

PARTS MANUAL

2016
HARVESTER
6 ROW 45 - SCRUB

Amity
TECHNOLOGY

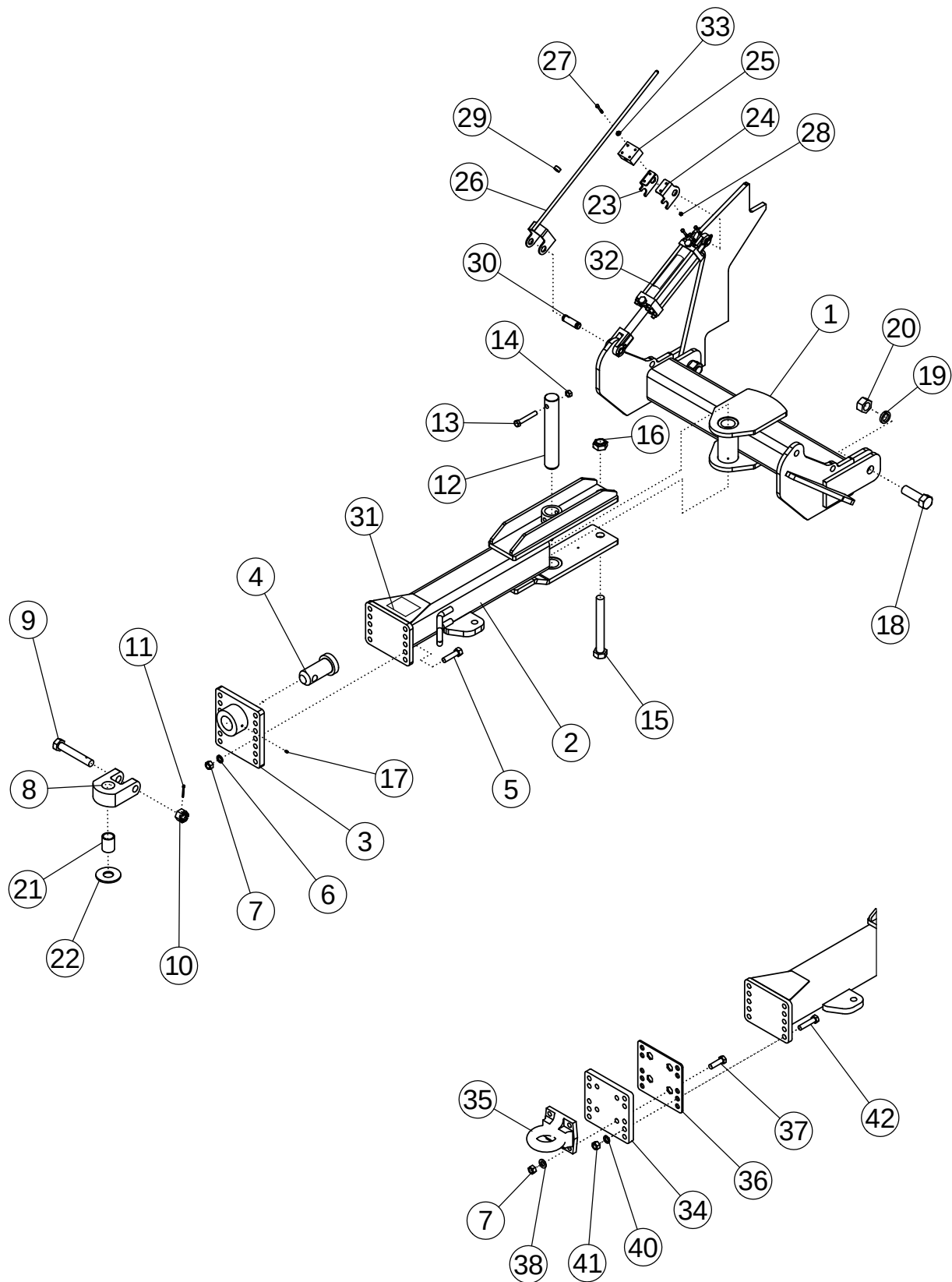


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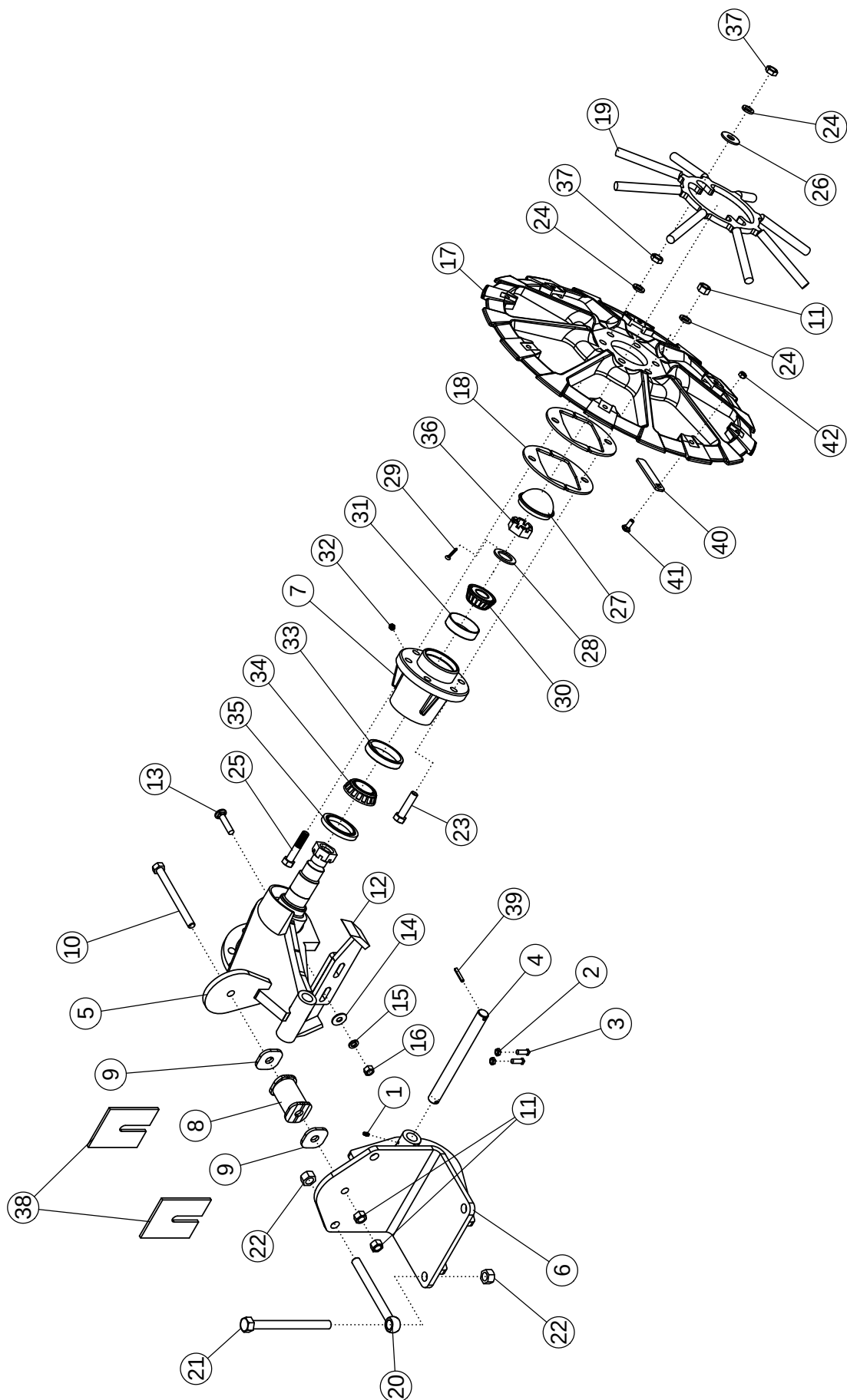


HITCH

ITEM	PART NO.	DESCRIPTION	QTY
1	63192	WLDMT-EXPORT HITCH PIVOT	1
2	63195	WLDMT - DRAWPOLE	1
3	57930	WLDMT-HITCH PLATE	1
4	62101	WLDMT-PIN	1
5	1012059	BOLT-HEX: .75 X 3.00 NC GR5 ZP	6
6	1012061	WASHER-LOCK: .75 ZP	6
7	1011620	NUT-HEX: .75 NC GR2 ZP	6
8	64476	PLATE-PULL HITCH	1
9	62477	BOLT-HITCH DRILLED	1
10	62088	NUT-SLOTTED: 1.13 NC GR5 ZP	1
11	1013473	PIN-COTTER: .19 X 2.00 ZP	1
12	50678	PIN	1
13	1015117	BOLT-HEX: .63 X 4.00 NC GR8 ZP	1
14	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	1
