

# PARTS MANUAL

2014  
HARVESTER  
6 ROW 30 - SCRUB

Amity  
TECHNOLOGY



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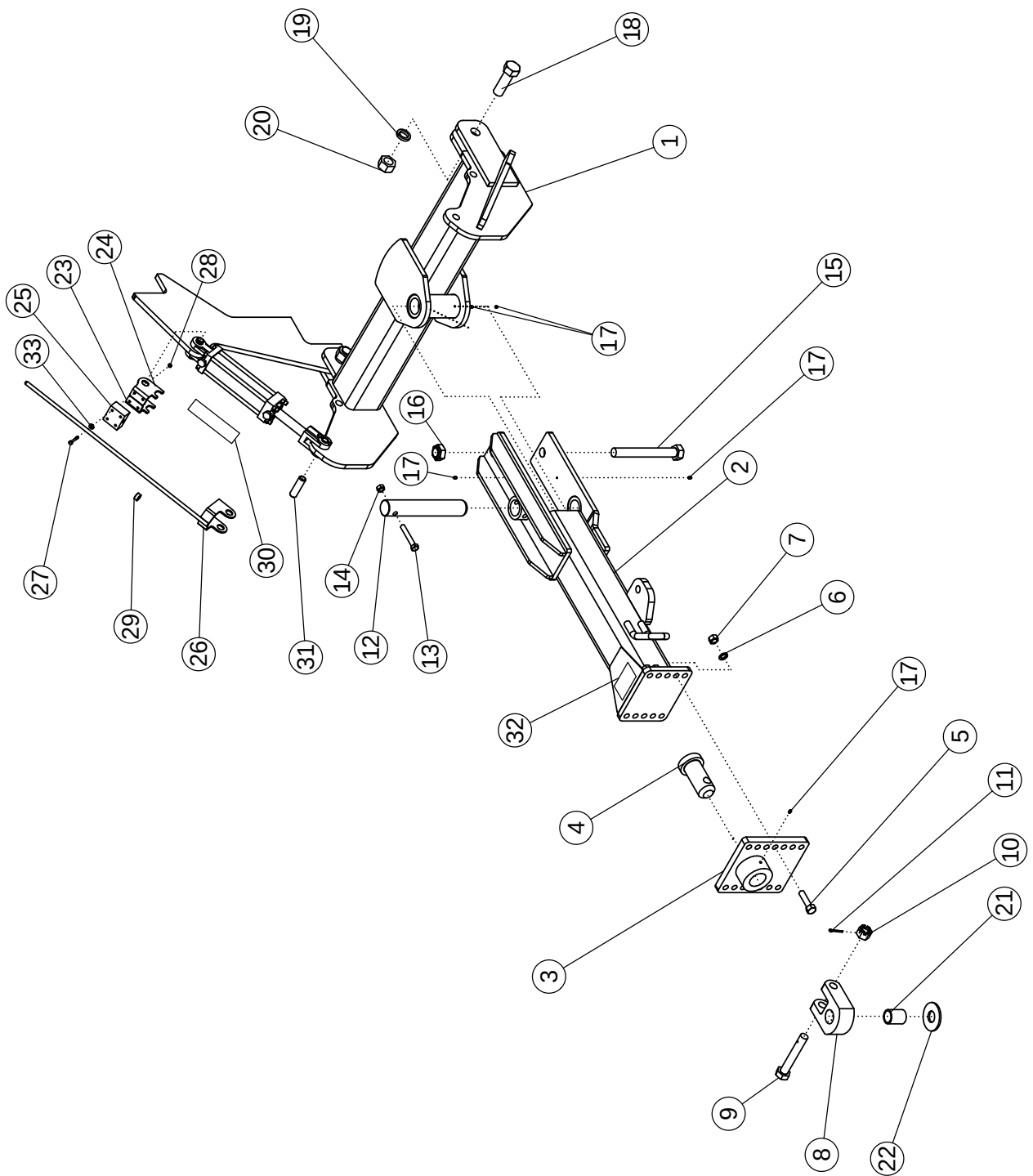
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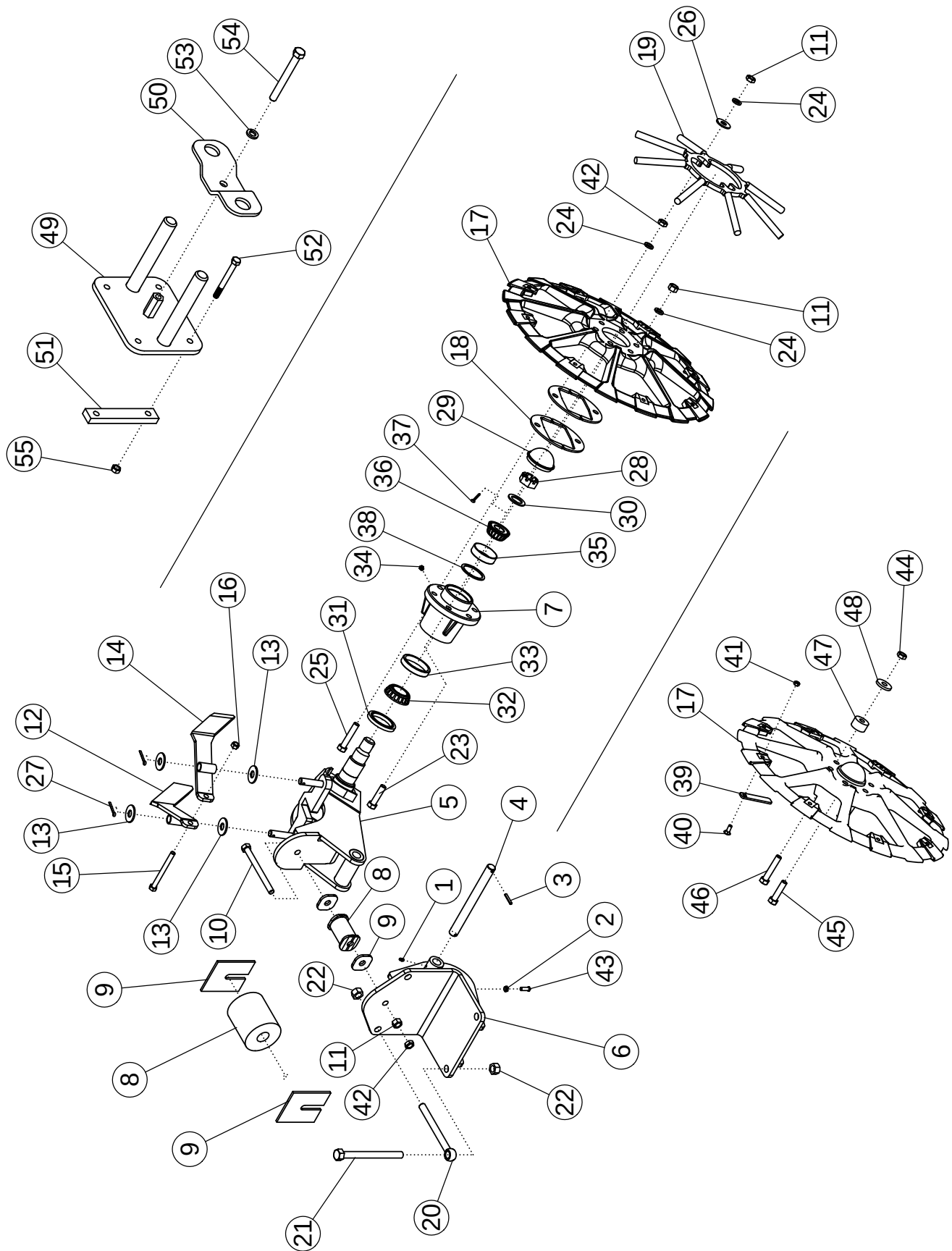
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# HITCH ASSEMBLY

| ITEM | PART NO. | DESCRIPTION                              | QTY |
|------|----------|------------------------------------------|-----|
| 1    | 50341    | WLDMT - STD HITCH PIVOT                  | 1   |
| 2    | 57928    | WLDMT - DRAWPOLE                         | 1   |
| 3    | 57930    | WLDMT-HITCH PLATE                        | 1   |
| 4    | 62101    | PIN-HITCH MACHINED PAINTED               | 1   |
| 5    | 1012059  | BOLT-HEX: .75 X 3.00 NC GR5 ZP           | 6   |
| 6    | 1012061  | WASHER-LOCK: .75 ZP                      | 6   |
| 7    | 1011620  | NUT-HEX: .75 NC                          | 6   |
| 8    | 64476    | PLATE-PULL HITCH                         | 1   |
| 9    | 62477    | BOLT-HITCH DRILLED                       | 1   |
| 10   | 62088    | NUT-SLOTTED: 1.13 NC GR5 ZP              | 1   |
| 11   | 1013473  | PIN-COTTER: .19 X 2.00 NP                | 1   |
| 12   | 50678    | PIN                                      | 1   |
| 13   | 1015117  | BOLT-HEX: .63 X 4.00 NC GR8 ZP           | 1   |
| 14   | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP               | 1   |
| 15   | 1030756  | BOLT-HEX: 1.25 X 10.50 NC GR5 ZP         | 1   |
| 16   | 1030759  | NUT-TOPLOCK: 1.25 NC ZP                  | 1   |
| 17   | 1011748  | ZERK - GREASE                            | 5   |
| 18   | 72021    | BOLT-HEX: 1.38 X 4.50 NC GR5 ZP          | 2   |
| 19   | 1030760  | WASHER-LOCK: 1.38 ZP                     | 2   |
| 20   | 1030758  | NUT-HEX: 1.38 NC ZP                      | 2   |
| 21   | 64614    | TUBE-SPACER 2.00 X 1.63                  | 1   |
| 22   | 58925    | HARDENED WASHER                          | 1   |
|      | 68645    | WASHER-FLAT: 2.00 ZP GR8                 |     |
| 23   | 63995    | TOP BRACKET RH                           | 1   |
| 24   | 63996    | TOP BRACKET LH                           | 1   |
| 25   | 63383    | POLY GUIDE BLOCK                         | 1   |
| 26   | 63999    | WLDMT - BOTTOM_BRACKET                   | 1   |
| 27   | 1016211  | BOLT-HEX: .25 X 2.00 NC GR5              | 4   |
| 28   | 1030946  | NUT-TOPLOCK: .25 NC GR5 ZP               | 4   |
| 29   | 63359    | SET COLLAR .56                           | 1   |
| 30   | 63405    | DECAL-DEPTH GAUGE                        | 1   |
| 31   | 63406    | PIN-CLEVIS: 1.00 X 4.00 ZP               | 2   |
| 32   | 52248    | DECAL-CAUTION                            | 1   |
| 33   | 1020416  | WASHER-FLAT: .25 ZP                      | 4   |
| 34   | 69256    | CHAIN-SAFETY 41000# 8 &12 ROW(NOT SHOWN) | 1   |

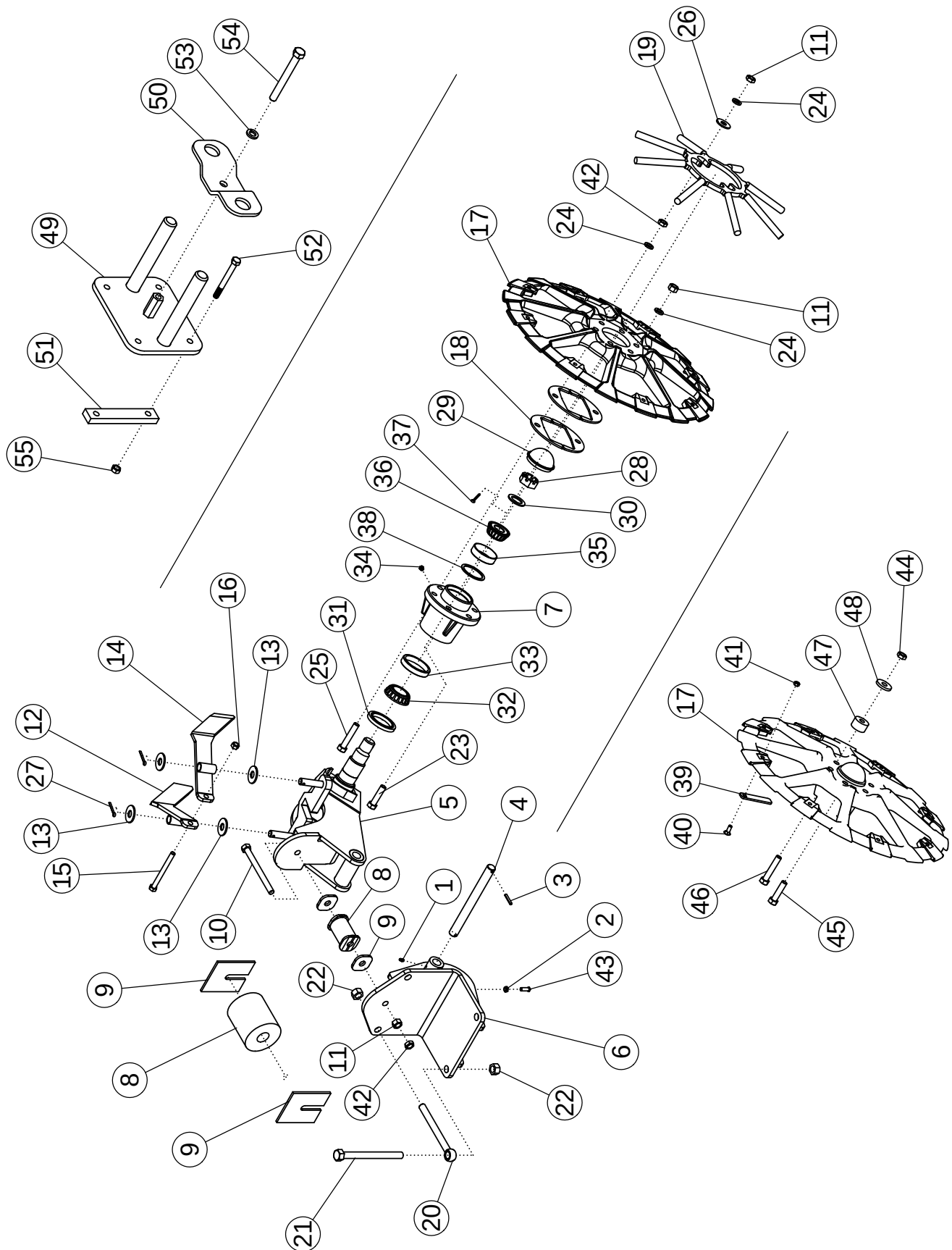




# LIFTER STRUT

| ITEM | PART NO. | DESCRIPTION                     | QTY |
|------|----------|---------------------------------|-----|
| 1    | 1011748  | ZERK - GREASE: .25 UNF          | 2   |
| 2    | 1013519  | NUT-JAM: .38 NC GR2 ZP          | 2   |
| 3    | 59398    | PIN-ROLL: .25 X 1.50 ZP         | 2   |
| 4    | 69907    | SHAFT-STRUT                     | 1   |
| 5    | 50142    | WLDMT-STRUT SPINDLE ASSY        | 1   |
| 6    | 50146    | WLDMT-STRUT BRACKET             | 1   |
| 7    | 63655    | HUB-MACHINED                    | 2   |
| 8    | 50134    | WLDMT-SPACER ZP                 | 1   |
|      | 51542    | BUMPER-RUBBER                   | 1   |
| 9    | 50137    | WASHER SQUARE ZP                | 2   |
|      | 50139    | PLATE-LIFTER STRUT SPACER ZP    | 4   |
| 10   | 1030761  | BOLT-HEX: .63 X 7.00 NC GR 8 ZP | 1   |
| 11   | 1011578  | NUT-HEX: .63 NC GR5 ZP          | 13  |
| 12   | 50715    | WLDMT-SCRAPER RH                | 1   |
| 13   | 1030702  | WASHER-FLAT: .75 ZP             | 4   |
| 14   | 50716    | WLDMT-SCRAPER LH                | 1   |
| 15   | 1016660  | BOLT-HEX: .50 X 5.50 NC GR5 ZP  | 1   |
| 16   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP      | 1   |
| 17   | 69856    | LIFTER WHEEL MACHINED PAINTED   | 2   |
|      | 300734   | LIFTER WHEEL HARD PAINTED       |     |
| 18   | 50747    | PLATE-LIFTER WHEEL SPACER ZP    | AR  |
| 19   | 63880    | WLDMT-WHEEL FILLER (OPTIONAL)   | 2   |
| 20   | 64135    | BOLT-EYE: .75 X 8.00 ZP         | 2   |
| 21   | 64136    | BOLT-HEX: .75 X 8.50 NC GR5 ZP  | 2   |
| 22   | 1017000  | NUT-TOPLOCK: .75 NC GR5 ZP      | 4   |
| 23   | 1013023  | BOLT-HEX: .63 X 2.50 NC GR5 ZP  | 8   |
| 24   | 1011813  | WASHER-LOCK: .63 ZP             | 16  |
| 25   | 65825    | BOLT-HEX: .63 X 3.25 NC GR5 ZP  | 4   |
| 26   | 1013024  | WASHER-FLAT: .63 ZP             | 4   |
| 27   | 1013473  | PIN-COTTER: .19 X 2.00 NP       | 2   |
| 28   | 1016367  | NUT-SPINDLE: 1.38 NF NP         | 2   |
| 29   | 63624    | HUB CAP ROUNDED ZP              | 2   |
| 30   | 1030765  | BUSHING-MACHINED: 1.38 NR 10 GA | 2   |
| 31   | 53632    | SEAL                            | 2   |
| 32   | 53634    | CONE-BEARING INNER              | 2   |
| 33   | 53636    | CUP-BEARING INNER               | 2   |
| 34   | 1030766  | ZERK - GREASE .13 NPT STRAIGHT  | 2   |
| 35   | 53635    | CUP-BEARING OUTER               | 2   |
| 36   | 53633    | CONE-BEARING OUTER              | 2   |
| 37   | 64012    | PIN-COTTER: .19 X 3.00 NP       | 2   |

CONTINUED



## LIFTER STRUT (CONTINUED)

| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 38   | 64674    | RACE-SPACER (.120)             | AR  |
| 39   | 300097   | PLATE-LIFTER WHEEL FILLER      | 16  |
| 40   | 59488    | BOLT-CRG: .38 X 1.00 NC GR5 ZP | 16  |
| 41   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP     | 16  |
| 42   | 1026259  | NUT-JAM: .63 NC GR2 ZP         | 5   |
| 43   | 50813    | SCREW-SET: SQ HD .38 X 1.00 ZP | 2   |

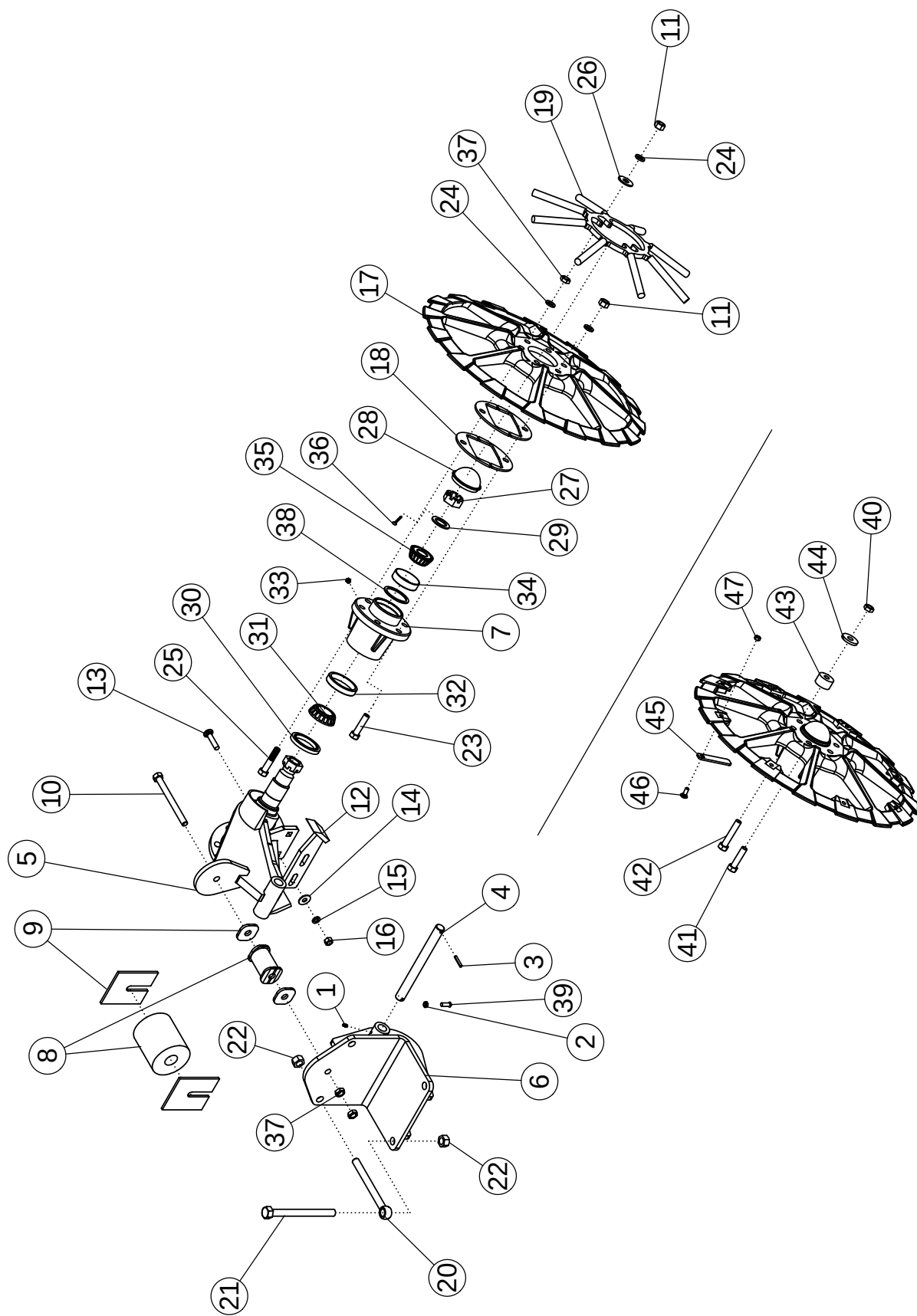
### OPTIONAL URETHANE BUSHING

|    |         |                                          |    |
|----|---------|------------------------------------------|----|
| 44 | 1016595 | NUT-TOPLOCK: .63 GR5 ZP                  | 12 |
| 45 | 1014000 | BOLT-HEX: .63 X 3.50 NC GR5 ZP           | 8  |
| 46 | 1013935 | BOLT-HEX: .63 X 4.50 NC GR5 ZP           | 4  |
| 47 | 51705   | BUSHING                                  | 12 |
| 48 | 301324  | WASHER-CUSTOM: .668 ID X 1.875 OD X .235 | 12 |

### OPTIONAL WHEEL FILLER BRACKET

6-8ROW 12 ROW

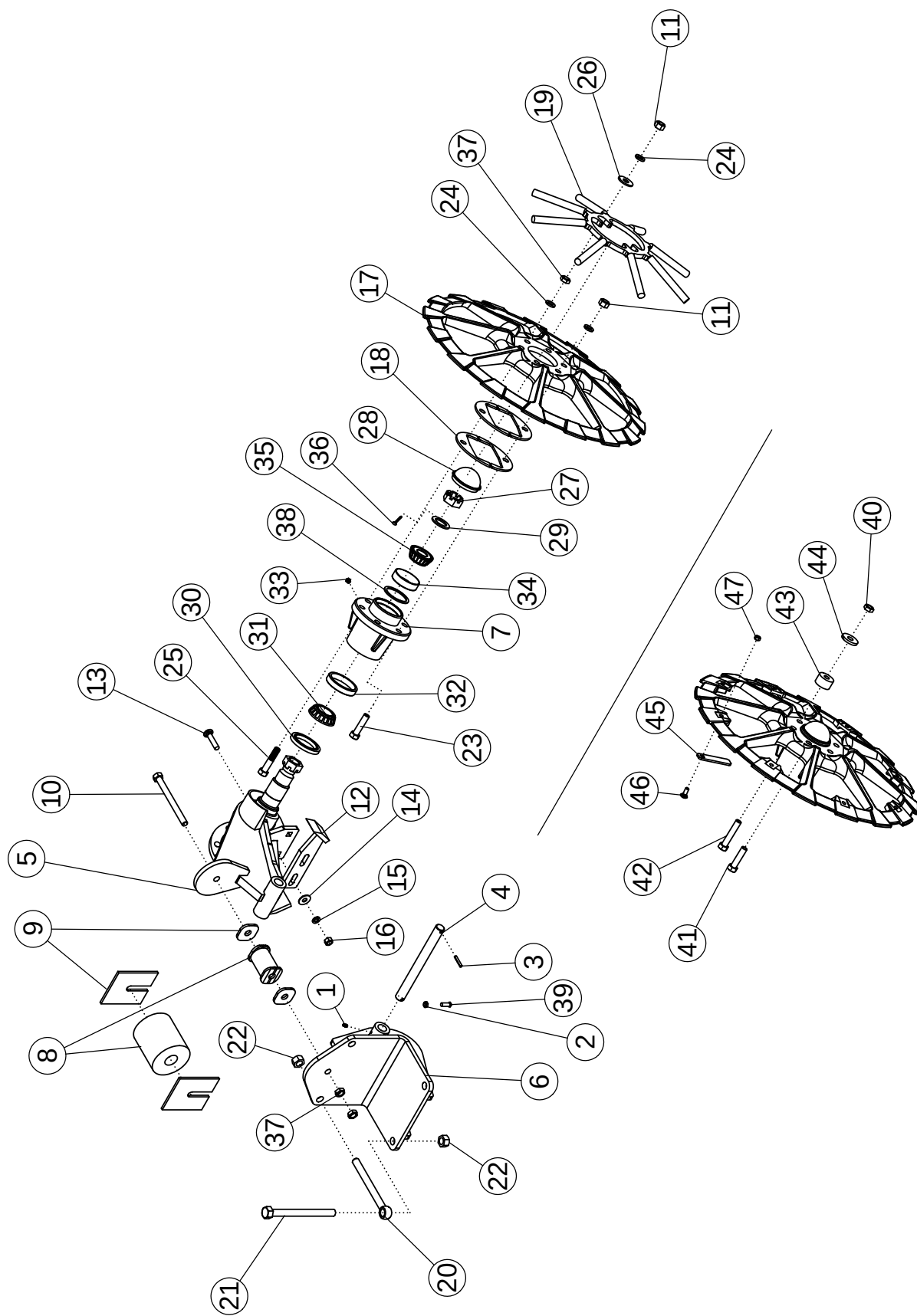
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|----|---------|--------------------------------|---|----|
| 49 | 64658   | WLDMT-WHEEL FILLER BRACKET     | 2 | 3  |
| 50 | 64659   | PLATE-RETAINER                 | 2 | 3  |
| 51 | 63372   | BAR-BACKING                    | 4 | 6  |
| 52 | 58176   | BOLT-HEX: .38 X 3.50 NC GR5 ZP | 8 | 12 |
| 53 | 1011581 | WASHER-LOCK: .50 ZP            | 2 | 3  |
| 54 | 1013682 | BOLT-HEX: .50 X 4.50 NC GR5 ZP | 2 | 3  |
| 55 | 1016999 | NUT-TOPLOCK: .38 NC GR5 ZP     | 8 | 12 |



## LIFTER STRUT - BOTTOM SCRAPER OPTION

| ITEM | PART NO. | DESCRIPTION                     | QTY |
|------|----------|---------------------------------|-----|
| 1    | 1011748  | ZERK - GREASE: .25 UNF          | 2   |
| 2    | 1013519  | NUT-JAM: .38 NC GR2 ZP          | 2   |
| 3    | 59398    | PIN-ROLL: .25 X 1.50 ZP         | 2   |
| 4    | 69907    | SHAFT-STRUT                     | 1   |
| 5    | 68095    | WLDMT-SP LIFTER STRUT STD       | 1   |
| 6    | 50146    | WLDMT-STRUT BRACKET             | 1   |
| 7    | 63655    | HUB-MACHINED                    | 2   |
| 8    | 50134    | WLDMT-SPACER ZP                 | 1   |
|      | 51542    | BUMPER-RUBBER                   | 1   |
| 9    | 50137    | WASHER SQUARE ZP                | 2   |
|      | 50139    | PLATE ZP                        | 4   |
| 10   | 1030761  | BOLT-HEX: .63 X 7.00 NC GR 8 ZP | 1   |
| 11   | 1011578  | NUT-HEX: .63 NC GR5 ZP          | 13  |
| 12   | 64369    | WLDMT-SCRAPER                   | 2   |
| 13   | 64685    | BOLT-CRG: .50 X 2.25 NC GR5 ZP  | 2   |
| 14   | 1014443  | WASHER-FLAT: .50 ZP             | 2   |
| 15   | 1011581  | WASHER-LOCK: .50 ZP             | 2   |
| 16   | 1011577  | NUT-HEX: .50 NC GR5 ZP          | 2   |
| 17   | 69856    | LIFTER WHEEL MACHINED PAINTED   | 2   |
|      | 300734   | LIFTER WHEEL HARD PAINTED       |     |
| 18   | 50747    | PLATE-LIFTER WHEEL SPACER ZP    | AR  |
| 19   | 63880    | WLDMT-WHEEL FILLER (OPTIONAL)   | 2   |
| 20   | 64135    | BOLT-EYE: .75 X 8.00 ZP         | 2   |
| 21   | 64136    | BOLT-HEX: .75 X 8.50 NC GR5 ZP  | 2   |
| 22   | 1017000  | NUT-TOPLOCK: .75 NC GR5 ZP      | 4   |
| 23   | 1013023  | BOLT-HEX: .63 X 2.50 NC GR5 ZP  | 8   |
| 24   | 1011813  | WASHER-LOCK: .63 ZP             | 16  |
| 25   | 65825    | BOLT-HEX: .63 X 3.25 NC GR5 ZP  | 4   |
| 26   | 1013024  | WASHER-FLAT: .63 ZP             | 4   |
| 27   | 1016367  | NUT-SPINDLE: 1.38 NF NP         | 2   |
| 28   | 63624    | HUB CAP ROUNDED ZP              | 2   |
| 29   | 1030765  | BUSHING-MACHINED: 1.38 NR 10 GA | 2   |
| 30   | 53632    | SEAL                            | 2   |
| 31   | 53634    | CONE-BEARING INNER              | 2   |
| 32   | 53636    | CUP-BEARING INNER               | 2   |
| 33   | 1030766  | ZERK - GREASE .13 NPT STRAIGHT  | 2   |
| 34   | 53635    | CUP-BEARING OUTER               | 2   |
| 35   | 53633    | CONE-BEARING OUTER              | 2   |
| 36   | 64012    | PIN-COTTER: .19 X 3.00 NP       | 2   |
| 37   | 1026259  | NUT-JAM: .63 NC ZP              | 5   |
| 38   | 64674    | RACE-SPACER (.120)              | AR  |
| 39   | 50813    | SCREW-SET: SQ HD .38 X 1.00 ZP  | 2   |

CONTINUED



## LIFTER STRUT - BOTTOM SCRAPER (CONTINUED)

| ITEM                             | PART NO. | DESCRIPTION                                 | QTY |
|----------------------------------|----------|---------------------------------------------|-----|
| <b>OPTIONAL URETHANE BUSHING</b> |          |                                             |     |
| 40                               | 1016595  | NUT-TOPLOCK: .63 GR5 ZP                     | 12  |
| 41                               | 1014000  | BOLT-HEX: .63 X 3.50 NC GR5 ZP              | 8   |
| 42                               | 1013935  | BOLT-HEX: .63 X 4.50 NC GR5 ZP              | 4   |
| 43                               | 51705    | BUSHING                                     | 12  |
| 44                               | 301324   | WASHER-CUSTOM: .668 ID X 1.875 OD X .235 TH | 12  |
| <b>RIM FILLER KIT</b>            |          |                                             |     |
| 45                               | 300097   | PLATE-LIFTER WHEEL FILLER                   | 16  |
| 46                               | 59488    | BOLT-CRG: .38 X 1.00 NC GR5 ZP              | 16  |
| 47                               | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP                  | 16  |

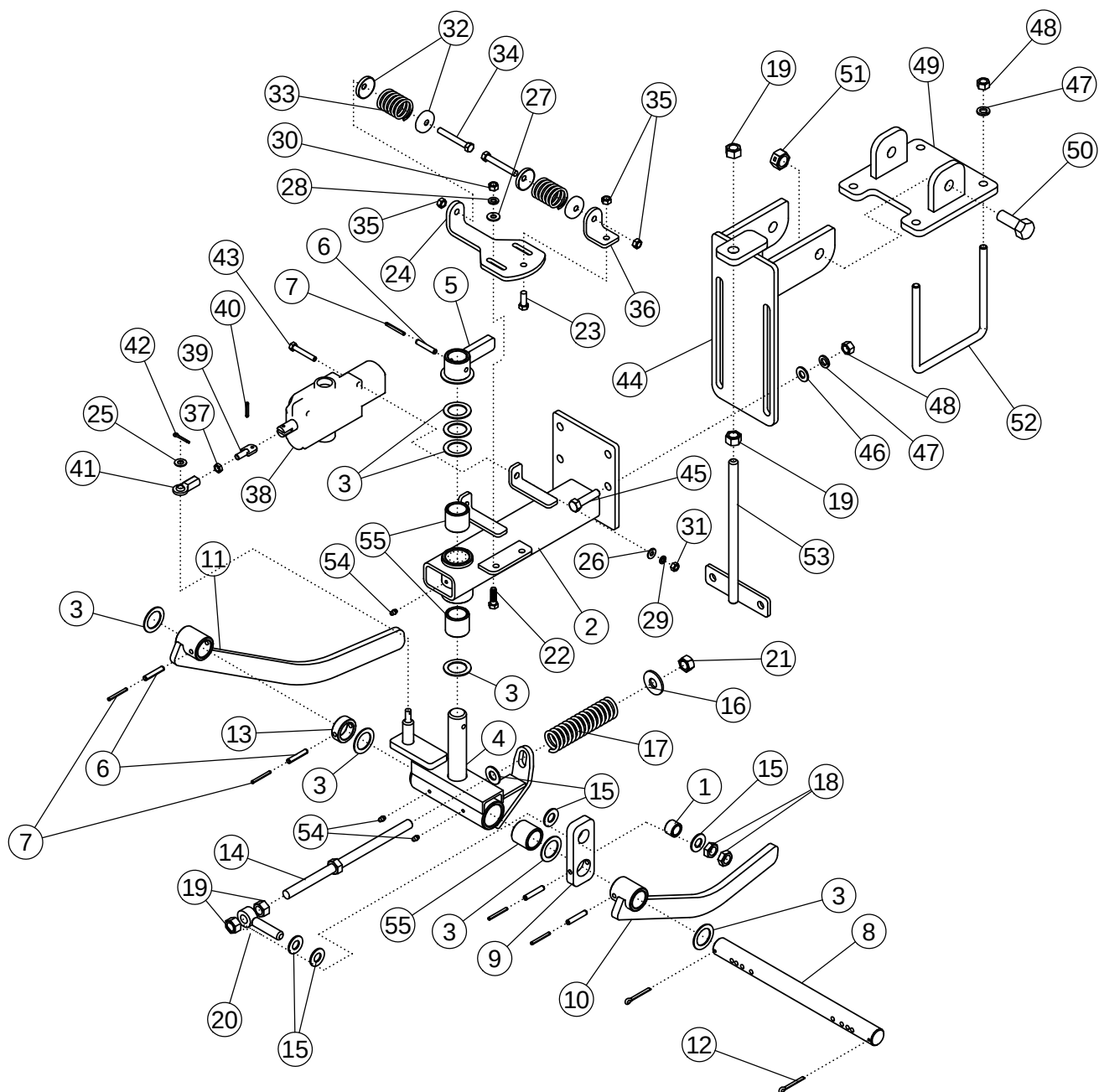




# HYDRAULIC ROW FINDER #51486

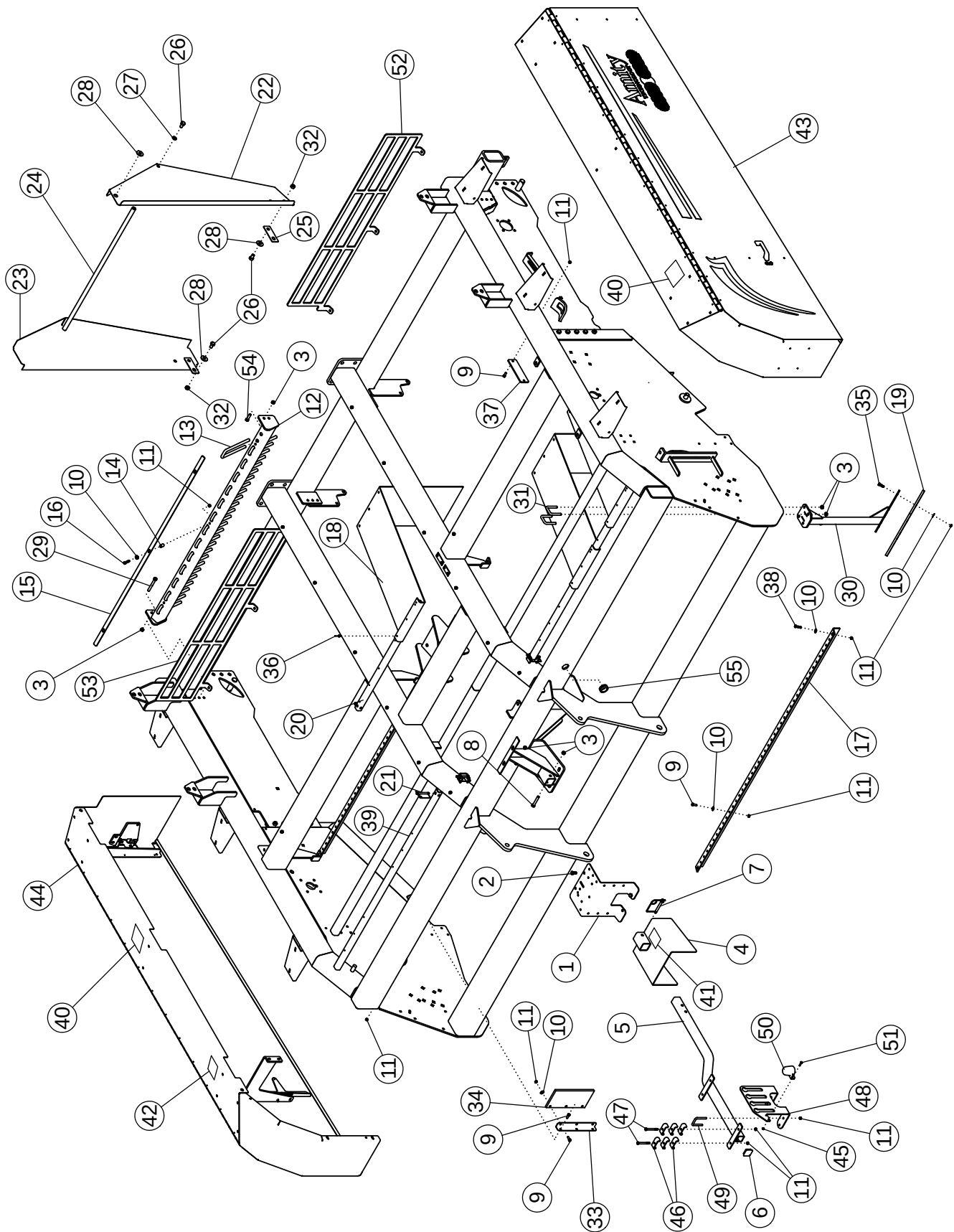
| ITEM | PART NO. | DESCRIPTION                           | QTY |
|------|----------|---------------------------------------|-----|
| 1    | 52567    | BUSHING-ZP                            | 1   |
| 2    | 62520    | ASSY-ROW FINDER MAIN FRAME W/BUSHINGS | 1   |
| 3    | 55206    | BUSHING-MACH: 1.25 NR 14GA            | 9   |
| 4    | 51139    | ASSY-WLDMT-SWIVEL W/BUSHINGS          | 1   |
| 5    | 51130    | WLDMT-FLIPPER                         | 1   |
| 6    | 1030793  | PIN-ROLL: .31 X 1.75 ZP               | 5   |
| 7    | 1030798  | PIN-ROLL: .19 X 1.75 ZP               | 5   |
| 8    | 51690    | SHAFT ZP                              | 1   |
| 9    | 52566    | TENSIONER ARM                         | 1   |
| 10   | 51131    | SENSOR ARM-L.H.                       | 1   |
| 11   | 52564    | SENSOR ARM-R.H.                       | 1   |
| 12   | 1030797  | PIN-COTTER: .19 X 1.75 NP             | 2   |
| 13   | 51137    | COLLAR                                | 1   |
| 14   | 52565    | ADJUSTMENT BOLT                       | 1   |
| 15   | 1013004  | WASHER-FLAT: SAE .63 ZP               | 5   |
| 16   | 1013024  | WASHER-FLAT: .63 ZP                   | 2   |
| 17   | 51692    | SPRING: .21 X 1.44 OD X 6.00 15 COILS | 1   |
| 18   | 1026259  | NUT-JAM: .63 NC GR2 ZP                | 3   |
| 19   | 1011578  | NUT-HEX: .63 NC GR2 ZP                | 4   |
| 20   | 51691    | EYEBOLT: .63 X 3.25 ZP                | 1   |
| 21   | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP            | 1   |
| 22   | 1011601  | BOLT-HEX: .38 X 1.25 NC GR5 ZP        | 2   |
| 23   | 1011600  | BOLT-HEX: .38 X 1.00 NC GR5 ZP        | 1   |
| 24   | 51129    | PLATE-ADJUSTMENT                      | 4   |
| 25   | 1014608  | WASHER-FLT: SAE .38 ZP                | 1   |
| 26   | 1020416  | WASHER-FLAT: .25 ZP                   | 2   |
| 27   | 1011583  | WASHER-FLAT: .31 ZP                   | 2   |
| 28   | 1011586  | WASHER-LOCK: .38 ZP                   | 2   |
| 29   | 1029115  | WASHER-LOCK: .31 ZP                   | 2   |
| 30   | 1011576  | NUT-HEX: .38 NC GR2 ZP                | 2   |
| 31   | 1011575  | NUT-HEX: .31 NC GR2 ZP                | 2   |
| 32   | 52582    | SPRING CAP                            | 4   |
| 33   | 51689    | SPRING-ROW FINDER PAINTED             | 2   |
| 34   | 1019828  | BOLT-HEX: .38 X 2.75 NC GR5 ZP        | 2   |
| 35   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP            | 7   |
| 36   | 51128    | SPRING PLATE                          | 1   |
| 37   | 1030792  | NUT-JAM: .38 NF GR2 ZP                | 1   |
| 38   | 301150   | VALVE-ROWFINDER O/C                   | 1   |
| 39   | 62540    | PLATE STUD ZP                         | 1   |
| 40   | 64157    | PIN-ROLL: .19 X 1.125 ZP              | 1   |

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## HYDRAULIC ROW FINDER #51486 (CONTINUED)

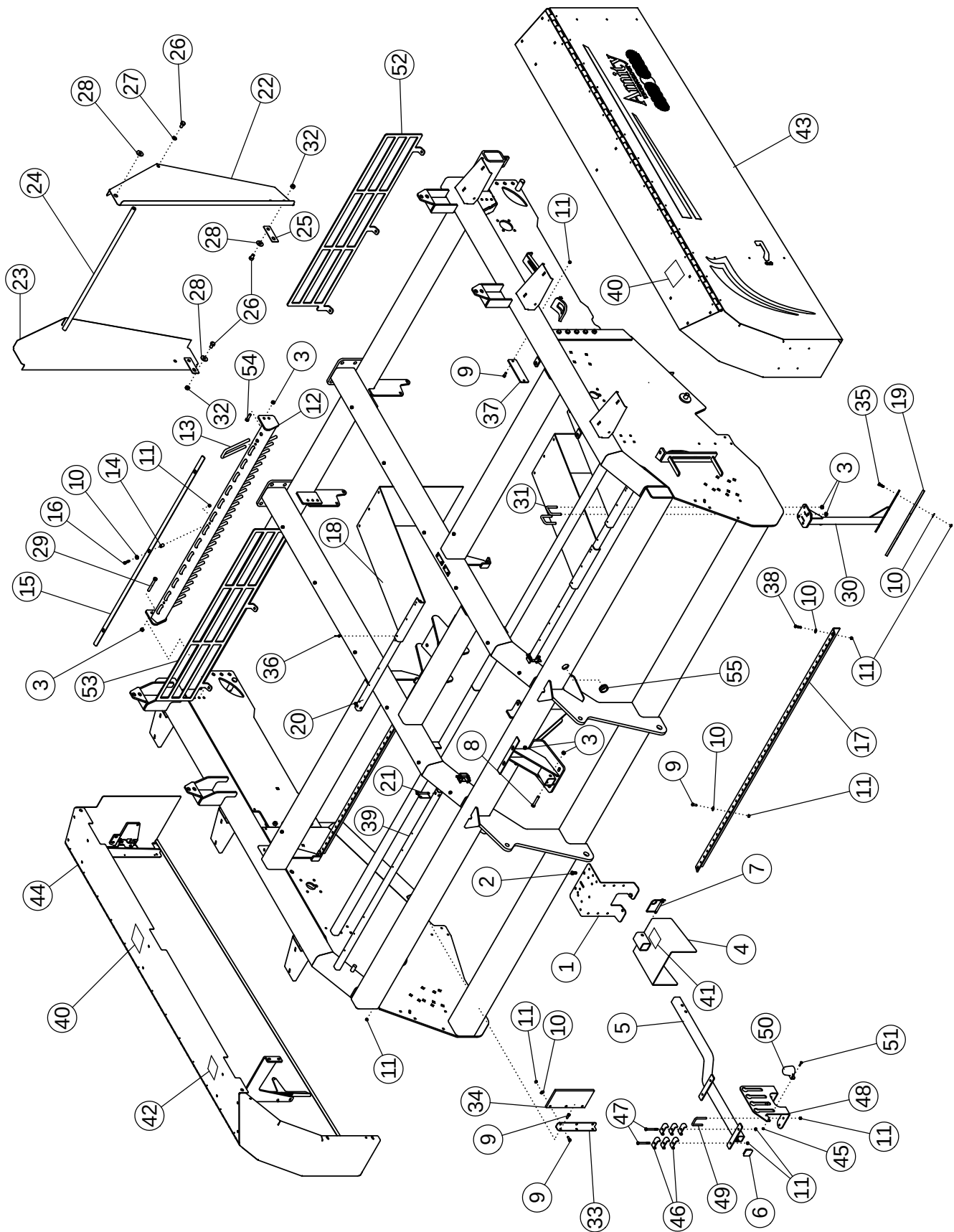
| ITEM | PART NO. | DESCRIPTION                         | QTY |
|------|----------|-------------------------------------|-----|
| 41   | 51136    | UNIBALL COUPLING                    | 1   |
| 42   | 1029137  | PIN-COTTER: .13 X 1.00 ZP           | 1   |
| 43   | 1011285  | BOLT-HEX: .31 X 2.00 NC             | 2   |
| 44   | 52181    | WLDMT-BRACKET                       | 1   |
| 45   | 1011609  | BOLT-HEX: .50 X 2.00 NC GR5 ZP      | 4   |
| 46   | 1011584  | WASHER-FLAT: SAE .50 ZP             | 4   |
| 47   | 1011581  | WASHER-LOCK: .50 ZP                 | 8   |
| 48   | 1011577  | NUT-HEX: .50 NC GR2 ZP              | 12  |
| 49   | 62871    | WLDMT-BRACKET                       | 1   |
| 50   | 1012060  | BOLT-HEX: .75 X 2.00 NC GR5 ZP      | 2   |
| 51   | 1013537  | NUT-TOPLOCK: .75 NC GR5 ZP          | 2   |
| 52   | 53984    | U-BOLT 1/2 X 7 X 6 X 7              | 2   |
| 53   | 62882    | WLDMT-TIGHTENER 11.125" ZP          | 1   |
| 54   | 1011748  | ZERK - GREASE                       | 3   |
| 55   | 56939    | BUSHING-OILITE:1.25 X 1.625 X 1.50L | 4   |



