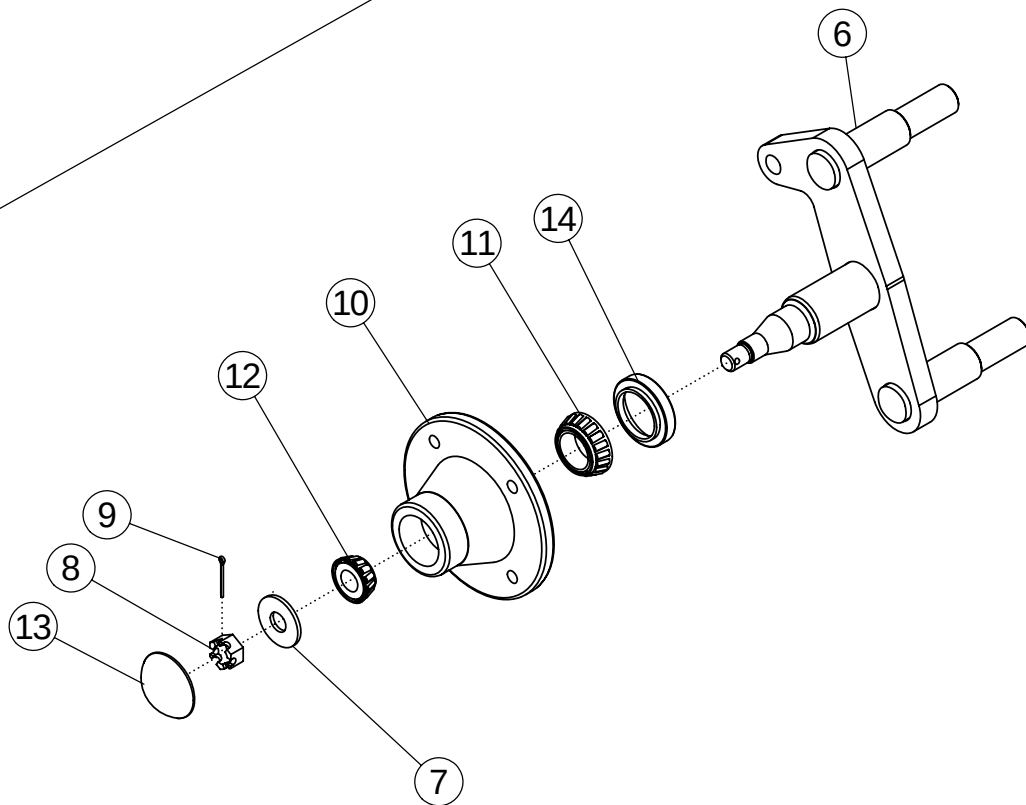
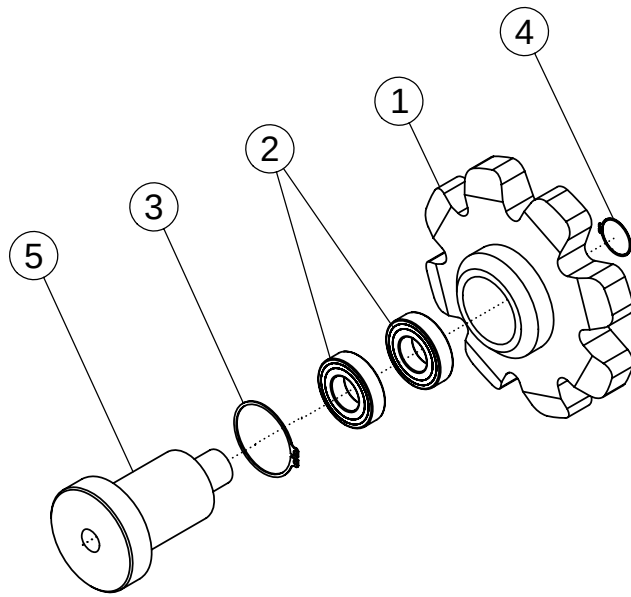
# ROW FINDER VALVE #62350

| ITEM | PART NO. | DESCRIPTION     | QTY |
|------|----------|-----------------|-----|
|      | 62757    | SEAL KIT        |     |
| 1    |          | U-CUP           | 1   |
| 2    |          | O-RING          | 1   |
| 3    |          | O-RING          | 1   |
| 4    |          | ALUMINUM WASHER | 1   |



## OPEN CENTER TO CLOSED CENTER CONVERSION

THIS FEATURE ALLOWS AN OTHERWISE OPEN CENTER VALVE TO BE CONVERTED TO CLOSED CENTER OPERATION. AS SHOWN ABOVE, A 3/8 NPTF PIPE PLUG IS INSTALLED IN THE BOTTOM OF THE OUTLET PORT TO BLOCK OPEN CENTER PASSAGE. A PIPE THREAD SEALANT SHOULD BE USED. THIS FEATURE IS STANDARD ON ALL VALVES WITH 3/4 NPTF INLET AND OUTLET PORTS. THE PIPE PLUG IS INCLUDED WITH THESE MODELS. DISCARD THE PIPE PLUG IF THE VALVE IS USED ON AN OPEN CENTER APPLICATION.



