

# PARTS MANUAL

2009  
WIC HARVESTER  
12 ROW 22 - SCRUB

Amity  
TECHNOLOGY



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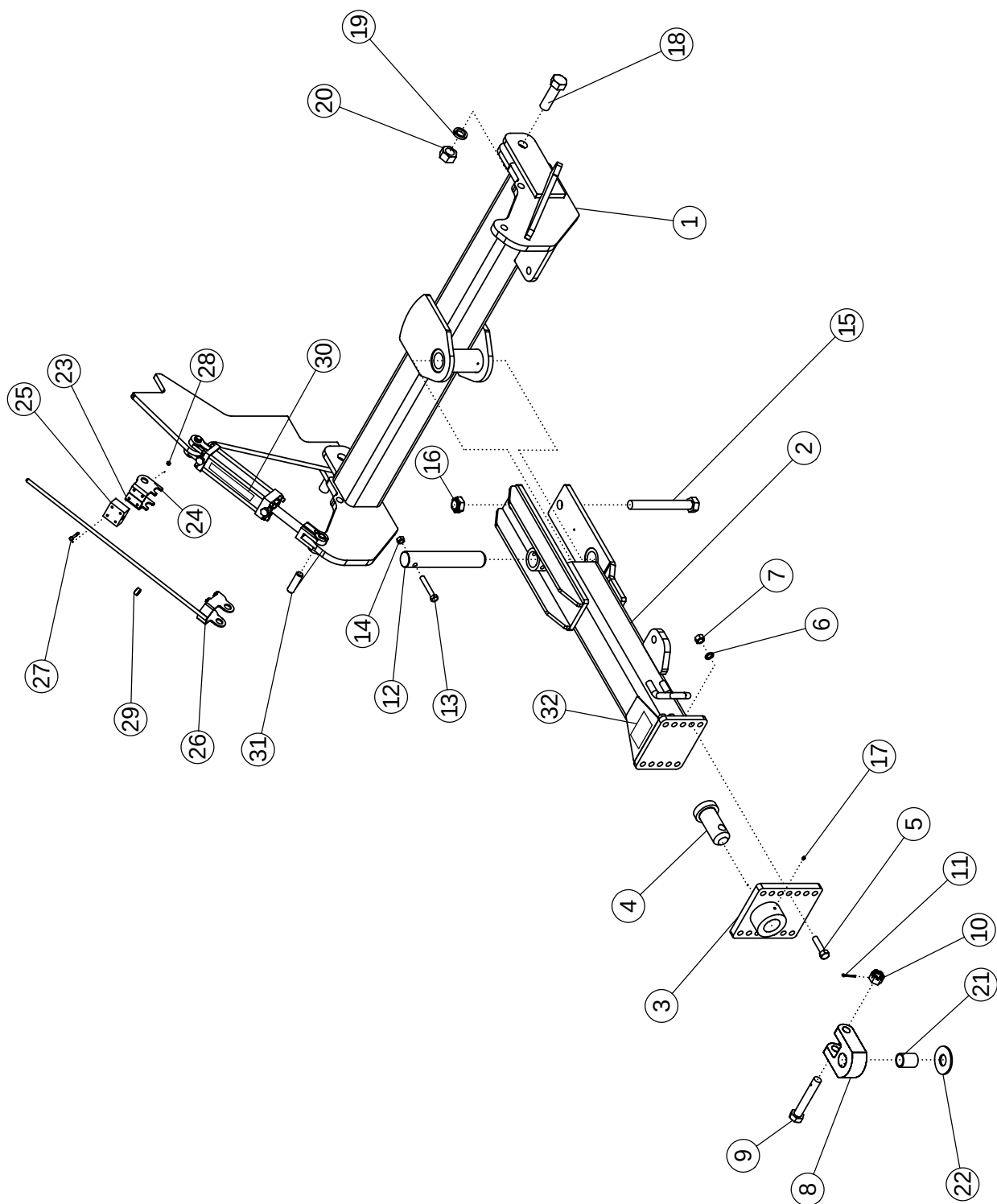
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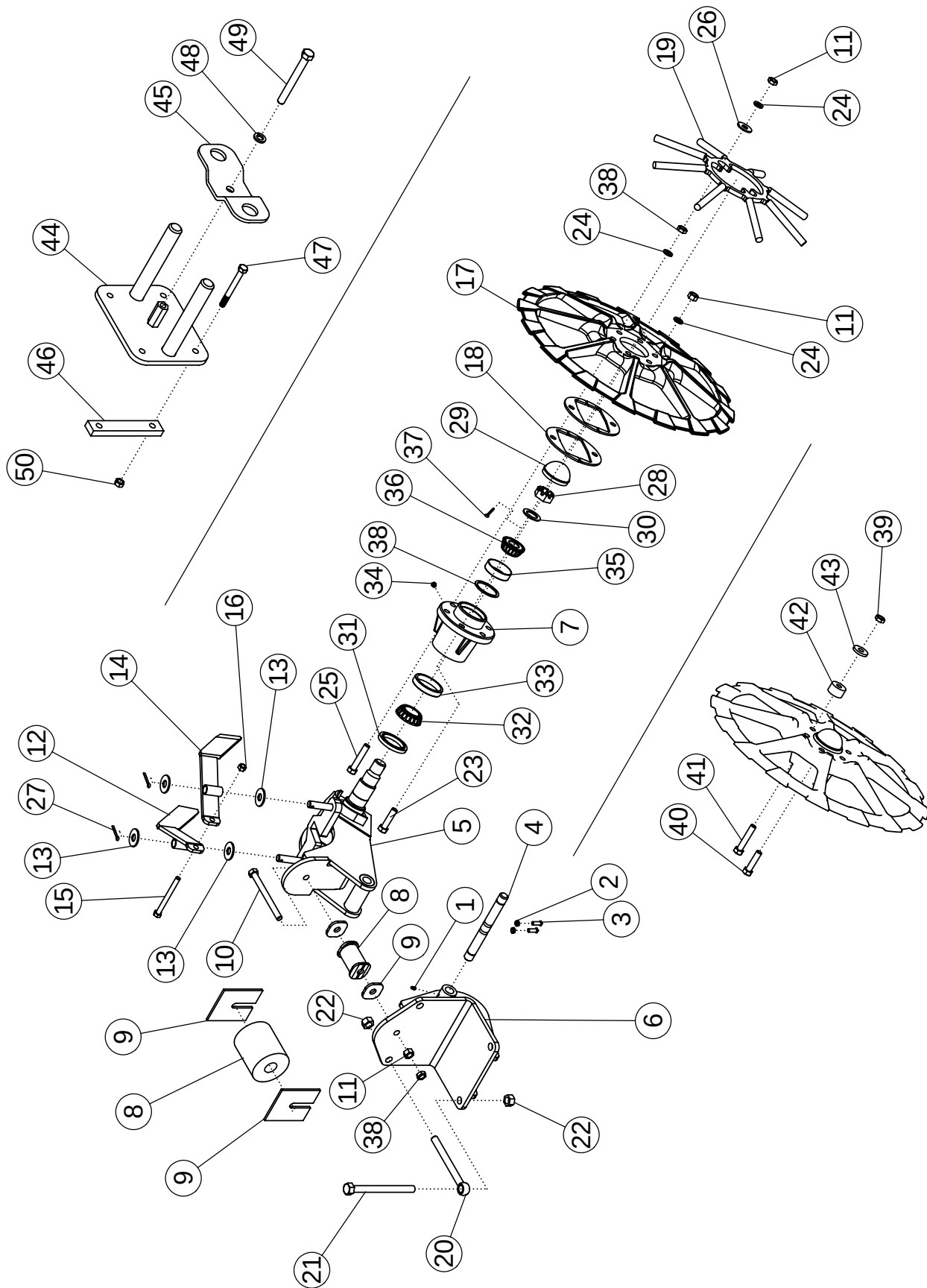
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# HITCH ASSEMBLY

| ITEM | PART NO. | DESCRIPTION                      | QTY |
|------|----------|----------------------------------|-----|
| 1    | 72023    | WLDMT - HITCH PIVOT 12R          | 1   |
| 2    | 57928    | WLDMT - DRAWPOLE                 | 1   |
| 3    | 57930    | WLDMT-HITCH PLATE                | 1   |
| 4    | 62101    | WLDMT-PIN                        | 1   |
| 5    | 1012059  | BOLT-HEX: .75 X 3.00 NC GR5 ZP   | 6   |
| 6    | 1012061  | WASHER-LOCK: .75 ZP              | 6   |
| 7    | 1011620  | NUT-HEX: .75 NC                  | 6   |
| 8    | 64476    | PLATE-PULL HITCH                 | 1   |
| 9    | 62477    | BOLT-HITCH DRILLED               | 1   |
| 10   | 62088    | NUT-SLOTTED: 1.13 NC GR5 ZP      | 1   |
| 11   | 1013473  | PIN-COTTER: .19 X 2.00 NP        | 1   |
| 12   | 50678    | PIN                              | 1   |
| 13   | 1015117  | BOLT-HEX: .63 X 4.00 NC GR8 ZP   | 1   |
| 14   | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP       | 1   |
| 15   | 1030756  | BOLT-HEX: 1.25 X 10.50 NC GR5 ZP | 1   |
| 16   | 1030759  | NUT-TOPLOCK: 1.25 NC ZP          | 1   |
| 17   | 1011748  | ZERK - GREASE                    | 4   |
| 18   | 72021    | BOLT-HEX: 1.38 X 4.50 NC GR5 ZP  | 2   |
| 19   | 1030760  | WASHER-LOCK: 1.38 ZP             | 2   |
| 20   | 1030758  | NUT-HEX: 1.38 NC ZP              | 2   |
| 21   | 64614    | SLEEVE 1.38                      | 1   |
|      | 64615    | SLEEVE 1.25                      |     |
| 22   | 58925    | HARDENED WASHER                  | 1   |
| 23   | 63995    | TOP BRACKET RH                   | 1   |
| 24   | 63996    | TOP BRACKET LH                   | 1   |
| 25   | 63383    | POLY GUIDE BLOCK                 | 1   |
| 26   | 63999    | WLDMT - BOTTOM_BRACKET           | 1   |
| 27   | 1016211  | BOLT-HEX: .25 X 2.00 NC GR5      | 4   |
| 28   | 1030946  | NUT-TOPLOCK: .25 NC GR5 ZP       | 4   |
| 29   | 63359    | SET COLLAR .56                   | 1   |
| 30   | 63405    | DECAL-DEPTH GAUGE                | 1   |
| 31   | 63406    | PIN-CLEVIS: 1.00 X 4.00 ZP       | 2   |
| 32   | 52448    | DECAL-CAUTION                    | 1   |
| 33   | 69256    | CHAIN-SAFETY 41000# (NOT SHOWN)  | 1   |

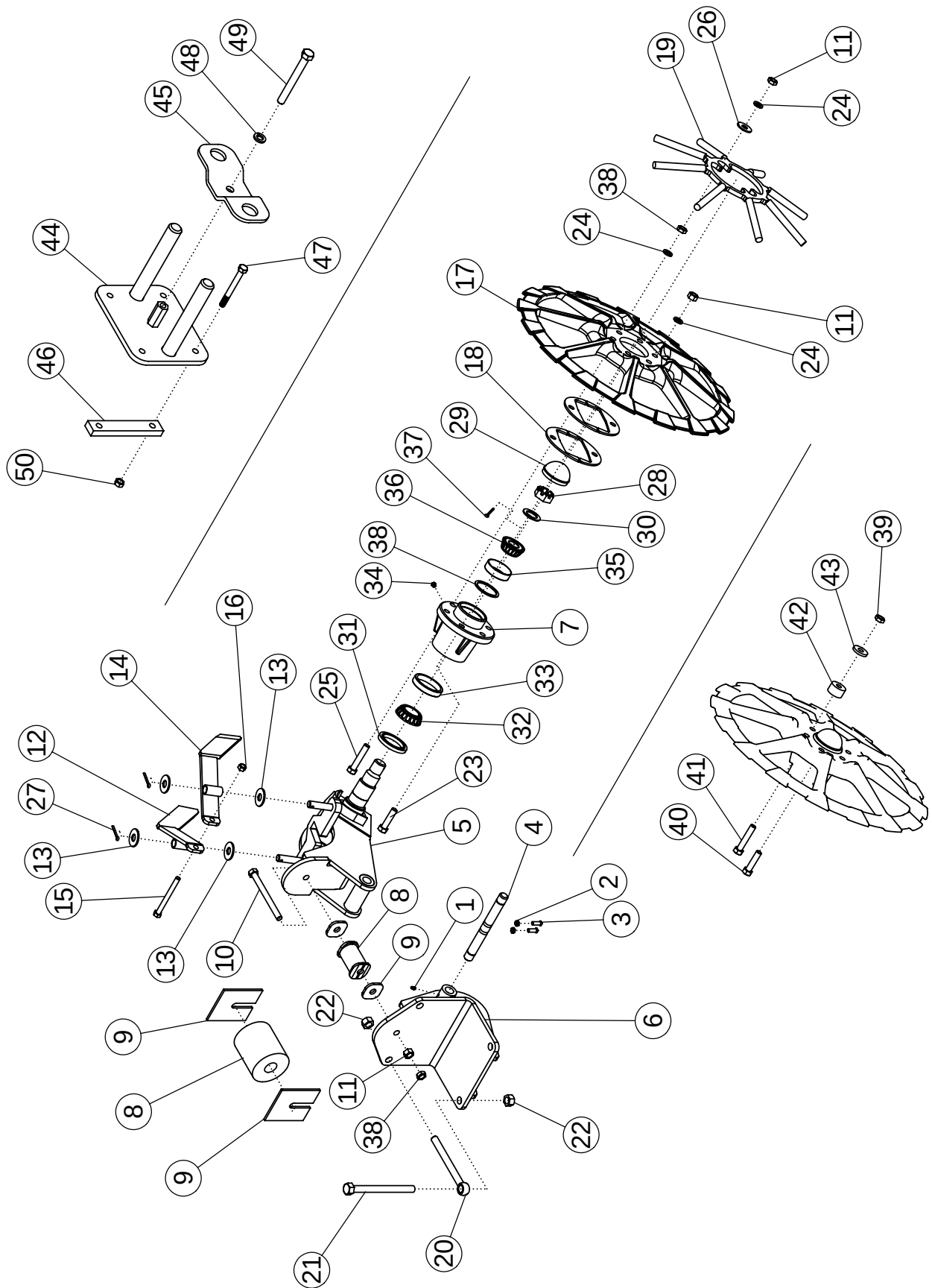




# LIFTER STRUT

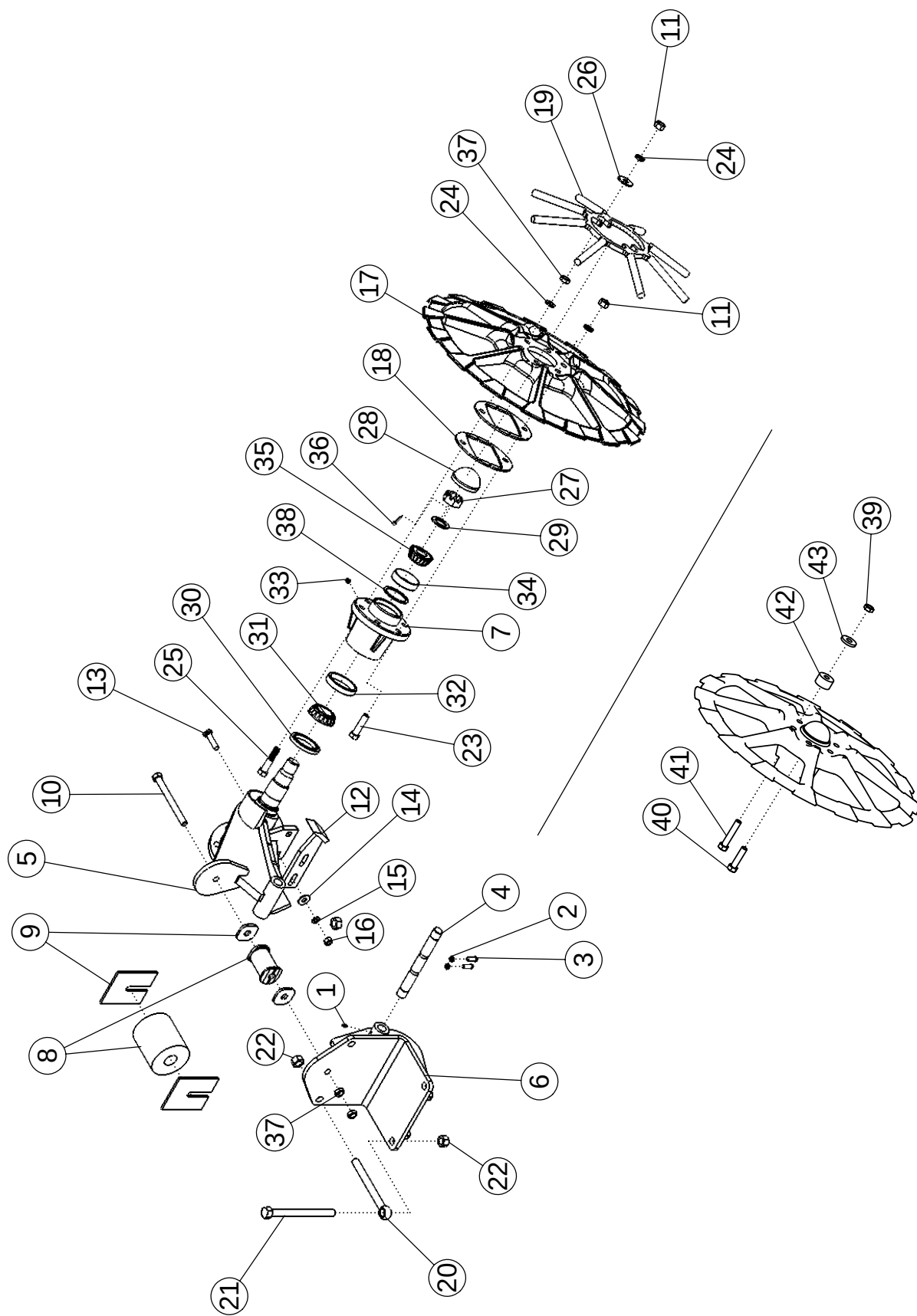
| ITEM | PART NO. | DESCRIPTION                     | QTY |
|------|----------|---------------------------------|-----|
| 1    | 1011748  | ZERK - GREASE: .25 UNF          | 2   |
| 2    | 1013519  | NUT-JAM: .38 NC GR2 ZP          | 2   |
| 3    | 50813    | SCREW-SET: SQ HD .38 X 1.00 ZP  | 2   |
| 4    | 50397    | SHAFT-STRUT                     | 1   |
| 5    | 50142    | STRUT-SPINDLE ASSY-STD          | 1   |
| 6    | 50146    | WLDMT-STRUT BRACKET             | 1   |
| 7    | 63655    | HUB-MACHINED                    | 2   |
| 8    | 50134    | WLDMT-SPACER                    | 1   |
|      | 51542    | BUMPER-RUBBER                   | 1   |
| 9    | 50137    | WASHER                          | 2   |
|      | 50139    | PLATE ZP                        | 2   |
| 10   | 1030761  | BOLT-HEX: .63 X 7.00 NC GR 8 ZP | 1   |
| 11   | 1011578  | NUT-HEX: .63 NC GR5 ZP          | 13  |
| 12   | 50715    | WLDMT-SCRAPER RH                | 1   |
| 13   | 1030702  | WASHER-FLAT: .75 ZP             | 4   |
| 14   | 50716    | WLDMT-SCRAPER LH                | 1   |
| 15   | 1016660  | BOLT-HEX: .50 X 5.50 NC GR5 ZP  | 1   |
| 16   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP      | 1   |
| 17   | 53867    | LIFTER WHEEL MACHINED           | 2   |
|      | 53853    | LIFTER WHEEL HARD               |     |
| 18   | 50747    | SPACER F.C.                     | AR  |
| 19   | 63880    | WLDMT-WHEEL FILLER (OPTIONAL)   | 2   |
| 20   | 64135    | BOLT-EYE: .75 X 8.00 ZP         | 2   |
| 21   | 64136    | BOLT-HEX: .75 X 8.50 NC GR5 ZP  | 2   |
| 22   | 1017000  | NUT-TOPLOCK: .75 NC GR5 ZP      | 4   |
| 23   | 1013023  | BOLT-HEX: .63 X 2.50 NC GR5 ZP  | 8   |
| 24   | 1011813  | WASHER-LOCK: .63 ZP             | 16  |
| 25   | 65825    | BOLT-HEX: .63 X 3.25 NC GR5 ZP  | 4   |
| 26   | 1013024  | WASHER-FLAT: .63 ZP             | 4   |
| 27   | 1013473  | PIN-COTTER: .19 X 2.00 NP       | 2   |
| 28   | 1016367  | NUT-SPINDLE: 1.38 NF NP         | 2   |
| 29   | 63624    | HUB CAP ROUNDED                 | 2   |
| 30   | 1030765  | BUSHING-MACHINED: 1.38 NR 10 GA | 2   |
| 31   | 53632    | SEAL                            | 2   |
| 32   | 53634    | CONE-BEARING INNER              | 2   |
| 33   | 53636    | CUP-BEARING INNER               | 2   |
| 34   | 1030766  | ZERK - GREASE .13 NPT STRAIGHT  | 2   |
| 35   | 53635    | CUP-BEARING OUTER               | 2   |
| 36   | 53633    | CONE-BEARING OUTER              | 2   |
| 37   | 64012    | PIN-COTTER: .19 X 3.00 NP       | 2   |

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## LIFTER STRUT (CONTINUED)

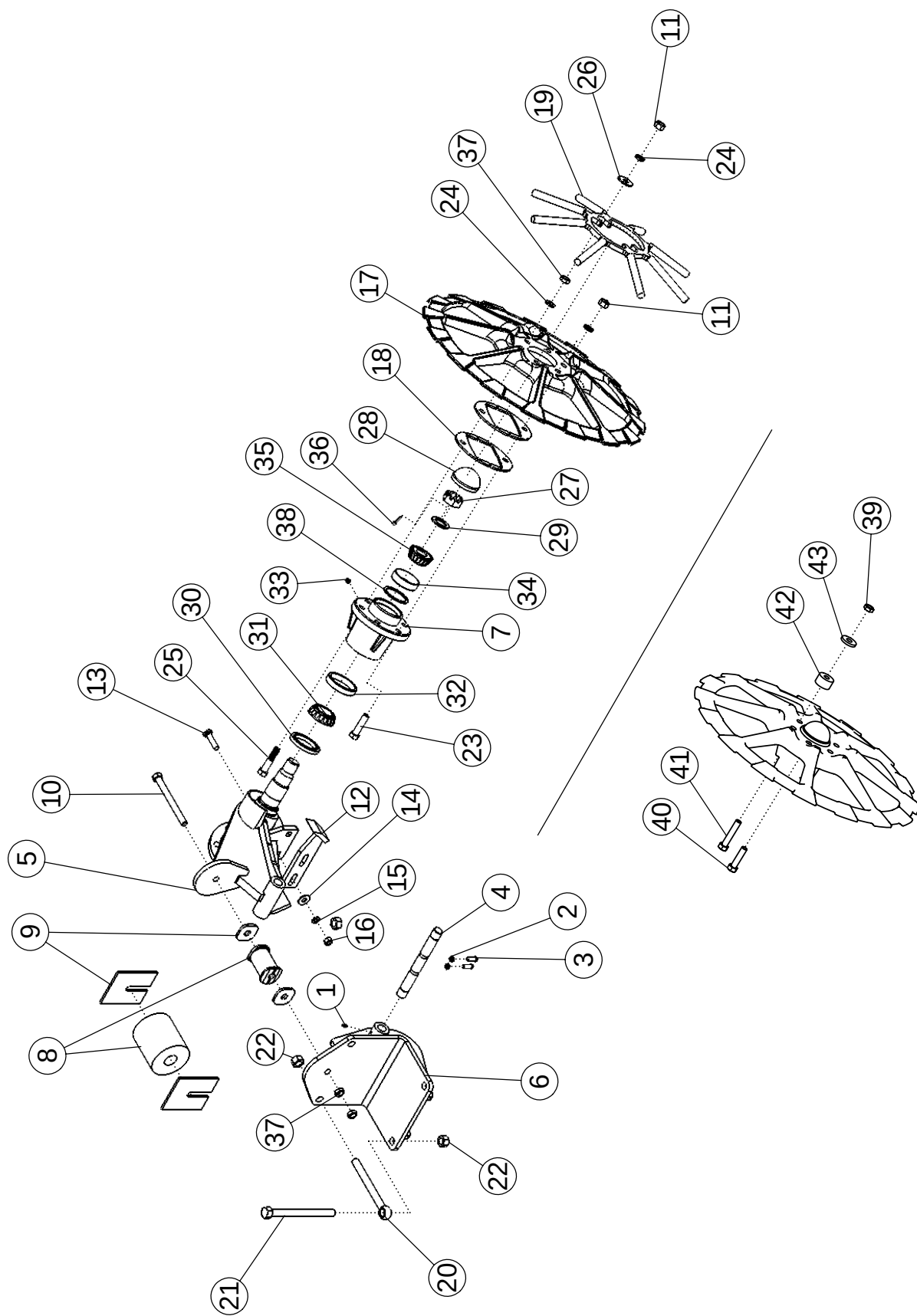
| ITEM                          | PART NO. | DESCRIPTION                    | QTY    |        |
|-------------------------------|----------|--------------------------------|--------|--------|
| 38                            | 64674    | RACE-SPACER (.120)             | AR     |        |
| OPTIONAL URETHANE BUSHING     |          |                                |        |        |
| 39                            | 1016595  | NUT-TOPLOCK: .63 GR5 ZP        | 12     |        |
| 40                            | 1032273  | BOLT-HEX: .63 X 3.50 NC GR5 ZP | 8      |        |
| 41                            | 1013935  | BOLT-HEX: .63 X 4.50 NC GR5 ZP | 4      |        |
| 42                            | 51705    | BUSHING                        | 12     |        |
| 43                            | 50822    | WASHER-FLAT: .63 GR8 ZP        | 12     |        |
| OPTIONAL WHEEL FILLER BRACKET |          |                                | 6-8ROW | 12 ROW |
| 44                            | 64658    | WLDMT-WHEEL FILLER BRACKET     | 2      | 3      |
| 45                            | 64659    | PLATE-RETAINER                 | 2      | 3      |
| 46                            | 63372    | BAR-BACKING                    | 4      | 6      |
| 47                            | 58176    | BOLT-HEX: .38 X 3.50 NC GR5 ZP | 8      | 12     |
| 48                            | 1011581  | WASHER-LOCK: .50 ZP            | 2      | 3      |
| 49                            | 1013682  | BOLT-HEX: .50 X 4.50 NC GR5 ZP | 2      | 3      |
| 50                            | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP     | 8      | 12     |



# LIFTER STRUT - BOTTOM SCRAPER OPTION

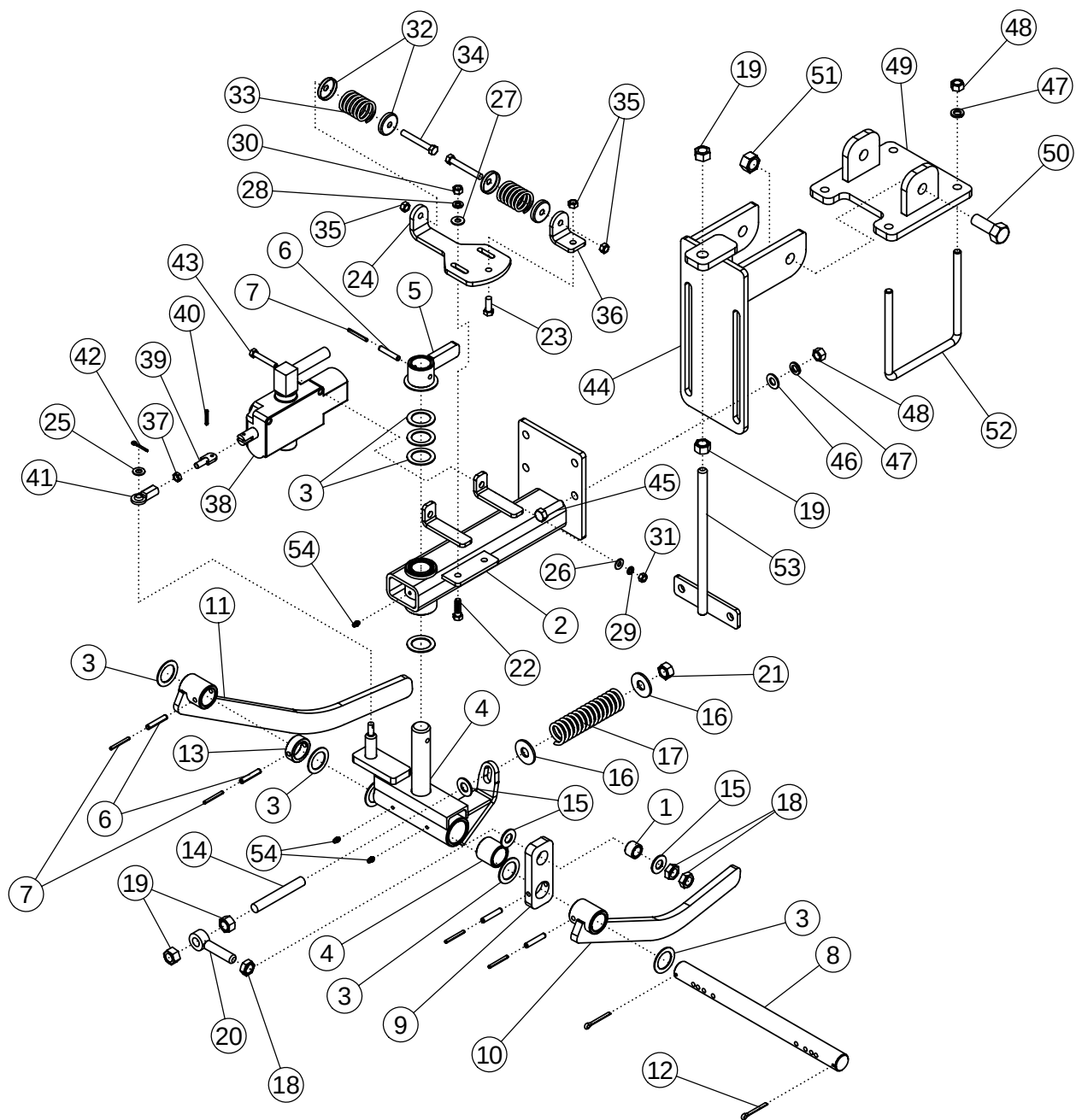
| ITEM | PART NO. | DESCRIPTION                     | QTY |
|------|----------|---------------------------------|-----|
| 1    | 1011748  | ZERK - GREASE: .25 UNF          | 2   |
| 2    | 1013519  | NUT-JAM: .38 NC GR2 ZP          | 2   |
| 3    | 50813    | SCREW-SET: SQ HD .38 X 1.00 ZP  | 2   |
| 4    | 64376    | SHAFT-STRUT                     | 1   |
| 5    | 68095    | WLDMT-SP LIFTER STRUT STD       | 1   |
| 6    | 50146    | WLDMT-STRUT BRACKET             | 1   |
| 7    | 63655    | HUB-MACHINED                    | 2   |
| 8    | 50134    | WLDMT-SPACER                    | 1   |
|      | 51542    | BUMPER-RUBBER                   | 1   |
| 9    | 50137    | WASHER                          | 2   |
|      | 50139    | PLATE ZP                        | 2   |
| 10   | 1030761  | BOLT-HEX: .63 X 7.00 NC GR 8 ZP | 1   |
| 11   | 1011578  | NUT-HEX: .63 NC GR5 ZP          | 12  |
| 12   | 64369    | WLDMT-SCRAPER                   | 2   |
| 13   | 64685    | BOLT-CRG: .50 X 2.25 NC GR5 ZP  | 2   |
| 14   | 1014443  | WASHER-FLAT: .50 ZP             | 2   |
| 15   | 1011581  | WASHER-LOCK: .50 ZP             | 2   |
| 16   | 1011577  | NUT-HEX: .50 NC GR5 ZP          | 2   |
| 17   | 53867    | LIFTER WHEEL MACHINED           | 2   |
|      | 53853    | LIFTER WHEEL HARD               |     |
| 18   | 50747    | SPACER                          | AR  |
| 19   | 63880    | WLDMT-WHEEL FILLER (OPTIONAL)   | 2   |
| 20   | 64135    | BOLT-EYE: .75 X 8.00 ZP         | 2   |
| 21   | 64136    | BOLT-HEX: .75 X 8.50 NC GR5 ZP  | 2   |
| 22   | 1017000  | NUT-TOPLOCK: .75 NC GR5 ZP      | 4   |
| 23   | 1013023  | BOLT-HEX: .63 X 2.50 NC GR5 ZP  | 8   |
| 24   | 1011813  | WASHER-LOCK: .63 ZP             | 16  |
| 25   | 65825    | BOLT-HEX: .63 X 3.25 NC GR5 ZP  | 4   |
| 26   | 1013024  | WASHER-FLAT: .63 ZP             | 4   |
| 27   | 1016367  | NUT-SPINDLE: 1.38 NF NP         | 2   |
| 28   | 63624    | HUB CAP ROUNDED                 | 2   |
| 29   | 1030765  | BUSHING-MACHINED: 1.38 NR 10 GA | 2   |
| 30   | 53632    | SEAL                            | 2   |
| 31   | 53634    | CONE-BEARING INNER              | 2   |
| 32   | 53636    | CUP-BEARING INNER               | 2   |
| 33   | 1030766  | ZERK - GREASE .13 NPT STRAIGHT  | 2   |
| 34   | 53635    | CUP-BEARING OUTER               | 2   |
| 35   | 53633    | CONE-BEARING OUTER              | 2   |
| 36   | 64012    | PIN-COTTER: .19 X 3.00 NP       | 2   |
| 37   | 1026259  | NUT-JAM: .63 NC ZP              | 5   |
| 38   | 64674    | RACE-SPACER (.120)              | AR  |

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## LIFTER STRUT - BOTTOM SCRAPER (CONTINUED)

| ITEM                      | PART NO. | DESCRIPTION                    | QTY |
|---------------------------|----------|--------------------------------|-----|
| OPTIONAL URETHANE BUSHING |          |                                |     |
| 39                        | 1016595  | NUT-TOPLOCK: .63 GR5 ZP        | 12  |
| 40                        | 1032273  | BOLT-HEX: .63 X 3.50 NC GR5 ZP | 8   |
| 41                        | 1013935  | BOLT-HEX: .63 X 4.50 NC GR5 ZP | 4   |
| 42                        | 51705    | BUSHING                        | 12  |
| 43                        | 50822    | WASHER-FLAT: .63 GR8 ZP        | 12  |

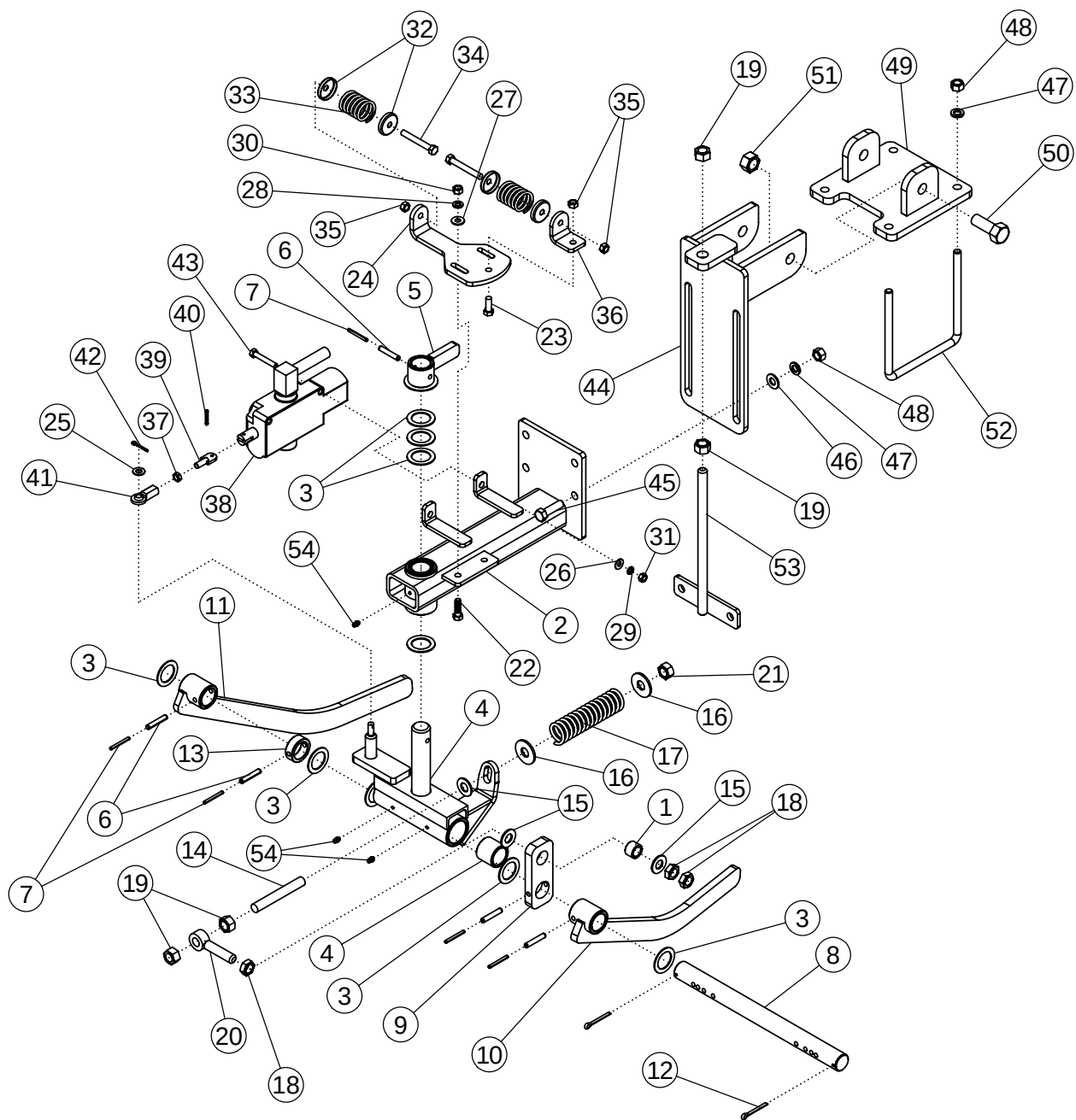




# HYDRAULIC ROW FINDER #51486

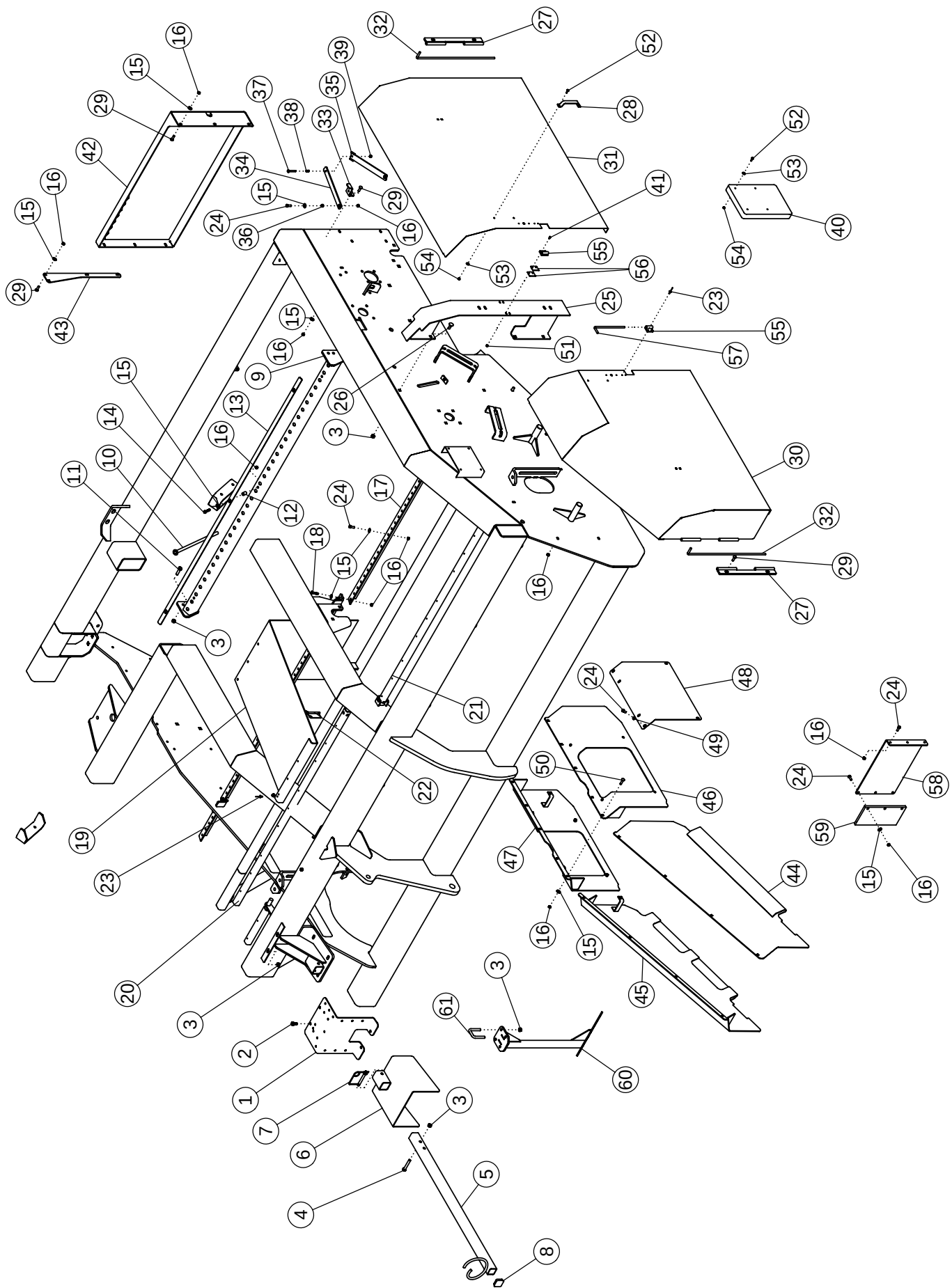
| ITEM | PART NO. | DESCRIPTION                           | QTY |
|------|----------|---------------------------------------|-----|
| 1    | 52567    | BUSHING-ZP                            | 1   |
| 2    | 62520    | ASSY-MAIN FRAME                       | 1   |
| 3    | 55206    | BUSHING-MACH: 1.25 NR 14GA            | 9   |
| 4    | 51139    | ASSY - SWIVEL                         | 1   |
| 5    | 51130    | WLDMT-FLIPPER                         | 1   |
| 6    | 1030793  | PIN-ROLL: .31 X 1.75 ZP               | 5   |
| 7    | 1030798  | PIN-ROLL: .31 X 1.75 ZP               | 5   |
| 8    | 51690    | SHAFT ZP                              | 1   |
| 9    | 52566    | TENSIONER ARM                         | 1   |
| 10   | 51131    | SENSOR ARM-L.H.                       | 1   |
| 11   | 52564    | SENSOR ARM-R.H.                       | 1   |
| 12   | 1030797  | PIN-COTTER: .19 X 1.75 NP             | 2   |
| 13   | 51137    | COLLAR                                | 1   |
| 14   | 52565    | ADJUSTMENT BOLT                       | 1   |
| 15   | 1013004  | WASHER-FLAT: SAE .63 ZP               | 3   |
| 16   | 1013024  | WASHER-FLAT: .63 ZP                   | 2   |
| 17   | 51692    | SPRING: .21 X 1.44 OD X 6.00 15 COILS | 1   |
| 18   | 1026259  | NUT-JAM: .63 NC GR2 ZP                | 3   |
| 19   | 1011578  | NUT-HEX: .63 NC GR2 ZP                | 4   |
| 20   | 51691    | EYEBOLT: .63 X 3.25 ZP                | 1   |
| 21   | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP            | 1   |
| 22   | 1011601  | BOLT-HEX: .38 X 1.25 NC GR5 ZP        | 2   |
| 23   | 1011600  | BOLT-HEX: .38 X 1.00 NC GR5 ZP        | 1   |
| 24   | 51129    | PLATE                                 | 1   |
| 25   | 1014608  | WASHER-FLT: SAE .38 ZP                | 1   |
| 26   | 1020416  | WASHER-FLAT: .25 ZP                   | 2   |
| 27   | 1011583  | WASHER-FLAT: .31 ZP                   | 2   |
| 28   | 1011586  | WASHER-LOCK: .38 ZP                   | 2   |
| 29   | 1029115  | WASHER-LOCK: .31 ZP                   | 2   |
| 30   | 1011576  | NUT-HEX: .38 NC GR2 ZP                | 2   |
| 31   | 1011575  | NUT-HEX: .31 NC GR2 ZP                | 2   |
| 32   | 52582    | SPRING CAP                            | 4   |
| 33   | 51689    | SPRING                                | 2   |
| 34   | 1019828  | BOLT-HEX: .38 X 2.75 NC GR5 ZP        | 2   |
| 35   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP            | 3   |
| 36   | 51128    | SPRING PLATE                          | 1   |
| 37   | 1030792  | NUT-JAM: .38 NF GR2 ZP                | 1   |
| 38   | 62350    | VALVE-ROWFINDER O/C                   | 1   |
| 39   | 62540    | PLATE STUD ZP                         | 1   |
| 40   | 64157    | PIN-ROLL: .19 X 1.125 ZP              | 1   |