## GUARDS AND SHIELDS 6 ROW 30

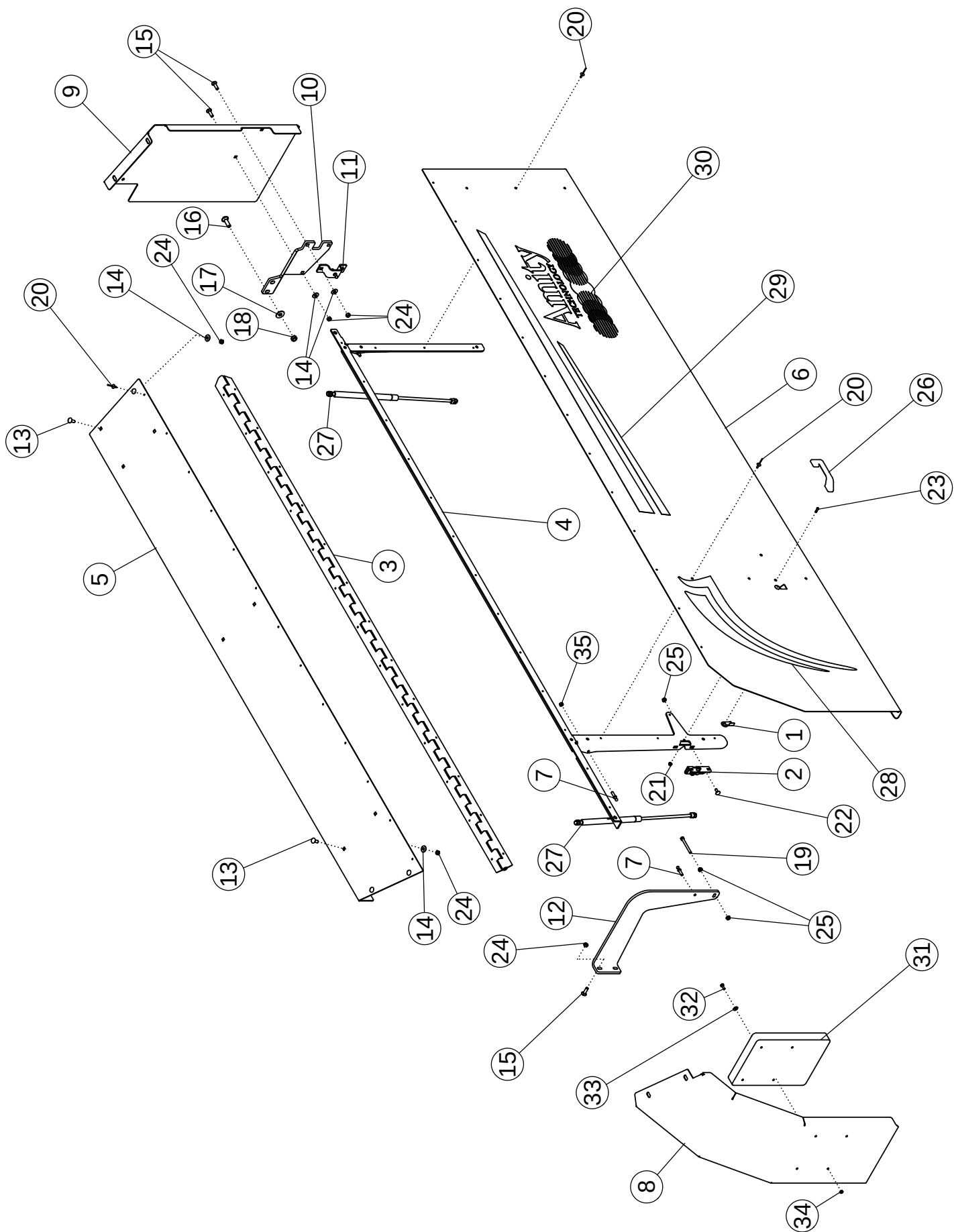
| ITEM | PART NO. | DESCRIPTION                      | QTY |
|------|----------|----------------------------------|-----|
| 1    | 62883    | PLATE-HOSE MOUNT                 | 1   |
| 2    | 1011096  | BOLT-HEX: .50 X 1.00 NC GR5 ZP   | 4   |
| 3    | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP       | 37  |
| 4    | 63354    | WLDMT-PTO SHIELD                 | 1   |
| 5    | 301210   | WLDMT-HYD HOSE HOLDER            | 1   |
| 6    | 301129   | CAPLUG-2" SQ                     | 1   |
| 7    | 52408    | SPRING PIN .50" X 3.50"          | 1   |
| 8    | 1011611  | BOLT-HEX: .50 X 3.00 NC GR5 ZP   | 1   |
| 9    | 1011600  | BOLT-HEX: .38 X 1.00 NC GR5 ZP   | 34  |
| 10   | 1011828  | WASHER-FLAT: .38 ZP              | 52  |
| 11   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP       | 70  |
| 12   | 58182    | WLDMT-MOUNT                      | 2   |
| 13   | 69117    | U ROD ZP                         | 28  |
| 14   | 58446    | SPACER ZP                        | 6   |
| 15   | 58448    | STRAP                            | 2   |
| 16   | 1011725  | BOLT-HEX: .38 X 2.00 NC GR5 ZP   | 6   |
| 17   | 51225    | MOUNT-TARP 8R                    | 2   |
| 18   | 58961    | APRON-RUBBER                     | 6   |
| 19   | 51687    | DEFLECTOR-RUBBER                 | 5   |
| 20   | 57721    | TUBE-INNER APRON 6R/8R           | 1   |
| 21   | 59101    | SPRING PIN .38 X 3.00            | 3   |
| 22   | 56257    | GUARD-REAR SCRUB LH              | 1   |
| 23   | 56258    | GUARD-REAR SCRUB RH              | 1   |
| 24   | 56754    | PIPE-THREADED                    | 1   |
| 25   | 56256    | LINK-GUARD                       | 2   |
| 26   | 1032275  | BOLT-HEX: .63 X 1.00 NC GR5 ZP   | 6   |
| 27   | 1011813  | WASHER-LOCK: .63 ZP              | 2   |
| 28   | 1013024  | WASHER-FLAT: .63 ZP              | 4   |
| 29   | 1032507  | BOLT-HEX: .50 X 4.00 NC GR5 ZP   | 4   |
| 30   | 62378    | WLDMT - DEFLECTOR                | 5   |
| 31   | 65658    | U-BOLT: .50 X 3 X 2.06 X 3       | 10  |
| 32   | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP       | 4   |
| 33   | 51331    | PLATE-FILLER 6R22/6R24/6R30/8R22 | 2   |
| 34   | 51680    | DEFLECTOR-RUBBER                 | 2   |
| 35   | 1011601  | BOLT-HEX: .38 X 1.25 NC GR5 ZP   | 21  |
| 36   | 1011974  | RIVET-POP: .19 X .53 ZP          | 18  |
| 37   | 63501    | PLATE-COVER                      | 2   |
| 38   | 1011602  | BOLT-HEX: .38 X 1.50 NC GR5 ZP   | 4   |
| 39   | 64508    | TUBE-OUTER APRON MOUNT 6R30      | 2   |

CONTINUED



## GUARDS AND SHIELDS 6 ROW 30 (CONT.)

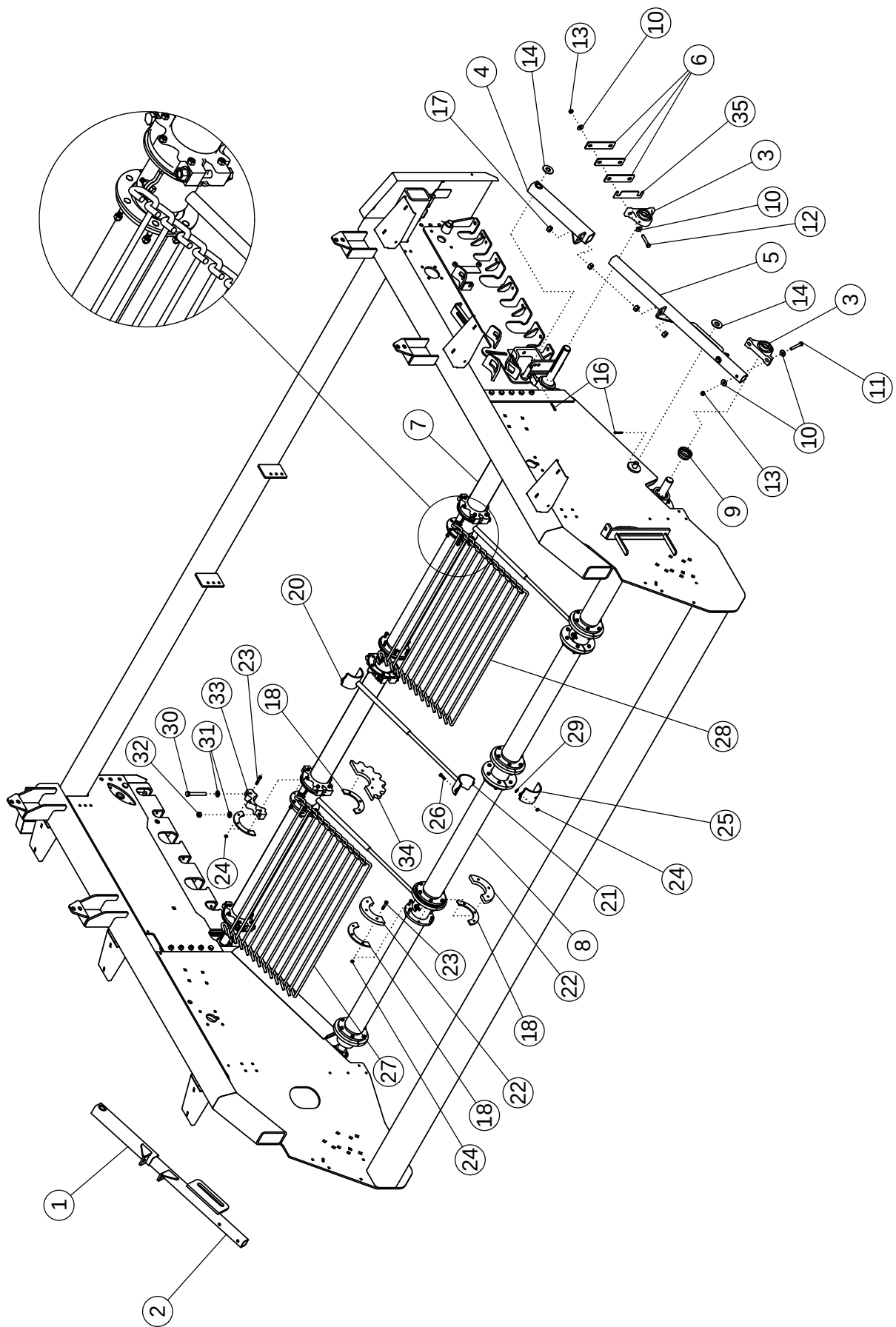
| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 40   | 52341    | DECAL-WARNING                  | 5   |
| 41   | 52336    | DECAL-CAUTION                  | 1   |
| 42   | 53740    | DECAL-DANGER                   | 1   |
| 43   | 69265    | ASSY-LH DOOR 6R & 8R           | 1   |
| 44   | 69350    | ASSY-RH DOOR 6R & 8R           | 1   |
| 45   | 1030946  | NUT-TOPLOCK: .25 NC GR5 ZP     | 2   |
| 46   | 50714    | CLAMP 1/2" ZP                  | 12  |
| 47   | 58176    | BOLT-HEX: .38 X 3.50 NC GR5 ZP | 6   |
|      | 1015174  | BOLT-HEX: .38 X 2.50 NC GR5 ZP |     |
| 48   | 301212   | PLATE-HYD HOSE END HOLDER      | 1   |
| 49   | 33162    | U-BOLT: .375 X 3 X 2 X 3       | 2   |
| 50   | 223329   | HOLDER-LIGHT PLUG              | 1   |
| 51   | 1013423  | BOLT-HEX: .25 X 1.00 NC GR5 ZP | 2   |
| 52   | 69431    | PLATE-GUARD LH 8R              | 1   |
| 53   | 69432    | PLATE-GUARD RH 8R              | 1   |
| 54   | 1011608  | BOLT-HEX: .50 X 1.75 NC GR5 ZP | 4   |
| 55   | 301025   | GROMMET-RUBBER 1.50" ID        | 1   |





# DOOR ASSEMBLY

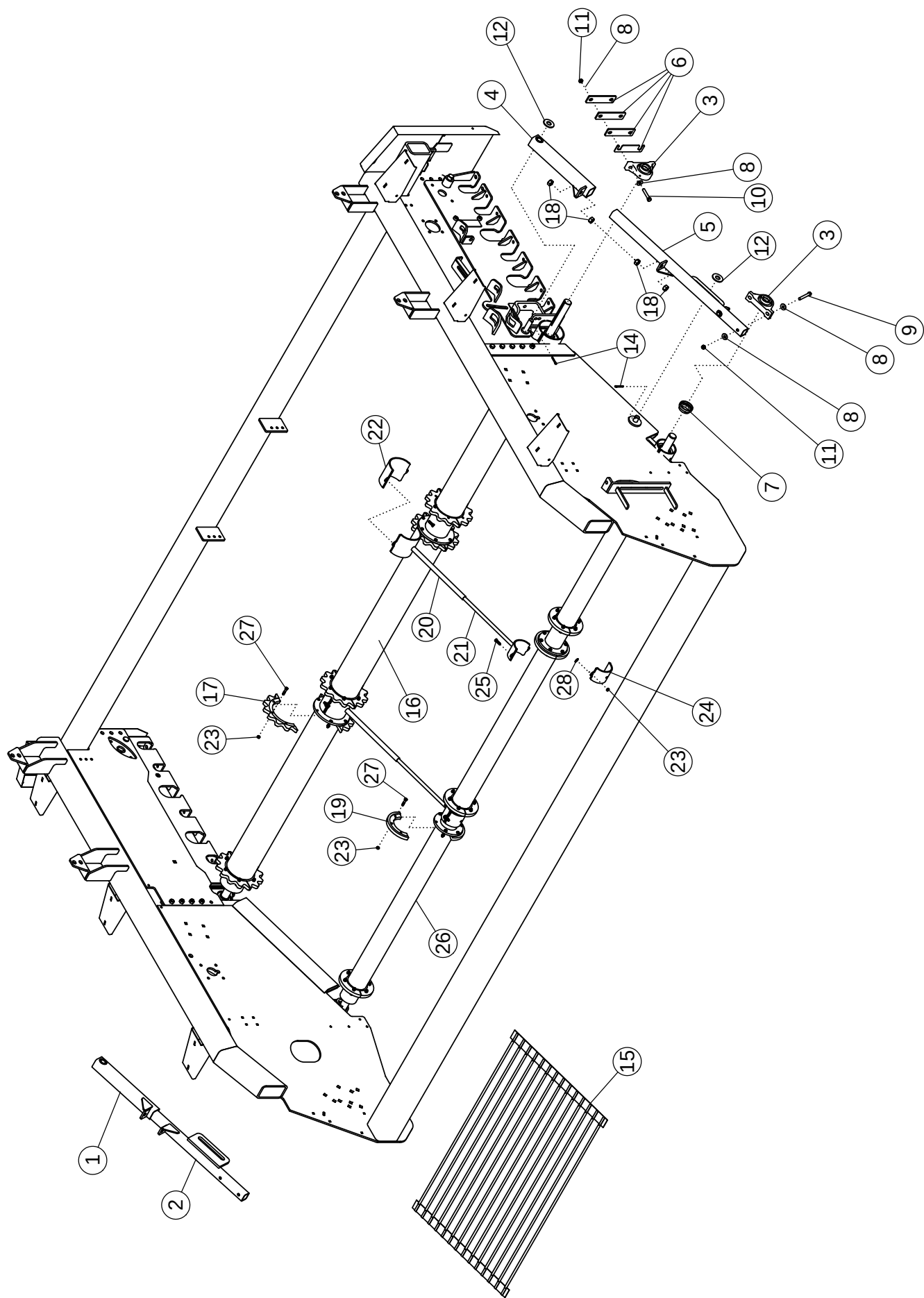
| ITEM | PART NO. | DESCRIPTION                          | QTY |
|------|----------|--------------------------------------|-----|
| 1    | 69284    | LEVER-HRV LATCH ZP                   | 1   |
| 2    | 69283    | LATCH-DLP ROTARY SLAM                | 1   |
| 3    | 69286    | HINGE-108 HEAVY CONTINUOUS           | 1   |
| 4    | 69266    | WLDMT-DOOR FRAME LH                  | 1   |
|      | 69348    | WLDMT-DOOR FRAME RH (NOT SHOWN)      |     |
| 5    | 69271    | PANEL-SHIELD TOP LH PC               | 1   |
|      | 69316    | PANEL-SHIELD TOP RH PC (NOT SHOWN)   |     |
| 6    | 69270    | SHEET-SHIELD DOOR LH PC              | 1   |
|      | 69319    | SHEET-SHIELD DOOR RH PC (NOT SHOWN)  |     |
| 7    | 69278    | STUD-BALL .31-18NC X .75             | 4   |
| 8    | 69272    | PANEL-SHIELD FRONT LH PC             | 1   |
|      | 69317    | PANEL-SHIELD FRONT RH PC (NOT SHOWN) |     |
| 9    | 69273    | PANEL-SHIELD REAR LH PC              | 1   |
|      | 69318    | PANEL-SHIELD REAR RH PC (NOT SHOWN)  |     |
| 10   | 69274    | PLATE-SUPPORT REAR LH                | 1   |
|      | 69344    | PLATE-SUPPORT REAR RH (NOT SHOWN)    |     |
| 11   | 69275    | BRACKET-SPRING REAR                  | 1   |
| 12   | 69277    | BRACKET-SPRING FRONT LH              | 1   |
|      | 69320    | BRACKET-SPRING FRONT RH (NOT SHOWN)  |     |
| 13   | 59488    | BOLT-CRG: .38 X 1.00 NC GR5 ZP       | 10  |
| 14   | 1011828  | WASHER-FLAT .38 ZP                   | 17  |
| 15   | 1016362  | BOLT-CRG: .38 X 1.25 NC GR5 ZP       | 7   |
| 16   | 1011660  | BOLT-CRG: .50 X 1.50 NC GR5 ZP       | 2   |
| 17   | 1014443  | WASHER-FLAT: .50 ZP                  | 2   |
| 18   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP           | 2   |
| 19   | 1029448  | BOLT-HEX .31 X 3.00 NC GR5 ZP        | 1   |
| 20   | 1011974  | RIVET-POP: .19 X .531 ZP             | 32  |
| 21   | 1026591  | NUT-K-LOCK: #10-24 NC GR2 ZP         | 2   |
| 22   | 65702    | BOLT-CRG: .31 X .75 NC GR5 ZP        | 2   |
| 23   | 67078    | SCREW-P-H: 10-24 X .75 NC GR2 ZP     | 2   |
| 24   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP           | 17  |
| 25   | 67077    | NUT-FLANGE SERR .31 NC ZP GR2        | 4   |
| 26   | 69285    | HANDLE-MOLDED GRAB                   | 1   |
| 27   | 69282    | SPRING-700N GAS                      | 2   |
| 28   | 69294    | DECAL-LH CURVE                       | 1   |
|      | 69297    | DECAL-RH CURVE                       | 1   |
| 29   | 69295    | DECAL-LH STRIPE                      | 1   |
|      | 69298    | DECAL-RH STRIPE                      | 1   |
| 30   | 69399    | DECAL-AMITY LOGO                     | 1   |
| 31   | 64635    | CASE-MANUAL STORAGE                  | 1   |
| 32   | 1011595  | BOLT-HEX: .25 X .75 NC GR5 ZP        | 4   |
| 33   | 1020416  | WASHER-FLAT: .25 ZP                  | 4   |
| 34   | 1030946  | NUT-TOPLOCK: .25 NC GR5 ZP           | 4   |
| 35   | 1030700  | NUT-TOPLOCK: .31 NC GR5 ZP           | 4   |



## APRON SHAFT - HOOK CHAIN

| ITEM | PART NO. | DESCRIPTION                                      | QTY |
|------|----------|--------------------------------------------------|-----|
| 1    | 56693    | WLDMT-ARM RH                                     | 1   |
| 2    | 56698    | WLDMT-SLIDE RH                                   | 1   |
| 3    | 52405    | BEARING-PILLOW 1.75                              | 4   |
| 4    | 56692    | WLDMT-ARM LH                                     | 1   |
| 5    | 56697    | WLDMT-SLIDE LH                                   | 1   |
| 6    | 56672    | SHIM-BEARING ZP                                  | AR  |
| 7    | 69249    | WLDMT-TOP APRON SHAFT                            | 1   |
| 8    | 62695    | WLDMT-BOTTOM APRON SHAFT                         | 1   |
| 9    | 52382    | SEAL PROTECTOR 1.75                              | 2   |
| 10   | 1014443  | WASHER-FLAT: .50 ZP                              | 16  |
| 11   | 1029104  | BOLT-HEX: .50 X 3.75 NC GR5 ZP                   | 4   |
| 12   | 1011611  | BOLT-HEX: .50 X 3.00 NC GR5 ZP                   | 4   |
| 13   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP                       | 8   |
| 14   | 1020685  | WASHER-FLAT: 1.00                                | 4   |
| 15   | 56718    | ROD-THREADED ZP                                  | 2   |
| 16   | 1016944  | PIN-COTTER: .25 X 2.00 ZP                        | 4   |
| 17   | 1011620  | NUT-HEX: .75 NC GR2 ZP                           | 8   |
| 18   | 62836    | HALF DISC-SPACER ZP (1/2" CHAIN ONLY)            | 32  |
| 19   | 1013239  | BOLT-HEX: .38 X 3.00 NC GR5 ZP (1/2" CHAIN ONLY) | 48  |
|      | 1019828  | BOLT-HEX: .38 X 2.75 NC GR5 ZP                   |     |
| 20   | 64162    | WLDMT-UPPER FILLER                               | 3   |
| 21   | 64161    | WLDMT-LOWER FILLER                               | 3   |
| 22   | 58322    | HALF-DISC ZP                                     | 16  |
| 23   | 1011725  | BOLT-HEX: .38 X 2.00 NC GR5 ZP (1/2" CHAIN ONLY) | 48  |
|      | 1011603  | BOLT-HEX: .38 X 1.75 NC GR5 ZP                   |     |
| 24   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP                       | 108 |
| 25   | 64159    | CLAMP-FILLER PAINTED                             | 6   |
| 26   | 64991    | BOLT-HEX: .38 X 1.25 NC GR8 ZP                   | 12  |
| 27   | 59559    | CHAIN 1/2 X 48 X 2.38                            | 4   |
|      | 64399    | CHAIN 5/8 X 48 X 2.38                            |     |
| 28   | 62609    | CHAIN 1/2 X 36 X 2.38                            | 4   |
|      | 64400    | CHAIN 5/8 X 36 X 2.38                            |     |
| 29   | 1011828  | WASHER-FLAT: .38 ZP                              | 12  |
| 30   | 69246*   | BOLT-HEX: .63 X 5.00 NC GR8 ZP                   | 16  |
| 31   | 66498*   | WASHER-FLAT: SAE .63 YZP                         | 32  |
| 32   | 66500*   | NUT-HEX: .63 NC GR8 YZP                          | 16  |
| 33   | 69245*   | CLAMP-APRON                                      | 16  |
| 34   | 301221   | SPROCKET-SPLIT 2.375 14T                         | 8   |
|      | 64154    | SPROCKET-HALF 2.375 12T 4" SHAFT (ROCK) ZP       | 16  |
| 35   | 300146   | SHIM-BEARING .120 THK                            | AR  |

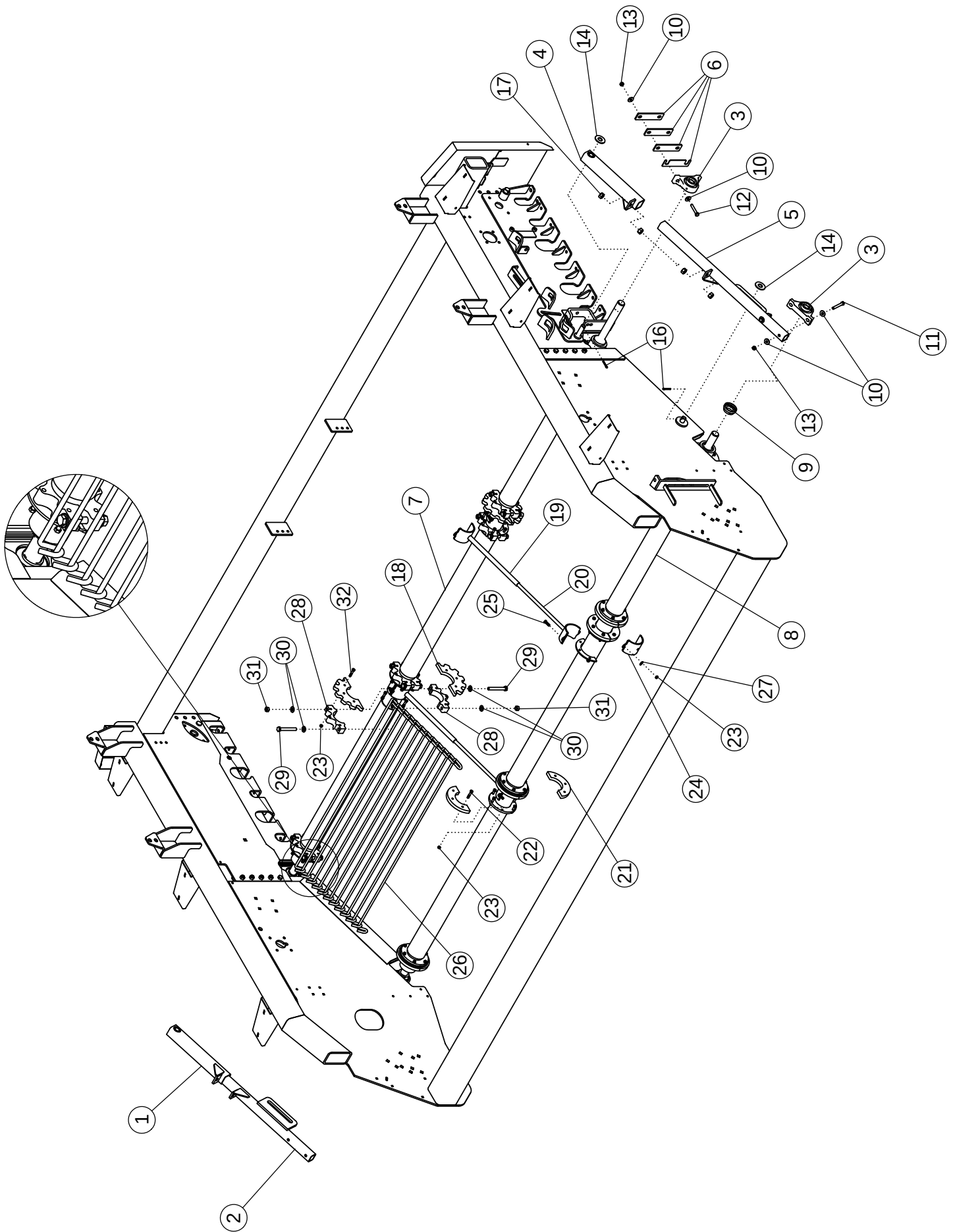
\*INCLUDED IN ITEM 7



## APRON SHAFT - BELTED CHAIN

| ITEM | PART NO. | DESCRIPTION                             | QTY |
|------|----------|-----------------------------------------|-----|
| 1    | 56693    | WLDMT-ARM RH                            | 1   |
| 2    | 56698    | WLDMT-SLIDE RH                          | 1   |
| 3    | 52405    | BEARING-PILLOW 1-3/4"                   | 4   |
| 4    | 56692    | WLDMT-ARM LH                            | 1   |
| 5    | 56697    | WLDMT-SLIDE LH                          | 1   |
| 6    | 56672    | SHIM-BEARING ZP                         | AR  |
| 7    | 52382    | SEAL PROTECTOR 1-3/4"                   | 2   |
| 8    | 1014443  | WASHER-FLAT: .50 ZP                     | 16  |
| 9    | 1029104  | BOLT-HEX: .50 X 3.75 NC GR5 ZP          | 4   |
| 10   | 1011611  | BOLT-HEX: .50 X 3.00 NC GR5 ZP          | 4   |
| 11   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP              | 8   |
| 12   | 1020685  | WASHER-FLAT: 1.00                       | 4   |
| 13   | 56718    | ROD-THREADED ZP                         | 2   |
| 14   | 1016944  | PIN-COTTER: .25 X 2.00 ZP               | 4   |
| 15   | 64904    | BELT-56MM APRON 5/8 X 56.5" (48LPR)     | 3   |
| 16   | 301142   | WLDMT-TOP APRON SHAFT 56MM 5/8 ROD 5.5" | 1   |
| 17   | 301229   | SPROCKET-SPLIT 56MM 14T CB 5.5" SHAFT   | 6   |
| 18   | 1011620  | NUT-HEX: .75 NC GR2 ZP                  | 8   |
| 19   | 63414    | DISC-SPLIT COUNTER BORED                | 6   |
| 20   | 301240   | WLDMT-UPPER FILLER 5.5" SHAFT WIDE      | 2   |
| 21   | 301531   | WLDMT-LOWER FILLER 4" SHAFT WIDE        | 2   |
| 22   | 301241   | CLAMP-FILLER 5.5" SHAFT WIDE PAINTED    | 2   |
| 23   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP              | 80  |
| 24   | 301533   | CLAMP-FILLER 4" SHAFT WIDE PAINTED      | 2   |
| 25   | 64991    | BOLT-HEX: .38 X 1.25 NC GR8 ZP          | 8   |
| 26   | 64440    | WLDMT-BOTTOM APRON SHAFT 6R30 56.5"     | 1   |
| 27   | 1011603  | BOLT-HEX: .38 X 1.75 NC GR5 ZP          | 72  |
| 28   | 1011828  | WASHER-FLAT .38 ZP                      | 8   |
| 29   | 300146   | SHIM-BEARING .120 THK                   | AR  |

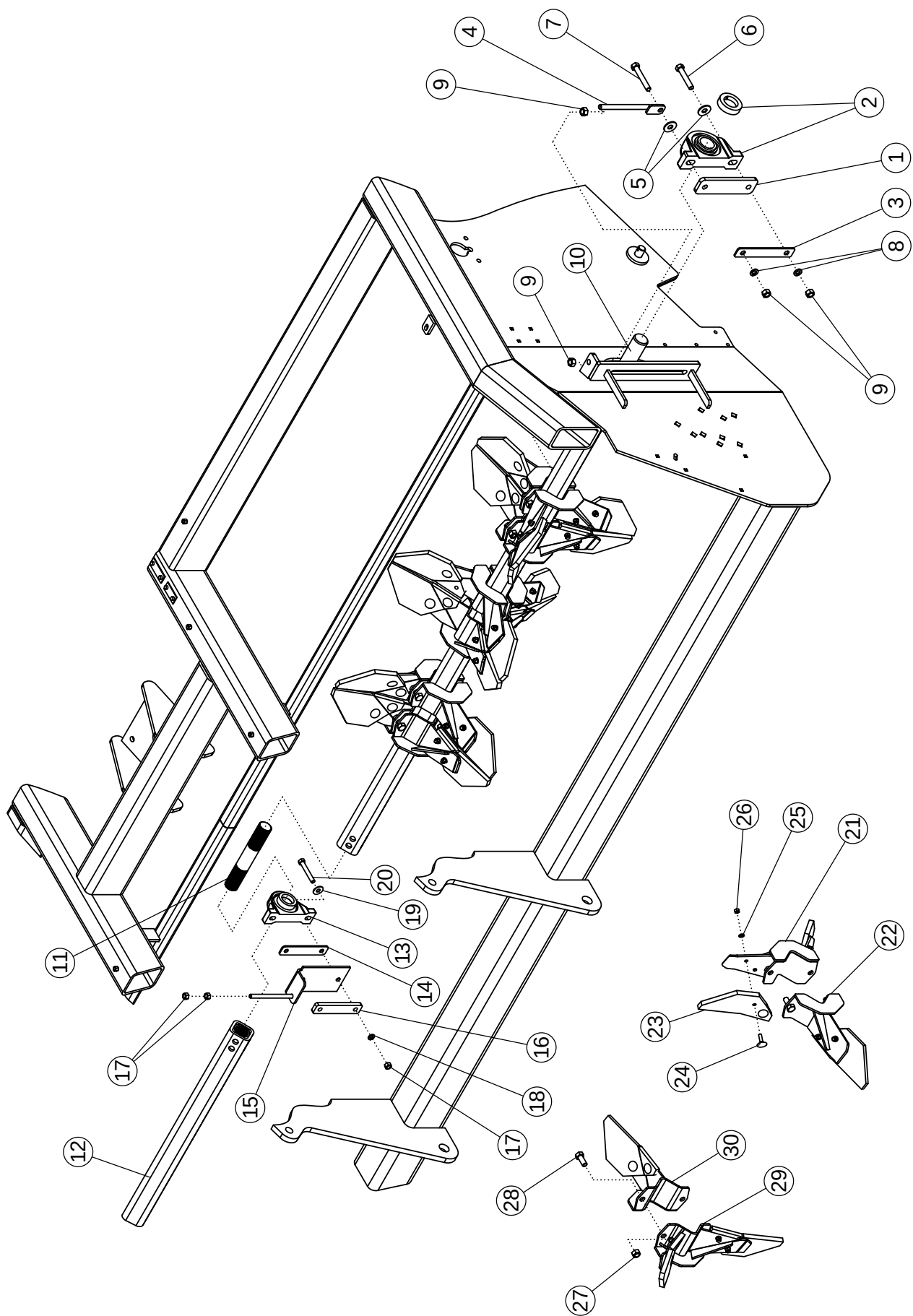
\*INCLUDED IN ITEM 30



## APRON SHAFT - HOOK CHAIN 56.5"

| ITEM | PART NO. | DESCRIPTION                         | QTY |
|------|----------|-------------------------------------|-----|
| 1    | 56693    | WLDMT-ARM RH                        | 1   |
| 2    | 56698    | WLDMT-SLIDE RH                      | 1   |
| 3    | 52405    | BEARING-PILLOW 1.75                 | 4   |
| 4    | 56692    | WLDMT-ARM LH                        | 1   |
| 5    | 56697    | WLDMT-SLIDE LH                      | 1   |
| 6    | 56672    | SHIM-BEARING ZP                     | AR  |
| 7    | 69247    | ASSY-APRON SHFT TOP 6R30 56.5 CHAIN | 1   |
| 8    | 64440    | WLDMT-BOTTOM APRON SHAFT 6R30 56.5" | 1   |
| 9    | 52382    | SEAL PROTECTOR 1.75                 | 2   |
| 10   | 1014443  | WASHER-FLAT: .50 ZP                 | 16  |
| 11   | 1029104  | BOLT-HEX: .50 X 3.75 NC GR5 ZP      | 4   |
| 12   | 1011611  | BOLT-HEX: .50 X 3.00 NC GR5 ZP      | 4   |
| 13   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP          | 8   |
| 14   | 1020685  | WASHER-FLAT: 1.00                   | 4   |
| 15   | 56718    | ROD-THREADED ZP                     | 2   |
| 16   | 1016944  | PIN-COTTER: .25 X 2.00 ZP           | 4   |
| 17   | 1011620  | NUT-HEX: .75 NC GR2 ZP              | 8   |
| 18   | 64154    | SPROCKET-HALF 2.38 ZP (ROCK)        | 12  |
| 19   | 64162    | WLDMT-UPPER FILLER 4" SHAFT STD     | 2   |
| 20   | 64161    | WLDMT-LOWER FILLER 4" SHAFT STD     | 2   |
| 21   | 58322    | HALF-DISC ZP                        | 12  |
| 22   | 1011603  | BOLT-HEX: .38 X 1.75 NC GR5 ZP      | 36  |
| 23   | 1016999  | NUT-TOPLOCK .38 NC GR5 ZP           | 80  |
| 24   | 64159    | CLAMP-FILLER 4" SHAFT STD PAINTED   | 4   |
| 25   | 64991    | BOLT-HEX: .38 X 1.25 NC GR8 ZP      | 8   |
| 26   | 64438    | CHAIN 5/8 X 56.5 X 2.38             | 6   |
| 27   | 1011828  | WASHER-FLAT: .38 ZP                 | 8   |
| 28   | 69245*   | CLAMP-APRON                         | 12  |
| 29   | 69246*   | BOLT-HEX: .63 X 4.75 NC GR8 ZP      | 12  |
| 30   | 66498*   | WASHER-FLAT: SAE .63 GR8 ZP         | 24  |
| 31   | 66500*   | NUT-HEX: .63NC GR8 ZP               | 12  |
| 32   | 1019828  | BOLT-HEX: .38 X 2.75 NC GR5 ZP      | 36  |
| 33   | 300146   | SHIM-BEARING .120 THK               | AR  |

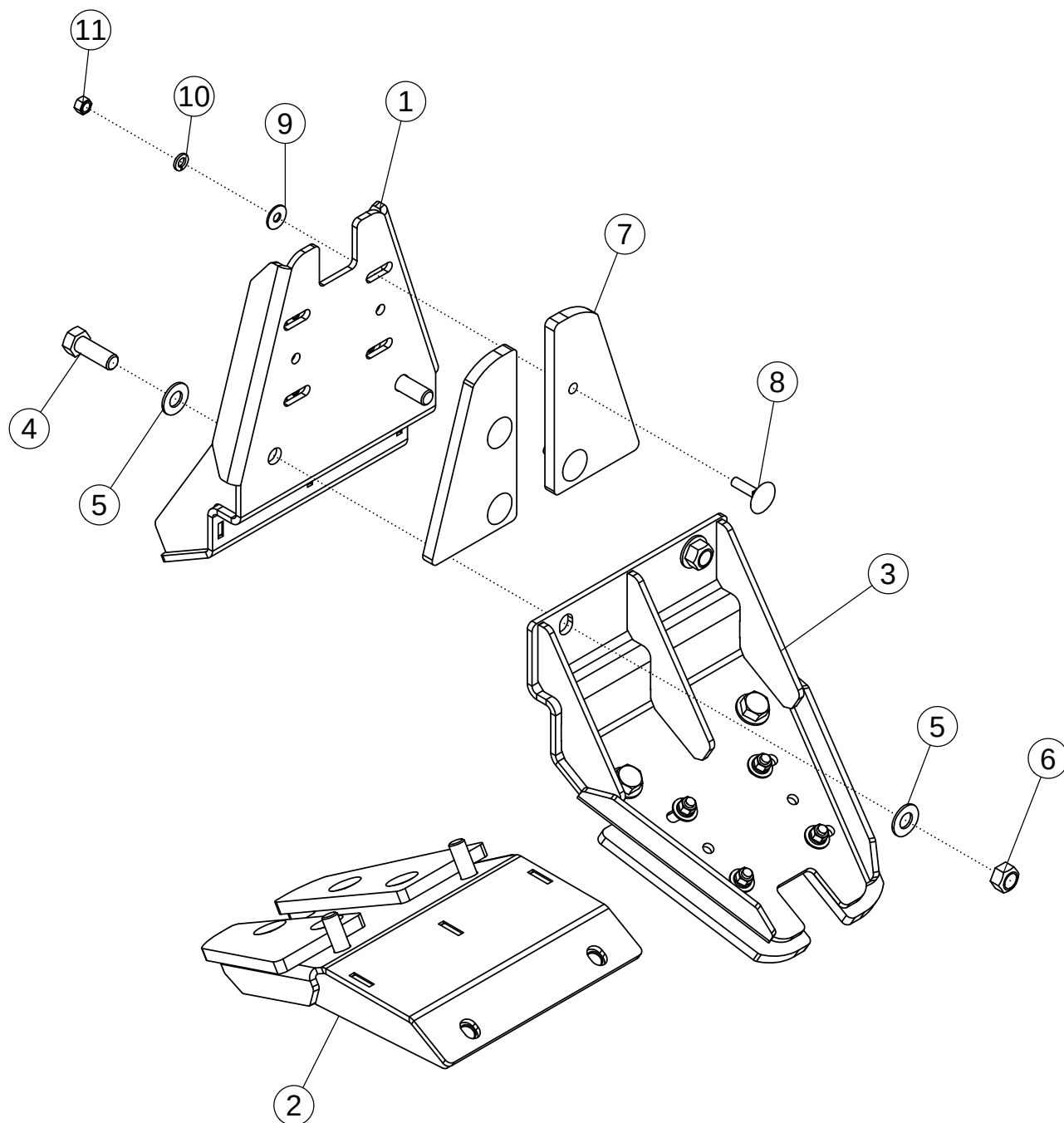
\*INCLUDED IN ITEM 7





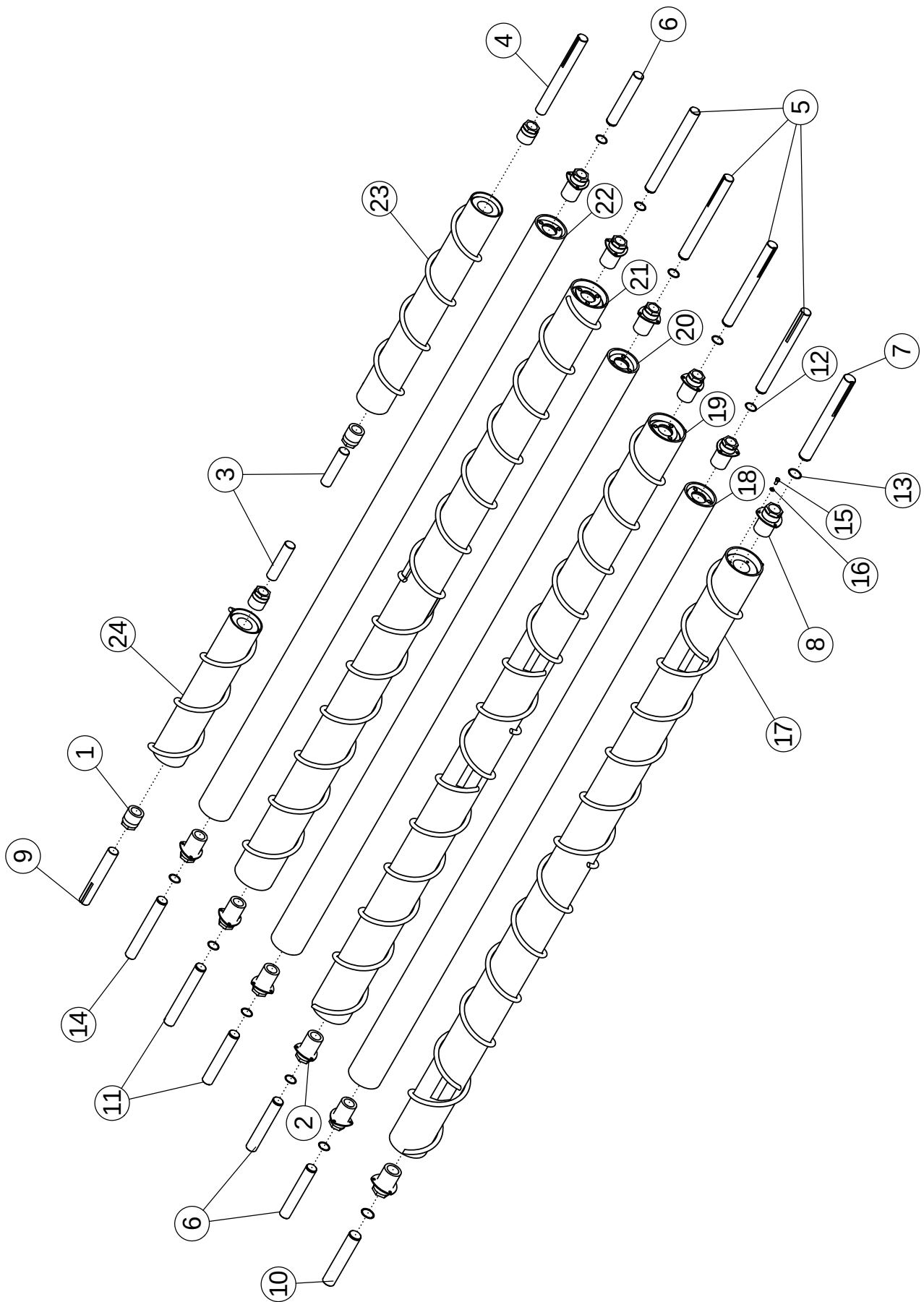
# PADDLE SHAFT

| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 57996    | SHIM-BEARING                   | 2   |
| 2    | 57997    | BEARING-PILLOW 2"              | 2   |
| 3    | 57998    | PLATE-BACKING                  | 2   |
| 4    | 51365    | TIGHTENER BOLT                 | 2   |
| 5    | 1013024  | WASHER-FLAT: .63 ZP            | 4   |
| 6    | 1014000  | BOLT-HEX: .63 X 3.50 NC GR5 ZP | 2   |
| 7    | 1016726  | BOLT-HEX: .63 X 4.00 NC GR5 ZP | 2   |
| 8    | 1011813  | WASHER-LOCK: .63 ZP            | 4   |
| 9    | 1011578  | NUT-HEX: .63 NC GR2 ZP         | 8   |
| 10   | 58027    | WLDMT-PADDLE SHAFT LH          | 1   |
| 11   | 57196    | SHAFT-STUB #7                  | 1   |
| 12   | 58028    | WLDMT-PADDLE SHAFT RH          | 1   |
| 13   | 52405    | BEARING-PILLOW 1-3/4"          | 1   |
| 14   | 50564    | PLATE                          | 1   |
| 15   | 56737    | WLDMT-ROD ZP                   | 1   |
| 16   | 50305    | SPACER-BEARING                 | 1   |
| 17   | 1011577  | NUT-HEX: .50 NC GR2 ZP         | 4   |
| 18   | 1011581  | WASHER-LOCK: .50 ZP            | 2   |
| 19   | 1014443  | WASHER-FLAT: .50 ZP            | 2   |
| 20   | 1011612  | BOLT-HEX: .50 X 3.50 GR5 ZP    | 2   |
| 21   | 50719    | WLDMT - PADDLE DOUBLE LH       | 6   |
| 22   | 50720    | WLDMT - PADDLE SINGLE LH       | 6   |
| 23   | 51562    | PADDLE-RUBBER                  | 36  |
| 24   | 1030779  | BOLT-ELEVATOR:.38 X 1.50 NC ZP | 72  |
| 25   | 1011586  | WASHER-LOCK: .38 ZP            | 72  |
| 26   | 1011576  | NUT-HEX: .38 NC GR2 ZP         | 72  |
| 27   | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP     | 24  |
| 28   | 1014349  | BOLT-HEX: .63 X 1.50 NC GR5 ZP | 24  |
| 29   | 50722    | WLDMT - PADDLE DOUBLE RH       | 6   |
| 30   | 50721    | WLDMT - PADDLE SINGLE RH       | 6   |



## PLASTIC PADDLE ASSEMBLY (OPTIONAL)

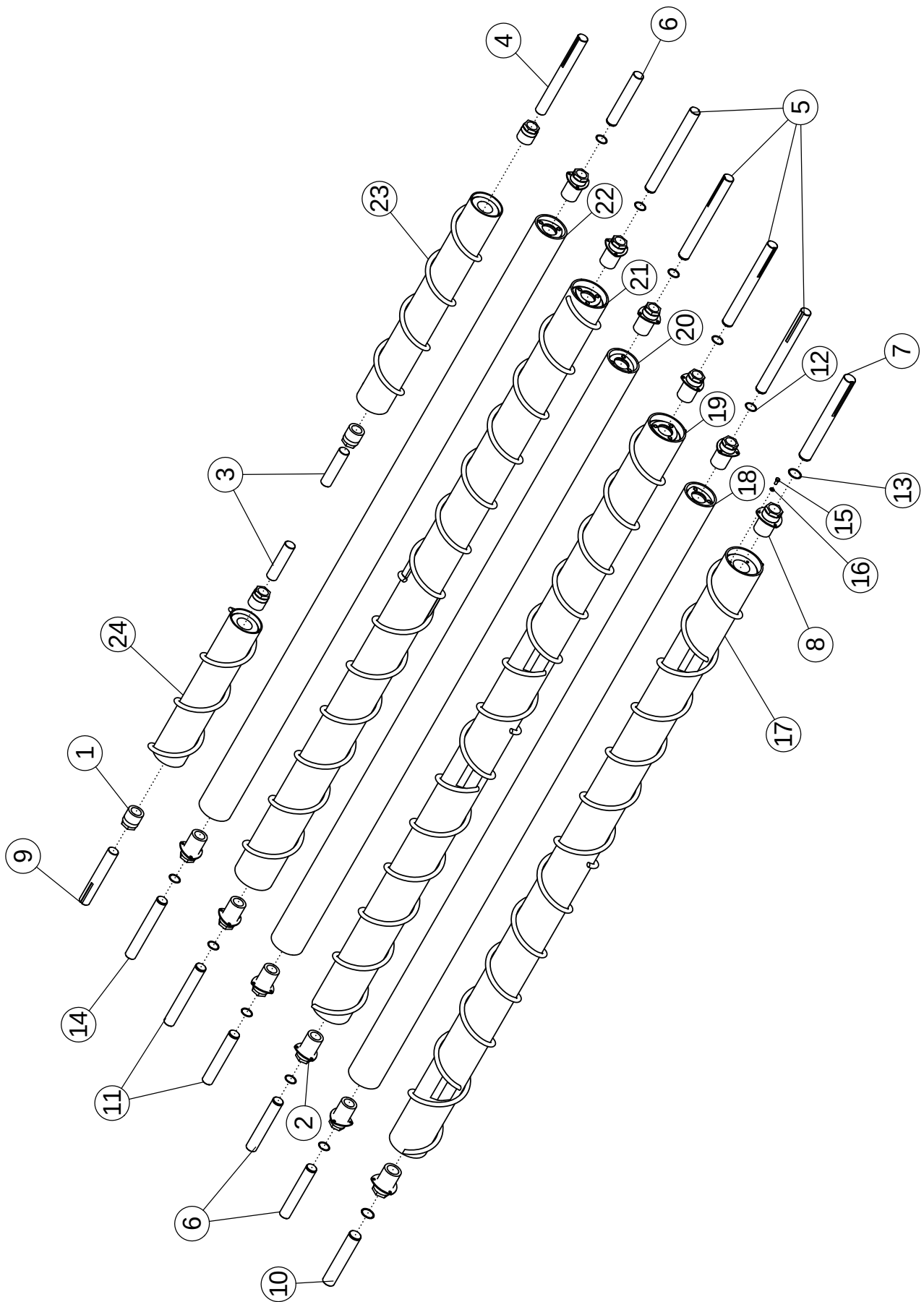
| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 69639    | WLDMT-PADDLE 1                 | 1   |
| 2    | 69642    | WLDMT-PADDLE 2                 | 1   |
| 3    | 69645    | WLDMT-PADDLE 3                 | 1   |
| 4    | 1013918  | BOLT-HEX .63 X 1.750 NC GR5 ZP | 6   |
| 5    | 1013004  | WASHER-FLAT: SAE .63 ZP        | 12  |
| 6    | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP     | 6   |
| 7    | 69398    | PADDLE-PLASTIC                 | 6   |
| 8    | 1030779  | BOLT-ELEVATOR:.38 X 1.50 NC ZP | 12  |
| 9    | 1011828  | WASHER-FLAT .38 ZP             | 12  |
| 10   | 1011586  | WASHER-LOCK: .38 ZP            | 12  |
| 11   | 1011576  | NUT-HEX: .38 NC GR2 ZP         | 12  |