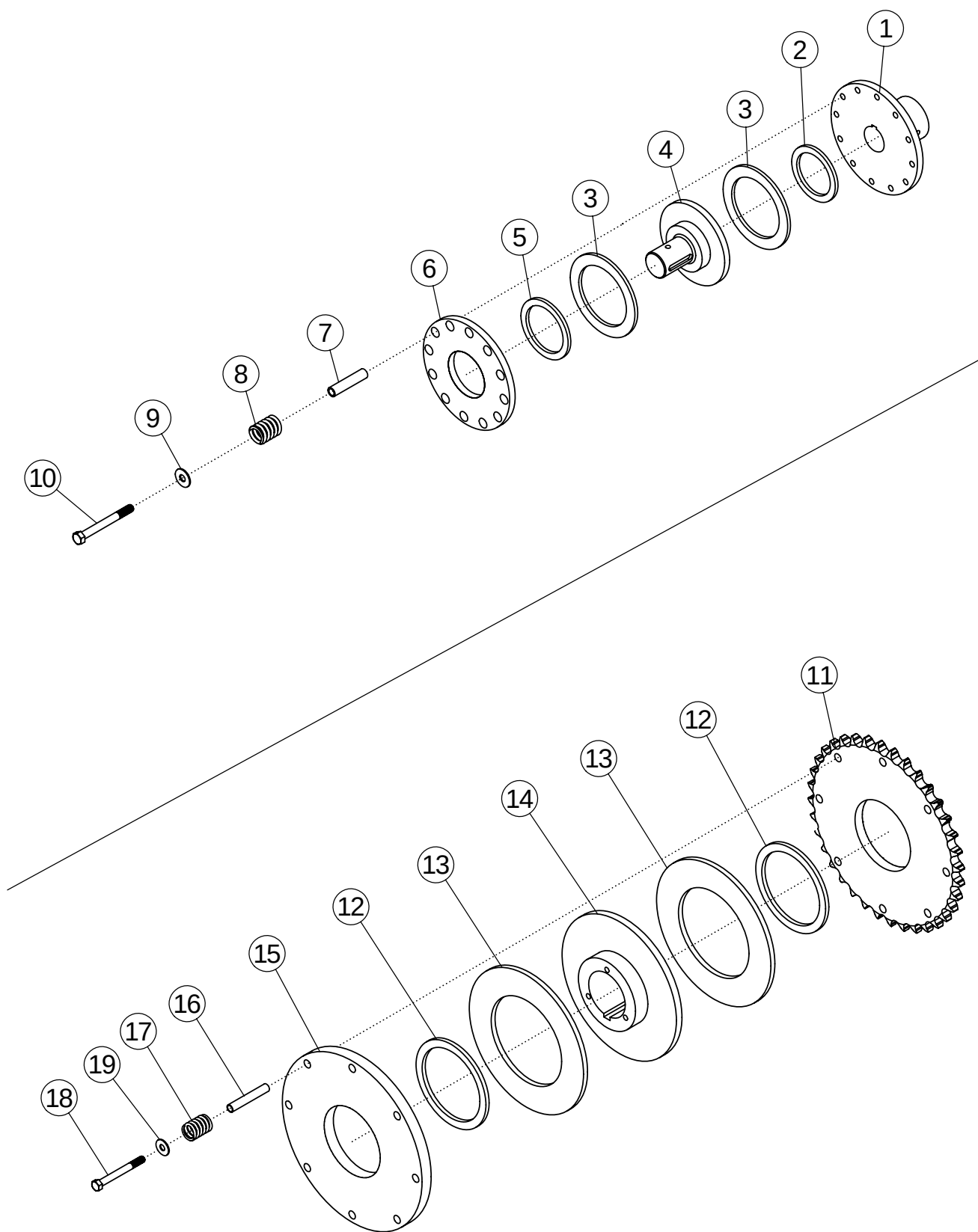
## SPROCKET #54824

| ITEM | PART NO. | DESCRIPTION      | QTY |
|------|----------|------------------|-----|
| 1    | 56893    | SPROCKET 56MM 8T | 1   |
| 2    | 54108    | BEARING 2"       | 2   |
| 3    | 54151    | SNAP RING SR11   | 1   |
| 4    | 54154    | SNAP RING SR3    | 1   |
| 5    | 56892    | STUB SHAFT       | 1   |