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## HYDRAULIC ROW FINDER #51486 (CONTINUED)

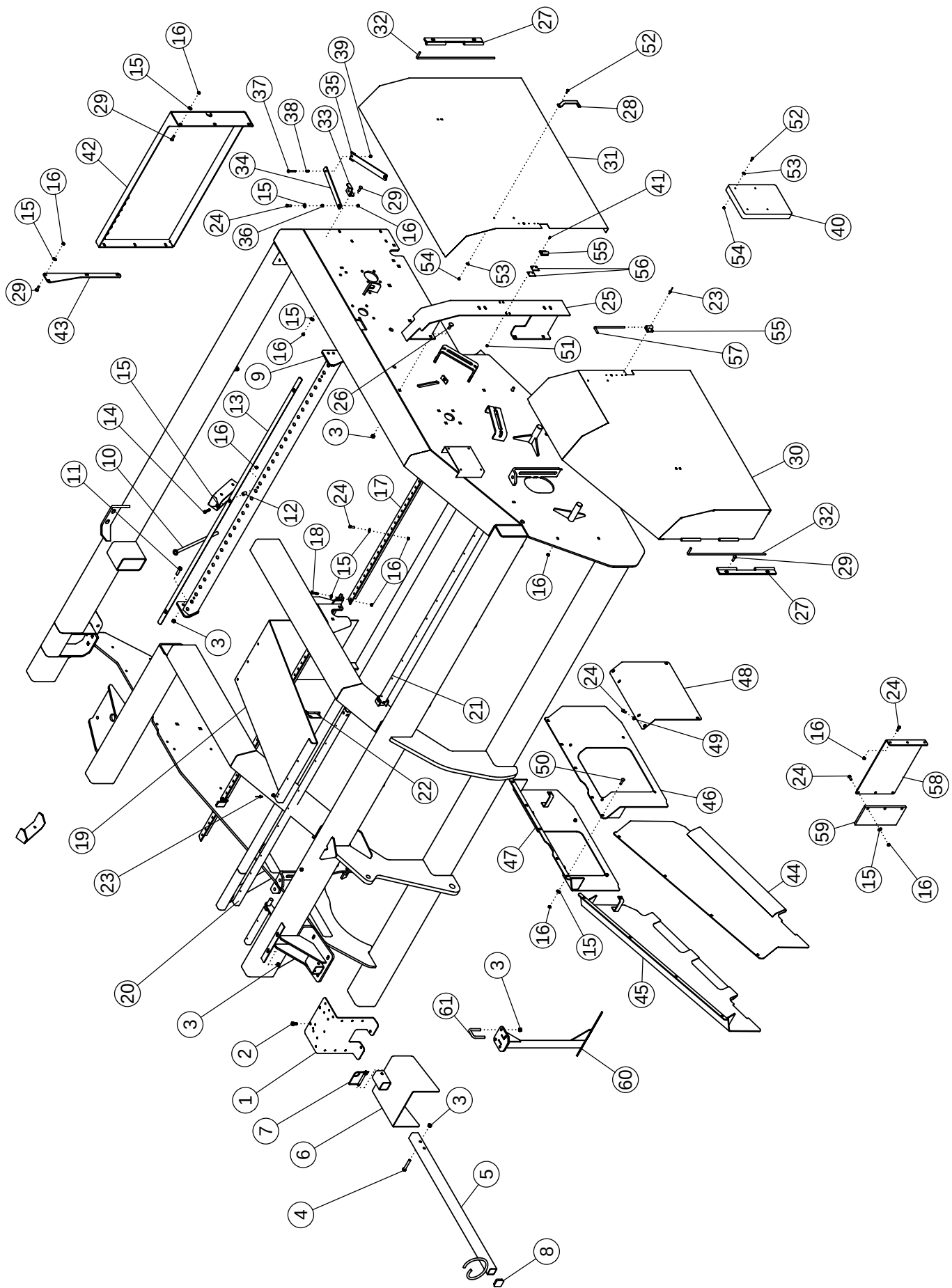
| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 41   | 51136    | UNIBALL COUPLING               | 1   |
| 42   | 64570    | PIN-COTTER: .13 X 1.00 ZP      | 1   |
| 43   | 1011285  | BOLT-HEX: .31 X 2.00 NC        | 2   |
| 44   | 52181    | MOUNTING BRACKET               | 1   |
| 45   | 1011608  | BOLT-HEX: .50 X 1.75 NC GR5 ZP | 4   |
| 46   | 1011584  | WASHER-FLAT: SAE .50 ZP        | 4   |
| 47   | 1011581  | WASHER-LOCK: .50 ZP            | 8   |
| 48   | 1011577  | NUT-HEX: .50 NC GR2 ZP         | 8   |
| 49   | 62871    | WLDMT-BRACKET                  | 1   |
| 50   | 1012060  | BOLT-HEX: .75 X 2.00 NC GR5 ZP | 2   |
| 51   | 1013537  | NUT-TOPLOCK: .75 NC GR5 ZP     | 2   |
| 52   | 53984    | U-BOLT 1/2 X 7 X 6 X 7         | 2   |
| 53   | 62882    | TIGHTENER BOLT-ZP              | 1   |
| 54   | 1011748  | ZERK - GREASE                  | 3   |



## GUARDS AND SHIELDS FRONT

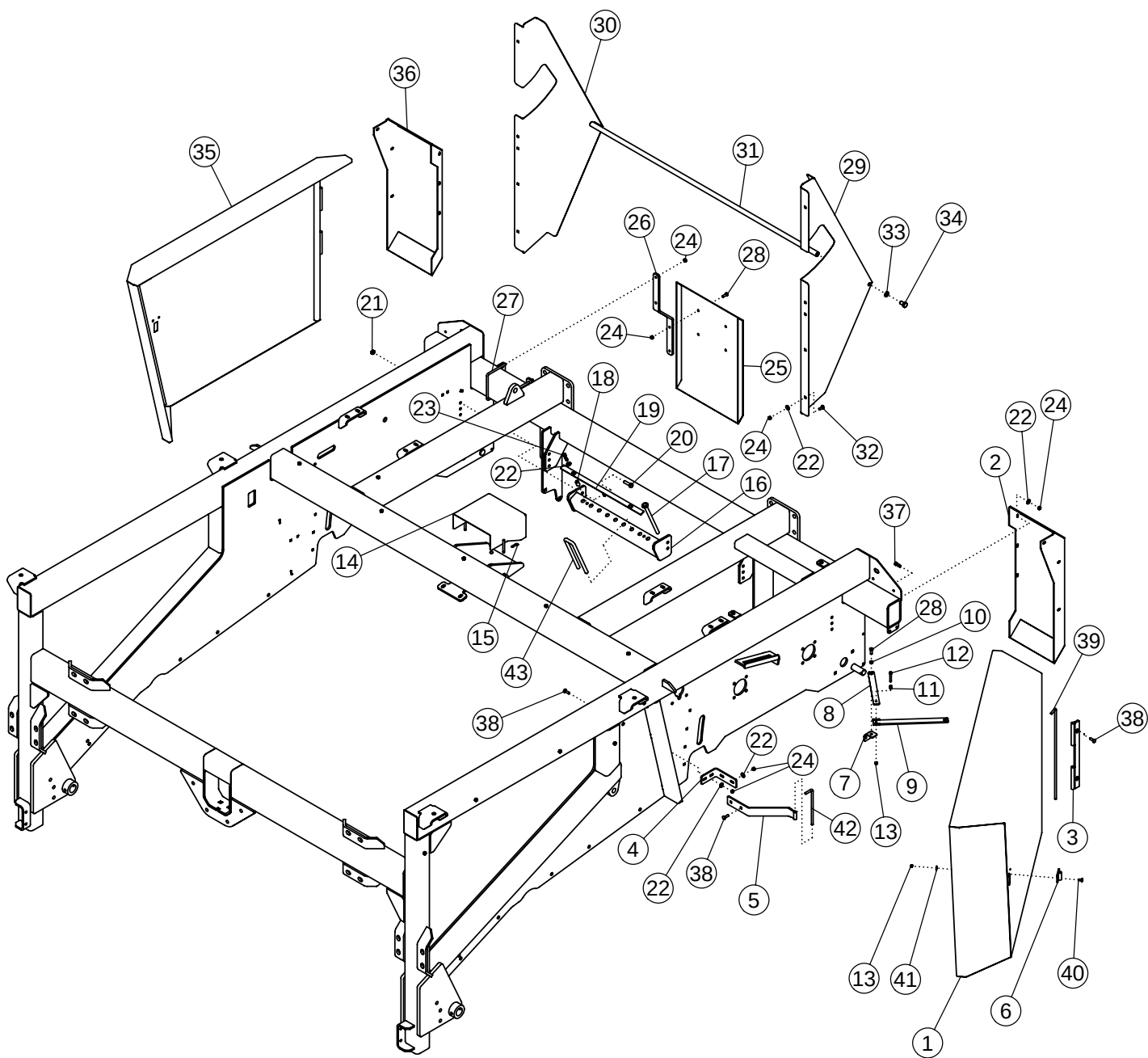
| ITEM | PART NO. | DESCRIPTION                     | QTY |
|------|----------|---------------------------------|-----|
| 1    | 72071    | PLATE-HOSE MOUNT                | 1   |
| 2    | 1011096  | BOLT-HEX: .50 X 1.00 NC GR5 ZP  | 2   |
| 3    | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP      | 57  |
| 4    | 1011611  | BOLT-HEX: .50 X 3.00 NC GR5 ZP  | 1   |
| 5    | 54800    | WLDMT-HOSE SUPPORT              | 1   |
| 6    | 63354    | WLDMT-PTO SHIELD                | 1   |
| 7    | 52408    | SPRING PIN .50 X 3.50           | 1   |
| 8    | 63869    | CAPLUG-2" SQ                    | 1   |
| 9    | 73256    | WLDMT-MOUNT                     | 2   |
| 10   | 72623    | WLDMT-ROD ZP                    | 60  |
| 11   | 1011608  | BOLT-HEX: .50 X 1.75 NC GR5 ZP  | 8   |
| 12   | 58446    | SPACER ZP                       | 6   |
| 13   | 73255    | STRAP                           | 2   |
| 14   | 1011603  | BOLT-HEX: .38 X 1.75 NC GR5 ZP  | 6   |
| 15   | 1011828  | WASHER-FLAT .38 ZP              | 107 |
| 16   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP      | 105 |
| 17   | 72074    | MOUNT-TARP                      | 4   |
| 18   | 1011602  | BOLT-HEX: .38 X 1.50 NC GR5 ZP  | 8   |
| 19   | 58961    | APRON-RUBBER                    | 12  |
| 20   | 73236    | TUBE-INNER APRON MOUNT          | 2   |
| 21   | 73237    | TUBE-OUTER APRON MOUNT          | 2   |
| 22   | 59101    | SPRING PIN .38 X 3.00           | 4   |
| 23   | 1011974  | RIVET-POP: .19 X .53 ZP         | 44  |
| 24   | 1011600  | BOLT-HEX: .38 X 1.00 NC GR5 ZP  | 64  |
| 25   | 72666    | WLDMT-DOOR MOUNT                | 2   |
| 26   | 1023854  | BOLT-CRG: .50 X 1.25 NC GR5 ZP  | 4   |
| 27   | 72680    | WLDMT-DOOR HINGE                | 4   |
| 28   | 68715    | HANDLE-GRAB DOOR                | 4   |
| 29   | 1016362  | BOLT-CRG: .38 X 1.25 NC GR5 ZP  | 24  |
| 30   | 72651    | WLDMT-FRONT DOOR LH             | 1   |
|      | 72655    | WLDMT-FRONT DOOR RH (NOT SHOWN) | 1   |
| 31   | 72661    | WLDMT-REAR DOOR LH              | 1   |
|      | 72664    | WLDMT-REAR DOOR RH (NOT SHOWN)  | 1   |
| 32   | 51303    | DOOR HINGE ROD ZP               | 4   |
| 33   | 72697    | PLATE-DOOR TAB REAR             | 4   |
| 34   | 72692    | PLATE-DOOR LOCK                 | 4   |
| 35   | 72694    | WLDMT-DOOR LOCK                 | 4   |
| 36   | 51973    | BUSHING-LINKAGE                 | 8   |
| 37   | 1011285  | BOLT-HEX: .31 X 2.00 NC         | 4   |
| 38   | 65278    | SPRING-SCRAPER                  | 4   |
| 39   | 1030700  | NUT-TOPLOCK: .31 NC GR5 ZP      | 4   |

CONTINUE



## GUARDS AND SHIELDS FRONT (CONTINUED)

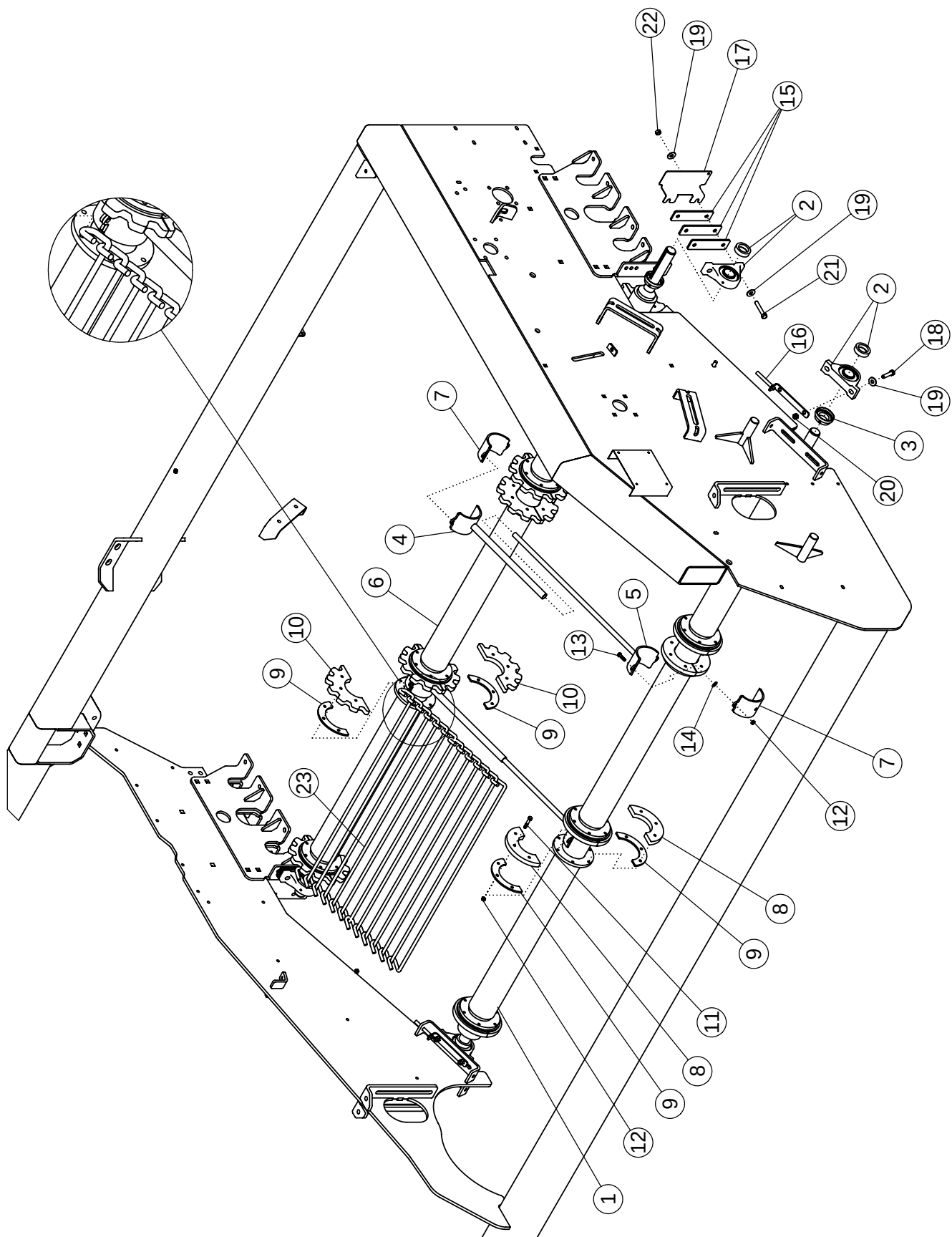
| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 40   | 64635    | CASE-MANUAL STORAGE            | 1   |
| 41   | 1013462  | SCREW-R-H-SL: .19 X .50 NC GR2 | 8   |
| 42   | 72873    | WLDMT-SHIELD REAR              | 2   |
| 43   | 72870    | PLATE-SHIELD MOUNT             | 2   |
| 44   | 72783    | WLDMT-MIDDLE SHIELD FRONT LEFT | 1   |
| 45   | 72784    | WLDMT-MIDDLE SHIELD FRONT RH   | 1   |
| 46   | 73258    | WLDMT-MIDDLE SHIELD REAR LH    | 1   |
| 47   | 73259    | WLDMT-MIDDLE SHIELD REAR RH    | 1   |
| 48   | 73158    | SHEET-COVER                    | 2   |
| 49   | 1011586  | WASHER-LOCK: .38 ZP            | 8   |
| 50   | 58679    | BOLT-CRG: .38 X 1.50 NC GR5 ZP | 11  |
| 51   | 1026591  | NUT-K-LOCK: #10-24 NC GR2 ZP   | 8   |
| 52   | 1011595  | BOLT-HEX: .25 X .75 NC GR5 ZP  | 12  |
| 53   | 1020416  | WASHER-FLAT: .25 ZP            | 12  |
| 54   | 1030946  | NUT-TOPLOCK: .25 NC GR5 ZP     | 12  |
| 55   | 69140    | WLDMT-DOOR LATCH ZP            | 8   |
| 56   | 69141    | PLATE-DOOR LATCH SPACER        | 8   |
| 57   | 51304    | DOOR LOCK ZP                   | 4   |
| 58   | 73235    | ANGLE-12R 50CM                 | 2   |
|      | 72573    | ANGLE-12R22                    |     |
|      | 72574    | ANGLE-8R30                     |     |
| 59   | 51680    | DEFLECTOR-RUBBER               | 2   |
| 60   | 62378    | WLDMT-DEFLECTOR                | 10  |
| 61   | 65658    | U-BOLT: .50 X 3 X 2.063 X 3    | 20  |





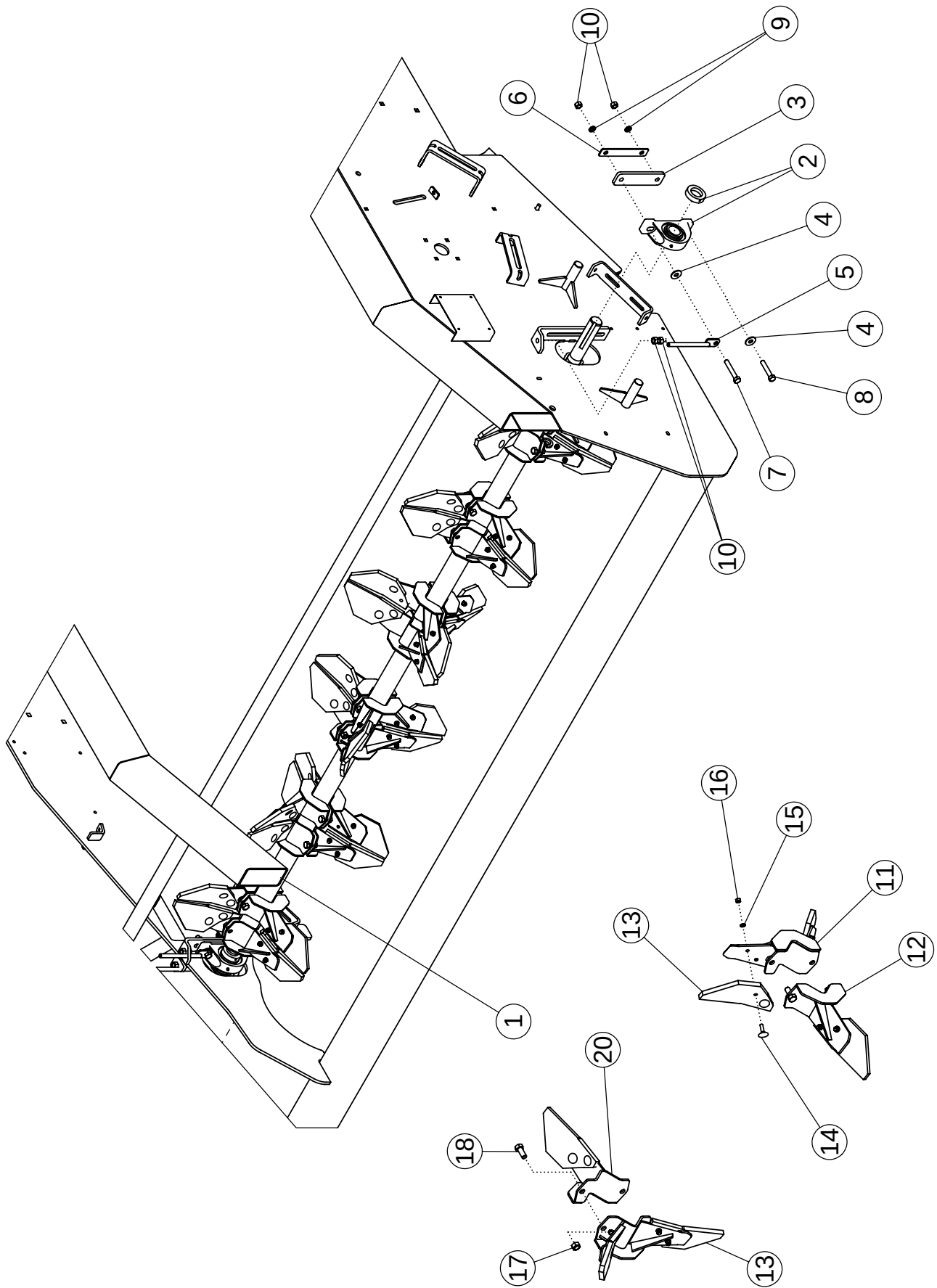
## GUARDS AND SHIELDS REAR

| ITEM | PART NO. | DESCRIPTION                      | QTY |
|------|----------|----------------------------------|-----|
| 1    | 72876    | WLDMT-REAR DOOR LH               | 1   |
| 2    | 72878    | WLDMT-REAR DOOR SUPPORT LH       | 1   |
| 3    | 72680    | WLDMT-DOOR HINGE                 | 2   |
| 4    | 72882    | PLATE-DOOR LOCK BRKT             | 2   |
| 5    | 72883    | WLDMT-DOOR LOCK                  | 2   |
| 6    | 72895    | WLDMT-DOOR RETAINER              | 2   |
| 7    | 72907    | PLATE-DOOR TAB REAR              | 2   |
| 8    | 72692    | PLATE-DOOR LOCK                  | 2   |
| 9    | 72694    | WLDMT-DOOR LOCK                  | 2   |
| 10   | 51973    | BUSHING-LINKAGE                  | 4   |
| 11   | 65278    | SPRING-SCRAPER                   | 2   |
| 12   | 1011285  | BOLT-HEX: .31 X 2.00 NC GR5 ZP   | 2   |
| 13   | 1030700  | NUT-TOPLOCK: .31 NC GR5 ZP       | 6   |
| 14   | 72702    | WLDMT-GEARBOX COVER              | 1   |
| 15   | 53687    | PIN-HAIR: .14 X 1.94 ZP          | 2   |
| 16   | 72820    | WLDMT-REAR MOUNT 12R             | 2   |
| 17   | 58009    | ROD ZP                           | 6   |
| 18   | 58446    | SPACER ZP                        | 4   |
| 19   | 72822    | PLATE-RETAINER STRIP 12R         | 2   |
| 20   | 1011608  | BOLT-HEX: .50 X 1.75 NC GR5 ZP   | 8   |
| 21   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP       | 8   |
| 22   | 1011828  | WASHER-FLAT .38 ZP               | 36  |
| 23   | 1011603  | BOLT-HEX: .38 X 1.75 NC GR5 ZP   | 4   |
| 24   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP       | 52  |
| 25   | 72910    | WLDMT-REAR SHIELD 12R            | 2   |
| 26   | 72441    | PLATE-REAR SHIELD MNT            | 4   |
| 27   | 64364    | U-BOLT: .38 X 5.13 X 6.00 X 5.13 | 4   |
| 28   | 1011600  | BOLT-HEX: .38 X 1.00 NC GR5 ZP   | 12  |
| 29   | 72770    | GUARD-REAR SCRUB LH              | 1   |
| 30   | 72771    | GUARD-REAR SCRUB RH              | 1   |
| 31   | 72322    | PIPE-THREADED                    | 1   |
| 32   | 59488    | BOLT-CRG: .38 X 1.00 NC GR5 ZP   | 6   |
| 33   | 1011813  | WASHER-LOCK: .63 ZP              | 2   |
| 34   | 1032275  | BOLT-HEX .63 X 1.00 NC GR5 ZP    | 2   |
| 35   | 72877    | WLDMT-REAR DOOR RH               | 1   |
| 36   | 72879    | WLDMT-REAR DOOR SUPPORT RH       | 1   |
| 37   | 1011601  | BOLT-HEX: .38 X 1.25 NC GR5 ZP   | 8   |
| 38   | 1016362  | BOLT-CRG: .38 X 1.25 NC GR5 ZP   | 14  |
| 39   | 51303    | DOOR HINGE ROD ZP                | 2   |
| 40   | 65702    | BOLT-CRG: .31 X .75 NC GR5 ZP    | 4   |
| 41   | 1011583  | WASHER-FLAT: .31 ZP              | 4   |
| 42   | 51304    | DOOR LOCK ZP                     | 2   |
| 43   | 69117    | U-ROD ZP                         | 6   |



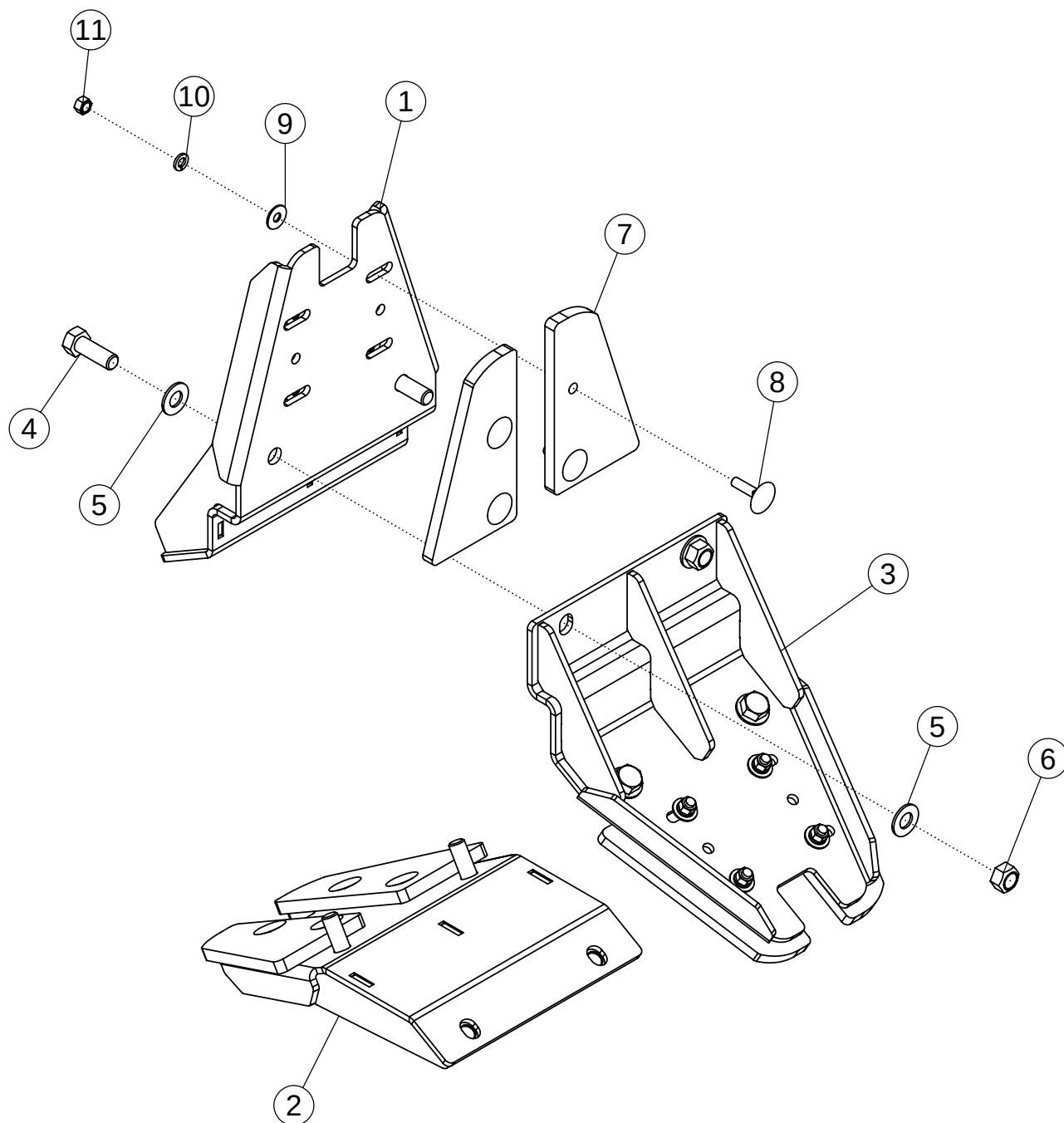
# APRON SHAFT

| ITEM | PART NO. | DESCRIPTION                                | QTY |
|------|----------|--------------------------------------------|-----|
| 1    | 63394    | WLDMT- BOTTOM APRON SHAFT                  | 2   |
| 2    | 52405    | BEARING-PILLOW 1-3/4"                      | 8   |
| 3    | 52382    | SEAL PROTECTOR 1-3/4"                      | 4   |
| 4    | 64162    | WLDMT-UPPER FILLER                         | 4   |
| 5    | 64161    | WLDMT-LOWER FILLER                         | 4   |
| 6    | 72555    | WLDMT-TOP APRON SHAFT                      | 2   |
| 7    | 64159    | CLAMP-FILLER PAINTED                       | 8   |
| 8    | 58322    | HALF-DISC                                  | 24  |
| 9    | 62836    | HALF DISC SPACER ZP                        | 48  |
| 10   | 58318    | SPROCKET-HALF 2.38                         | 24  |
|      | 63361    | SPROCKET-SPLIT 2.205 (BELT ONLY)           |     |
| 11   | 1011725  | BOLT-HEX: .38 X 2.00 NC                    | 144 |
|      | 1011603  | BOLT-HEX: .38 X 1.75 NC GR5 ZP (BELT ONLY) |     |
| 12   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP                 | 160 |
| 13   | 64991    | BOLT-HEX: .38 X 1.25 NC GR8 ZP             | 16  |
| 14   | 1011828  | WASHER-FLAT .38 ZP                         | 16  |
| 15   | 56672    | SHIM-BEARING                               | 12  |
| 16   | 72606    | WLDMT-ADJUSTER LOWER APRON ZP              | 4   |
| 17   | 72472    | GUARD-BELT                                 | 2   |
| 18   | 1017708  | BOLT-HEX: .50 X 2.25 NC GR5 ZP             | 8   |
| 19   | 1014443  | WASHER-FLAT: .50 ZP                        | 24  |
| 20   | 1011577  | NUT-HEX: .50 NC ZP                         | 8   |
| 21   | 1011611  | BOLT-HEX: .50 X 3.00 NC GR5 ZP             | 8   |
| 22   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP                 | 16  |
| 23   | 53844    | CHAIN .50 X 42 X 2.38                      | 12  |
|      | 59560    | BELT .50 X 42 X 2.205 48LPR                | 6   |



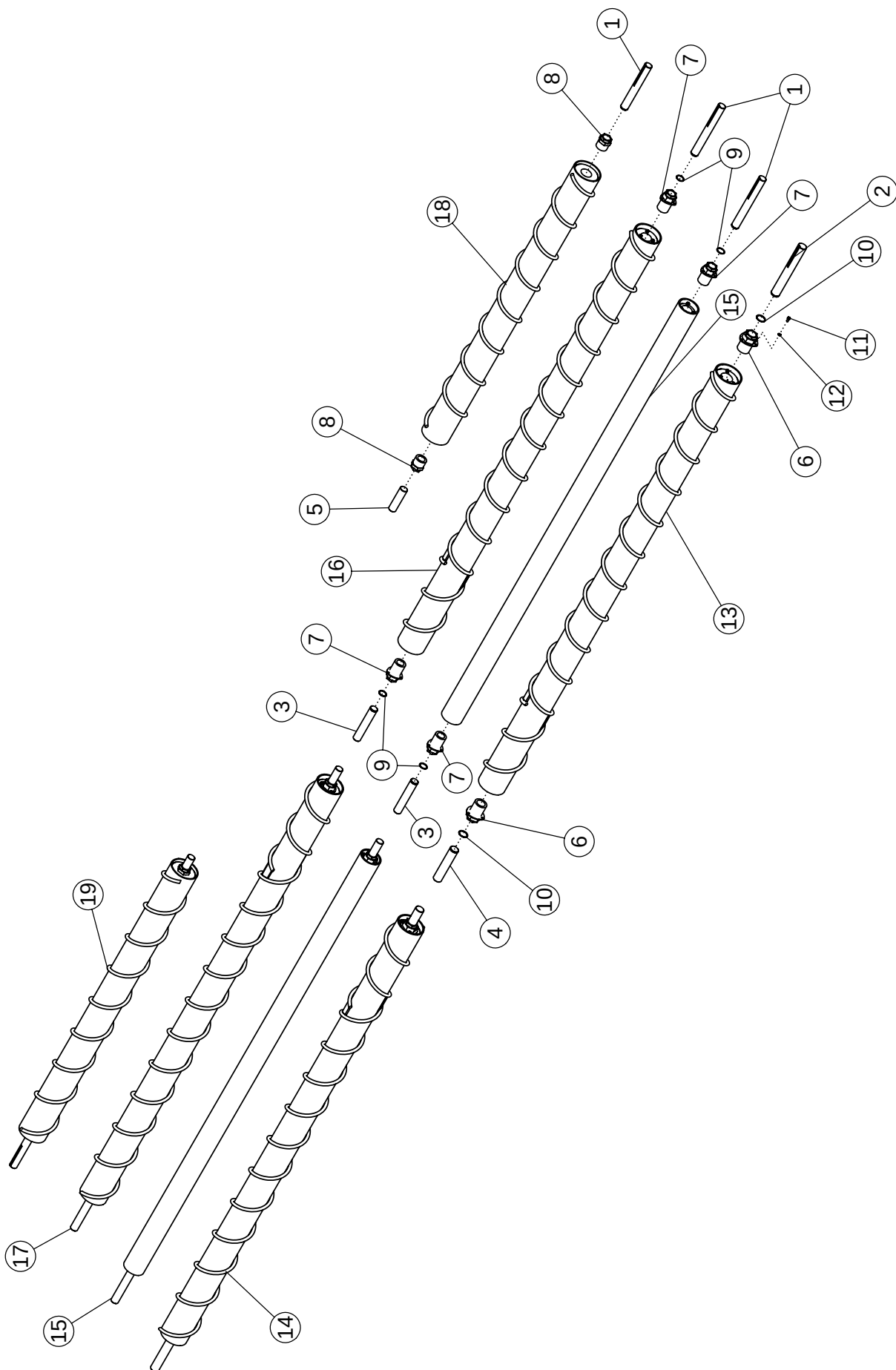
# PADDLE SHAFT

| ITEM | PART NO. | DESCRIPTION                     | QTY |
|------|----------|---------------------------------|-----|
| 1    | 72035    | WLDMT-PADDLE SHAFT 12R          | 2   |
| 2    | 57997    | BEARING-PILLOW 2"               | 4   |
| 3    | 57996    | SHIM-BEARING ZP                 | 4   |
| 4    | 1013024  | WASHER-FLAT: .63 ZP             | 8   |
| 5    | 51365    | TIGHTENER BOLT                  | 4   |
| 6    | 57998    | PLATE-BACKING ZP                | 4   |
| 7    | 1016726  | BOLT-HEX: .63 X 4.00 NC GR5 ZP  | 4   |
| 8    | 1014000  | BOLT-HEX: .63 X 3.50 NC GR5 ZP  | 4   |
| 9    | 1011813  | WASHER-LOCK: .63 ZP             | 8   |
| 10   | 1011578  | NUT-HEX: .63 NC GR2 ZP          | 16  |
| 11   | 50719    | WLDMT - PADDLE DOUBLE LH        | 12  |
| 12   | 50720    | WLDMT - PADDLE LH SINGLE        | 12  |
| 13   | 51562    | PADDLE-RUBBER                   | 72  |
| 14   | 1030779  | BOLT-ELEVATOR: .38 X 1.50 NC ZP | 144 |
| 15   | 1011586  | WASHER-LOCK: .38 ZP             | 144 |
| 16   | 1011576  | NUT-HEX: .38 NC GR2 ZP          | 144 |
| 17   | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP      | 48  |
| 18   | 1014349  | BOLT-HEX: .63 X 1.50 NC GR5 ZP  | 48  |
| 19   | 50722    | WLDMT - PADDLE DOUBLE RH        | 12  |
| 20   | 50721    | WLDMT - PADDLE RH SINGLE        | 12  |



## PLASTIC PADDLE ASSEMBLY

| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 69639    | WLDMT-PADDLE 1                 | 1   |
| 2    | 69642    | WLDMT-PADDLE 2                 | 1   |
| 3    | 69645    | WLDMT-PADDLE 3                 | 1   |
| 4    | 1013918  | BOLT-HEX .63 X 1.750 NC GR5 ZP | 6   |
| 5    | 1013004  | WASHER-FLAT: SAE .63 ZP        | 12  |
| 6    | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP     | 6   |
| 7    | 69398    | PADDLE-PLASTIC                 | 6   |
| 8    | 1030779  | BOLT-ELEVATOR:.38 X 1.50 NC ZP | 12  |
| 9    | 1011828  | WASHER-FLAT .38 ZP             | 12  |
| 10   | 1011586  | WASHER-LOCK: .38 ZP            | 12  |
| 11   | 1011576  | NUT-HEX: .38 NC GR2 ZP         | 12  |

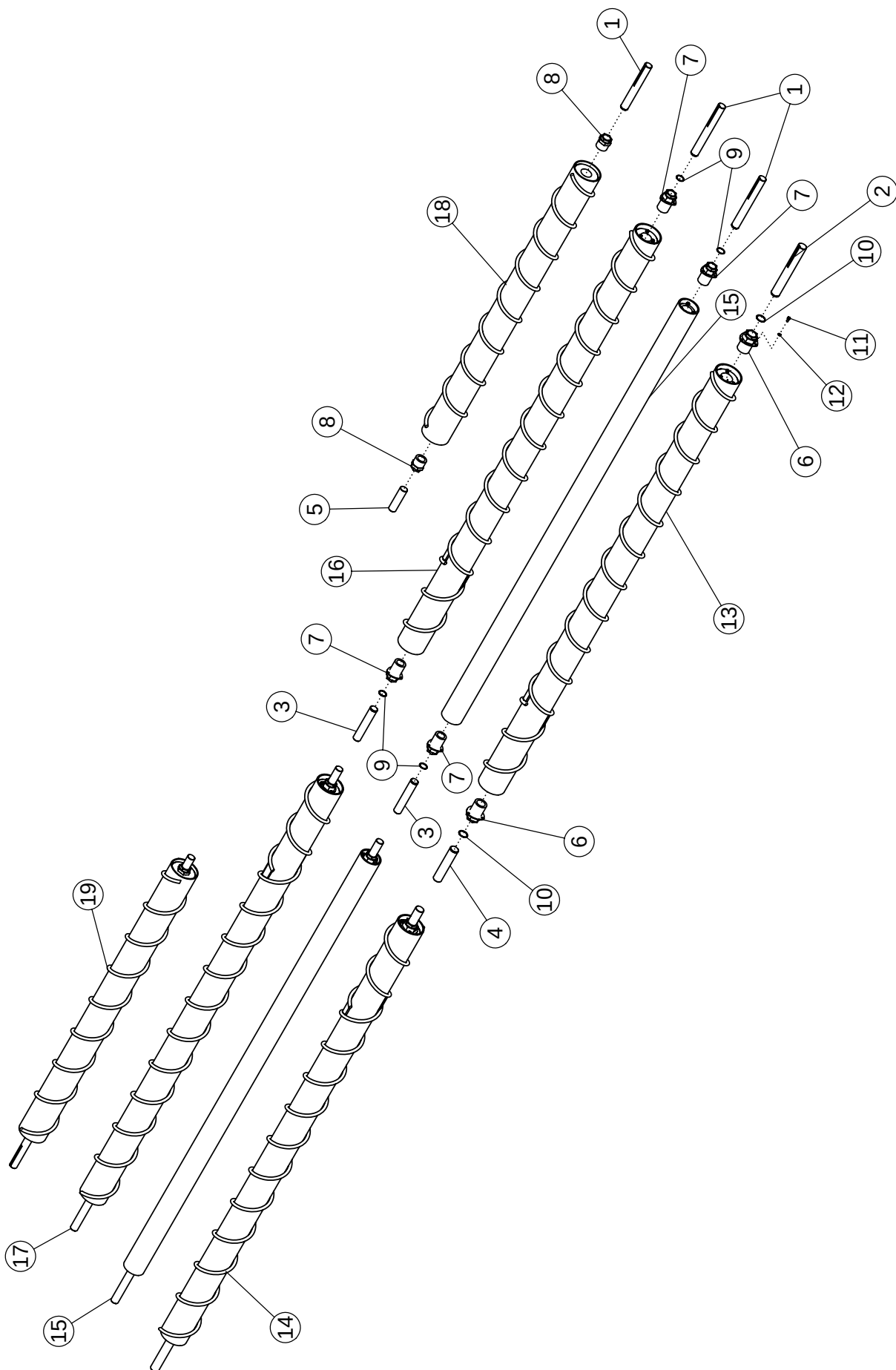




# FRONT CLEANING ROLLS

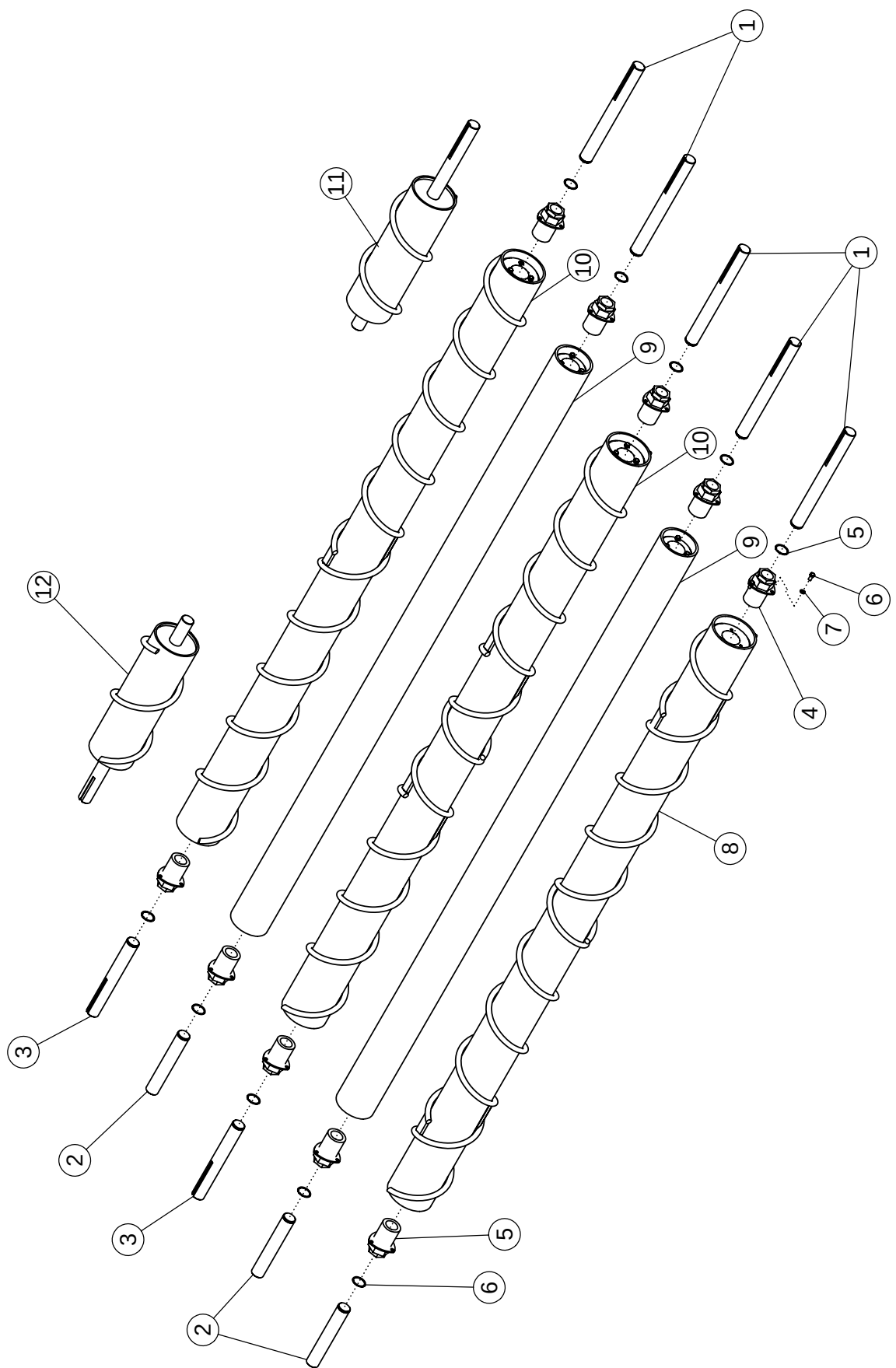
| ITEM                                                    | PART NO. | DESCRIPTION                     | QTY |
|---------------------------------------------------------|----------|---------------------------------|-----|
| <b><u>PARTS COMMON TO ALL ROLLS</u></b>                 |          |                                 |     |
| 1                                                       | 72542    | SHAFT-DRIVE                     | 6   |
| 2                                                       | 72539    | SHAFT-DRIVE                     | 2   |
| 3                                                       | 72543    | SHAFT-IDLER                     | 4   |
| 4                                                       | 72540    | SHAFT-IDLER                     | 2   |
| 5                                                       | 72794    | SHAFT-IDLER                     | 2   |
| 6                                                       | 64165    | TRANTORQUE 2.00 X 3.375         | 4   |
| 7                                                       | 64163    | TRANTORQUE 1.75 X 3.375         | 8   |
| 8                                                       | 58459    | TRANTORQUE 1.75 HD              | 2   |
| 9                                                       | 64184    | RING-RETAINING 1.75             | 8   |
| 10                                                      | 64185    | RING-RETAINING 2.00             | 4   |
| 11                                                      | 1011599  | BOLT-HEX: .38 X .75 NC GR5 ZP   | 36  |
| 12                                                      | 1011586  | WASHER-LOCK: .38 ZP             | 36  |
| <b><u>NUMBER ONE ROLL - - LEFT HAND (COMPLETE)</u></b>  |          |                                 |     |
| 13                                                      | 72533    | ROLL-SPIRAL-STANDARD            | 1   |
|                                                         | 72547    | ROLL-SPIRAL-POLY COATED         |     |
|                                                         | 73022    | WLDMT-#1 LH SCROLLED-12R-HRD-TT |     |
| <b><u>NUMBER ONE ROLL - - RIGHT HAND (COMPLETE)</u></b> |          |                                 |     |
| 14                                                      | 72534    | ROLL-SPIRAL-STANDARD            | 1   |
|                                                         | 72548    | ROLL-SPIRAL-POLY COATED         |     |
|                                                         | 73023    | WLDMT-#1 RH SCROLLED-12R-HRD-TT |     |
| <b><u>NUMBER TWO ROLL (COMPLETE)</u></b>                |          |                                 |     |
| 15                                                      | 72541    | ROLL-SMOOTH-STANDARD            | 1   |
|                                                         | 72551    | ROLL-SMOOTH-POLY COATED         |     |
| <b><u>NUMBER THREE ROLL - -LEFT HAND (COMPLETE)</u></b> |          |                                 |     |
| 16                                                      | 72544    | ROLL-SPIRAL-STANDARD            | 1   |
|                                                         | 72553    | ROLL-SPIRAL-POLY COATED         |     |
|                                                         | 73024    | WLDMT-#3 LH SCROLLED 12R-HRD-TT |     |