# CLEANING ROLLS

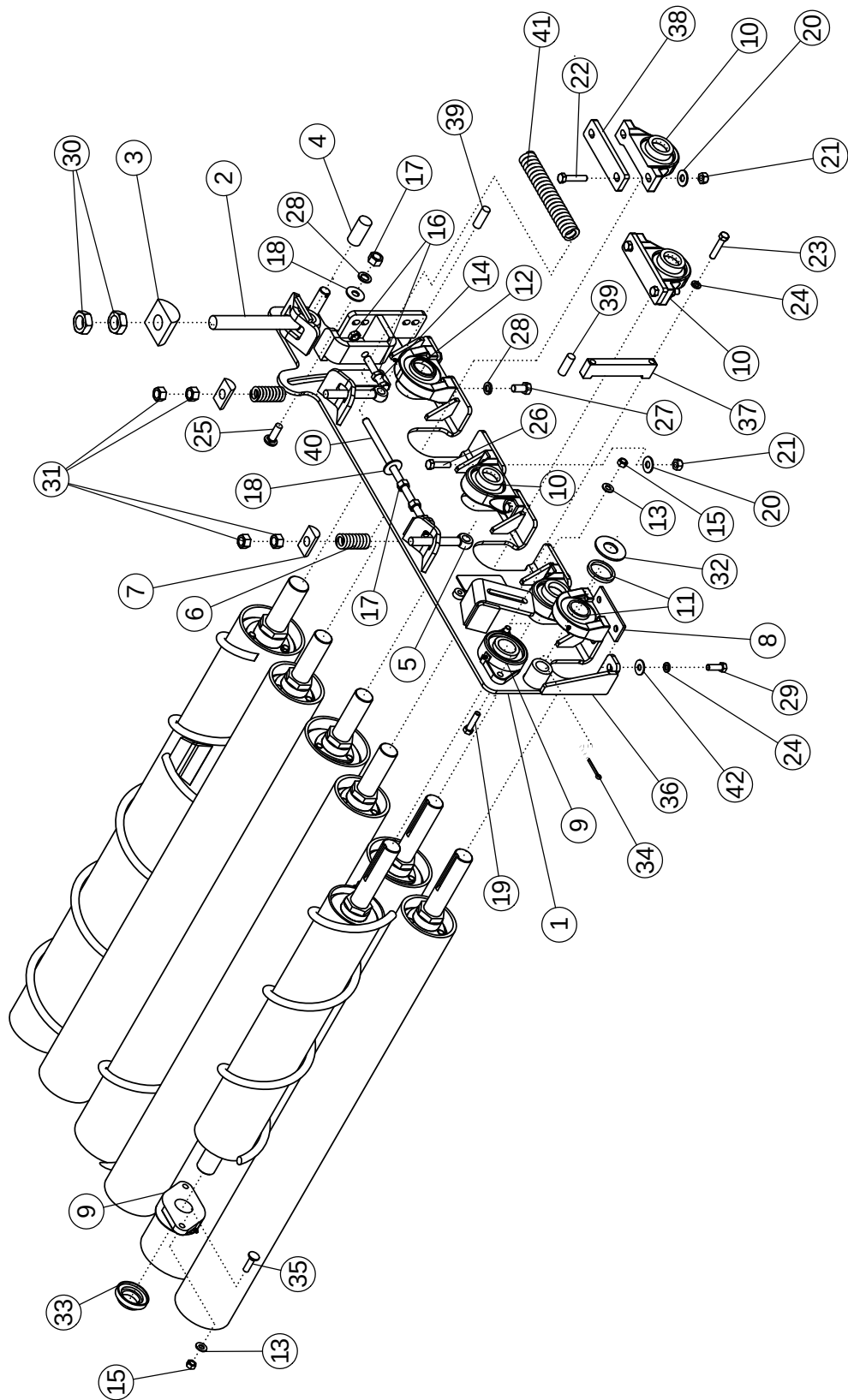
| ITEM                                | PART NO. | DESCRIPTION                     | QTY |
|-------------------------------------|----------|---------------------------------|-----|
| <u>PARTS COMMON TO ALL ROLLS</u>    |          |                                 |     |
| 1                                   | 58459    | HUB-TRANTORQUE 1.75             | 4   |
| 2                                   | 64163    | HUB-TRANTORQUE 1.75 X 3.38      | 10  |
| 3                                   | 59471    | SHAFT-STUB-#7 ROLL-RH, LH-IDLER | 2   |
| 4                                   | 58759    | SHAFT-#7 LH ROLL-DRIVE END      | 1   |
| 5                                   | 64177    | SHAFT-DRIVE #2,3,4,5            | 4   |
| 6                                   | 64179    | SHAFT-IDLER #2,3,4,6            | 3   |
| 7                                   | 64181    | SHAFT-#1 DRIVE END              | 1   |
| 8                                   | 64165    | HUB-TRANTORQUE 2.00 X 3.38      | 2   |
| 9                                   | 58761    | SHAFT-#7 RH ROLL-DRIVE END      | 1   |
| 10                                  | 64182    | SHAFT-#1 IDLER END              | 1   |
| 11                                  | 64180    | SHAFT-REVERSE #4 RH             | 2   |
| 12                                  | 64184    | RING-RETAINING 1.75             | 10  |
| 13                                  | 64185    | RING-RETAINING 2.00             | 2   |
| 14                                  | 64178    | SHAFT-#5,6                      | 1   |
| 15                                  | 1011599  | BOLT-HEX: .38 X .75 NC GR5 ZP   | 36  |
| 16                                  | 1011586  | WASHER-LOCK: .38 ZP             | 36  |
| <u>NUMBER ONE ROLL (COMPLETE)</u>   |          |                                 |     |
| 17                                  | 58999    | ROLL-SPIRAL-STANDARD            | 1   |
|                                     | 59011    | ROLL-SPIRAL-POLY COATED         |     |
|                                     | 58966    | ROLL-SPIRAL-HARDENED            |     |
| <u>NUMBER TWO ROLL (COMPLETE)</u>   |          |                                 |     |
| 18                                  | 58969    | ROLL-5.5" SMOOTH-STANDARD       | 1   |
|                                     | 59016    | ROLL-5" SMOOTH-POLY COATED      |     |
| <u>NUMBER THREE ROLL (COMPLETE)</u> |          |                                 |     |
| 19                                  | 59000    | ROLL-SPIRAL-STANDARD            | 1   |
|                                     | 59013    | ROLL-SPIRAL-POLY COATED         |     |
|                                     | 58977    | ROLL-SPIRAL-HARDENED            |     |

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## CLEANING ROLLS (CONTINUED)

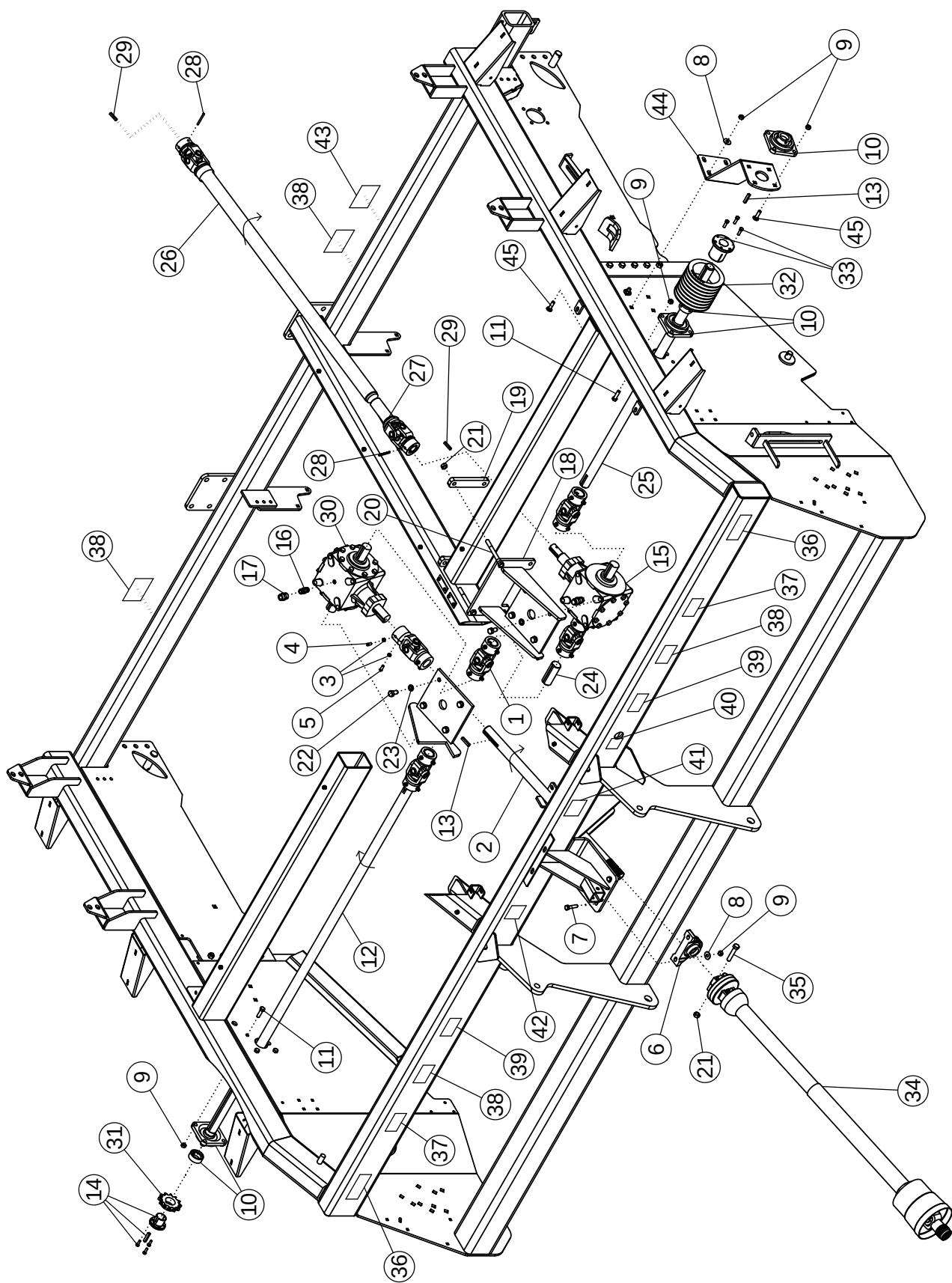
| ITEM                                               | PART NO. | DESCRIPTION                | QTY |
|----------------------------------------------------|----------|----------------------------|-----|
| <u>NUMBER FOUR ROLL (COMPLETE)</u>                 |          |                            |     |
| 20                                                 | 62764    | ROLL-5.5" SMOOTH-STANDARD  | 1   |
|                                                    | 62765    | ROLL-5" SMOOTH-POLY COATED |     |
| <u>NUMBER FIVE ROLL (COMPLETE)</u>                 |          |                            |     |
| 21                                                 | 59001    | ROLL-SPIRAL-STANDARD       | 1   |
|                                                    | 59015    | ROLL-SPIRAL-POLY COATED    |     |
|                                                    | 58992    | ROLL-SPIRAL-HARDENED       |     |
| <u>NUMBER SIX ROLL (COMPLETE)</u>                  |          |                            |     |
| 22                                                 | 58989    | ROLL-5.5" SMOOTH-STANDARD  | 1   |
|                                                    | 59017    | ROLL-SPIRAL-POLY COATED    |     |
| <u>NUMBER SEVEN ROLL - - LEFT HAND (COMPLETE)</u>  |          |                            |     |
| 23                                                 | 62193    | ROLL-SPIRAL-POLY           | 1   |
|                                                    | 59535    | ROLL-SPIRAL                |     |
| <u>NUMBER SEVEN ROLL - - RIGHT HAND (COMPLETE)</u> |          |                            |     |
| 24                                                 | 62195    | ROLL-SPIRAL-POLY           | 1   |
|                                                    | 59536    | ROLL-SPIRAL                |     |





# CLEANING ROLL MOUNTING PACKAGE

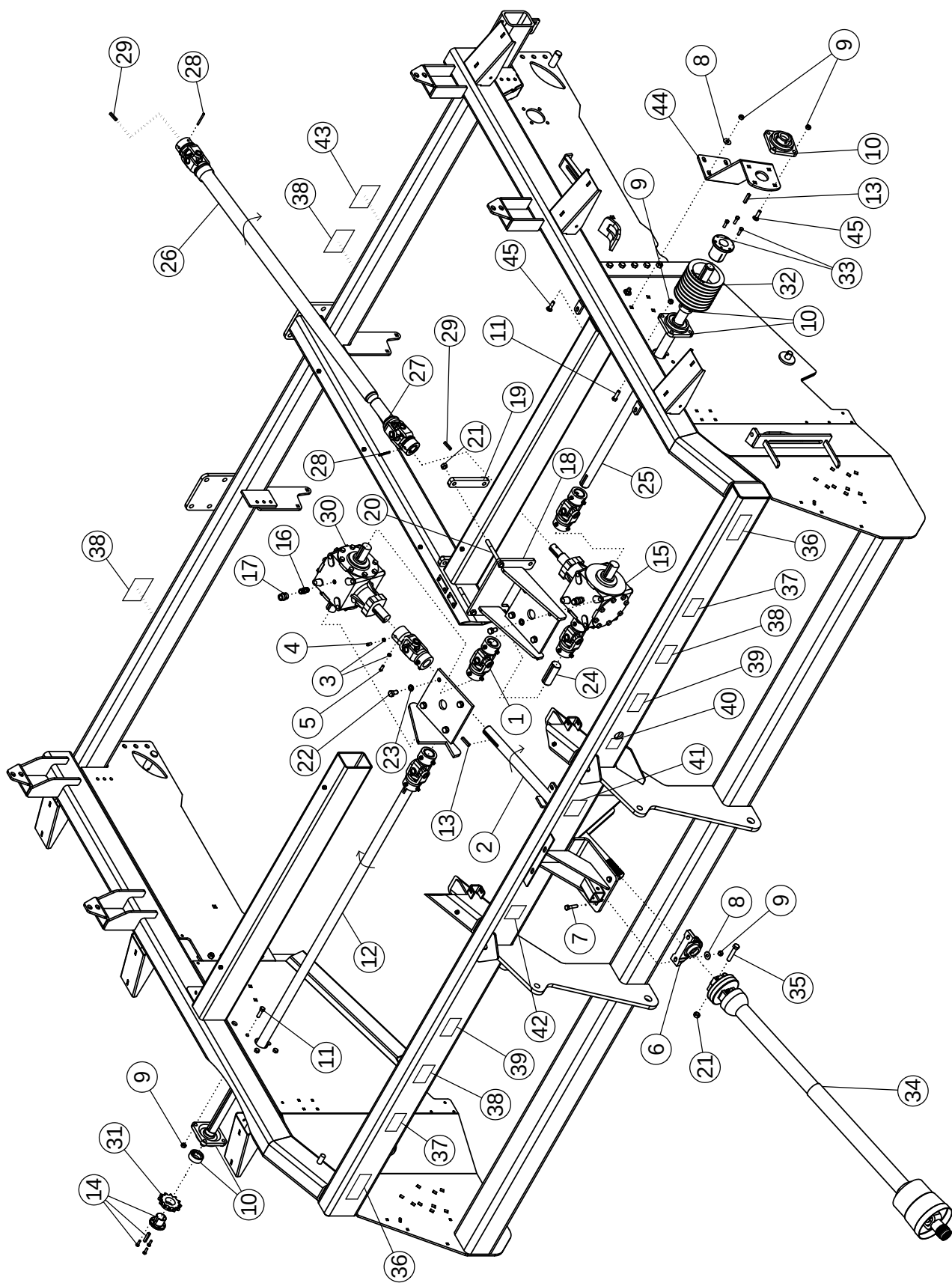
| ITEM | PART NO. | DESCRIPTION                                  | QTY |
|------|----------|----------------------------------------------|-----|
| 1    | 58907    | WLDMT-MOUNT RH                               | 1   |
|      | 58906    | WLDMT-MOUNT LH (NOT SHOWN)                   | 1   |
| 2    | 56813    | BOLT-EYEBOLT: 1.25 X 10.5 ZP                 | 2   |
| 3    | 56679    | HALF ROUND 3.0" ZP                           | 2   |
| 4    | 56676    | ROD ZP                                       | 2   |
| 5    | 56814    | BOLT-EYEBOLT: .75 X 6.00 ZP                  | 4   |
| 6    | 57877    | SPRING 3.00" (RIGHT SIDE ONLY)               | 2   |
| 7    | 56680    | HALF ROUND 1.50" ZP                          | 4   |
| 8    | 57992    | SHIM-BEARING                                 | 2   |
| 9    | 62134    | BEARING-FLANGE 1-3/4"                        | 4   |
| 10   | 52405    | BEARING-PILLOW 1-3/4"                        | 8   |
|      | 64466    | PILLOW BLOCK BEARING 1-3/4" STL (ROCK ONLY)  |     |
| 11   | 62135    | BEARING 1.750 TAPPED BASE                    | 2   |
|      | 301608   | ASSY-STEEL TAPPED BASE BRG 1-3/4"(ROCK ONLY) |     |
| 12   | 62136    | BEARING 2.000 TAPPED BASE                    | 2   |
|      | 305523   | ASSY-STL TAPPED BASE BRG 2.00" (ROCK ONLY)   |     |
| 13   | 1011584  | WASHER-FLAT: SAE .50 ZP                      | 4   |
| 14   | 1032273  | BOLT-TAP: .63 X 3.50 NC GR5 ZP               | 2   |
| 15   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP                   | 8   |
| 16   | 1026259  | NUT-JAM: .63 NC GR2 ZP                       | 4   |
| 17   | 1011578  | NUT-HEX: .63 NC GR2 ZP                       | 8   |
| 18   | 1013024  | WASHER-FLAT: .63 ZP                          | 4   |
| 19   | 1011609  | BOLT-HEX: .50 X 2.00 NC GR5 ZP               | 4   |
| 20   | 59104    | WASHER-FLAT: .56 GR8 ZP                      | 16  |
| 21   | 59105    | NUT-TOPLOCK: .56 NC GR8 ZP                   | 16  |
| 22   | 59103    | BOLT-HEX: .56 X 2.50 NC GR8 ZP               | 8   |
| 23   | 1011610  | BOLT-HEX: .50 X 2.50 NC GR5 ZP               | 4   |
| 24   | 1011581  | WASHER-LOCK: .50 ZP                          | 8   |
| 25   | 58635    | BOLT-CRG: .63 X 2.00 NC GR5 ZP               | 2   |
| 26   | 59102    | BOLT-HEX: .56 X 2.00 NC GR8 ZP               | 8   |
| 27   | 1032509  | BOLT-HEX: .63 X 1.25 NC GR5 ZP               | 4   |
| 28   | 1011813  | WASHER-LOCK: .63 ZP                          | 6   |
| 29   | 1011607  | BOLT-HEX: .50 X 1.50 NC GR5 ZP               | 4   |
| 30   | 62511    | NUT-JAM: 1.25 NC GR2 ZP                      | 4   |
| 31   | 1011620  | NUT-HEX: .75 NC GR2 ZP                       | 8   |
| 32   | 1013431  | WASHER-FLAT: 1.25 ZP                         | 2   |
| 33   | 52383    | LOCK PROTECTOR 1-3/4"                        | 2   |
| 34   | 1016727  | PIN-COTTER: .25 X 2.50 NP                    | 2   |
| 35   | 59517    | BOLT-CRG: .50 X 1.75 NC GR5 ZP               | 4   |
| 36   | 56682    | WLDMT-SLIDE MOUNT RH                         | 1   |
|      | 56681    | WLDMT-SLIDE MOUNT LH (NOT SHOWN)             | 1   |
| 37   | 56677    | WLDMT-HOLDER                                 | 2   |
| 38   | 57792    | SHIM-BEARING                                 | 4   |
| 39   | 56675    | ROD ZP                                       | 4   |
| 40   | 56815    | WLDMT-BOLT & NUT ZP                          | 2   |
| 41   | 57878    | SPRING 10"                                   | 2   |
| 42   | 1014443  | WASHER-FLAT: .50 ZP                          | 4   |



# MAIN DRIVE

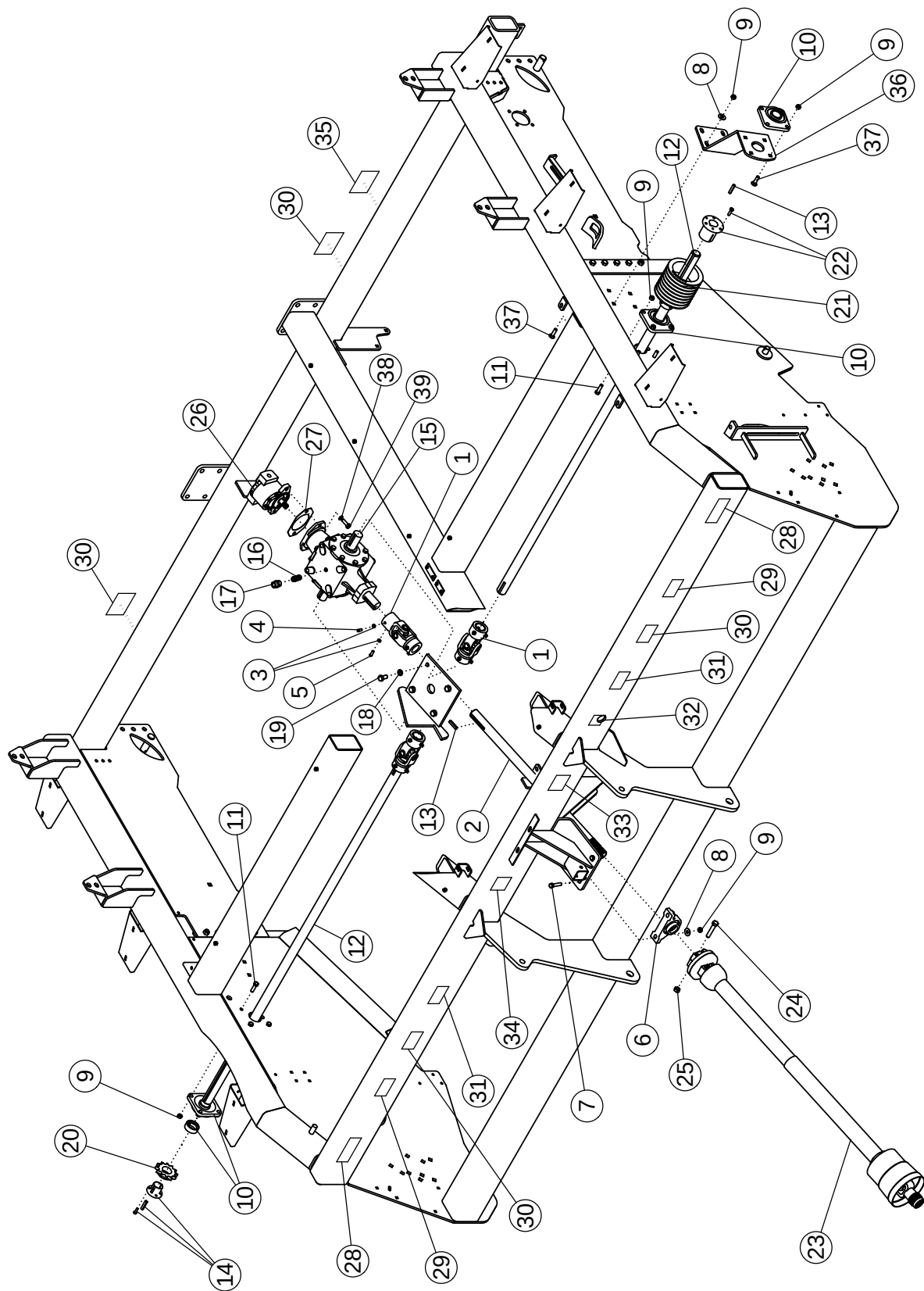
| ITEM | PART NO. | DESCRIPTION                      | QTY |
|------|----------|----------------------------------|-----|
| 1    | 53642    | U-JOINT                          | 5   |
| 2    | 56775    | SPLINE SHAFT                     | 1   |
| 3    | 1013519  | NUT-JAM: .38 NC GR2 ZP           | 20  |
| 4    | 1030708  | SCREW-SET: C-P .38 X 0.75 NC GR8 | 10  |
| 5    | 1030709  | SCREW-SET: C-P .38 X 1.00 NC GR8 | 10  |
| 6    | 52405    | BEARING-PILLOW 1.75              | 1   |
| 7    | 1017708  | BOLT-HEX: .50 X 2.25 NC GR5 ZP   | 2   |
| 8    | 1014443  | WASHER-FLAT: .50 ZP              | 6   |
| 9    | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP       | 18  |
| 10   | 52404    | BEARING-FLANGE 1.75              | 2   |
| 11   | 1011608  | BOLT-HEX: .50 X 1.75 NC GR5 ZP   | 8   |
| 12   | 56759    | SHAFT-DRIVE 8R                   | 1   |
| 13   | 50152    | KEY .38 X .38 X 2.00             | 11  |
| 14   | 53641    | HUB P1 1.75 (WITH KEY)           | 1   |
| 15   | 63847    | GEARBOX-PRAIRIE (1.35:1) BLACK   | 1   |
| 16   | 69128    | FTG-ADAPTER: 8MP-8MP 4" LONG     | 2   |
| 17   | 55730    | FTG-ADAPTER: 8FP-8FP             | 2   |
| 18   | 62204    | WLDMT - MOUNT GEARBOX            | 1   |
| 19   | 62544    | BAR - BOLTING                    | 2   |
| 20   | 1032504  | BOLT-HEX: .63 X 6.00 NC GR8 ZP   | 4   |
| 21   | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP       | 6   |
| 22   | 1032509  | BOLT-HEX: .63 X 1.25 NC GR5 ZP   | 8   |
| 23   | 1011813  | WASHER-LOCK: .63 ZP              | 8   |
| 24   | 57934    | SHAFT-DRIVE LH SHORT             | 1   |
| 25   | 58336    | SHAFT-DRIVE LH LONG              | 1   |
| 26   | 57924    | SHAFT-DRIVE: 72.50               | 1   |
| 27   | 57925    | COUPLER-DRIVE BLACK              | 1   |
| 28   | 58489    | PIN-ROLL: .25 X 2.75 NP          | 2   |
| 29   | 58396    | KEY .31 X .31 X 1.75             | 2   |
| 30   | 63846    | GEARBOX-PRAIRIE (1.81:1) BLACK   | 1   |
| 31   | 62034    | SPROCKET H80-P12                 | 1   |
| 32   | 57680    | SHEAVE 8B62Q                     | 1   |
|      | 57681    | SHEAVE 8B68Q                     |     |
|      | 57679    | SHEAVE 8B56Q                     |     |
| 33   | 55123    | HUB Q2 1.75                      | 1   |
| 34   | 51481    | PTO-CV 1.75" WEASLER (HRV)       | 1   |
|      | 51480    | PTO-CV 1.38" WEASLER (HRV)       |     |
| 35   | 1030704  | BOLT-HEX: .63 X 3.25 NC GR5 ZP   | 2   |
| 36   | 64617    | DECAL-DANGER                     | 2   |
| 37   | 52334    | DECAL-WARNING                    | 2   |
| 38   | 52338    | DECAL-DANGER                     | 4   |

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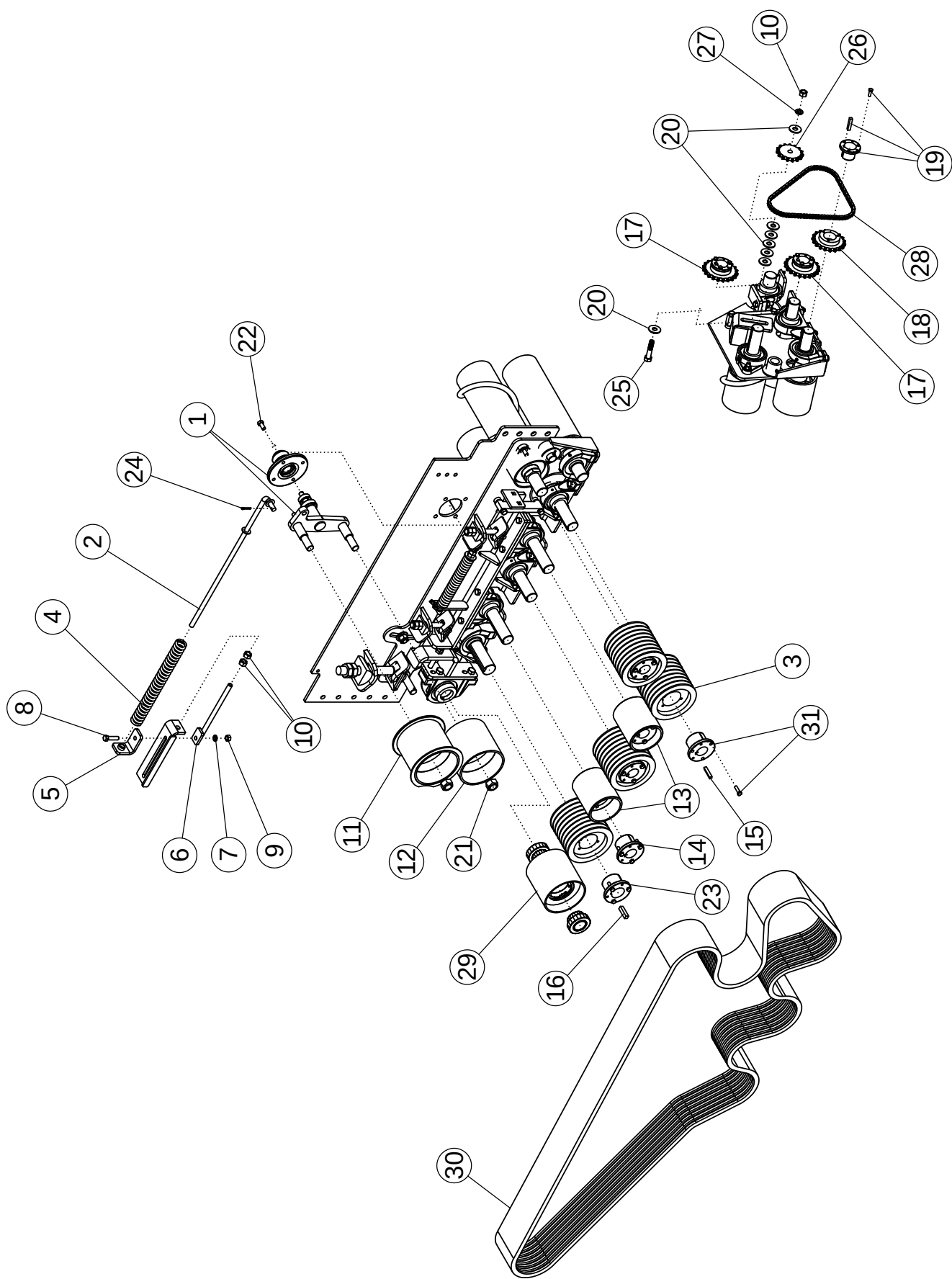
## MAIN DRIVE (CONTINUED)

| ITEM | PART NO. | DESCRIPTION                     | QTY |
|------|----------|---------------------------------|-----|
| 39   | 52329    | DECAL-DANGER                    | 2   |
| 40   | 64616    | DECAL-ENGAGE PTO                | 1   |
| 41   | 62964    | DECAL-WARNING                   | 1   |
| 42   | 53747    | DECAL-DANGER                    | 1   |
| 43   | 59614    | DECAL-CAUTION                   | 1   |
| 44   | 68111    | BRACKET-BRACE BEARING           | 1   |
| 45   | 59517    | BOLT-CRG: .50 X 1.75 NC GR5 ZP  | 8   |
| 46   | 62873    | DECAL-GRABROLL SHEAVES W/1.81:1 | 1   |



## MAIN DRIVE: ONBOARD OPTION

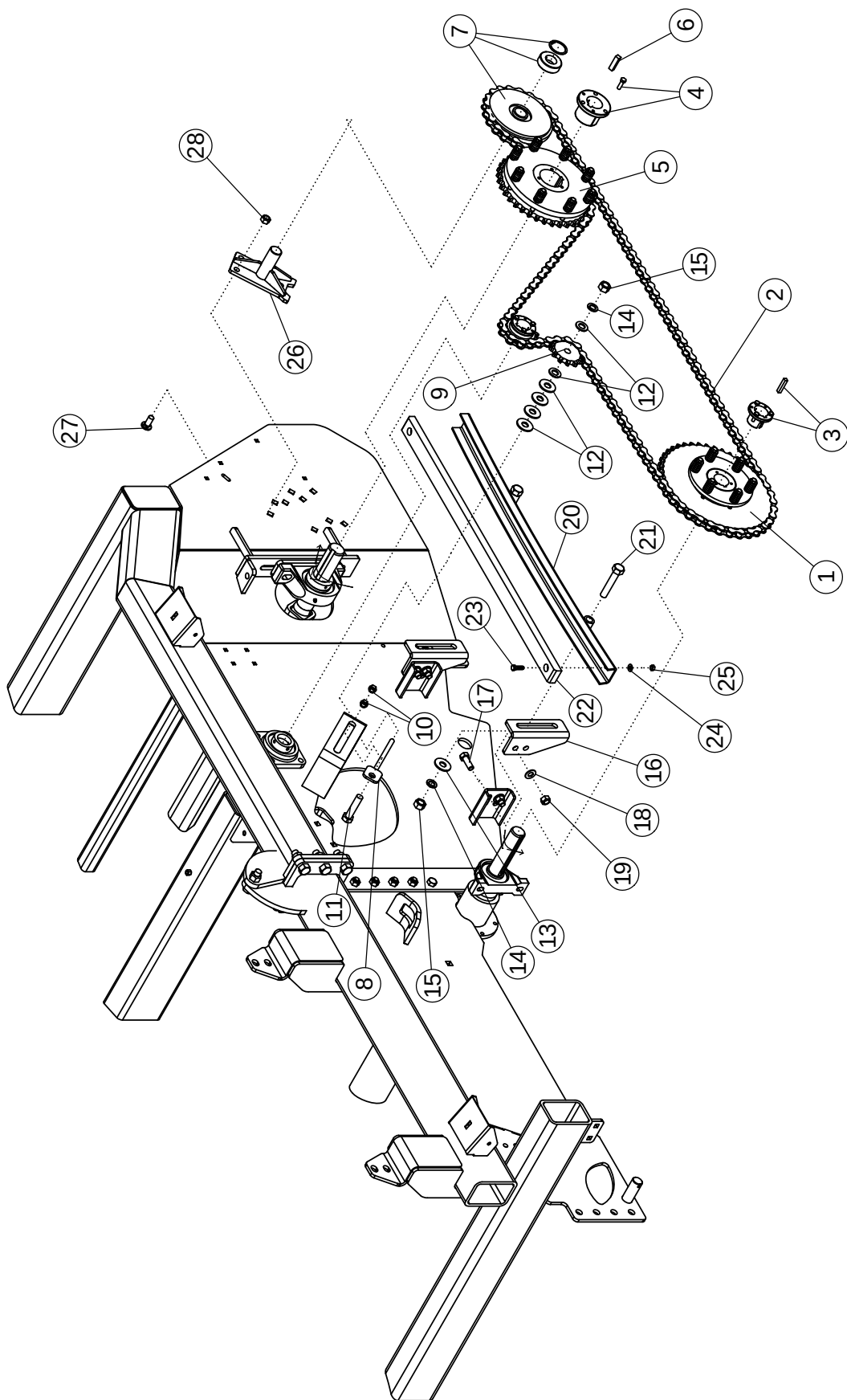
| ITEM | PART NO. | DESCRIPTION                      | QTY |
|------|----------|----------------------------------|-----|
| 1    | 53642    | U-JOINT                          | 3   |
| 2    | 56775    | SPLINE SHAFT                     | 1   |
| 3    | 1013519  | NUT-JAM: .38 NC GR2 ZP           | 12  |
| 4    | 1030708  | SCREW-SET: C-P .38 X .75 NC GR8  | 6   |
| 5    | 1030709  | SCREW-SET: C-P .38 X 1.00 NC GR8 | 6   |
| 6    | 52405    | BEARING-PILLOW 1.75              | 1   |
| 7    | 1017708  | BOLT-HEX: .50 X 2.25 NC GR5 ZP   | 2   |
| 8    | 1014443  | WASHER-FLAT: .50 ZP              | 6   |
| 9    | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP       | 18  |
| 10   | 52404    | BEARING-FLANGE 1.75              | 3   |
| 11   | 1011608  | BOLT-HEX: .50 X 1.75 NC GR5 ZP   | 8   |
| 12   | 56759    | SHAFT-DRIVE 8R                   | 2   |
| 13   | 50152    | KEY .38 X .38 X 2.00             | 10  |
| 14   | 53641    | HUB P1 1.75 (WITH KEY)           | 1   |
| 15   | 62396    | GEARBOX-PRAIRIE (1.81:1) PAINTED | 1   |
| 16   | 69128    | FTG-ADAPTER: 8MP-8MP 4" LONG     | 1   |
| 17   | 55730    | FTG-ADAPTER: 8FP-8FP             | 1   |
| 18   | 1011813  | WASHER-LOCK: .63 ZP              | 4   |
| 19   | 1032509  | BOLT-HEX: .63 X 1.25 NC GR5 ZP   | 4   |
| 20   | 62034    | SPROCKET H80-P12                 | 1   |
| 21   | 57680    | SHEAVE 8B62Q                     | 1   |
|      | 57681    | SHEAVE 8B68Q                     |     |
|      | 57679    | SHEAVE 8B56Q                     |     |
| 22   | 55123    | HUB Q2 1.75                      | 1   |
| 23   | 51481    | PTO-CV 1.75" WEASLER (HRV)       | 1   |
|      | 51480    | PTO-CV 1.38" WEASLER (HRV)       |     |
| 24   | 1030704  | BOLT-HEX: .63 X 3.25 NC GR5 ZP   | 2   |
| 25   | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP       | 2   |
| 26   | 62153    | PUMP-HYDRAULIC 5.3               | 1   |
|      | 59761    | SEAL KIT FOR 62153               |     |
| 27   | 63702    | PLATE-ADAPTER SAE 'B' PUMP       | 1   |
| 28   | 64617    | DECAL-DANGER                     | 2   |
| 29   | 52334    | DECAL-WARNING                    | 2   |
| 30   | 52338    | DECAL-DANGER                     | 4   |
| 31   | 52329    | DECAL-DANGER                     | 2   |
| 32   | 64616    | DECAL-ENGAGE PTO                 | 1   |
| 33   | 62964    | DECAL-WARNING                    | 1   |
| 34   | 53747    | DECAL-DANGER                     | 1   |
| 35   | 59614    | DECAL-CAUTION                    | 1   |
| 36   | 68111    | BRACKET-BRACE BEARING            | 1   |
| 37   | 59517    | BOLT-CRG: .50 X 1.75 NC GR5 ZP   | 8   |
| 38   | 1011581  | WASHER-LOCK: .50 ZP              | 2   |
| 39   | 1011607  | BOLT-HEX: .50 X 1.50 NC GR5 ZP   | 2   |
| 40   | 62873    | DECAL-GRABROLL SHEAVES W/1.81:1  | 1   |





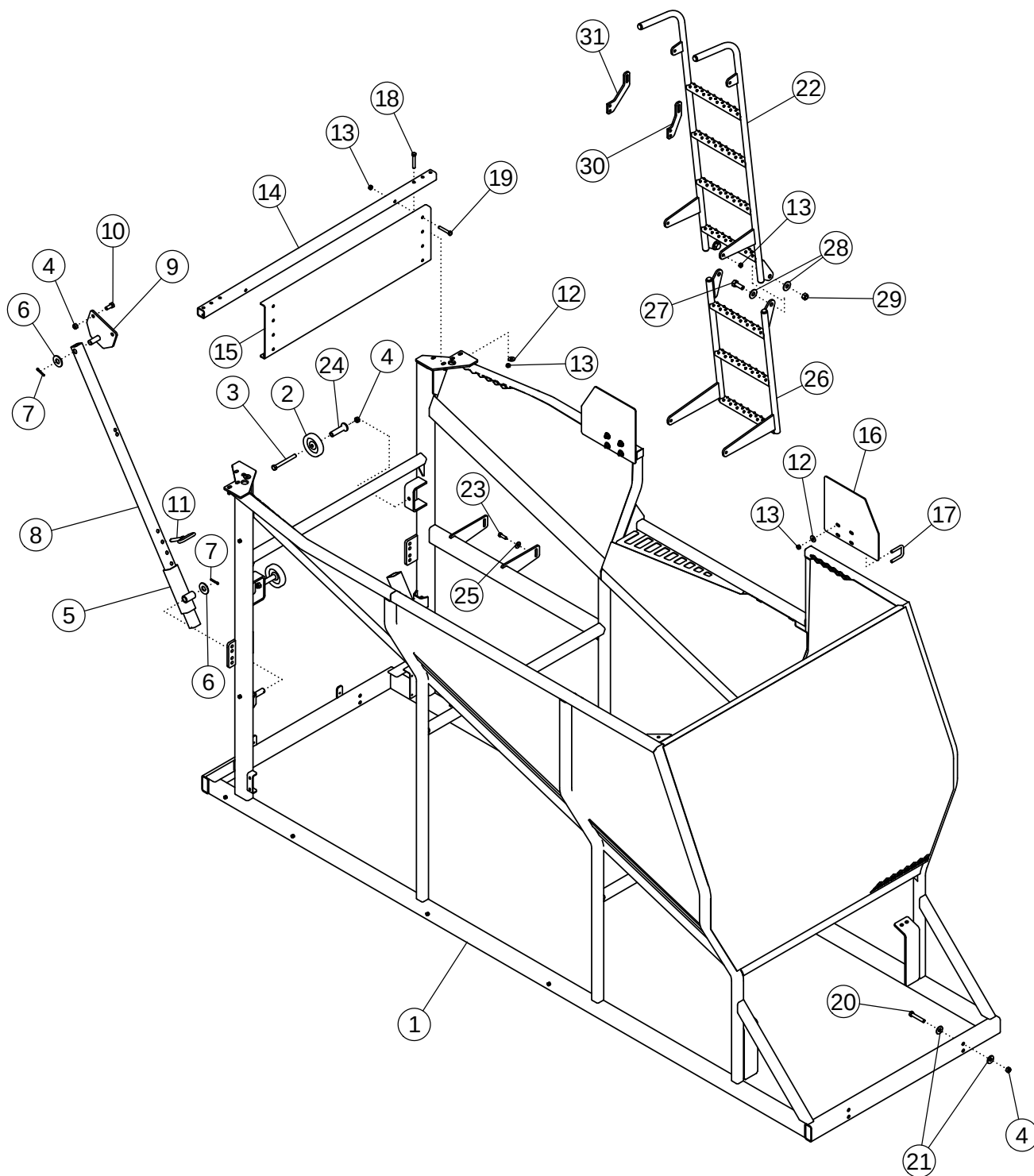
## CLEANING ROLL DRIVE

| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 56422    | ASSY-SPINDLE & HUB             | 1   |
| 2    | 56711    | ROD-PLATED                     | 1   |
| 3    | 57680    | SHEAVE 8B62Q                   | 4   |
| 4    | 56853    | SPRING                         | 1   |
| 5    | 56708    | HOLDER-PLATED                  | 1   |
| 6    | 56707    | ADJUSTMENT ROD ZP              | 1   |
| 7    | 1011581  | WASHER-LOCK: .50 ZP            | 1   |
| 8    | 1011609  | BOLT-HEX: .50 X 2.00 NC GR5 ZP | 1   |
| 9    | 1011577  | NUT-HEX: .50 NC GR2 ZP         | 1   |
| 10   | 1011578  | NUT-HEX: .63 NC GR2 ZP         | 3   |
| 11   | 58295    | WLDMT-IDLER                    | 1   |
| 12   | 56425    | TIGHTENER IDLER                | 1   |
| 13   | 56398    | WLDMT-PULLEY 8R                | 2   |
| 14   | 50335    | HUB Q1 1.75                    | 2   |
| 15   | 50152    | KEY .38 X .38 X 2.00           | 5   |
| 16   | 57995    | KEY .50 X .50 X 2.00           | 1   |
| 17   | 53649    | SPROCKET H60-P20               | 2   |
| 18   | 62106    | SPROCKET H60-P19               | 1   |
| 19   | 53641    | HUB P1 1.75 (WITH KEY)         | 3   |
| 20   | 1013024  | WASHER-FLAT: .63 ZP            | 7   |
| 21   | 1016969  | NUT-TOPLOCK: 1.00 NC GR5 ZP    | 2   |
| 22   | 1015558  | BOLT-HEX: .50 X 1.00 NF GR5 ZP | 4   |
| 23   | 58248    | HUB Q2 2.00                    | 1   |
| 24   | 1019827  | PIN-COTTER: .19 X 1.00 NP      | 1   |
| 25   | 1011624  | BOLT-HEX: .63 X 3.00 NC GR5 ZP | 1   |
| 26   | 53651    | 7348-2 SPROCKET IDLER          | 1   |
| 27   | 1011813  | WASHER-LOCK: .63 ZP            | 1   |
| 28   | 58165    | CHAIN-ROLLER 60H-1R-052        | 1   |
| 29   | 56409    | ASSY-IDLER PULLEY 8R           | 1   |
| 30   | 64474    | V-BELT 8B195                   | 1   |
| 31   | 55123    | HUB Q2 1.75                    | 3   |



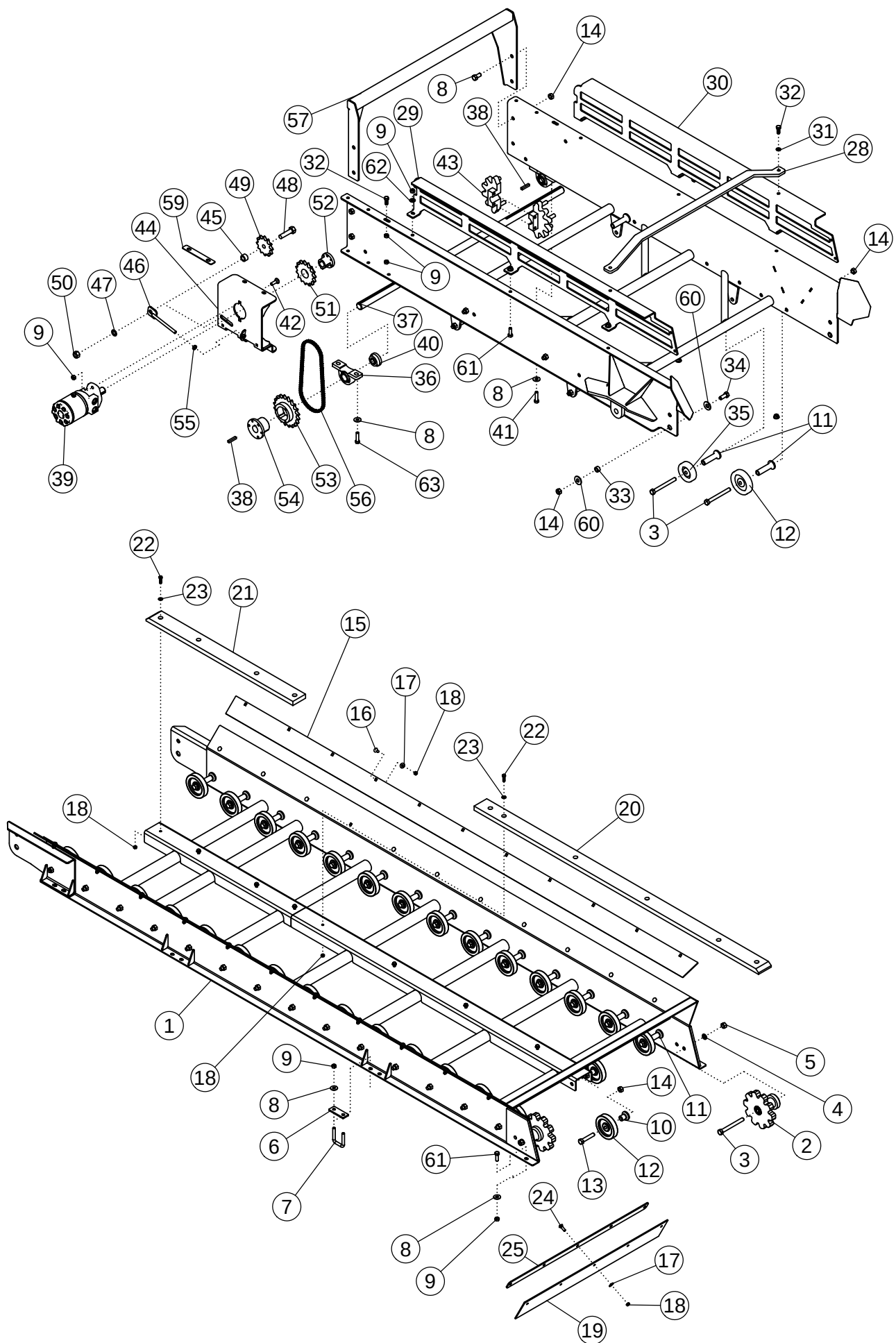
## APRON/PADDLE SHAFT DRIVE

| ITEM | PART NO. |                                               | QTY |
|------|----------|-----------------------------------------------|-----|
| 1    | 58335    | SPROCKET-CLUTCH 80P45 PRESET                  | 1   |
| 2    | 63578    | CHAIN-ROLLER 80H-1R-176                       | 1   |
| 3    | 53641    | HUB P1 1.75 (WITH .38 X 2.00 KEY)             | 1   |
| 4    | 50385    | HUB Q1 2.00                                   | 1   |
| 5    | 57993    | SPROCKET-CLUTCH 80Q36 PRESET                  | 1   |
|      | 69630    | SPROCKET-CLUTCH 80Q51 PRESET (PLASTIC PADDLE) |     |
| 6    | 57995    | KEY .50 X .50 X 2.00                          | 1   |
| 7    | 56851    | SPROCKET-IDLER H8025 X 1.44                   | 1   |
| 8    | 56864    | WLDMT-ADJUSTER                                | 1   |
| 9    | 56334    | SPROCKET-IDLER 8012                           | 1   |
| 10   | 1011577  | NUT-HEX: .50 NC GR2 ZP                        | 2   |
| 11   | 1032271  | BOLT-HEX: .75 X 3.25 NC GR5 ZP                | 1   |
| 12   | 1012634  | WASHER-FLAT: SAE .75 ZP                       | 6   |
| 13   | 1030702  | WASHER-FLAT: .75 ZP                           | 2   |
| 14   | 1012061  | WASHER-LOCK: .75 ZP                           | 3   |
| 15   | 1011620  | NUT-HEX: .75 NC GR5 ZP                        | 3   |
| 16   | 57804    | MOUNT                                         | 2   |
| 17   | 1013918  | BOLT-HEX: .63 X 1.75 NC GR5 ZP                | 4   |
| 18   | 1013004  | WASHER-FLAT: SAE .63 ZP                       | 4   |
| 19   | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP                    | 4   |
| 20   | 57853    | WLDMT-SUPPORT                                 | 1   |
| 21   | 1011625  | BOLT-HEX: .75 X 4.00 NC GR5 ZP                | 2   |
| 22   | 57827    | SLIDE-CHAIN                                   | 1   |
| 23   | 1011601  | BOLT-HEX: .38 X 1.25 NC GR5 ZP                | 2   |
| 24   | 1014608  | WASHER-FLAT: SAE .38 ZP                       | 2   |
| 25   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP                    | 2   |
| 26   | 69625    | WLDMT-IDLER PADDLE SHAFT                      | 1   |
| 27   | 72063    | BOLT-CRG: .63 X 1.50 NC GR5 ZP                | 3   |
| 28   | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP                    | 3   |