15	1030756	BOLT-HEX: 1.25 X 10.50 NC GR5 ZP	1
16	1030759	NUT-TOPLOCK: 1.25 NC ZP	1
17	1011748	ZERK - GREASE: .25 UNF STRAIGHT	5
18	1030757	BOLT-HEX: 1.63 X 4.25 NC GR5 ZP	2
19	1030760	WASHER-LOCK: 1.38 ZP	2
20	1030758	NUT-HEX: 1.38 NC ZP	2
21	64614	SLEEVE 1.63 (OPTIONAL TO FIT TRACTOR)	1
22	58925	WASHER-HARDENED 4.000 X 1.63	1
	68645	WASHER-FLAT: 2.00 ZP GR8	
23	63995	TOP_BRACKET - RH	1
24	63996	TOP_BRACKET - LH	1
25	63383	POLY GUIDE BLOCK	1
26	63999	WLDMT - BOTTOM_BRACKET	1
27	1016211	BOLT-HEX: .25 X 2.00 NC GR5	4
28	1030946	NUT-TOPLOCK: .25 NC GR5 ZP	4
29	63359	COLLAR-SET: .56 ZP	1
30	63406	PIN-CLEVIS: 1.00 X 4.00 ZP	2
31	52248R	DECAL-CAUTION	1
32	63405	DECAL-DEPTH GAUGE	1
33	1020416	WASHER-FLAT: .25 ZP	4