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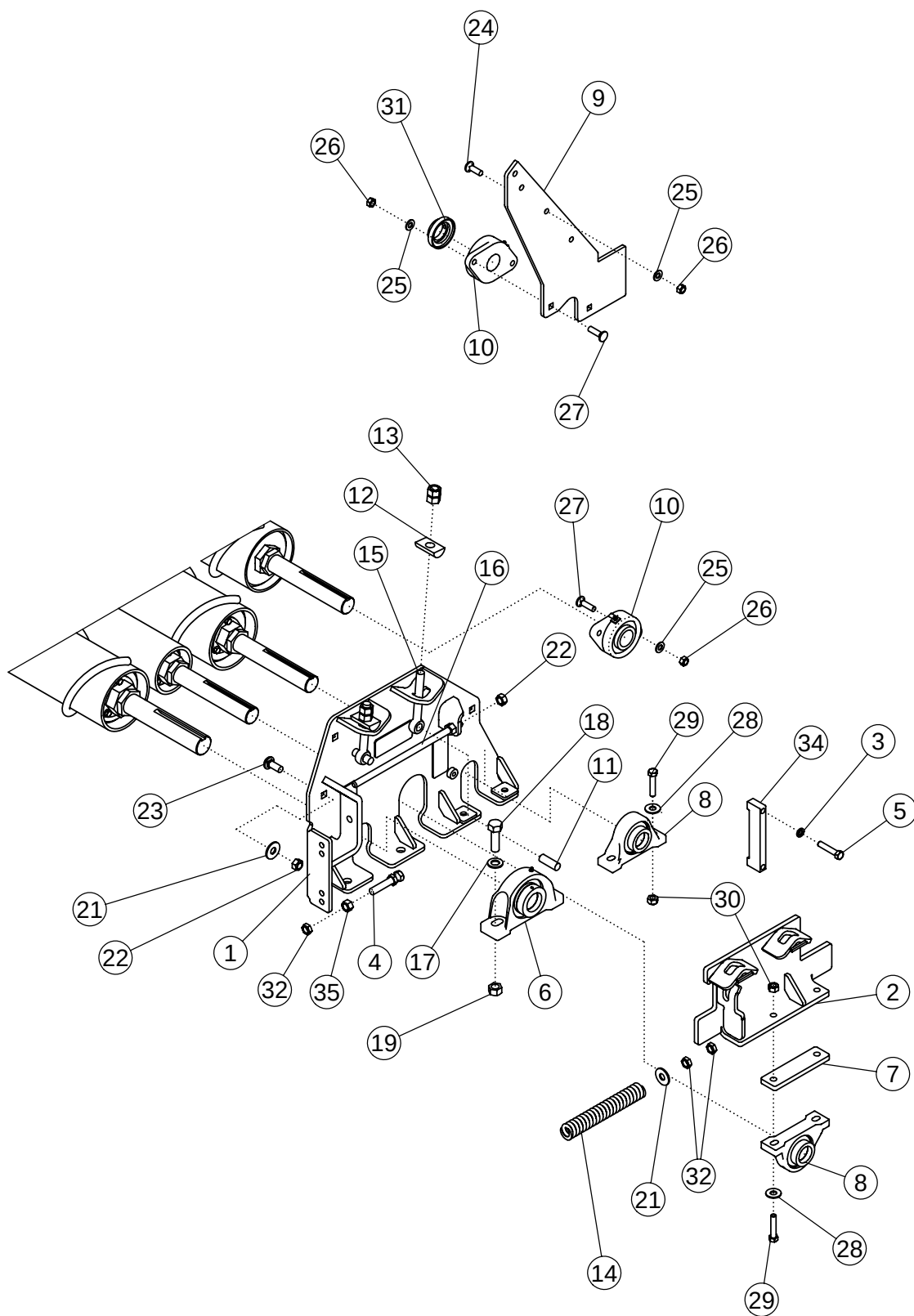
## FRONT CLEANING ROLLS (CONTINUED)

| ITEM                                               | PART NO. | DESCRIPTION                     | QTY |
|----------------------------------------------------|----------|---------------------------------|-----|
| <u>NUMBER THREE ROLL - - RIGHT HAND (COMPLETE)</u> |          |                                 |     |
| 17                                                 | 72545    | ROLL-SPIRAL-STANDARD            | 1   |
|                                                    | 72554    | ROLL-SPIRAL-POLY COATED         |     |
|                                                    | 73025    | WLDMT-#3 RH SCROLLED-12R-HRD-TT |     |
| <u>NUMBER FOUR ROLL - -LEFT HAND (COMPLETE)</u>    |          |                                 |     |
| 18                                                 | 73247    | ROLL-SPIRAL-STANDARD            | 1   |
|                                                    | 73302    | ROLL-SPIRAL-POLY COATED         |     |
| <u>NUMBER FOUR ROLL - - RIGHT HAND (COMPLETE)</u>  |          |                                 |     |
| 19                                                 | 73253    | ROLL-SPIRAL-STANDARD            | 1   |
|                                                    | 73303    | ROLL-SPIRAL-POLY COATED         |     |



# REAR CLEANING ROLLS

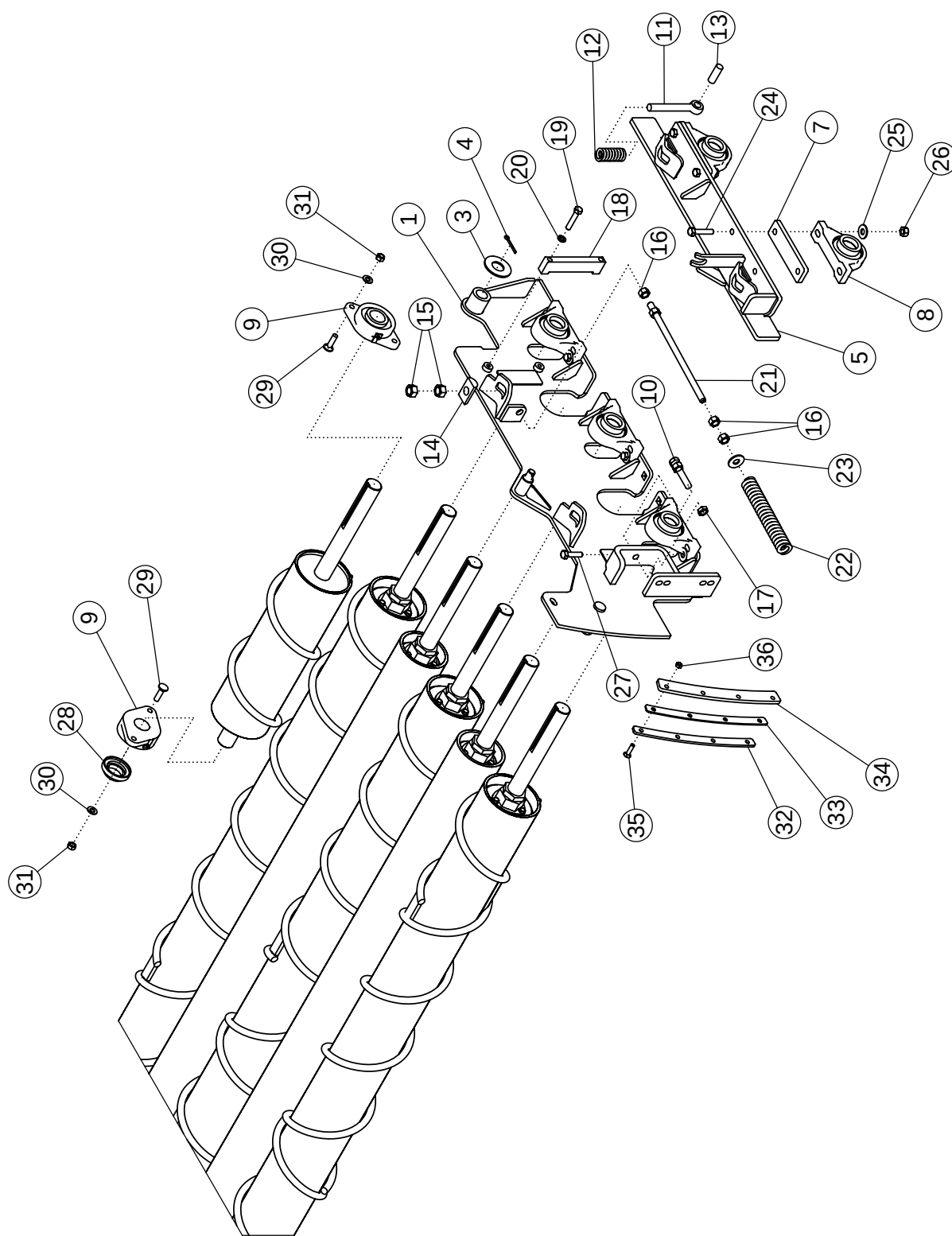
| ITEM                                             | PART NO. | DESCRIPTION                   | QTY |
|--------------------------------------------------|----------|-------------------------------|-----|
| <u>PARTS COMMON TO ALL ROLLS</u>                 |          |                               |     |
| 1                                                | 64177    | SHAFT-DRIVE                   | 5   |
| 2                                                | 64179    | SHAFT-IDLER                   | 3   |
| 3                                                | 64178    | SHAFT-IDLER                   | 2   |
| 4                                                | 64163    | TRANSTORQUE 1.75 X 3.375      | 10  |
| 5                                                | 64184    | RING-RETAINING 1.75           | 10  |
| 6                                                | 1011599  | BOLT-HEX: .38 X .75 NC GR5 ZP | 30  |
| 7                                                | 1011586  | WASHER-LOCK: .38 ZP           | 30  |
| <u>NUMBER ONE ROLL (COMPLETE)</u>                |          |                               |     |
| 8                                                | 72561    | ROLL-SPIRAL-STANDARD          | 1   |
|                                                  | 72578    | ROLL-SPIRAL-POLY COATED       |     |
|                                                  | 73109    | WLDMT-#1 SCROLLED-12R-HRD-TT  |     |
| <u>NUMBER TWO AND FOUR ROLL (COMPLETE)</u>       |          |                               |     |
| 9                                                | 72564    | ROLL- SMOOTH-STANDARD         | 1   |
|                                                  | 72587    | ROLL-SMOOTH-POLY COATED       |     |
| <u>NUMBER THREE AND FIVE ROLL (COMPLETE)</u>     |          |                               |     |
| 10                                               | 72567    | ROLL-SPIRAL-STANDARD          | 2   |
|                                                  | 72580    | ROLL-SPIRAL-POLY COATED       |     |
|                                                  | 73111    | WLDMT-#5 SCROLLED-12R-HRD-TT  |     |
| <u>NUMBER SIX ROLL - - LEFT HAND (COMPLETE)</u>  |          |                               |     |
| 11                                               | 72595    | ROLL-SPIRAL-STANDARD          | 1   |
|                                                  | 72602    | ROLL-SPIRAL-POLY COATED       |     |
| <u>NUMBER SIX ROLL - - RIGHT HAND (COMPLETE)</u> |          |                               |     |
| 12                                               | 72594    | ROLL-SPIRAL-STANDARD          | 1   |
|                                                  | 72600    | ROLL-SPIRAL-POLY COATED       |     |



# FRONT CLEANING ROLL MOUNTING PACKAGE

| ITEM | PART NO. | DESCRIPTION                                | QTY |
|------|----------|--------------------------------------------|-----|
| 1    | 73132    | WLDMT-MOUNT LH                             | 2   |
|      | 73133    | WLDMT-MOUNT RH (NOT SHOWN)                 | 2   |
| 2    | 73136    | WLDMT-SLIDE MOUNT LH                       | 2   |
|      | 73137    | WLDMT-SLIDE MOUNT RH (NOT SHOWN)           | 2   |
| 3    | 1011581  | WASHER-LOCK: .50 ZP                        | 8   |
| 4    | 1032273  | BOLT-TAP: .63 X 3.50 NC GR5 ZP             | 4   |
| 5    | 1011610  | BOLT-HEX: .50 X 2.50 NC GR5 ZP             | 8   |
| 6    | 57997    | BEARING-PILLOW 2"                          | 4   |
| 7    | 57792    | SHIM-BEARING                               | 4   |
| 8    | 52405    | BEARING-PILLOW 1-3/4"                      | 8   |
| 9    | 73272    | MOUNT-#4 BEARING                           | 2   |
| 10   | 62134    | BEARING-FLANGE 1-3/4"                      | 4   |
| 11   | 56675    | ROD ZP                                     | 8   |
| 12   | 56680    | HALF ROUND 1.5" ZP                         | 8   |
| 13   | 1011620  | NUT-HEX: .75 NC GR2 ZP                     | 16  |
| 14   | 57878    | SPRING 10"                                 | 4   |
| 15   | 56814    | BOLT-EYEBOLT: .75 X 6.00 ZP                | 8   |
| 16   | 56815    | WLDMT-BOLT & NUT ZP                        | 4   |
| 17   | 1012634  | WASHER-FLAT: SAE .75 ZP                    | 8   |
| 18   | 1016598  | BOLT-HEX: .75 X 2.50 NC GR5 ZP             | 8   |
| 19   | 1017000  | NUT-TOPLOCK: .75 NC GR5 ZP                 | 8   |
| 20   | 58635*   | BOLT-CRG: .63 X 2.00 NC GR5 ZP (NOT SHOWN) | 4   |
| 21   | 1013024  | WASHER-FLAT: .63 ZP                        | 16  |
| 22   | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP                 | 16  |
| 23   | 72063    | BOLT-CRG: .63 X 1.50 NC GR5 ZP             | 8   |
| 24   | 1011607  | BOLT-HEX: .50 X 1.50 NC GR5 ZP             | 4   |
| 25   | 1011584  | WASHER-FLAT: SAE .50 ZP                    | 12  |
| 26   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP                 | 12  |
| 27   | 59517    | BOLT-CRG: .50 X 1.75 NC GR5 ZP             | 8   |
| 28   | 59104    | WASHER-FLAT: .56 GR8 ZP                    | 16  |
| 29   | 59103    | BOLT-HEX: .56 X 2.50 NC GR8 ZP             | 16  |
| 30   | 59105    | NUT-TOPLOCK: .56 NC GR8 ZP                 | 16  |
| 31   | 52383    | LOCK PROTECTOR 1-3/4"                      | 2   |
| 32   | 1026259  | NUT-JAM: .63 NC GR2 ZP                     | 16  |
| 33   | 57877*   | SPRING 3" (NOT SHOWN)                      | 4   |
| 34   | 56677    | PLATE-RETAINING                            | 4   |
| 35   | 1011578  | NUT-HEX: .63 NC GR2 ZP                     | 4   |

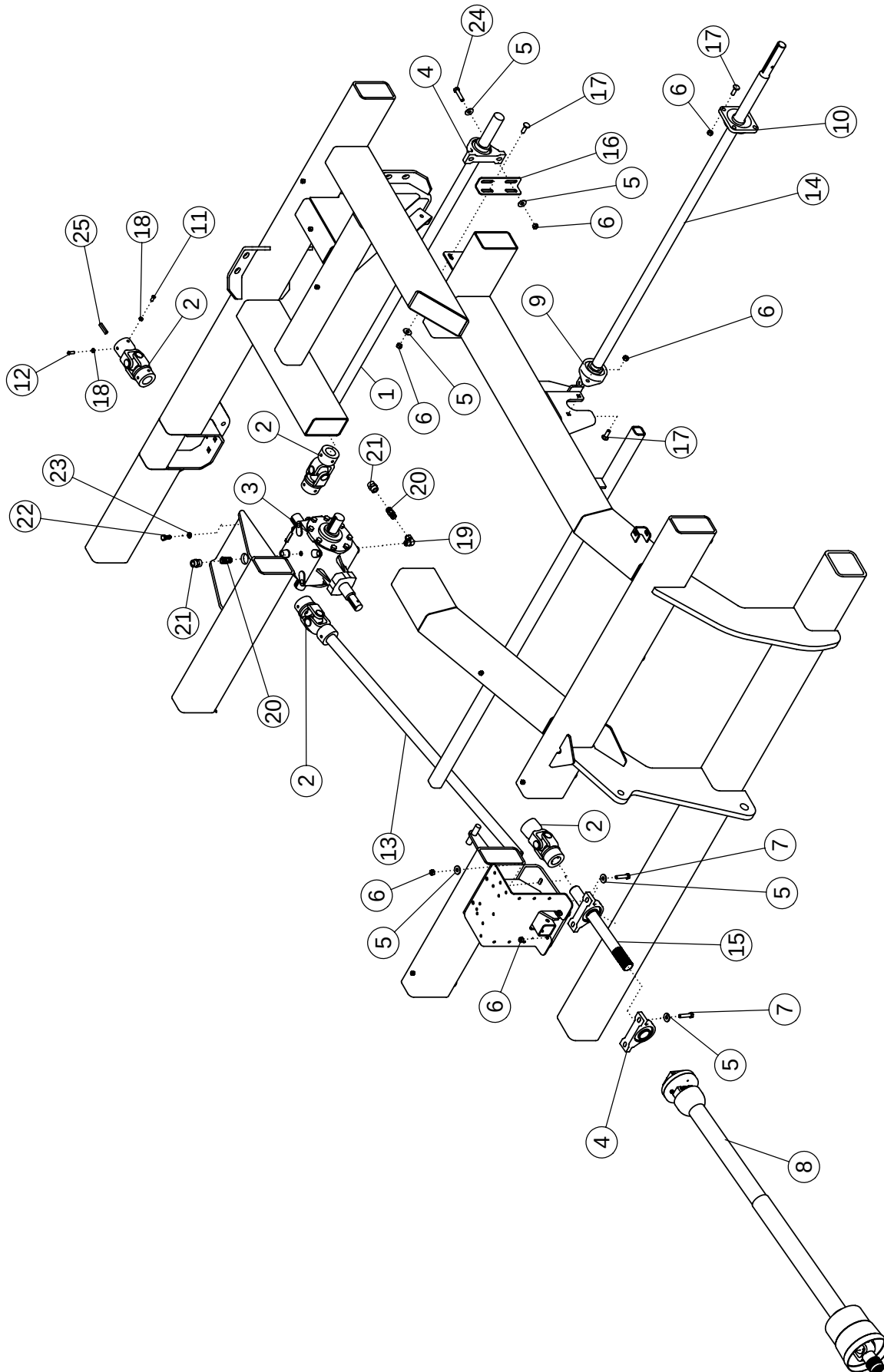
\* USED ON CENTER MOUNTS ONLY





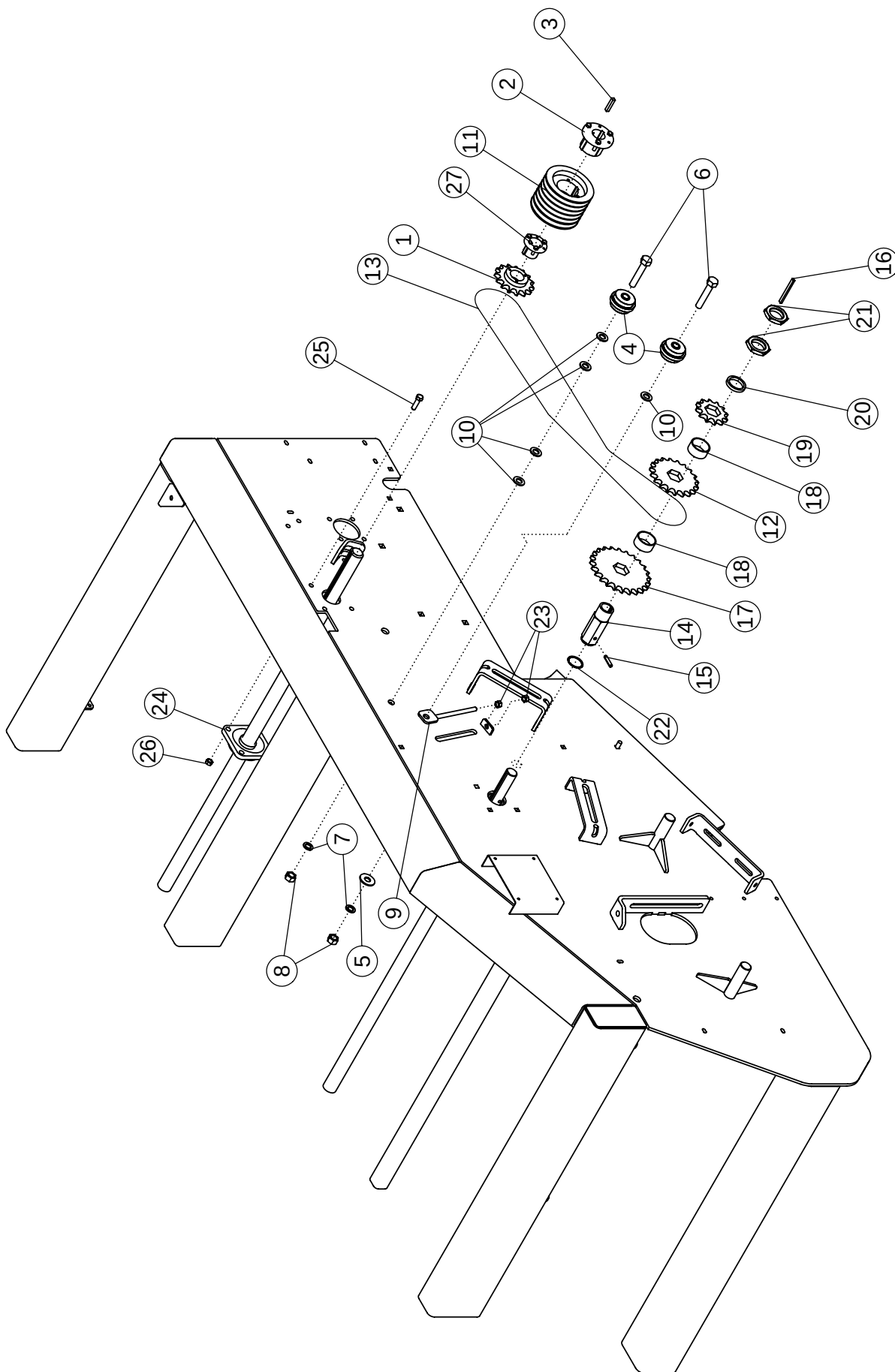
## REAR CLEANING ROLL MOUNTING PACKAGE

| ITEM | PART NO. | DESCRIPTION                         | QTY |
|------|----------|-------------------------------------|-----|
| 1    | 72737    | WLDMT-REAR MOUNT 12R LH             | 1   |
| 2    | 72738    | WLDMT-REAR MOUNT 12R RH (NOT SHOWN) | 1   |
| 3    | 1013431  | WASHER-FLAT: 1.25 ZP                | 2   |
| 4    | 1016727  | PIN-COTTER: .25 X 2.50 NP           | 2   |
| 5    | 56681    | WLDMT-SLIDE MNT LH                  | 1   |
| 6    | 56682    | WLDMT-SLIDE MNT RH (NOT SHOWN)      | 1   |
| 7    | 57792    | SHIM-BEARING                        | 4   |
| 8    | 52405    | BEARING-PILLOW 1-3/4"               | 10  |
| 9    | 62134    | BEARING-FLANGE 1-3/4"               | 4   |
| 10   | 1032273  | BOLT-TAP: .63 X 3.50 NC GR5 ZP      | 2   |
| 11   | 56814    | ROD END .75 X 6.00                  | 4   |
| 12   | 57877    | SPRING 3" (RIGHT SIDE ONLY)         | 2   |
| 13   | 56675    | ROD ZP                              | 4   |
| 14   | 56680    | HALF ROUND 1.5" ZP                  | 4   |
| 15   | 1011620  | NUT-HEX: .75 NC GR2 ZP              | 8   |
| 16   | 1011578  | NUT-HEX: .63 NC GR2 ZP              | 6   |
| 17   | 1026259  | NUT-JAM: .63 NC GR2 ZP              | 4   |
| 18   | 56677    | PLATE-RETAINING                     | 2   |
| 19   | 1011610  | BOLT-HEX: .50 X 2.50 NC GR5 ZP      | 4   |
| 20   | 1011581  | WASHER-LOCK: .50 ZP                 | 4   |
| 21   | 56815    | WLDMT-BOLT & NUT ZP                 | 2   |
| 22   | 57878    | SPRING 10"                          | 2   |
| 23   | 1013024  | WASHER-FLAT: .63 ZP                 | 2   |
| 24   | 59103    | BOLT-HEX: .56 X 2.50 NC GR8 ZP      | 8   |
| 25   | 59104    | WASHER-FLAT: .56 GR8 ZP             | 20  |
| 26   | 59105    | NUT-TOPLOCK: .56 NC GR8 ZP          | 20  |
| 27   | 59102    | BOLT-HEX: .56 X 2.00 NC GR8 ZP      | 12  |
| 28   | 52383    | LOCK PROTECTOR 1-3/4"               | 2   |
| 29   | 59517    | BOLT-CRG: .50 X 1.75 NC GR5 ZP      | 8   |
| 30   | 1011584  | WASHER-FLAT: SAE .50 ZP             | 8   |
| 31   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP          | 8   |
| 32   | 72744    | PLATE-ROLL GUIDE BASE               | 2   |
| 33   | 72745    | PLATE-ROLL GUIDE BASE               | 2   |
| 34   | 72746    | PLATE-ROLL GUIDE BASE               | 2   |
| 35   | 58679    | BOLT-CRG: .38 X 1.50 NC GR5 ZP      | 8   |
| 36   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP          | 8   |



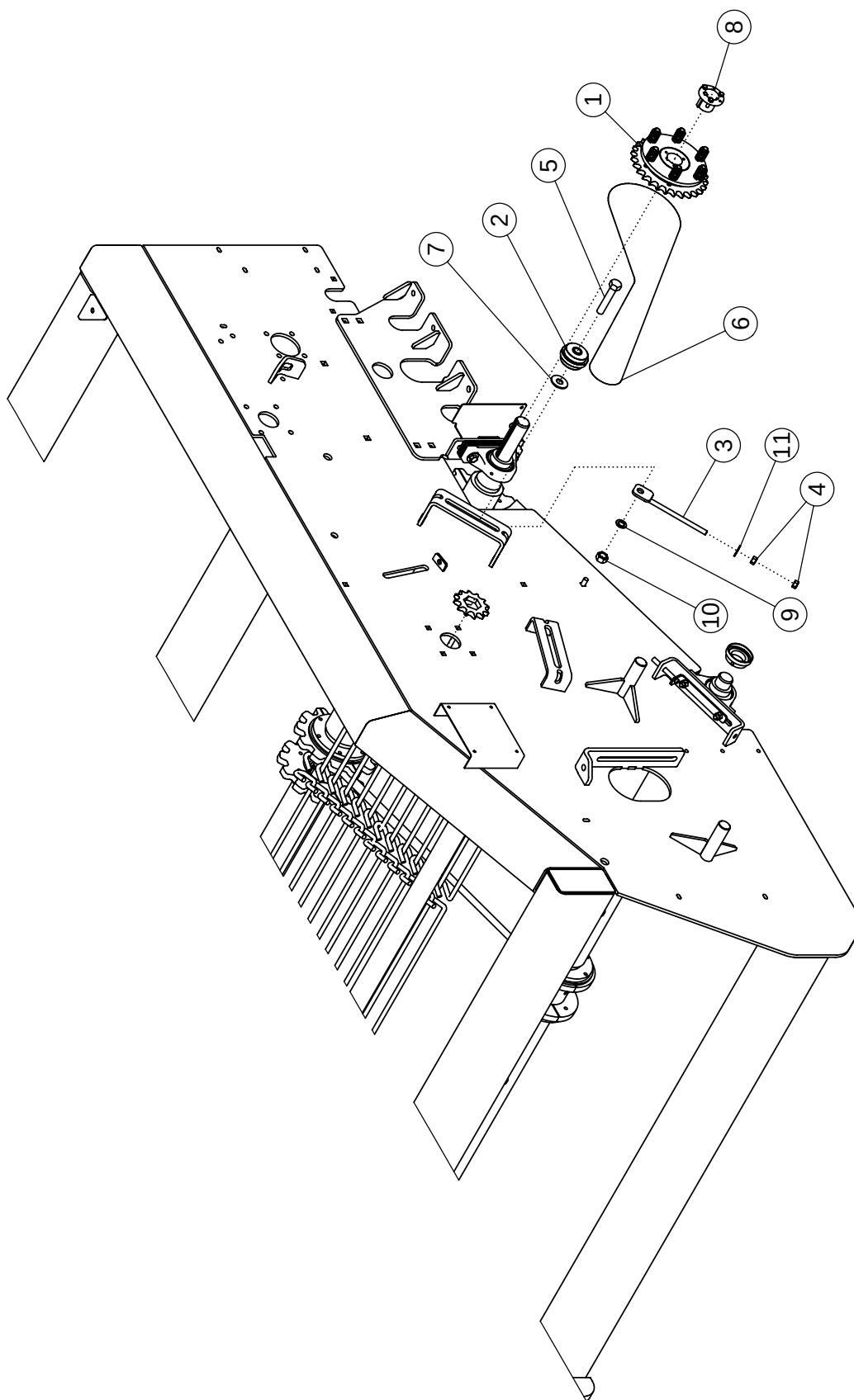
## MAIN DRIVE

| ITEM | PART NO. | DESCRIPTION                      | QTY |
|------|----------|----------------------------------|-----|
| 1    | 73140    | SHAFT-DRIVE CROSS 12R            | 2   |
| 2    | 53642    | U-JOINT                          | 5   |
| 3    | 73131    | GEARBOX-PRARIE 1.82:1 4 WAY      | 1   |
| 4    | 52405    | BEARING-PILLOW 1.75"             | 4   |
| 5    | 1014443  | WASHER-FLAT: .50 ZP              | 18  |
| 6    | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP       | 24  |
| 7    | 1017708  | BOLT-HEX: .50 X 2.25 NC GR5 ZP   | 4   |
| 8    | 51481    | PTO-CV 1.75" WEASLER (HRV)       | 1   |
| 9    | 62134    | BEARING-FLANGE 1.75 2-BOLT       | 2   |
| 10   | 52404    | BEARING-FLANGE 1.75              | 2   |
| 11   | 1030708  | SCREW-SET: C-P .38 X .75 NC GR8  | 10  |
| 12   | 1030709  | SCREW-SET: C-P .38 X 1.00 NC GR8 | 10  |
| 13   | 73141    | SHAFT-DRIVE 12R FRONT            | 1   |
| 14   | 73143    | SHAFT JACK 1.75                  | 2   |
| 15   | 72078    | SPLINE SHAFT                     | 1   |
| 16   | 68274    | PLATE-BEARING SUPPORT            | 2   |
| 17   | 1011660  | BOLT-CRG: .50 X 1.50 NC GR5 ZP   | 16  |
| 18   | 1013519  | NUT-JAM: .38 NC GR2 ZP           | 20  |
| 19   | 64033    | FTG-ELBOW: 8MP-8FP 90            | 1   |
| 20   | 69128    | FTG-ADAPTER: 8MP-8MP 4" LONG     | 2   |
| 21   | 55730    | FTG-ADAPTER: 8FP-8FP             | 2   |
| 22   | 1032509  | BOLT-HEX: .63 X 1.25 NC GR5 ZP   | 4   |
| 23   | 1011813  | WASHER-LOCK: .63 ZP              | 4   |
| 24   | 1011609  | BOLT-HEX: .50 X 2.00 NC GR5 ZP   | 4   |
| 25   | 50152    | KEY .38 X .38 X 2.00             | 10  |



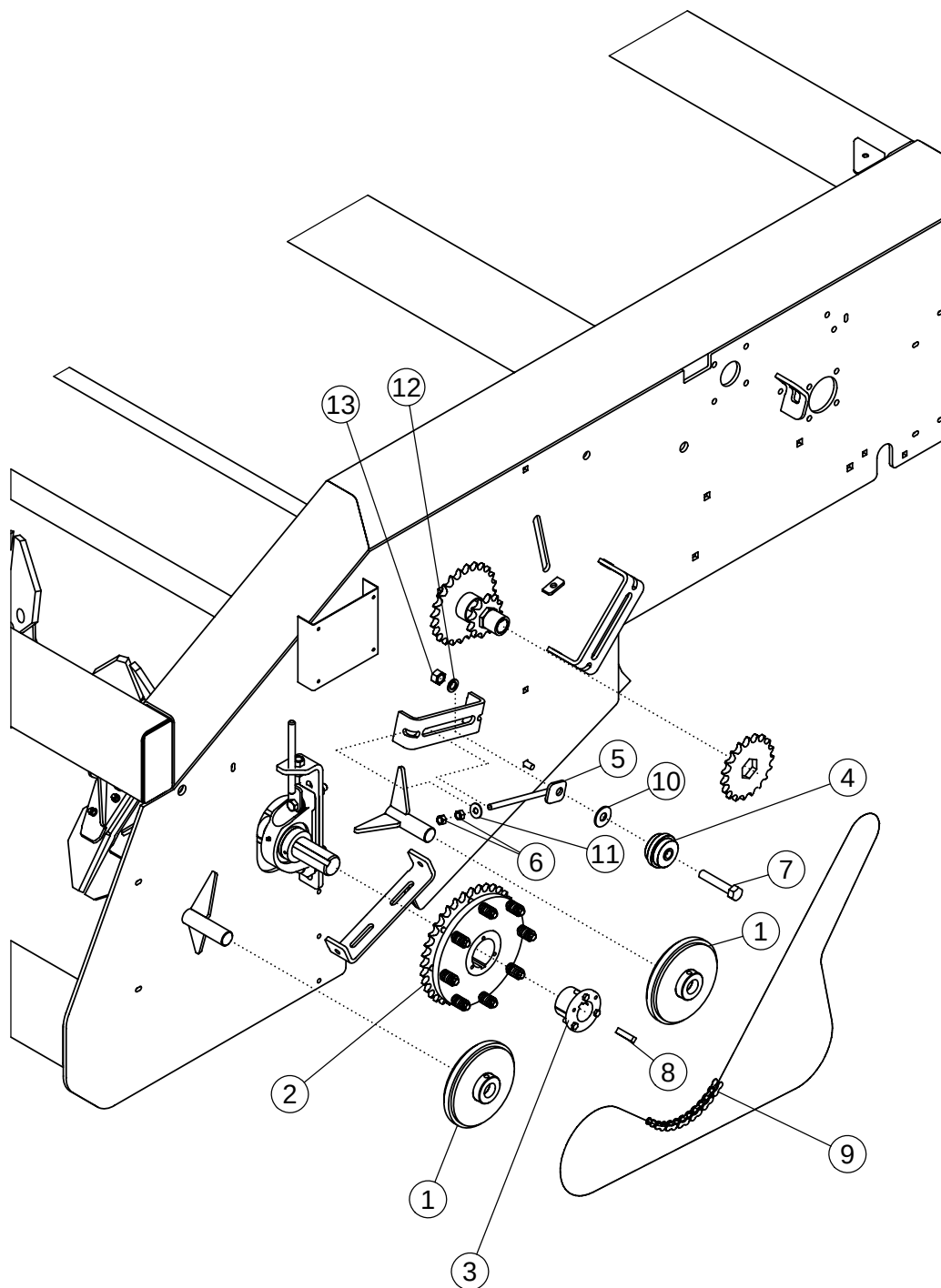
## MAIN DRIVE - SIDE COMPONENTS

| ITEM | PART NO. | DESCRIPTION                              | QTY |
|------|----------|------------------------------------------|-----|
| 1    | 64155    | SPROCKET H80-P15                         | 2   |
| 2    | 50335    | HUB Q1 1.75"                             | 2   |
| 3    | 50152    | KEY .38 X .38 X 2.00                     | 2   |
| 4    | 72080    | IDLEMASTER X .75                         | 4   |
| 5    | 1030702  | WASHER-FLAT .75 ZP                       | 2   |
| 6    | 1011625  | BOLT-HEX: .75 X 4.00 NC GR5 ZP           | 4   |
| 7    | 1012061  | WASHER-LOCK: .75 ZP                      | 4   |
| 8    | 1011620  | NUT-HEX: .75 NC GR2 ZP                   | 4   |
| 9    | 56864    | ADJUSTER - ZP                            | 2   |
| 10   | 1012634  | WASHER-FLAT: SAE .75 ZP                  | 10  |
| 11   | 56646    | SHEAVE 6TB62                             | 2   |
|      | 56647    | SHEAVE 6TB68                             |     |
|      | 53668    | SHEAVE 6TB56                             |     |
| 12   | 72088    | SPROCKET 8019 HEX BORE                   | 2   |
|      | 73033    | SPROCKET 8013 HEX BORE (PLASTIC PADDLES) |     |
| 13   | 72091    | CHAIN-ROLLER 80H-1R-94                   | 2   |
| 14   | 72082    | HUB-HEX SPROCKET                         | 2   |
| 15   | 72084    | PIN-ROLL: .25 X 1.75 NP                  | 2   |
| 16   | 72085    | KEY .25 X .38 X 4.00                     | 2   |
| 17   | 72086    | SPROCKET 8024 HEX BORE                   | 2   |
| 18   | 72087    | SPACER                                   | 4   |
| 19   | 72089    | SPROCKET 8012 HEX BORE                   | 2   |
| 20   | 72470    | PLATE-SPACER                             | 2   |
| 21   | 72090    | NUT-JAM 1.88-16UN 2B ZP                  | 4   |
| 22   | 72083    | RING-RETAINING                           | 2   |
| 23   | 1011577  | NUT-HEX: .50 NC GR2 ZP                   | 4   |
| 24   | 52404    | BEARING-FLANGE 1.75                      | 2   |
| 25   | 1011608  | BOLT-HEX: .50 X 1.75 NC GR5 ZP           | 8   |
| 26   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP               | 8   |
| 27   | 53641    | HUIB P1 1.75 (WITH KEY)                  | 2   |



## APRON SHAFT DRIVE

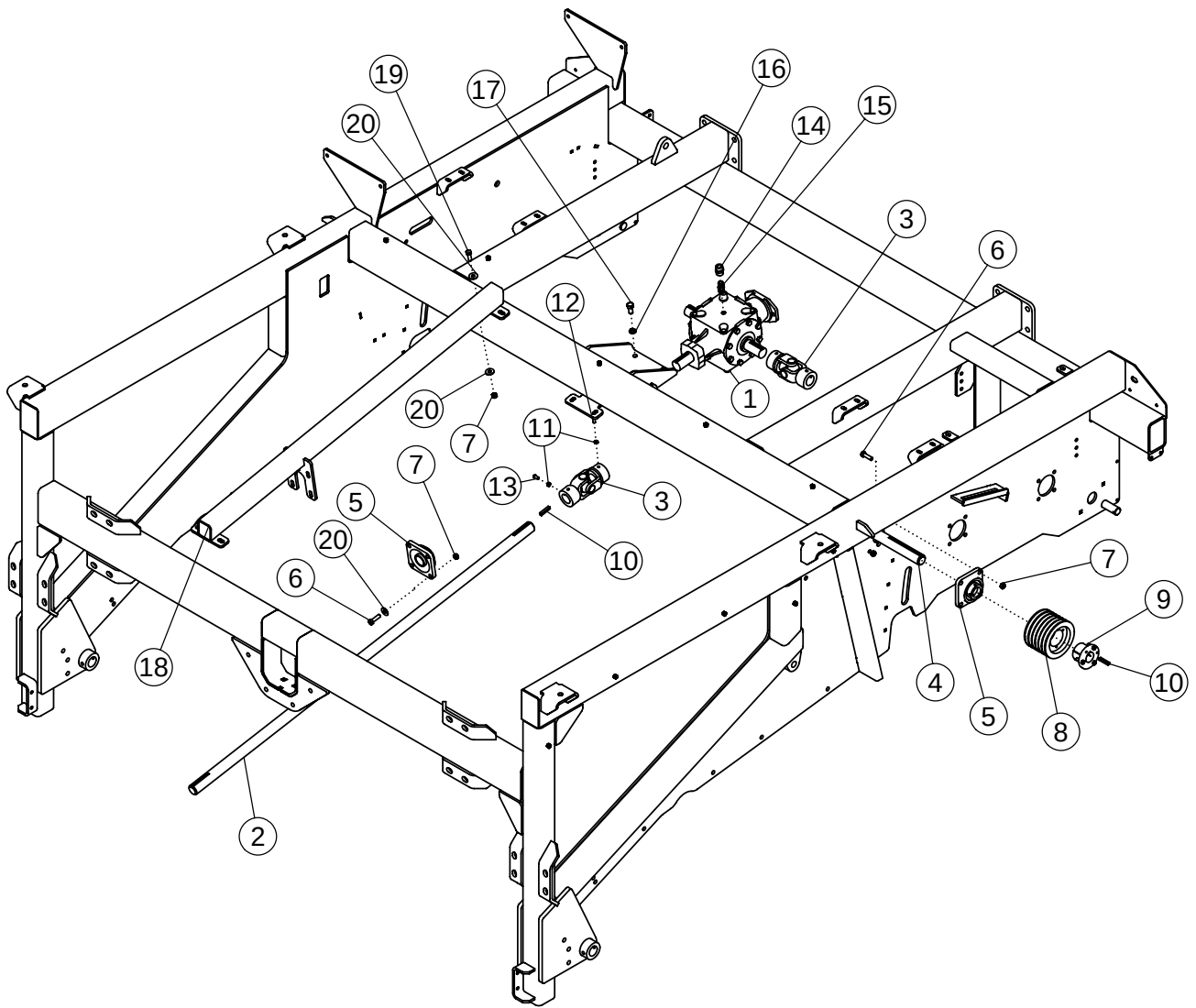
| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 72030    | SPROCKET-CLUTCH 80P28 PRESET   | 2   |
| 2    | 72080    | IDLEMASTER X .75               | 2   |
| 3    | 56864    | ADJUSTER - ZP                  | 2   |
| 4    | 1011577  | NUT-HEX: .50 NC GR2 ZP         | 4   |
| 5    | 1011625  | BOLT-HEX: .75 X 4.00 NC GR5 ZP | 2   |
| 6    | 72093    | CHAIN-ROLLER 80H-1R-85         | 2   |
| 7    | 1030702  | WASHER-FLAT .75 ZP             | 2   |
| 8    | 53641    | HUB P1 1.75 (WITH KEY)         | 2   |
| 9    | 1012061  | WASHER-LOCK: .75 ZP            | 2   |
| 10   | 1011620  | NUT-HEX: .75 NC GR2 ZP         | 2   |
| 11   | 1014443  | WASHER-FLAT: .50 ZP            | 2   |