# TANK

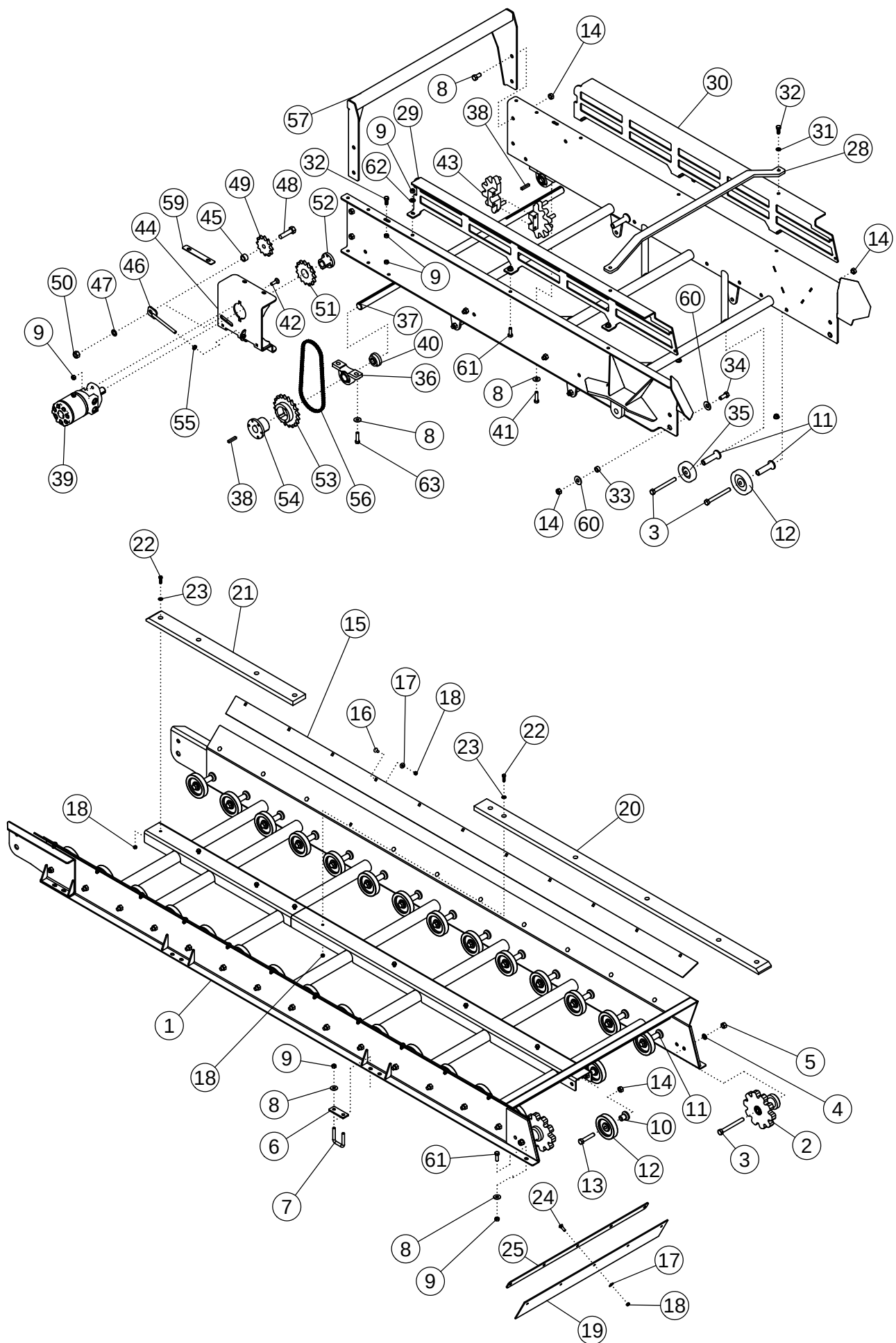
| ITEM | PART NO. | DESCRIPTION                        | QTY |
|------|----------|------------------------------------|-----|
| 1    | 69782    | WLDMT-TANK SCRUB 8R                | 1   |
| 2    | 53825    | BOGIE WHEEL 5"                     | 2   |
| 3    | 1013068  | BOLT-HEX: .63 X 6.00 NC GR5 ZP     | 2   |
| 4    | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP         | 14  |
| 5    | 54788    | WLDMT-LOCK SLIDE                   | 2   |
| 6    | 1020685  | WASHER-FLAT: 1.00 ZP               | 4   |
| 7    | 1016944  | PIN-COTTER: .25 X 2.00 ZP          | 4   |
| 8    | 56836    | TUBE-LOCK                          | 2   |
| 9    | 54785    | WLDMT-LOCK BRACKET                 | 2   |
| 10   | 1014349  | BOLT-HEX: .63 X 1.50 NC GR5 ZP     | 4   |
| 11   | 1030947  | PIN-HITCH: .63 X 4.00 ZP W/HAIRPIN | 2   |
| 12   | 1014443  | WASHER-FLAT: .50 ZP                | 22  |
| 13   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP         | 28  |
| 14   | 64749    | TUBE-STRIKER                       | 1   |
| 15   | 64574    | PLATE-STRIKER                      | 1   |
| 16   | 57917    | PLATE-EXTENSION                    | 2   |
| 17   | 65658    | U-BOLT: .50 X 3 X 2.06 X 3         | 4   |
| 18   | 1017719  | BOLT-HEX: .50 X 3.25 NC GR5 ZP     | 4   |
| 19   | 1011611  | BOLT-HEX: .50 X 3.00 NC GR5 ZP     | 2   |
| 20   | 1014000  | BOLT-HEX: .63 X 3.50 NC GR5 ZP     | 8   |
| 21   | 1013024  | WASHER-FLAT: .63 ZP                | 16  |
| 22   | 72420    | WLDMT-LADDER TOP                   | 1   |
| 23   | 1011607  | BOLT-HEX: .50 X 1.50 NC GR5 ZP     | 10  |
| 24   | 64192    | STAND-OFF 4.00                     | 2   |
| 25   | 1011584  | WASHER-FLAT: SAE .50 ZP            | 4   |
| 26   | 301320   | WLDMT-LADDER BOTTOM 3-RUNG         | 1   |
| 27   | 1012060  | BOLT-HEX: .75 X 2.00 GR5 ZP        | 2   |
| 28   | 1030702  | WASHER-FLAT: .75 ZP                | 4   |
| 29   | 1017000  | NUT-TOPLOCK: .75 NC GR5 ZP         | 2   |
| 30   | 301383   | PLATE-LADDER MOUNT LH              | 1   |
| 31   | 301384   | PLATE-LADDER MOUNT RH              | 1   |
| 32   | 59615    | DECAL-REFLECTIVE TAPE (NOT SHOWN)  | 8   |



## ELEVATOR AND BOOM ASSEMBLY 8 ROW

| ITEM | PART NO. | DESCRIPTION                               | QTY |
|------|----------|-------------------------------------------|-----|
| 1    | 301505   | WLDMT-ELEVATOR 8R                         | 1   |
| 2    | 63813    | SPROCKET-IDLER 50MM 10T                   | 2   |
|      | 54824    | SPROCKET-IDLER 56MM                       |     |
| 3    | 1013068  | BOLT-HEX: .63 X 6.00 NC GR5 ZP            | 44  |
| 4    | 1011813  | WASHER-LOCK: .63 ZP                       | 2   |
| 5    | 1011578  | NUT-HEX: .63 NC GR2 ZP                    | 2   |
| 6    | 64748    | PLATE-ELEVATOR BACKING                    | 8   |
| 7    | 65658    | U-BOLT: .50 X 3 X 2.06 X 3                | 6   |
| 8    | 1014443  | WASHER-FLAT: .50 ZP                       | 25  |
| 9    | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP                | 30  |
| 10   | 58971    | STAND OFF 1.50"                           | 2   |
| 11   | 64192    | STAND OFF                                 | 42  |
| 12   | 53825    | BOGIE WHEEL 5"                            | 40  |
| 13   | 65825    | BOLT-HEX: .63 X 3.25 NC GR5 ZP            | 2   |
| 14   | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP                | 50  |
| 15   | 64550    | SHEET-BELT PROTECTOR                      | 2   |
| 16   | 59488    | BOLT-CRG: .38 X 1.00 NC GR5 ZP            | 28  |
| 17   | 1011828  | WASHER-FLAT .38 ZP                        | 33  |
| 18   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP                | 43  |
| 19   | 64609    | FLAP-ELEVATOR                             | 1   |
| 20   | 69822    | SLIDE-ELEVATOR PLASTIC 6R/8R/12R          | 1   |
| 21   | 301507   | SLIDE-ELEVATOR PLASTIC 8R                 | 1   |
| 22   | 1011601  | BOLT-HEX: .38 X 1.25 NC GR5 ZP            | 10  |
| 23   | 1014608  | WASHER-FLT: SAE .38 ZP                    | 12  |
| 24   | 1016362  | BOLT-CRG: .38 X 1.25 NC GR5 ZP            | 5   |
| 25   | 64608    | STRIP-BOLTING                             | 1   |
| 26   | 68073    | BELT-50MM ELEVATOR 8R (NOT SHOWN)         | 1   |
|      | 68072    | BELT-56MM ELEVATOR 8R (NOT SHOWN)         |     |
|      | 301516   | BELT- 56MM ELEVATOR 8R DOUBLE (NOT SHOWN) |     |
|      | 301517   | BELT- 50MM ELEVATOR 8R DOUBLE (NOT SHOWN) |     |
| 27   | 53450    | WLDMT-ELEVATOR BOOM 4R/6R/8R              | 1   |
| 28   | 54803    | CROSS BRACE-BOOM                          | 1   |
| 29   | 301525   | PLATE-BOOM EXTENSION SHORT FRONT          | 1   |
| 30   | 301524   | PLATE-BOOM EXTENSION SHORT REAR           | 1   |
| 31   | 1011581  | WASHER-LOCK: .50 ZP                       | 2   |
| 32   | 1011606  | BOLT-HEX: .50 X 1.25 NC GR5 ZP            | 4   |
| 33   | 53449    | SLEEVE-HINGE                              | 2   |
| 34   | 1014349  | BOLT-HEX: .63 X 1.50 NC GR5 ZP            | 6   |
| 35   | 53854    | BOGIE WHEEL 4"                            | 4   |
| 36   | 53708    | PILLOW BLOCK BEARING UCP-206-20           | 2   |

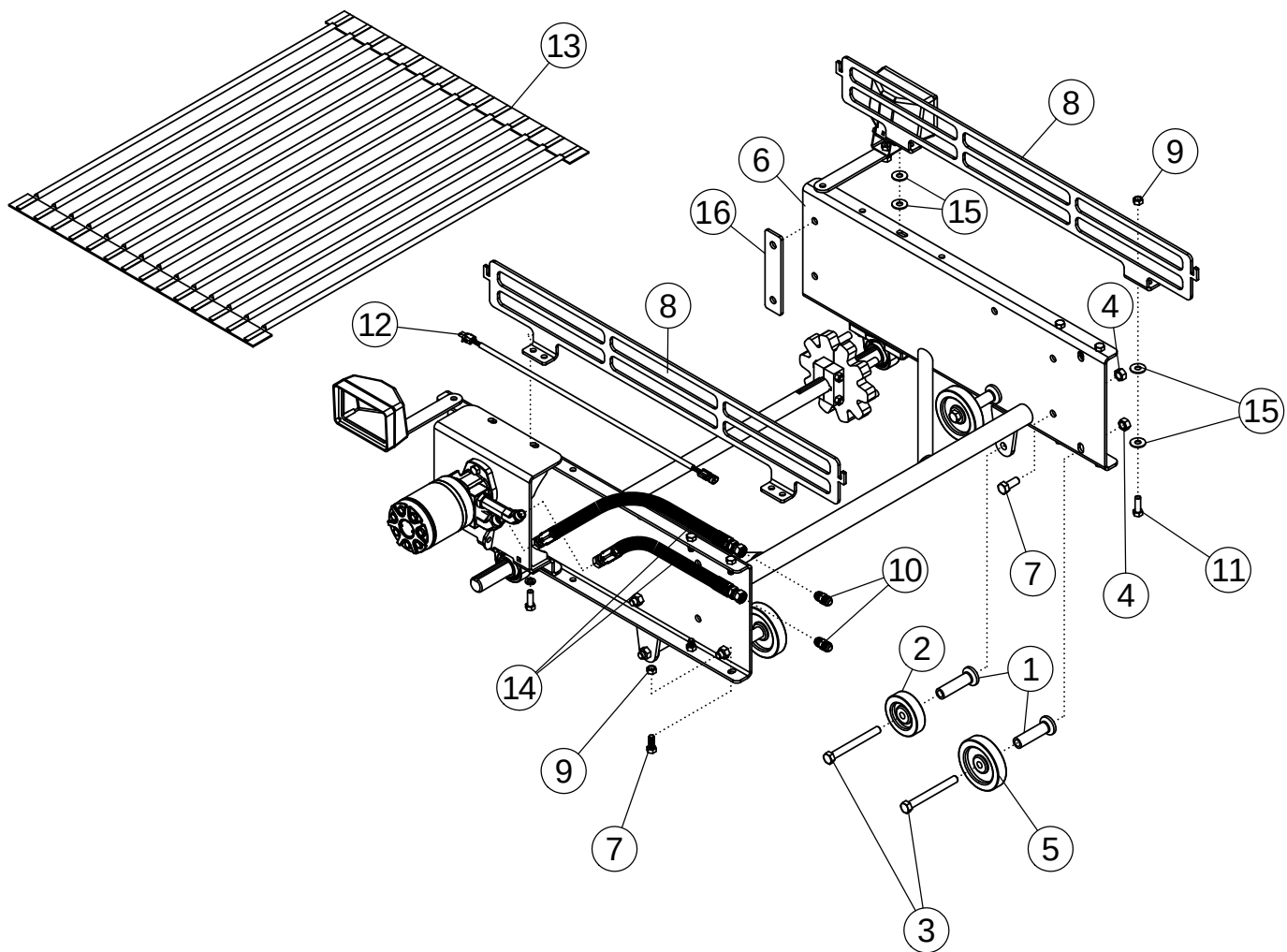
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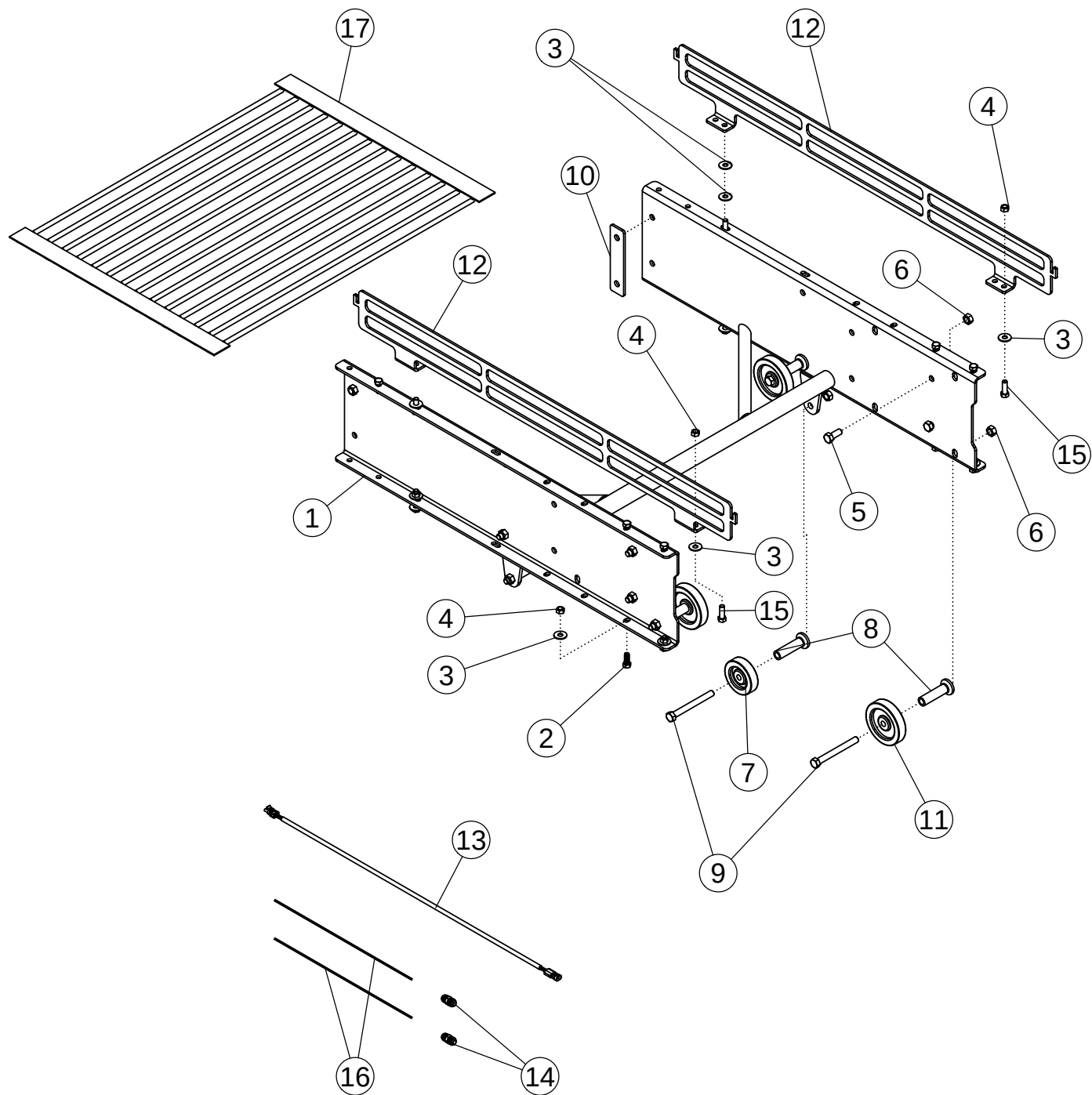
## ELEVATOR AND BOOM ASSEMBLY (CONTINUED)

| ITEM | PART NO. | DESCRIPTION                                | QTY |
|------|----------|--------------------------------------------|-----|
| 37   | 68650    | SHAFT-HEAD Ø1.750                          | 1   |
| 38   | 50152    | KEY .38 X .38 X 2.00                       | 3   |
| 39   | 57686    | MOTOR-HYDRAULIC 32.3IN^3/REV               | 1   |
|      | 57880    | SEAL KIT FOR 57686                         |     |
| 40   | 52382    | SEAL PROTECTOR 1-3/4"                      | 2   |
| 41   | 1011608  | BOLT-HEX: .50 X 1.75 NC GR5 ZP             | 2   |
| 42   | 1011660  | BOLT-CRG: .50 X 1.50 NC GR5 ZP             | 2   |
| 43   | 68658    | SPROCKET-SPLIT 56MM 10T Ø1.750             | 2   |
|      | 68659    | SPROCKET-SPLIT 50MM 12T Ø1.750             |     |
|      | 301521   | SPROCKET-SPLIT 50MM 12T Ø1.750 DOUBLE BELT |     |
| 44   | 64627    | WLDMT-REDUCTION MOUNT                      | 1   |
| 45   | 58086    | SPACER-CHAIN IDLER ZP                      | 1   |
| 46   | 63876    | TENSIONER ZP                               | 1   |
| 47   | 1012061  | WASHER-LOCK: .75 ZP                        | 1   |
| 48   | 1012059  | BOLT-HEX: .75 X 3.00 NC GR5 ZP             | 1   |
| 49   | 56334    | SPROCKET-IDLER 8012                        | 1   |
| 50   | 1011620  | NUT-HEX: .75 NC GR2 ZP                     | 1   |
| 51   | 64155    | SPROCKET H80-P15                           | 1   |
| 52   | 53719    | HUB P1 1-1/4"                              | 1   |
| 53   | 56650    | SPROCKET H80-Q20                           | 1   |
| 54   | 50752    | HUB Q1 1-7/16"                             | 1   |
| 55   | 1011591  | NUT-JAM: .50 NC ZP                         | 2   |
| 56   | 64654    | CHAIN-ROLLER 60H-1R-045                    | 1   |
|      | 64675    | LINK-OFFSET #80H                           | 2   |
| 57   | 64578    | WLDMT-BOOM END SUPPORT                     | 1   |
| 58   | 1032509  | BOLT-HEX: .63 X 1.25 NC GR5 ZP             | 4   |
| 59   | 64732    | PLATE-SHIM 0.120                           | 1   |
| 60   | 1013024  | WASHER-FLAT: .63 ZP                        | 4   |
| 61   | 1011607  | BOLT-HEX: .50 X 1.50 NC GR5 ZP             | 8   |
| 62   | 1011584  | WASHER-FLAT: SAE .50 ZP                    | 12  |
| 63   | 1017708  | BOLT-HEX: .50 X 2.25 NC GR5 ZP             | 2   |



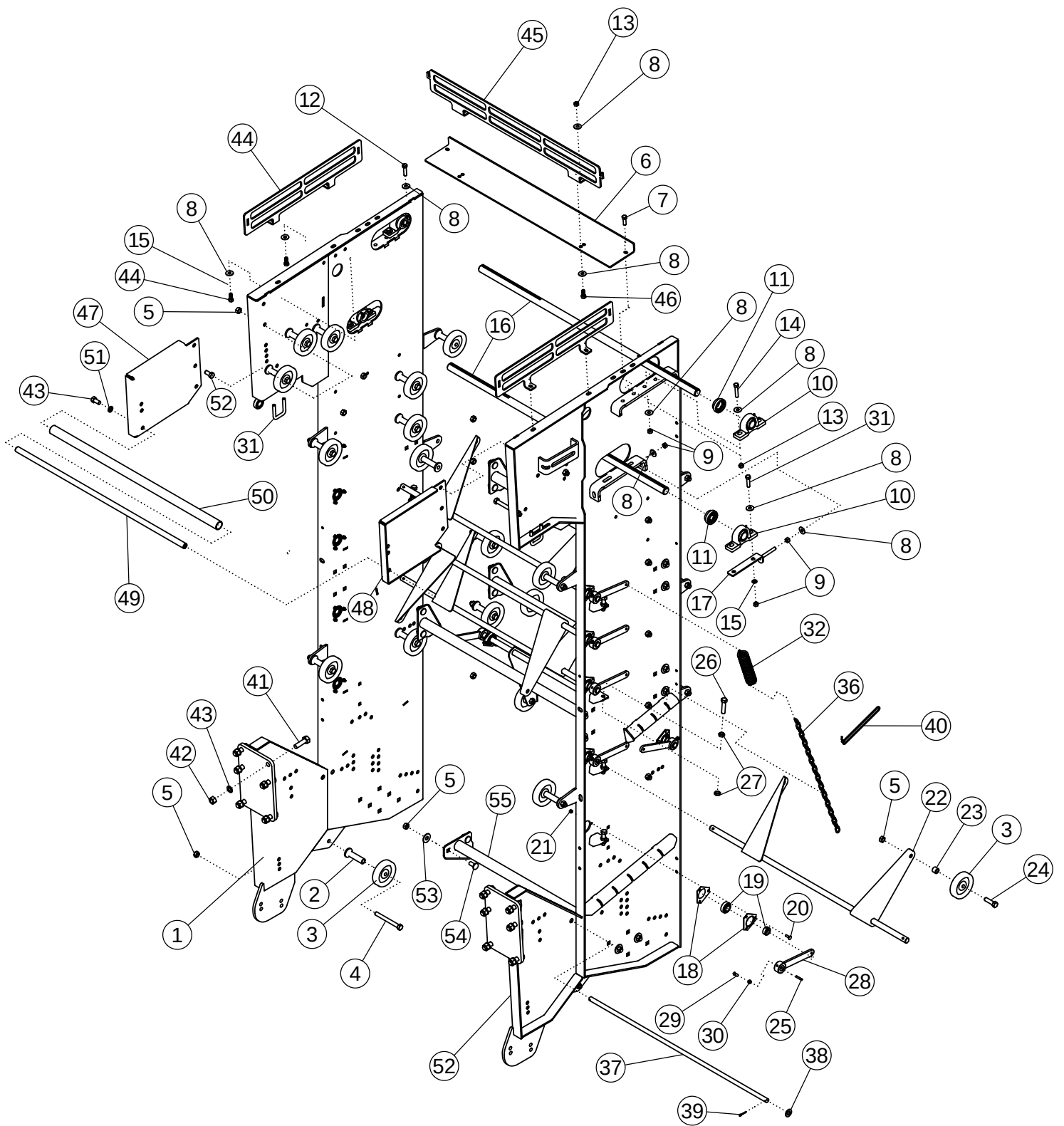
## BOOM EXTENSION 50MM/56MM (OPTIONAL)

| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 64192    | STAND OFF                      | 6   |
| 2    | 53854    | BOGIE WHEEL 4"                 | 2   |
| 3    | 1013068  | BOLT-HEX: .63 X 6.00 NC GR5 ZP | 6   |
| 4    | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP     | 10  |
| 5    | 53825    | BOGIE WHEEL 5"                 | 4   |
| 6    | 68708    | WLDMT-BOOM EXTENSION           | 1   |
| 7    | 1011606  | BOLT-HEX: .50 X 1.25 NC GR5 ZP | 8   |
| 8    | 58898    | WLDMT-BOOM EXT. RAIL           | 2   |
| 9    | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP     | 12  |
| 10   | 58194    | FTG-ADAPTER: 8MJ-8MJ           | 2   |
| 11   | 1011607  | BOLT-HEX: .50 X 1.50 NC GR5 ZP | 4   |
| 12   | 64077    | HARNESS-EXTENSION: 32" 2 WIRE  | 2   |
| 13   | 68077    | BELT-50MM: .50 X 42 X 30LPR    | 1   |
|      | 68076    | BELT-56MM: .50 X 42 X 27LPR    |     |
|      | 301836   | BELT-56MM ELEVATOR EXT DOUBLE  |     |
| 14   | 57676    | HOSE: .50 X 31 8FJX-8FJX       | 2   |
| 15   | 1014443  | WASHER-FLAT: .50 ZP            | 17  |
| 16   | 68710    | PLATE-BOOM SUPPORT SPACER      | 2   |
| 17   | 1014349  | BOLT-HEX: .63 X 1.50 NC GR5 ZP | 4   |



## BOOM EXTENSION LONG 56MM (OPTIONAL)

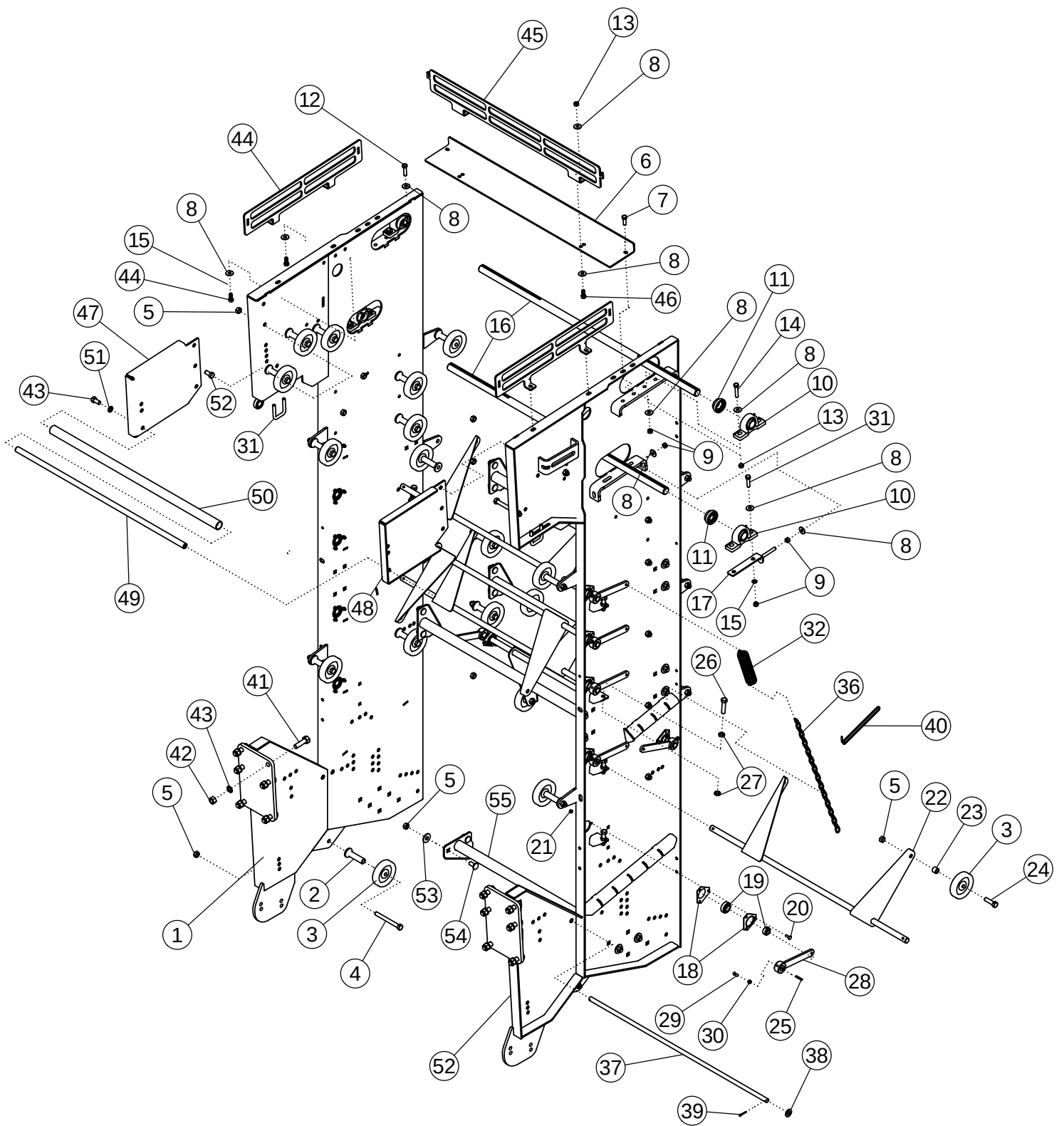
| ITEM | PART NO. | DESCRIPTION                            | QTY |
|------|----------|----------------------------------------|-----|
| 1    | 301090   | WLDMT- BOOM EXTENSION Ø1.75 SHAFT LONG | 1   |
| 2    | 1011606  | BOLT-HEX: .50 X 1.25 NC GR5 ZP         | 8   |
| 3    | 1014443  | WASHER-FLAT: .50 ZP                    | 17  |
| 4    | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP             | 12  |
| 5    | 1014349  | BOLT-HEX: .63 X 1.50 NC GR5 ZP         | 4   |
| 6    | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP             | 10  |
| 7    | 53854    | BOGIE WHEEL 4"                         | 2   |
| 8    | 64192    | STAND OFF                              | 6   |
| 9    | 1013068  | BOLT-HEX: .63 X 6.00 NC GR5 ZP         | 6   |
| 10   | 68710    | PLATE-BOOM SUPPORT SPACER              | 2   |
| 11   | 53825    | BOGIE WHEEL 5"                         | 4   |
| 12   | 301103   | PLATE-SCRUB EXTENSION-55.875"          | 2   |
| 13   | 301104   | HARNESS - EXTENSION 44" 2 WIRE         | 2   |
| 14   | 58194    | FTG-ADAPTER: 8MJ-8MJ                   | 2   |
| 15   | 1011607  | BOLT-HEX: .50 X 1.50 NC GR5 ZP         | 4   |
| 16   | 301105   | HOSE: .50 X 043 8FJX-8FJX              | 2   |
| 17   | 301106   | BELT-56MM ELEVATOR EXTENSION 38 LPR    | 1   |



# REAR SCRUB

| ITEM | PART NO. | DESCRIPTION                           | QTY |
|------|----------|---------------------------------------|-----|
| 1    | 300402   | WLDMT-REAR SCRUB PANEL RH             | 1   |
| 2    | 64192    | STAND OFF                             | 28  |
| 3    | 53825    | BOGIE WHEEL 5"                        | 40  |
| 4    | 1013068  | BOLT-HEX: .63 X 6.00 NC GR5 ZP        | 28  |
| 5    | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP            | 64  |
| 6    | 57916    | BAR-STRIPPER                          | 1   |
| 7    | 1011606  | BOLT-HEX: .50 X 1.25 NC GR5 ZP        | 2   |
| 8    | 1014443  | WASHER-FLAT: .50 ZP                   | 28  |
| 9    | 1011577  | NUT-HEX: .50 NC GR2 ZP                | 14  |
| 10   | 52405    | PILLOW BLOCK BEARING 1.75             | 4   |
| 11   | 52382    | SEAL PROTECTOR 1.75                   | 4   |
| 12   | 1011609  | BOLT-HEX: .50 X 2.00 NC GR5 ZP        | 4   |
| 13   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP            | 10  |
| 14   | 1011610  | BOLT-HEX: .50 X 2.50 NC GR5 ZP        | 4   |
| 15   | 1011581  | WASHER-LOCK: .50 ZP                   | 2   |
| 16   | 68650    | SHAFT-HEAD 1.75                       | 2   |
| 17   | 68655    | TIGHTENER-ZP                          | 2   |
| 18   | 53945    | TRIANGLE FLANGETTE                    | 24  |
| 19   | 53944    | BEARING-INSERT 1" WITH LOCKING COLLAR | 12  |
| 20   | 1017255  | BOLT-CRG: .31 X 1.00                  | 36  |
| 21   | 1030700  | NUT-TOPLOCK: .31 NC GR5 ZP            | 36  |
| 22   | 53401    | WLDMT-PENDULUM                        | 6   |
| 23   | 64253    | SPACER ZP                             | 12  |
| 24   | 1017526  | BOLT-HEX: .63 X 2.25 NC GR5 ZP        | 12  |
| 25   | 1012975  | KEY .250 X .250 X 1.250               | 12  |
| 26   | 69390    | BOLT-HEX: .63 X 2.50 NC GR5 ZP FULL   | 8   |
| 27   | 1026259  | NUT-JAM: .63 NC GR2 ZP                | 16  |
| 28   | 50718    | ARM-ZP                                | 12  |
| 29   | 50813    | SCREW-SET: SQ HD .38 X 1.00 ZP        | 12  |
| 30   | 1013519  | NUT-JAM: .38 NC GR2 ZP                | 12  |
| 31   | 65658    | U-BOLT: .50 X 3 X 2.063 X 3           | 2   |
| 32   | 53159    | SPRING                                | 12  |
| 33   | 57937    | CHAIN-LINK: .19 X 8.00 (NOT SHOWN)    | 4   |
| 34   | 57938    | CHAIN-LINK: .19 X 20.00 (NOT SHOWN)   | 2   |
| 35   | 57939    | CHAIN-LINK: .19 X 24.00 (NOT SHOWN)   | 4   |
| 36   | 57940    | CHAIN-LINK: .19 X 30.00               | 2   |
| 37   | 62896    | ROD-SCRUB CLEANER                     | 1   |
| 38   | 1012634  | WASHER-FLAT: SAE .75 ZP               | 2   |
| 39   | 1011984  | PIN-COTTER: .16 X 1.50 ZP             | 2   |
| 40   | 1017248  | TIE, CABLE                            | 4   |

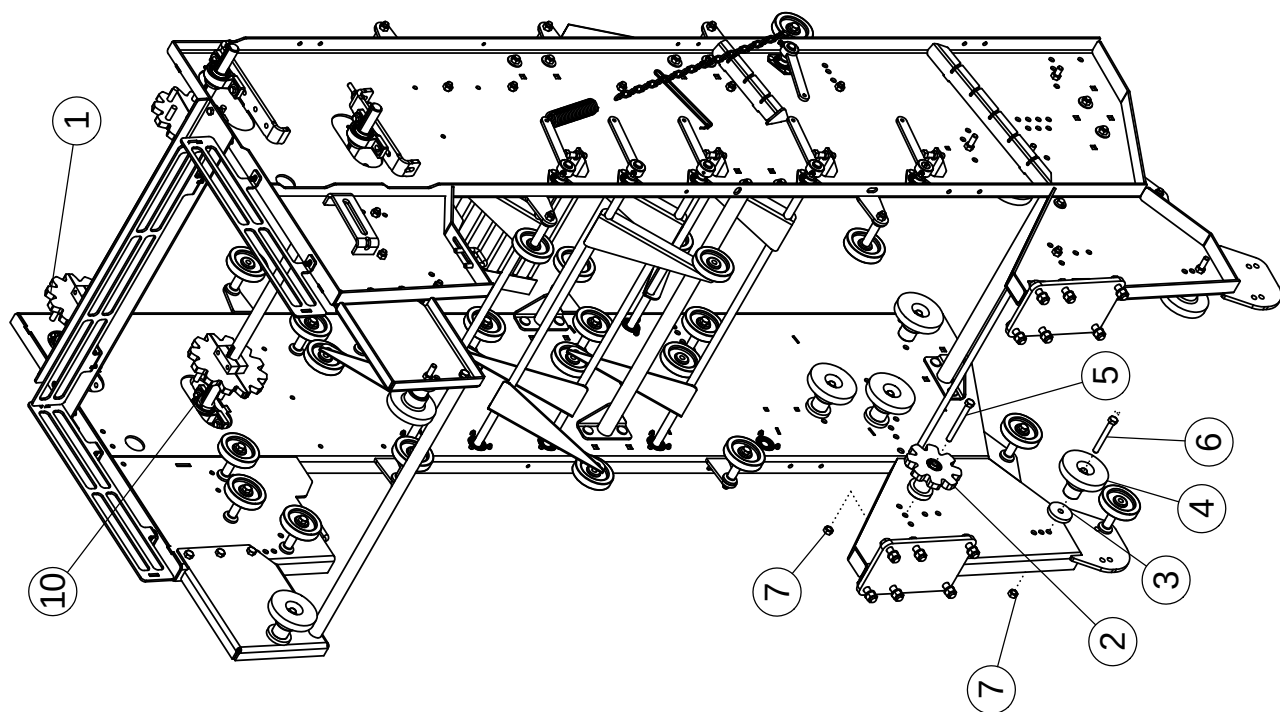
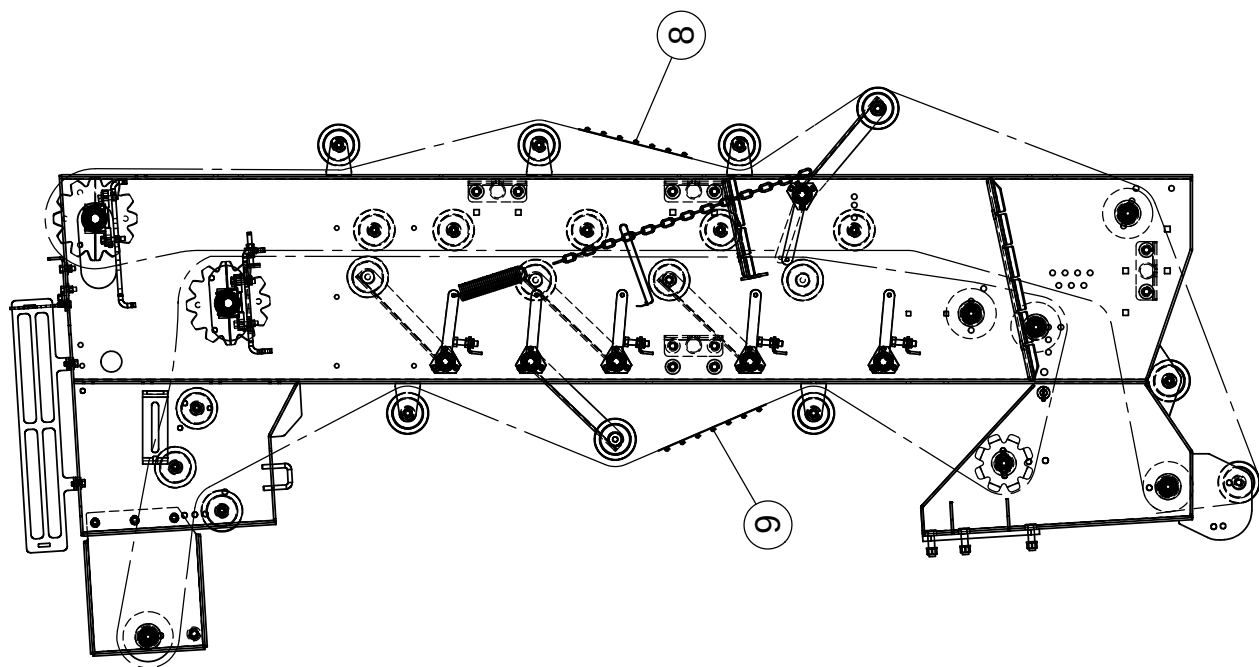
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## REAR SCRUB (CONTINUED)

| ITEM | PART NO. | DESCRIPTION                     | QTY |
|------|----------|---------------------------------|-----|
| 41   | 1016598  | BOLT- HEX: .75 X 2.50 NC GR5 ZP | 12  |
| 42   | 1017000  | NUT-TOPLOCK: .75 NC             | 12  |
| 43   | 1032509  | BOLT-HEX: .63 X 1.25 NC GR5 ZP  | 8   |
| 44   | 73127    | PLATE-SCRUB EXT.-SIDE           | 2   |
| 45   | 58898    | PLATE-SCRUB EXT-REAR            | 1   |
| 46   | 1011607  | BOLT-HEX: .50 X 1.50 NC GR5 ZP  | 6   |
| 47   | 54805    | REAR SCRUB EXTENSION RH         | 1   |
| 48   | 54778    | REAR SCRUB EXTENSION LH         | 1   |
| 49   | 56754    | PIPE-THREADED                   | 1   |
| 50   | 56773    | PIPE-PLASTIC                    | 1   |
| 51   | 1011813  | WASHER-LOCK: .63 ZP             | 2   |
| 52   | 300401   | WLDMT-REAR SCRUB PANEL LH       | 1   |
| 53   | 1013024  | WASHER-FLAT: .63 ZP             | 16  |
| 54   | 72063    | BOLT-CRG: .63 X 1.50 NC GR5 ZP  | 16  |
| 55   | 300403   | WLDMT-CROSS TUBE                | 4   |



## REAR SCRUB: BELTED CHAIN 56MM

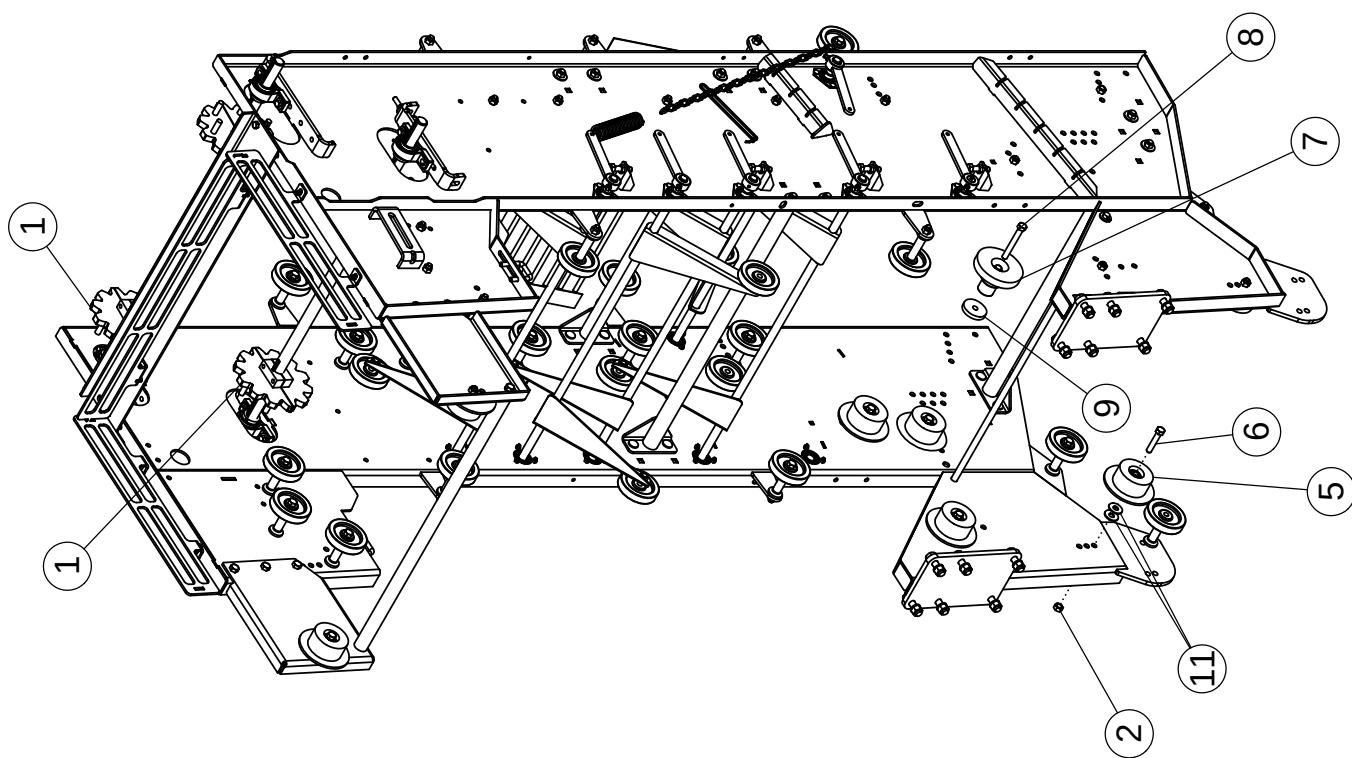
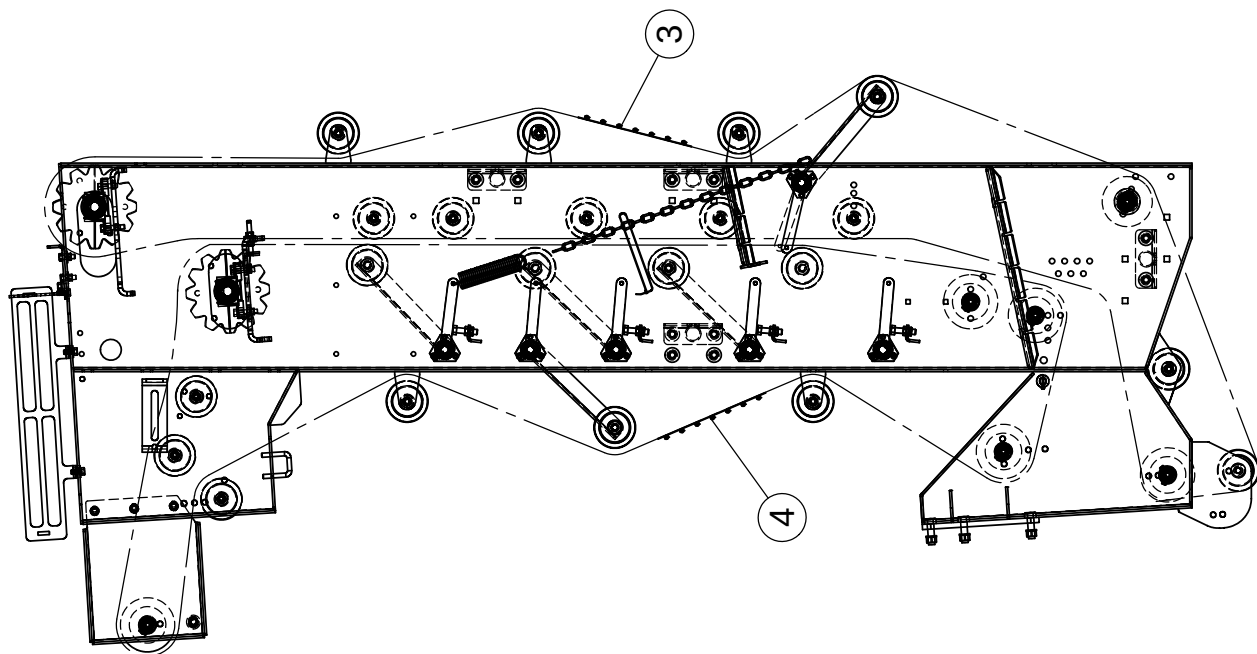
| ITEM | PART NO. | DESCRIPTION                          | QTY |
|------|----------|--------------------------------------|-----|
| 1    | 68651    | SPROCKET-SPLIT 56MM                  | 2   |
|      | 68667*   | SPROCKET-56MM 14T URETHANE (OUTSIDE) | 2   |
| 2    | 54824    | SPROCKET-IDLER 56MM                  | 2   |
| 3    | 62932    | PLATE-SHIM                           | 10  |
| 4    | 54042    | ROLLER-FLANGE 6"                     | 10  |
| 5    | 1013068  | BOLT-HEX: .63 X 6.00 NC GR5 ZP       | 2   |
| 6    | 1013816  | BOLT-HEX: .63 X 5.00 NC GR5 ZP       | 10  |
| 7    | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP           | 12  |
| 8    | 53842    | BELT-56MM 1/2 X 42 X 156 LPR         | 1   |
| 9    | 62141    | BELT-56MM 1/2 X 42 X 136 LPR         | 1   |
| 10   | 68651    | SPROCKET-SPLIT 56MM (INSIDE)         | 2   |
| 11   | 50152    | KEY .375 X .375 X 2.000 (NOT SHOWN)  | 4   |
|      | 58201*   | KEY .375 X .375 X 3.000 (NOT SHOWN)  |     |