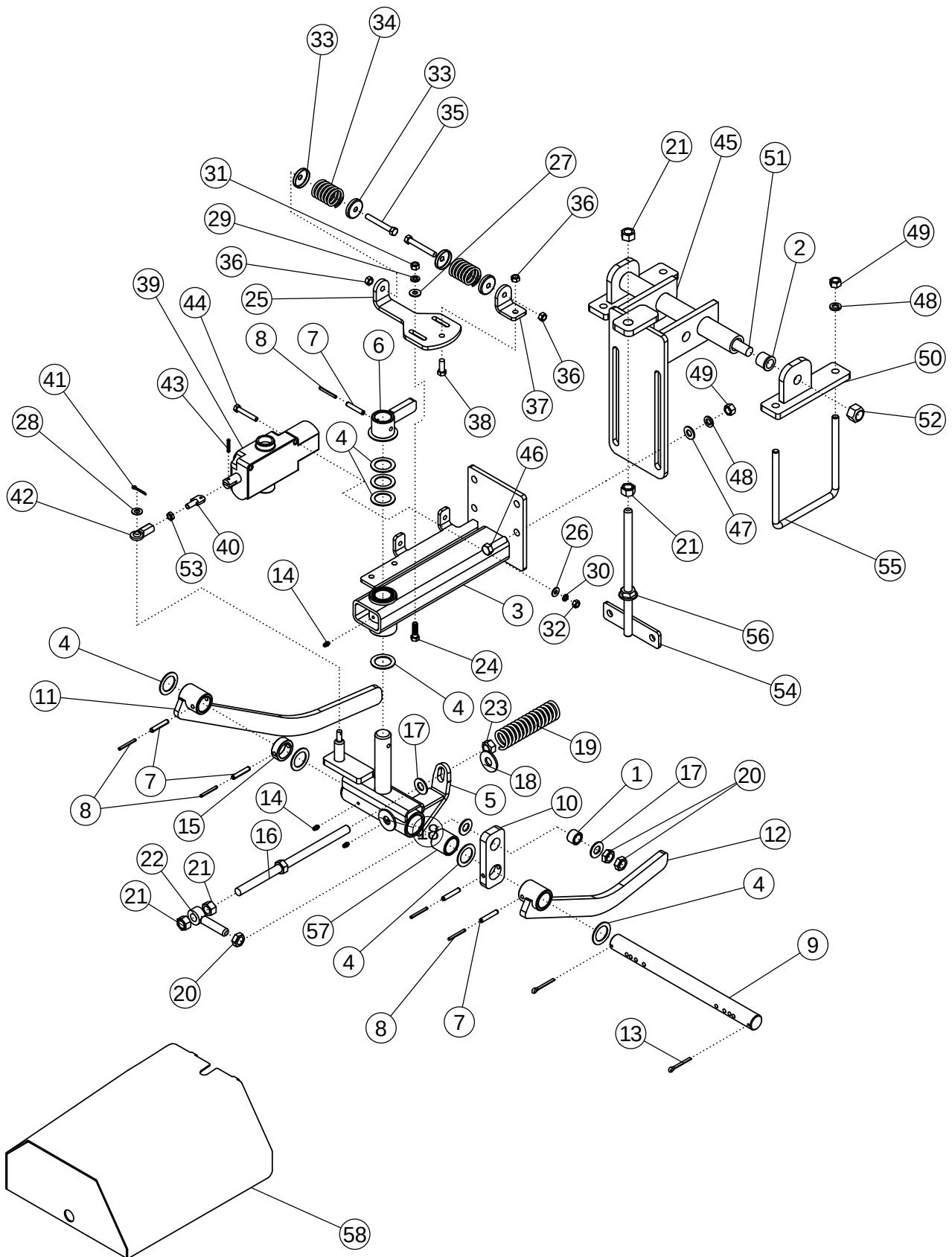
PINTLE HITCH

34	64201	PLATE - MOUNT	1
35	64200	HITCH-PINTLE	1
36	64254	PLATE - MOUNT	1
37	62096	BOLT-HEX: .75 X 2.50 NC GR8 ZP	4
38	1021584	WASHER-FLAT: SAE .75 ZP	4
39	1011434	NUT-TOPLOCK: .75 NC GR8 ZP	4
40	1012061	WASHER-LOCK: .75 ZP	6
41	1011620	NUT- HEX: .75 NC	6
42	1032271	BOLT-HEX: .75 X 3.25 NC GR5 ZP	6