## BELT TIGHTENER #56422

| ITEM | PART NO. | DESCRIPTION                 | QTY |
|------|----------|-----------------------------|-----|
| 6    | 56421    | WLDMT - SPINDLE             | 1   |
| 7    | 1013623  | BUSHING-MACH: .63 NP        | 1   |
| 8    | 1013625  | NUT-HEX: SLOT .63 NF GR5 ZP | 1   |
| 9    | 1013626  | PIN-COTTER: .16 X 1.25 ZP   | 1   |
| 10   | 1015157* | HUB                         | 1   |
| 11   | 1012356* | CONE-BEARING                | 1   |
| 12   | 1013620* | CONE-BEARING                | 1   |
| 13   | 1013622* | HUB CAP                     | 1   |
| 14   | 1029527* | SEAL                        | 1   |
| 15   | 56951    | ASSY-HUB                    | 1   |

\*Items are included in item 15





## SLIP CLUTCH (IN-LINE) #57926

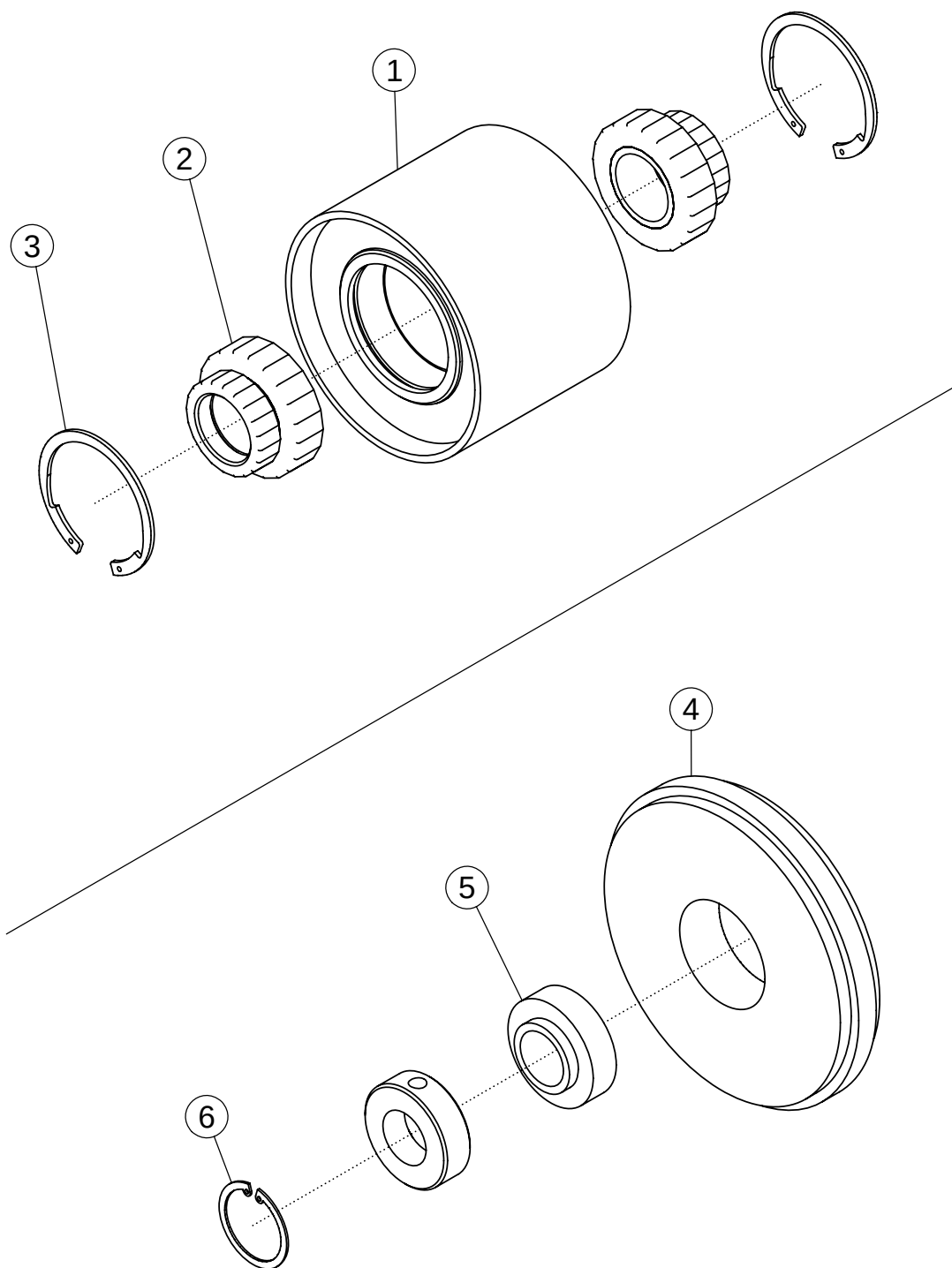
| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 58168    | HUB-DRIVE                      | 1   |
| 2    | 58169    | BUSHING-BRONZE                 | 1   |
| 3    | 58170    | DISC-FIBER                     | 2   |
| 4    | 58171    | HUB-SLIP CLUTCH                | 1   |
| 5    | 58172    | BUSHING-BRONZE                 | 1   |
| 6    | 58173    | PLATE-SLIP CLUTCH              | 1   |
| 7    | 58565    | TUBE-SLIP CLUTCH               | 6   |
| 8    | 58174    | SPRING-SLIP CLUTCH             | 6   |
| 9    | 1011828  | WASHER-FLAT: .38 ZP            | 6   |
| 10   | 1013239  | BOLT-HEX: .38 X 3.00 NC GR5 ZP | 6   |