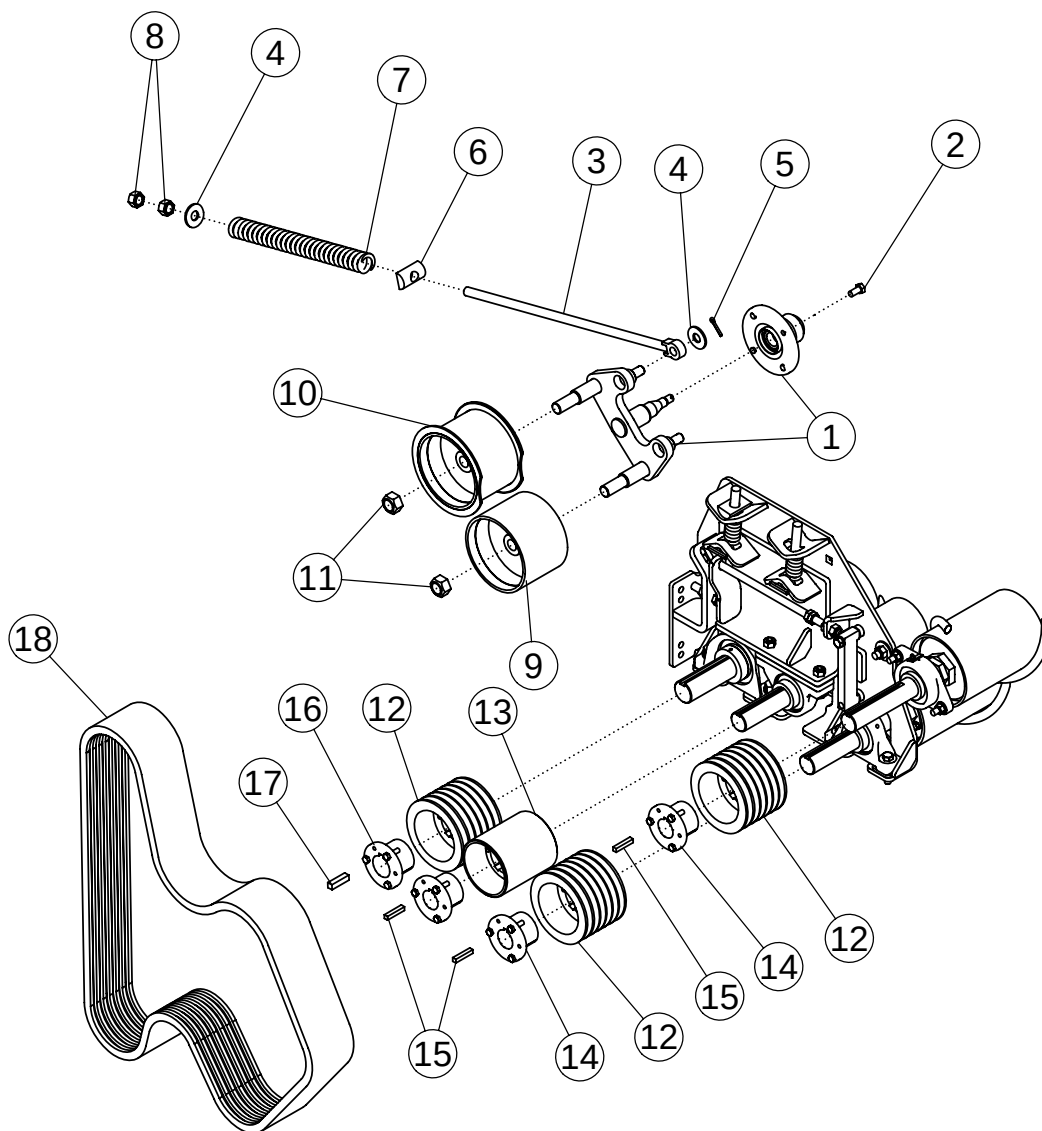
## PADDLE SHAFT DRIVE

| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 56851    | SPROCKET-IDLER H8025 X 1.44    | 4   |
| 2    | 57993    | SPROCKET-CLUTCH 80Q36 PRESET   | 2   |
| 3    | 50385    | HUB Q1 2"                      | 2   |
| 4    | 72080    | IDLEMASTER X .75               | 2   |
| 5    | 56864    | ADJUSTER - ZP                  | 2   |
| 6    | 1011577  | NUT-HEX: .50 NC GR2 ZP         | 4   |
| 7    | 1011625  | BOLT-HEX: .75 X 4.00 NC GR5 ZP | 2   |
| 8    | 57995    | KEY .50 X .50 X 2.00           | 2   |
| 9    | 72092    | CHAIN-ROLLER 80H-1R-122        | 2   |
| 10   | 1030702  | WASHER-FLAT: .75 ZP            | 2   |
| 11   | 1014443  | WASHER-FLAT: .50 ZP            | 2   |
| 12   | 1012061  | WASHER-LOCK: .75 ZP            | 2   |
| 13   | 1011620  | NUT-HEX: .75 NC GR2 ZP         | 2   |



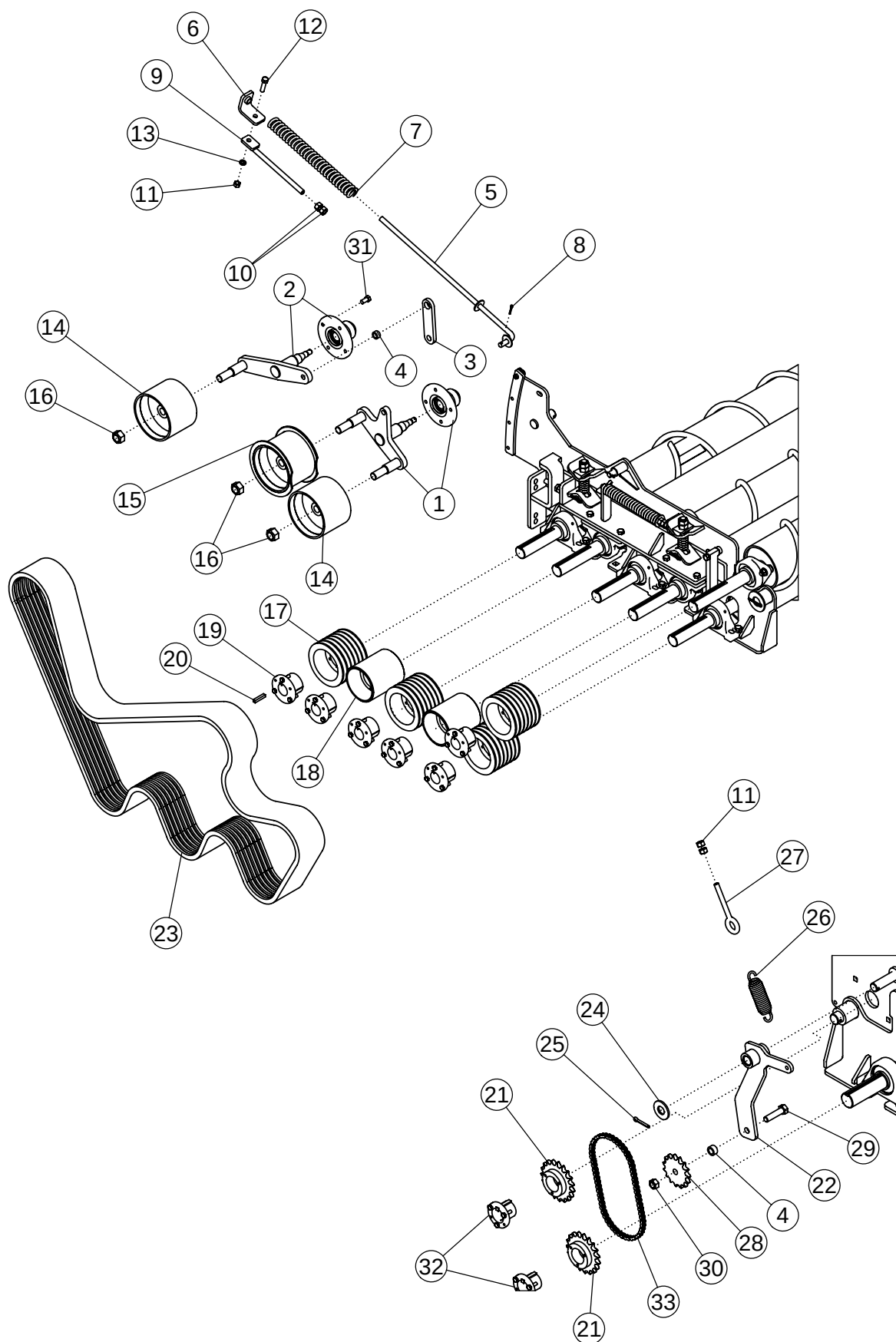
## MAIN DRIVE REAR

| ITEM | PART NO. | DESCRIPTION                      | QTY |
|------|----------|----------------------------------|-----|
| 1    | 62015    | GEARBOX-PRAIRIE (1.81:1) C-MOUNT | 1   |
| 2    | 73142    | SHAFT-DRIVE 12R REAR             | 1   |
| 3    | 53642    | U-JOINT                          | 2   |
| 4    | 72755    | SHAFT-REAR DRIVE 12R             | 1   |
| 5    | 52404    | BEARING-FLANGE 1.75              | 2   |
| 6    | 1011608  | BOLT-HEX: .50 X 1.75 NC GR5 ZP   | 8   |
| 7    | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP       | 12  |
| 8    | 56646    | SHEAVE 6TB62                     | 1   |
|      | 56647    | SHEAVE 6TB68                     |     |
|      | 53668    | SHEAVE 6TB56                     |     |
| 9    | 50335    | HUB Q1 1.75                      | 1   |
| 10   | 50152    | KEY .38 X .38 X 2.00             | 5   |
| 11   | 1013519  | NUT-JAM: .38 NC GR2 ZP           | 8   |
| 12   | 1030709  | SCREW-SET: C-P .38 X 1.00 NC GR8 | 4   |
| 13   | 1030708  | SCREW-SET: C-P .38 X .75 NC GR8  | 4   |
| 14   | 55730    | FTG-ADAPTER: 8FP-8FP             | 1   |
| 15   | 69128    | FTG-ADAPTER: 8MP-8MP 4" LONG     | 1   |
| 16   | 1011813  | WASHER-LOCK: .63 ZP              | 4   |
| 17   | 1032509  | BOLT-HEX: .63 X 1.25 NC GR5 ZP   | 4   |
| 18   | 72998    | WLDMT-BEARING MOUNT              | 1   |
| 19   | 1011607  | BOLT-HEX: .50 X 1.50 NC GR5 ZP   | 4   |
| 20   | 1014443  | WASHER-FLAT: .50 ZP              | 12  |



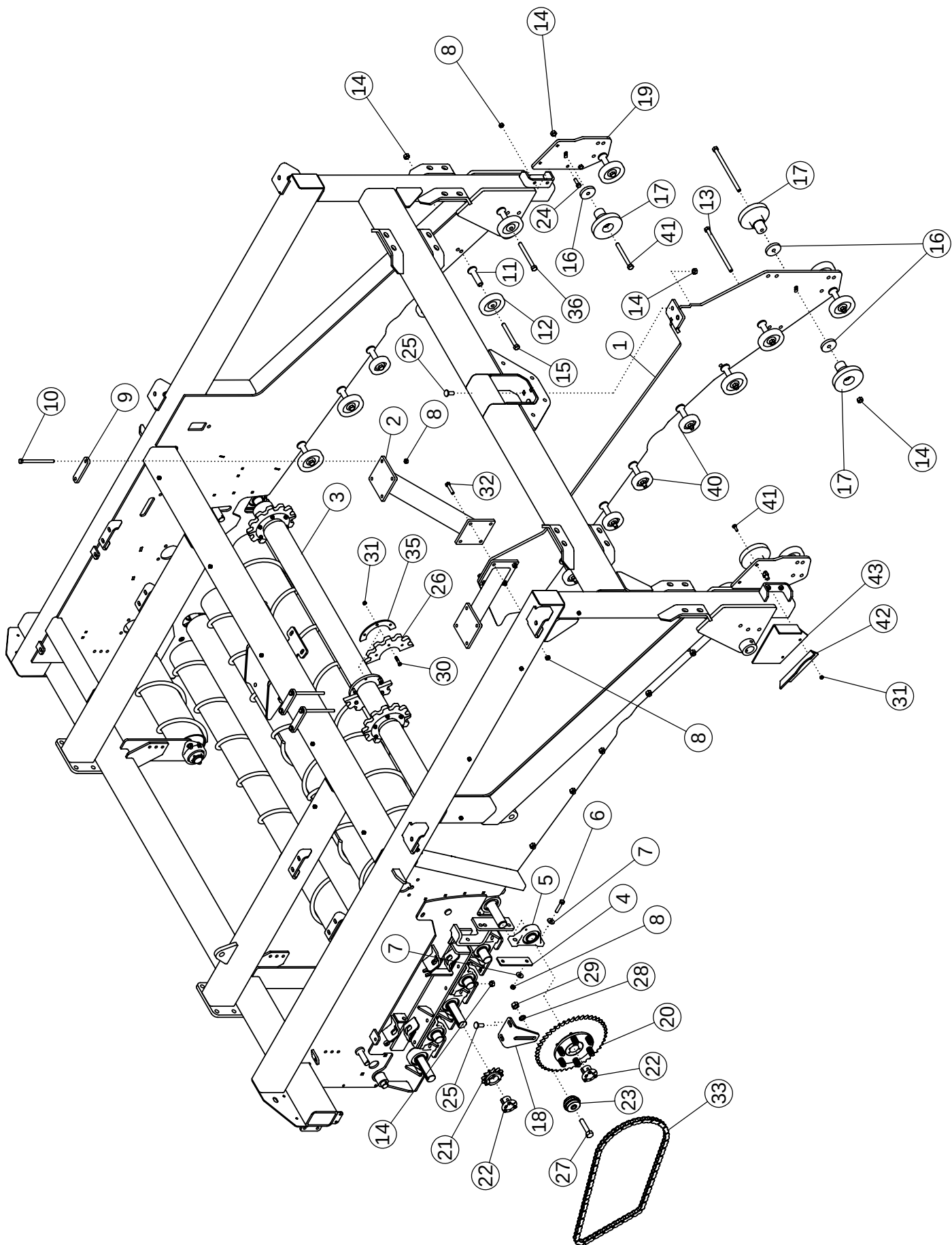
## FRONT CLEANING ROLL DRIVE

| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 72058    | ASSY-SPINDLE & HUB             | 2   |
| 2    | 1015558  | BOLT-HEX: .50 X 1.00 NF GR5 ZP | 8   |
| 3    | 72057    | ROD END .75 X 27.50            | 2   |
| 4    | 1030702  | WASHER-FLAT: .75 ZP            | 4   |
| 5    | 1012375  | PIN-COTTER .19 X 1.50 NP       | 2   |
| 6    | 56680    | HALF ROUND 1.5" ZP             | 2   |
| 7    | 56853    | SPRING-BLACK                   | 2   |
| 8    | 1011620  | NUT-HEX: .75 NC GR2 ZP         | 4   |
| 9    | 50387    | WLDMT-IDLER                    | 2   |
| 10   | 57933    | WLDMT- IDLER                   | 2   |
| 11   | 1016969  | NUT-TOPLOCK: 1.00 NC GR5 ZP    | 4   |
| 12   | 56646    | SHEAVE 6TB62                   | 6   |
| 13   | 56396    | WLDMT-PULLEY 6R                | 2   |
| 14   | 50335    | HUB Q1 1-3/4"                  | 6   |
| 15   | 50152    | KEY .38 X .38 X 2.00           | 6   |
| 16   | 50385    | HUB Q1 2"                      | 2   |
| 17   | 57995    | KEY .50 X .50 X 2.00           | 2   |
| 18   | 72056    | V-BELT 6B108                   | 2   |



## REAR CLEANING ROLL DRIVE

| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 72753    | ASSY-REAR TENSION IDLER        | 1   |
| 2    | 72749    | ASSY-REAR IDLER                | 1   |
| 3    | 72153    | LINK-REAR IDLER                | 1   |
| 4    | 53449    | SLEEVE-HINGE                   | 2   |
| 5    | 56711    | ROD-PLATED                     | 1   |
| 6    | 56708    | HOLDER-PLATED                  | 1   |
| 7    | 56853    | SPRING-BLACK                   | 1   |
| 8    | 1019827  | PIN-COTTER .19 X 1.00 NP       | 1   |
| 9    | 56707    | ADJUSTMENT ROD ZP              | 1   |
| 10   | 1011578  | NUT-HEX: .63 NC GR2 ZP         | 2   |
| 11   | 1011577  | NUT-HEX: .50 NC ZP             | 3   |
| 12   | 1011609  | BOLT-HEX: .50 X 2.00 NC GR5 ZP | 1   |
| 13   | 1011581  | WASHER-LOCK: .50 ZP            | 1   |
| 14   | 50387    | WLDMT-IDLER                    | 2   |
| 15   | 57933    | WLDMT- IDLER                   | 1   |
| 16   | 1016969  | NUT-TOPLOCK: 1.00 NC GR5 ZP    | 3   |
| 17   | 56646    | SHEAVE 6TB62                   | 4   |
| 18   | 56396    | WLDMT-PULLEY 6R                | 2   |
| 19   | 50335    | HUB Q1 1.75                    | 6   |
| 20   | 50152    | KEY .38 X .38 X 2.00           | 6   |
| 21   | 62106    | SPROCKET H60-P19               | 2   |
| 22   | 72903    | WLDMT-IDLER MOUNT              | 1   |
| 23   | 72630    | V-BELT 6B173                   | 1   |
| 24   | 1020685  | WASHER-FLAT: 1.00              | 1   |
| 25   | 1016944  | PIN-COTTER: .25 X 2.00 ZP      | 1   |
| 26   | 52303    | SPRING, DOWN PRESSURE          | 1   |
| 27   | 52306    | BOLT-EYE                       | 1   |
| 28   | 53651    | SPROCKET IDLER                 | 1   |
| 29   | 1013023  | BOLT-HEX: .63 X 2.50 NC GR5 ZP | 1   |
| 30   | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP     | 1   |
| 31   | 1015558  | BOLT-HEX: .50 X 1.00 NF GR5 ZP | 8   |
| 32   | 53641    | HUB P1 1.75                    | 2   |
| 33   | 62110    | CHAIN ROLLER                   | 1   |

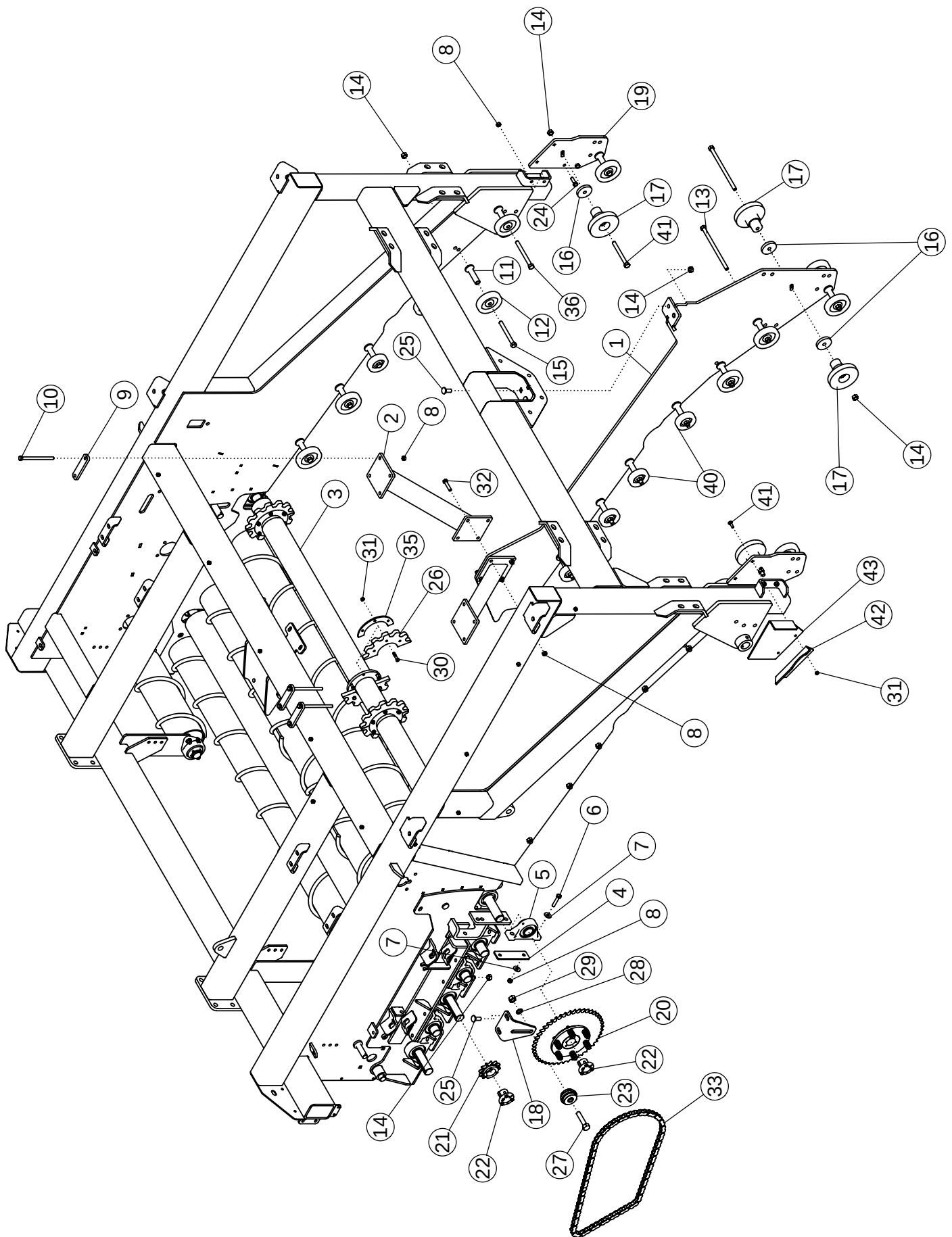




# JUMP CHAIN

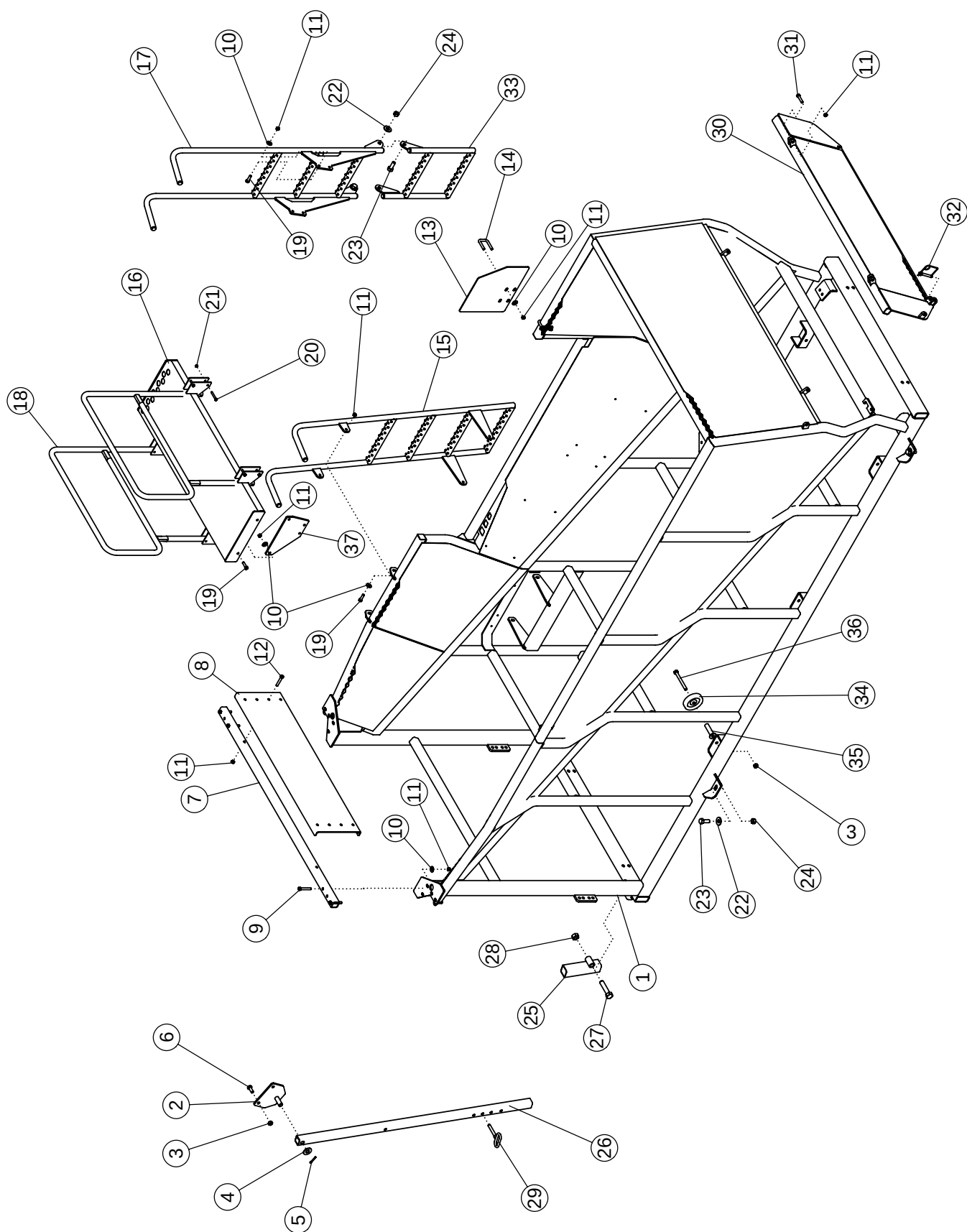
| ITEM | PART NO. | DESCRIPTION                          | QTY |
|------|----------|--------------------------------------|-----|
| 1    | 72852    | WLDMT-CENTER PANEL                   | 1   |
| 2    | 72855    | WLDMT-CENTER PANEL MNT               | 2   |
| 3    | 72701    | WLDMT-TOP JUMP SHAFT 12R             | 1   |
| 4    | 56672    | SHIM-BEARING ZP                      | AR  |
| 5    | 52405    | BEARING-PILLOW 1-3/4"                | 2   |
| 6    | 1011611  | BOLT-HEX: .50 X 3.00 NC GR5 ZP       | 4   |
| 7    | 1014443  | WASHER-FLAT: .50 ZP                  | 8   |
| 8    | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP           | 20  |
| 9    | 58204    | BAR - BOLTING                        | 4   |
| 10   | 1032514  | BOLT-HEX: .50 X 7.50 NC GR5 ZP       | 8   |
| 11   | 64192    | STAND OFF                            | 24  |
| 12   | 53825    | BOGIE WHEEL 5"                       | 20  |
| 13   | 72773    | BOLT-HEX: .63 X 11.00 NC GR5 ZP      | 7   |
| 14   | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP           | 28  |
| 15   | 1013068  | BOLT-HEX: .63 X 6.00 NC GR5 ZP       | 12  |
| 16   | 62932    | PLATE-SHIM ZP                        | 4   |
| 17   | 54042    | ROLLER-STEP 6"                       | 4   |
| 18   | 72880    | PLATE-IDLER MOUNT                    | 1   |
| 19   | 73276    | PLATE-LOWER IDLER MNT                | 2   |
| 20   | 58335    | SPROCKET-CLUTCH 80P45 PRESET         | 1   |
| 21   | 62034    | SPROCKET H80-P12                     | 1   |
| 22   | 53641    | HUB P1 1.75 (WITH KEY)               | 2   |
| 23   | 72080    | IDLEMASTER X .75                     | 1   |
| 24   | 1011607  | BOLT-HEX: .50 X 1.50 NC GR5 ZP       | 4   |
| 25   | 72063    | BOLT-CRG: .63 X 1.50 NC GR5 ZP       | 4   |
| 26   | 69305    | SPROCKET-45MM 16T 1" THICK PAIR      | 4   |
| 27   | 58369    | BOLT- HEX: .75 X 3.50 NC GR5 ZP      | 1   |
| 28   | 1012061  | WASHER-LOCK: .75 ZP                  | 1   |
| 29   | 1011620  | NUT-HEX: .75 NC GR2 ZP               | 1   |
| 30   | 1011725  | BOLT-HEX: .38 X 2.00 NC GR5 ZP       | 24  |
| 31   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP           | 28  |
| 32   | 1017708  | BOLT-HEX: .50 X 2.25 NC GR5 ZP       | 4   |
| 33   | 72881    | CHAIN-ROLLER 80H-1R-79               | 1   |
| 34   | 73124    | BELT-56MM JUMP CHAIN 12R (NOT SHOWN) | 2   |
| 35   | 62836    | DISC-HALF SPACER                     | 8   |
| 36   | 1012913  | BOLT-HEX: .63 X 6.50 NC GR5 ZP       | 4   |
| 37   | 1030762  | BOLT-HEX: .63 X 8.50 NC GR5 FZP      | 1   |
| 38   | 1013935  | BOLT-HEX: .63 X 4.50 NC GR5 ZP       | 2   |
| 39   | 73246    | BELT-45MM JUMP CHAIN 12R (NOT SHOWN) | 2   |
| 40   | 53854    | BOGIE WHEEL 4"                       | 8   |

CONTINUED



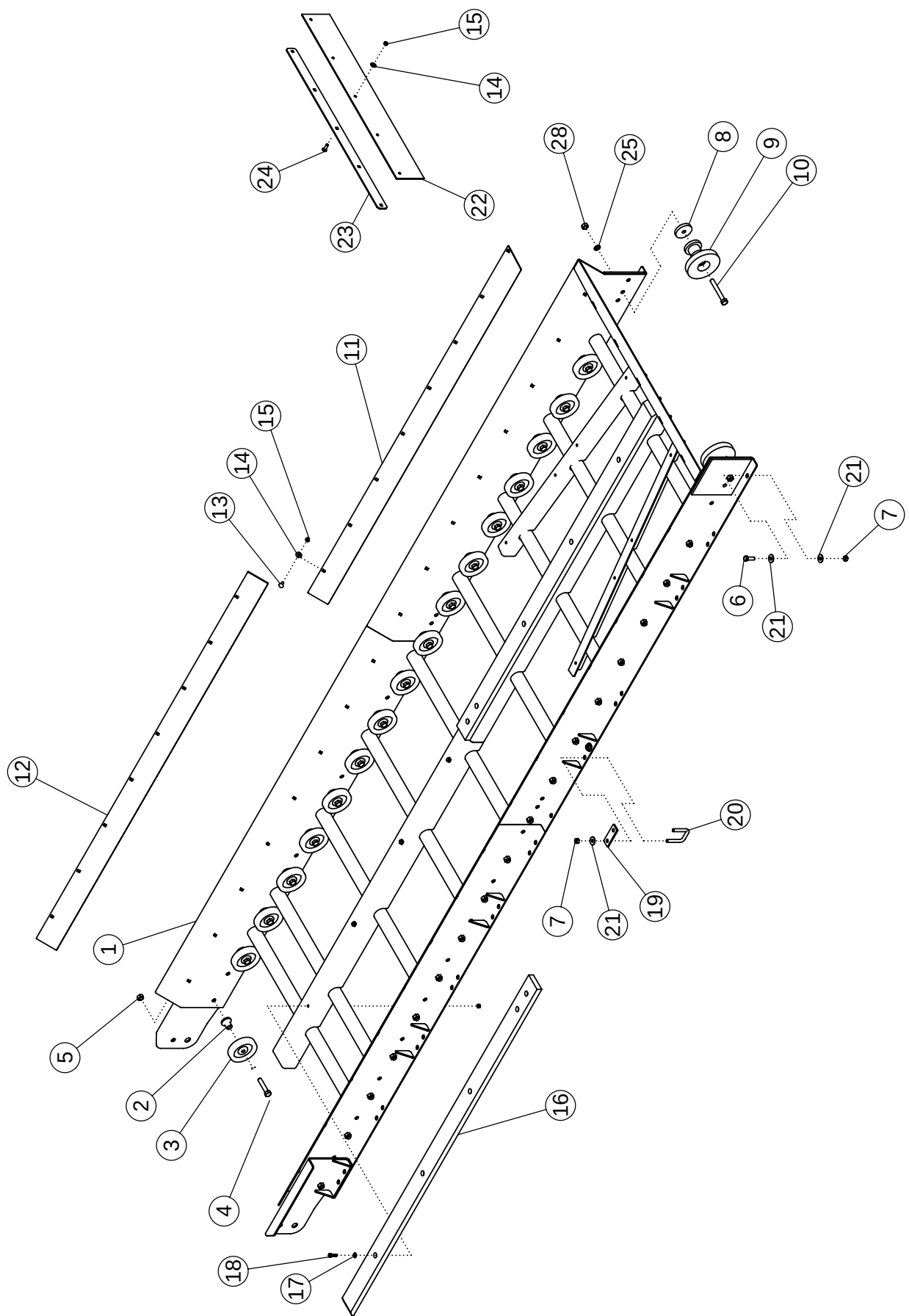
## JUMP CHAIN

| ITEM | PART NO. | DESCRIPTION                       | QTY |
|------|----------|-----------------------------------|-----|
| 41   | 1016362  | BOLT-CRG: .38 X 1.25 NC GR5 ZP    | 4   |
| 42   | 73285    | PLATE-FILLER ANGLE RH             | 1   |
|      | 73286    | PLATE-FILLER ANGLE LH (NOT SHOWN) | 1   |
| 43   | 73287    | PLATE-FILLER WRAP RH              | 1   |
|      | 73288    | PLATE-FILLER WRAP LH (NOT SHOWN)  | 1   |



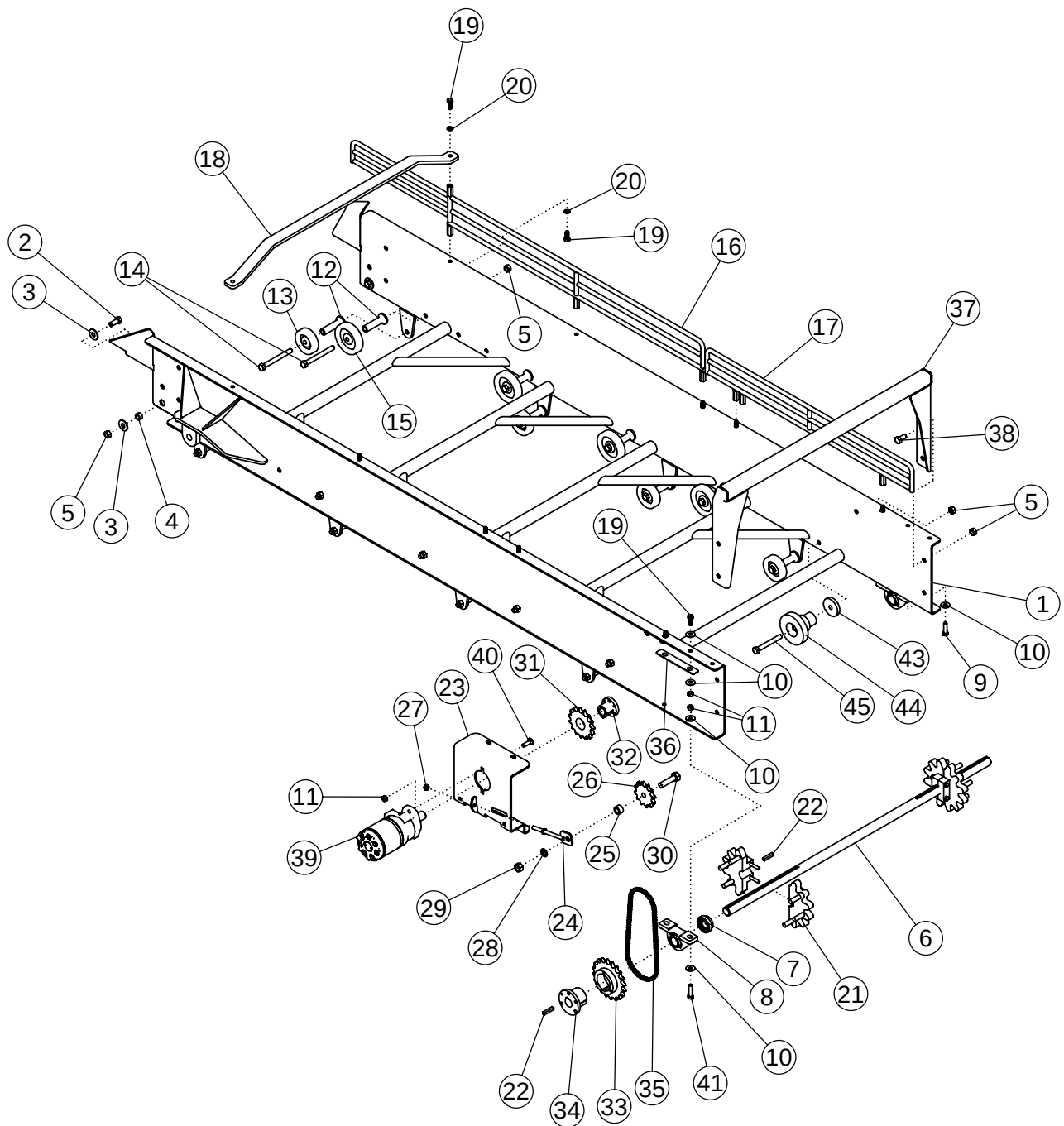
# TANK ASSEMBLY

| ITEM | PART NO. | DESCRIPTION                     | QTY |
|------|----------|---------------------------------|-----|
| 1    | 73323    | WLDMT-TANK 12R                  | 1   |
| 2    | 54785    | WLDMT-LOCK BRACKET              | 2   |
| 3    | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP      | 10  |
| 4    | 1020685  | WASHER-FLAT: 1.00 ZP            | 4   |
| 5    | 1016944  | PIN-COTTER: .25 X 2.00 ZP       | 4   |
| 6    | 1014349  | BOLT-HEX: .63 X 1.50 NC GR5 ZP  | 4   |
| 7    | 64749    | TUBE-STRIKER                    | 1   |
| 8    | 64574    | PLATE-STRIKER                   | 1   |
| 9    | 1017719  | BOLT-HEX: .50 X 3.25 NC GR5 ZP  | 4   |
| 10   | 1014443  | WASHER-FLAT: .50 ZP             | 24  |
| 11   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP      | 28  |
| 12   | 1011611  | BOLT-HEX: .50 X 3.00 NC GR5 ZP  | 2   |
| 13   | 57917    | PLATE                           | 2   |
| 14   | 65658    | U-BOLT: .50 X 3 X 2.06 X 3      | 4   |
| 15   | 72420    | WLDMT-LADDER TOP 12R            | 1   |
| 16   | 72824    | WLDMT-CATWALK 12R               | 1   |
| 17   | 72435-1  | WLDMT-LADDER LOWER TOP          | 1   |
| 18   | 72857    | WLDMT-SIDE RAIL                 | 2   |
| 19   | 1011608  | BOLT-HEX: .50 X 1.75 NC GR5 ZP  | 12  |
| 20   | 1015174  | BOLT-HEX: .38 X 2.50 NC GR5 ZP  | 8   |
| 21   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP      | 4   |
| 22   | 1030702  | WASHER-FLAT: .75 ZP             | 8   |
| 23   | 1012060  | BOLT-HEX: .75 X 2.00 NC GR5 ZP  | 8   |
| 24   | 1017000  | NUT-TOPLOCK: .75 NC GR5 ZP      | 6   |
| 25   | 54788    | WLDMT-LOCK SLIDE                | 2   |
| 26   | 72934    | TUBE-LOCK                       | 2   |
| 27   | 72956    | BOLT-HEX: 1.00 X 4.50 NC GR8 ZP | 2   |
| 28   | 1016969  | NUT-TOPLOCK: 1.00 NC GR5 ZP     | 2   |
| 29   | 1030947  | PIN-HITCH: .63 X 4.00 ZP        | 2   |
| 30   | 73042    | WLDMT-TANK DOOR                 | 1   |
| 31   | 1017708  | BOLT-HEX: .50 X 2.25 NC GR5 ZP  | 2   |
| 32   | 52408    | SPRING PIN .50 X 3.50           | 1   |
| 33   | 72435-2  | WLDMT-LADDER LOWER BOTTOM       | 1   |
| 34   | 53825    | BOGIE WHEEL 5"                  | 6   |
| 35   | 64192    | STAND OFF - .625" X 4.0"        | 6   |
| 36   | 1013068  | BOLT-HEX: .63 X 6.00 NC GR5 ZP  | 6   |
| 37   | 73232    | PLATE-CATWALK MOUNT BOLT-ON     | 2   |



# ELEVATOR ASSEMBLY

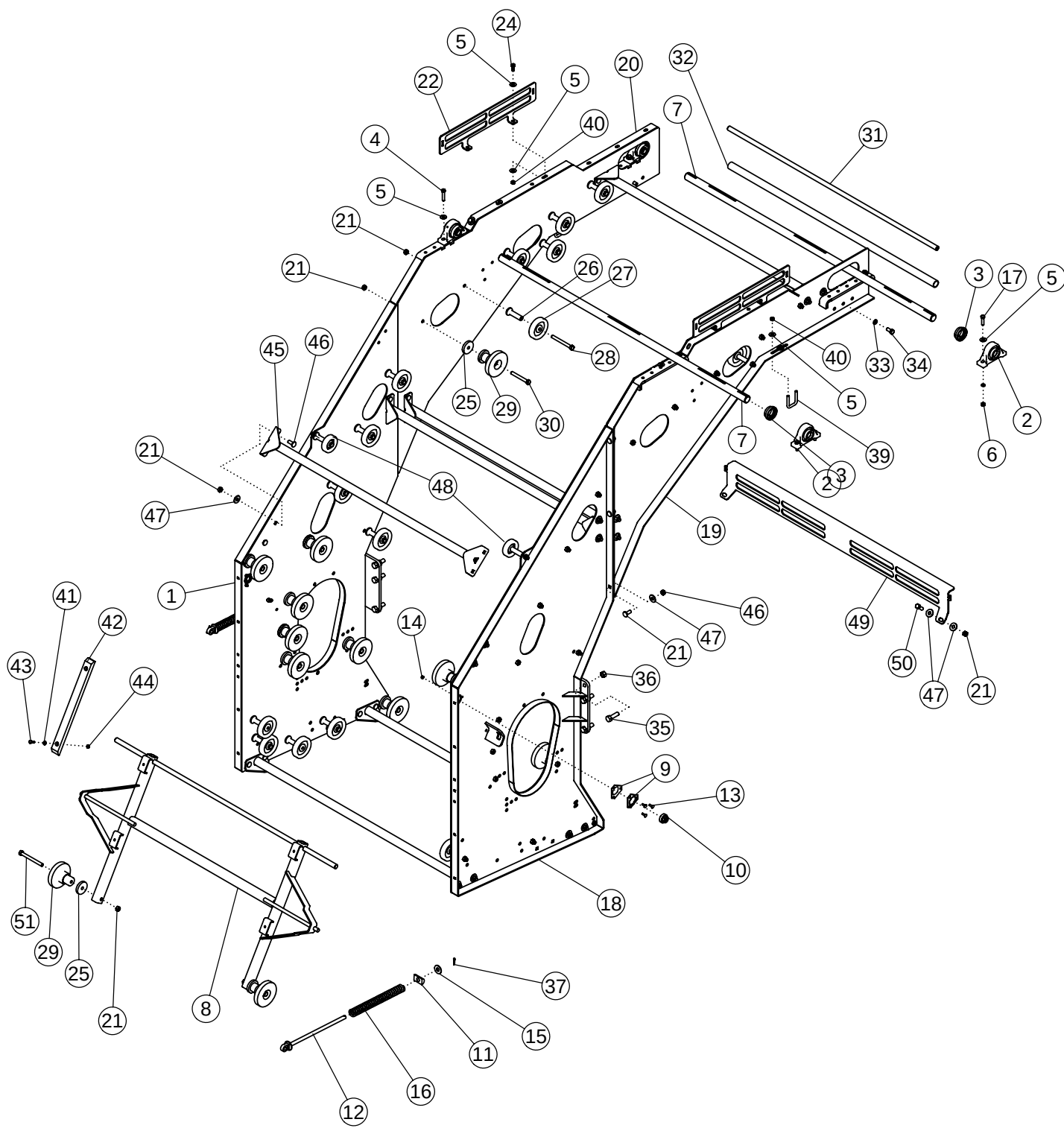
| ITEM | PART NO. | DESCRIPTION                        | QTY |
|------|----------|------------------------------------|-----|
| 1    | 72765    | WLDMT-ELEV 12050                   | 1   |
| 2    | 58971    | STAND OFF 1.50"                    | 34  |
| 3    | 53825    | BOGIE WHEEL 5"                     | 34  |
| 4    | 65825    | BOLT-HEX: .63 X 3.25 NC GR5 ZP     | 34  |
| 5    | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP         | 36  |
| 6    | 1011607  | BOLT-HEX: .50 X 1.50 NC GR5 ZP     | 2   |
| 7    | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP         | 22  |
| 8    | 62932    | PLATE-SHIM                         | 2   |
| 9    | 54042    | ROLLER-STEP 6"                     | 2   |
| 10   | 1016292  | BOLT-HEX: .63 X 5.50 NC GR5 ZP     | 2   |
| 11   | 72337    | SHEET-BELT PROTECTOR LOWER         | 2   |
| 12   | 72338    | SHEET-BELT PROTECTOR UPPER         | 2   |
| 13   | 59488    | BOLT-CRG: .38 X 1.00 NC GR5 ZP     | 32  |
| 14   | 1011828  | WASHER-FLAT .38 ZP                 | 37  |
| 15   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP         | 45  |
| 16   | 56774    | UHMW PLASTIC SLIDE                 | 10  |
| 17   | 1014608  | WASHER-FLAT: SAE .38 ZP            | 8   |
| 18   | 1011601  | BOLT-HEX: .38 X 1.25 NC GR5 ZP     | 8   |
| 19   | 64748    | PLATE-ELEVATOR BACKING             | 8   |
| 20   | 65658    | U-BOLT: .50 X 3 X 2.06 X 3         | 10  |
| 21   | 1014443  | WASHER-FLAT: .50 ZP                | 6   |
| 22   | 64609    | FLAP-ELEVATOR                      | 1   |
| 23   | 64608    | STRIP-BOLTING                      | 1   |
| 24   | 1016362  | BOLT-CRG: .38 X 1.25 NC GR5 ZP     | 5   |
| 25   | 1011813  | WASHER-LOCK: .63 ZP                | 2   |
| 26   | 1011578  | NUT-HEX: .63 NC GR2 ZP             | 2   |
| 27   | 72513    | BELT-56MM ELEVATOR 12R (NOT SHOWN) | 1   |
|      | 72514    | BELT-50MM ELEVATOR 12R             |     |