LIFTER STRUT

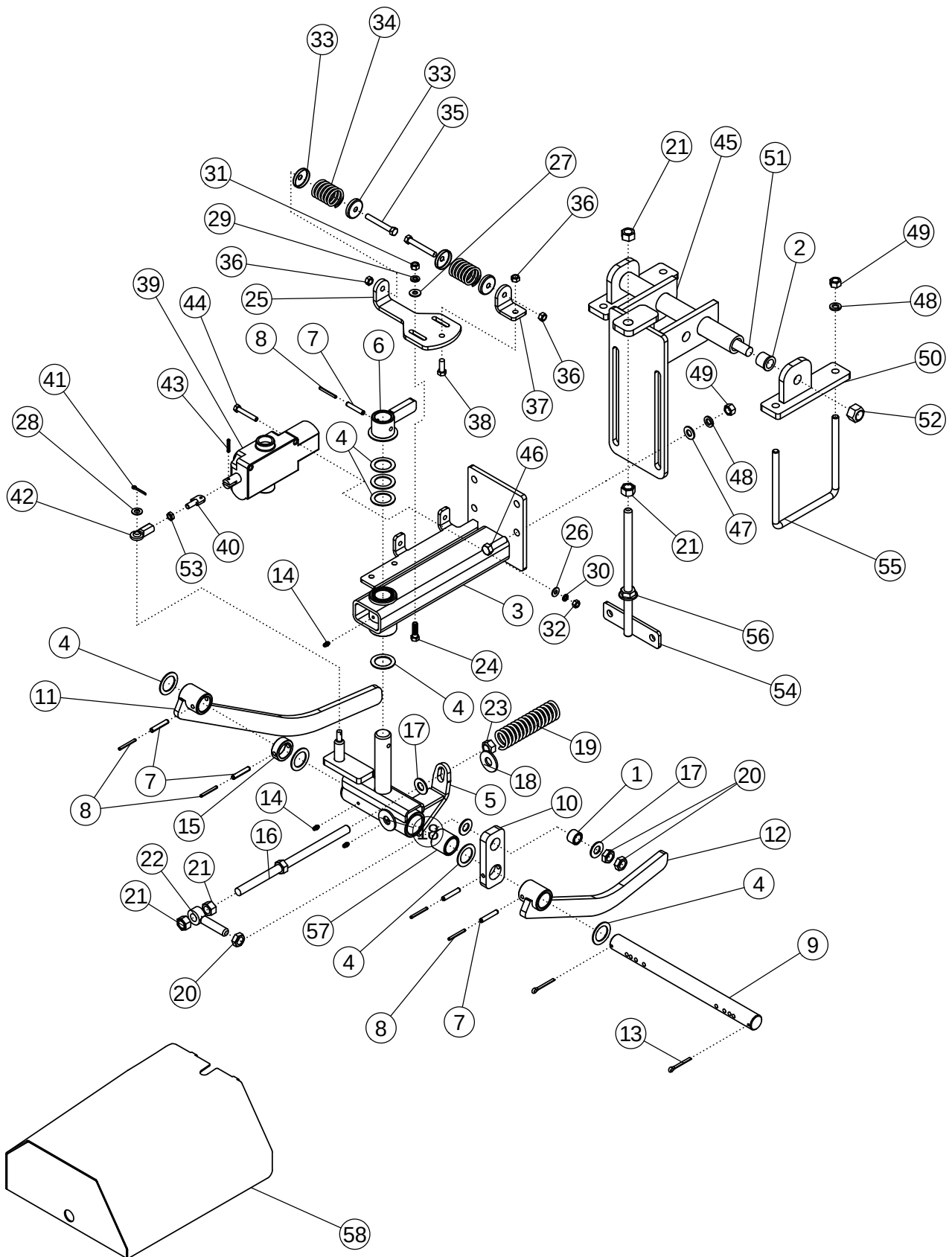
ITEM	PART NO.	DESCRIPTION	QTY
1	1011748	ZERK - GREASE: .25 UNF STRAIGHT	2
2	1013519	NUT-JAM: .38 NC GR2 ZP	2
3	50813	SCREW-SET: SQ HD .38 X 1.00 ZP	2
4	69907	SHAFT-STRUT	1
5	63615	WLDMT-LIFTER STRUT	1
6	50146	WLDMT-STRUT BRACKET	1
7	63655	HUB_LIFTER WHEEL MACHINED	2
8	50134	WLDMT-SPACER	1
9	50137	WASHER	2
10	1030761	BOLT-HEX: .63 X 7.00 NC GR 8 ZP	1
11	1011578	NUT-HEX: .63 NC GR2 ZP	9
12	64369	WLDMT-SCRAPER ARM	2
13	64685	BOLT-CRG: .50 X 2.25 NC GR5 ZP	2
14	1014443	WASHER-FLAT: .50 ZP	2
15	1011581	WASHER-LOCK: .50 ZP	2
16	1011577	NUT-HEX: .50 NC GR5 ZP	2
17	69856	WHEEL-LIFTER PAINTED	2
18	50747	PLATE-LIFTER WHEEL SPACER	AR
19	63880	WLDMT-WHEEL FILLER	2
20	64135	BOLT-EYEBOLT: .75 X 8.00 ZP	2
21	64136	BOLT-HEX: .75 X 8.50 NC GR5 ZP	2
22	1017000	NUT-TOPLOCK: .75 NC GR5 ZP	4
23	1013023	BOLT-HEX: .63 X 2.50 NC GR5 ZP	8
24	1011813	WASHER-LOCK: .63 ZP	16
25	1011624	BOLT-HEX: .63 X 3.00 NC GR5 ZP	4
26	1013024	WASHER-FLAT: .63 ZP	4
27	63624	HUB CAP-ROUNDED	2
28	1030765	BUSHING-MACH: 1.38 NR 10GA NP	2
29	64012	PIN-COTTER: .25 X 3.00 NP	2
30	53633	CONE-BEARING OUTER	2
31	53635	CUP-BEARING OUTER	2
32	1030766	ZERK-GREASE: .13 NPT STRAIGHT	2
33	53636	CUP-BEARING INNER	2
34	53634	CONE-BEARING INNER	2
35	53632	SEAL	2
36	1016367	NUT-HEX: SLOT 1.38 NF GR2 NP	2
37	1026259	NUT-JAM: .63 NC GR2 ZP	9
38	50139	PLATE-LIFTER STRUT SPACER	AR
39	59398	PIN-ROLL: .25 X 1.50 ZP	2
40	300097	PLATE-LIFTER WHEEL FILLER	16
41	59488	BOLT-CRG: .38 X 1.00 NC GR5 ZP	16
42	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	16