\* Urethane option only

## REAR SCRUB: BELTED CHAIN 50MM

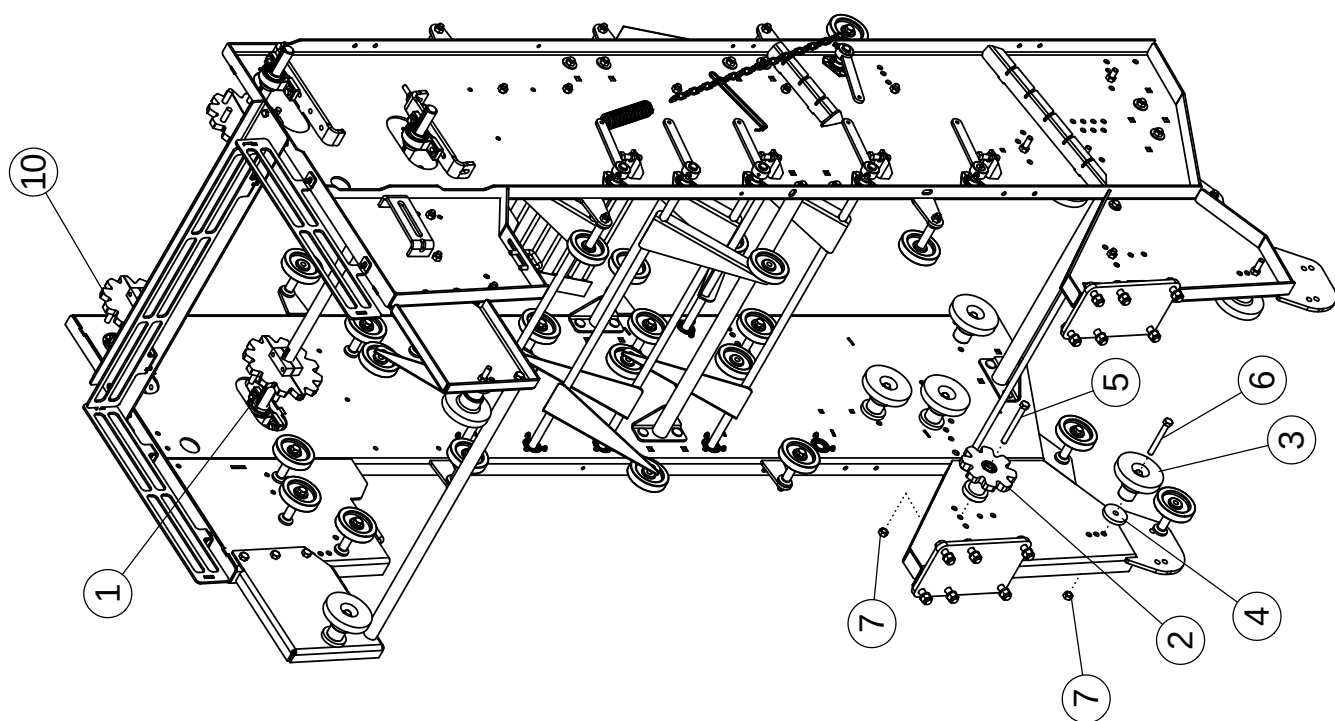
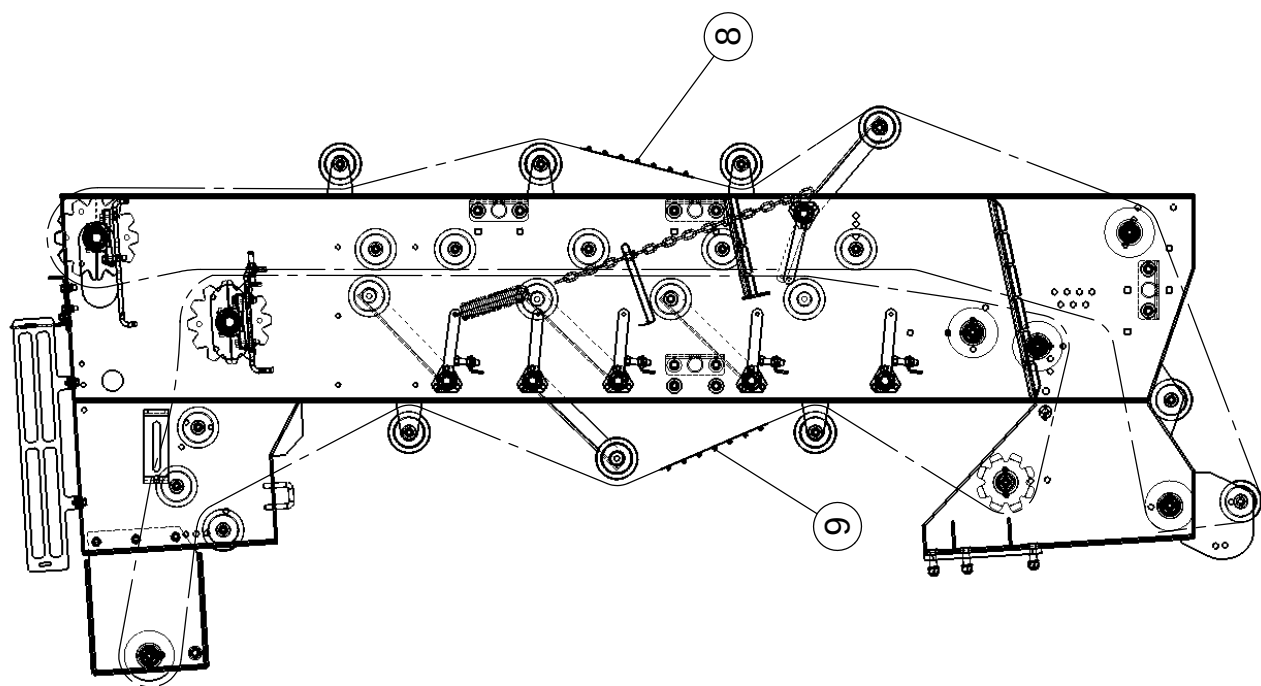
| ITEM | PART NO. | DESCRIPTION                           | QTY |
|------|----------|---------------------------------------|-----|
| 1    | 68657    | SPROCKET-SPLIT 50MM                   | 4   |
|      | 68666*   | SPROCKET-SPLIT 50MM 14T URETHAN Ø1.75 | 2   |
| 2    | 63813    | SPROCKET-IDLER 50MM                   | 2   |
| 3    | 62932    | PLATE-SHIM                            | 8   |
| 4    | 54042    | ROLLER-FLANGE 6"                      | 8   |
| 5    | 1013068  | BOLT-HEX .63 X 6.00 NC GR5 ZP         | 4   |
|      | 1013816* | BOLT-HEX: .63 X 5.00 NC GR5 ZP        |     |
| 6    | 1013816  | BOLT-HEX .63 X 5.00 NC GR5 ZP         | 8   |
|      | 1013068* | BOLT-HEX: .63 X 6.00 NC GR5 ZP        |     |
| 7    | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP            | 12  |
| 8    | 63815    | BELT-50MM 1/2 X 42 X 175 LPR          | 1   |
| 9    | 63814    | BELT-50MM 1/2 X 42 X 154 LPR          | 1   |
| 10   | 68657    | SPROCKET-SPLIT 50MM                   | 2   |
| 11   | 50152    | KEY .375 X .375 X 2.000 (NOT SHOWN)   | 4   |
|      | 58201*   | KEY .375 X .375 X 3.000 (NOT SHOWN)   |     |

\* Urethane option only



## REAR SCRUB: 56MM BELTED CHAIN FLANGE

| ITEM | PART NO. | DESCRIPTION                         | QTY |
|------|----------|-------------------------------------|-----|
| 1    | 68651    | SPROCKET-SPLIT 56MM                 | 4   |
| 2    | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP          | 12  |
| 3    | 53842    | BELT-56MM 1/2 X 42 X 156 LPR        | 1   |
| 4    | 62141    | BELT-56MM 1/2 X 42 X 136 LPR        | 1   |
| 5    | 59057    | ROLLER-FLANGE 6.5"                  | 10  |
| 6    | 65825    | BOLT-HEX: .63 X 3.25 NC GR5 ZP      | 10  |
| 7    | 54042    | ROLLER-STEP 6" (LONG)               | 2   |
| 8    | 1013816  | BOLT-HEX: .63 X 5.00 NC GR5 ZP      | 2   |
| 9    | 62932    | PLATE-SHIM                          | 2   |
| 10   | 50152    | KEY .375 X .375 X 2.000 (NOT SHOWN) | 4   |
| 11   | 1013024  | WASHER-FLAT: .63 ZP                 | 20  |

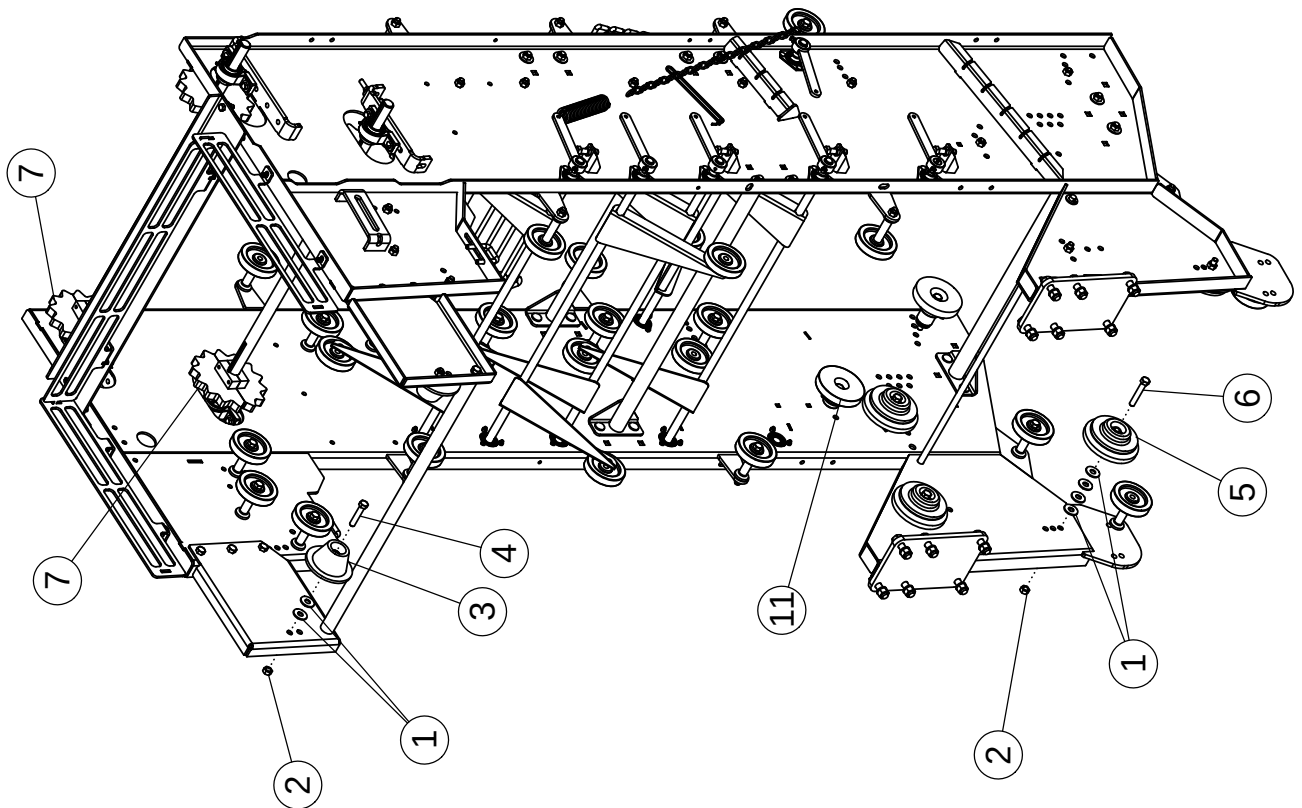
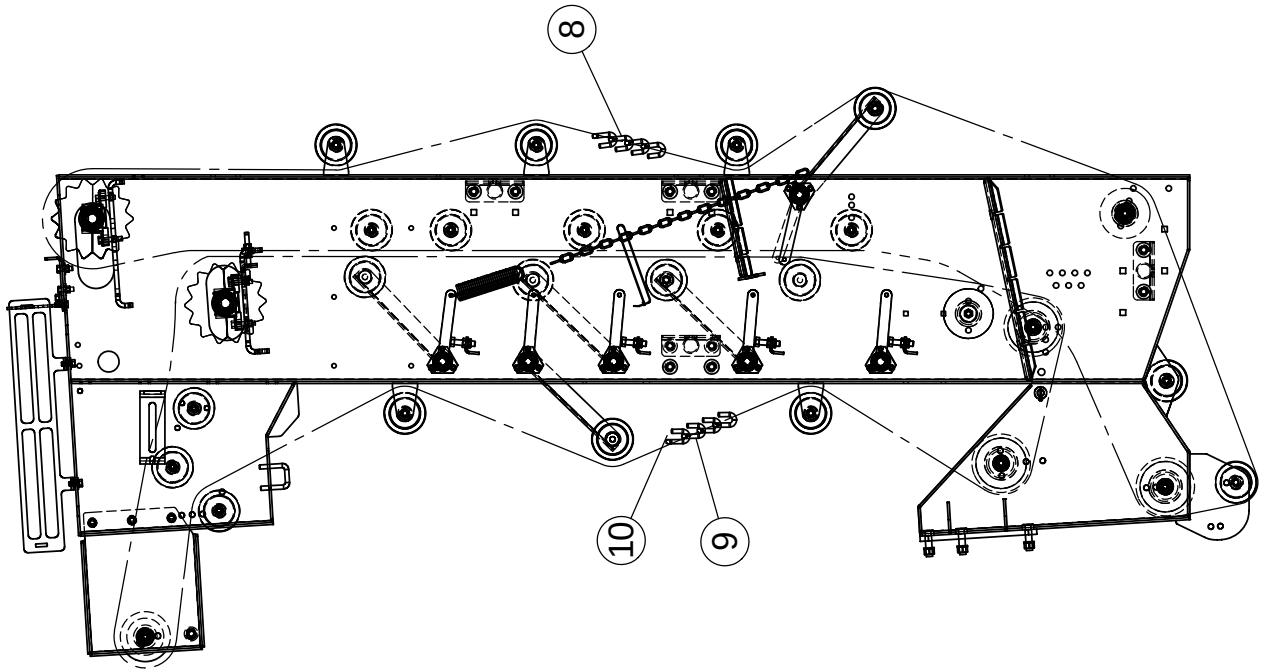


## REAR SCRUB: BELTED CHAIN 50 MM INSIDE 56 MM OUTSIDE W/ URETHANE

| ITEM | PART NO. | DESCRIPTION                         | QTY |
|------|----------|-------------------------------------|-----|
| 1    | 68666    | SPROCKET-SPLIT 50MM 14T URTN Ø1.75  | 2   |
| 2    | 63813    | SPROCKET-IDLER 50MM 10T             | 2   |
| 3    | 62932    | PLATE-SHIM .50                      | 10  |
| 4    | 54042    | ROLLER-STEP 6"                      | 10  |
| 5    | 1013068  | BOLT-HEX: .63 X 6.00 NC GR5 ZP      | 2   |
| 6    | 1013816  | BOLT-HEX: .63 X 5.00 NC GR5 ZP      | 10  |
| 7    | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP          | 12  |
| 8    | 53842    | BELT-56MM 1/2 X 42 X 156 LPR        | 1   |
| 9    | 63814    | BELT-50MM 1/2 X 42 X 154 LPR        | 1   |
| 10   | 68667    | SPROCKET-56MM 12T URETHANE          | 2   |
| 11   | 58201    | KEY .375 X .375 X 3.000 (NOT SHOWN) | 4   |

## REAR SCRUB: BELTED CHAIN 56 MM INSIDE 50 MM OUTSIDE

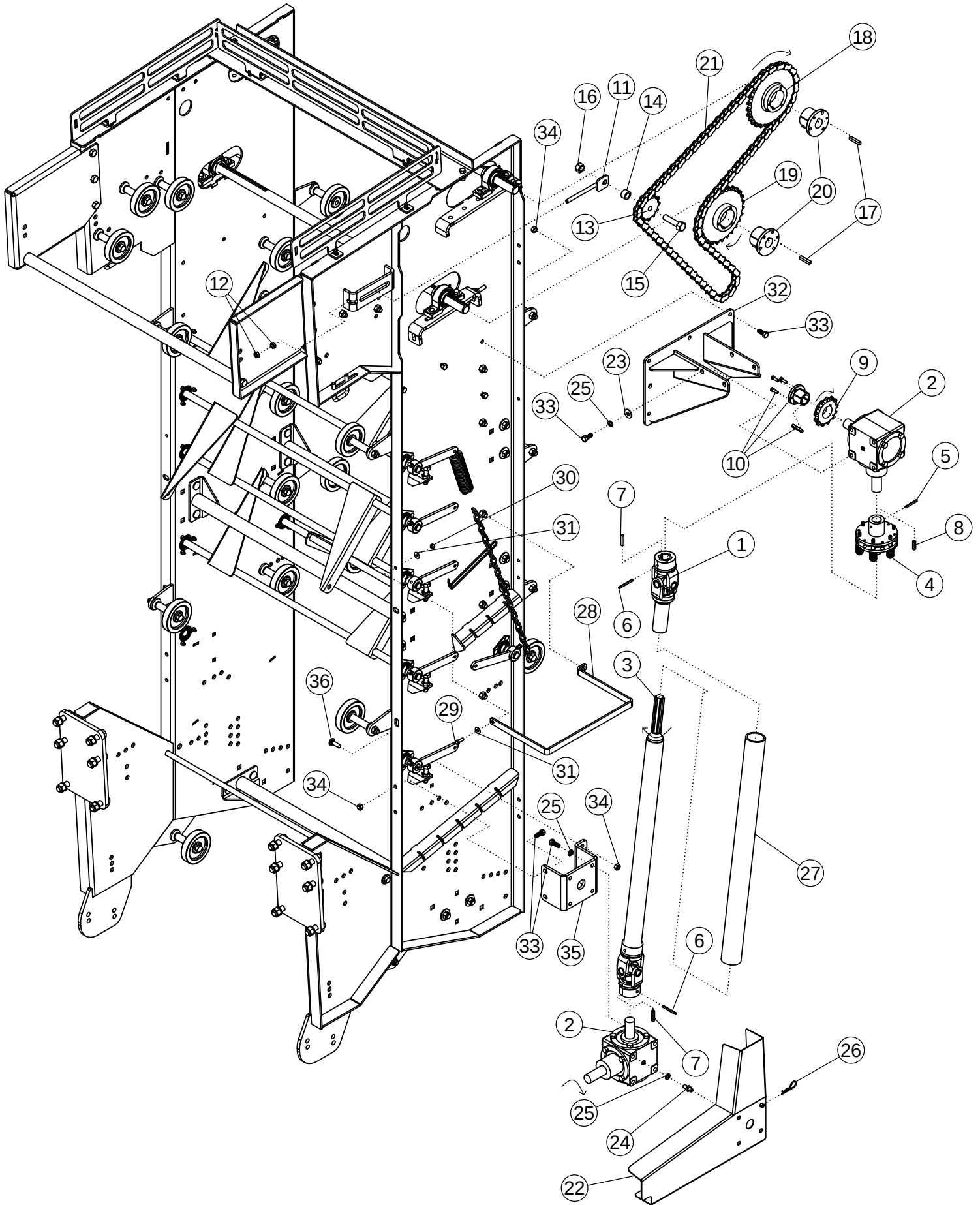
| ITEM | PART NO. | DESCRIPTION                         | QTY |
|------|----------|-------------------------------------|-----|
| 1    | 68651    | SPROCKET-SPLIT 56MM 12T Ø1.75       | 2   |
| 2    | 54824    | SPROCKET-IDLER 56MM                 | 2   |
| 3    | 62932    | PLATE-SHIM .50                      | 8   |
| 4    | 54042    | ROLLER-STEP 6"                      | 10  |
| 5    | 1013068  | BOLT-HEX: .63 X 6.00 NC GR5 ZP      | 4   |
| 6    | 1013816  | BOLT-HEX: .63 X 5.00 NC GR5 ZP      | 8   |
| 7    | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP          | 12  |
| 8    | 63815    | BELT-50MM 1/2 X 42 X 175 LPR        | 1   |
| 9    | 62141    | BELT-56MM 1/2 X 42 X 136 LPR        | 1   |
| 10   | 68657    | SPROCKET-SPLIT 50MM 14T Ø1.750      | 2   |
| 11   | 50152    | KEY .375 X .375 X 2.000 (NOT SHOWN) | 4   |





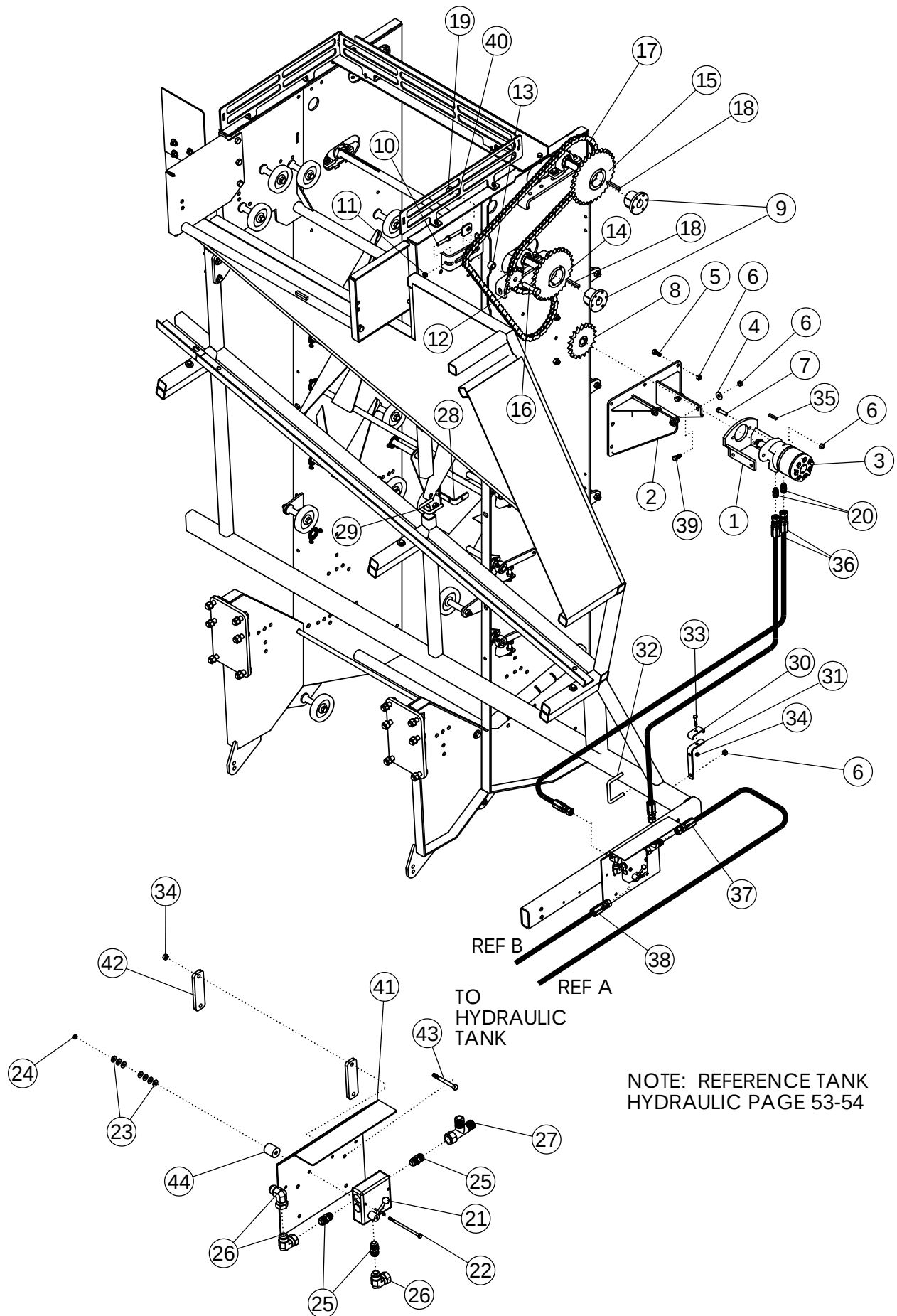
## REAR SCRUB: HOOK CHAIN 2.38

| ITEM | PART NO. | DESCRIPTION                         | QTY |
|------|----------|-------------------------------------|-----|
| 1    | 1013024  | WASHER-FLAT: .63 ZP                 | AR  |
| 2    | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP          | 12  |
| 3    | 53950    | ROLLER-CONE 6"                      | 2   |
| 4    | 1030704  | BOLT-HEX: .63 X 3.25 NC GR5 ZP      | 2   |
| 5    | 53951    | ROLLER-STEP FLANGE 7"               | 6   |
| 6    | 59093    | BOLT-HEX: .63 X 3.75 NC GR5 ZP      | 10  |
| 7    | 68660    | SPROCKET-SPLIT 2.375                | 4   |
| 8    | 53850    | CHAIN 1/2 X 42 X 2.38 X 37 LPR      | 4   |
| 9    | 53851    | CHAIN 1/2 X 42 X 2.38 X 38 LPR      | 3   |
| 10   | 54829    | CHAIN 1/2 X 42 X 2.38 X 13LPR       | 1   |
| 11   | 54042    | ROLLER-STEP 6"                      | 4   |
| 12   | 50152    | KEY .375 X .375 X 2.000 (NOT SHOWN) | 4   |
| 13   | 51538    | DECAL-CHAIN DIRECTION (NOT SHOWN)   | 2   |



## REAR SCRUB DRIVE: GEARBOX

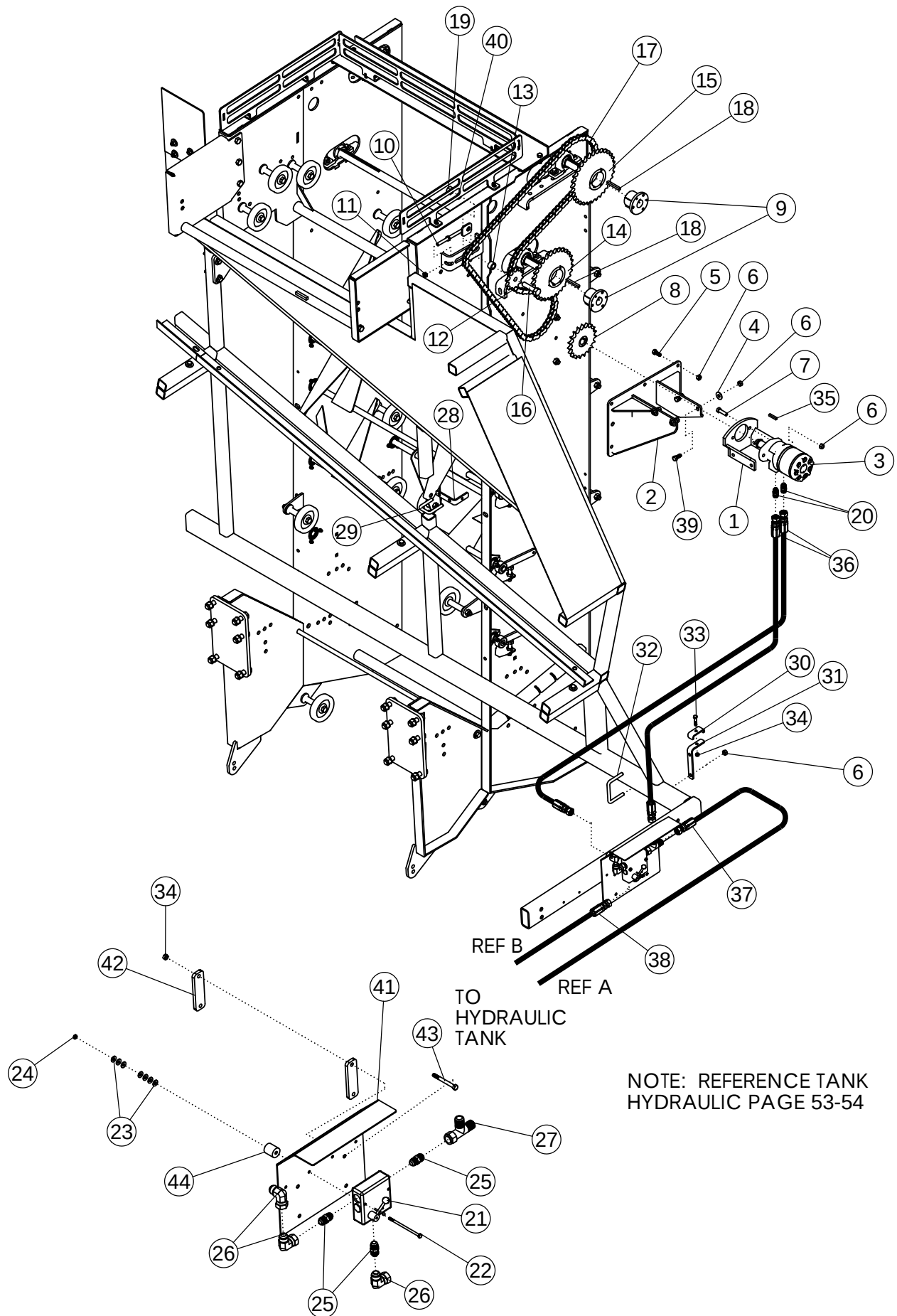
| ITEM | PART NO. | DESCRIPTION                         | QTY |
|------|----------|-------------------------------------|-----|
| 1    | 57925    | COUPLER-DRIVE BLACK                 | 1   |
| 2    | 63848    | GEARBOX-PRAIRIE (1:1.35) 6001 BLACK | 2   |
| 3    | 57923    | SHAFT-DRIVE: 49.25"                 | 1   |
| 4    | 57926    | CLUTCH-SLIP                         | 1   |
| 5    | 58290    | PIN-ROLL: .25 X 2.25 NP             | 1   |
| 6    | 58489    | PIN-ROLL: .25 X 2.75 NP             | 2   |
| 7    | 58396    | KEY .31 X .31 X 1.75                | 2   |
| 8    | 58397    | KEY .31 X .31 X 1.38                | 1   |
| 9    | 56339    | SPROCKET H80-P13                    | 1   |
| 10   | 57943    | HUB P1 1.38                         | 1   |
| 11   | 63876    | TENSIONER ZP                        | 1   |
| 12   | 1011591  | NUT-JAM: .50 NC ZP                  | 2   |
| 13   | 56334    | SPROCKET-IDLER 8012                 | 1   |
| 14   | 58086    | SPACER-CHAIN IDLER ZP               | 1   |
| 15   | 1012059  | BOLT-HEX: .75 X 3.00 NC GR5 ZP      | 1   |
| 16   | 1017000  | NUT-TOPLOCK: .75 NC GR5 ZP          | 1   |
| 17   | 50152    | KEY .38 X .38 X 2.00                | 2   |
| 18   | 57942    | SPROCKET H80-Q29                    | 1   |
| 19   | 57941    | SPROCKET H80-Q27                    | 1   |
| 20   | 50335    | HUB Q1 1.75                         | 2   |
| 21   | 63549    | CHAIN-ROLLER 80-1R-110              | 1   |
| 22   | 57894    | WLDMT-SHIELD                        | 1   |
| 23   | 1014443  | WASHER-FLAT: .50 ZP                 | 4   |
| 24   | 59106    | STUD-SCRUB SHIELD ZP                | 4   |
| 25   | 1011581  | WASHER-LOCK: .50 ZP                 | 8   |
| 26   | 1029164  | PIN-HAIR: .19 X 3.00 ZP             | 4   |
| 27   | 58015    | SLEEVE-PLASTIC                      | 1   |
| 28   | 58456    | BAR-GUARD                           | 1   |
| 29   | 1011600  | BOLT-HEX: .38 X 1.00 NC GR5 ZP      | 1   |
| 30   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP          | 1   |
| 31   | 1011828  | WASHER-FLAT: .38 ZP                 | 2   |
| 32   | 62103    | WLDMT-GEARBOX MOUNT                 | 1   |
| 33   | 1011606  | BOLT-HEX: .50 X 1.25 NC GR5 ZP      | 15  |
| 34   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP          | 9   |
| 35   | 59432    | PLATE-GEARBOX MOUNT                 | 1   |
| 36   | 1011660  | BOLT-CRG: .50 X 1.50 NC GR5 ZP      | 2   |



## REAR SCRUB DRIVE: SINGLE MOTOR

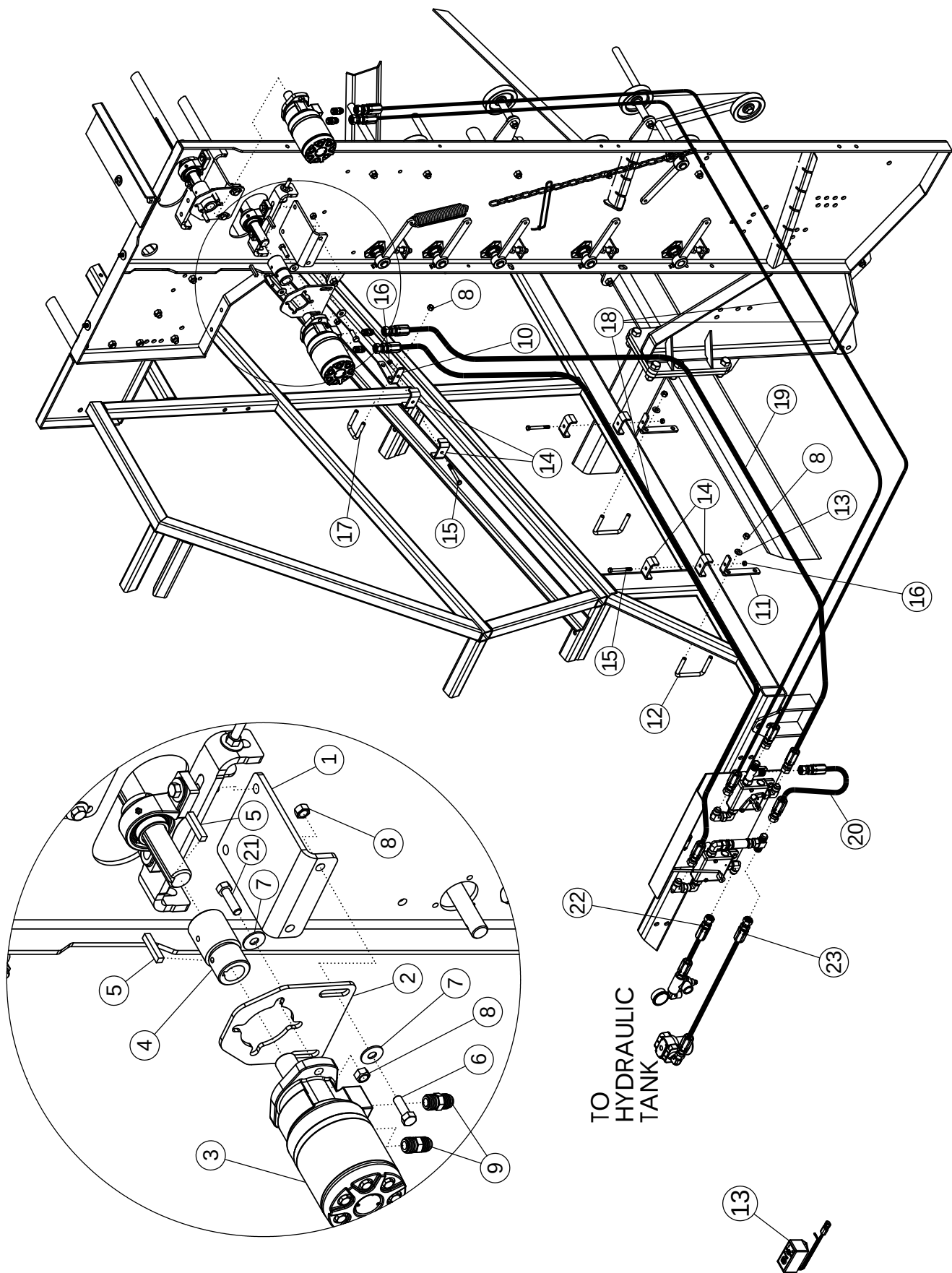
| ITEM | PART NO. | DESCRIPTION                              | QTY |
|------|----------|------------------------------------------|-----|
| 1    | 58102    | WLDMT-MOTOR BRACKET                      | 1   |
| 2    | 62103    | WLDMT-GEARBOX MOUNT                      | 1   |
| 3    | 58987    | MOTOR-HYDRAULIC 20.6IN <sup>3</sup> /REV | 1   |
|      | 57880    | SEAL KIT FOR 58387                       |     |
| 4    | 1014443  | WASHER-FLAT: .50 ZP                      | 4   |
| 5    | 1011606  | BOLT-HEX: .50 X 1.25 NC GR5 ZP           | 5   |
| 6    | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP               | 17  |
| 7    | 1011608  | BOLT-HEX: .50 X 1.75 NC GR5 ZP           | 2   |
| 8    | 62125    | SPROCKET-8019X 1.25 BORE .313 KEY        | 1   |
| 9    | 50335    | HUB Q1 1.75                              | 2   |
| 10   | 63876    | TENSIONER ZP                             | 1   |
| 11   | 1011577  | NUT-HEX: .50 NC GR2 ZP                   | 2   |
| 12   | 56334    | SPROCKET-IDLER 8012                      | 1   |
| 13   | 58086    | SPACER-CHAIN IDLER ZP                    | 1   |
| 14   | 59051    | SPROCKET H80-Q30                         | 1   |
| 15   | 59052    | SPROCKET H80-Q32                         | 1   |
| 16   | 1012059  | BOLT- HEX: .75 X 3.00 NC GR5 ZP          | 1   |
| 17   | 68784    | CHAIN-ROLLER 80-1R-114                   | 1   |
| 18   | 50152    | KEY .38 X .38 X 2.00                     | 2   |
| 19   | 1011620  | NUT-HEX: .75 NC GR2 ZP                   | 1   |
| 20   | 59043    | FTG-ADAPTER: 10MB-12MJ                   | 2   |
| 21   | 58985    | VALVE-FLOW CONTROL- 3/4" FP              | 1   |
|      | 64414    | SEAL KIT FOR 58985                       |     |
| 22   | 1030766  | BOLT-HEX: .25 X 4.00 NC GR5 ZP           | 2   |
| 23   | 1020416  | WASHER-FLAT: .25 ZP                      | 14  |
| 24   | 1030946  | NUT-TOPLOCK: .25 NC GR5 ZP               | 2   |
| 25   | 59042    | FTG-ADAPTER: 12MP-12MJ                   | 3   |
| 26   | 59041    | FTG-ELBOW: 12MJ-12FJX-90                 | 3   |
| 27   | 59888    | FTG-TEE: 12MJ-12FJX-12MJ                 | 1   |
| 28   | 59184    | BRACKET-HOSE ZP                          | 1   |
| 29   | 65658    | U-BOLT: .50 X 3.00 X 2.06 X 3.00         | 1   |
| 30   | 63753    | CLAMP .75 ZP                             | 3   |
| 31   | 59182    | BRACKET-HOSE ZP                          | 2   |
| 32   | 54653    | U-BOLT: .50 X 3.25 X 4.00 X 3.25         | 2   |
| 33   | 1011725  | BOLT-HEX: .38 X 2.00 NC GR5 ZP           | 3   |
| 34   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP               | 7   |
| 35   | 58396    | KEY .313 X .313 X 1.750                  | 1   |
| 36   | 59895    | HOSE: .75 X 173 12FJX-12FJX (8R-FRAME)   | 2   |
|      | 59036    | HOSE: .75 X 152 12FJX-12FJX (6R-FRAME)   |     |
| 37   | 59801    | HOSE: .75 X 74 12FJX-12FJX               | 1   |
| 38   | 59035    | HOSE: .75 X 66 12FJX-12FJX               | 1   |

CONTINUE



## REAR SCRUB DRIVE: SINGLE MOTOR (CONTINUED)

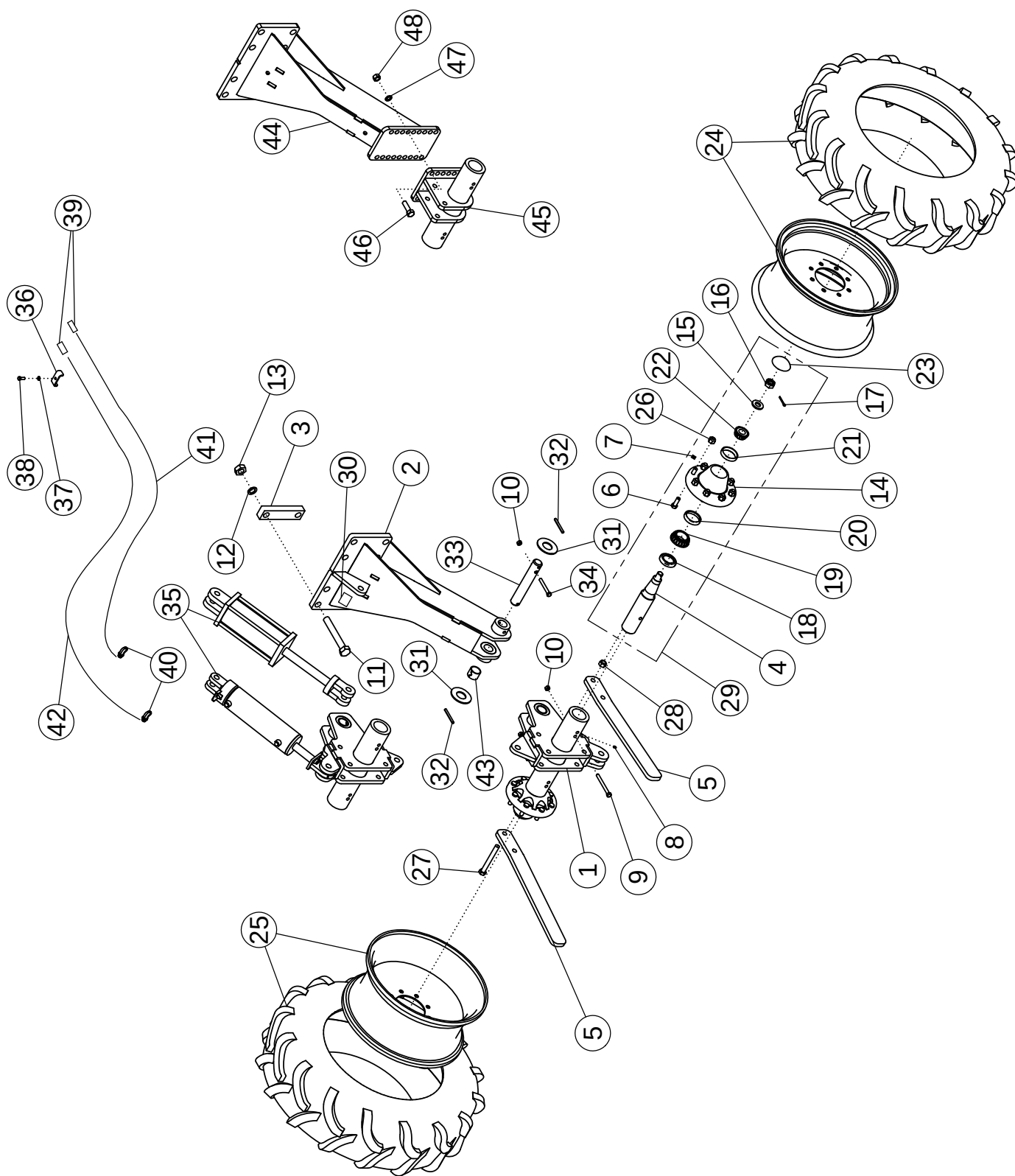
| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 39   | 1011607  | BOLT-HEX: .50 X 1.50 NC GR5 ZP | 4   |
| 40   | 1012061  | WASHER-LOCK: .75 ZP            | 1   |
| 41   | 69020    | WLDMT-BRACKET FLOW CONTROL     | 1   |
| 42   | 59881    | BRACKET-BOLT PLATE             | 4   |
| 43   | 58176    | BOLT-HEX: .38 X 3.50 NC GR5 ZP | 4   |
| 44   | 59463    | SPACER ZP                      | 2   |
| 45   | 58396    | KEY .313 X .313 X 1.750        | 1   |





## REAR SCRUB DRIVE: DUAL MOTOR

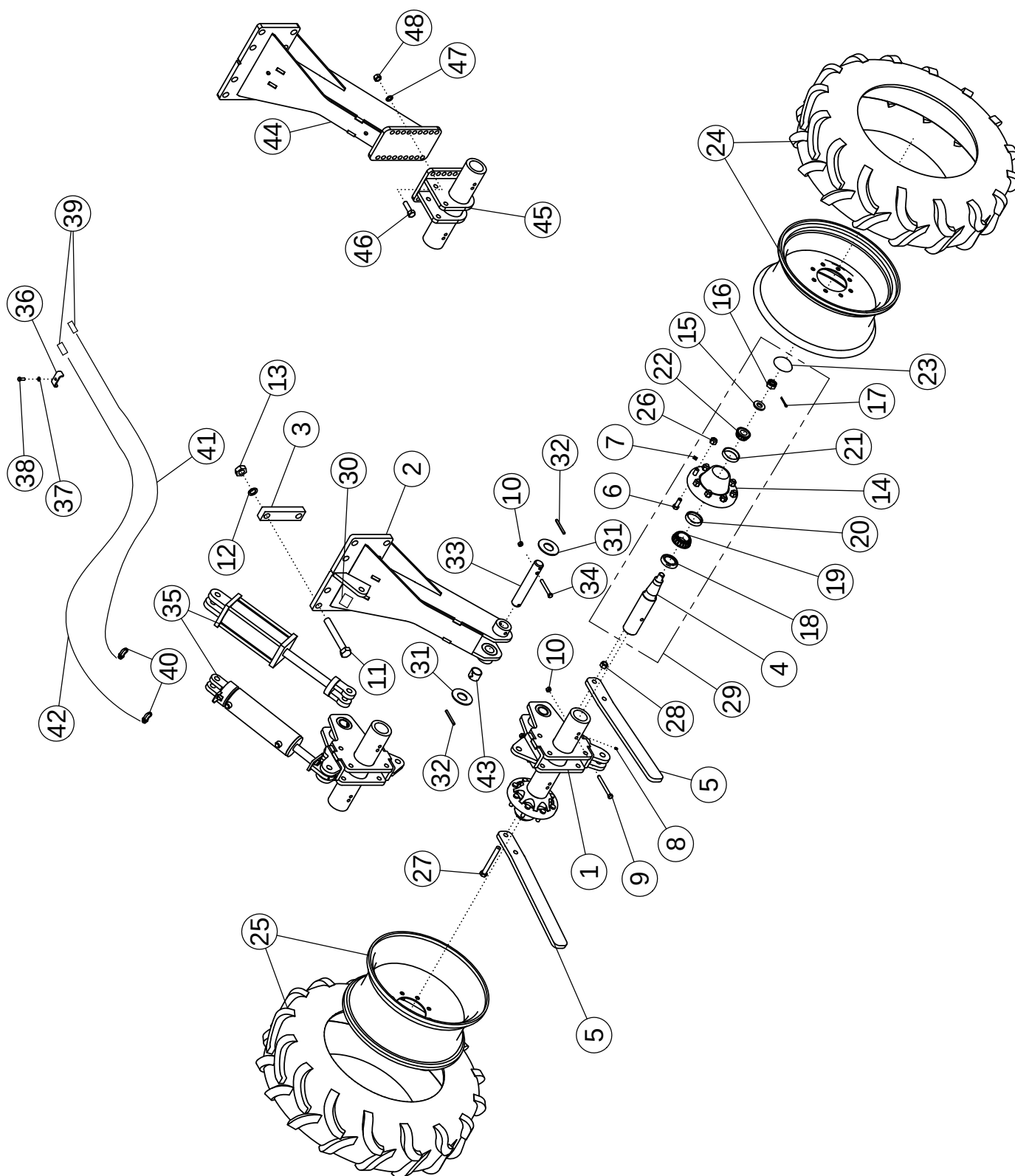
| ITEM | PART NO. | DESCRIPTION                      | QTY |
|------|----------|----------------------------------|-----|
| 1    | 68654    | PLATE                            | 2   |
| 2    | 57843    | PLATE-F.C.                       | 2   |
| 3    | 57686    | MOTOR-HYDRAULIC 32.3IN^3/REV     | 2   |
|      | 57880    | SEAL KIT FOR 57686               |     |
| 4    | 68663    | COUPLING                         | 2   |
| 5    | 50152    | KEY .38 X .38 X 2.00             | 4   |
| 6    | 1011607  | BOLT-HEX: .50 X 1.50 NC GR5 ZP   | 4   |
| 7    | 1014443  | WASHER-FLAT: .50 ZP              | 8   |
| 8    | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP       | 14  |
| 9    | 59043    | FTG-ADAPTER: 10MB-12MJ           | 4   |
| 10   | 59184    | BRACKET-HOSE ZP                  | 1   |
| 11   | 59182    | BRACKET-HOSE ZP                  | 2   |
| 12   | 54653    | U-BOLT: .50 X 3.25 X 4.00 X 3.25 | 2   |
| 13   | 68053    | KT-ACTUATOR CONTROL & CABLE      | 1   |
| 14   | 63753    | CLAMP-HOSE 3/4" ZP               | 6   |
| 15   | 58176    | BOLT-HEX: .38 X 3.50 NC GR5 ZP   | 3   |
| 16   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP       | 3   |
| 17   | 65658    | U-BOLT: .50 X 3.00 X 2.06 X 3.00 | 1   |
| 18   | 62214    | HOSE: .75 X 166 12FJX-12FJX      | 3   |
| 19   | 62215    | HOSE: .75 X 160 12FJX-12FJX      | 1   |
| 20   | 63473    | HOSE: .75 X 19 12FJX-12FJX       | 1   |
| 21   | 1011608  | BOLT-HEX: .50 X 1.75 NC GR5 ZP   | 4   |
| 22   | 59035    | HOSE: .75 X 66 12FJX-12FJX       | 1   |
| 23   | 59801    | HOSE: .75 X 74 12FJX-12FJX       | 1   |