# ELEVATOR BOOM

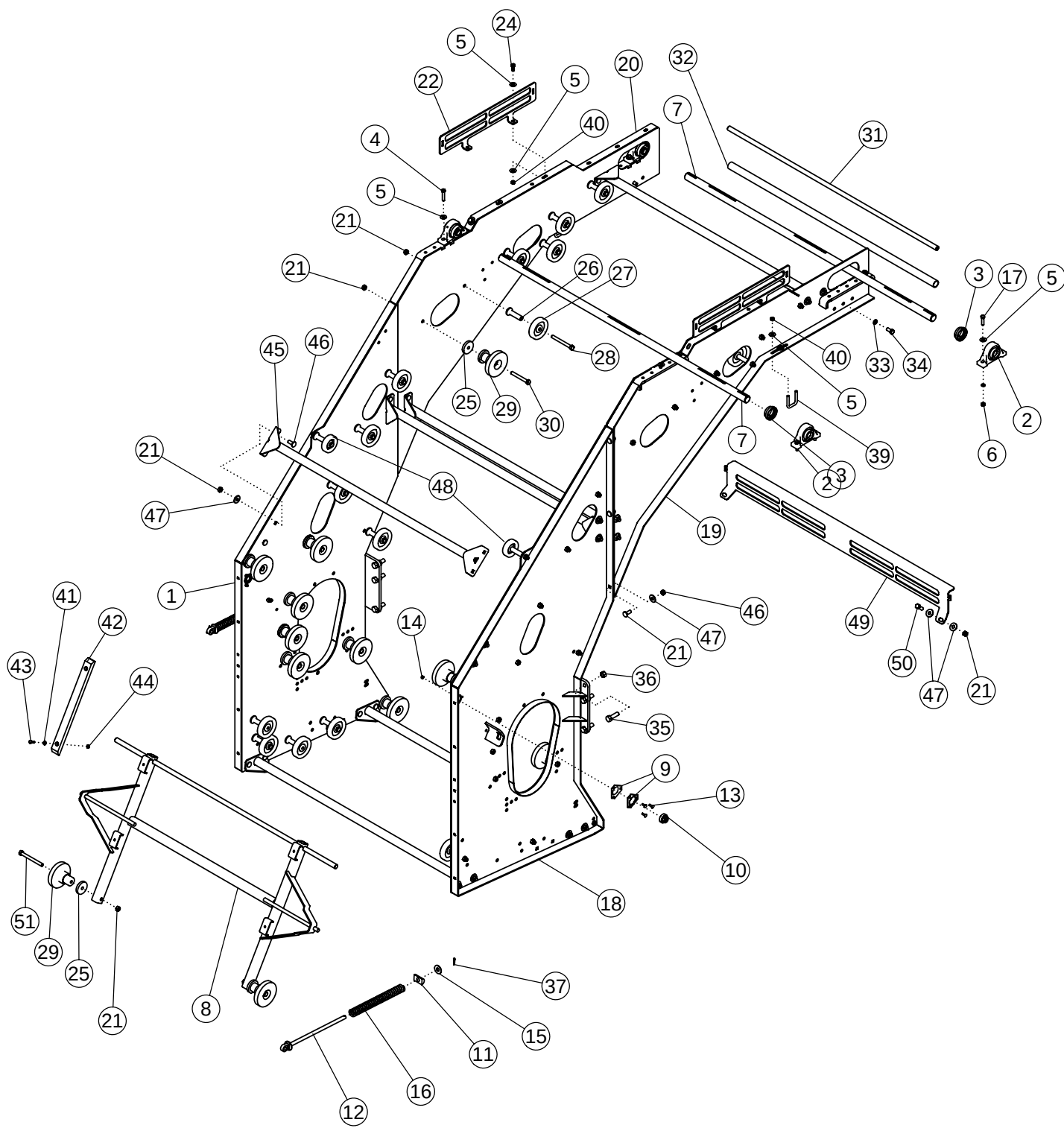
| ITEM | PART NO. | DESCRIPTION                              | QTY |
|------|----------|------------------------------------------|-----|
| 1    | 72756    | WLDMT-ELEVATOR BOOM 12R                  | 1   |
| 2    | 1014349  | BOLT-HEX: .63 X 1.50 NC GR5 ZP           | 2   |
| 3    | 1013024  | WASHER-FLAT: .63 ZP                      | 4   |
| 4    | 53449    | SLEEVE-HINGE                             | 2   |
| 5    | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP               | 24  |
| 6    | 68650    | SHAFT - DRIVE                            | 1   |
| 7    | 52382    | SEAL PROTECTOR                           | 2   |
| 8    | 52405    | PILLOW BLOCK BEARING 1.75                | 2   |
| 9    | 1011608  | BOLT-HEX: .50 X 1.75 NC GR5 ZP           | 2   |
| 10   | 1014443  | WASHER-FLAT: .50 ZP                      | 8   |
| 11   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP               | 8   |
| 12   | 64192    | STAND OFF                                | 16  |
| 13   | 53854    | BOGIE WHEEL 4"                           | 8   |
| 14   | 1013068  | BOLT-HEX: .63 X 6.00 NC GR5 ZP           | 16  |
| 15   | 53825    | BOGIE WHEEL 5"                           | 8   |
| 16   | 64744    | WLDMT-BOOM EXTENSION                     | 2   |
| 17   | 58898    | WLDMT-SCRUB EXT-REAR                     | 2   |
| 18   | 54803    | CROSS BRACE-BOOM                         | 1   |
| 19   | 1011606  | BOLT-HEX: .50 X 1.25 NC GR5 ZP           | 14  |
| 20   | 1011581  | WASHER-LOCK: .50 ZP                      | 12  |
| 21   | 68659    | SPROCKET-SPLIT 50MM 12T Ø1.75            | 2   |
|      | 65658    | SPROCKET-SPLIT 56MM 10T Ø1.75            |     |
| 22   | 50152    | KEY .38 X .38 X 2.00                     | 3   |
| 23   | 72329    | WLDMT-REDUCTION MOUNT REAR               | 1   |
| 24   | 63876    | TENSIONER ZP                             | 1   |
| 25   | 58086    | SPACER-CHAIN IDLER ZP                    | 1   |
| 26   | 56334    | SPROCKET-IDLER 8012                      | 1   |
| 27   | 1011591  | NUT-JAM: .50 NC ZP                       | 2   |
| 28   | 1012061  | WASHER-LOCK: .75 ZP                      | 1   |
| 29   | 1011620  | NUT-HEX: .75 NC GR2 ZP                   | 1   |
| 30   | 1012059  | BOLT-HEX: .75 X 3.00 NC GR5 ZP           | 1   |
| 31   | 64155    | SPROCKET H80-P15                         | 1   |
| 32   | 53719    | HUB P1 1-1/4" (WITH KEY)                 | 1   |
| 33   | 56650    | SPROCKET H80-Q20                         | 1   |
| 34   | 50335    | HUB Q1 1.75"                             | 1   |
| 35   | 64654    | CHAIN-ROLLER 60H-1R-045                  | 1   |
| 36   | 64732    | PLATE-SHIM                               | 1   |
| 37   | 64578    | WLDMT-BOOM END SUPPORT                   | 1   |
| 38   | 1032509  | BOLT-HEX .63 X 1.25 NC GR5 ZP            | 4   |
| 39   | 57686    | MOTOR-HYDRAULIC 32.3IN <sup>3</sup> /REV | 1   |
| 40   | 1011660  | BOLT-CRG: .50 X 1.50 NC GR5 ZP           | 2   |
| 41   | 1017708  | BOLT-HEX: .50 X 2.25 NC GR5 ZP           | 2   |
| 42   | 64675    | LINK-OFFSET (NOT SHOWN)                  | 2   |
| 43   | 62932    | PLATE-SHIM                               | 2   |
| 44   | 68664    | ROLLER-STEP 5"                           | 2   |
| 45   | 1013935  | BOLT-HEX: .63 X 4.50 NC GR5 ZP           | 2   |



## REAR SCRUB

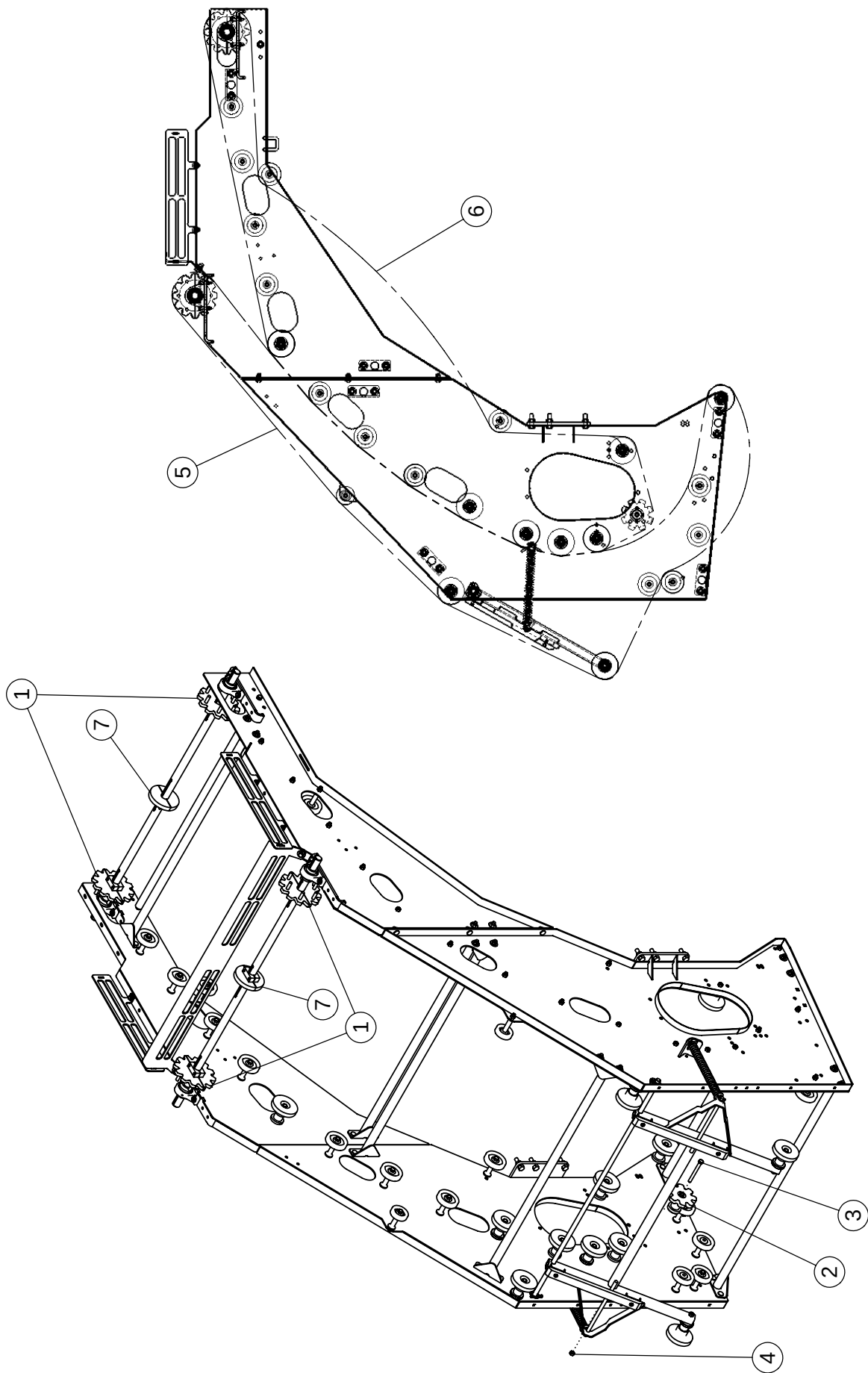
| ITEM | PART NO. | DESCRIPTION                           | QTY |
|------|----------|---------------------------------------|-----|
| 1    | 72672    | SCRUB-BOTTOM LEFT WLDMT               | 1   |
| 2    | 52405    | PILLOW BLOCK BEARING 1.75             | 4   |
| 3    | 52382    | SEAL PROTECTOR 1.75                   | 4   |
| 4    | 1011610  | BOLT-HEX: .50 X 2.50 NC GR5 ZP        | 4   |
| 5    | 1014443  | WASHER-FLAT: .50 ZP                   | 20  |
| 6    | 1011577  | NUT-HEX: .50 NC ZP                    | 8   |
| 7    | 72996    | SHAFT - HEAD 1.75                     | 2   |
| 8    | 72637    | WLDMT-PENDULUM                        | 1   |
| 9    | 53945    | TRIANGLE FLANGETTE                    | 4   |
| 10   | 53944    | BEARING-INSERT 1" WITH LOCKING COLLAR | 2   |
| 11   | 56680    | HALF ROUND 1.5" ZP                    | 2   |
| 12   | 72718    | WLDMT-EYEBOLT ZP                      | 2   |
| 13   | 1017255  | BOLT-CRG: .31 X 1.00                  | 6   |
| 14   | 1030700  | NUT-TOPLOCK: .31 NC GR5 ZP            | 6   |
| 15   | 1030702  | WASHER-FLAT .75 ZP                    | 2   |
| 16   | 56853    | SPRING-BLACK                          | 2   |
| 17   | 1011609  | BOLT-HEX: .50 X 2.00 NC GR5 ZP        | 4   |
| 18   | 72674    | SCRUB-BOTTOM RIGHT WLDMT              | 1   |
| 19   | 72673    | SCRUB-TOP RIGHT WLDMT                 | 1   |
| 20   | 72671    | SCRUB-TOP LEFT WLDMT                  | 1   |
| 21   | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP            | 78  |
| 22   | 73127    | PLATE-SCRUB SIDE                      | 2   |
| 23   | 1011581  | WASHER-LOCK: .50 ZP                   | 8   |
| 24   | 1011606  | BOLT-HEX: .50 X 1.25 NC GR5 ZP        | 4   |
| 25   | 62932    | PLATE-SHIM                            | 18  |
| 26   | 64192    | STAND OFF                             | 28  |
| 27   | 53825    | BOGIE WHEEL 5"                        | 26  |
| 28   | 1013068  | BOLT-HEX: .63 X 6.00 NC GR5 ZP        | 28  |
| 29   | 54042    | ROLLER-STEP 6"                        | 18  |
| 30   | 1013816  | BOLT-HEX: .63 X 5.00 NC GR5 ZP        | 16  |
| 31   | 72322    | PIPE-THREADED                         | 1   |
| 32   | 72345    | PIPE-PLASTIC                          | 1   |
| 33   | 1011813  | WASHER-LOCK: .63 ZP                   | 2   |
| 34   | 1032509  | BOLT-HEX .63 X 1.25 NC GR5 ZP         | 2   |
| 35   | 1016598  | BOLT- HEX: .75 X 2.50 NC GR5 ZP       | 12  |
| 36   | 1017000  | NUT-TOPLOCK: .75 NC GR5 ZP            | 12  |
| 37   | 1012375  | PIN-COTTER .19 X 1.50 NP              | 4   |
| 38   | 1012913  | BOLT-HEX: .63 X 6.50 NC GR5 ZP        | 2   |
| 39   | 65658    | U-BOLT: .50 X 3.00 X 2.06 X 3.00      | 2   |
| 40   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP            | 8   |
| 41   | 1014608  | WASHER-FLT: SAE .38 ZP                | 4   |

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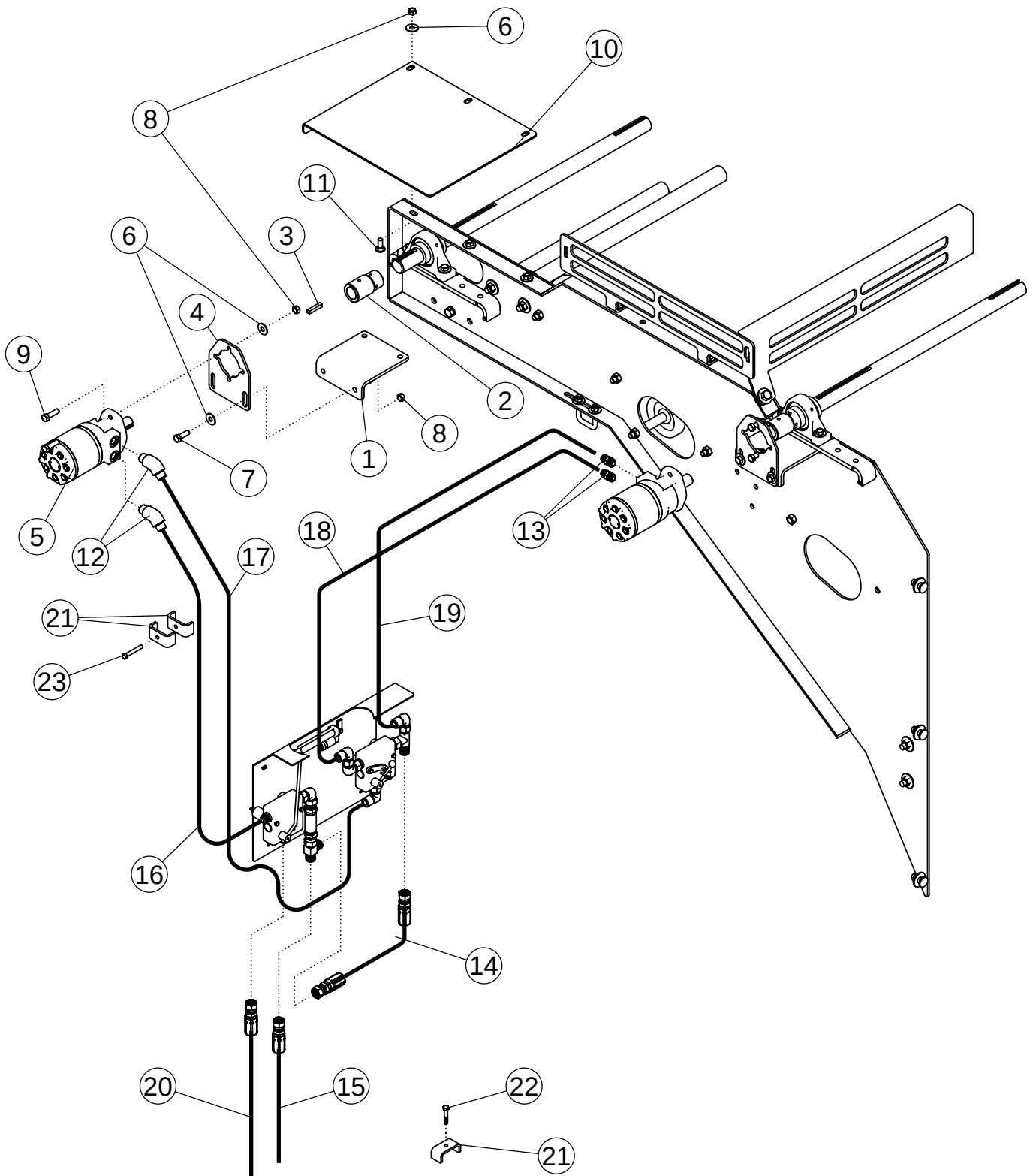
## REAR SCRUB (CONTINUED)

| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 42   | 72995    | SLIDE-12R SCRUB                | 2   |
| 43   | 1011601  | BOLT-HEX: .38 X 1.25 NC GR5 ZP | 4   |
| 44   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP     | 4   |
| 45   | 72256    | WLDMT-CROSS TUBE               | 6   |
| 46   | 72063    | BOLT-CRG: .63 X 1.50 NC GR5 ZP | 30  |
| 47   | 1013024  | WASHER-FLAT: .63 ZP            | 34  |
| 48   | 53854    | BOGIE WHEEL 4"                 | 2   |
| 49   | 73126    | PLATE-SCRUB REAR               | 1   |
| 50   | 1013918  | BOLT-HEX: .63 X 1.75 NC GR5 ZP | 2   |



## REAR SCRUB: BELTED CHAIN

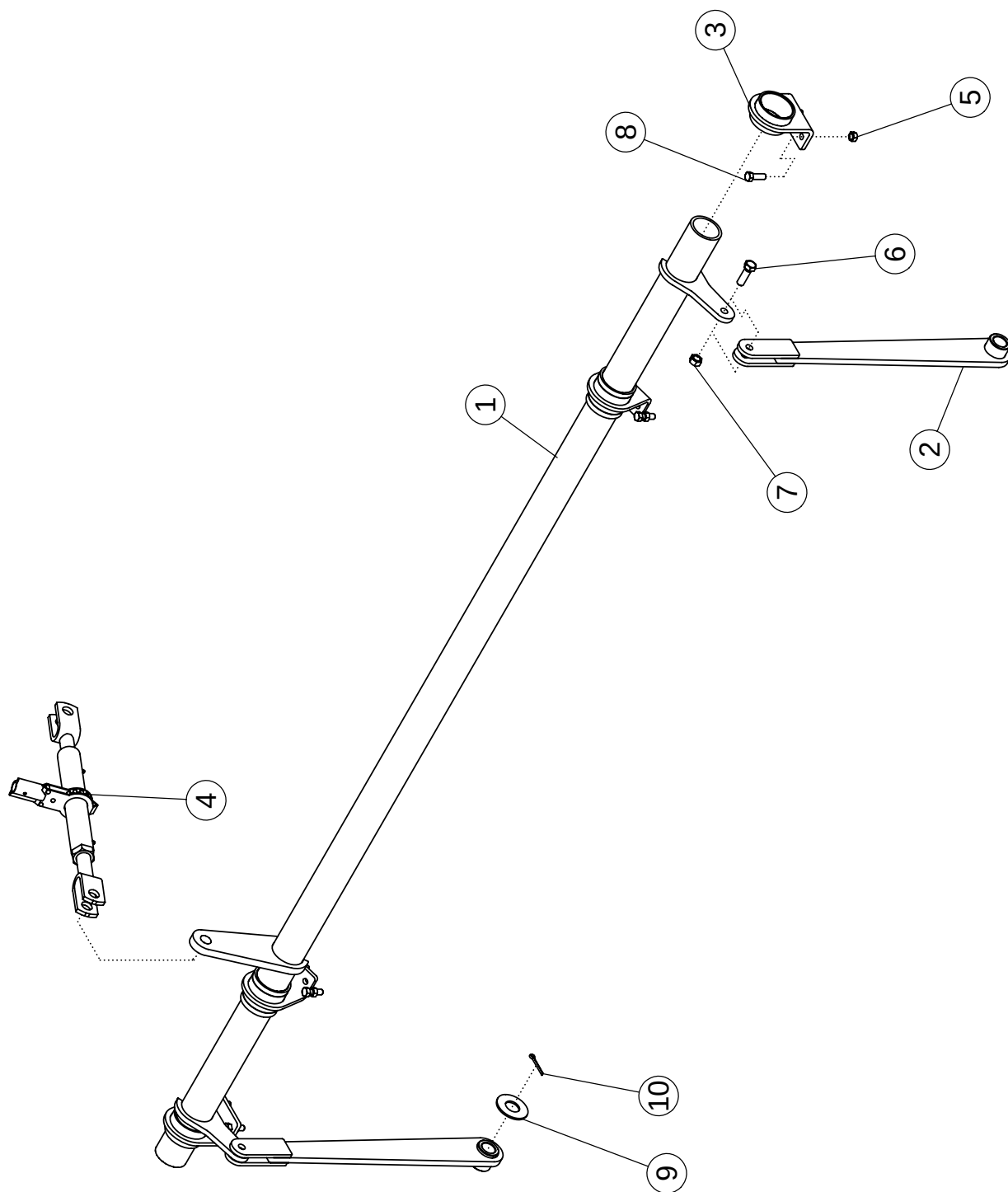
| ITEM | PART NO. | DESCRIPTION                            | QTY |
|------|----------|----------------------------------------|-----|
| 1    | 68651    | SPROCKET-SPLIT 56MM 1.75"              | 4   |
|      | 68657    | SPROCKET-SPLIT 50MM 1.75"              |     |
|      | 68666    | SPROCKET-SPLIT 50MM 14T URETHANE 1.75" |     |
| 2    | 54824    | SPROCKET-IDLER 56MM                    | 2   |
|      | 63813    | SPROCKET-IDLER 50MM                    |     |
| 3    | 1013068  | BOLT-HEX: .63 X 6.00 NC GR5 ZP         | 2   |
| 4    | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP             | 2   |
| 5    | 73035    | BELT-56MM OUTSIDE: .50 X 64 X 173LPR   | 1   |
|      | 73037    | BELT-50MM OUTSIDE: .50 X 64 X 193LPR   |     |
| 6    | 73036    | BELT-56MM INSIDE: .50 X 64 X 157LPR    | 1   |
|      | 73038    | BELT-50MM INSIDE: .50 X 64 X 176LPR    |     |
| 7    | 73039    | IDLER-SPLIT Ø7.00 X 1.75 ID            | 2   |





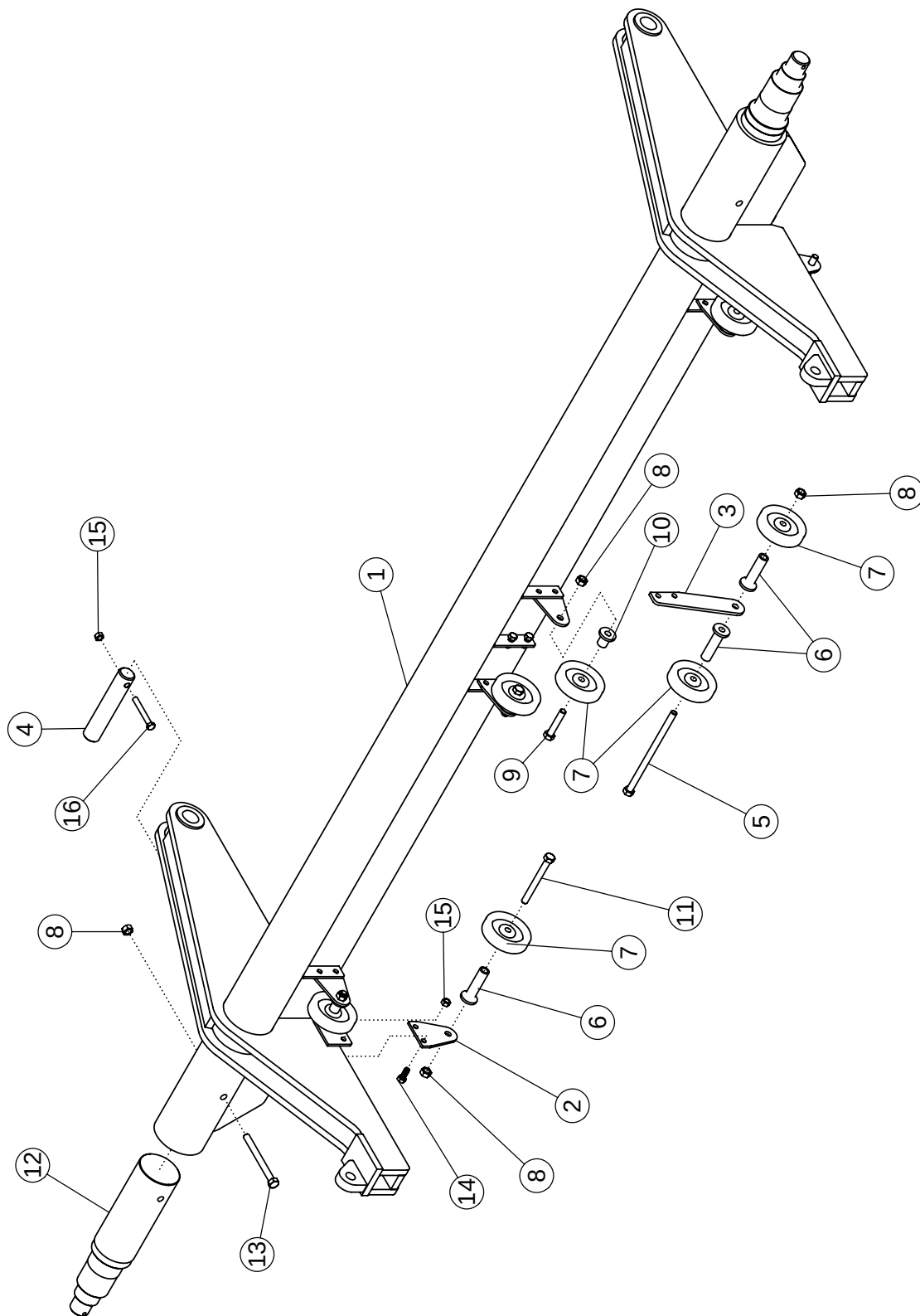
## REAR SCRUB DRIVE

| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 68654    | PLATE-MOTOR MOUNT              | 2   |
| 2    | 68663    | COUPLING                       | 2   |
| 3    | 50152    | KEY .38 X .38 X 2.00           | 2   |
| 4    | 57843    | PLATE-MOTOR HYDRAULIC          | 2   |
| 5    | 57686    | MOTOR-HYDRAULIC 32.3IN^3/REV   | 2   |
| 6    | 1014443  | WASHER-FLAT: .50 ZP            | 11  |
| 7    | 1011607  | BOLT-HEX: .50 X 1.50 NC GR5 ZP | 4   |
| 8    | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP     | 11  |
| 9    | 1011608  | BOLT-HEX: .50 X 1.75 NC GR5 ZP | 4   |
| 10   | 72829    | PLATE-SCRUB MOTOR SHIELD       | 1   |
| 11   | 1023854  | BOLT-CRG: .50 X 1.25 NC GR5 ZP | 3   |
| 12   | 72811    | FTG-ELBOW: 12MJ-10MB-45        | 2   |
| 13   | 59043    | FTG-ADAPTER: 10MB-12MJ         | 2   |
| 14   | 63473    | HOSE: .75 X 19 12FJX-12FJX     | 1   |
| 15   | 59803    | HOSE: .75 X 156 12FJX-12FJX    | 1   |
| 16   | 59068    | HOSE: .75 X 144 12FJX-12FJX    | 1   |
| 17   | 59800    | HOSE: .75 X 164 12FJX-12FJX    | 1   |
| 18   | 72294    | HOSE: .75 X 190 12FJX-12FJX    | 1   |
| 19   | 59805    | HOSE: .75 X 180 12FJX-12FJX    | 1   |
| 20   | 59069    | HOSE: .75 X 138 12FJX-12FJX    | 1   |
| 21   | 63753    | CLAMP-HOSE .75 ZP              | 9   |
| 22   | 1011725  | BOLT-HEX: .38 X 2.00 NC GR5 ZP | 3   |
| 23   | 1015174  | BOLT-HEX: .38 X 2.50 NC GR5 ZP | 3   |



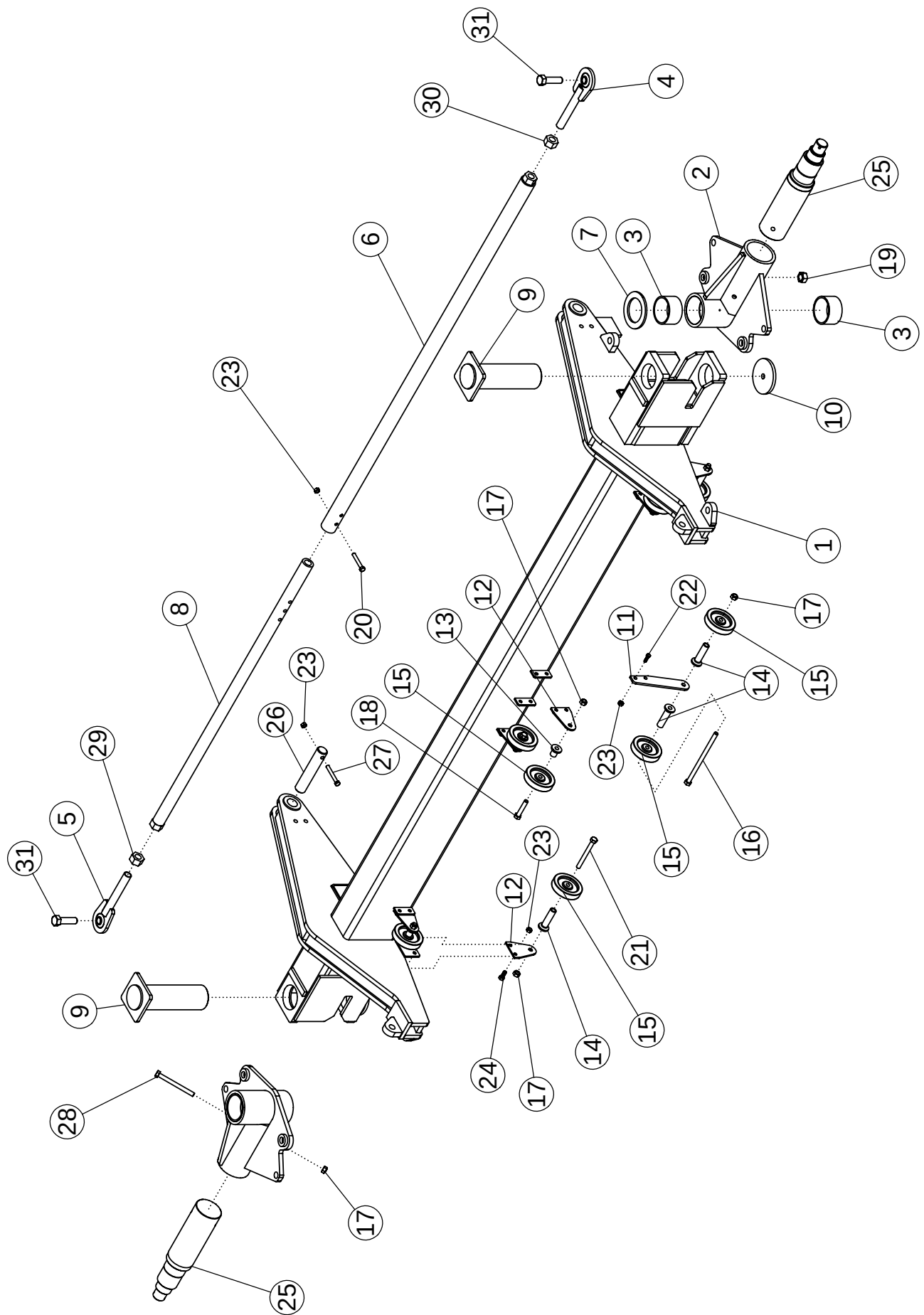
## ROLL BED LIFT

| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 72727    | WLDMT-ROLL BED LIFT            | 1   |
| 2    | 72728    | WLDMT-ROLL BED LIFT ARM        | 2   |
| 3    | 72339    | WLDMT-LIFT TUBE RET PAINTED    | 2   |
| 4    | 52407    | RATCHET JACK-PAINTED           | 1   |
| 5    | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP     | 8   |
| 6    | 1011623  | BOLT-HEX: .63 X 2.00 NC GR5 ZP | 2   |
| 7    | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP     | 2   |
| 8    | 1011607  | BOLT-HEX: .50 x 1.50 NC GR5 ZP | 8   |
| 9    | 1013431  | WASHER-FLAT: 1.25 ZP           | 2   |
| 10   | 1016727  | PIN-COTTER: .25 X 2.50 NP      | 2   |



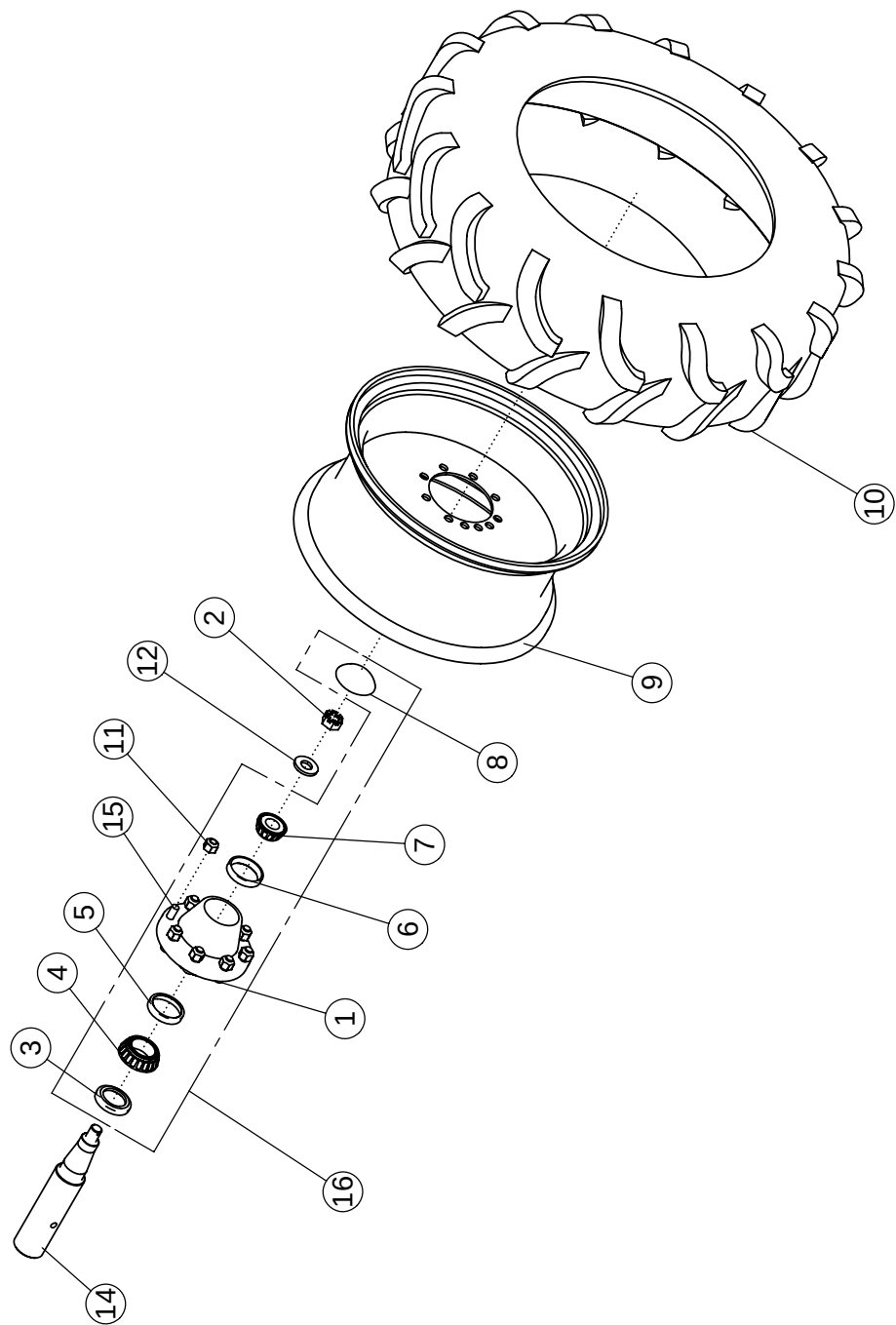
## AXLE COMPONENTS

| ITEM | PART NO. | DESCRIPTION                     | QTY |
|------|----------|---------------------------------|-----|
| 1    | 72643    | WLDMT-AXLE MAIN                 | 1   |
| 2    | 72263    | PLATE-BOGIE WHEEL               | 6   |
| 3    | 72827    | PLATE-CENTER BOGIE              | 1   |
| 4    | 72311    | PIN-AXLE MAIN                   | 2   |
| 5    | 72773    | BOLT-HEX: .63 X 11.00 NC GR5 ZP | 1   |
| 6    | 64192    | STAND OFF                       | 4   |
| 7    | 53825    | BOGIE WHEEL 5"                  | 8   |
| 8    | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP      | 9   |
| 9    | 65825    | BOLT-HEX: .63 X 3.25 NC GR5 ZP  | 4   |
| 10   | 58971    | STAND OFF 1.50"                 | 4   |
| 11   | 1013068  | BOLT-HEX: .63 X 6.00 NC GR5 ZP  | 2   |
| 12   | 72096    | ASSY-SPINDLE 4.5 X 20.0 CR      | 2   |
| 13   | 1012913  | BOLT-HEX .63 X 6.50 NC GR5 ZP   | 2   |
| 14   | 1011606  | BOLT-HEX: .50 X 1.25 NC GR5 ZP  | 14  |
| 15   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP      | 16  |
| 16   | 1029104  | BOLT-HEX: .50 X 3.75 NC GR5 ZP  | 2   |



# STEERABLE STRUT ASSEMBLY

| ITEM | PART NO. | DESCRIPTION                     | QTY |
|------|----------|---------------------------------|-----|
| 1    | 73070    | WLDMT-AXLE STEEARABLE           | 1   |
| 2    | 73078    | WLDMT-SPINDLE HOUSING           | 2   |
| 3    | 59205    | BUSHING                         | 4   |
| 4    | 58203    | WLDMT-TIE ROD LH                | 1   |
| 5    | 58186    | WLDMT-TIE ROD RH                | 1   |
| 6    | 73096    | WLDMT-TIE ROD FEMALE            | 1   |
| 7    | 73097    | BEARING-CIRCULAR DISC           | 2   |
| 8    | 73100    | WLDMT-TIE ROD MALE              | 1   |
| 9    | 73092    | WLDMT-KING PIN                  | 2   |
| 10   | 73105    | PLATE-KING PIN WASHER           | 2   |
| 11   | 72827    | PLATE-CENTER BOGIE              | 1   |
| 12   | 72263    | PLATE-BOGIE WHEEL               | 6   |
| 13   | 58971    | STAND OFF 1.50"                 | 4   |
| 14   | 64192    | STAND OFF                       | 4   |
| 15   | 53825    | BOGIE WHEEL 5"                  | 8   |
| 16   | 72773    | BOLT-HEX: .63 X 11.00 NC GR5 ZP | 1   |
| 17   | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP      | 8   |
| 18   | 65825    | BOLT-HEX: .63 X 3.25 NC GR5 ZP  | 4   |
| 19   | 1016969  | NUT-TOPLOCK: 1.00 NC GR5 ZP     | 2   |
| 20   | 1017719  | BOLT-HEX: .50 X 3.25 NC GR5 ZP  | 2   |
| 21   | 1013068  | BOLT-HEX: .63 X 6.00 NC GR5 ZP  | 2   |
| 22   | 1011601  | BOLT-HEX: .38 X 1.25 NC GR5 ZP  | 2   |
| 23   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP      | 6   |
| 24   | 1011606  | BOLT-HEX: .50 X 1.25 NC GR5 ZP  | 2   |
| 25   | 72096    | ASSY-SPINDLE 4.5 X 20.0 CR      | 2   |
| 26   | 72311    | PIN-AXLE MAIN                   | 2   |
| 27   | 1029104  | BOLT-HEX: .50 X 3.75 NC GR5 ZP  | 2   |
| 28   | 1012913  | BOLT-HEX .63 X 6.50 NC GR5 ZP   | 2   |
| 29   | 1011621  | NUT-HEX: 1.25 NC GR2 ZP         | 1   |
| 30   | 1030729  | NUT-HEX: 1.25 NC GR2 LH ZP      | 1   |
| 31   | 1032276  | BOLT-HEX: 1.0 X 3.50 NC GR8 ZP  | 2   |