ROW FINDER

ITEM	PART NO.	DESCRIPTION	QTY
1	52567	BUSHING-ZP	1
2	52654	BUSHING-FLANGE	2
3	62520	ASSY-MAIN FRAME	1
4	55206	BUSHING-MACH: 1.25 NR 14GA	9
5	51139	ASSY - SWIVEL	1
6	51130	WLDMT-FLIPPER	1
7	1030793	PIN-ROLL: .31 X 1.75 ZP	5
8	1030798	PIN-ROLL: .19 X 1.75 ZP	5
9	51690	SHAFT ZP	1
10	52566	TENSIONER ARM	1
11	52564	SENSOR ARM-R.H.	1
12	51131	SENSOR ARM-L.H.	1
13	1030797	PIN-COTTER: .19 X 1.75 NP	2
14	1011748	ZERK - GREASE	3
15	51137	COLLAR	1
16	52565	ADJUSTMENT BOLT	1
17	1013004	WASHER-FLAT: SAE .63 ZP	3
18	1013024	WASHER-FLAT: .63 ZP	2
19	51692	SPRING: .21 X 1.44 OD X 6" 15 COILS	1
20	1026259	NUT-JAM: .63 NC GR2 ZP	3
21	1011578	NUT-HEX: .63 NC GR2 ZP	4
22	51691	EYEBOLT: .63 X 3.25 ZP	1
23	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	1
24	1011601	BOLT-HEX: .38 X 1.25 NC GR5 ZP	2
25	51129	PLATE	1
26	1020416	WASHER-FLAT: .25 ZP	2
27	1011583	WASHER-FLAT: .31 ZP	2
28	1014608	WASHER-FLAT: SAE .38 ZP	1
29	1011586	WASHER-LOCK: .38 ZP	2
30	1029115	WASHER-LOCK: .31 ZP	2
31	1011576	NUT-HEX: .38 NC GR2 ZP	2
32	1011575	NUT-HEX: .31 NC GR2 ZP	2
33	52582	SPRING CAP	4
34	51689	SPRING	2
35	1019828	BOLT-HEX: .38 X 2.75 NC GR5 ZP	2
36	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	3
37	51128	SPRING PLATE	1
38	1011600	BOLT-HEX: .38 X 1.00 NC GR5 ZP	1
39	301150	VALVE-ROWFINDER O-RING	1
40	62540	PLATE STUD ZP	1