## STANDARD REAR STRUTS 11.2 X 24

| ITEM | PART NO. | DESCRIPTION                       | QTY |
|------|----------|-----------------------------------|-----|
| 1    | 300135   | WLDMT-MOUNT ADJ 11.2-24 UNIVERSAL | 1   |
| 2    | 69204    | WLDMT-STRUT LH ADJ 11.2 X 24      | 1   |
| 3    | 64143    | BAR - BOLTING                     | 4   |
| 4    | 52954*   | SPINDLE-STANDARD                  | 1   |
| 5    | 59045    | SCRAPER                           | 2   |
| 6    | 54393    | 7600-6 STUD-HUB BOLT              | 8   |
| 7    | 301490   | SELF TAPPING GREASE FITTING       | 1   |
| 8    | 1011748  | ZERK-GREASE: .25 UNF STRAIGHT     | 1   |
| 9    | 1011618  | BOLT-HEX: .50 X 5.00 NC GR5 ZP    | 2   |
| 10   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP        | 10  |
| 11   | 64145    | BOLT-HEX: 1.13 X 8.00 NC GR8 ZP   | 8   |
| 12   | 64147    | WASHER-LOCK: 1.13 ZP              | 8   |
| 13   | 64146    | NUT-HEX: 1.13 NC GR2 ZP           | 8   |
| 14   | 53623*   | HUB-WHEEL 8 BOLT                  | 1   |
| 15   | 1030728* | WASHER-SPINDLE: 1.06ID X 2.13OD   | 1   |
| 16   | 1030726* | NUT-SPINDLE: 1.00 NF NP           | 1   |
| 17   | 1030797* | PIN-COTTER: .19 X 1.75 NP         | 1   |
| 18   | 53619*   | SEAL                              | 1   |
| 19   | 53621*   | BEARING CONE-INNER                | 1   |
| 20   | 53622*   | BEARING CUP-INNER                 | 1   |
| 21   | 52243*   | BEARING CUP-OUTER                 | 1   |
| 22   | 53620*   | BEARING CONE-OUTER                | 1   |
| 23   | 53624*   | HUB CAP                           | 1   |
| 24   | 56986    | TIRE-MNTD: 11.2-24 10 PLY R1 RH   | 1   |
|      | 56903    | WHEEL W10 X 24 8 BOLT (1.88 POS)  |     |
|      | 56976    | TIRE 11.2-24 10 PLY R1            |     |
|      | 68973    | TUBE-REPAIR 11.2-24               |     |
| 25   | 63992    | TIRE-MNTD: 11.2-24 10 PLY R1 LH   | 1   |
|      | 56903    | WHEEL W10 X 24 8 BOLT (1.88 POS)  |     |
|      | 56976    | TIRE 11.2-24 10 PLY R1            |     |
|      | 68973    | TUBE-REPAIR 11.2-24               | AR  |
| 26   | 53625*   | NUT-WHEEL: .63-18NF               | 8   |
| 27   | 1016718  | BOLT-HEX: .75 X 6.50 NC GR5 ZP    | 2   |
| 28   | 1017000  | NUT-TOPLOCK: .75 NC GR5 ZP        | 2   |
| 29   | 53167    | ASSY-HUB & SPINDLE 8-BOLT         | 2   |
| 30   | 52248    | DECAL-CAUTION                     | 1   |
| 31   | 73368    | WASHER-FLAT: 1.75 ZP              | 2   |
| 32   | 73369    | ROLL PIN: .38 X 3.50 ZP           | 2   |
| 33   | 301238   | PIN-STRUT REAR ADJ                | 1   |
| 34   | 1032524  | BOLT-HEX: .50 X 4.00 NC GR5 ZP    | 1   |

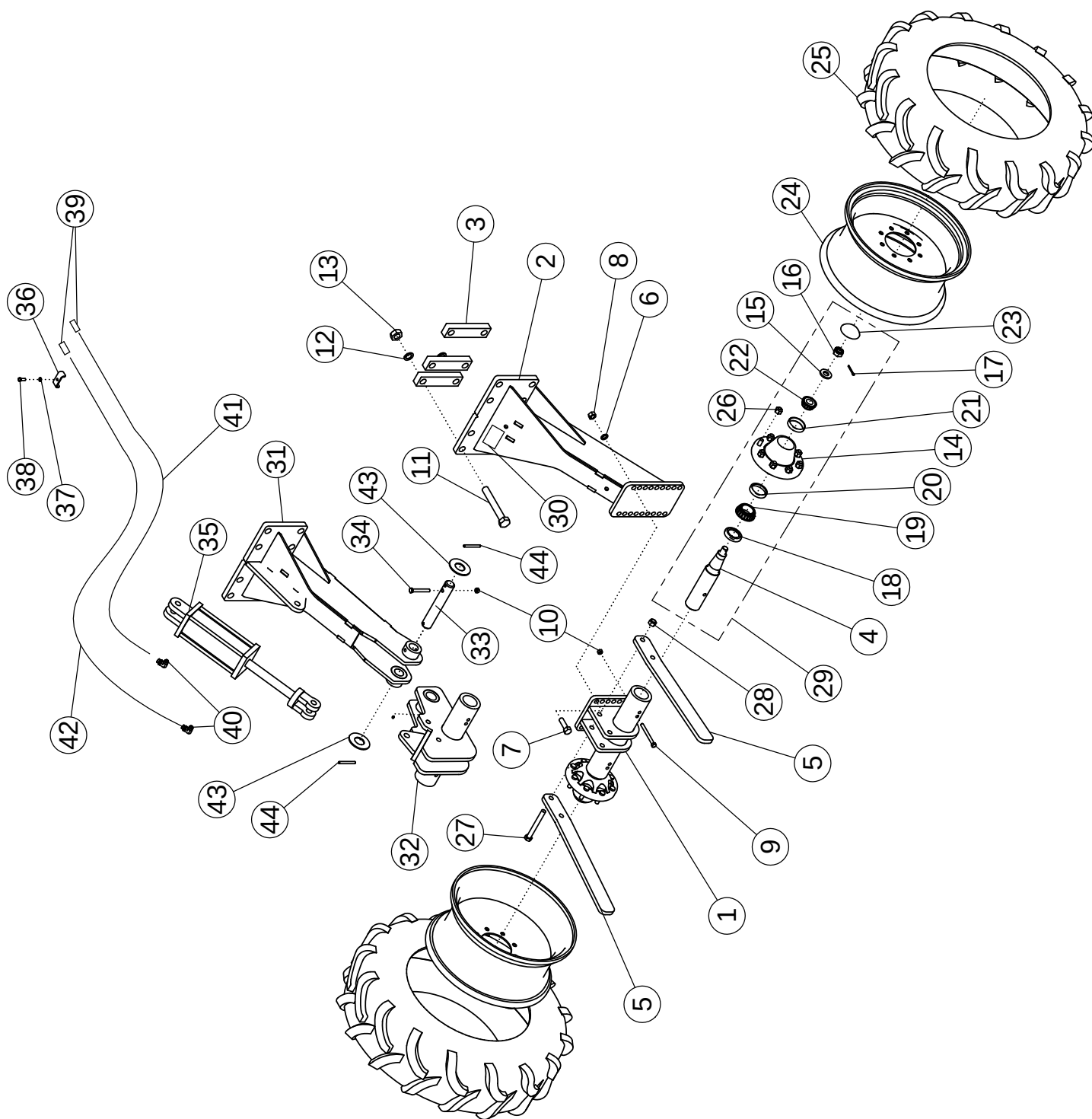
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## STANDARD REAR STRUTS (CONTINUED)

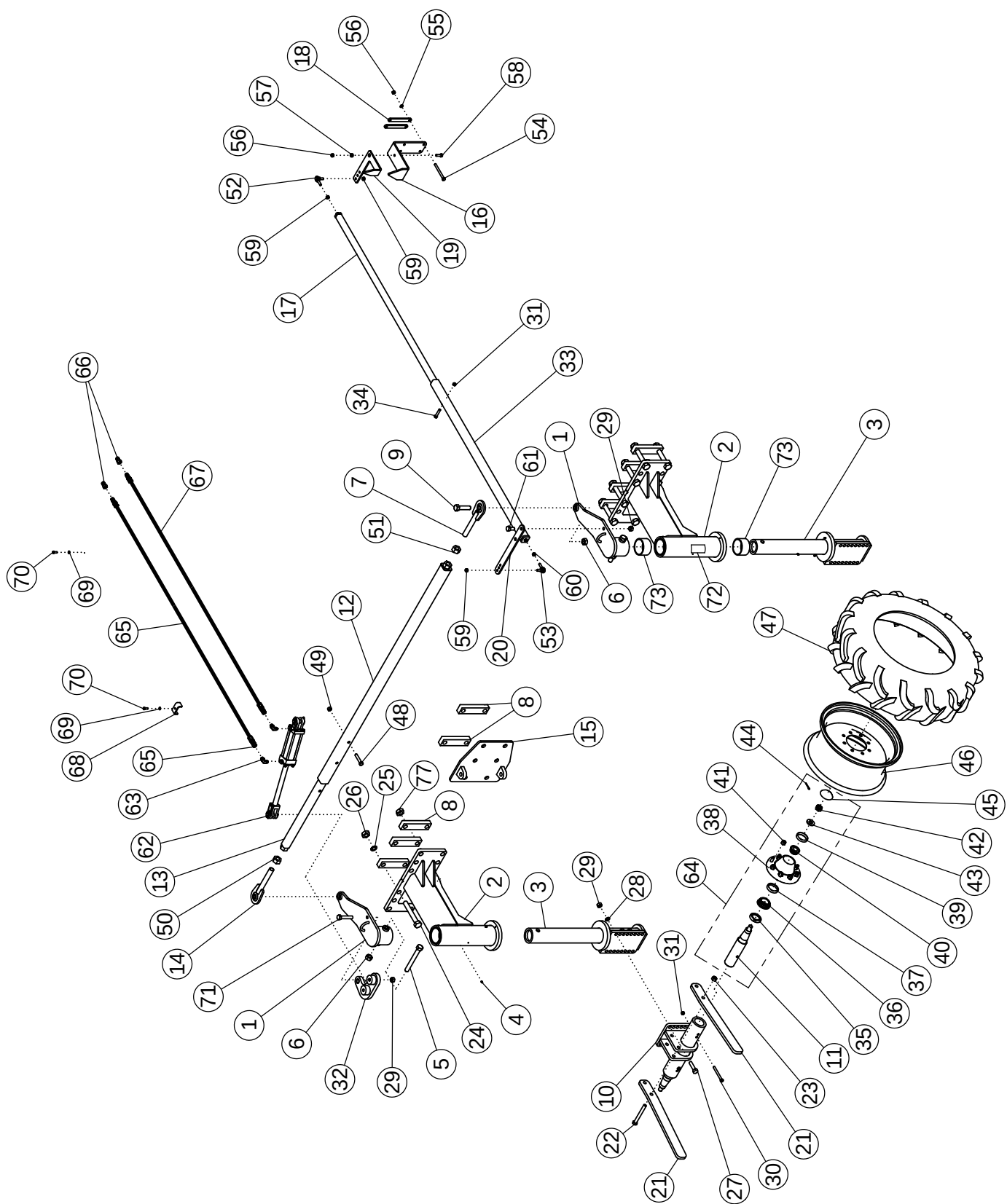
| ITEM | PART NO. | DESCRIPTION                                 | QTY |
|------|----------|---------------------------------------------|-----|
| 35   | 72950    | CYLINDER-HYDRAULIC 4 X 10                   | 1   |
|      | 301315   | SEAL KT-CYL 4 X 8, 4 X 10 3000PSI UNIVERSAL |     |
|      | 73421    | CYLINDER-HYD 4 X 10-3000-0° ADC             |     |
|      | 73629    | SEAL KIT FOR 73421                          |     |
| 36   | 50714    | CLAMP .50 ZP                                | 6   |
| 37   | 1011586  | WASHER-LOCK: .38 ZP                         | 6   |
| 38   | 1011600  | BOLT-HEX: .38 X 1.00 NC GR5 ZP              | 6   |
| 39   | 36290    | PIONEER TIP 8010-15P (#8 ORB)               | 2   |
| 40   | 58560    | FTG-ELBOW: 8MB-8MJ-90                       | 2   |
| 41   | 66596    | HOSE: .50 X 320 8FJX-8MB                    | 1   |
| 42   | 67670    | HOSE: .50 X 312 8MB-8FJX                    | 1   |
| 43   | 301237   | BUSHING-SPRING 2.00 X 1.75 X 1.50           | 2   |
| 44   | 69206    | WLDMT-STRUT RH STD 11.2-24                  | 1   |
| 45   | 57233    | WLDMT-MOUNT STANDARD                        | 1   |
| 46   | 1016598  | BOLT-HEX: .75 X 2.50 NC GR5 ZP              | 6   |
| 47   | 1012061  | WASHER-LOCK: .75 ZP                         | 6   |
| 48   | 1011620  | NUT-HEX: .75 NC GR2 ZP                      | 6   |

\* Items are included in Item 29



## STANDARD REAR STRUTS 14.9 X 30

| ITEM | PART NO. | DESCRIPTION                                 | QTY |
|------|----------|---------------------------------------------|-----|
| 1    | 57233    | WLDMT - MOUNT STANDARD                      | 1   |
| 2    | 69809    | WLDMT-STRUT STD RH                          | 1   |
| 3    | 64143    | BAR - BOLTING                               | 4   |
| 4    | 52954*   | SPINDLE-STANDARD                            | 1   |
| 5    | 59045    | SCRAPER                                     | 2   |
| 6    | 1012061  | WASHER-LOCK: .75 ZP                         | 6   |
| 7    | 1016598  | BOLT-HEX: .75 X 2.50 NC GR5 ZP              | 6   |
| 8    | 1011620  | NUT-HEX: .75 NC                             | 6   |
| 9    | 1011618  | BOLT-HEX: .50 X 5.00 NC GR5 ZP              | 2   |
| 10   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP                  | 2   |
| 11   | 64145    | BOLT-HEX: 1.13 X 8.00 NC GR8 ZP             | 8   |
| 12   | 64147    | WASHER-LOCK: 1.13 ZP                        | 8   |
| 13   | 64146    | NUT-HEX: 1.13 NC GR2 ZP                     | 8   |
| 14   | 53623*   | HUB-WHEEL 8 BOLT                            | 1   |
| 15   | 1030728* | WASHER-SPINDLE: 1.06ID X 2.13OD             | 1   |
| 16   | 1030726* | NUT-SPINDLE: 1.00 NF NP                     | 1   |
| 17   | 1030797* | PIN-COTTER: .19 X 1.75 NP                   | 1   |
| 18   | 53619*   | SEAL                                        | 1   |
| 19   | 53621*   | BEARING CONE-INNER                          | 1   |
| 20   | 53622*   | BEARING CUP-INNER                           | 1   |
| 21   | 52243*   | BEARING CUP-OUTER                           | 1   |
| 22   | 53620*   | BEARING CONE-OUTER                          | 1   |
| 23   | 53624*   | HUB CAP                                     | 1   |
| 24   | 69921    | WHEEL W13 X 30 8 BOLT (1.88 POS)            | 2   |
| 25   | 69922    | TIRE 14.9-30 10 PLY R1                      | 2   |
| 26   | 53625*   | NUT-WHEEL: .63-18NF                         | 8   |
| 27   | 1016718  | BOLT-HEX: .75 X 6.50 NC GR5 ZP              | 2   |
| 28   | 1017000  | NUT-TOPLOCK: .75 NC GR5 ZP                  | 2   |
| 29   | 53167    | ASSY-HUB & SPINDLE 8-BOLT                   | 2   |
| 30   | 52248    | DECAL-CAUTION                               | 1   |
| 31   | 69815    | WLDMT-STRUT LH ADJ 14.9 X 30                | 1   |
| 32   | 69930    | WLDMT-MOUNT ADJ STRUT 14.9 X 30             | 1   |
| 33   | 73367    | PIN-REAR STRUT ADJ                          | 1   |
| 34   | 1032524  | BOLT-KHEX: .50 X 4.00 NC GR8 NP             | 1   |
| 35   | 72950    | CYLINDER-HYDRAULIC 4 X 10                   | 1   |
|      | 301315   | SEAL KT-CYL 4 X 8, 4 X 10 3000PSI UNIVERSAL |     |
| 36   | 50714    | CLAMP .50 ZP                                | 6   |
| 37   | 1011586  | WASHER-LOCK: .38 ZP                         | 6   |
| 38   | 1011600  | BOLT-HEX: .38 X 1.00 NC GR5 ZP              | 6   |
| 39   | 36290    | PIONEER TIP 8010-15P (#8 ORB)               | 2   |
| 40   | 58560    | FTG-ELBOW: 8MB-8MJ-90                       | 2   |
| 41   | 67670    | HOSE: .50 X 312 8MB-8FJX                    | 1   |
| 42   | 66596    | HOSE: .50 X 320 8FJX-8MB                    | 1   |
| 43   | 73368    | WASHER-FLAT: 1.75 ZP                        | 2   |
| 44   | 73369    | PIN-ROLL: .38 X 3.50 ZP                     | 2   |

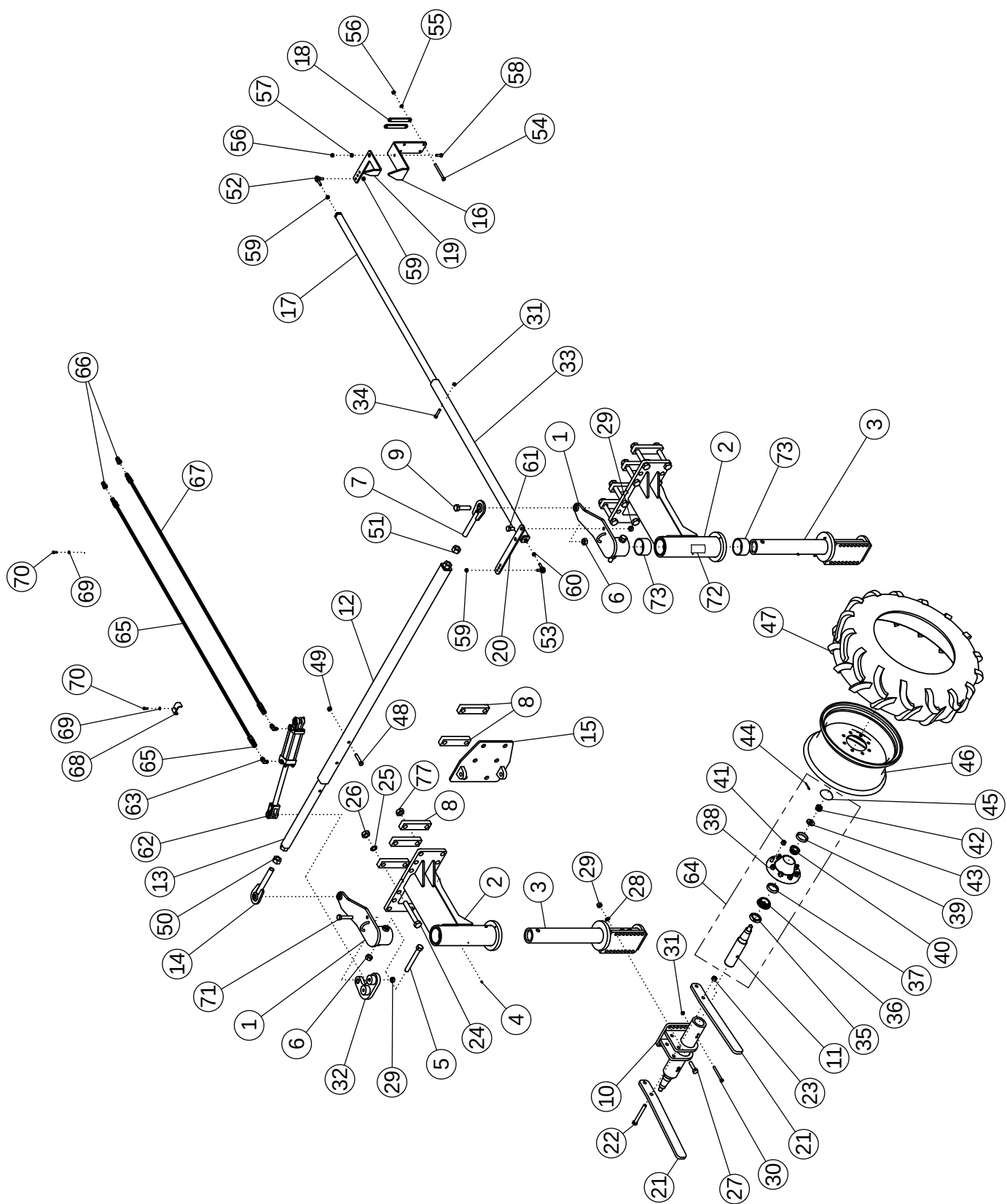




# STEERABLE REAR STRUTS

| ITEM | PART NO. | DESCRIPTION                     | QTY |
|------|----------|---------------------------------|-----|
| 1    | 58240    | WLDMT - STEERING ARM            | 2   |
| 2    | 69415    | WLDMT-STEERING HOUSING          | 2   |
| 3    | 58238    | WLDMT - KING PIN                | 2   |
| 4    | 1011748  | ZERK - GREASE                   | 10  |
| 5    | 1030725  | BOLT-HEX: 1.00 X 8.00 NC GR8 ZP | 2   |
| 6    | 1016969  | NUT-TOPLOCK: 1.00 NC GR5 ZP     | 4   |
| 7    | 58186    | WLDMT-TIE ROD RH                | 1   |
| 8    | 64143    | BAR - BOLTING                   | 6   |
| 9    | 1032276  | BOLT-HEX: 1.00 X 3.50 NC GR8 ZP | 2   |
| 10   | 68712    | WLDMT - MOUNT STANDARD & 24"    | 2   |
| 11   | 52954*   | SPINDLE-STANDARD                | 4   |
| 12   | 58374    | WLDMT-TIE ROD EXTENSION         | 1   |
| 13   | 58341    | WLDMT-TIE ROD                   | 1   |
| 14   | 58203    | WLDMT-TIE ROD LH                | 1   |
| 15   | 69418    | WLDMT-CYLINDER MOUNT STEERABLE  | 1   |
| 16   | 53278    | MOUNT-INDICATOR                 | 1   |
| 17   | 59492    | WLDMT-TIE ROD                   | 1   |
| 18   | 56809    | BAR-BOLTING                     | 2   |
| 19   | 58348    | INDICATOR LH                    | 1   |
|      | 68131    | INDICATOR RH                    |     |
| 20   | 64980    | ARM-STEERING INDICATOR          | 1   |
| 21   | 59045    | SCRAPER                         | 4   |
| 22   | 1016718  | BOLT-HEX: .75 X 6.50 NC GR5 ZP  | 4   |
| 23   | 1017000  | NUT-TOPLOCK: .75 NC GR5 ZP      | 4   |
| 24   | 64145    | BOLT-HEX: 1.13 X 8.00 NC GR8 ZP | 20  |
| 25   | 64147    | WASHER-LOCK: 1.13 ZP            | 20  |
| 26   | 64146    | NUT-HEX: 1.13 NC GR5 ZP         | 20  |
| 27   | 1012059  | BOLT-HEX: .75 X 3.00 NC GR5 ZP  | 12  |
| 28   | 1012061  | WASHER-LOCK: .75 ZP             | 12  |
| 29   | 1011620  | NUT-HEX: .750 NC                | 16  |
| 30   | 1011618  | BOLT-HEX: .50 X 5.00 NC GR5 ZP  | 4   |
| 31   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP      | 5   |
| 32   | 69149    | PLATE                           | 1   |
| 33   | 59493    | WLDMT-TIE ROD EXTENSION         | 1   |
| 34   | 1011610  | BOLT-HEX: .50 X 2.50 NC GR5 ZP  | 1   |
| 35   | 53619*   | SEAL                            | 4   |
| 36   | 53621*   | BEARING CONE-INNER              | 4   |
| 37   | 53622*   | BEARING CUP-INNER               | 4   |
| 38   | 53623*   | HUB-WHEEL 8 BOLT                | 4   |
| 39   | 52243*   | BEARING CUP-OUTER               | 4   |
| 40   | 53620*   | BEARING CONE-OUTER              | 4   |

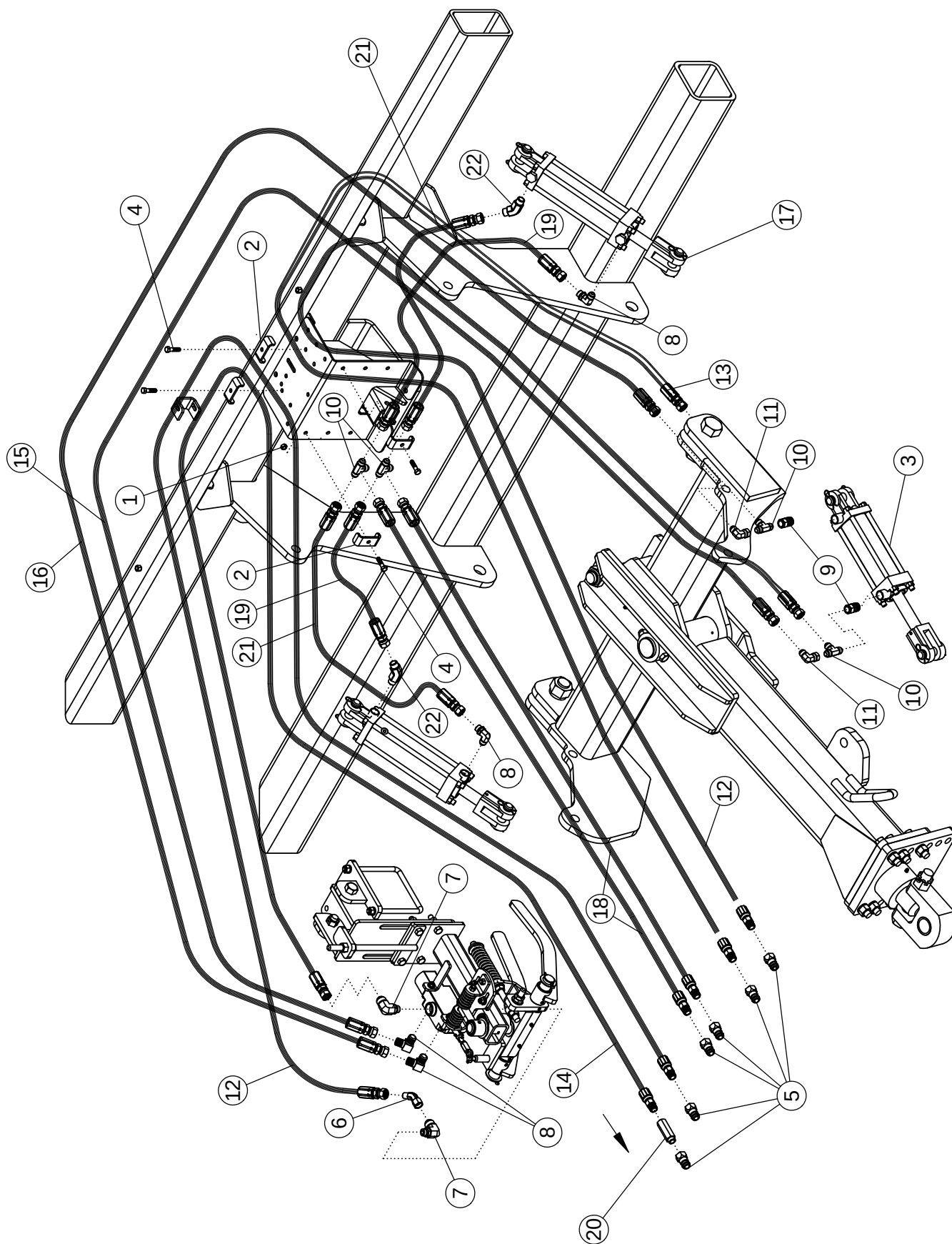
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## STEERABLE REAR STRUTS (CONTINUED)

| ITEM | PART NO. | DESCRIPTION                       | QTY |
|------|----------|-----------------------------------|-----|
| 41   | 53625*   | NUT-WHEEL: .63-18NF               | 32  |
| 42   | 1030726* | NUT-SPINDLE: 1.00 NF NP           | 4   |
| 43   | 1030728* | WASHER-SPINDLE: 1.06ID X 2.13OD   | 4   |
| 44   | 1030797* | PIN-COTTER: .19 X 1.75 NP         | 4   |
| 45   | 53624*   | HUB CAP                           | 4   |
| 46   | 56903    | WHEEL W10 X 24 8 BOLT (1.875 POS) | 4   |
| 47   | 56976    | TIRE 11.2-24 10 PLY R1            | 4   |
|      | 68973    | TUBE-REPAIR 11.2-24 (NOT SHOWN)   | AR  |
| 48   | 1030704  | BOLT-HEX: .63 X 3.25 NC GR5 ZP    | 1   |
| 49   | 1011578  | NUT-HEX: .63 NC GR2 ZP            | 1   |
| 50   | 1030729  | NUT-HEX: 1.25 NC GR2 ZP LH        | 1   |
| 51   | 1011621  | NUT-HEX: 1.25 NC GR2 ZP           | 1   |
| 52   | 58350    | BALL JOINT ROD END 1/2-20NF RH    | 1   |
| 53   | 58351    | BALL JOINT ROD END 1/2-20NF LH    | 1   |
| 54   | 1016660  | BOLT-HEX: .50 X 5.50 NC GR5 ZP    | 4   |
| 55   | 1011581  | WASHER-LOCK: .50 ZP               | 4   |
| 56   | 1011577  | NUT-HEX: .50 NC GR2 ZP            | 5   |
| 57   | 56884    | BUSHING-INDICATOR REAR STRUT      | 1   |
| 58   | 1011607  | BOLT-HEX: .50 X 1.50 NC GR5 ZP    | 1   |
| 59   | 58355    | NUT-HEX: .50 NF GR5 ZP RH         | 3   |
| 60   | 58366    | NUT-HEX: .50 NF GR5 ZP LH         | 1   |
| 61   | 58367    | BOLT-HEX: .75 X 1.50 NC GR5 ZP    | 2   |
| 62   | 58890    | CYLINDER HYDRAULIC 3 X 8          | 1   |
|      | 301314   | SEAL KIT FOR 58890 UNIVERSAL      |     |
| 63   | 58560    | FTG-ELBOW: 8MB-8MJ-90             | 2   |
| 64   | 53167    | ASSY-HUB & SPINDLE 8 BOLT         | 2   |
| 65   | 300029   | HOSE: .50 X 276 8MB-8FJX          | 1   |
| 66   | 36290    | PIONEER TIP 8010-15P (#8 ORB)     | 2   |
| 67   | 66604    | HOSE: .50 X 290 8FJX-8MB          | 1   |
| 68   | 50714    | CLAMP 1/2" ZP                     | 4   |
| 69   | 1011586  | WASHER-LOCK: .38 ZP               | 4   |
| 70   | 1011600  | BOLT-HEX: .38 X 1.00 NC GR5 ZP    | 4   |
| 71   | 1011625  | BOLT-HEX: .75 X 4.00 NC GR5 ZP    | 2   |
| 72   | 52248    | DECAL CAUTION                     | 1   |
| 73   | 59205    | BUSHING-BORED 4.5 X 4.025         | 4   |

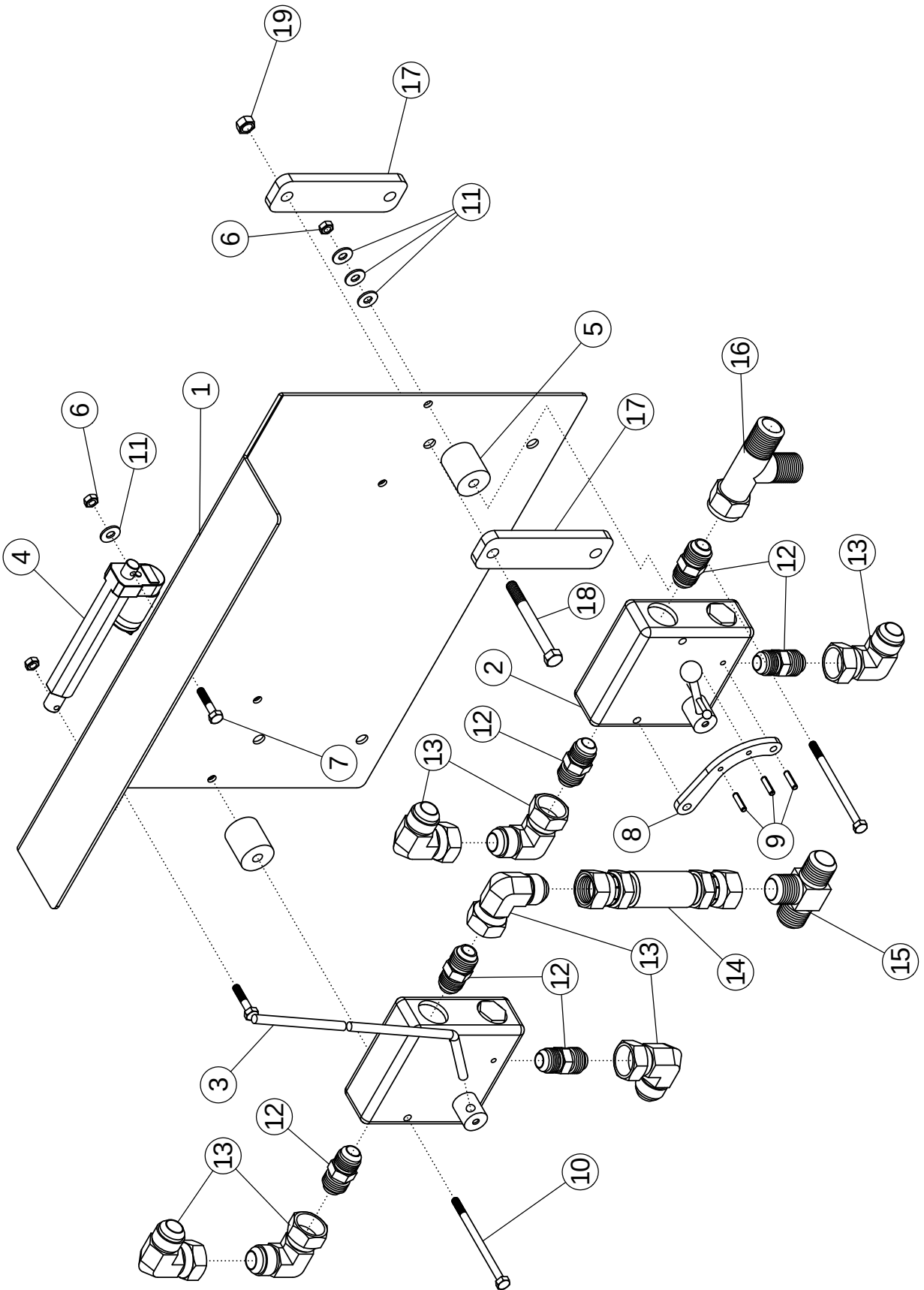
\* Items are included in Item 64



## ROW FINDER AND HITCH HYDRAULICS

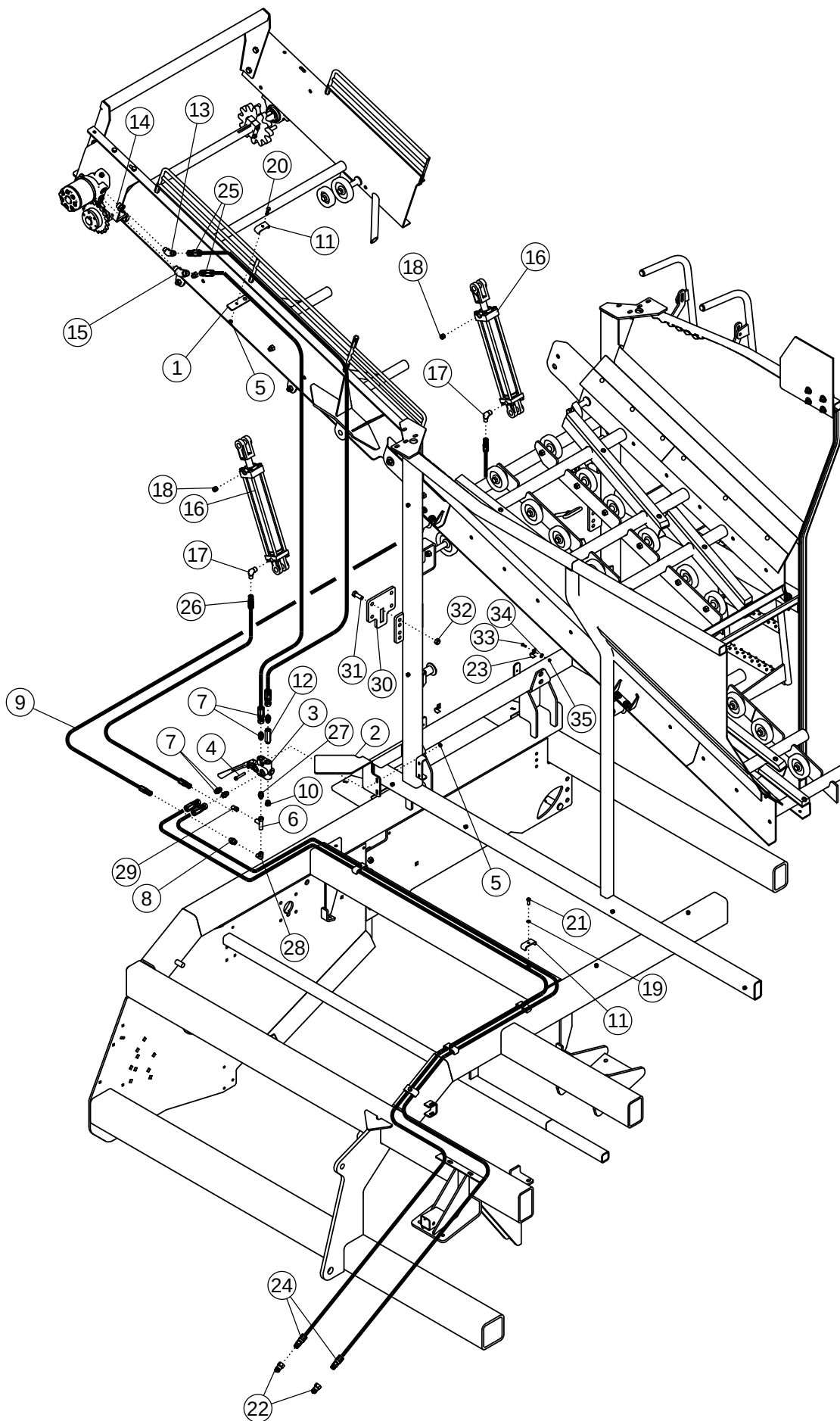
| ITEM | PART NO. | DESCRIPTION                             | QTY |
|------|----------|-----------------------------------------|-----|
| 1    | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP              | 6   |
| 2    | 50714    | CLAMP .50 ZP                            | 6   |
| 3    | 58891    | CYLINDER-HYDRAULIC 4 X 8" 3000          | 1   |
|      | 301315   | SEAL KIT FOR 58991 UNIVERSAL            |     |
| 4    | 1011602  | BOLT-HEX: .38 X 1.50 NC GR5 ZP          | 6   |
| 5    | 36290    | PIONEER TIP 8010-15P (#8 ORB)           | 6   |
| 6    | 57663    | FTG-ELBOW: 8MJ-8FJX-45                  | 1   |
| 7    | 65901    | FTG-ELBOW: 10MB-8MJ-90                  | 2   |
| 8    | 58560    | FTG-ELBOW: 8MB-8MJ-90                   | 4   |
| 9    | 56941    | FTG-ADAPTER: 8MB-8FJX                   | 2   |
| 10   | 57667    | FTG-TEE: 8MJ-8MJ-8MJ                    | 4   |
| 11   | 57668    | FTG-ELBOW: 8MJ-8FJX 90                  | 2   |
| 12   | 300037   | HOSE: .50 X 153 8MB-8FJX                | 2   |
| 13   | 300038   | HOSE: .50 X 150 8MB-8FJX                | 1   |
| 14   | 300106   | HOSE: .50 X 163 8MB-8FJX                | 1   |
| 15   | 57672    | HOSE: .50 X 098 8FJX-8FJX               | 1   |
| 16   | 57673    | HOSE: .50 X 096 8FJX-8FJX               | 1   |
| 17   | 62082    | CYLINDER-HYDRAULIC 4 X 10" 3000         | 2   |
|      | 301315   | SEAL KIT FOR 62082 UNIVERSAL            |     |
| 18   | 300055   | HOSE: .50 X 100 8MB-8FJX                | 2   |
| 19   | 57676    | HOSE: .50 X 031 8FJX-8FJX (6R/8R)       | 2   |
|      | 1015221  | HOSE: .50 X 040 8FJX-8FJX(12R)          |     |
| 20   | 300070   | CHECK VALVE 8MB-8FB FLOW F-->M (FC-08R) | 1   |
| 21   | 57677    | HOSE: .50 X 021 8FJX-8FJX (6R/8R)       | 2   |
|      | 1018115  | HOSE: .50 X 030 8FJX-8FJX (12R)         |     |
| 22   | 58515    | FTG-ELBOW: 8MB-8MJ-45                   | 2   |

**\*\*IMPORTANT\*\*** ITEM 20 (PN: 300070-CHECK VALVE) MUST BE INSTALLED AS SHOWN PER THE DIAGRAM, TO PREVENT PREMATURE ROWFINDER VALVE FAILURE.



## VALVE GROUP: DUAL MOTOR SCRUB

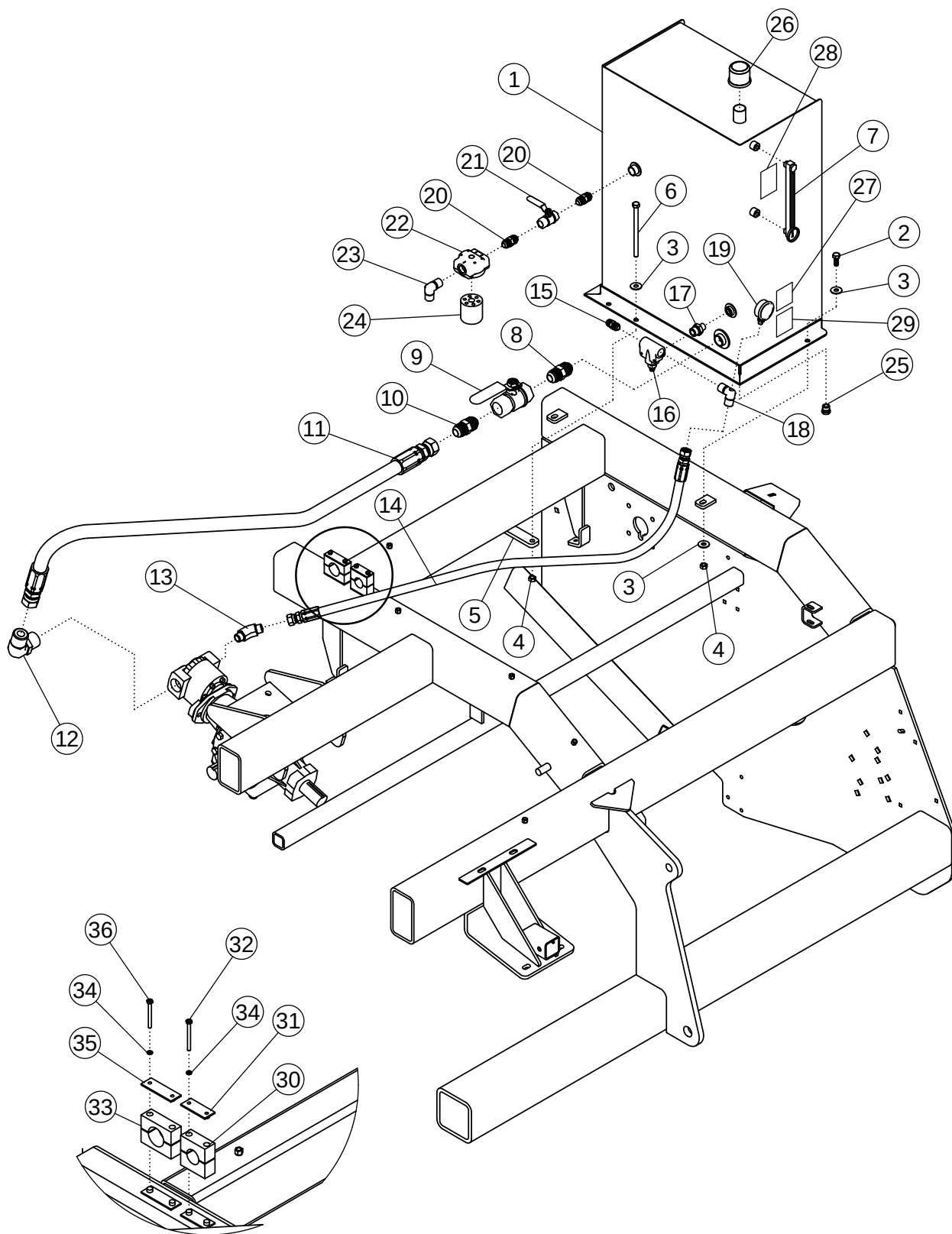
| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 68092    | WLDMT-BRACKET FLOW CONTROL     | 1   |
| 2    | 58985    | VALVE-FLOW CONTROL- 3/4" FP    | 2   |
|      | 64414    | SEAL KIT FOR 58985             |     |
| 3    | 59524    | WLDMT-ARM FLOW CONTROL Z.P.    | 1   |
| 4    | 59633    | ACTUATOR-12VDC 4" STROKE       | 1   |
| 5    | 59463    | SPACER                         | 4   |
| 6    | 1030946  | NUT-TOPLOCK: .25 NC GR5 ZP     | 6   |
| 7    | 1013940  | BOLT-HEX: .25 X 1.25 NC GR5    | 1   |
| 8    | 59206    | BRACKET-FLOW CONTROL ZP        | 1   |
| 9    | 54314    | PIN-ROLL .19 X .75 ZP          | 3   |
| 10   | 1030776  | BOLT-HEX: .25 X 4.00 NC GR5    | 4   |
| 11   | 1020416  | WASHER-FLAT: .25 ZP            | 15  |
| 12   | 59042    | FTG-ADAPTER: 12MP-12MJ         | 6   |
| 13   | 59041    | FTG-ELBOW: 12MJ-12FJX 90       | 7   |
| 14   | 63471    | ASSY-TUBE LINE .75 X 5.25 0-0  | 1   |
| 15   | 58986    | FTG-TEE: 12MJ-12MJ-12MJ        | 1   |
| 16   | 59888    | FTG-TEE: 12MJ-12FJX-12MJ       | 1   |
| 17   | 59881    | BRACKET-BOLT PLATE             | 4   |
| 18   | 58176    | BOLT-HEX: .38 X 3.50 NC GR5 ZP | 4   |
| 19   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP     | 4   |





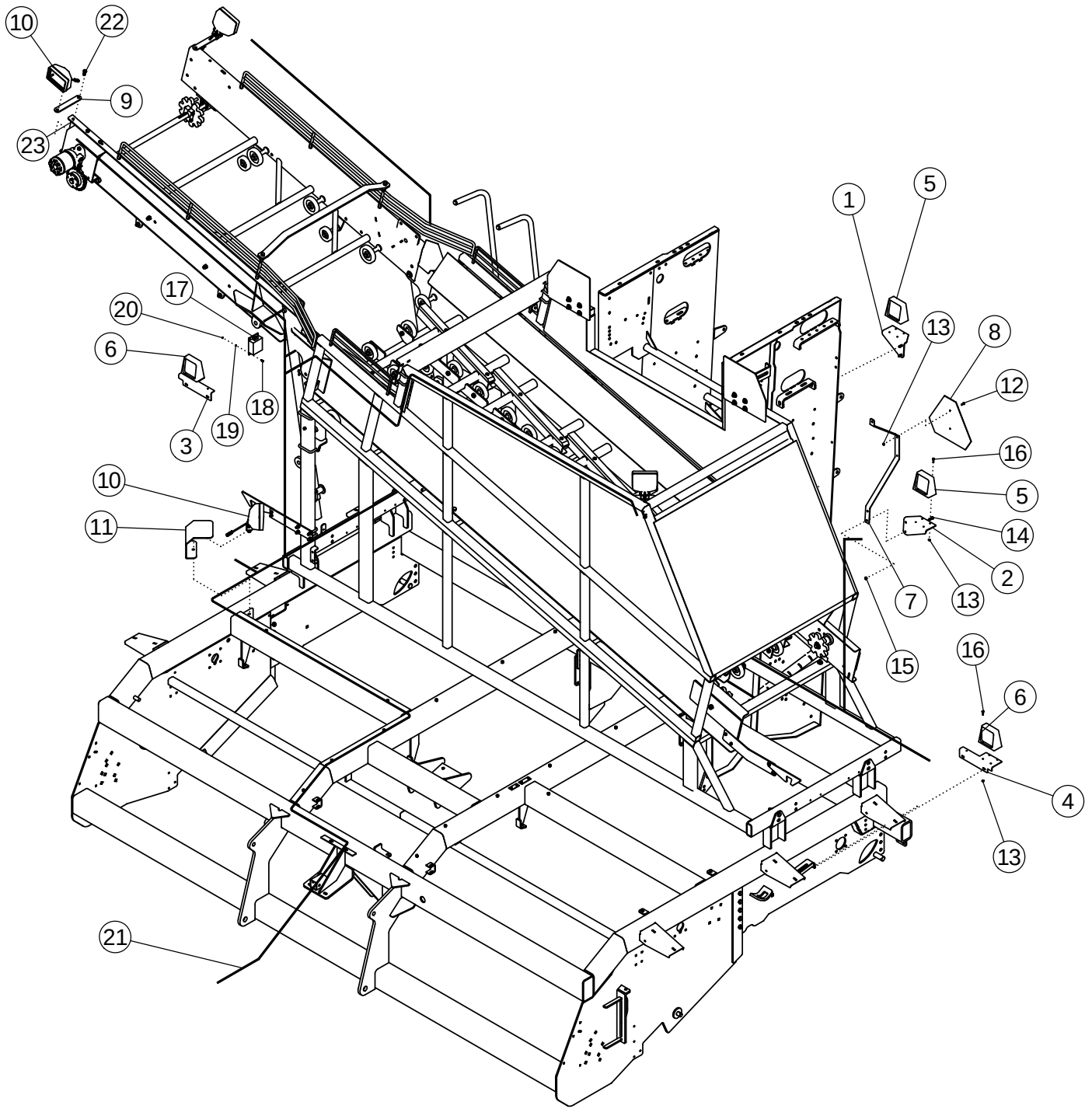
# TANK HYDRAULICS

| ITEM | PART NO. | DESCRIPTION                         | QTY |
|------|----------|-------------------------------------|-----|
| 1    | 54825    | BRACKET-HOSE ZP                     | 2   |
| 2    | 62904    | GUARD-SELECTOR VALVE                | 1   |
| 3    | 58470    | VALVE-SELECTOR                      | 1   |
| 4    | 59390    | BOLT-HEX: .38 X 2.25 NC GR5 ZP      | 2   |
| 5    | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP          | 5   |
| 6    | 56231    | FTG-TEE: 6MJ-6FJX-6MJ               | 1   |
| 7    | 56226    | FTG-ADAPTER: 8MB-8MJ                | 4   |
| 8    | 300072   | FITTING-RESTRICTOR (6MJ-6FJ R 1/16) | 1   |
| 9    | 58867    | HOSE: .38 X 110 6FJX-6FJX           | 1   |
| 10   | 56190    | FTG-PLUG: 8MB                       | 1   |
| 11   | 50714    | CLAMP 1/2" ZP                       | 10  |
| 12   | 300070   | VALVE-CHECK: 8MB-8FJ FLOW F-->M     | 1   |
| 13   | 58515    | FTG-ELBOW: 8MB-8MJ-45               | 1   |
| 14   | 300069   | FTG-ADAPTER: 8FB-10MB               | 1   |
| 15   | 56229    | FTG-ELBOW: 10MB-8MJ-45              | 1   |
| 16   | 58889    | CYLINDER-HYD 2.5 X 16               | 2   |
| 17   | 58557    | FTG-ELBOW: 8MB-6MJ 90               | 2   |
| 18   | 58547    | FTG-PLUG: 8MB BREATHER              | 2   |
| 19   | 1011586  | WASHER-LOCK: .38 ZP                 | 7   |
| 20   | 1011602  | BOLT-HEX: .38 X 1.50 NC GR5 ZP      | 3   |
| 21   | 1011600  | BOLT-HEX: .38 X 1.00 NC GR5 ZP      | 7   |
| 22   | 36290    | PIONEER TIP 8010-15P (#8 ORB)       | 2   |
| 23   | 50779    | HOSE-CLAMP                          | 2   |
| 24   | 300076   | HOSE: .50 X 262 8MB-8FJX            | 2   |
| 25   | 59889    | HOSE: .50 X 161 X 8FJX-8FJX         | 2   |
| 26   | 44159    | HOSE: .38 X 040 6FJX-6FJX           | 1   |
| 27   | 66624    | FTG-ADAPTER: 6MJ-8MB                | 1   |
| 28   | 57897    | FTG-ELBOW: 6MJ-6FJX-90              | 1   |
| 29   | 301538   | FTG-ELBOW: 6MJ-6FJX-45              | 1   |
| 30   | 301298   | WLDMT-CYLINDER LUG                  | 2   |
| 31   | 1013918  | BOLT-HEX: .63 X 1.75 NC GR5 ZP      | 8   |
| 32   | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP          | 8   |
| 33   | 1011595  | BOLT-HEX: .25 X .75 NC GR5 ZP       | 2   |
| 34   | 1020416  | WASHER-FLAT: .25 ZP                 | 2   |
| 35   | 1030946  | NUT-TOPLOCK: .25 NC GR5 ZP          | 2   |