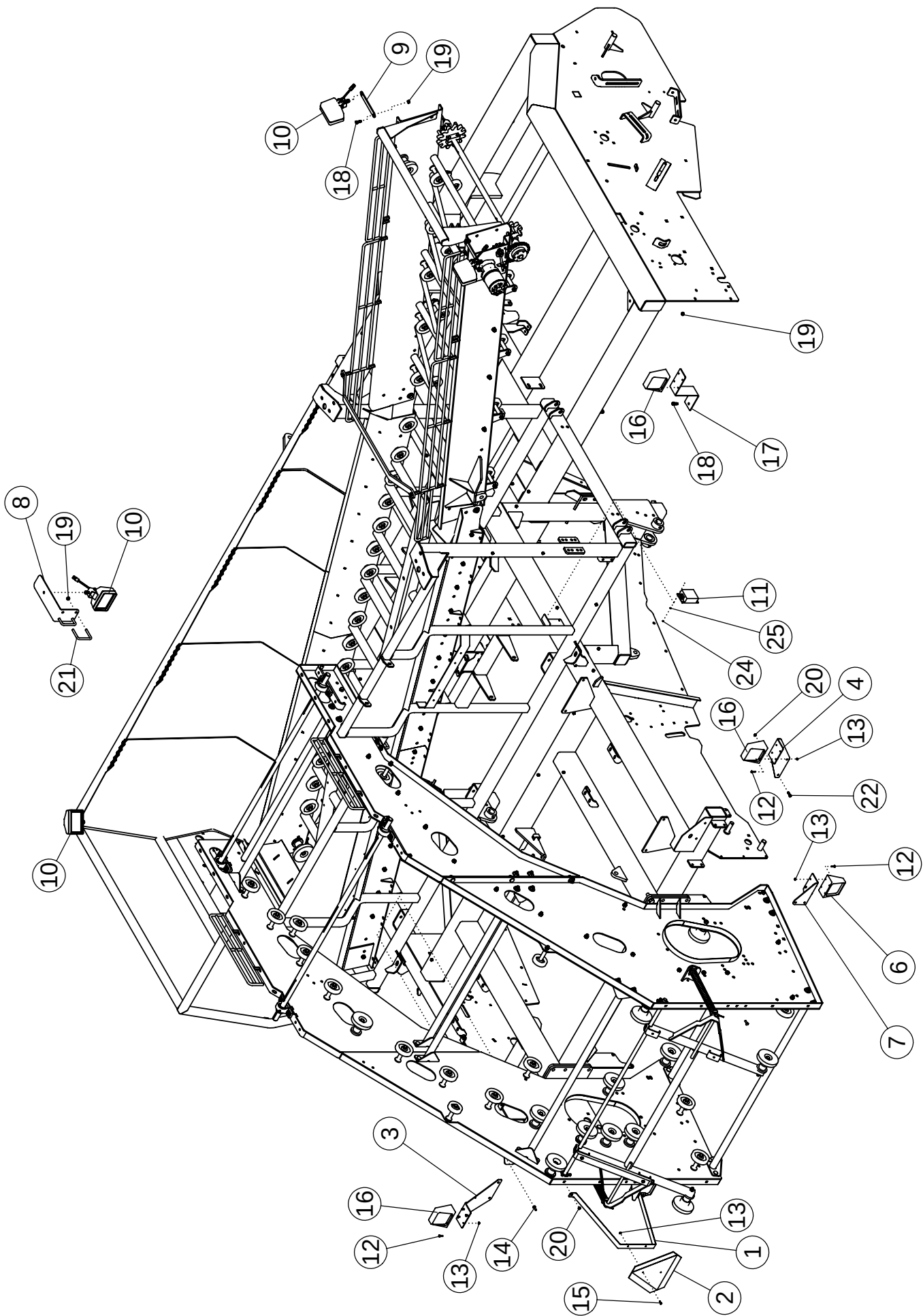


## SPINDLE & HUB ASSEMBLY

| ITEM | PART NO. | DESCRIPTION                                          | QTY |
|------|----------|------------------------------------------------------|-----|
| 1    | 72976**  | HUB-WHEEL 10 BOLT                                    | 1   |
| 2    | 72983*   | NUT-SPINDLE                                          | 1   |
| 3    | 72972**  | SEAL-10 BOLT HUB                                     | 1   |
| 4    | 72979**  | BEARING-CONE INNER                                   | 1   |
| 5    | 72977**  | BEARING-CUP INNER                                    | 1   |
| 6    | 72978**  | BEARING-CUP OUTER                                    | 1   |
| 7    | 72980**  | BEARING-CONE OUTER                                   | 1   |
| 8    | 72981**  | HUB CAP                                              | 1   |
| 9    | 72646    | WHEEL-38XMW23A (.62" INSET)                          | 1   |
|      | 72497    | WHEEL 20X30.5 10 BOLT (.63" INSET) (STEERABLE STRUT) |     |
| 10   | 72647    | TIRE-710/70R38 177A8 R1W                             | 1   |
|      | 72498    | TIRE 600/60R30.5 TL(STEERABLE STRUT)                 |     |
| 11   | 72982**  | NUT-FLANGE                                           | 10  |
| 12   | 72984*   | WASHER                                               | 1   |
| 13   | 72985*   | KEY (NOT SHOWN)                                      | 1   |
| 14   | 72096    | SPINDLE ASSY                                         | 1   |
| 15   | 72772**  | STUD-HUB BOLT                                        | 10  |
| 16   | 72496    | ASSY-HUB 10 BOLT                                     | 1   |

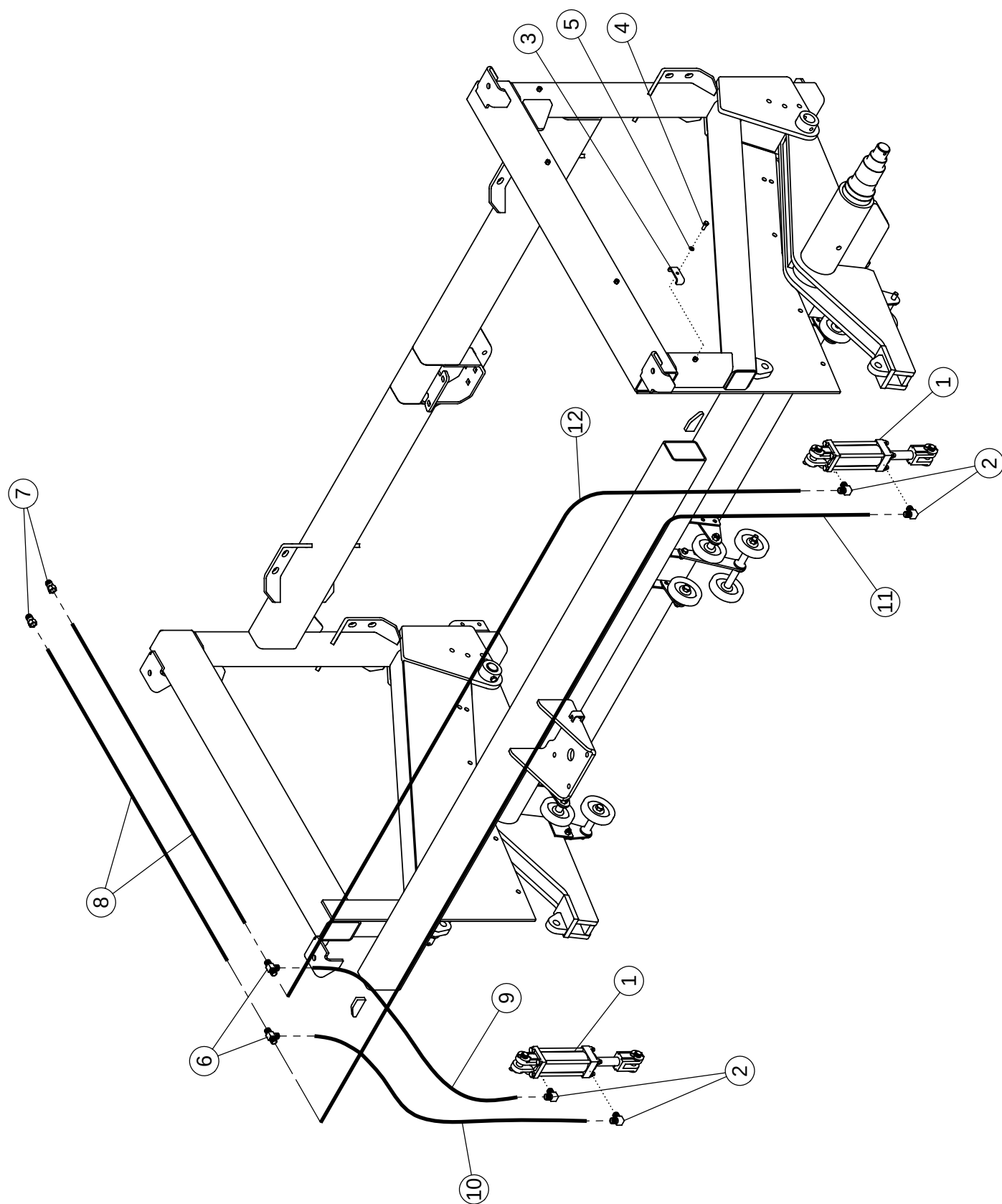
\*Items are included with item 14

\*\*Items are included with item 16



# LIGHT KIT

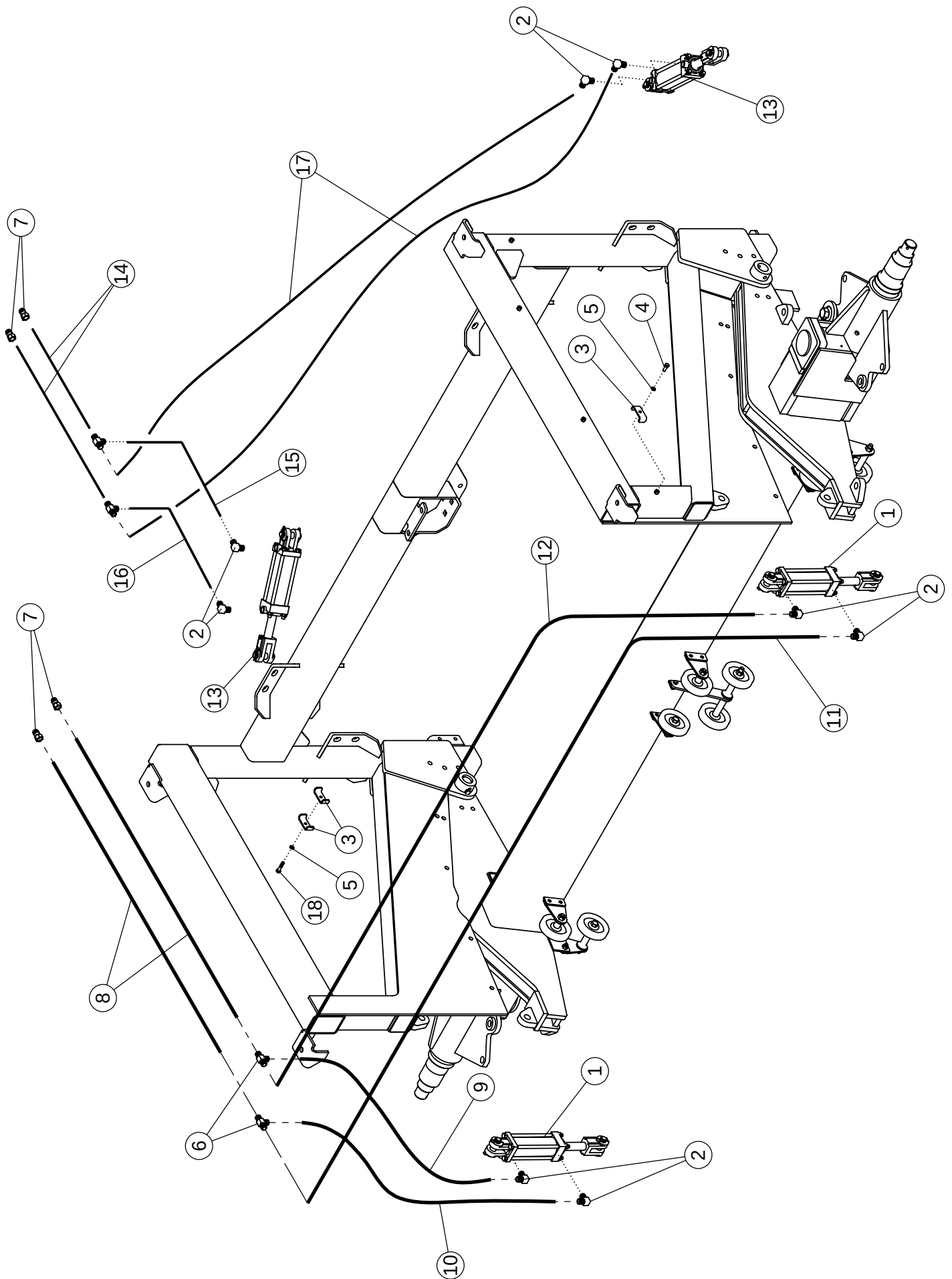
| ITEM | PART NO. | DESCRIPTION                             | QTY |
|------|----------|-----------------------------------------|-----|
| 1    | 72388    | MOUNT-SMV SIGN                          | 1   |
| 2    | 65329    | SIGN-SMV ASAE                           | 1   |
| 3    | 72914    | PLATE-LIGHT BRACKET LH                  | 1   |
| 4    | 72913    | PLATE-LIGHT BRACKET RH                  | 1   |
| 5    | 64235    | BRACKET-LIGHT LH RED (NOT SHOWN)        | 1   |
| 6    | 65953    | LAMP-RED TAIL                           | 2   |
| 7    | 64236    | BRACKET-LIGHT RH RED                    | 1   |
| 8    | 72504    | PLATE-LIGHT MOUNT                       | 2   |
| 9    | 57168    | LIGHT BRACKET                           | 2   |
| 10   | 62900    | ASSY - LIGHT FLOOD W/CON                | 5   |
| 11   | 65341    | MODULE-INTERFACE                        | 1   |
| 12   | 1013423  | BOLT-HEX: .25 X 1.00 NC GR5 ZP          | 24  |
| 13   | 1030946  | NUT-TOPLOCK: .25 NC GR5 ZP              | 26  |
| 14   | 1016362  | BOLT-CRG: .38 X 1.25 NC GR5 ZP          | 4   |
| 15   | 1011595  | BOLT-HEX: .25 X .75 NC GR5 ZP           | 2   |
| 16   | 65954    | LAMP-AMBER TAIL                         | 4   |
| 17   | 72917    | PLATE-CLEARANCE LIGHT                   | 2   |
| 18   | 1011606  | BOLT-HEX: .50 X 1.25 NC GR5 ZP          | 2   |
| 19   | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP              | 10  |
| 20   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP              | 5   |
| 21   | 54653    | U-BOLT: .50 X 3.25 X 4.00 X 3.25        | 4   |
| 22   | 1011601  | BOLT-HEX: .38 X 1.25 NC GR5 ZP          | 2   |
| 23   | 100615   | BOLT: .19 X .75 NC GR5 ZP               | 4   |
| 24   | 1011588  | NUT-HEX 10-24 NC GR2 ZP                 | 4   |
| 25   | 1012061  | WASHER-LOCK: .19 ZP                     | 4   |
| 26   | 72598    | HARNESS 12R HARVESTER (NOT SHOWN)       | 1   |
| 27   | 1013122  | TIE-CABLE, NYLON 14" (NOT SHOWN)        | 40  |
| 28   | 62833    | CLAMP-ADHESIVE BACKED CABLE (NOT SHOWN) | 8   |



# AXLE HYDRAULICS

| ITEM | PART NO. | DESCRIPTION                        | QTY |
|------|----------|------------------------------------|-----|
| 1    | 72950    | CYLINDER-HYDRAULIC 4 X 10-3000-90° | 2   |
| 2    | 58560    | FTG-ELBOW: 8MB-8MJ-90              | 4   |
| 3    | 50714    | CLAMP .50 ZP                       | 25  |
| 4    | 1011600  | BOLT-HEX: .38 X 1.00 NC GR5 ZP     | 25  |
| 5    | 1011586  | WASHER-LOCK: .38 ZP                | 25  |
| 6    | 57667    | FTG-TEE: 8MJ-8MJ-8MJ               | 2   |
| 7    | 53631    | PIONEER TIP 8010-4                 | 2   |
| 8    | 72908    | HOSE: .38 X 345 8MP-8FJX           | 2   |
| 9    | 72476    | HOSE: .38 X 25 8FJX-8FJX           | 1   |
| 10   | 72909    | HOSE: .38 X 38 8FJX-8FJX           | 1   |
| 11   | 72480    | HOSE: .38 X 177 8FJX-8FJX          | 1   |
| 12   | 72479    | HOSE: .38 X 164 8FJX-8FJX          | 1   |
| 13   | 52320*   | CYLINDER STOP A-KIT (NOT SHOWN)    | 2   |
| 14   | 54004*   | CYLINDER STOP 1-1/2 (NOT SHOWN)    | 6   |

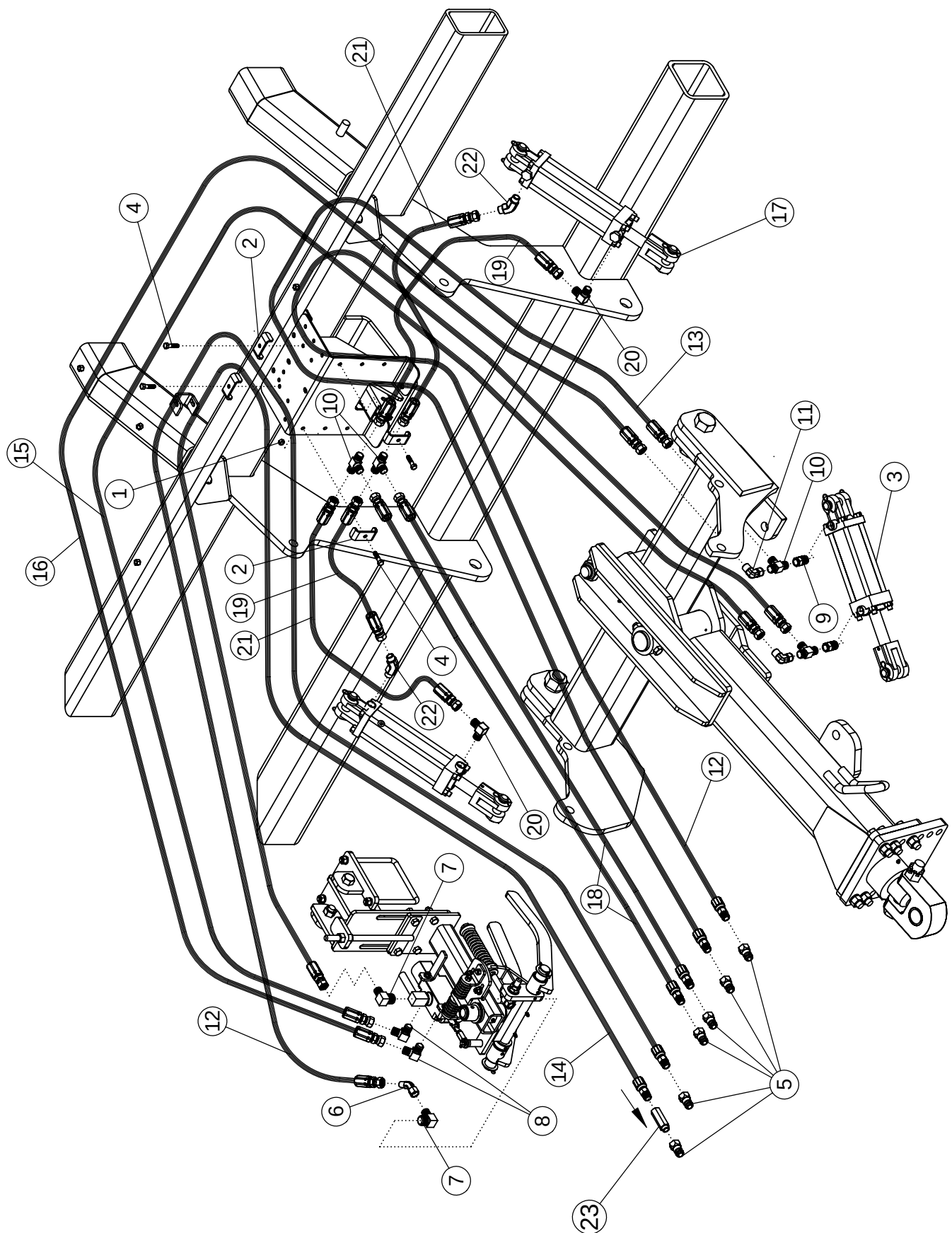
\* USE AS REQUIRED TO LEVEL HARVESTER



## STEERABLE STRUT HYDRAULICS

| ITEM | PART NO. | DESCRIPTION                        | QTY |
|------|----------|------------------------------------|-----|
| 1    | 72950    | CYLINDER-HYDRAULIC 4 X 10-3000-90° | 2   |
| 2    | 58560    | FTG-ELBOW: 8MB-8MJ-90              | 8   |
| 3    | 50714    | CLAMP .50 ZP                       | 39  |
| 4    | 1011600  | BOLT-HEX: .38 X 1.00 NC GR5 ZP     | 25  |
| 5    | 1011586  | WASHER-LOCK: .38 ZP                | 32  |
| 6    | 57667    | FTG-TEE: 8MJ-8MJ-8MJ               | 4   |
| 7    | 53631    | PIONEER TIP 8010-4                 | 4   |
| 8    | 72908    | HOSE: .38 X 345 8MP-8FJX           | 2   |
| 9    | 72476    | HOSE: .38 X 25 8FJX-8FJX           | 1   |
| 10   | 72909    | HOSE: .38 X 38 8FJX-8FJX           | 1   |
| 11   | 72480    | HOSE: .38 X 177 8FJX-8FJX          | 1   |
| 12   | 72479    | HOSE: .38 X 164 8FJX-8FJX          | 1   |
| 13   | 73077    | CYLINDER-HYDRAULIC 3 X 6           | 2   |
| 14   | 64983    | HOSE: .38 X 288 8MP-8FJX           | 2   |
| 15   | 63008    | HOSE: .38 X 53 8FJX-8FJX           | 1   |
| 16   | 68247    | HOSE: .38 X 60 8FJX-8FJX           | 1   |
| 17   | 64104    | HOSE: .38 X 198 8FJX-8FJX          | 2   |
| 18   | 1011603  | BOLT-HEX: .38 X 1.75 NC GR5 ZP     | 7   |
| 19   | 52320*   | CYLINDER STOP A-KIT (NOT SHOWN)    | 2   |
| 20   | 54004*   | CYLINDER STOP 1-1/2 (NOT SHOWN)    | 10  |

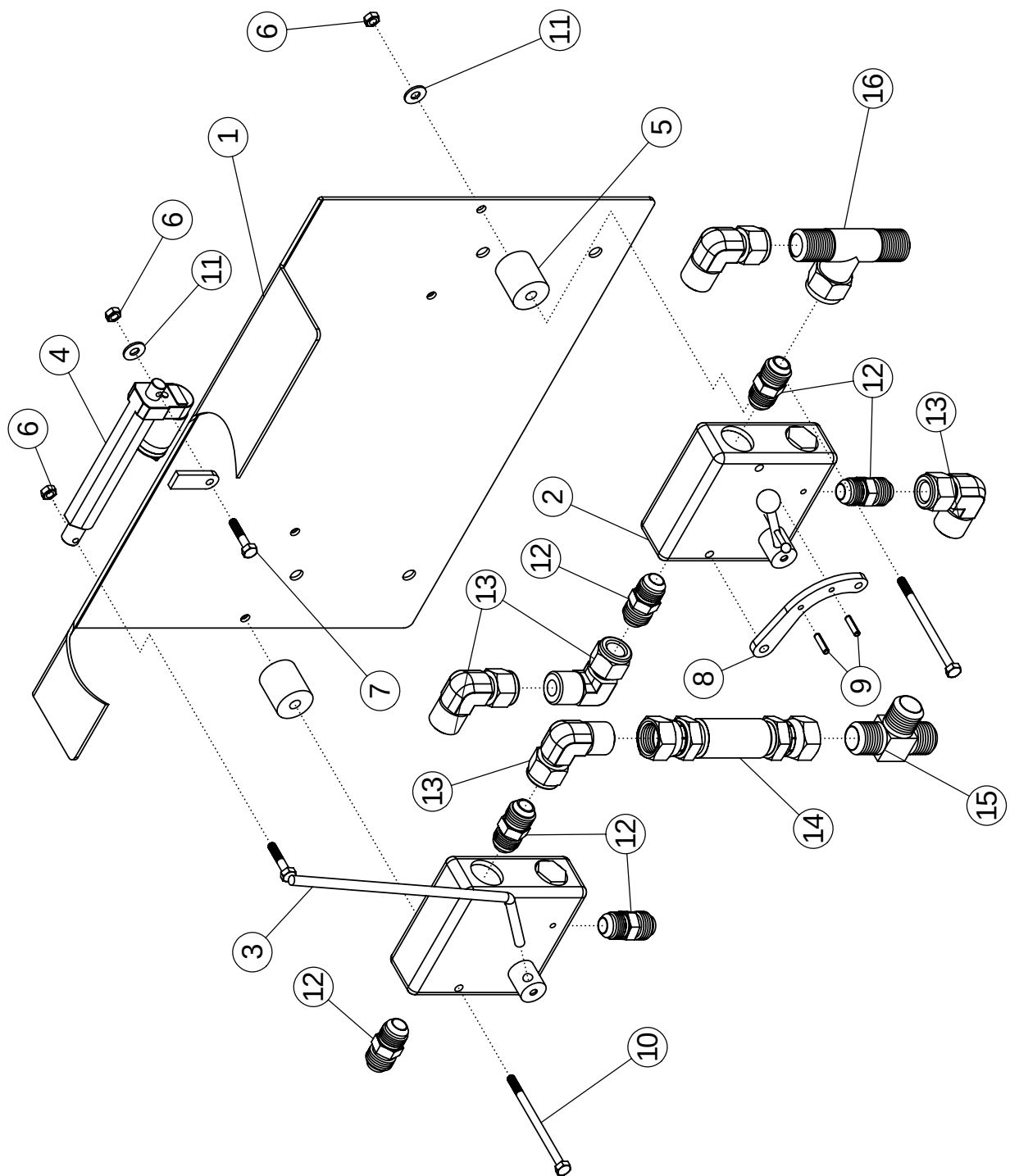
\* USE AS REQUIRED TO LEVEL HARVESTER





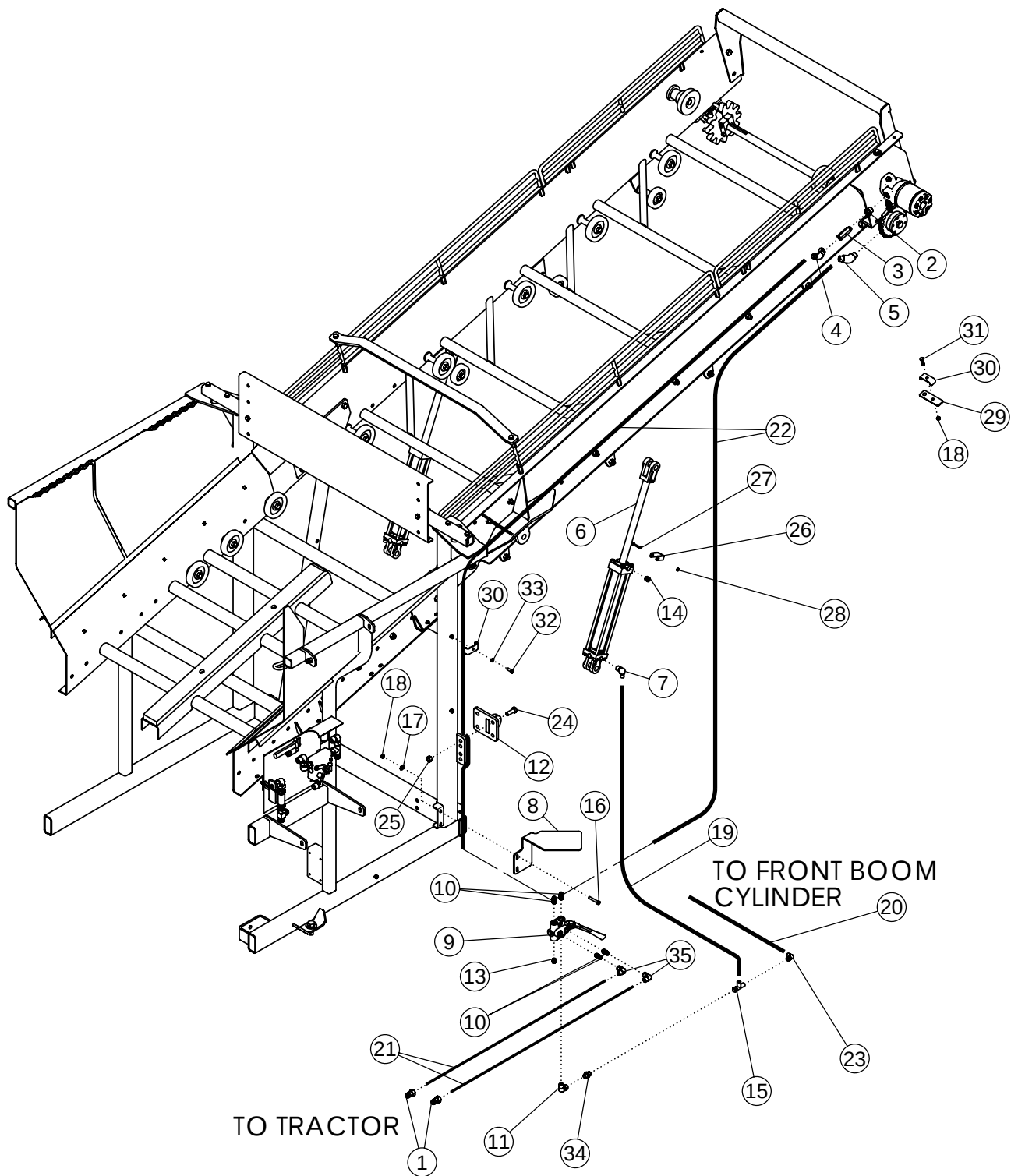
# ROW FINDER AND HITCH HYDRAULICS

| ITEM | PART NO. | DESCRIPTION                     | QTY |
|------|----------|---------------------------------|-----|
| 1    | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP      | 4   |
| 2    | 50714    | CLAMP .50 ZP                    | 4   |
| 3    | 58891    | CYLINDER-HYDRAULIC 4 X 8" 3000  | 1   |
| 4    | 1011602  | BOLT-HEX: .38 X 1.50 NC GR5 ZP  | 4   |
| 5    | 53631    | PIONEER TIP 8010-4              | 6   |
| 6    | 57663    | FTG-ELBOW: 8MJ-8FJX-45          | 1   |
| 7    | 57664    | FTG-ELBOW: 12MP-8MJ-90          | 2   |
| 8    | 57665    | FTG-ELBOW: 8MP-8MJ-90           | 2   |
| 9    | 56941    | FTG-ADAPTER: 8MB-8FJX           | 2   |
| 10   | 57667    | FTG-TEE: 8MJ-8MJ-8MJ            | 4   |
| 11   | 57668    | FTG-ELBOW: 8MJ-8FJX 90          | 2   |
| 12   | 57669    | HOSE: .50 X 153 8MP-8FJX        | 2   |
| 13   | 57670    | HOSE: .50 X 150 8MP-8FJX        | 1   |
| 14   | 57671    | HOSE: .50 X 163 8MP-8FJX        | 1   |
| 15   | 57672    | HOSE: .50 X 098 8FJX-8FJX       | 1   |
| 16   | 57673    | HOSE: .50 X 096 8FJX-8FJX       | 1   |
| 17   | 62082    | CYLINDER-HYDRAULIC 4 X 10" 3000 | 2   |
| 18   | 57675    | HOSE: .50 X 100 8MP-8FJX        | 2   |
| 19   | 57676    | HOSE: .50 X 031 8FJX-8FJX       | 2   |
| 20   | 58560    | FTG-ELBOW: 8MB-8MJ-90           | 2   |
| 21   | 57677    | HOSE: .50 X 021 8FJX-8FJX       | 2   |
| 22   | 58515    | FTG-ELBOW: 8MB-8MJ-45           | 2   |
| 23   | 64736    | CHECK VALVE 8FP X 8MP           | 1   |



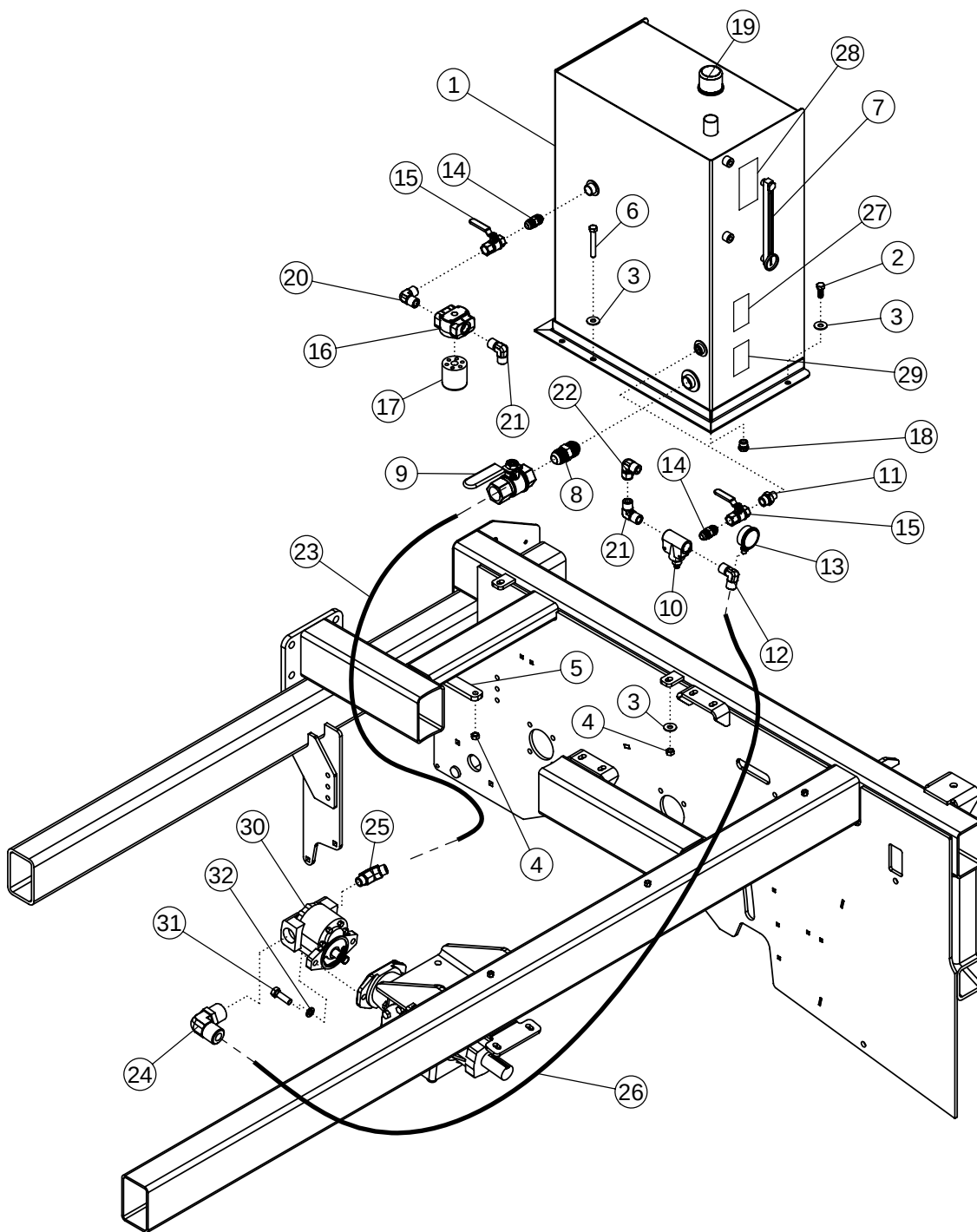
## VALVE GROUP: DUAL MOTOR SCRUB

| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 68092    | WLDMT-BRACKET FLOW CONTROL     | 1   |
| 2    | 58985    | VALVE-FLOW CONTROL- 3/4" FP    | 2   |
| 3    | 59524    | WLDMT-ARM FLOW CONTROL Z.P.    | 1   |
| 4    | 59633    | ACTUATOR-12VDC 4" STROKE       | 1   |
| 5    | 59463    | SPACER                         | 4   |
| 6    | 1030946  | NUT-TOPLOCK: .25 NC GR5 ZP     | 6   |
| 7    | 1013940  | BOLT-HEX: .25 X 1.25 NC GR5    | 1   |
| 8    | 59206    | BRACKET-FLOW CONTROL ZP        | 1   |
| 9    | 54314    | PIN-ROLL .19 X .75 ZP          | 2   |
| 10   | 1030776  | BOLT-HEX: .25 X 4.00 NC GR5 ZP | 4   |
| 11   | 1020416  | WASHER-FLAT: .25 ZP            | 5   |
| 12   | 59042    | FTG-ADAPTER: 12MP-12MJ         | 6   |
| 13   | 59041    | FTG-ELBOW: 12MJ-12FJX 90       | 5   |
| 14   | 63471    | ASSY-TUBE LINE .75 X 5.25 0-0  | 1   |
| 15   | 58986    | FTG-TEE: 12MJ-12MJ-12MJ        | 1   |
| 16   | 59053    | FTG-TEE: 12MJ-12MJ-12FJX       | 1   |



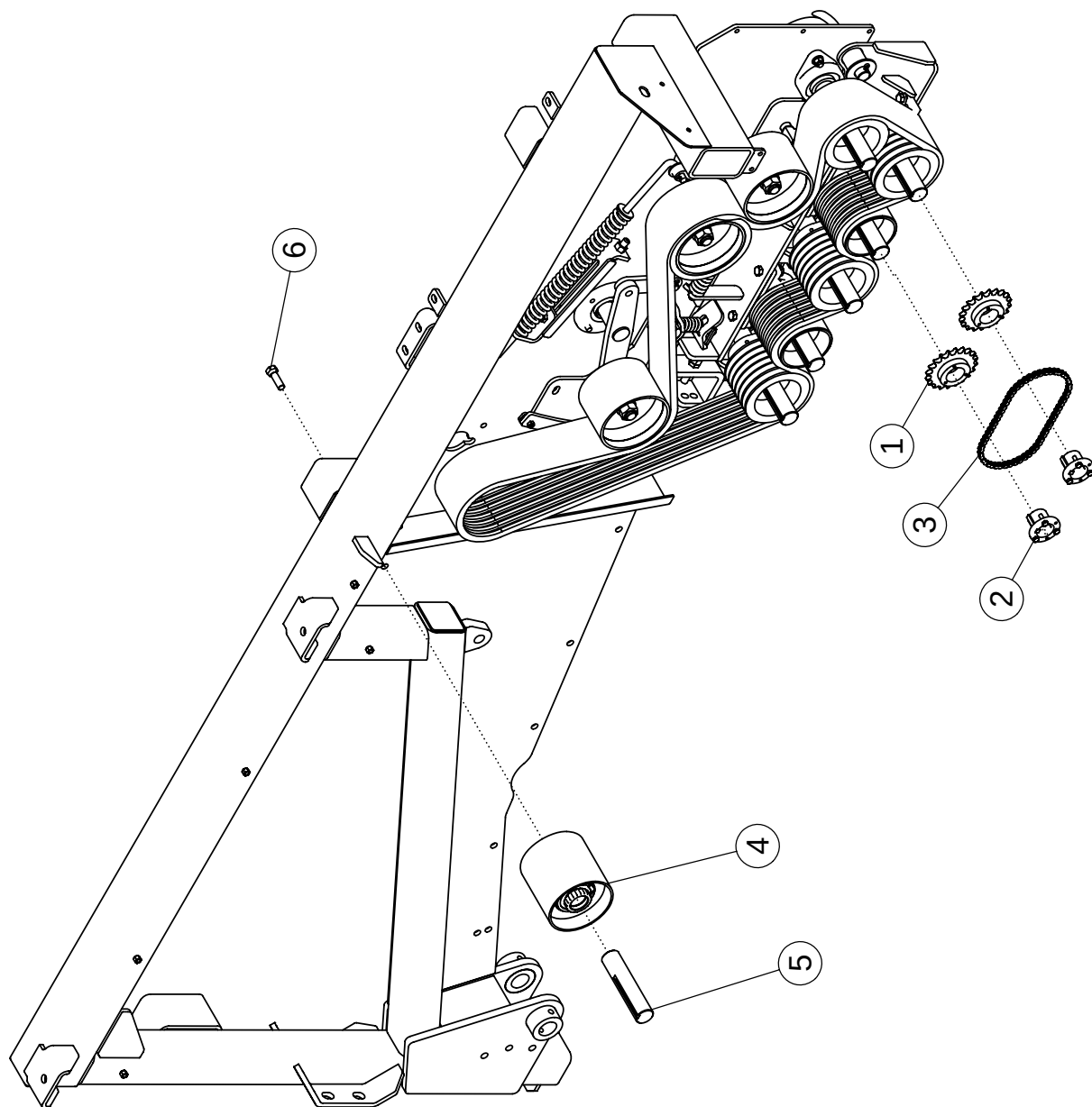
# TANK HYDRAULICS

| ITEM | PART NO. | DESCRIPTION                     | QTY |
|------|----------|---------------------------------|-----|
| 1    | 53631    | PIONEER TIP 8010-4              | 2   |
| 2    | 58289    | FTG-ADAPTER: 10MB-8FP           | 1   |
| 3    | 53722    | VALVE-CHECK: 8MP-8FP            | 1   |
| 4    | 58288    | FTG-ELBOW: 8MP-8MJ-45           | 1   |
| 5    | 56229    | FTG-ELBOW: 10MB-8MJ-45          | 1   |
| 6    | 58889    | CYLINDER-HYD 2.5 X 16           | 2   |
| 7    | 58557    | FTG-ELBOW: 8MB-6MJ 90           | 2   |
| 8    | 72469    | GUARD-SELECTOR VALVE PAINTED    | 1   |
| 9    | 58470    | VALVE-SELECTOR PAINTED          | 1   |
| 10   | 56226    | FTG-ADAPTER: 8MB-8MJ            | 4   |
| 11   | 55733    | FTG-ELBOW: 8MB-8FP 90           | 1   |
| 12   | 72754    | WLDMT-CYLINDER LUG              | 2   |
| 13   | 56190    | FTG-PLUG: 8MB                   | 1   |
| 14   | 58547    | FTG-PLUG: 8MB BREATHER          | 2   |
| 15   | 56231    | FTG-TEE: 6MJ-6FJX-6MJ           | 1   |
| 16   | 59390    | BOLT-HEX: .38 X 2.25 NC GR5 ZP  | 2   |
| 17   | 1011828  | WASHER-FLAT: .38 ZP             | 2   |
| 18   | 1016999  | NUT-TOPLOCK: .38 NC GR5 ZP      | 6   |
| 19   | 56234    | HOSE: .38 X 28 6FJX-6FJX        | 1   |
| 20   | 64272    | HOSE: .38 X 80 6FJX-6FJX        | 1   |
| 21   | 72482    | HOSE: .50 X 365 8MP-8FJX        | 2   |
| 22   | 58378    | HOSE: .50 X 182 8FJX-8FJX       | 2   |
| 23   | 57897    | FTG-ELBOW: 6MJ-6FJX-90          | 1   |
| 24   | 1013918  | BOLT-HEX: .63 X 1.75 NC GR5 ZP  | 8   |
| 25   | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP      | 8   |
| 26   | 72945    | WLDMT-12R BOOM CYLINDER STOP    | 2   |
| 27   | 1016211  | BOLT-HEX: .25 X 2.00 NC GR5 ZP  | 2   |
| 28   | 1030946  | NUT-TOPLOCK: .25 NC GR5 ZP      | 2   |
| 29   | 54825    | BRACKET-HOSE ZP                 | 3   |
| 30   | 50714    | CLAMP .50 ZP                    | 17  |
| 31   | 1011602  | BOLT-HEX: .38 X 1.50 NC GR5 ZP  | 4   |
| 32   | 1011600  | BOLT-HEX: .38 X 1.00 NC GR5 ZP  | 13  |
| 33   | 1011586  | WASHER-LOCK: .38 ZP             | 13  |
| 34   | 64307    | FTG-RESTRICTOR (6MJ-8MP R 1/16) | 1   |
| 35   | 57668    | FTG-ELBOW: 8MJ-8FJX 90          | 2   |