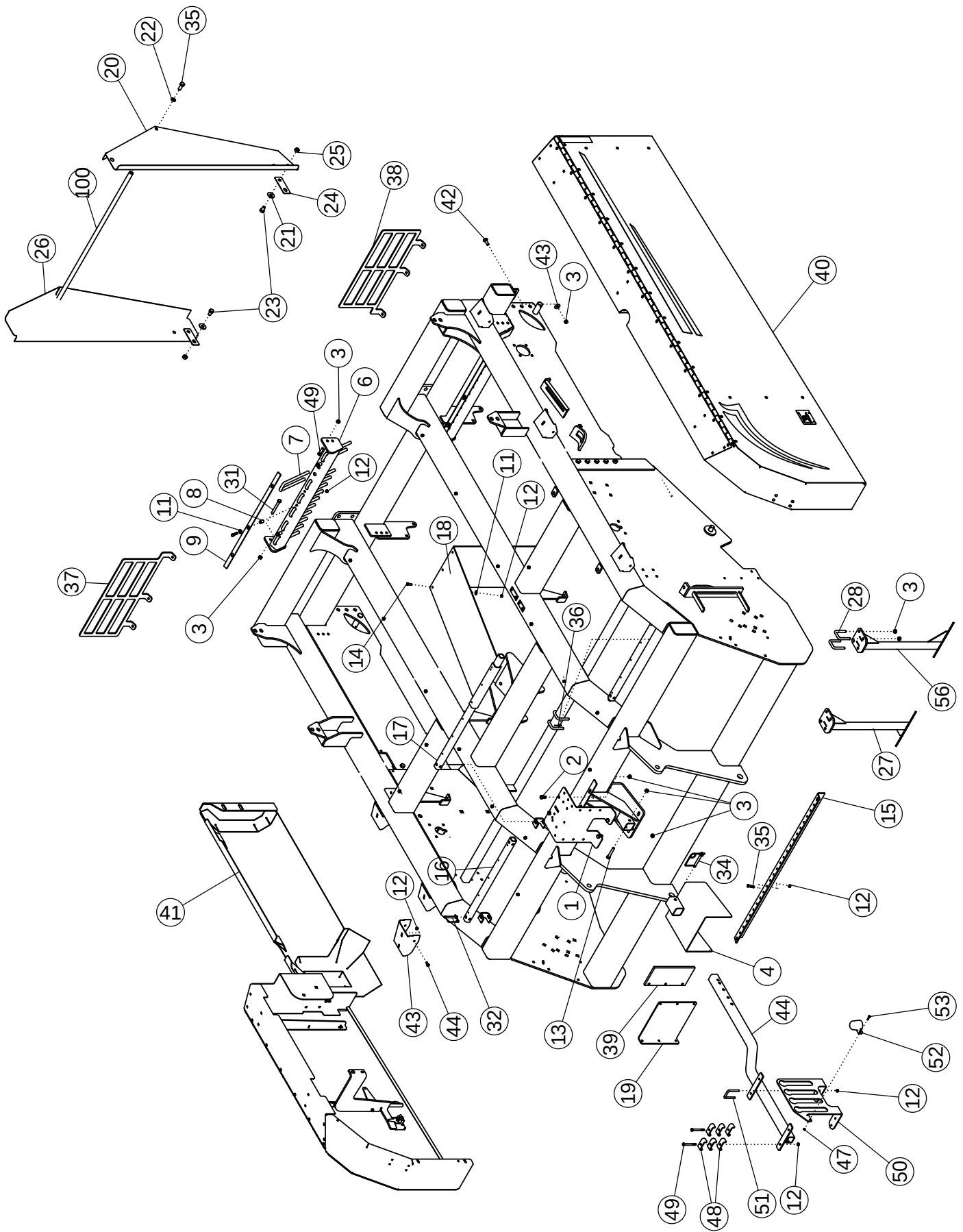
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ROW FINDER (CONTINUED)

ITEM	PART NO.	DESCRIPTION	QTY
41	64570	PIN-COTTER: .13 X 1.00 ZP	1
42	51136	UNIBALL COUPLING	1
43	64157	PIN-ROLL: .19 X 1.13 ZP	1
44	1011285	BOLT-HEX: .31 X 2.00 NC	2
45	63661	MOUNTING BRACKET	1
46	1011608	BOLT-HEX: .50 X 1.75 NC GR5 ZP	4
47	1011584	WASHER-FLAT: SAE .50 ZP	4
48	1011581	WASHER-LOCK: .50 ZP	8
49	1011577	NUT-HEX: .50 NC GR2 ZP	8
50	63662	MOUNTING SUPPORT	2
51	63664	BOLT-HEX: .75 X 14.00 NC GR5 ZP	1
52	1017000	NUT-TOPLOCK: .75 NC GR5 ZP	1
53	1030792	NUT-JAM: .38 NF GR2 ZP	1
54	62882	TIGHTENER BOLT-ZP	1
55	53984	U-BOLT 1/2 X 7 X 6 X 7	2
56	64731	NUT-SERRATED FLANGE .63NC ZP	1
57	56939*	BUSHING-OILITE 1.25 X 1.63	2
58	64668	WLDMT-ROW FINDER COVER	1