## SLIP CLUTCH/SPOCKET #57993

| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 11   | 58177    | SPROCKET                       | 1   |
| 12   | 58207    | BUSHING-BRONZE                 | 2   |
| 13   | 58215    | DISC-FIBER                     | 2   |
| 14   | 58209    | HUB-CLUTCH                     | 1   |
| 15   | 58211    | PLATE-SLIP CLUTCH              | 1   |
| 16   | 58213    | TUBE-SLIP CLUTCH (2.870")      | 8   |
| 17   | 58174    | SPRING-SLIP CLUTCH             | 8   |
| 18   | 58176    | BOLT-HEX: .38 X 3.50 NC GR5 ZP | 8   |
| 19   | 1011828  | WASHER-FLAT: .38 ZP            | 8   |

## SLIP CLUTCH/SPOCKET #58335

| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 11   | 58566    | SPROCKET                       | 1   |
| 12   | 58208    | BUSHING-BRONZE                 | 2   |
| 13   | 58216    | DISC-FIBER                     | 2   |
| 14   | 58210    | HUB-CLUTCH                     | 1   |
| 15   | 58212    | PLATE-SLIP CLUTCH              | 1   |
| 16   | 58565    | TUBE-SLIP CLUTCH (PTG)         | 6   |
| 17   | 58174    | SPRING-SLIP CLUTCH             | 6   |
| 18   | 1013239  | BOLT-HEX: .38 X 3.00 NC GR5 ZP | 6   |
| 19   | 1011828  | WASHER-FLAT: .38 ZP            | 6   |