# HYDRAULIC TANK

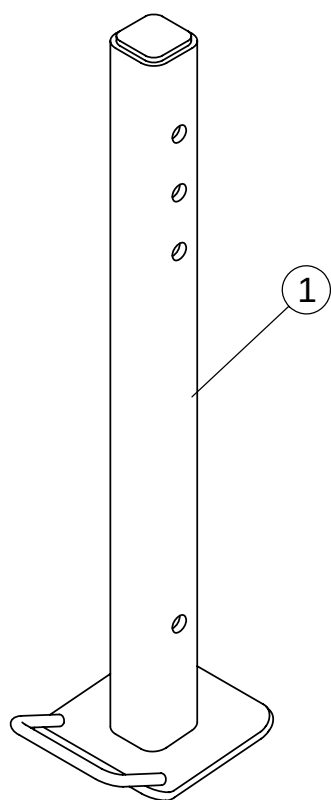
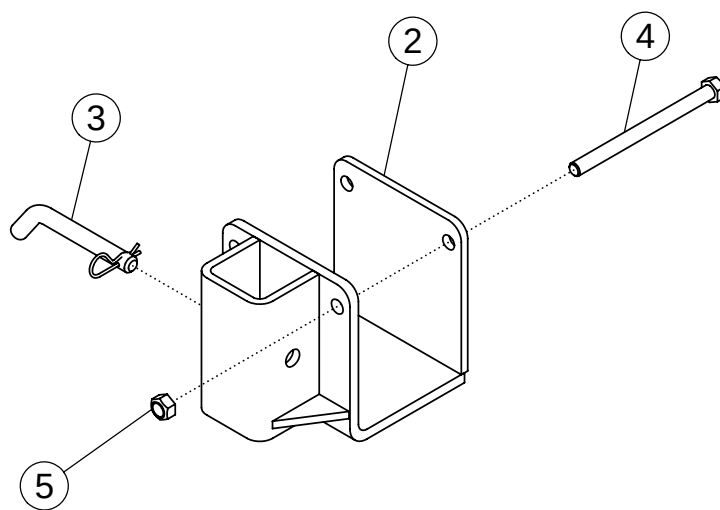
| ITEM | PART NO. | DESCRIPTION                       | QTY |
|------|----------|-----------------------------------|-----|
| 1    | 58079    | HYDRAULIC TANK-PAINTED            | 1   |
| 2    | 1011606  | BOLT-HEX: .50 X 1.25 NC GR5 ZP    | 2   |
| 3    | 1014443  | WASHER-FLAT: .50 ZP               | 6   |
| 4    | 1027461  | NUT-TOPLOCK: .50 NC GR5 ZP        | 4   |
| 5    | 58204    | BAR - BOLTING                     | 1   |
| 6    | 1011612  | BOLT-HEX: .50 X 3.50 GR5 ZP       | 2   |
| 7    | 58914    | GAUGE-LEVEL & TEMP                | 1   |
| 8    | 58978    | FTG-ADAPTER: 20MP-20MP            | 1   |
| 9    | 58979    | VALVE-BALL: 20FP-20FP             | 1   |
| 10   | 64686    | VALVE-RELIEF                      | 1   |
| 11   | 58466    | FTG-ADAPTER: 12MP-8MP             | 1   |
| 12   | 58983    | FTG-ELBOW: 12MP-12MJ 90 W/.25" FP | 1   |
| 13   | 62518    | GAUGE-PRESSURE: 1/4"MP 3000 PSI   | 1   |
| 14   | 58196    | FTG-ADAPTER: 12MP-12MP            | 2   |
| 15   | 59165    | VALVE-BALL 3/4FP - 3/4FP          | 2   |
| 16   | 58690    | FILTER HEAD                       | 1   |
| 17   | 58691    | FILTER-HYDRAULIC                  | 1   |
| 18   | 55718    | FTG-PLUG: 8MB                     | 1   |
| 19   | 58197    | CAP-FILLER                        | 1   |
| 20   | 72590    | FTG-ELBOW: 12MP-12MP-90           | 1   |
| 21   | 59044    | FTG-ELBOW: 12MP-12MJ 90           | 2   |
| 22   | 59041    | FTG-ELBOW: 12MJ-12FJX 90          | 1   |
| 23   | 72264    | HOSE: 1.25 X 36 20MP-20FJX        | 1   |
| 24   | 64061    | FTG-ELBOW: 16MB-12MJ-90           | 1   |
| 25   | 72559    | FTG-ELBOW: 20MB-20MJ-45           | 1   |
| 26   | 59802    | HOSE: .75 X 52 12FJX-12FJX        | 1   |
| 27   | 62964    | DECAL-WARNING                     | 1   |
| 28   | 64428    | DECAL-HYD TANK SPECS              | 1   |
| 29   | 64429    | DECAL-WARNING BALL VALVE          | 1   |
| 30   | 72293    | PUMP - 5.1 <sup>3</sup> SAE C     | 1   |
| 31   | 1011623  | BOLT-HEX: .63 X 2.00 NC GR5 ZP    | 2   |
| 32   | 1011813  | WASHER-LOCK: .63 ZP               | 2   |





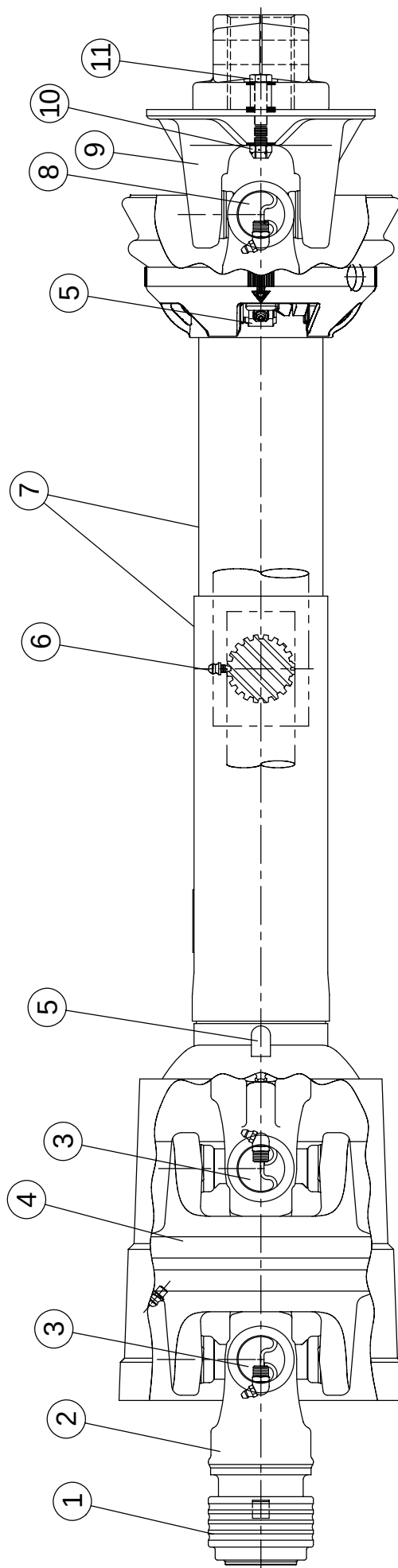
## REVERSE #4 CLEANING ROLL #62107 (OPTIONAL)

| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 53649    | SPROCKET H60-P20               | 2   |
| 2    | 53641    | HUB P1 1.75 (WITH KEY)         | 2   |
| 3    | 62110    | CHAIN-ROLLER 60H-1R-045        | 1   |
| 4    | 56406    | ASSY-IDLER PULLEY 6R           | 1   |
| 5    | 62108    | SHAFT-STUB REVERSE #4          | 1   |
| 6    | 1013918  | BOLT-HEX: .63 X 1.75 NC GR5 ZP | 1   |



## HARVESTER STAND #63397 (OPTIONAL)

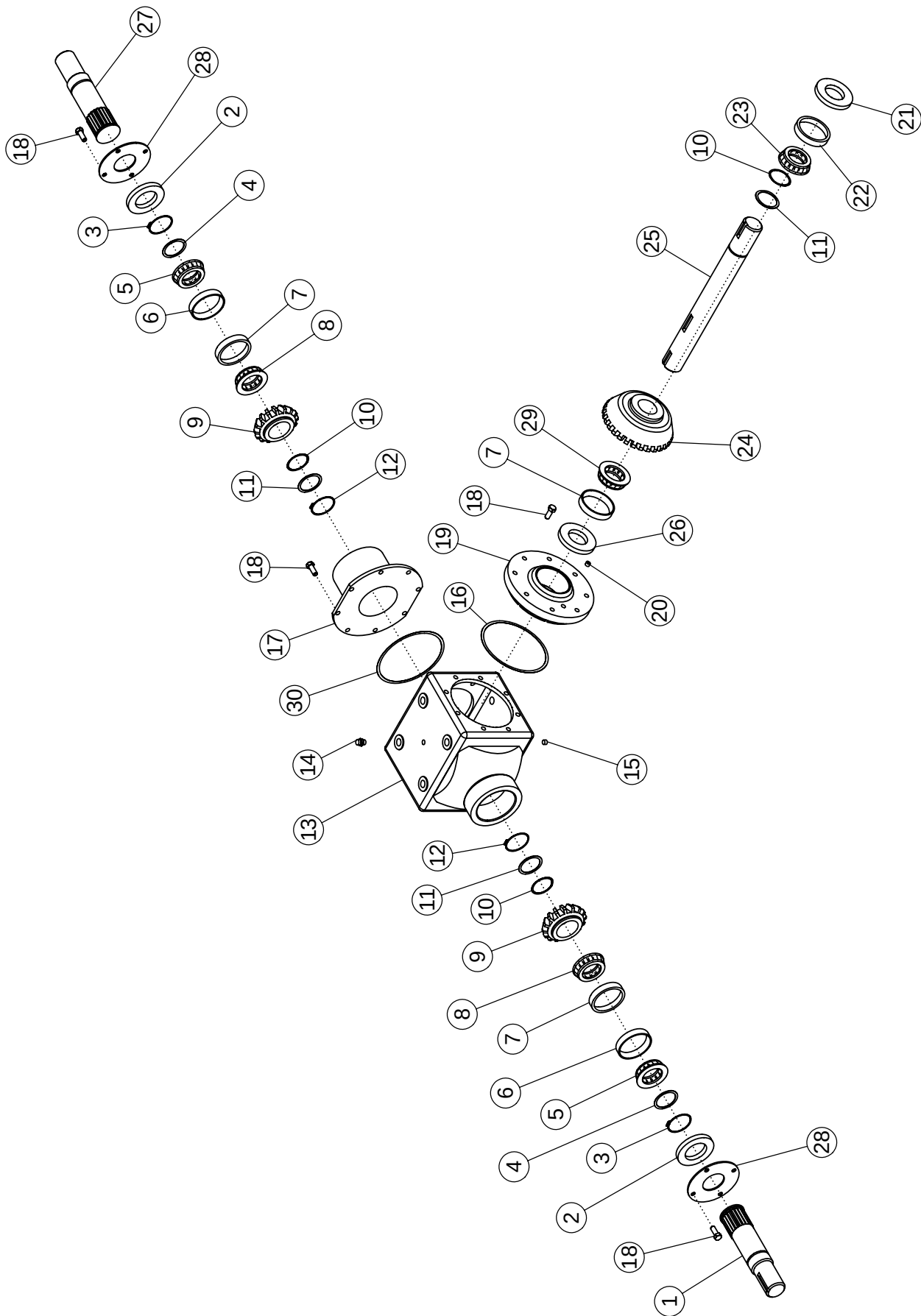
| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 63382    | WLDMT-STAND SUPPORT            | 1   |
| 2    | 63377    | WLDMT-STAND MOUNT              | 1   |
| 3    | 63407    | PIN-BENT                       | 1   |
| 4    | 1018957  | BOLT-HEX: .63 X 8.00 NC GR5 ZP | 2   |
| 5    | 1016595  | NUT-TOPLOCK: .63 NC GR5 ZP     | 2   |



# PTO DRIVELINE #51481

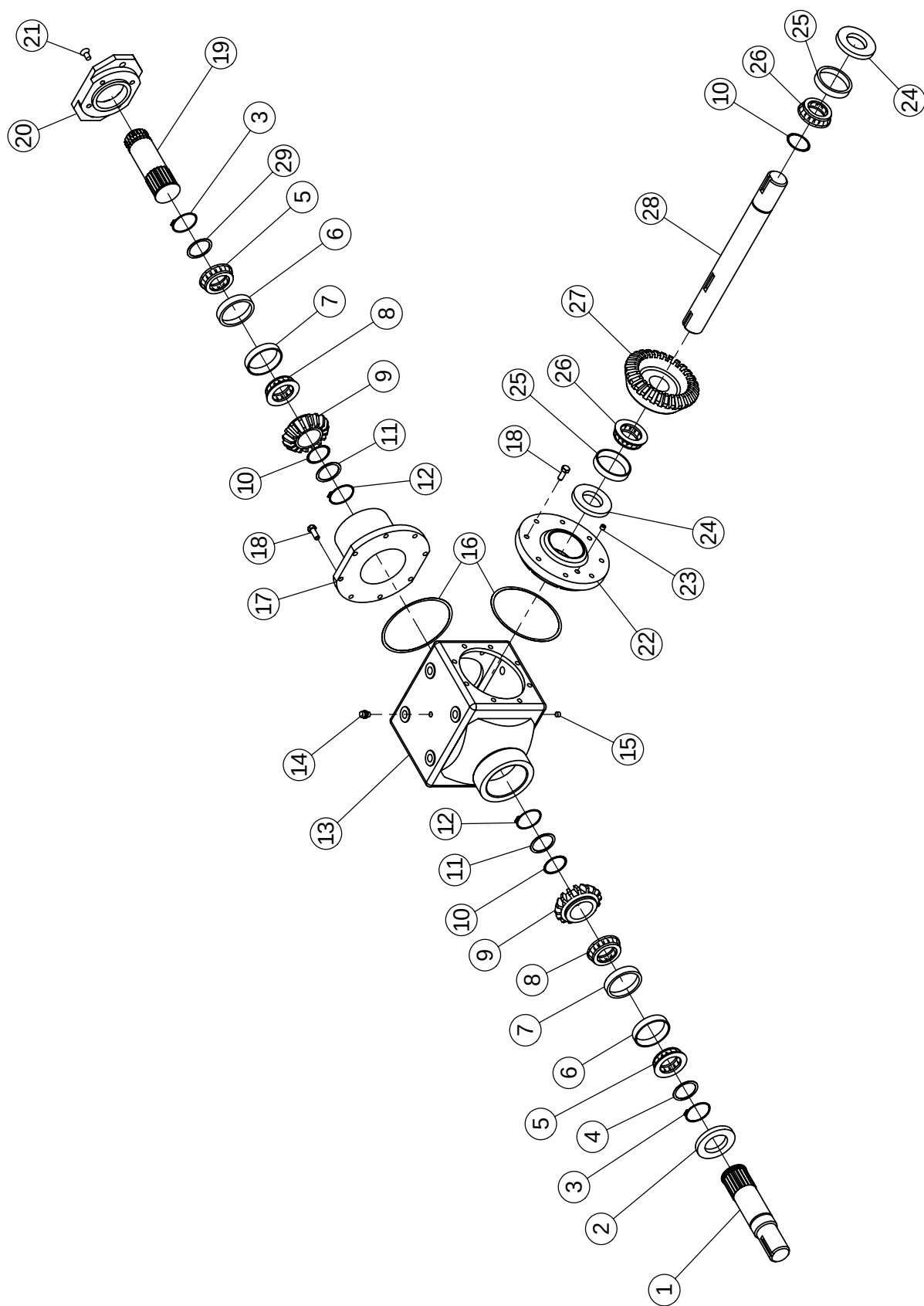
## 1.75" - 20 SPLINE

| ITEM | PART NO. | DESCRIPTION                     | QTY |
|------|----------|---------------------------------|-----|
| 1    | 62123    | SAFETY SLIDE LOCK REPAIR KIT    | 1   |
| 2    | 54157    | SAFETY SLIDE LOCK YOKE ASSEMBLY | 1   |
| 3    | 54159    | CAT 5 CROSS & BEARING KIT       | 2   |
| 4    | 64411    | CV CENTER HOUSING ASSEMBLY      | 1   |
| 5    | 64398    | NYLON REPAIR KIT                | 2   |
| 6    | 54161    | ZERK-GREASE STRAIGHT            | 4   |
| 7    | 64412    | FULL GUARD SET W/NYLON BEARINGS | 1   |
| 8    | 54172    | 35R CROSS & BEARING KIT         | 1   |
| 9    | 57286    | BALL SHEAR ASSEMBLY             | 1   |
| 10   | 1030700  | NUT-TOPLOCK: .31 NC GR5 ZP      | 1   |
| 11   | 1011285  | BOLT-HEX: .31 X 2.00 NC GR5 ZP  | 1   |



## GEARBOX (1.82:1) #73131 - 4 WAY

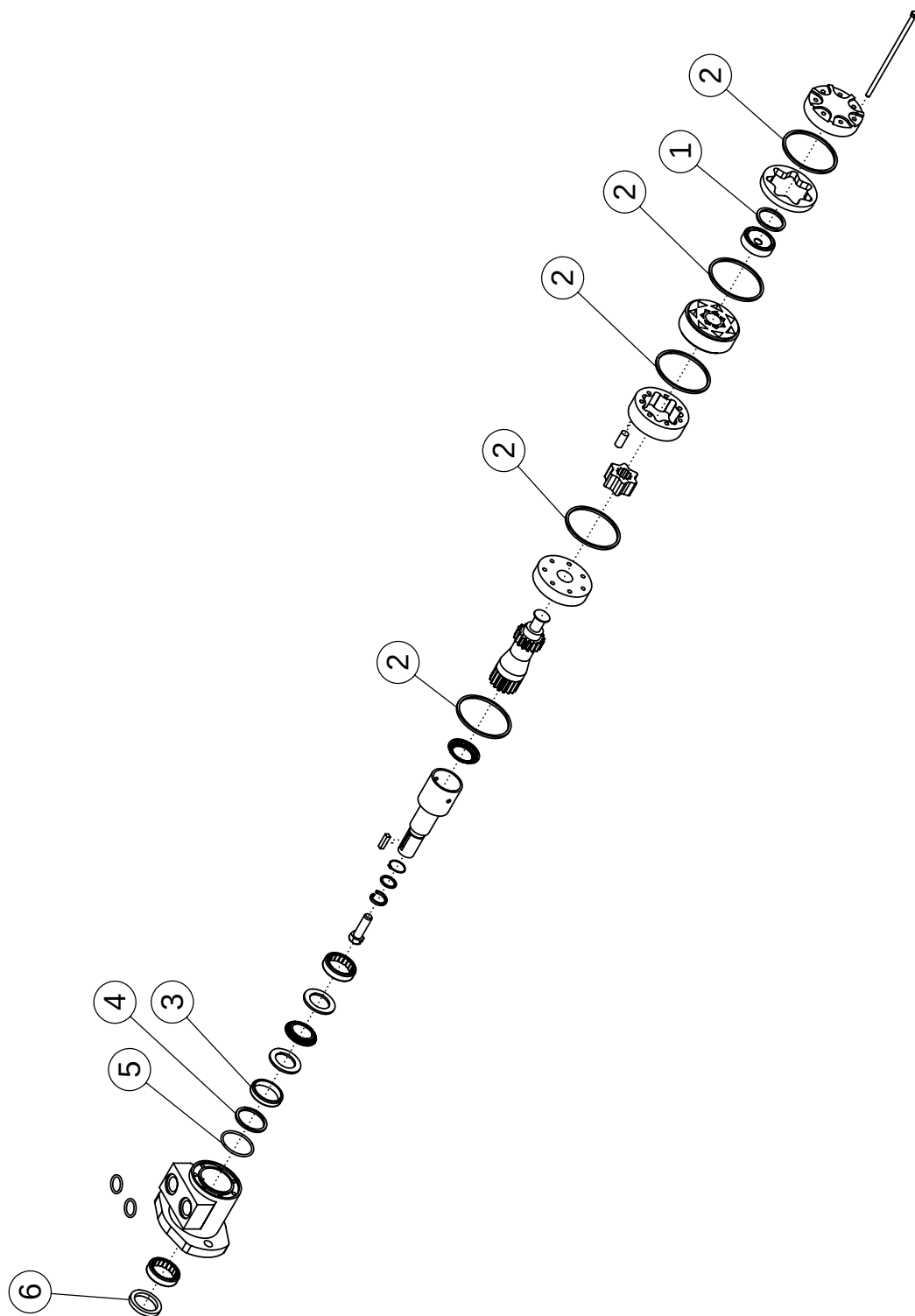
| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 69203    | QUILL SHAFT                    | 1   |
| 2    | 62744    | SEAL: Ø1.75 X .313             | 2   |
| 3    | 69218    | SNAP RING                      | 2   |
| 4    | 69219    | WASHER                         | 2   |
| 5    | 69220    | BEARING CONE                   | 2   |
| 6    | 69221    | BEARING CUP                    | 2   |
| 7    | 69222    | BEARING CUP                    | 3   |
| 8    | 69223    | BEARING CONE                   | 2   |
| 9    | 69224    | GEAR - 17T                     | 2   |
| 10   | 69225    | SHIM                           | 3   |
| 11   | 68598    | WASHER                         | 3   |
| 12   | 62724    | SNAP RING                      | 2   |
| 13   | 69202    | CASE-1000 SERIES               | 1   |
| 14   | 64408    | VENT PLUG: .50 NPT (SQ. HD.)   | 1   |
| 15   | 62735    | PLUG: .50 NPT                  | 1   |
| 16   | 62736    | SHIM-COVER                     | 1   |
| 17   | 69226    | QUILL HOUSING                  | 1   |
| 18   | 1011600  | BOLT-HEX: .38 X 1.00 NC GR5 ZP | 24  |
| 19   | 69234    | COVER                          | 1   |
| 20   | 69227    | PLUG: .25 NPT                  | 1   |
| 21   | 62722    | SEAL: Ø2.00 X 3.263            | 1   |
| 22   | 62727    | BEARING CUP                    | 1   |
| 23   | 62728    | BEARING CONE                   | 1   |
| 24   | 69228    | GEAR - 31T                     | 1   |
| 25   | 69229    | THRU SHAFT                     | 1   |
| 26   | 69230    | SEAL-OIL                       | 1   |
| 27   | 69231    | QUILL SHAFT                    | 1   |
| 28   | 69217    | COVER                          | 2   |
| 29   | 69232    | BEARING CONE                   | 1   |
| 30   | 69233    | GASKET                         | 1   |





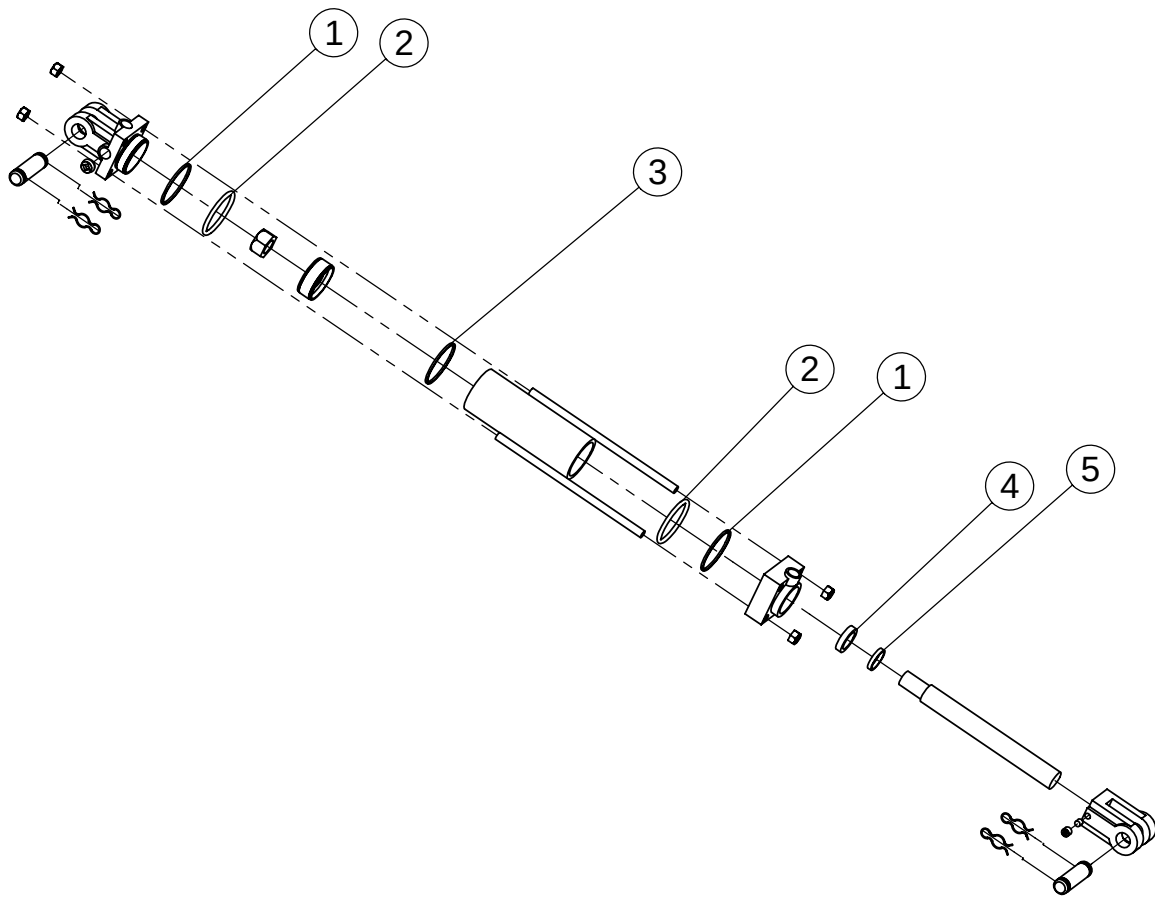
## GEARBOX (1.81:1) #62015

| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 62721    | QUILL SHAFT                    | 1   |
| 2    | 62722    | SEAL: 2.00 - 3.26              | 1   |
| 3    | 62724    | SNAP RING                      | 2   |
| 4    | 62723    | WASHER 2.00 X .13              | 2   |
| 5    | 62725    | BEARING CONE                   | 2   |
| 6    | 62726    | BEARING CUP                    | 2   |
| 7    | 62727    | BEARING CUP                    | 2   |
| 8    | 62728    | BEARING CONE                   | 2   |
| 9    | 62729    | PINION-16 TOOTH                | 2   |
| 10   | 62730    | SHIM: 1.75 X .007              | 3   |
| 11   | 62731    | WASHER 1.75 X .179             | 2   |
|      | 68599    | WASHER 1.75 X .135             |     |
| 12   | 62732    | SNAP RING                      | 2   |
| 13   | 62733    | CASE-900 SERIES                | 1   |
| 14   | 64408    | VENT PLUG: .50 NPT (SQ. HD.)   | 1   |
| 15   | 62735    | PLUG: .50 NPT                  | 1   |
| 16   | 62736    | SHIM-COVER                     | 2   |
| 17   | 62737    | QUILL HOUSING                  | 1   |
| 18   | 62738    | BOLT-HEX: .38 X 1.00 NC GR5 NP | 16  |
| 19   | 68597    | QUILL SHAFT                    | 1   |
| 20   | 68596    | FLANGE: 'SAE B' -2.00 BOLT     | 1   |
| 21   | 62741    | SFHCS: .38 X .75 NC GR5        | 4   |
| 22   | 62742    | COVER-OPEN .38 NPT             | 1   |
| 23   | 62743    | PLUG: .38 NPT                  | 1   |
| 24   | 62744    | OIL SEAL: 1.75 X .31           | 2   |
| 25   | 62745    | BEARING CUP                    | 2   |
| 26   | 62746    | BEARING CONE                   | 2   |
| 27   | 64410    | GEAR-29 TOOTH                  | 1   |
| 28   | 64409    | THRU SHAFT                     | 1   |
| 29   | 68598    | WASHER                         | 1   |



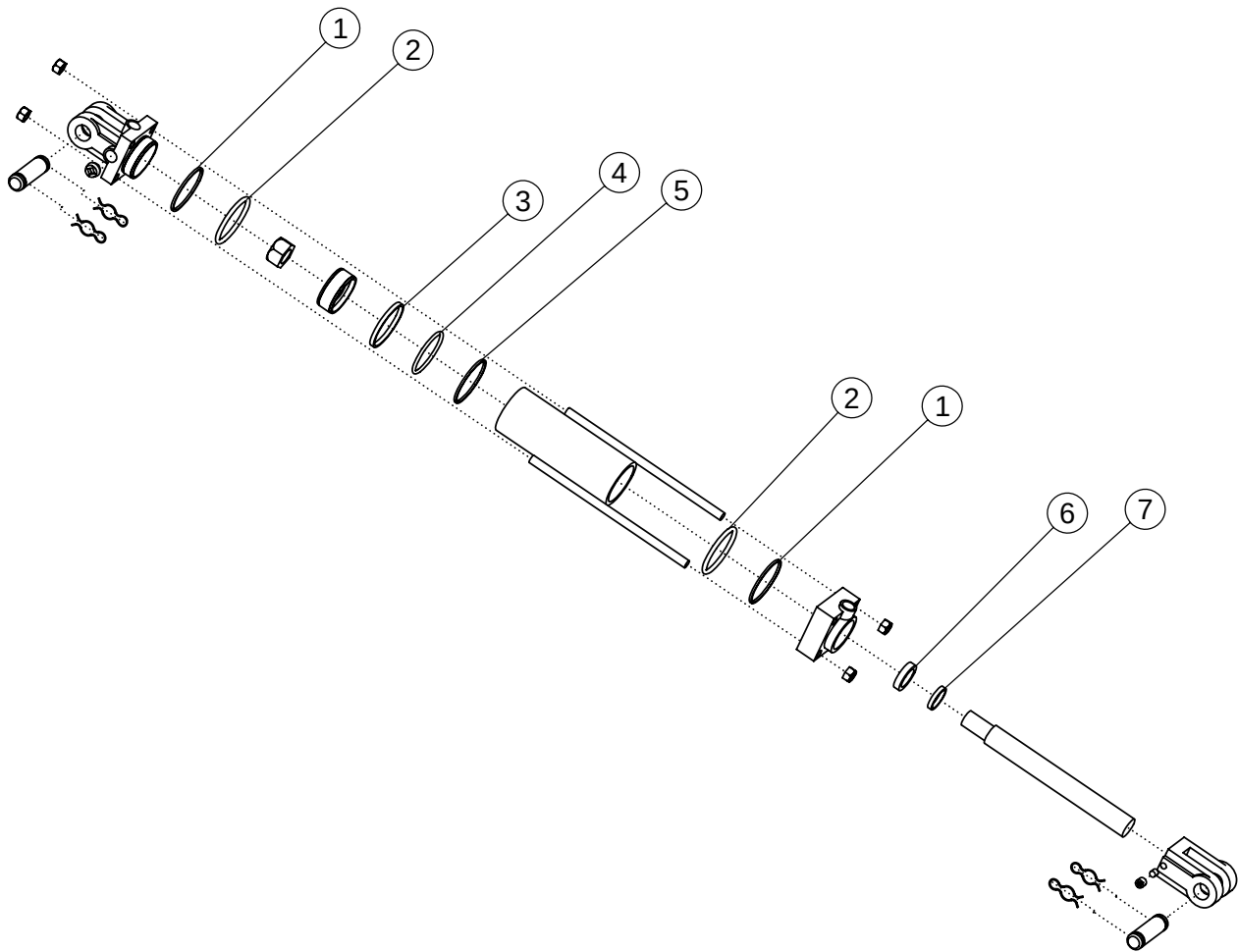
## MOTOR: 32.3 IN^3 #57686

| ITEM | PART NO. | DESCRIPTION       | QTY |
|------|----------|-------------------|-----|
|      | 57880    | SEAL KIT          |     |
| 1    |          | COMMUTATOR SEAL   | 1   |
| 2    |          | SEAL RING         | 5   |
| 3    |          | INNER SEAL        | 1   |
| 4    |          | BACKUP WASHER     | 1   |
| 5    |          | BACKUP WASHER     | 1   |
| 6    |          | DIRT & WATER SEAL | 1   |



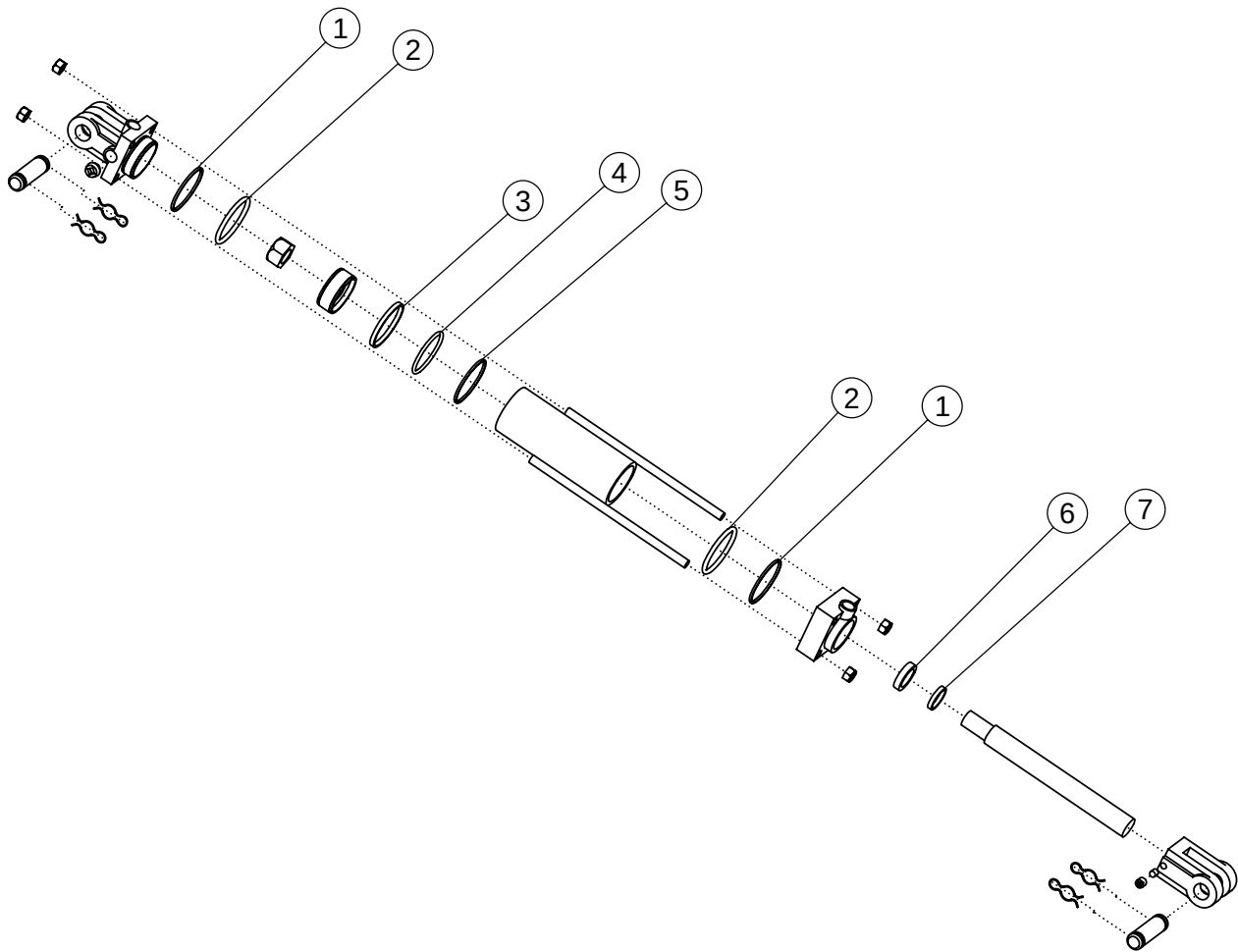
## HYDRAULIC CYLINDER: 2.5X16 #58889

| ITEM | PART NO. | DESCRIPTION                        | QTY |
|------|----------|------------------------------------|-----|
|      | 59242    | SEAL KIT - CYLINDER 2.5"; 3000 PSI |     |
| 1    |          | BACKUP WASHER - END CAP            | 2   |
| 2    |          | O-RING - END CAP                   | 2   |
| 3    |          | PISTON SEAL                        | 1   |
| 4    |          | ROD SEAL                           | 1   |
| 5    |          | ROD DUST SEAL                      | 1   |



## HYDRAULIC CYLINDER: 4X8 #58891

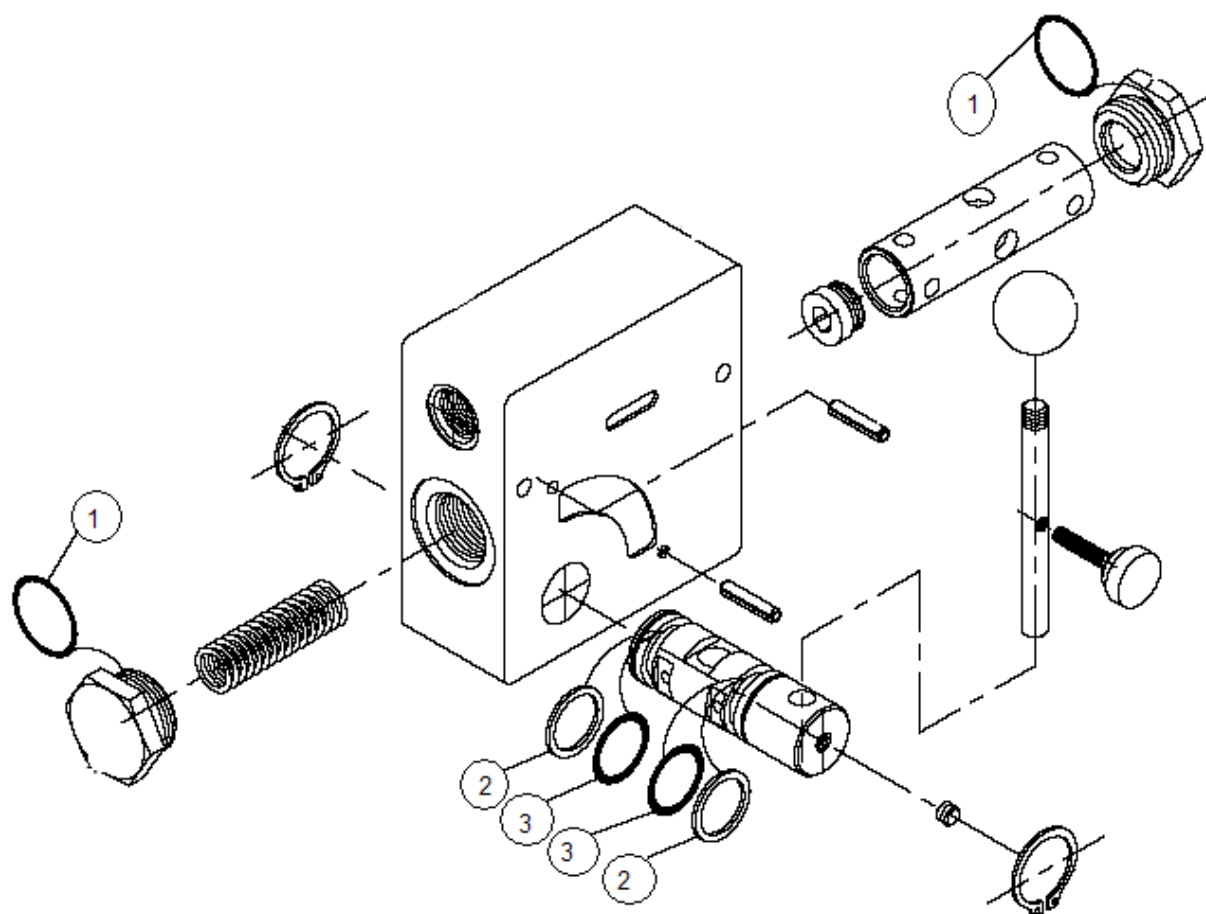
| ITEM | PART NO. | DESCRIPTION                      | QTY |
|------|----------|----------------------------------|-----|
|      | 59244    | SEAL KIT - CYLINDER 4"; 3000 PSI |     |
| 1    |          | BACKUP WASHER-END CAP            | 2   |
| 2    |          | O-RING-END CAP                   | 2   |
| 3    |          | WEAR RING-PISTON                 | 1   |
| 4    |          | O-RING                           | 1   |
| 5    |          | PISTON SEAL                      | 1   |
| 6    |          | SEAL-ROD WIPER                   | 1   |
| 7    |          | SEAL-ROD DUST                    | 1   |





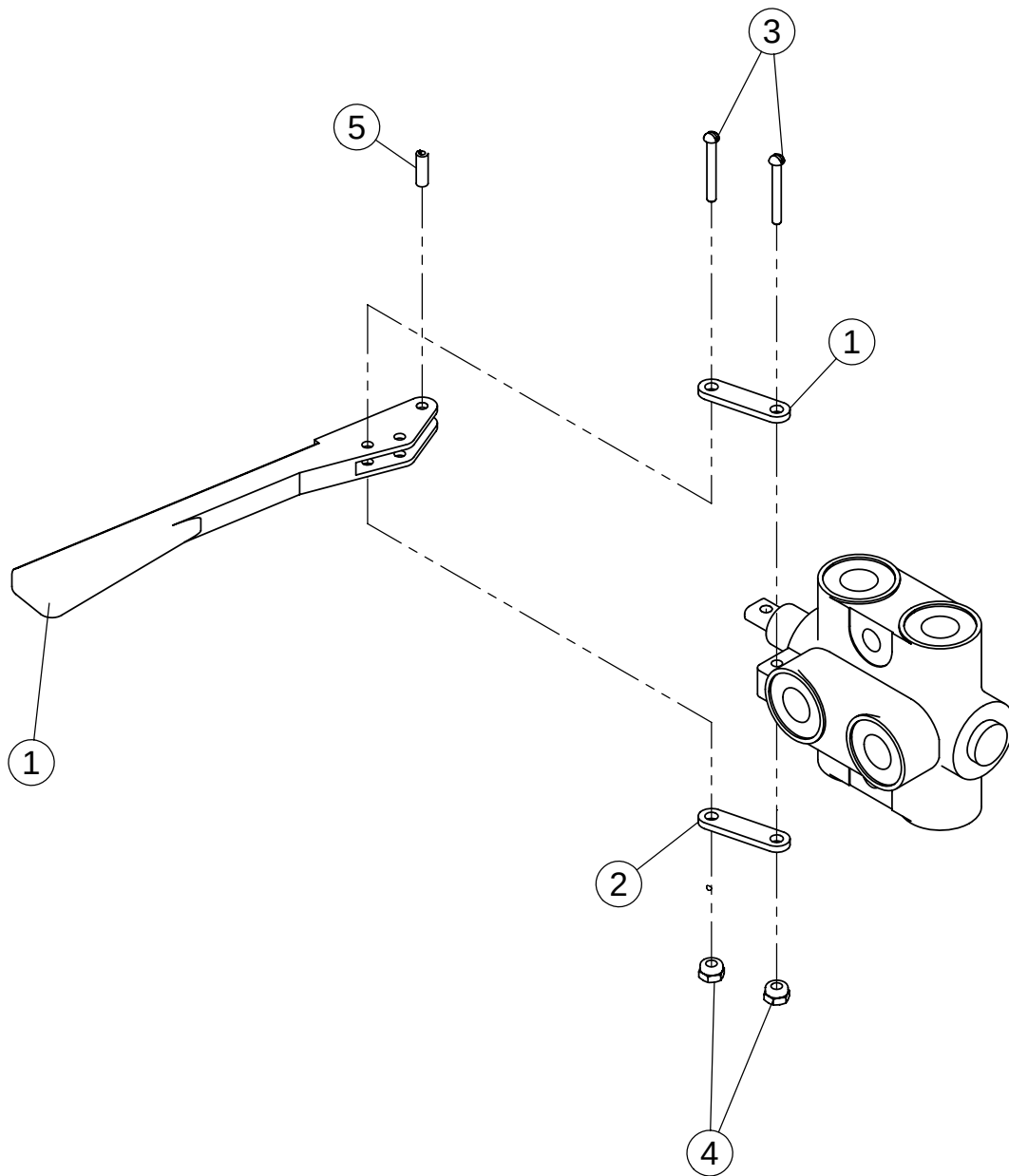
## HYDRAULIC CYLINDER: 4X10 #72950

| ITEM | PART NO. | DESCRIPTION                      | QTY |
|------|----------|----------------------------------|-----|
|      | 59244    | SEAL KIT - CYLINDER 4"; 3000 PSI |     |
| 1    |          | BACKUP WASHER-END CAP            | 2   |
| 2    |          | O-RING-END CAP                   | 2   |
| 3    |          | WEAR RING-PISTON                 | 1   |
| 4    |          | O-RING                           | 1   |
| 5    |          | PISTON SEAL                      | 1   |
| 6    |          | SEAL-ROD WIPER                   | 1   |
| 7    |          | SEAL-ROD DUST                    | 1   |