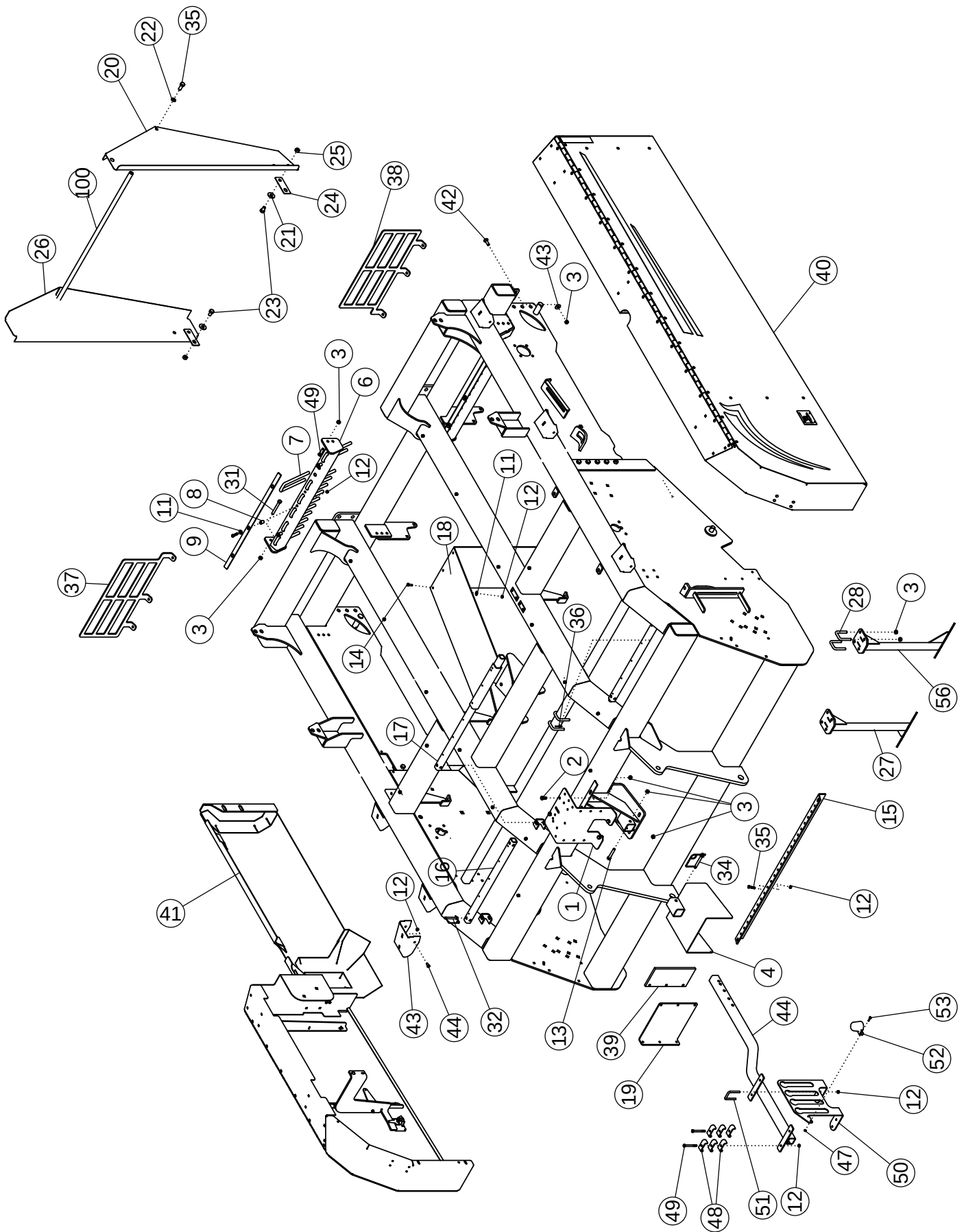
*ITEM 57 IS INCLUDED WITH ITEM 5



GUARDS AND SHIELDS

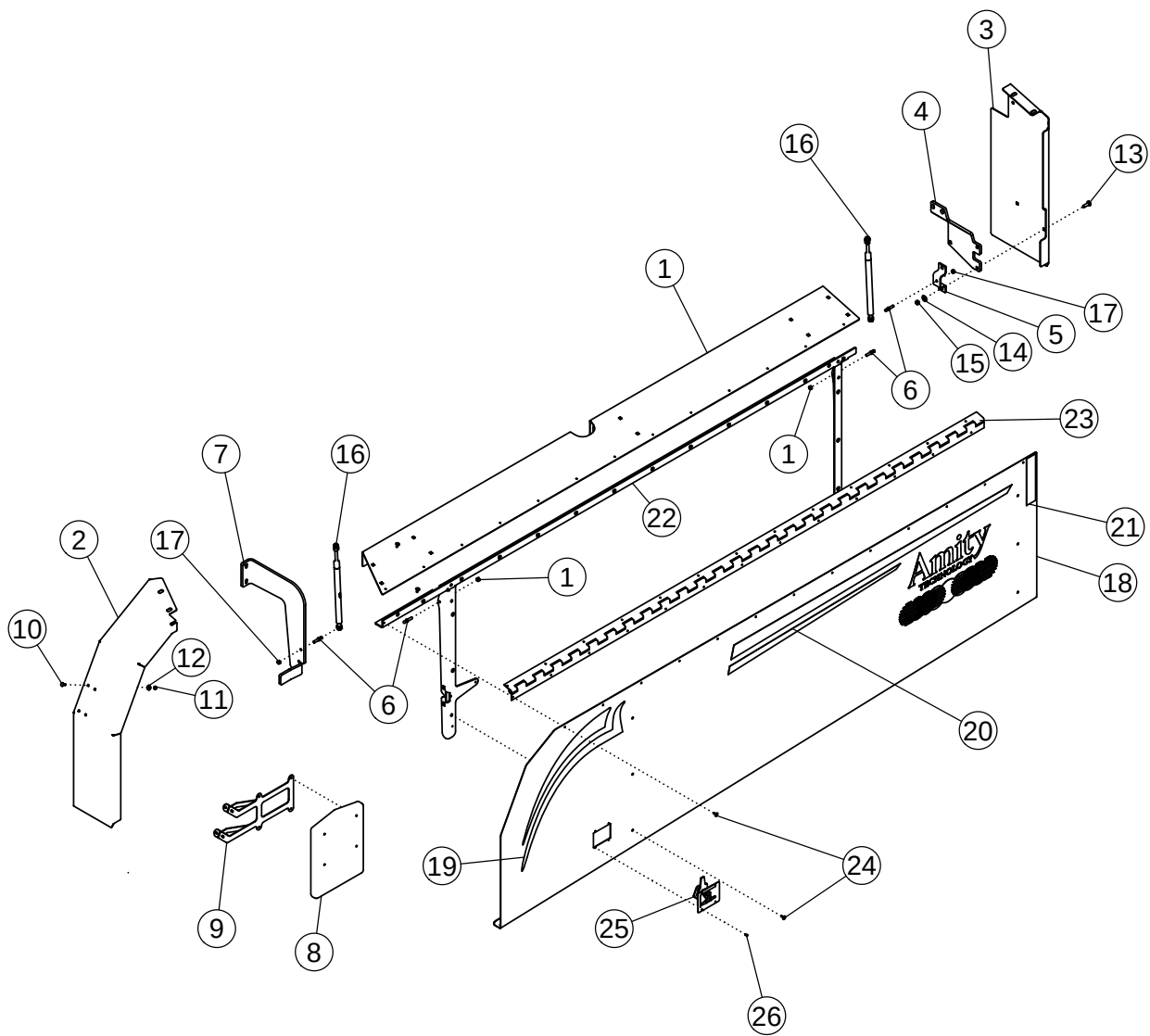
ITEM	PART NO.	DESCRIPTION	QTY
1	62883	PLATE-HOSE MOUNT	1
2	1011096	BOLT-HEX: .50 X 1.00 NC GR5 ZP	4
3	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	29
4	63354	WLDMT-PTO SHIELD	1
5	301210	WLDMT-HOSE HOLDER	1
6	300856	WLDMT-MOUNT	2
7	69117	U-ROD ZP	12
8	58446	SPACER ZP	6
9	300858	STRAP-ROD HOLDER 6R45	2
10	1011725	BOLT-HEX: .38 X 2.00 NC GR5 ZP	6
11	1011828	WASHER-FLAT: .38 ZP	20
12	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	42
13	1011611	BOLT-HEX: .50 X 3.00 GR5 ZP	1
14	1011600	BOLT-HEX: .38 X 1.00 NC GR5 ZP	12
15	63213	MOUNT-TARP 6R45	2
16	300862	TUBE-OUTER APRON 6R45	2
17	63866	TUBE-INNER APRON EXP	1
18	58961	APRON-RUBBER	6
19	63868	PLATE-FILLER 12.50" 6R45CM EXP	2