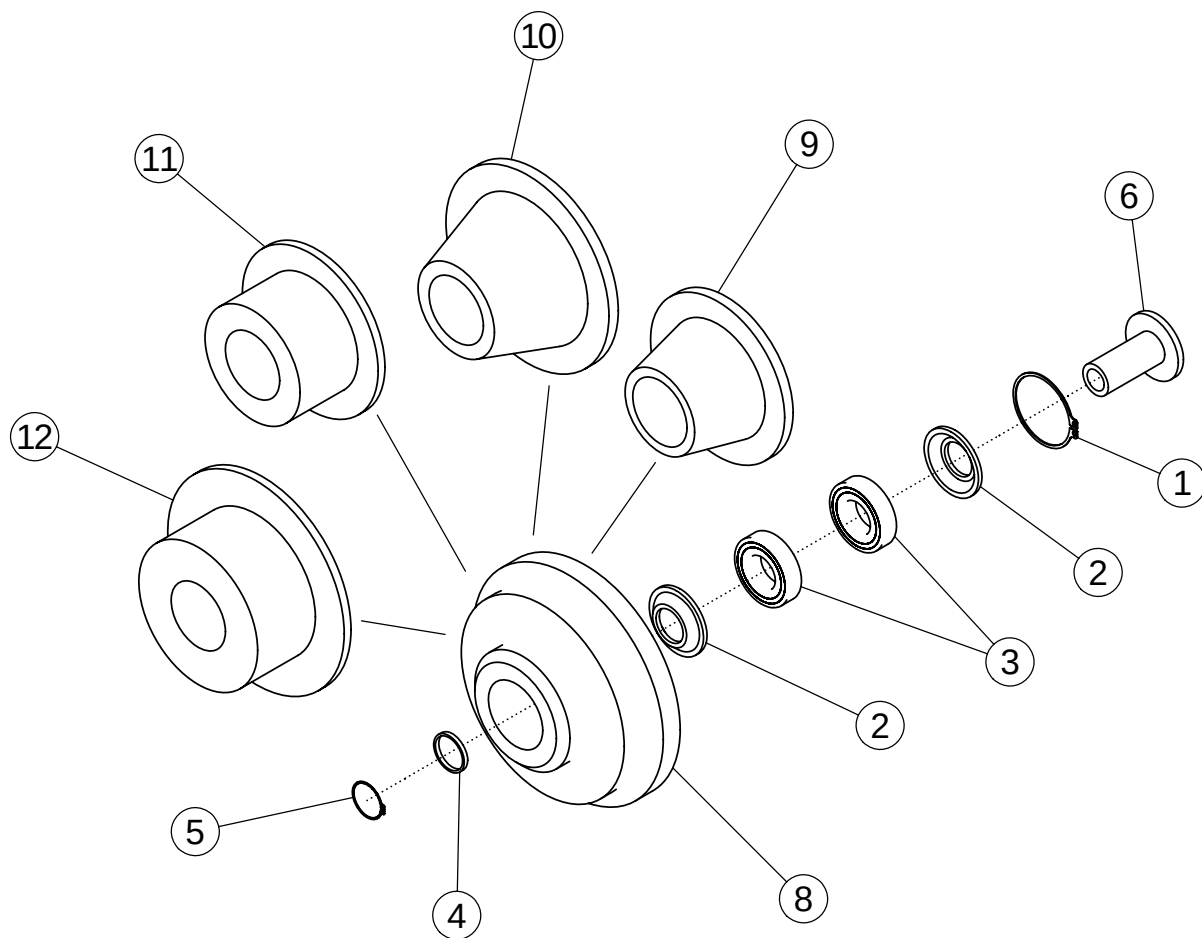
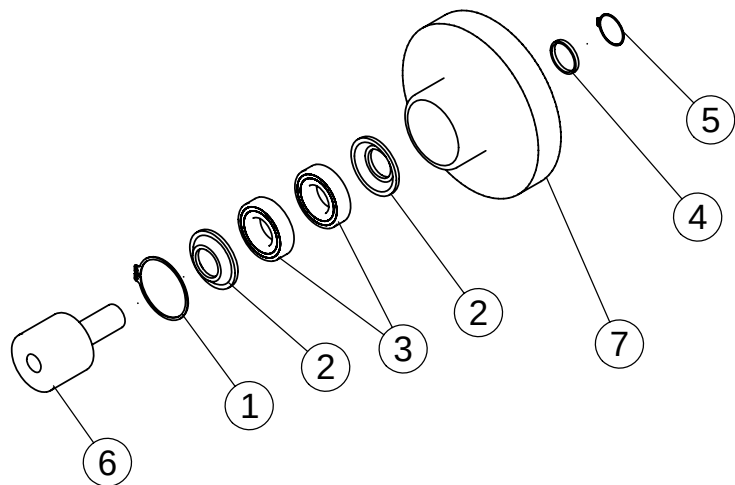


## **IDLER PULLEY #56406**

| <b>ITEM</b> | <b>PART NO.</b> | <b>DESCRIPTION</b> | <b>QTY</b> |
|-------------|-----------------|--------------------|------------|
| 1           | 56405           | WLDMT-PULLEY       | 1          |
| 2           | 56399           | BALL BEARING 1.75  | 2          |
| 3           | 56400           | RETAINING RING     | 2          |

## **SPROCKET IDLER #56851**

| <b>ITEM</b> | <b>PART NO.</b> | <b>DESCRIPTION</b> | <b>QTY</b> |
|-------------|-----------------|--------------------|------------|
| 4           | 58807           | ROLLER-IDLER       | 1          |
| 5           | 58806           | BEARING-IDLER      | 1          |
| 6           | 58805           | SNAP-RING          | 1          |