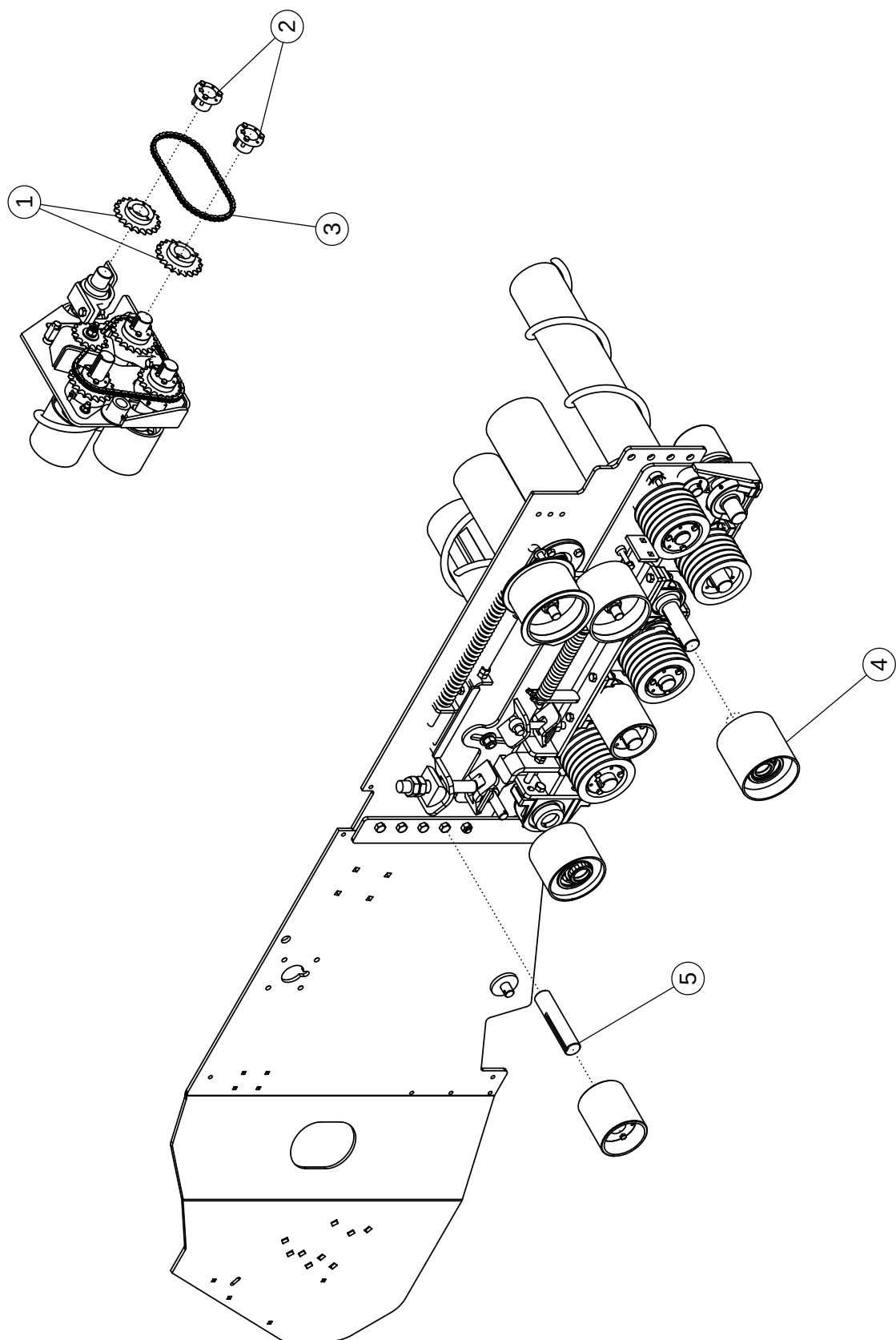
# HYDRAULIC TANK

| ITEM | PART NO. | DESCRIPTION                       | QTY |
|------|----------|-----------------------------------|-----|
| 1    | 58079    | HYDRAULIC TANK-PAINTED            | 1   |
| 2    | 1011606  | BOLT-HEX: .50 X 1.25 NC GR5 ZP    | 2   |
| 3    | 1014443  | WASHER-FLAT: .50 ZP               | 6   |
| 4    | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP        | 4   |
| 5    | 58204    | BAR - BOLTING                     | 1   |
| 6    | 1032514  | BOLT-HEX: .50 X 7.50 NC GR5 ZP    | 2   |
| 7    | 58914    | GAUGE-LEVEL & TEMP                | 1   |
| 8    | 58978    | FTG-ADAPTER: 20MP-20MP            | 1   |
| 9    | 58979    | VALVE-BALL: 20FP-20FP             | 1   |
| 10   | 62209    | FTG-ADAPTER: 20MP-20MJ            | 1   |
| 11   | 62213    | HOSE: 1.25 X 084 20FJX-20FJX      | 1   |
| 12   | 58980    | FTG-ELBOW: 24MB-20MJ-90           | 1   |
| 13   | 62212    | FTG-ELBOW: 16MB-12MJ-45           | 1   |
| 14   | 62517    | HOSE: .75 X 079 12FJX-12FJX       | 1   |
| 15   | 59042    | FTG-ADAPTER: 12MP-12MJ            | 1   |
| 16   | 58190    | VALVE-RELIEF                      | 1   |
| 17   | 58466    | FTG-ADAPTER: 12MP-8MP             | 1   |
| 18   | 58983    | FTG-ELBOW: 12MP-12MJ-90 W/.25" FP | 1   |
| 19   | 62518    | GAUGE-PRESSURE: 1/4"MP 3000 PSI   | 1   |
| 20   | 58196    | FTG-ADAPTER: 12MP-12MP            | 2   |
| 21   | 59165    | VALVE-BALL 3/4FP - 3/4FP          | 1   |
| 22   | 58690    | FILTER HEAD                       | 1   |
| 23   | 59044    | FTG-ELBOW: 12MP-12MJ-90           | 1   |
| 24   | 58691    | FILTER-HYDRAULIC                  | 1   |
| 25   | 55718    | FTG-PLUG: 8MB                     | 1   |
| 26   | 58197    | CAP-FILLER                        | 1   |
| 27   | 62964    | DECAL-WARNING                     | 1   |
| 28   | 64428    | DECAL-HYD TANK SPECS              | 1   |
| 29   | 64429    | DECAL-WARNING BALL VALVE          | 1   |
| 30   | 64645    | CLAMP-STAUFF 6445PPH (2 HALVES)   | 1   |
| 31   | 64646    | PLATE-COVER DP5                   | 1   |
| 32   | 1032287  | BOLT-HEX: .25 X 2.75 NC GR5 ZP    | 2   |
| 33   | 64612    | CLAMP-STAUFF 5278PPH (2 HALVES)   | 1   |
| 34   | 1013242  | WASHER-LOCK: .25 ZP               | 4   |
| 35   | 64613    | PLATE-COVER DP6                   | 1   |
| 36   | 1032285  | BOLT-HEX: .25 X 2.50 NC GR5 ZP    | 2   |



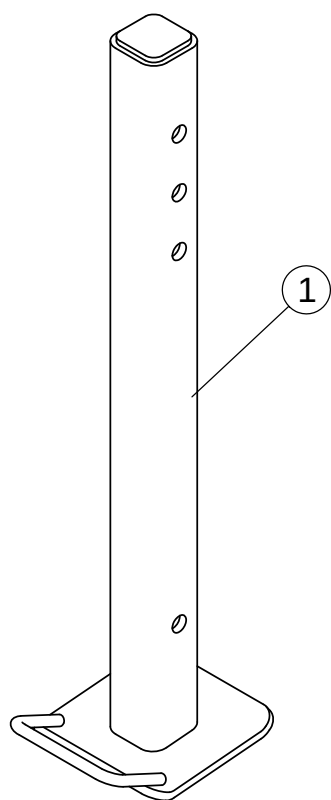
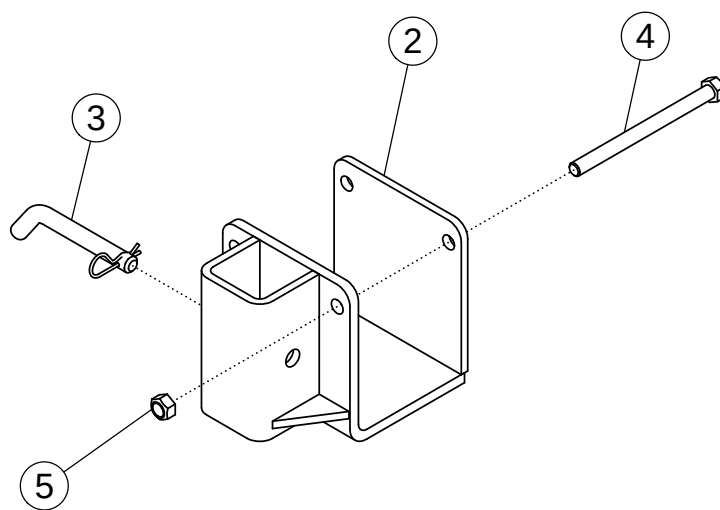
# LIGHT KIT

| ITEM | PART NO. | DESCRIPTION                                | QTY |
|------|----------|--------------------------------------------|-----|
| 1    | 64236    | BRACKET-LIGHT RH RED                       | 1   |
| 2    | 64235    | BRACKET-LIGHT LH RED                       | 1   |
| 3    | 64175    | BRACKET RH                                 | 1   |
| 4    | 64176    | BRACKET LH                                 | 1   |
| 5    | 65953    | LAMP-RED TAIL                              | 2   |
| 6    | 65954    | LAMP-AMBER TAIL                            | 2   |
| 7    | 64290    | MOUNT-SMV SIGN                             | 1   |
| 8    | 65329    | SIGN-SMV ASAE                              | 1   |
| 9    | 57168    | LIGHT BRACKET                              | 2   |
| 10   | 62900    | ASSY - LIGHT FLOOD W/CON                   | 4   |
| 11   | 62894    | GUARD-GRABROLL LIGHT                       | 1   |
| 12   | 1011595  | BOLT-HEX: .25 X .75 NC GR5 ZP              | 2   |
| 13   | 1030946  | NUT-TOPLOCK: .25 NC GR5 ZP                 | 18  |
| 14   | 1011601  | BOLT-HEX: .38 X 1.25 NC GR5 ZP             | 4   |
| 15   | 1016999  | NUT-TOPLOCK .375 NC GR5 ZP                 | 4   |
| 16   | 1013423  | BOLT-HEX: .25 X 1.00 NC GR5 ZP             | 16  |
| 17   | 65341    | MODULE-INTERFACE                           | 1   |
| 18   | 0100615  | BOLT: .19 X .75 NC GR5 ZP                  | 4   |
| 19   | 1012061  | WASHER-LOCK: .19 ZP                        | 4   |
| 20   | 1011588  | NUT-HEX: .19 NC GR2 ZP                     | 4   |
| 21   | 64283    | HARNESS-HARVESTER                          | 1   |
| 22   | 1011606  | BOLT-HEX: .50 X 1.25 NC GR5 ZP             | 2   |
| 23   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP                 | 2   |
| 24   | 1013122  | TIE-CABLE, NYLON 14.00" (NOT SHOWN)        | 40  |
| 25   | 62833    | CLAMP-ADHESIVE BACKED CABLE (NOT SHOWN)    | 8   |
| 26   | 1011600  | BOLT-HEX: .38 X 1.00 NC GR5 ZP (NOT SHOWN) | 1   |
| 27   | 64047    | ANGLE-GUARD (NOT SHOWN)                    | 2   |



## REVERSE #4 CLEANING ROLL #62111 (OPTIONAL)

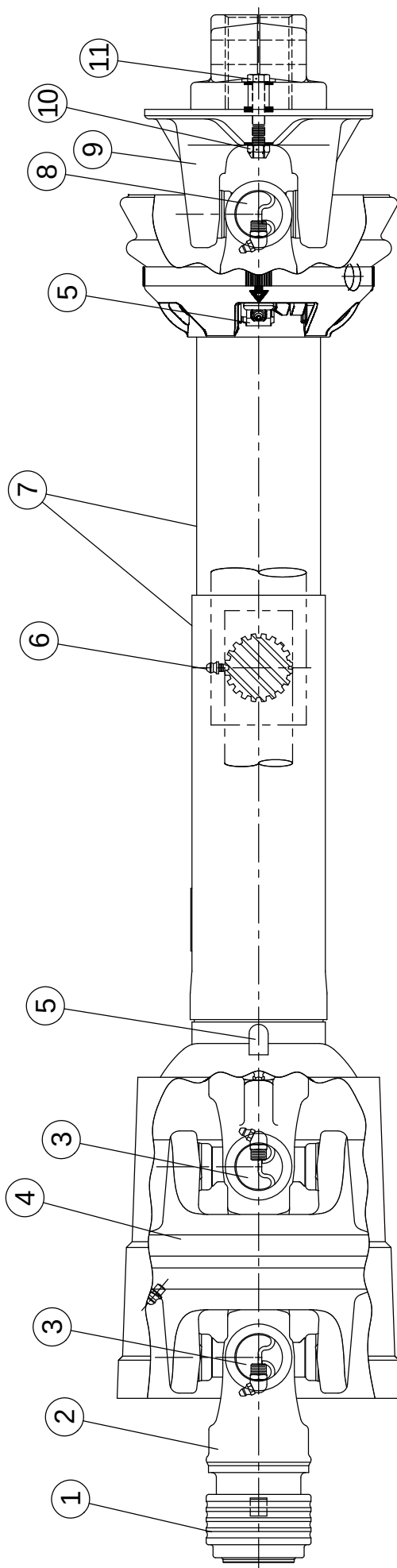
| ITEM | PART NO. | DESCRIPTION             | QTY |
|------|----------|-------------------------|-----|
| 1    | 53649    | SPROCKET H60-P20        | 2   |
| 2    | 53641    | HUB P1 1.75 (WITH KEY)  | 2   |
| 3    | 62110    | CHAIN-ROLLER 60H-1R-045 | 1   |
| 4    | 56409    | ASSY-IDLER PULLEY 8R    | 1   |
| 5    | 62108    | SHAFT-STUB REVERSE #4   | 1   |





## HARVESTER STAND #63397 (OPTIONAL)

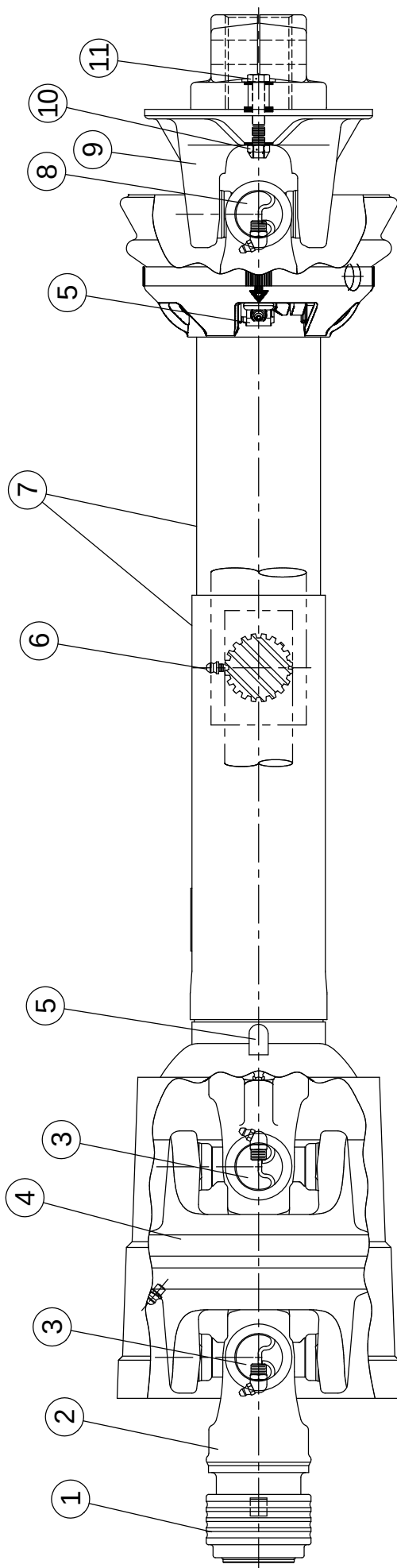
| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 63382    | WLDMT-STAND SUPPORT            | 1   |
| 2    | 63377    | WLDMT-STAND MOUNT              | 1   |
| 3    | 63407    | PIN-BENT                       | 1   |
| 4    | 1018957  | BOLT-HEX: .63 X 8.00 NC GR5 ZP | 2   |
| 5    | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP     | 2   |



# PTO DRIVELINE #51481

## 1.75" - 20 SPLINE

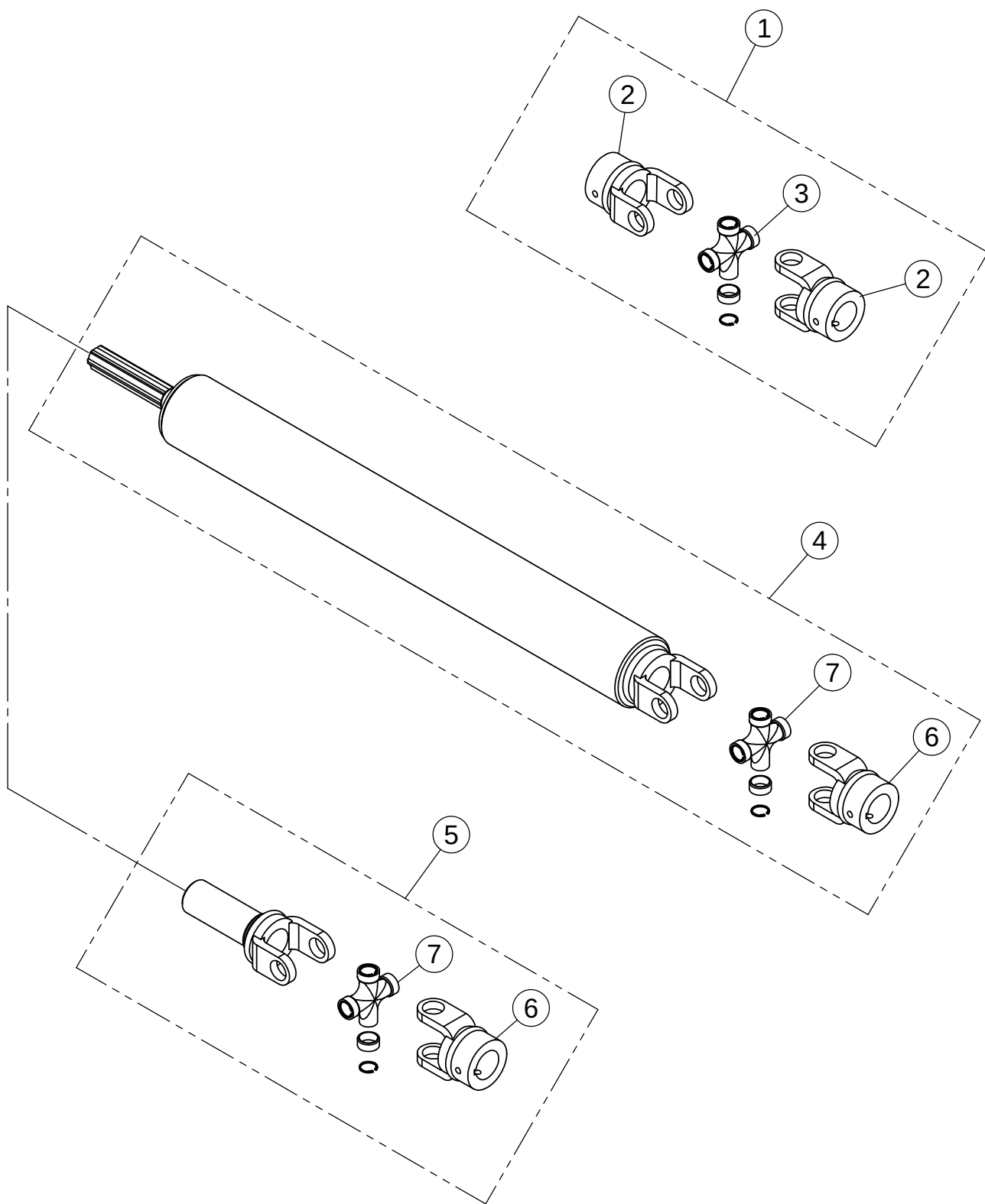
| ITEM | PART NO. | DESCRIPTION                              | QTY |
|------|----------|------------------------------------------|-----|
| 1    | 62123    | KT-SAFETY SLIDE LOCK REPAIR 1.750"       | 1   |
| 2    | 54157    | YOKE ASSY-SAFETY SLIDE LOCK 1.750" CAT 5 | 1   |
| 3    | 54159    | KT-CROSS & BEARING CAT 5                 | 2   |
| 4    | 64411    | HOUSING-CV CENTER ASSY CAT 5             | 1   |
| 5    | 64398    | KT-NYLON REPAIR UNIVERSAL                | 2   |
| 6    | 54161    | ZERK-DRIVE LUBE FTG (PRESSED IN)         | 4   |
| 7    | 64412    | GUARD SET-CV PTO HRV MAX 74" EXT.        | 1   |
| 8    | 54172    | KT-CROSS & BEARING 35E SERIES            | 1   |
| 9    | 57286    | ASSY-BALL SHEAR HRV                      | 1   |
| 10   | 1030700  | NUT-TOPLOCK: .31 NC GR5 ZP               | 1   |
| 11   | 1011285  | BOLT-HEX: .31 X 2.00 NC GR5 ZP           | 1   |



# PTO DRIVELINE #51480

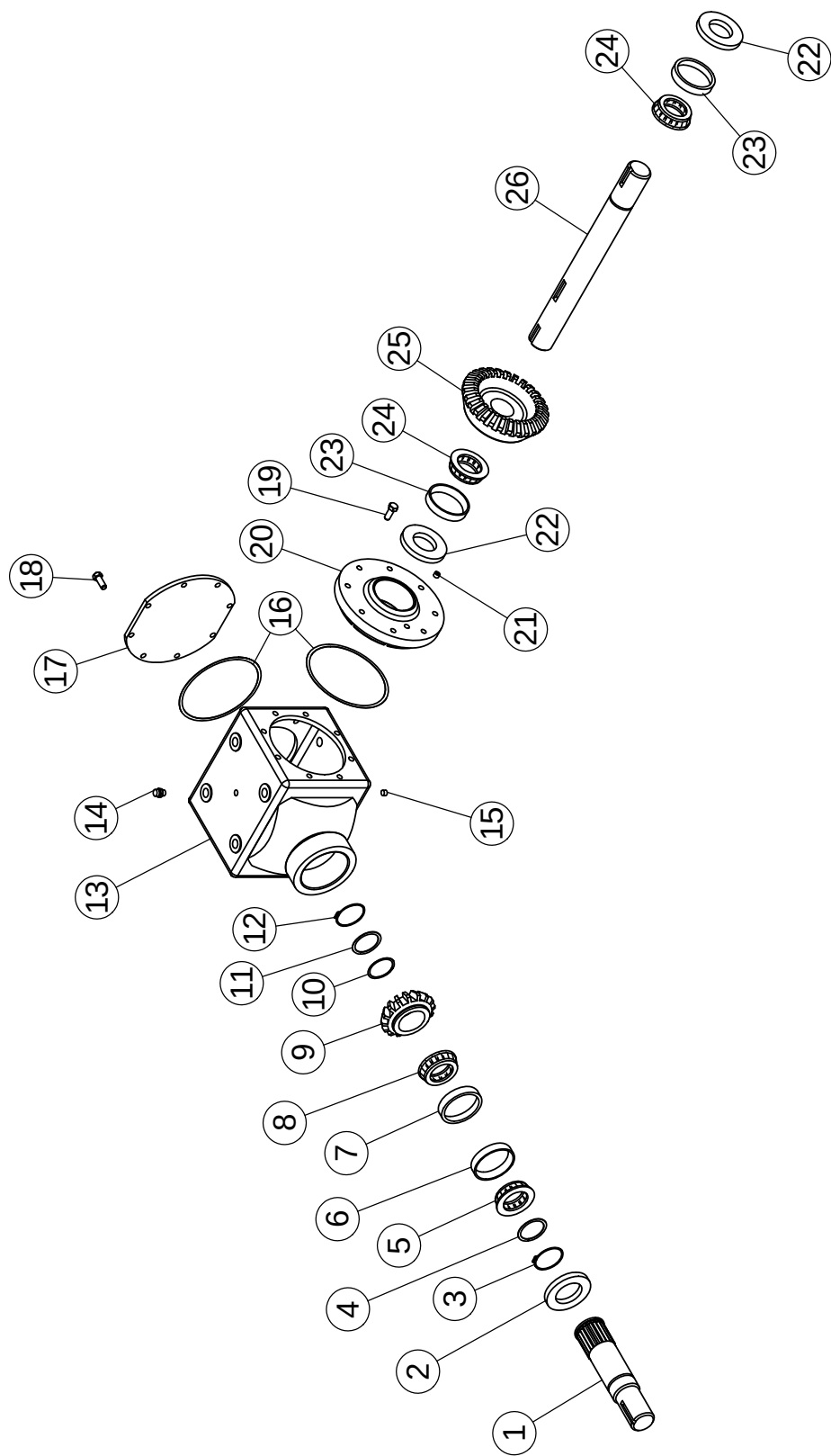
## 1.375" - 21 SPLINE

| ITEM | PART NO. | DESCRIPTION                              | QTY |
|------|----------|------------------------------------------|-----|
| 1    | 62122    | KT-SAFETY SLIDE LOCK REPAIR 1.375"       | 1   |
| 2    | 54156    | YOKE ASSY-SAFETY SLIDE LOCK 1.375" CAT 5 | 1   |
| 3    | 54159    | KT-CROSS & BEARING CAT 5                 | 2   |
| 4    | 64411    | HOUSING-CV CENTER ASSY CAT 5             | 1   |
| 5    | 64398    | KT-NYLON REPAIR UNIVERSAL                | 2   |
| 6    | 54161    | ZERK-DRIVE LUBE FTG (PRESSED IN)         | 4   |
| 7    | 64412    | GUARD SET-CV PTO HRV MAX 74" EXT.        | 1   |
| 8    | 54172    | KT-CROSS & BEARING 35E SERIES            | 1   |
| 9    | 57286    | ASSY-BALL SHEAR HRV                      | 1   |
| 10   | 1030700  | NUT-TOPLOCK: .31 NC GR5 ZP               | 1   |
| 11   | 1011285  | BOLT-HEX: .31 X 2.00 NC GR5 ZP           | 1   |



## DRIVELINE COMPONENTS

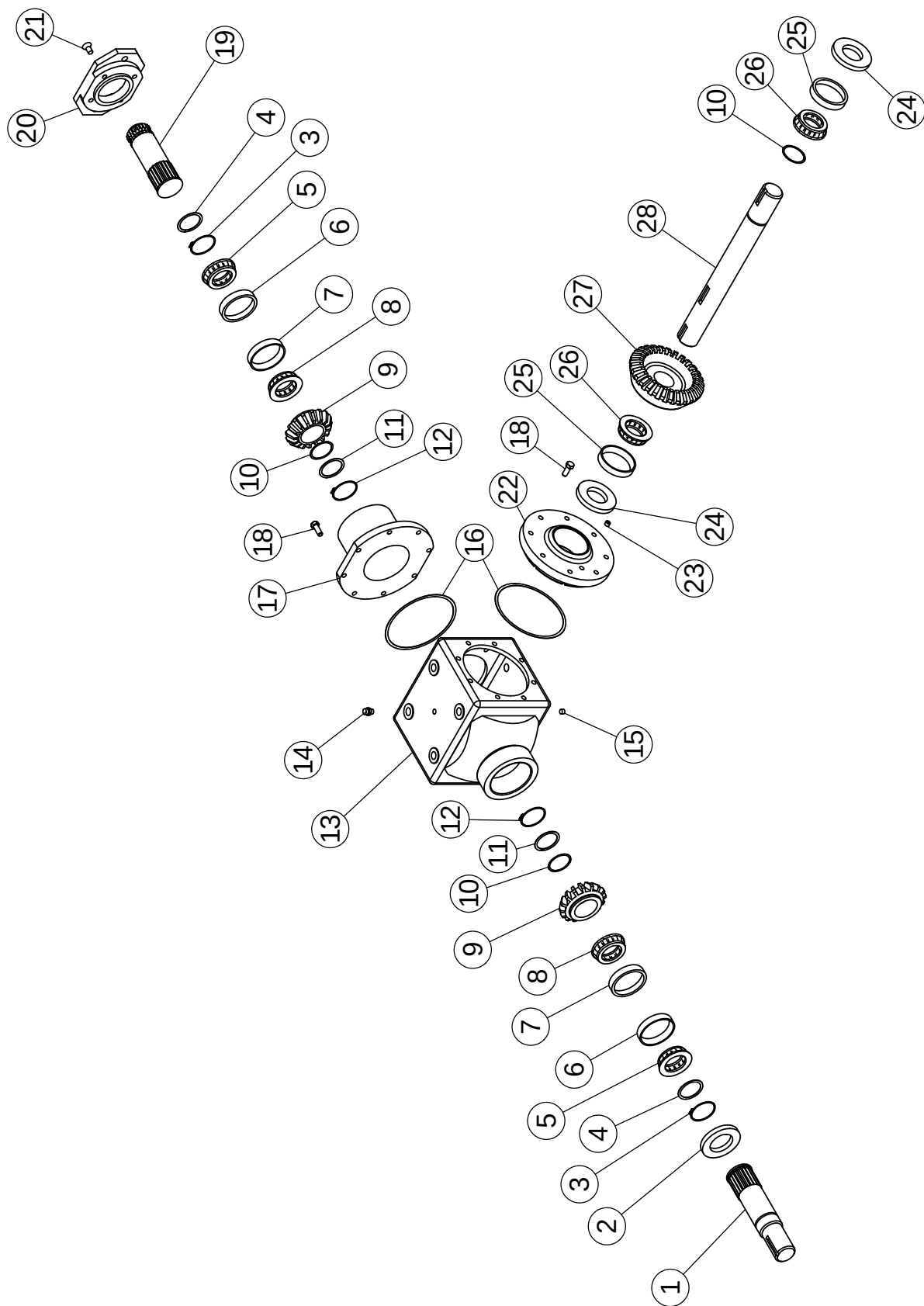
| ITEM | PART NO. | DESCRIPTION             | QTY |
|------|----------|-------------------------|-----|
| 1    | 53642    | U-JOINT                 | 1   |
| 2    | 55035    | YOKE 1.75"              | 2   |
| 3    | 54172    | 35E CROSS & BEARING KIT | 1   |
| 4    | 57923    | DRIVE SHAFT 49.25"      | 1   |
|      | 57924    | DRIVE SHAFT 72.50"      |     |
| 5    | 57925    | DRIVE COUPLER           | 1   |
| 6    | 62037    | YOKE 1.38"              | 1   |
| 7    | 58876    | CROSS KIT U-JOINT 14E   | 1   |





# GEARBOX (1.81:1) #63846 (PRIMARY)

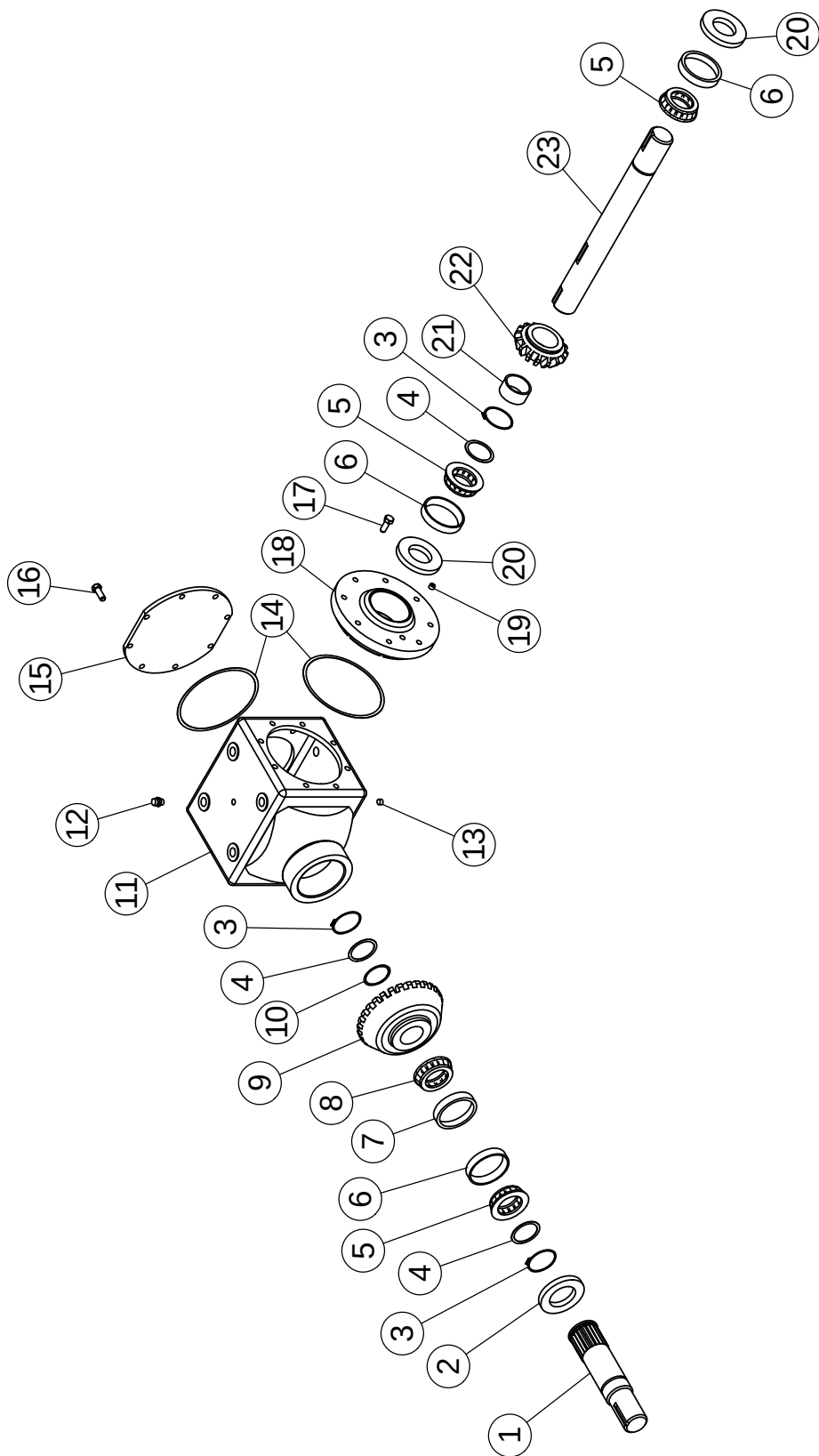
| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 62721    | QUILL SHAFT                    | 1   |
| 2    | 62722    | SEAL: 2.00 X 3.263             | 1   |
| 3    | 62724    | SNAP RING                      | 1   |
| 4    | 62723    | WASHER 2.00 X .134             | 1   |
| 5    | 62725    | BEARING CONE                   | 1   |
| 6    | 62726    | BEARING CUP                    | 1   |
| 7    | 62727    | BEARING CUP                    | 1   |
| 8    | 62728    | BEARING CONE                   | 1   |
| 9    | 62729    | PINION-16 TOOTH                | 1   |
| 10   | 62730    | SHIM: 1.75 X .007              | 1   |
| 11   | 62731    | WASHER 1.75 X .179             | 1   |
|      | 68599    | WASHER 1.75 X .135             |     |
| 12   | 62732    | SNAP RING                      | 1   |
| 13   | 62733    | CASE-900 SERIES                | 1   |
| 14   | 64408    | VENT PLUG: .50 NPT (SQ. HD.)   | 1   |
| 15   | 62735    | PLUG: .50 NPT                  | 1   |
| 16   | 62736    | SHIM-COVER                     | 2   |
| 17   | 64434    | PLATE                          | 1   |
| 18   | 1011599  | BOLT-HEX: .38 X .75 NC GR5 ZP  | 8   |
| 19   | 62738    | BOLT-HEX: .38 X 1.00 NC GR5 NP | 8   |
| 20   | 62742    | COVER-OPEN .375 NPT            | 1   |
| 21   | 62743    | PLUG: .38 NPT                  | 1   |
| 22   | 62744    | OIL SEAL: 1.75 X .313          | 2   |
| 23   | 62745    | BEARING CUP                    | 2   |
| 24   | 62746    | BEARING CONE                   | 2   |
| 25   | 64410    | GEAR-29 TOOTH                  | 1   |
| 26   | 64409    | THRU SHAFT                     | 1   |



# GEARBOX (1.81:1) #62396

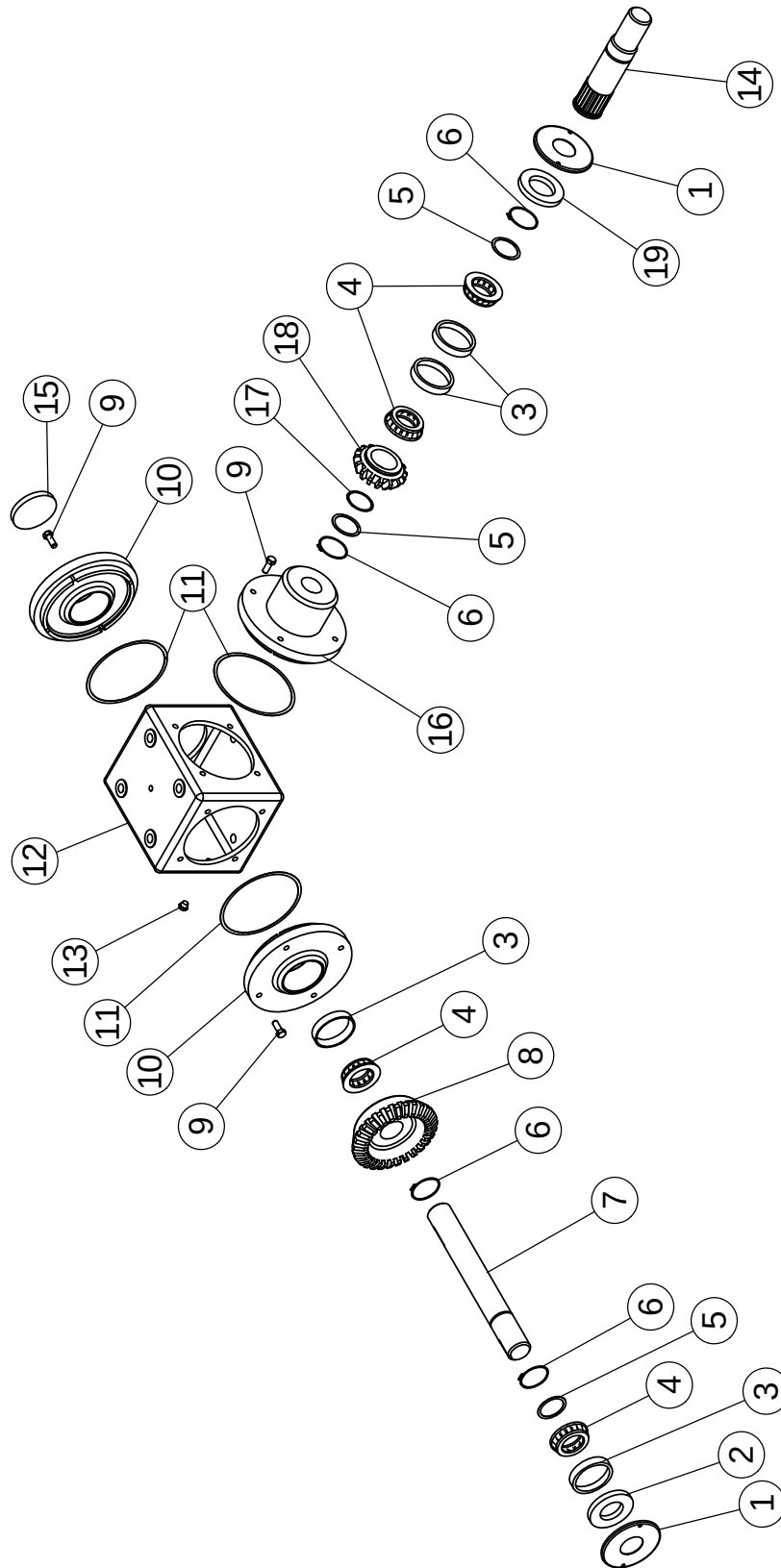
## (PRIMARY: ONBOARD OPTION)

| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 62721    | QUILL SHAFT                    | 1   |
| 2    | 62722    | SEAL: 2.00 - 3.26              | 1   |
| 3    | 62724    | SNAP RING                      | 2   |
| 4    | 62723    | WASHER 2.00 X .13              | 2   |
| 5    | 62725    | BEARING CONE                   | 2   |
| 6    | 62726    | BEARING CUP                    | 2   |
| 7    | 62727    | BEARING CUP                    | 2   |
| 8    | 62728    | BEARING CONE                   | 2   |
| 9    | 62729    | PINION-16 TOOTH                | 2   |
| 10   | 62730    | SHIM: 1.75 X .007              | 3   |
| 11   | 62731    | WASHER 1.75 X .179             | 2   |
|      | 68599    | WASHER 1.75 X .135             |     |
| 12   | 62732    | SNAP RING                      | 2   |
| 13   | 62733    | CASE-900 SERIES                | 1   |
| 14   | 64408    | VENT PLUG: .50 NPT (SQ. HD.)   | 1   |
| 15   | 62735    | PLUG: .50 NPT                  | 1   |
| 16   | 62736    | SHIM-COVER                     | 2   |
| 17   | 62737    | QUILL HOUSING                  | 1   |
| 18   | 62738    | BOLT-HEX: .38 X 1.00 NC GR5 NP | 16  |
| 19   | 62739    | QUILL SHAFT                    | 1   |
| 20   | 62740    | FLANGE: 'SAE B' -2.00 BOLT     | 1   |
| 21   | 62741    | SFHCS: .38 X .75 NC GR5        | 4   |
| 22   | 62742    | COVER-OPEN .38 NPT             | 1   |
| 23   | 62743    | PLUG: .38 NPT                  | 1   |
| 24   | 62744    | OIL SEAL: 1.75 X .31           | 2   |
| 25   | 62745    | BEARING CUP                    | 2   |
| 26   | 62746    | BEARING CONE                   | 2   |
| 27   | 64410    | GEAR-29 TOOTH                  | 1   |
| 28   | 64409    | THRU SHAFT                     | 1   |



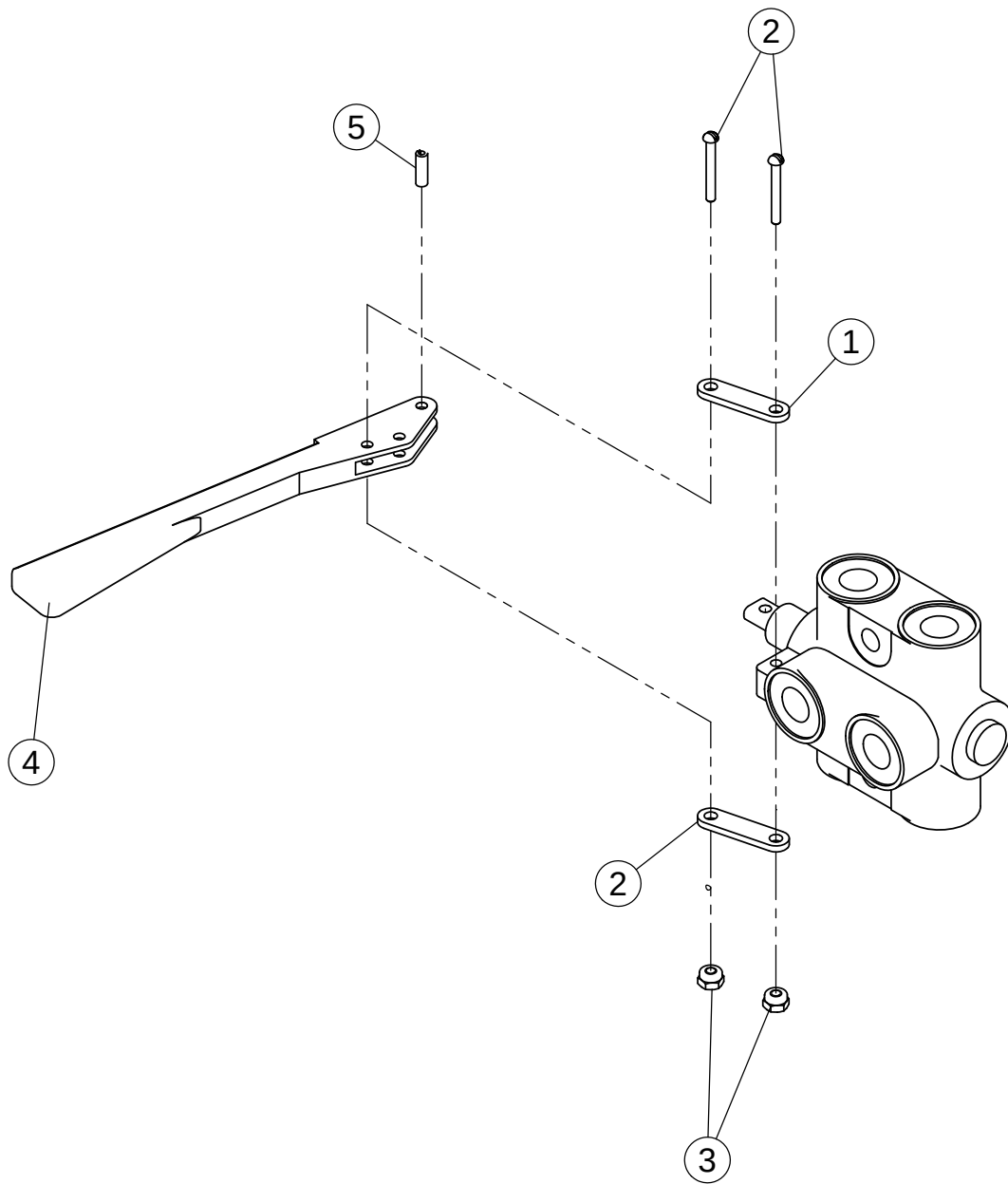
## GEARBOX (1.35:1) #63847 (SECONDARY)

| ITEM | PART NO. | DESCRIPTION                     | QTY |
|------|----------|---------------------------------|-----|
| 1    | 64435    | QUILL SHAFT                     | 1   |
| 2    | 64436    | OIL SEAL                        | 1   |
| 3    | 62732    | SNAP RING                       | 3   |
| 4    | 62731    | WASHER 1.75 X .179              | 3   |
|      | 68599    | WASHER 1.75 X .135              |     |
| 5    | 62746    | BEARING CONE                    | 3   |
| 6    | 62745    | BEARING CUP                     | 3   |
| 7    | 62727    | BEARING CUP                     | 1   |
| 8    | 64443    | BEARING CONE                    | 1   |
| 9    | 64444    | GEAR-27 TOOTH                   | 1   |
| 10   | 62730    | SHIM: 1.75 X .007               | 1   |
| 11   | 62733    | CASE-900 SERIES                 | 1   |
| 12   | 64445    | VENT PLUG: .50 NPT              | 1   |
| 13   | 62735    | PLUG: .50 NPT                   | 1   |
| 14   | 62736    | SHIM-COVER                      | 2   |
| 15   | 64434    | PLATE                           | 1   |
| 16   | 1011599  | BOLT-HEX: .38 X .75 NC GR5 ZP   | 8   |
| 17   | 62738    | BOLT-HEX: .375 X 1.00 NC GR5 NP | 8   |
| 18   | 62742    | COVER-OPEN .375 NPT             | 1   |
| 19   | 62743    | PLUG: .375 NPT                  | 1   |
| 20   | 62744    | OIL SEAL: 1.75 X .313           | 2   |
| 21   | 64446    | SPACER TUBE                     | 1   |
| 22   | 64447    | PINION-20T                      | 1   |
| 23   | 64448    | CROSS SHAFT                     | 1   |