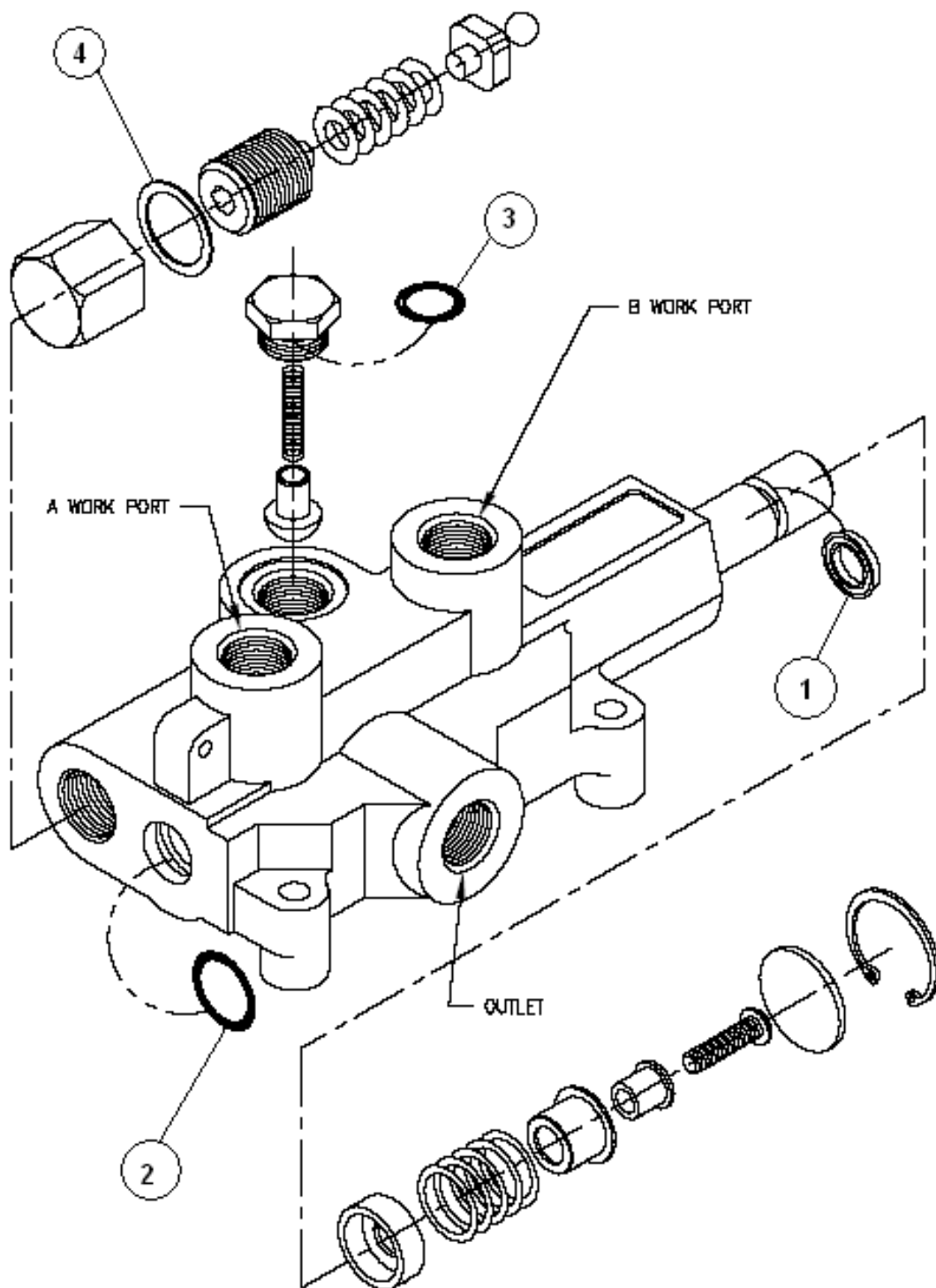
## FLOW CONTROL VALVE #58985

| ITEM | PART NO. | DESCRIPTION    | QTY |
|------|----------|----------------|-----|
|      | 64414    | SEAL KIT       |     |
| 1    |          | O-RING         | 2   |
| 2    |          | BACK-UP WASHER | 2   |
| 3    |          | O-RING         | 2   |



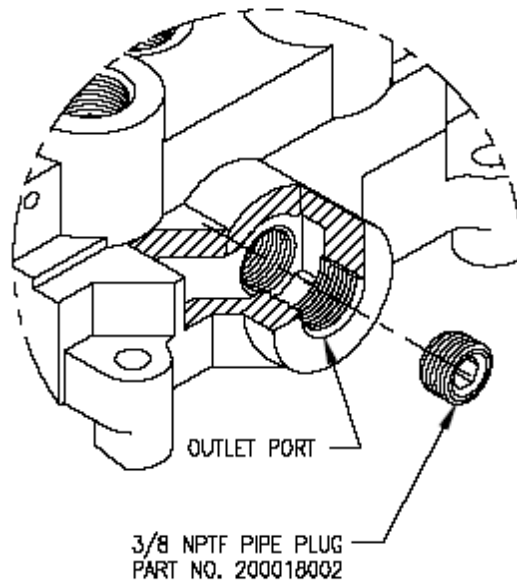
## SELECTOR VALVE #58470

| ITEM | PART NO. | DESCRIPTION                       | QTY |
|------|----------|-----------------------------------|-----|
|      | 64432    | QUAD RING SEAL KIT                | 2   |
|      | 58470-1  | HANDLE KIT                        | 1   |
| 1    | 68060    | PLATE-TAB SELECTOR VALVE ZP       | 2   |
| 2    | 1011303  | SCREW-MACH RND SLT: #10-24 X 1.25 | 2   |
| 3    | 65712    | NUT-NYLOCK: 10-24 GR2 SS          | 2   |
| 4    |          | HANDLE                            | 1   |
| 5    |          | SPRING PIN                        | 1   |



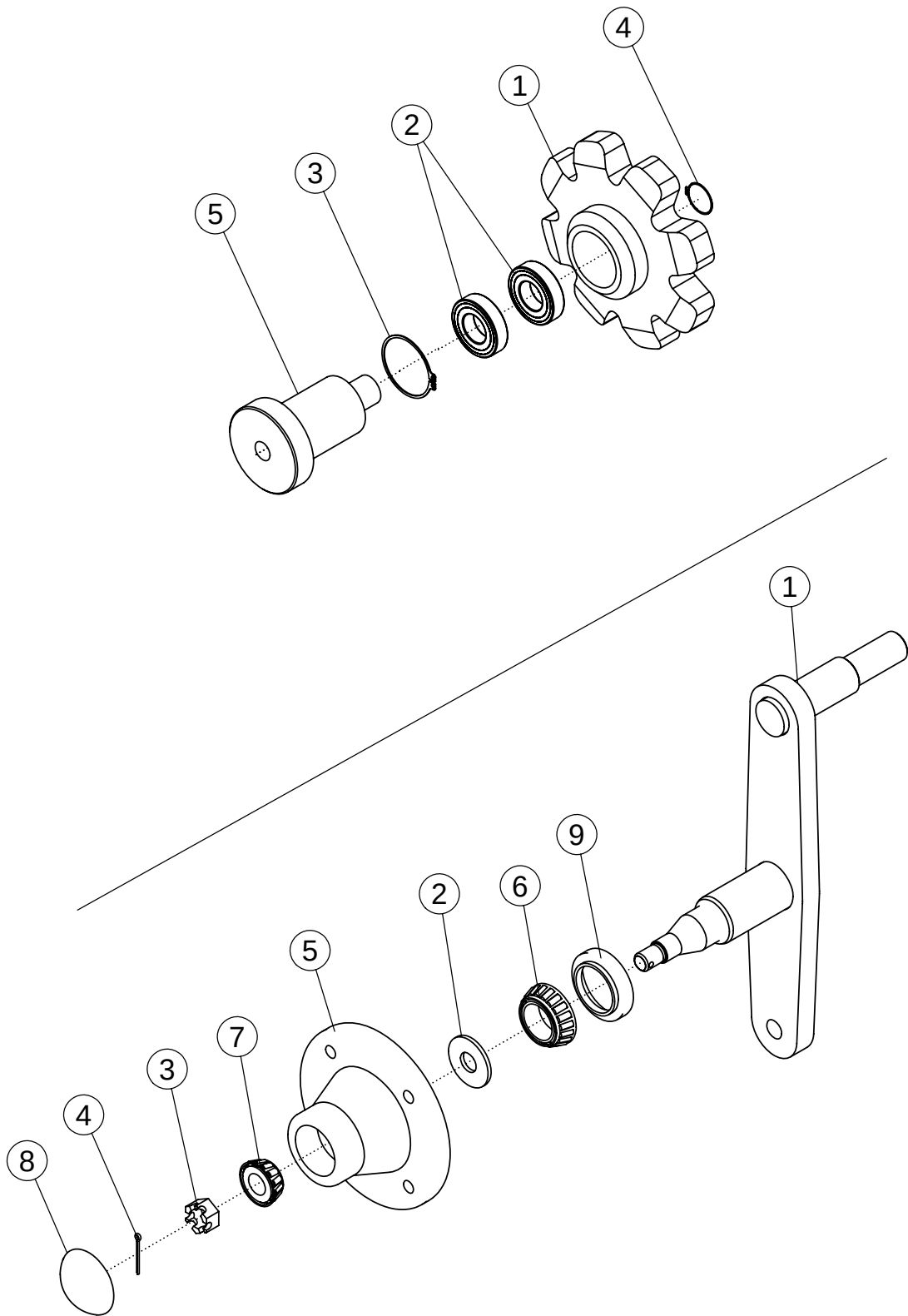
# ROW FINDER VALVE #62350

| ITEM | PART NO. | DESCRIPTION     | QTY |
|------|----------|-----------------|-----|
|      | 62757    | SEAL KIT        |     |
| 1    |          | U-CUP           | 1   |
| 2    |          | O-RING          | 1   |
| 3    |          | O-RING          | 1   |
| 4    |          | ALUMINUM WASHER | 1   |



## OPEN CENTER TO CLOSED CENTER CONVERSION

THIS FEATURE ALLOWS AN OTHERWISE OPEN CENTER VALVE TO BE CONVERTED TO CLOSED CENTER OPERATION. AS SHOWN ABOVE, A 3/8 NPTF PIPE PLUG IS INSTALLED IN THE BOTTOM OF THE OUTLET PORT TO BLOCK OPEN CENTER PASSAGE. A PIPE THREAD SEALANT SHOULD BE USED. THIS FEATURE IS STANDARD ON ALL VALVES WITH 3/4 NPTF INLET AND OUTLET PORTS. THE PIPE PLUG IS INCLUDED WITH THESE MODELS. DISCARD THE PIPE PLUG IF THE VALVE IS USED ON AN OPEN CENTER APPLICATION.





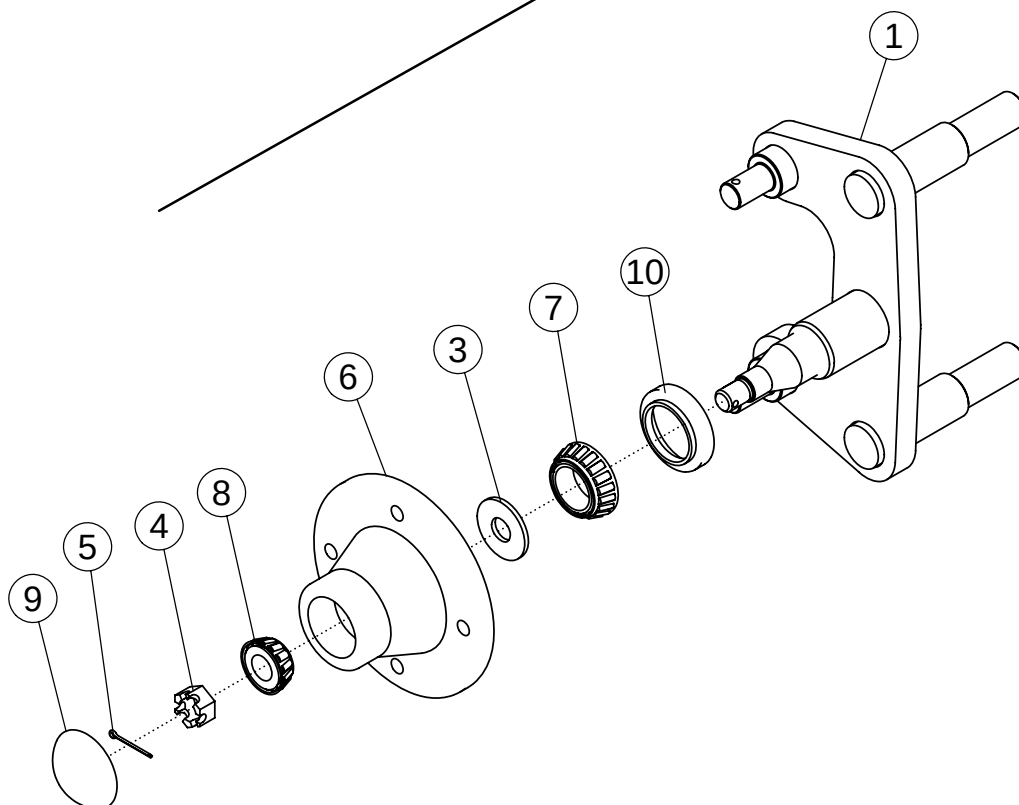
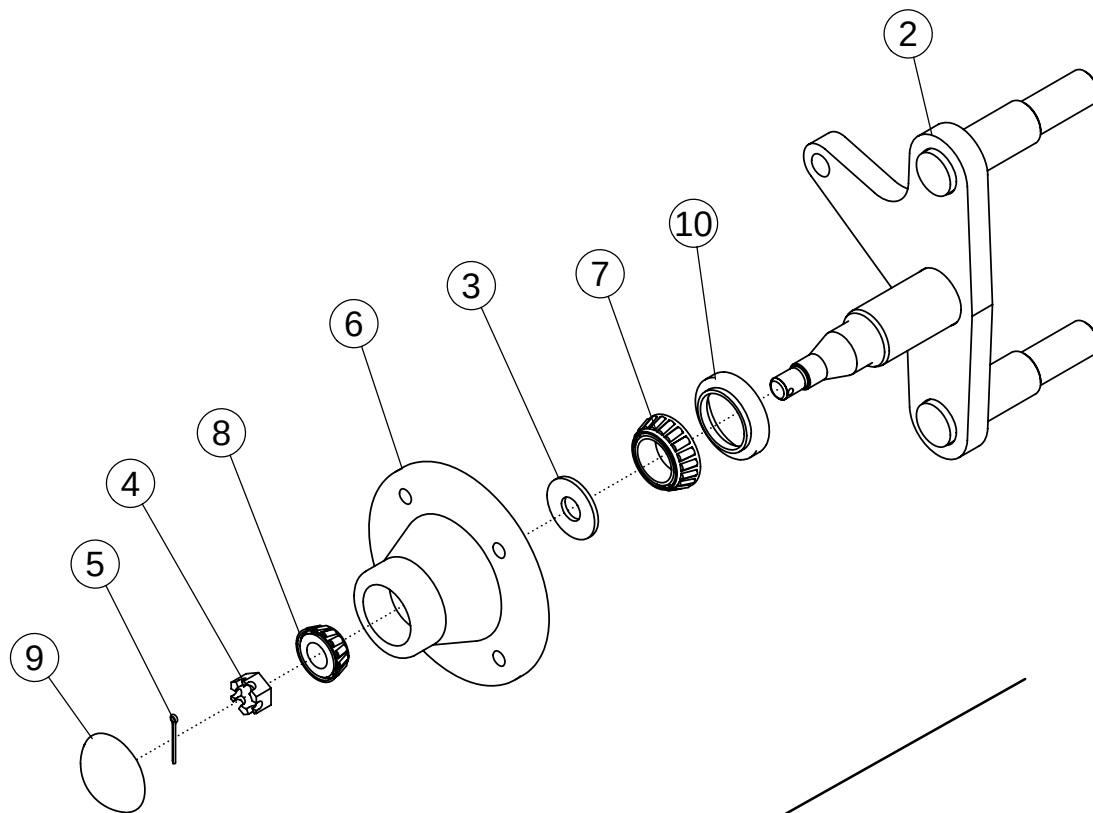
## SPROCKET #54824

| ITEM | PART NO. | DESCRIPTION      | QTY |
|------|----------|------------------|-----|
| 1    | 56893    | SPROCKET 56MM 8T | 1   |
| 2    | 54108    | BEARING 2"       | 2   |
| 3    | 54151    | SNAP RING SR11   | 1   |
| 4    | 54154    | SNAP RING SR3    | 1   |
| 5    | 56892    | STUB SHAFT       | 1   |

## BELT TIGHTENER #72749

| ITEM | PART NO. | DESCRIPTION               | QTY |
|------|----------|---------------------------|-----|
| 1    | 72748    | WLDMT-REAR IDLER          | 1   |
| 2    | 1013623  | BUSHING-MACH .63 NP       | 1   |
| 3    | 1013625  | NUT-SLOTTED .63 NF GR5 ZP | 1   |
| 4    | 1013626  | PIN-COTTER: .16 X 1.25 ZP | 1   |
| 5    | 1023120* | HUB                       | 1   |
| 6    | 1012356* | CONE BEARING              | 1   |
| 7    | 1013620* | CONE BEARING              | 1   |
| 8    | 1013622* | HUB CAP                   | 1   |
| 9    | 1029527* | SEAL                      | 1   |
| 10   | 1023120  | ASSY HUB                  | 1   |

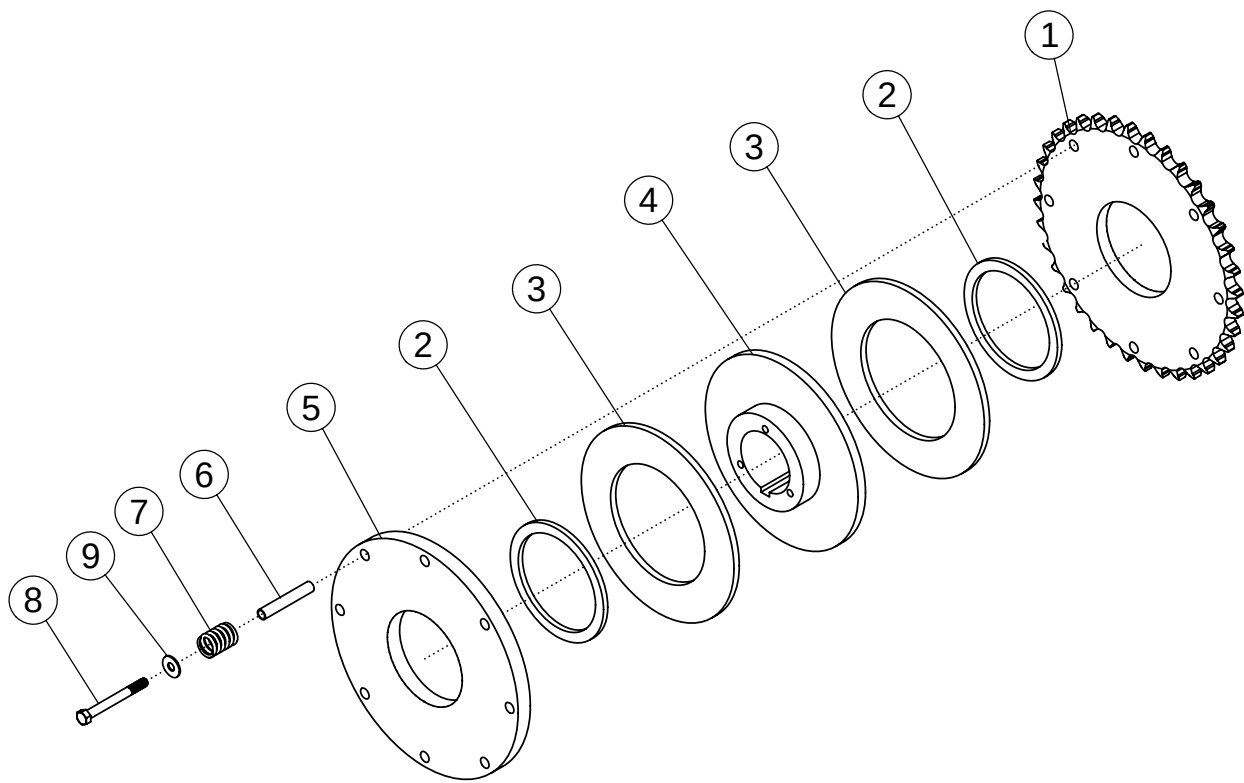
\* Items are included in item 11



## BELT TIGHTENER #72058 & 72753

| ITEM | PART NO. | DESCRIPTION               | QTY |
|------|----------|---------------------------|-----|
| 1    | 72059    | WLDMT-SPINDLE             | 1   |
| 2    | 72752    | WLDMT-SPINDLE             | 1   |
| 3    | 1013623  | BUSHING-MACH .63 NP       | 1   |
| 4    | 1013625  | NUT-SLOTTED .63 NF GR5 ZP | 1   |
| 5    | 1013626  | PIN-COTTER: .16 X 1.25 ZP | 1   |
| 6    | 1023120* | HUB                       | 1   |
| 7    | 1012356* | CONE BEARING              | 1   |
| 8    | 1013620* | CONE BEARING              | 1   |
| 9    | 1013622* | HUB CAP                   | 1   |
| 10   | 1029527* | SEAL                      | 1   |
| 11   | 1023120  | ASSY HUB                  | 1   |

\* Items are included in item 11



## SLIP CLUTCH/SPOCKET #72030

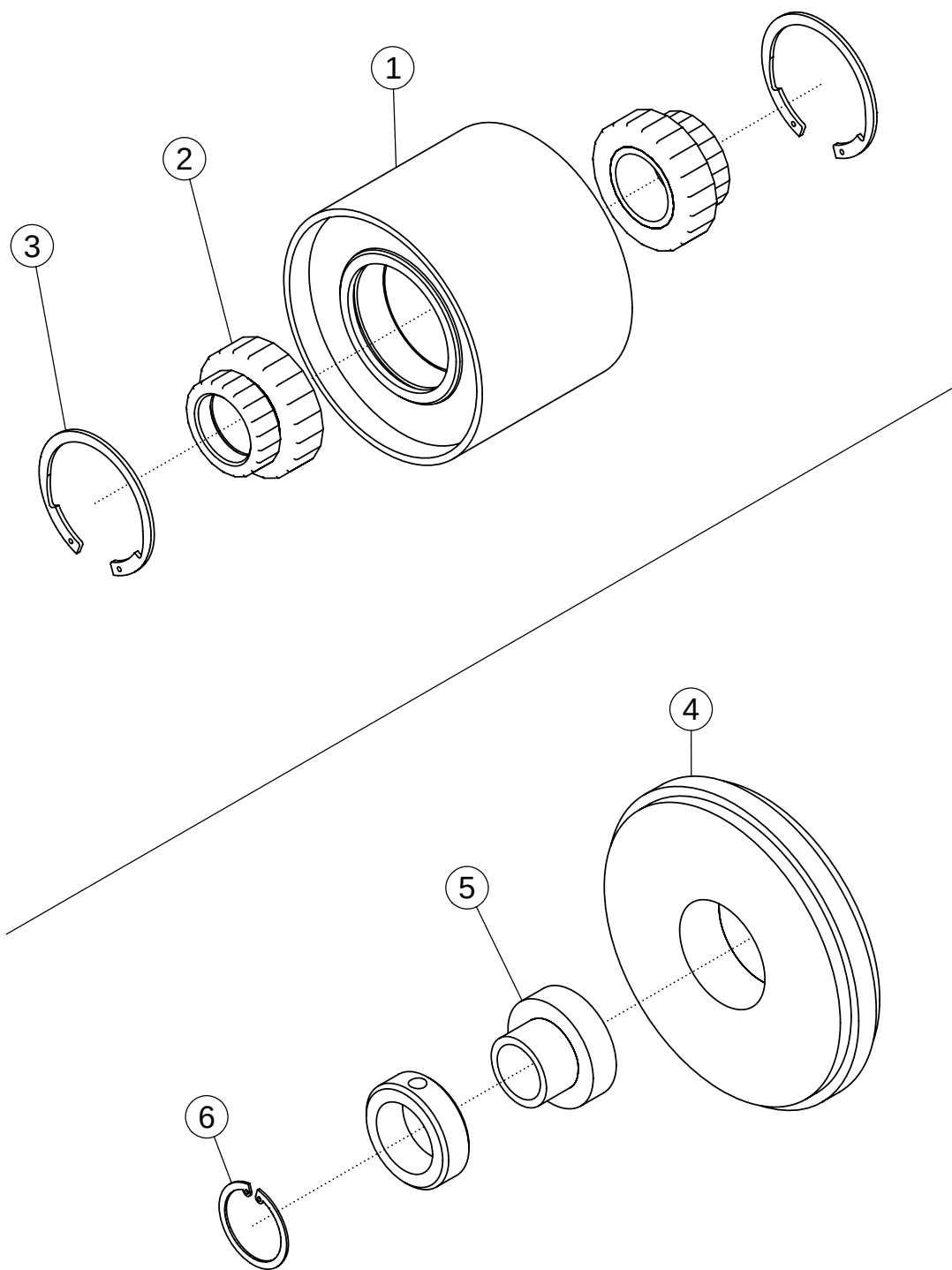
| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 72986    | SPROCKET                       | 1   |
| 2    | 58208    | BUSHING-BRONZE                 | 2   |
| 3    | 58216    | DISC-FIBER                     | 2   |
| 4    | 58210    | HUB-CLUTCH                     | 1   |
| 5    | 58212    | PLATE-SLIP CLUTCH              | 1   |
| 6    | 58565    | TUBE-SLIP CLUTCH (PTG)         | 6   |
| 7    | 58174    | SPRING-SLIP CLUTCH             | 6   |
| 8    | 1013239  | BOLT-HEX: .38 X 3.00 NC GR5 ZP | 6   |
| 9    | 1011828  | WASHER-FLAT: .38 ZP            | 6   |

## SLIP CLUTCH/SPOCKET #58335

| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 58566    | SPROCKET                       | 1   |
| 2    | 58208    | BUSHING-BRONZE                 | 2   |
| 3    | 58216    | DISC-FIBER                     | 2   |
| 4    | 58210    | HUB-CLUTCH                     | 1   |
| 5    | 58212    | PLATE-SLIP CLUTCH              | 1   |
| 6    | 58565    | TUBE-SLIP CLUTCH (PTG)         | 6   |
| 7    | 58174    | SPRING-SLIP CLUTCH             | 6   |
| 8    | 1013239  | BOLT-HEX: .38 X 3.00 NC GR5 ZP | 6   |
| 9    | 1011828  | WASHER-FLAT: .38 ZP            | 6   |

## SLIP CLUTCH/SPOCKET #57993

| ITEM | PART NO. | DESCRIPTION                    | QTY |
|------|----------|--------------------------------|-----|
| 1    | 58177    | SPROCKET                       | 1   |
| 2    | 58207    | BUSHING-BRONZE                 | 2   |
| 3    | 58215    | DISC-FIBER                     | 2   |
| 4    | 58209    | HUB-CLUTCH                     | 1   |
| 5    | 58211    | PLATE-SLIP CLUTCH              | 1   |
| 6    | 58213    | TUBE-SLIP CLUTCH (2.870")      | 8   |
| 7    | 58174    | SPRING-SLIP CLUTCH             | 8   |
| 8    | 58176    | BOLT-HEX: .38 X 3.50 NC GR5 ZP | 8   |
| 9    | 1011828  | WASHER-FLAT: .38 ZP            | 8   |

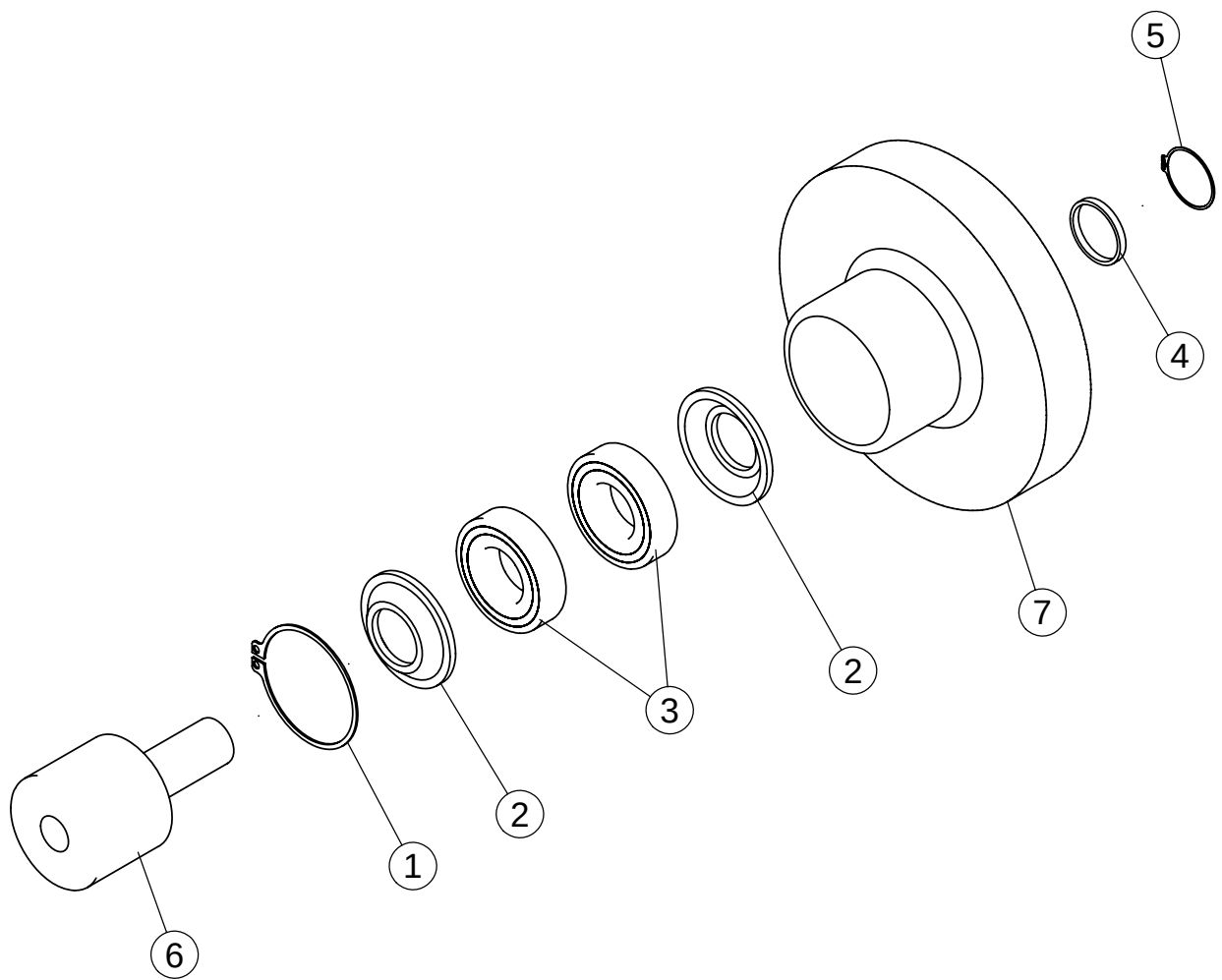


## **IDLER PULLEY #56406**

| <b>ITEM</b> | <b>PART NO.</b> | <b>DESCRIPTION</b> | <b>QTY</b> |
|-------------|-----------------|--------------------|------------|
| 1           | 56405           | WLDMT-PULLEY       | 1          |
| 2           | 56399           | BALL BEARING 1.75  | 2          |
| 3           | 56400           | RETAINING RING     | 2          |

## **SPROCKET IDLER #56851**

| <b>ITEM</b> | <b>PART NO.</b> | <b>DESCRIPTION</b> | <b>QTY</b> |
|-------------|-----------------|--------------------|------------|
| 4           | 58807           | ROLLER-IDLER       | 1          |
| 5           | 58806           | BEARING-IDLER      | 1          |
| 6           | 58805           | SNAP-RING          | 1          |



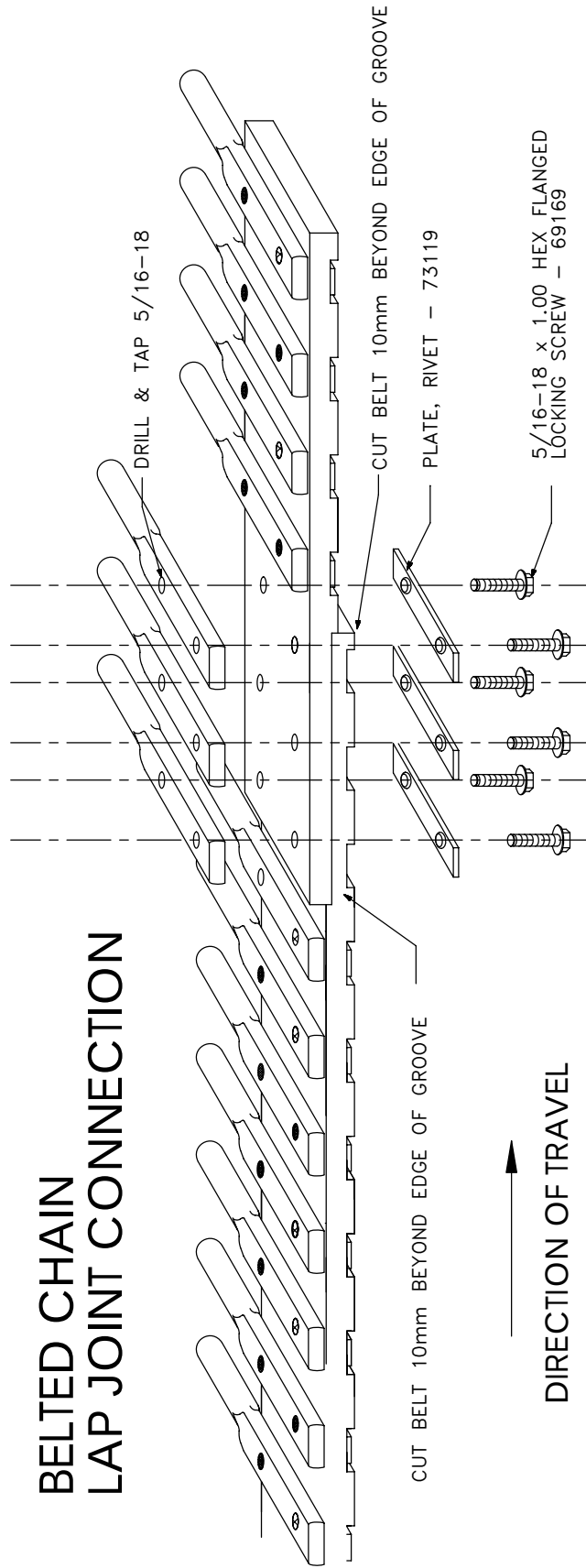


## ROLLER

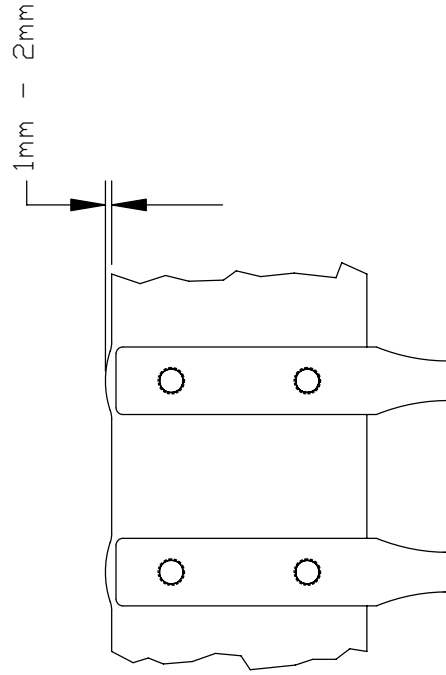
| ITEM | PART NO. | DESCRIPTION    | QTY |
|------|----------|----------------|-----|
| 1    | 54151    | SNAP RING SR11 | 1   |
| 2    | 54152    | WASHER         | 2   |
| 3    | 54108    | BEARING 2"     | 2   |
| 4    | 54153    | SPACER-NRS     | 1   |
| 5    | 54154    | SNAP RING SR3  | 1   |
| 6    | 56885    | STUB SHAFT     | 1   |
| 7    | 54042*   | ROLLER-STEP 6" | 1   |

\* COMES WITH ITEMS 1-6

# BELTED CHAIN LAP JOINT CONNECTION



WARNING : ENSURE THAT SCREWS ARE SUFFICIENTLY TIGHT TO PRODUCE A BULGE AT THE EDGE OF THE BELT OF BETWEEN 1 AND 2mm (SEE DIAGRAM). FAILURE TO DO SO MAY CAUSE PREMATURE FAILURE AND VOID YOUR WARRANTY



.50 Ø RODS DRILL & TAP .313-18

73122 STRAIGHT - ELEVATOR CHAIN

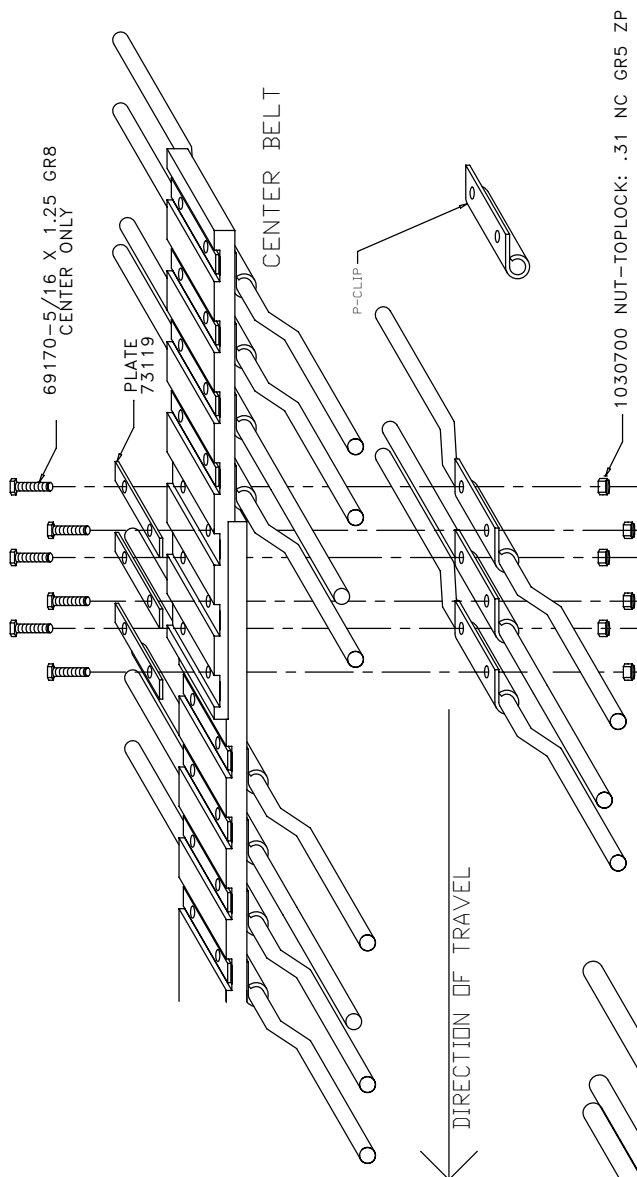
73123 UP - ELEVATOR CHAIN

73163 STRAIGHT - JUMP CHAIN

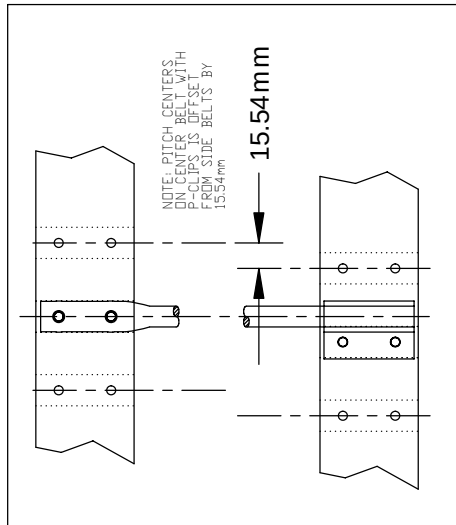
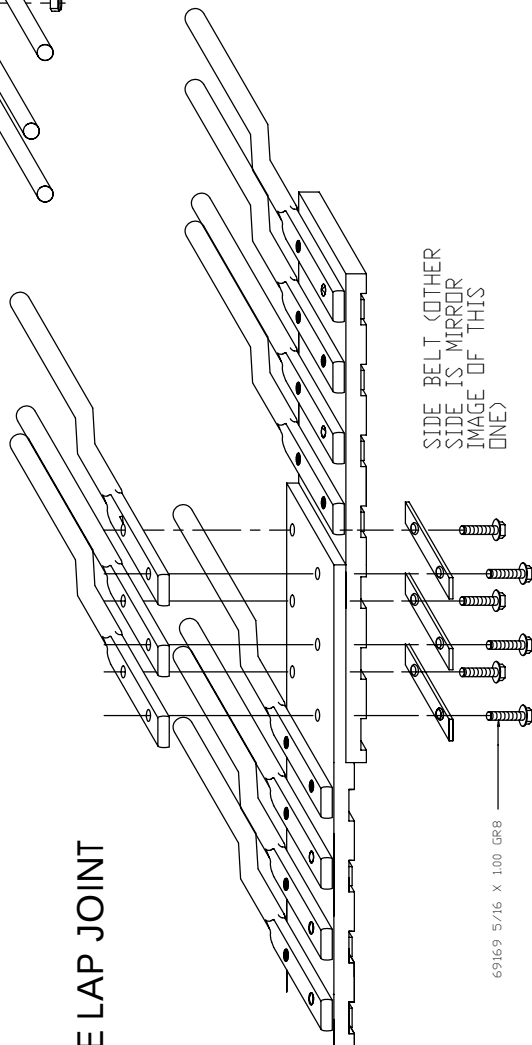
73128 UP - JUMP CHAIN

# 3 BELT SCRUB CHAIN - LAP JOINT

## CENTER LAP JOINT

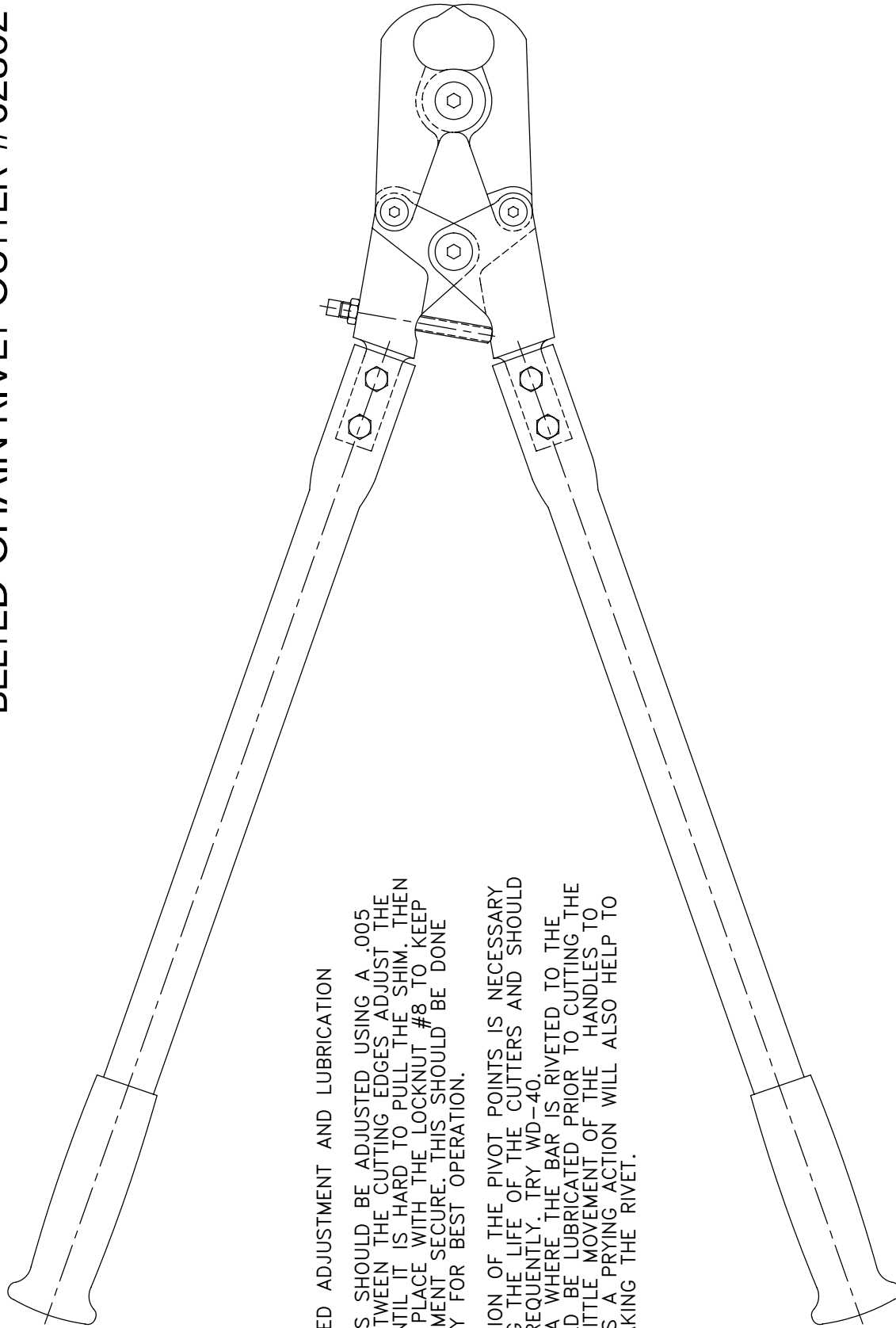


## SIDE LAP JOINT



73117 - ROD-BC 1/2 X 64 STRAIGHT 3BELT  
73118 - ROD-BC 1/2 X 64 DOWN 3BELT

# BELTED CHAIN RIVET CUTTER #62802



## RECOMMENDED ADJUSTMENT AND LUBRICATION

1. THE JAWS SHOULD BE ADJUSTED USING A .005 IN. SHIM BETWEEN THE CUTTING EDGES. ADJUST THE BOLT #7 UNTIL IT IS HARD TO PULL THE SHIM. THEN LOCK IT IN PLACE WITH THE LOCKNUT #8 TO KEEP THE ADJUSTMENT SECURE. THIS SHOULD BE DONE PERIODICALLY FOR BEST OPERATION.
2. LUBRICATION OF THE PIVOT POINTS IS NECESSARY TO PROLONG THE LIFE OF THE CUTTERS AND SHOULD BE DONE FREQUENTLY. TRY WD-40.
3. THE AREA WHERE THE BAR IS RIVETED TO THE BELT SHOULD BE LUBRICATED PRIOR TO CUTTING THE RIVETS. A LITTLE MOVEMENT OF THE HANDLES TO THE SIDE AS A PRYING ACTION WILL ALSO HELP TO FINISH BREAKING THE RIVET.