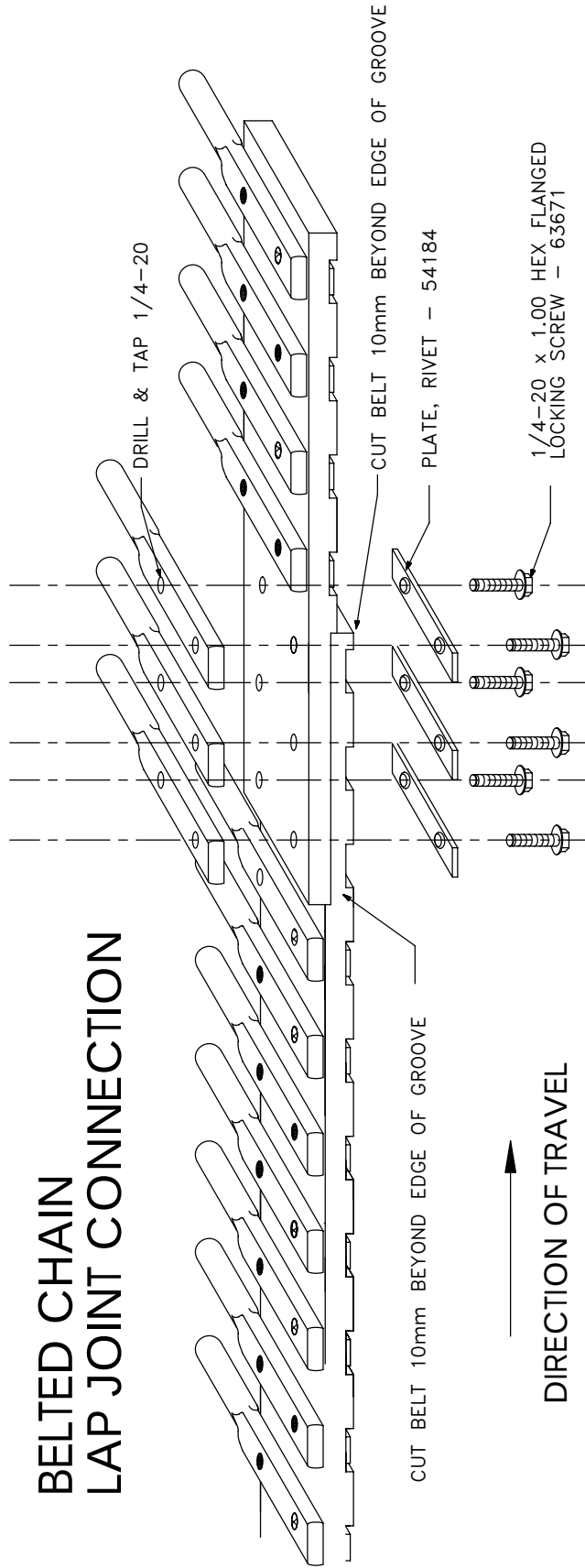


# ROLLERS

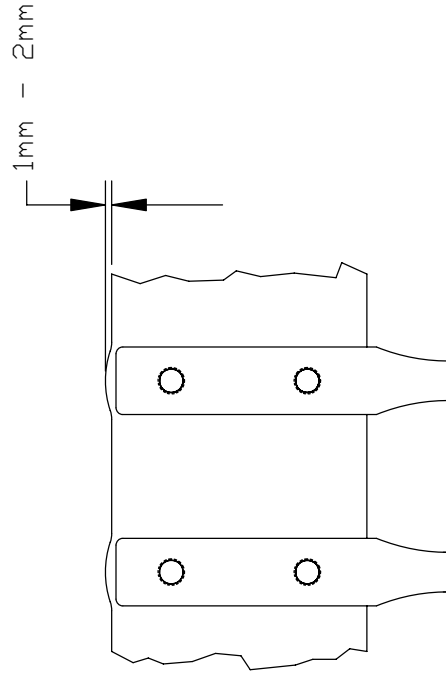
| ITEM | PART NO. | DESCRIPTION               | QTY |
|------|----------|---------------------------|-----|
| 1    | 54151    | SNAP RING SR11            | 1   |
| 2    | 54152    | WASHER                    | 2   |
| 3    | 54108    | BEARING 2"                | 2   |
| 4    | 54153    | SPACER-NRS                | 1   |
| 5    | 54154    | SNAP RING SR3             | 1   |
| 6    | 56885    | STUB SHAFT                | 1   |
| 7    | 54042*   | ROLLER-STEP 6"            | 1   |
| 6    | 56889    | STUB SHAFT                | 1   |
| 8    | 53951*   | ROLLER-STEP FLANGE 7"     | 1   |
| 6    | 54155    | STUB SHAFT                | 1   |
| 9    | 53699*   | ROLLER-CONE 4"            | 1   |
| 6    | 54155    | STUB SHAFT                | 1   |
| 10   | 53950*   | ROLLER-CONE 6"            | 1   |
| 6    | 56887    | STUB SHAFT                | 1   |
| 11   | 54041*   | ROLLER-RUBBER FLANGE 5"   | 1   |
| 6    | 54155    | STUB SHAFT                | 1   |
| 12   | 59057*   | ROLLER-RUBBER FLANGE 6.5" | 1   |