# GEARBOX (1:1.35) # 63848 (REAR SCRUB)

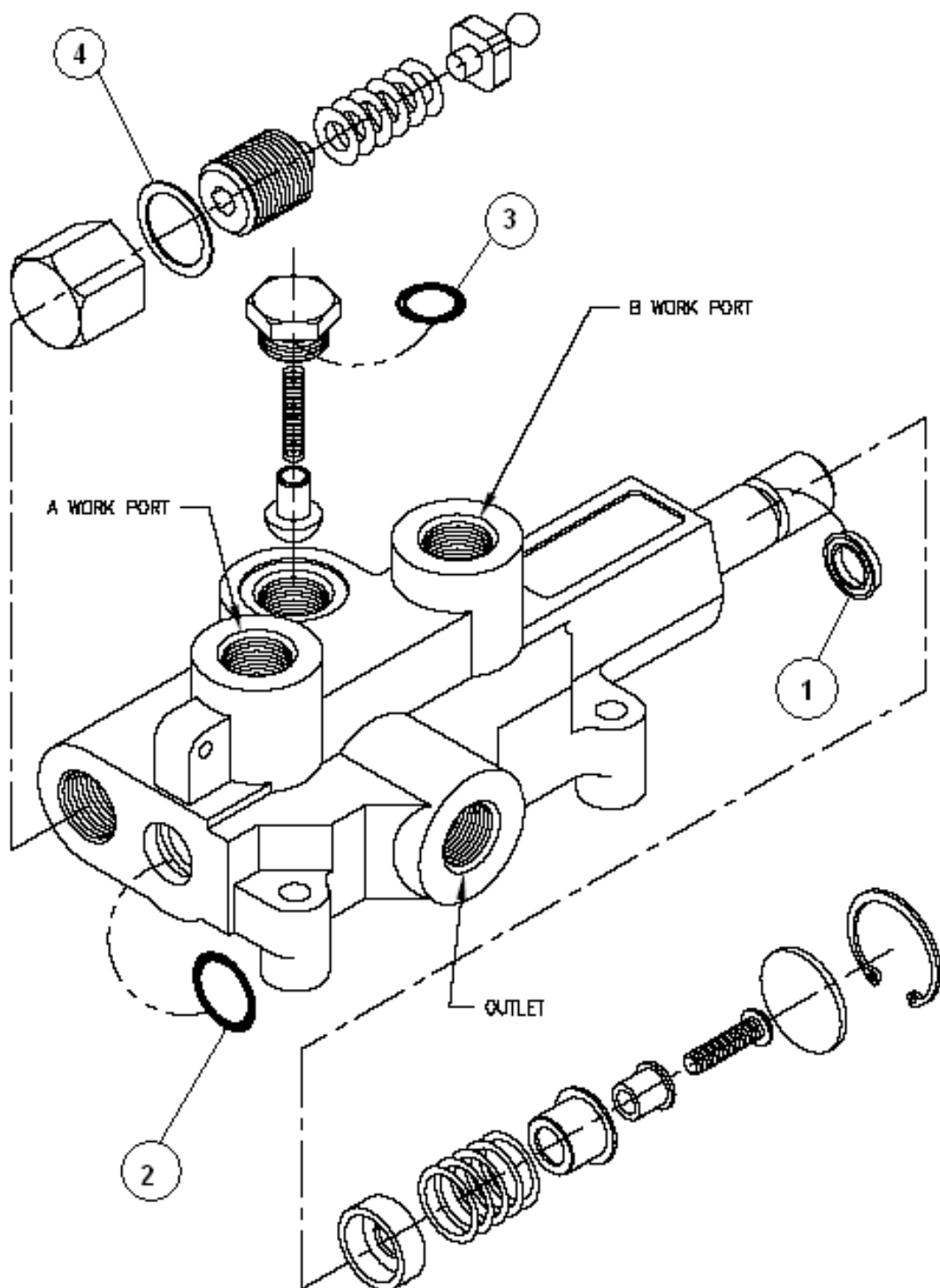
| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 64332    | SHIELD                         | 2   |
| 2    | 64449    | OIL SEAL: 1.375 - 2.375        | 1   |
| 3    | 64450    | BEARING CUP                    | 4   |
| 4    | 64451    | BEARING CONE                   | 4   |
| 5    | 64452    | WASHER: 2.00 X .179            | 3   |
| 6    | 64453    | SNAP RING                      | 4   |
| 7    | 64454    | CROSS SHAFT                    | 1   |
| 8    | 64455    | GEAR-23 TOOTH                  | 1   |
| 9    | 62738    | BOLT-HEX: .38 X 1.00 NC GR5 NP | 12  |
| 10   | 64456    | COVER-OPEN                     | 2   |
| 11   | 64457    | SHIM-COVER                     | 3   |
| 12   | 64458    | CASE-M600-3 PORT               | 1   |
| 13   | 64333    | T-VENT PLUG: .25 NPT (SQ. HD.) | 1   |
| 14   | 64464    | PINION SHAFT                   | 1   |
| 15   | 64459    | EXPANSION PLUG                 | 1   |
| 16   | 64460    | COVER                          | 1   |
| 17   | 64461    | SHIM: 1.375 X .007             | 1   |
| 18   | 64462    | PINION-17T                     | 1   |
| 19   | 64463    | OIL SEAL: 1.375 - 2.562        | 1   |





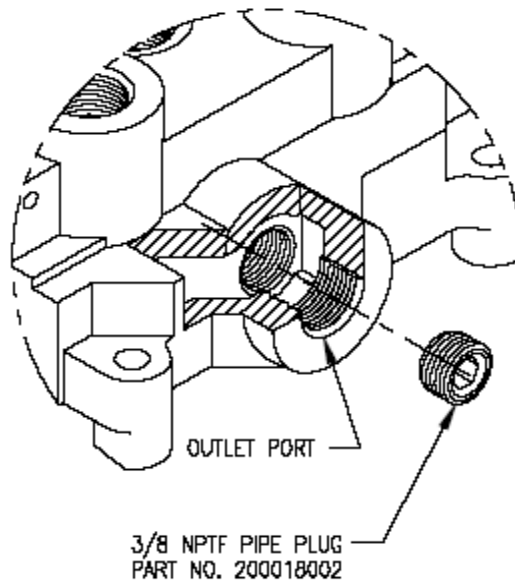
## SELECTOR VALVE #58470

| ITEM | PART NO. | DESCRIPTION                       | QTY |
|------|----------|-----------------------------------|-----|
|      | 64432    | QUAD RING SEAL KIT                | 2   |
|      | 58470-1  | HANDLE KIT                        | 1   |
| 1    | 68060    | PLATE-TAB SELECTOR VALVE ZP       | 2   |
| 2    | 1011303  | SCREW-MACH RND SLT: #10-24 X 1.25 | 2   |
| 3    | 65712    | NUT-NYLOCK: 10-24 GR2 SS          | 2   |
| 4    |          | HANDLE                            | 1   |
| 5    |          | SPRING PIN                        | 1   |



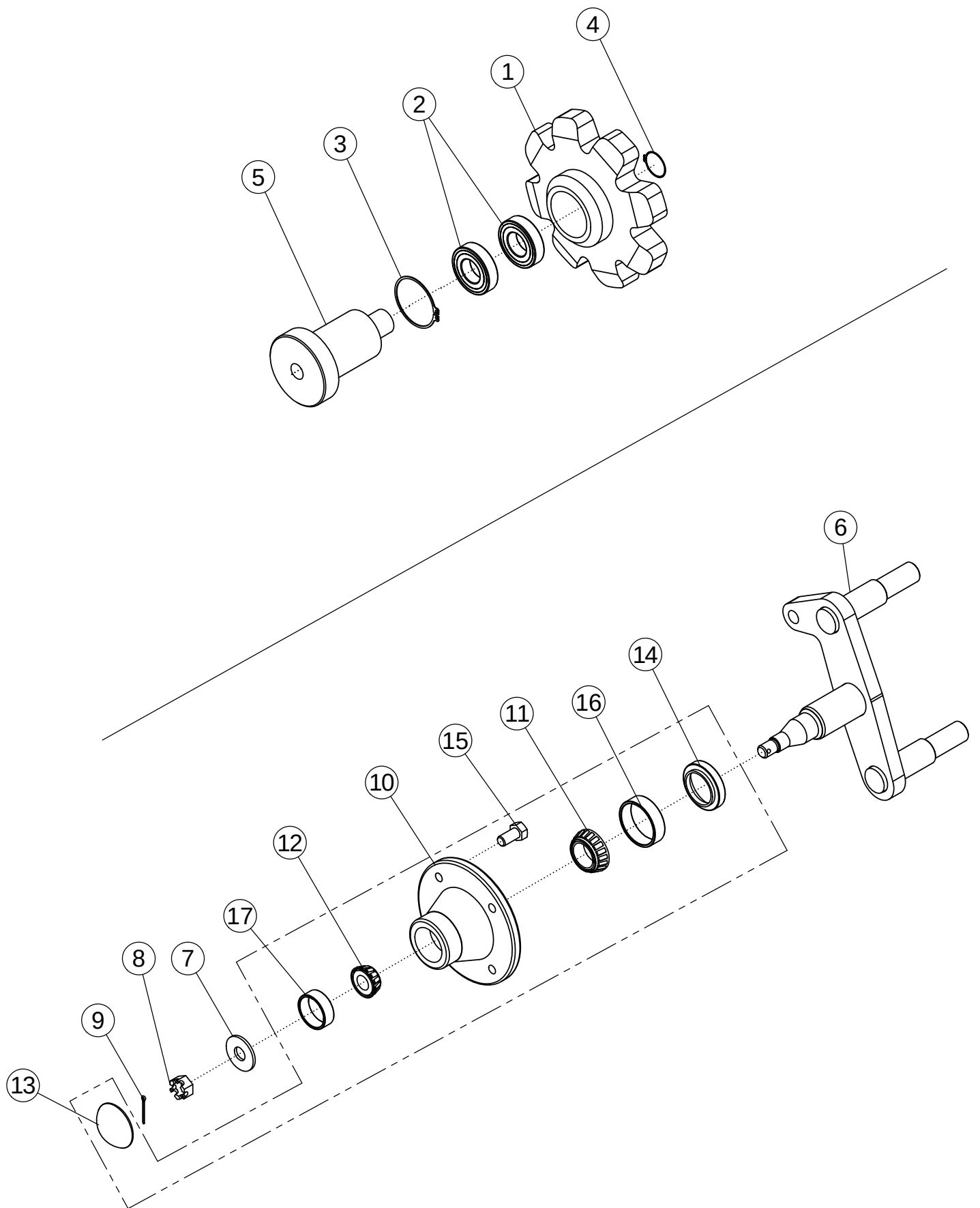
## ROW FINDER VALVE #301150

| ITEM | PART NO. | DESCRIPTION     | QTY |
|------|----------|-----------------|-----|
|      | 62757    | SEAL KIT        |     |
| 1    |          | U-CUP           | 1   |
| 2    |          | O-RING          | 1   |
| 3    |          | O-RING          | 1   |
| 4    |          | ALUMINUM WASHER | 1   |



### OPEN CENTER TO CLOSED CENTER CONVERSION

THIS FEATURE ALLOWS AN OTHERWISE OPEN CENTER VALVE TO BE CONVERTED TO CLOSED CENTER OPERATION. AS SHOWN ABOVE, A 3/8 NPTF PIPE PLUG IS INSTALLED IN THE BOTTOM OF THE OUTLET PORT TO BLOCK OPEN CENTER PASSAGE. A PIPE THREAD SEALANT SHOULD BE USED. THIS FEATURE IS STANDARD ON ALL VALVES WITH 3/4 NPTF INLET AND OUTLET PORTS. THE PIPE PLUG IS INCLUDED WITH THESE MODELS. DISCARD THE PIPE PLUG IF THE VALVE IS USED ON AN OPEN CENTER APPLICATION.



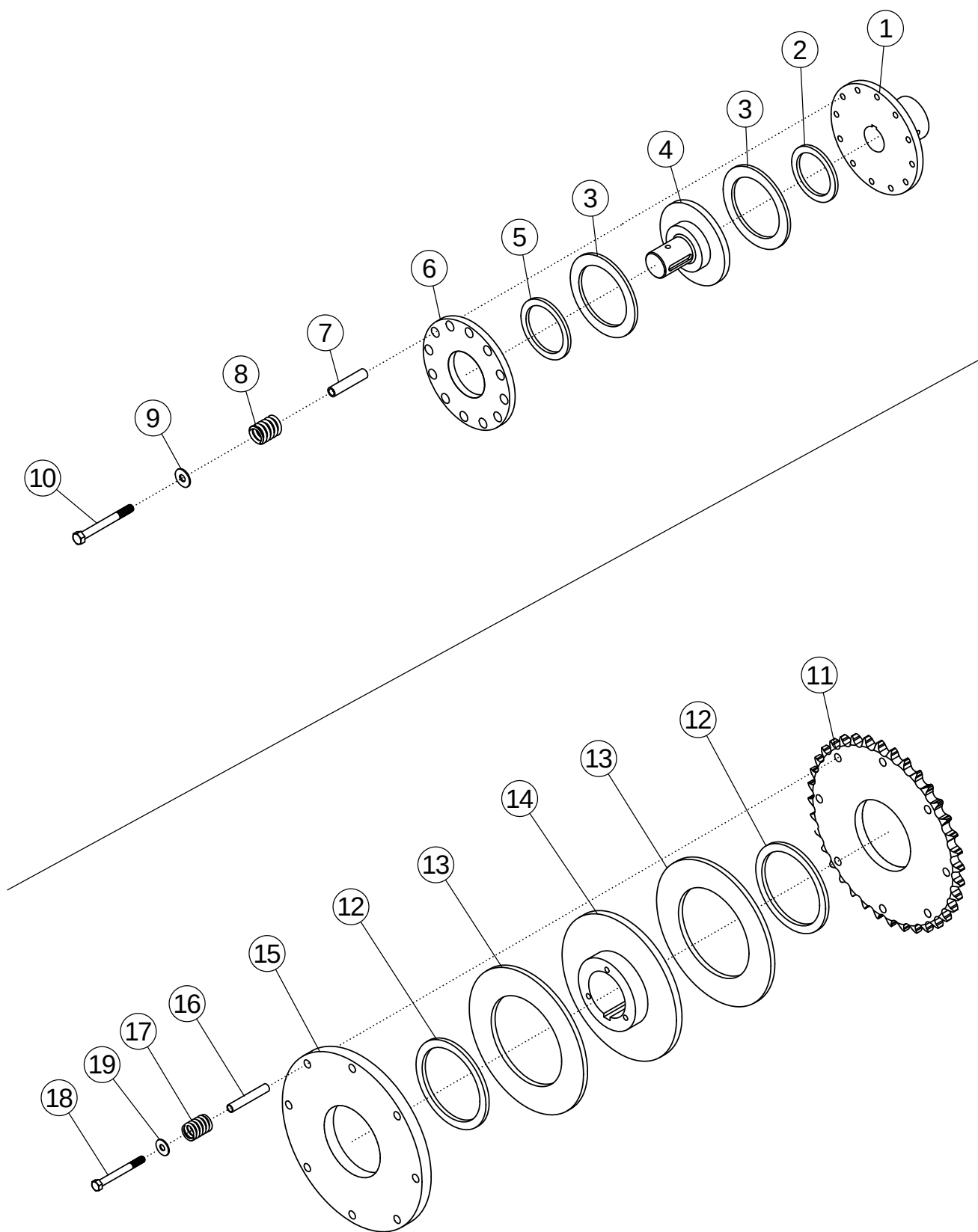
## SPROCKET #54824

| ITEM | PART NO. | DESCRIPTION      | QTY |
|------|----------|------------------|-----|
| 1    | 56893    | SPROCKET 56MM 8T | 1   |
| 2    | 54108    | BEARING 2"       | 2   |
| 3    | 54151    | SNAP RING SR11   | 1   |
| 4    | 54154    | SNAP RING SR3    | 1   |
| 5    | 56892    | STUB SHAFT       | 1   |

## BELT TIGHTENER #56422

| ITEM | PART NO. | DESCRIPTION                 | QTY |
|------|----------|-----------------------------|-----|
| 6    | 56421    | WLDMT - SPINDLE             | 1   |
| 7    | 1013623  | BUSHING-MACH: .63 NP        | 2   |
| 8    | 1013625  | NUT-HEX: SLOT .63 NF GR5 ZP | 1   |
| 9    | 1013626  | PIN-COTTER: .16 X 1.25 ZP   | 1   |
| 10   | 1015157* | HUB-MACHINING               | 1   |
| 11   | 52245*   | BEARING CONE-INNER          | 1   |
| 12   | 1013620* | CONE-BEARING                | 1   |
| 13   | 1013622* | HUB CAP                     | 1   |
| 14   | 1029527* | SEAL                        | 1   |
| 15   | 54646*   | BOLT-LUG .50 X 1.00         | 4   |
| 16   | 1012360* | CUP-BEARING: LM 67010       | 1   |
| 17   | 1013268* | CUP-BEARING: LM 11910       | 1   |
| 18   | 56951    | ASSY-HUB                    | 1   |

\*Items are included in item 18



## SLIP CLUTCH (IN-LINE) #57926

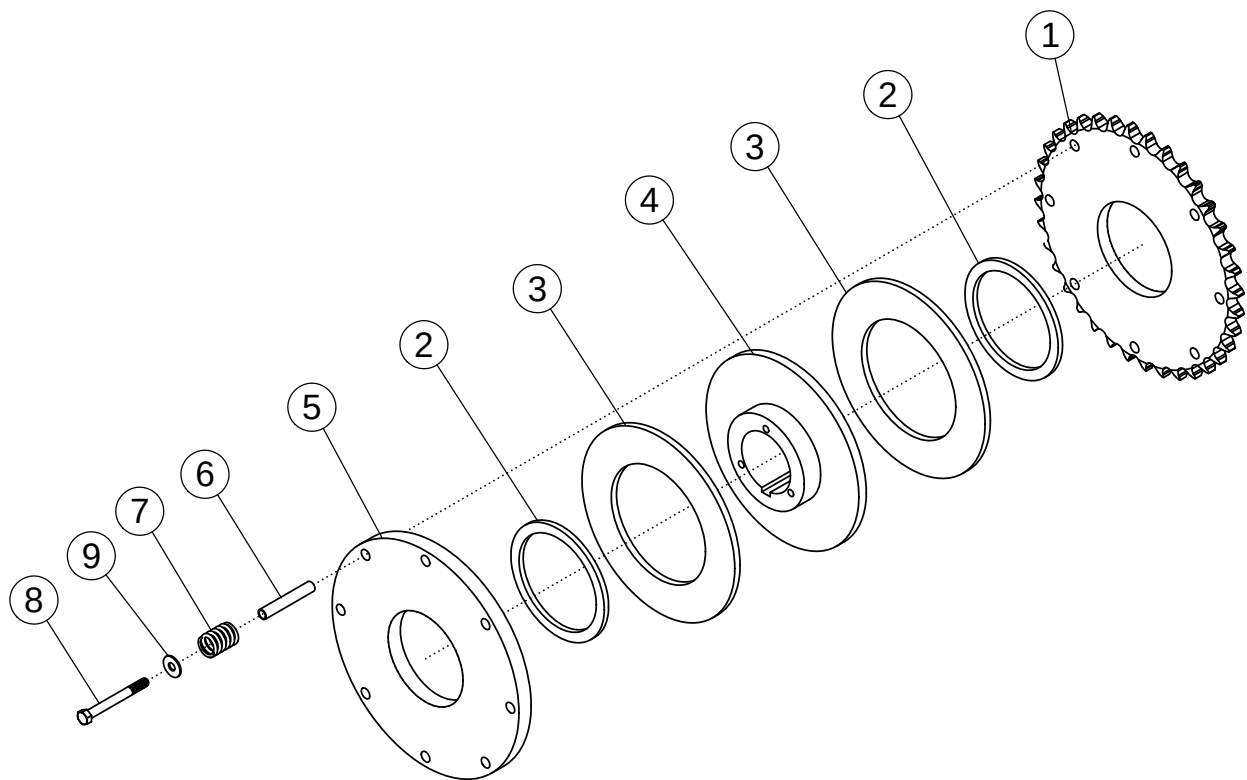
| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 58168    | HUB-DRIVE                      | 1   |
| 2    | 58169    | BUSHING-BRONZE                 | 1   |
| 3    | 58170    | DISC-FIBER                     | 2   |
| 4    | 58171    | HUB-SLIP CLUTCH                | 1   |
| 5    | 58172    | BUSHING-BRONZE                 | 1   |
| 6    | 58173    | PLATE-SLIP CLUTCH              | 1   |
| 7    | 301701   | TUBE-SLIP CLUTCH (2.38)        | 6   |
| 8    | 58174    | SPRING-SLIP CLUTCH             | 6   |
| 9    | 1011828  | WASHER-FLAT: .38 ZP            | 6   |
| 10   | 58176    | BOLT-HEX: .38 X 3.50 NC GR5 ZP | 6   |

## SLIP CLUTCH/SPOCKET #57993

| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 11   | 58177    | SPROCKET                       | 1   |
| 12   | 58207    | BUSHING-BRONZE                 | 2   |
| 13   | 58215    | DISC-FIBER                     | 2   |
| 14   | 58209    | HUB-CLUTCH                     | 1   |
| 15   | 58211    | PLATE-SLIP CLUTCH              | 1   |
| 16   | 58213    | TUBE-SLIP CLUTCH (2.870")      | 8   |
| 17   | 58174    | SPRING-SLIP CLUTCH             | 8   |
| 18   | 58176    | BOLT-HEX: .38 X 3.50 NC GR5 ZP | 8   |
| 19   | 1011828  | WASHER-FLAT: .38 ZP            | 8   |

## SLIP CLUTCH/SPOCKET #58335

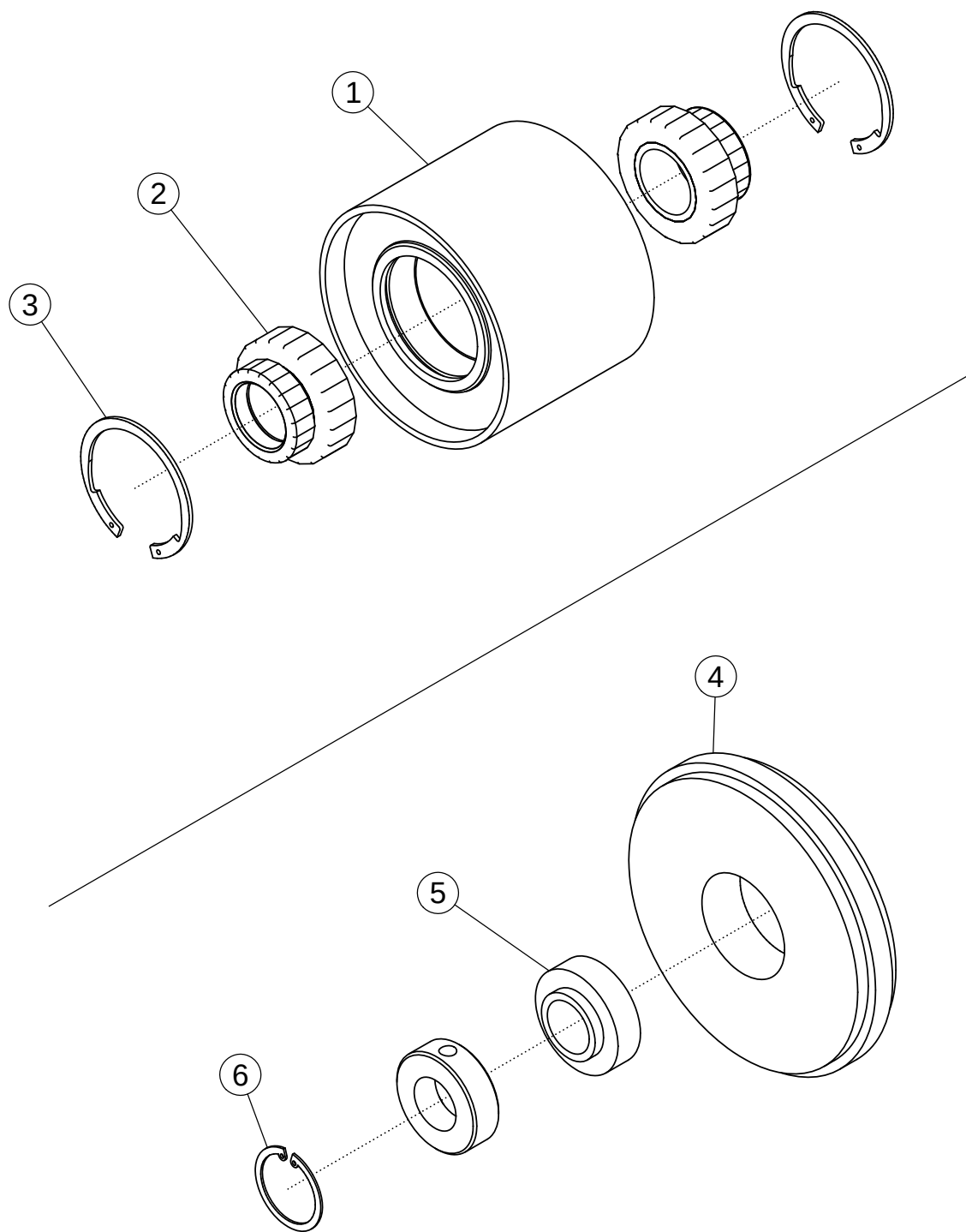
| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 11   | 58566    | SPROCKET                       | 1   |
| 12   | 58208    | BUSHING-BRONZE                 | 2   |
| 13   | 58216    | DISC-FIBER                     | 2   |
| 14   | 58210    | HUB-CLUTCH                     | 1   |
| 15   | 58212    | PLATE-SLIP CLUTCH              | 1   |
| 16   | 301701   | TUBE-SLIP CLUTCH (2.38)        | 6   |
| 17   | 58174    | SPRING-SLIP CLUTCH             | 6   |
| 18   | 1013239  | BOLT-HEX: .38 X 3.00 NC GR5 ZP | 6   |
| 19   | 1011828  | WASHER-FLAT: .38 ZP            | 6   |





## SLIP CLUTCH/SPOCKET #69630

| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 69631    | SPROCKET                       | 1   |
| 2    | 58207    | BUSHING-BRONZE                 | 2   |
| 3    | 58215    | DISC-FIBER                     | 2   |
| 4    | 58209    | HUB-CLUTCH                     | 1   |
| 5    | 58211    | PLATE-SLIP CLUTCH              | 1   |
| 6    | 58213    | TUBE-SLIP CLUTCH (2.870")      | 8   |
| 7    | 58174    | SPRING-SLIP CLUTCH             | 8   |
| 8    | 58176    | BOLT-HEX: .38 X 3.50 NC GR5 ZP | 8   |
| 9    | 1011828  | WASHER-FLAT: .38 ZP            | 8   |



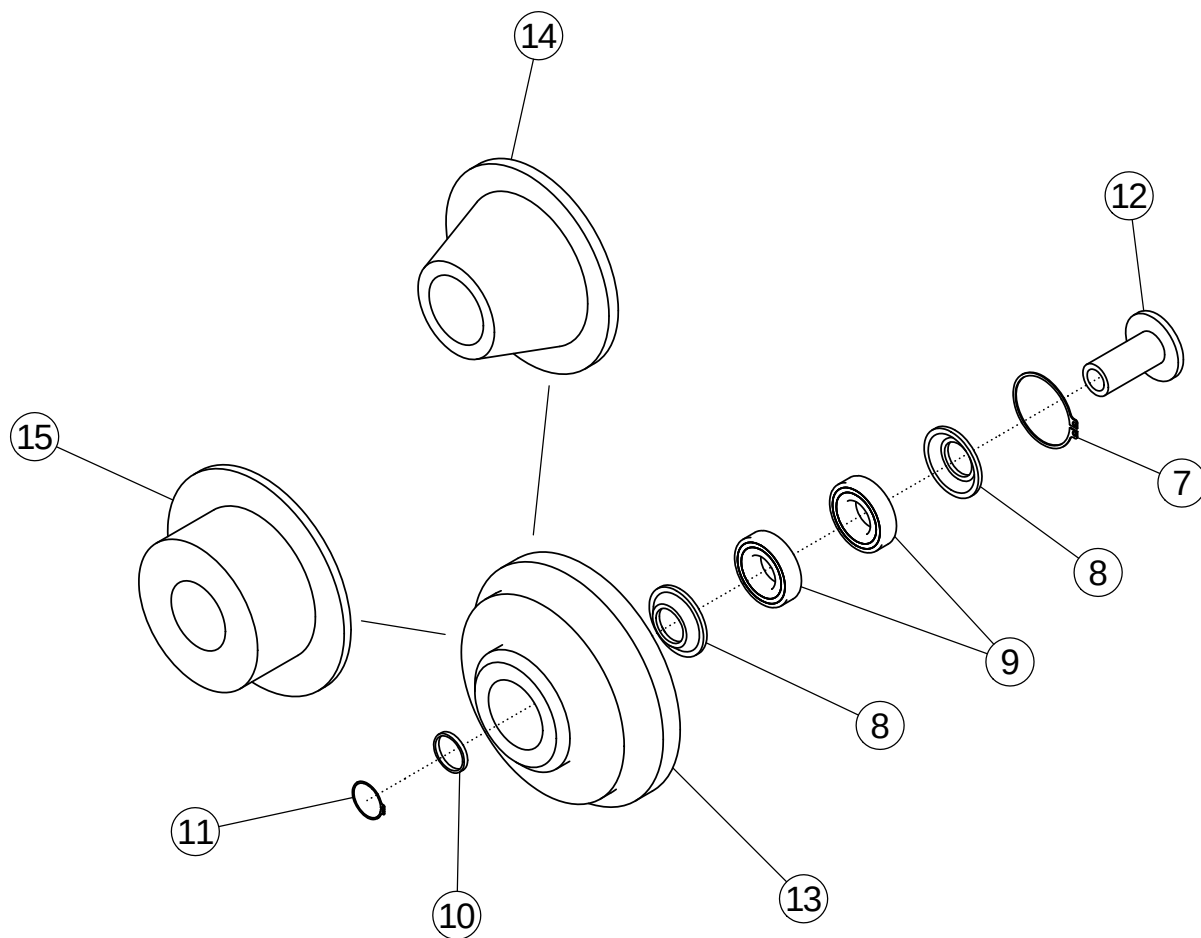
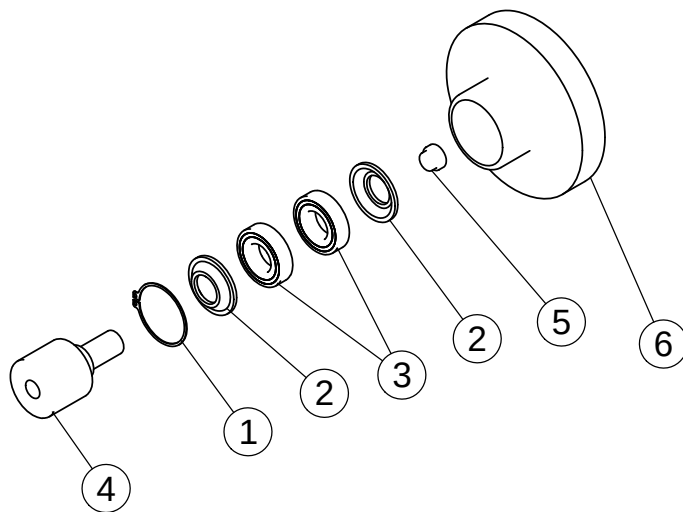
## **IDLER PULLEY #56409**

| <b>ITEM</b> | <b>PART NO.</b> | <b>DESCRIPTION</b> | <b>QTY</b> |
|-------------|-----------------|--------------------|------------|
| 1           | 56408           | WLDMT-PULLEY 8R    | 1          |
| 2           | 56399           | BALL BEARING 1.75  | 2          |
| 3           | 56400           | RETAINING RING     | 2          |

## **SPROCKET IDLER #56851**

| <b>ITEM</b> | <b>PART NO.</b> | <b>DESCRIPTION</b> | <b>QTY</b> |
|-------------|-----------------|--------------------|------------|
| 4           | 56851*          | ROLLER-IDLER       | 1          |
| 5           | 58806           | BEARING-IDLER      | 1          |
| 6           | 58805           | SNAP-RING          | 1          |

\*COMES WITH ITEMS 5 &6



# ROLLERS

| ITEM | PART NO. | DESCRIPTION      | QTY |
|------|----------|------------------|-----|
| 1    | 54151    | SNAP RING SR11   | 1   |
| 2    | 54152    | WASHER           | 2   |
| 3    | 54108    | BEARING 2"       | 2   |
| 4    | 56885    | STUB SHAFT LONG  | 1   |
| 5    | 62702    | STUB SHAFT SHORT | 1   |
| 6    | 54042**  | ROLLER-STEP 6"   | 1   |

\* \*COMES WITH ITEMS 1-5

|    |       |                |   |
|----|-------|----------------|---|
| 7  | 54151 | SNAP RING SR11 | 1 |
| 8  | 54152 | WASHER         | 2 |
| 9  | 54108 | BEARING 2"     | 2 |
| 10 | 54153 | SPACER-NRS     | 1 |
| 11 | 54154 | SNAP RING SR3  | 1 |

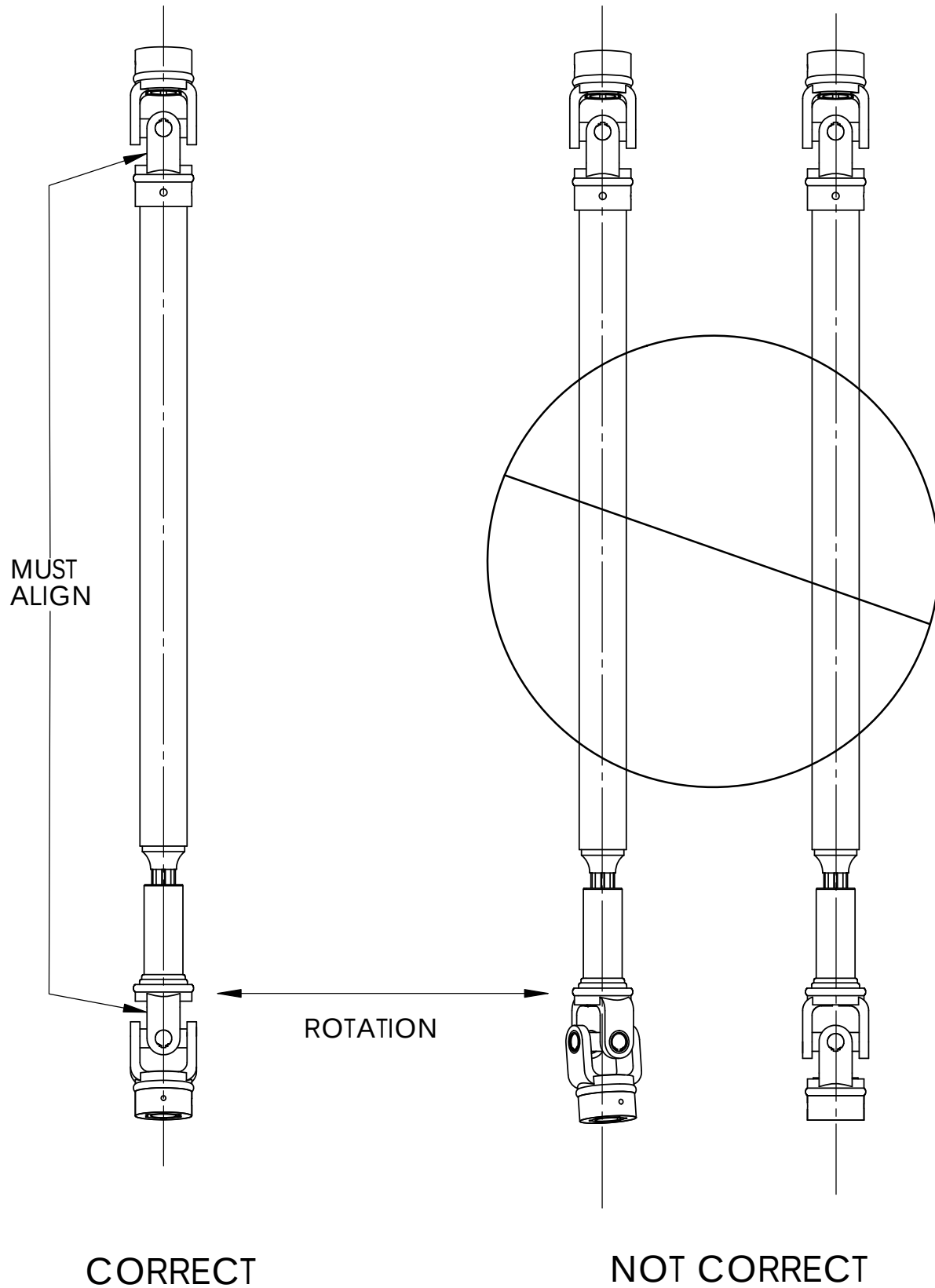
|    |        |                       |   |
|----|--------|-----------------------|---|
| 12 | 56889  | STUB SHAFT            | 1 |
| 13 | 53951* | ROLLER-STEP FLANGE 7" | 1 |

|    |        |                |   |
|----|--------|----------------|---|
| 12 | 54155  | STUB SHAFT     | 1 |
| 14 | 53950* | ROLLER-CONE 6" | 1 |

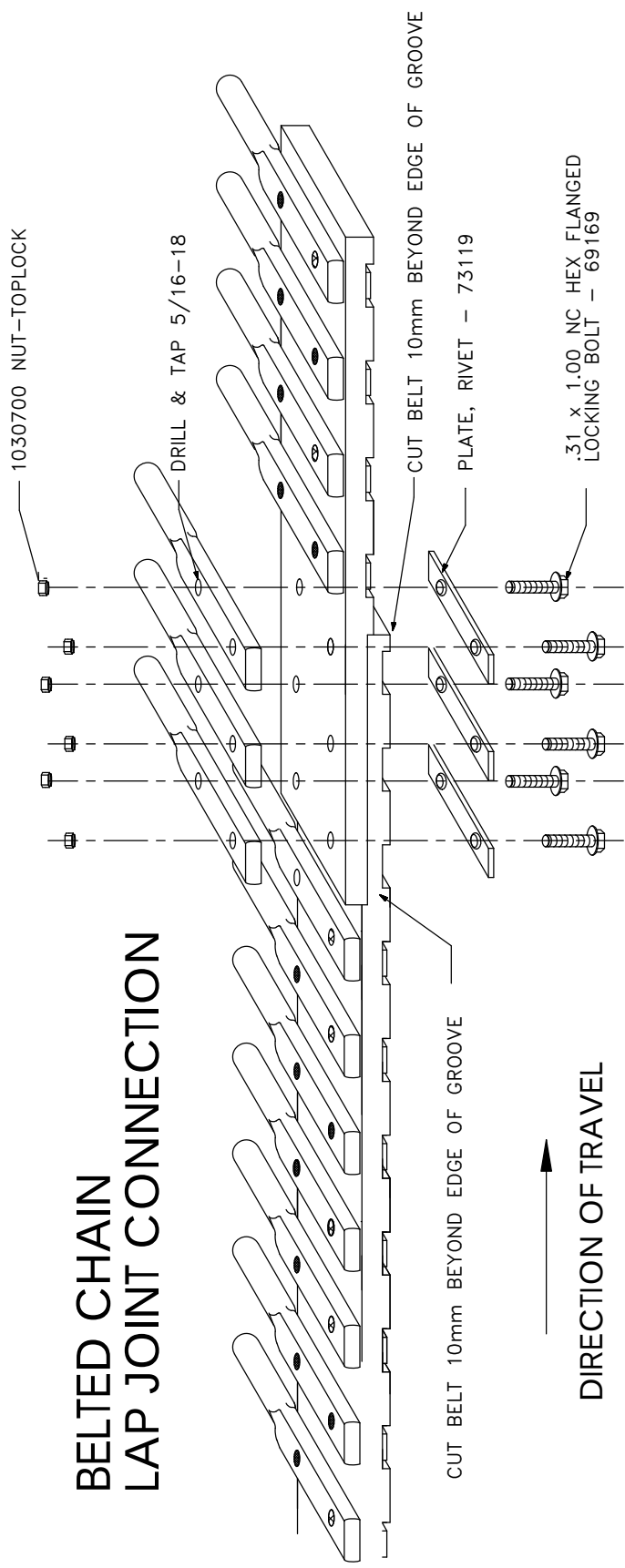
|    |        |                           |   |
|----|--------|---------------------------|---|
| 12 | 54155  | STUB SHAFT                | 1 |
| 15 | 59057* | ROLLER-RUBBER FLANGE 6.5" | 1 |

\* COMES WITH ITEMS 7-12

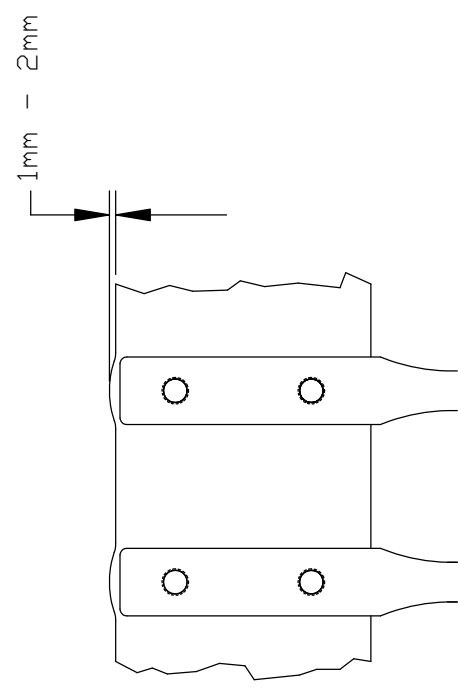
## SCRUB DRIVELINE ASSEMBLY



# BELTED CHAIN LAP JOINT CONNECTION



WARNING : ENSURE THAT SCREWS ARE SUFFICIENTLY TIGHT TO PRODUCE A BULGE AT THE EDGE OF THE BELT OF BETWEEN 1 AND 2mm (SEE DIAGRAM). FAILURE TO DO SO MAY CAUSE PREMATURE FAILURE AND VOID YOUR WARRANTY

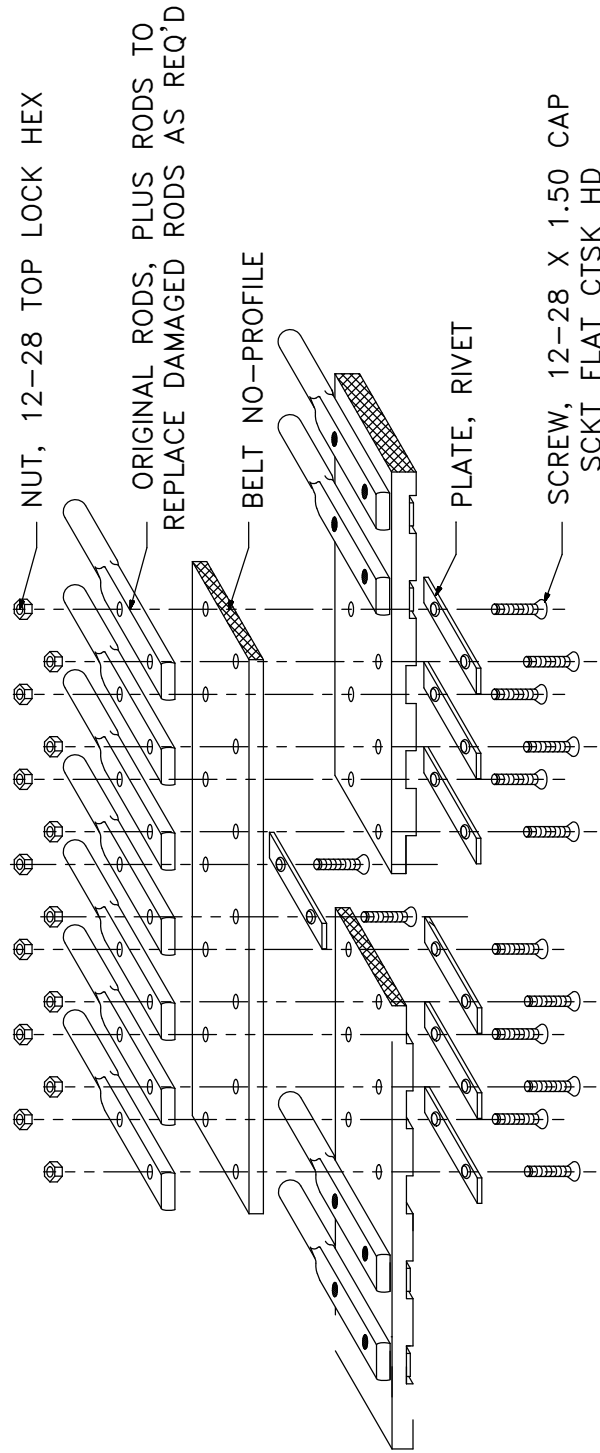


|                     |              |        |        |  |
|---------------------|--------------|--------|--------|--|
| Elevator (Standard) |              |        |        |  |
| Machine             | Rod Diameter | ST     | FLT    |  |
| 6R/8R               | 0.5          | 73122  | 69336  |  |
| Elevator (Double)   |              |        |        |  |
| Machine             | Rod Diameter | ST     | FLT    |  |
| 6R/8R               | 0.5          | 301528 | 301526 |  |
| Apron               |              |        |        |  |
| Machine             | Rod Diameter | ST     | UP     |  |
| 6R22/8R22           | 0.5          | 73122  | 73123  |  |
| 6R22/8R22           | 0.625        | 69660  | 69661  |  |
| 6R30                | 0.625        | 64994  | 69953  |  |

# KIT CONSISTS OF:

- 1.25 FT - BELT, NO-PROFILE
- 8 EA - PLATE, RIVET
- 16 EA - SCREW
- 16 EA - NUT

## REPAIR KIT - BELTED CHAIN #59180

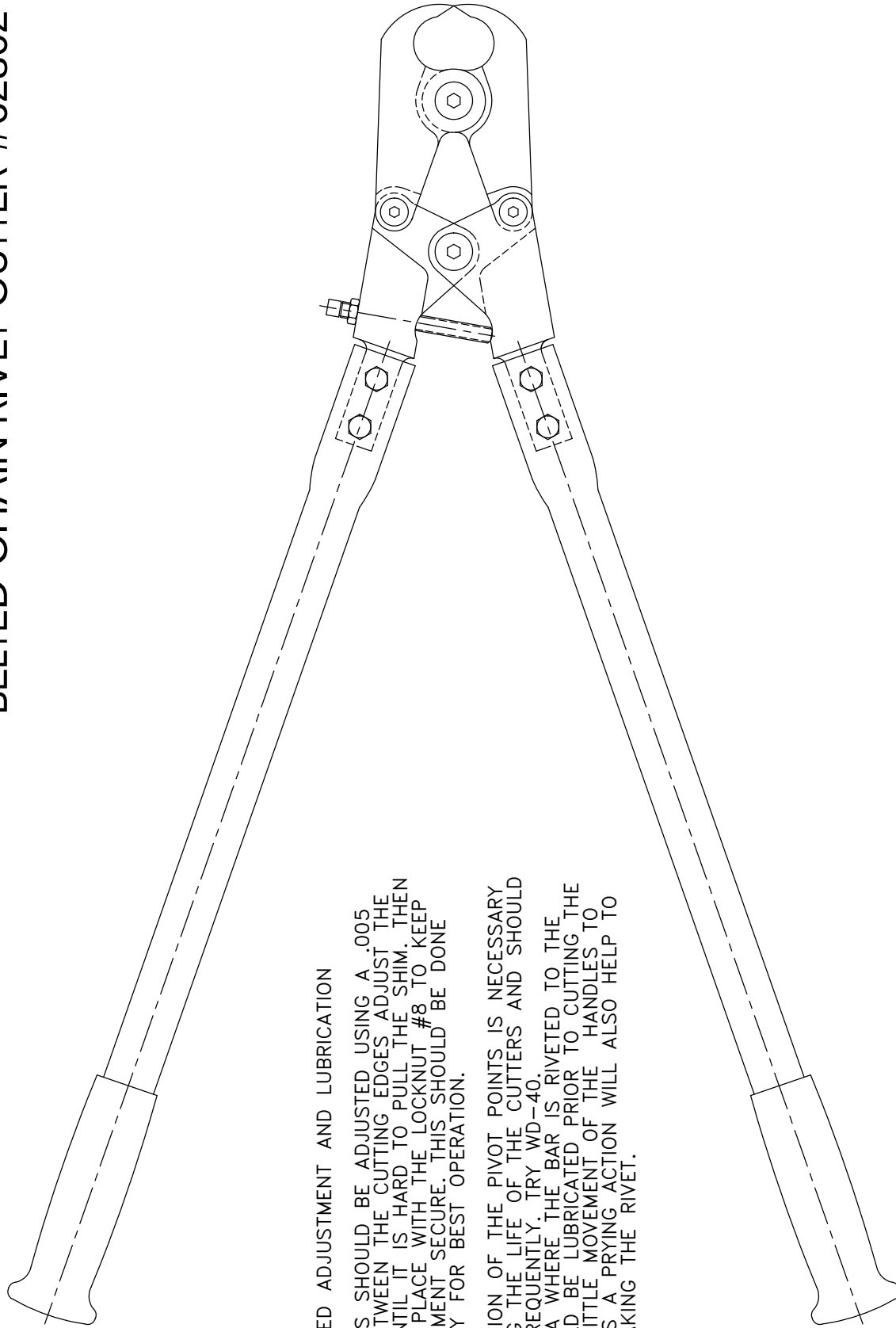


### REPAIR PROCEDURE

1. REMOVE RIVETS 3 PITCHES (MIN) EACH SIDE OF DAMAGED BELT.
2. TRIM OUT DAMAGED BELT.
3. CUT NO-PROFILE BELT TO GIVE MINIMUM OF 3 PITCHES OVERLAP BOTH SIDES OF DAMAGE.
4. LAY NO-PROFILE BELT ON BELT TO BE REPAIRED AND DRILL HOLES TO MATCH PITCH.
5. ASSEMBLE AS SHOWN.
6. TIGHTEN SCREWS TO FORM APPROXIMATELY 2mm BELT SWELL AT BOLTED JOINT.
7. CUT OFF SCREWS NEXT TO NUTS.
8. PEEN SCREWS TO SECURE NUTS.



# BELTED CHAIN RIVET CUTTER #62802



## RECOMMENDED ADJUSTMENT AND LUBRICATION

1. THE JAWS SHOULD BE ADJUSTED USING A .005 IN. SHIM BETWEEN THE CUTTING EDGES. ADJUST THE BOLT #7 UNTIL IT IS HARD TO PULL THE SHIM. THEN LOCK IT IN PLACE WITH THE LOCKNUT #8 TO KEEP THE ADJUSTMENT SECURE. THIS SHOULD BE DONE PERIODICALLY FOR BEST OPERATION.
2. LUBRICATION OF THE PIVOT POINTS IS NECESSARY TO PROLONG THE LIFE OF THE CUTTERS AND SHOULD BE DONE FREQUENTLY. TRY WD-40.
3. THE AREA WHERE THE BAR IS RIVETED TO THE BELT SHOULD BE LUBRICATED PRIOR TO CUTTING THE RIVETS. A LITTLE MOVEMENT OF THE HANDLES TO THE SIDE AS A PRYING ACTION WILL ALSO HELP TO FINISH BREAKING THE RIVET.