\* COMES WITH ITEMS 1-6

# BELTED CHAIN LAP JOINT CONNECTION



WARNING : ENSURE THAT SCREWS ARE SUFFICIENTLY TIGHT TO PRODUCE A BULGE AT THE EDGE OF THE BELT OF BETWEEN 1 AND 2mm (SEE DIAGRAM). FAILURE TO DO SO MAY CAUSE PREMATURE FAILURE AND VOID YOUR WARRANTY

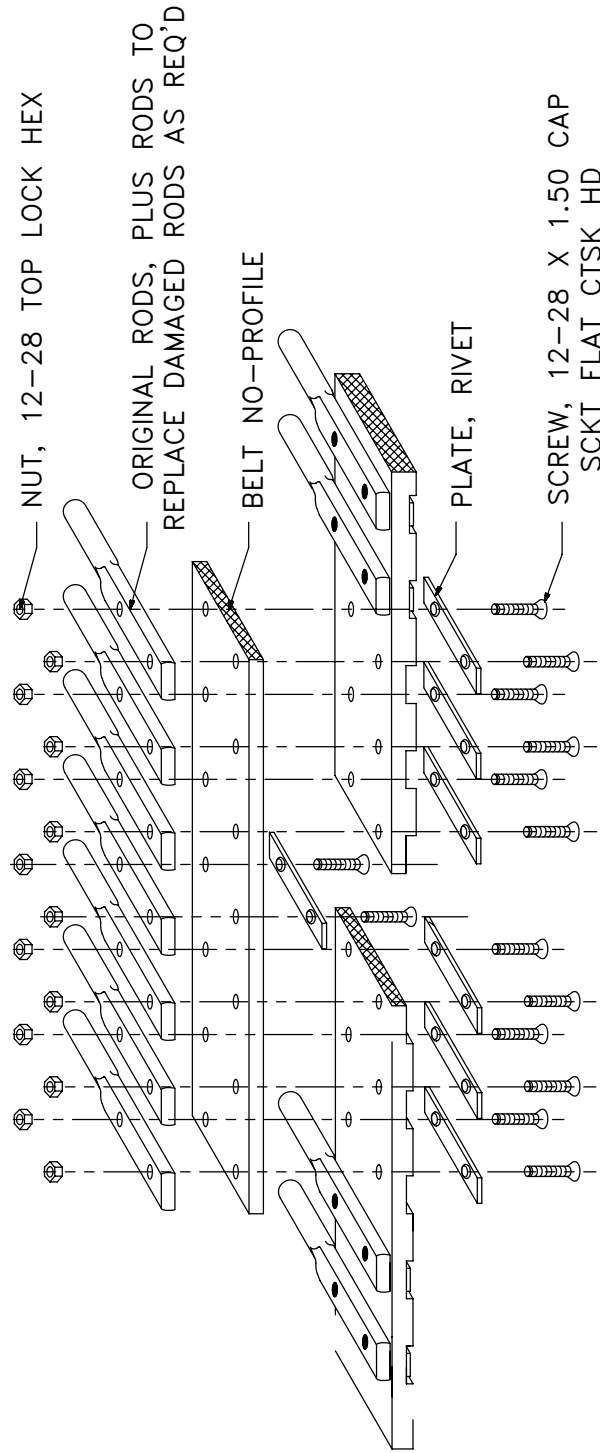


.50 Ø RODS  
DRILL & TAP .250-20  
STRAIGHT - #59168  
UP - #64757  
DOWN - #59169

# KIT CONSISTS OF:

- 1.25 FT - BELT, NO-PROFILE
- 8 EA - PLATE, RIVET
- 16 EA - SCREW
- 16 EA - NUT

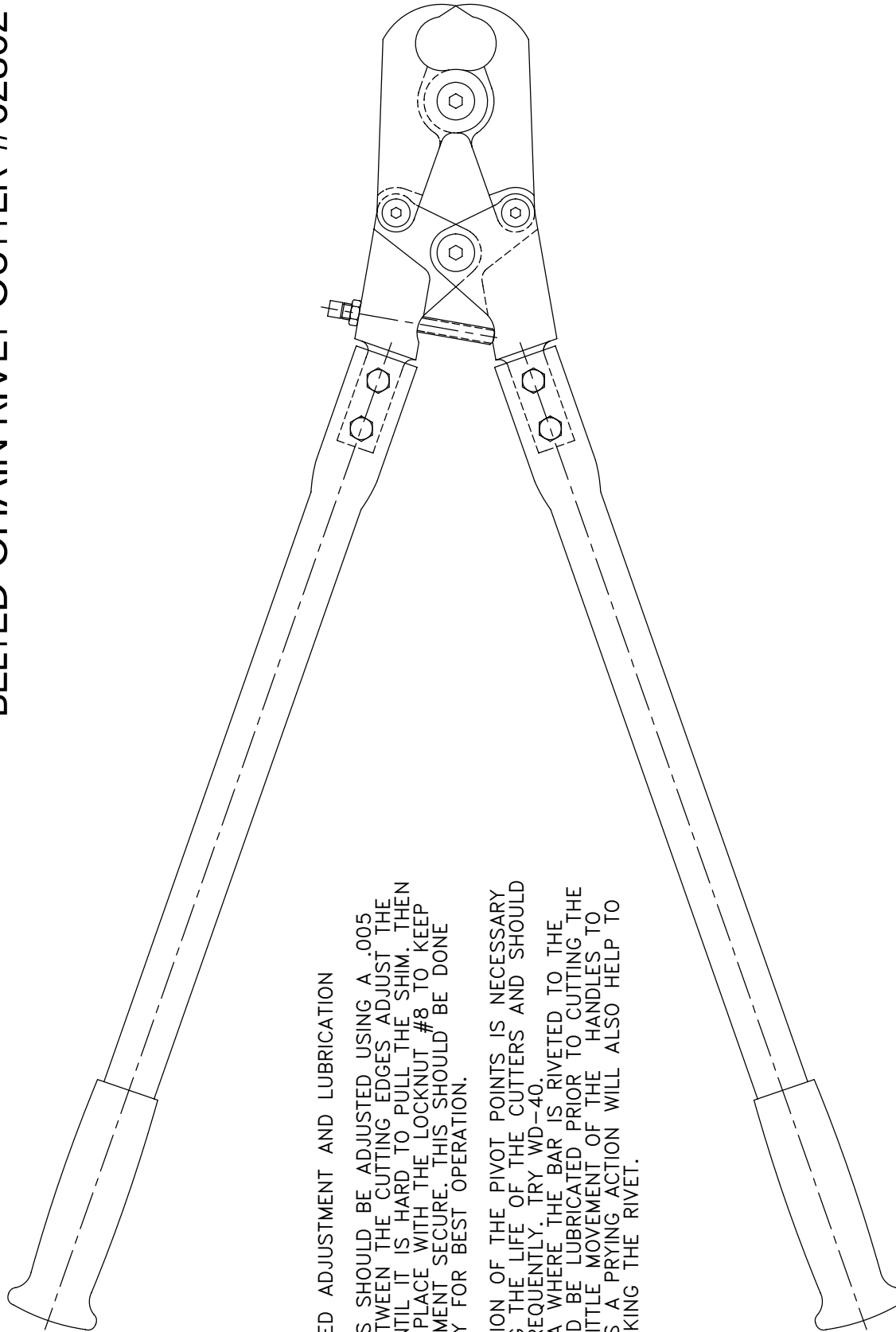
## REPAIR KIT - BELTED CHAIN #59180



# REPAIR PROCEDURE

1. REMOVE RIVETS 3 PITCHES (MIN) EACH SIDE OF DAMAGED BELT.
2. TRIM OUT DAMAGED BELT.
3. CUT NO-PROFILE BELT TO GIVE MINIMUM OF 3 PITCHES OVERLAP BOTH SIDES OF DAMAGE.
4. LAY NO-PROFILE BELT ON BELT TO BE REPAIRED AND DRILL HOLES TO MATCH PITCH.
5. ASSEMBLE AS SHOWN.
6. TIGHTEN SCREWS TO FORM APPROXIMATELY 2mm BELT SWELL AT BOLTED JOINT.
7. CUT OFF SCREWS NEXT TO NUTS.
8. PEEN SCREWS TO SECURE NUTS.

# BELTED CHAIN RIVET CUTTER #62802



## RECOMMENDED ADJUSTMENT AND LUBRICATION

1. THE JAWS SHOULD BE ADJUSTED USING A .005 IN. SHIM BETWEEN THE CUTTING EDGES. ADJUST THE BOLT #7 UNTIL IT IS HARD TO PULL THE SHIM. THEN LOCK IT IN PLACE WITH THE LOCKNUT #8 TO KEEP THE ADJUSTMENT SECURE. THIS SHOULD BE DONE PERIODICALLY FOR BEST OPERATION.
2. LUBRICATION OF THE PIVOT POINTS IS NECESSARY TO PROLONG THE LIFE OF THE CUTTERS AND SHOULD BE DONE FREQUENTLY. TRY WD-40.
3. THE AREA WHERE THE BAR IS RIVETED TO THE BELT SHOULD BE LUBRICATED PRIOR TO CUTTING THE RIVETS. A LITTLE MOVEMENT OF THE HANDLES TO THE SIDE AS A PRYING ACTION WILL ALSO HELP TO FINISH BREAKING THE RIVET.