20	56257	GUARD-REAR SCRUB LH	1
21	1013024	WASHER-FLAT: .63 ZP	4
22	1011813	WASHER-LOCK: .63 ZP	2
23	1032275	BOLT-HEX: .63 X 1.00 NC GR5 ZP	6
24	56256	LINK-GUARD	2
25	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	4
26	56258	GUARD-REAR SCRUB RH	1
27	57706	WLDMT - DEFLECTOR	1
28	65658	U-BOLT: .50 X 3.00 X 2.06 X 3.00	6
29	300860	PLATE-GUARD LH 6R45	1
30	300861	PLATE-GUARD RH 6R45	1
31	1032507	BOLT-HEX: .50 X 4.00 NC GR5 ZP	4
32	59101	SPRING PIN .38" X 3.00"	3
33	301129	CAPLUG-2" SQ	1
34	52408	SPRING PIN .50" X 3.50"	1
35	1011602	BOLT-HEX: .38 X 1.50 NC GR5 ZP	4
36	1011974	POP-RIVET: .19 X .53 ZP	12
37	300861	PLATE-GUARD RH 6R45	1
38	300860	PLATE-GUARD LH 6R45	1
39	51680	BOLT-EYEBOLT: .63 X 5.00 ZP	2
40	302016	ASSY-SHIELD LH	1

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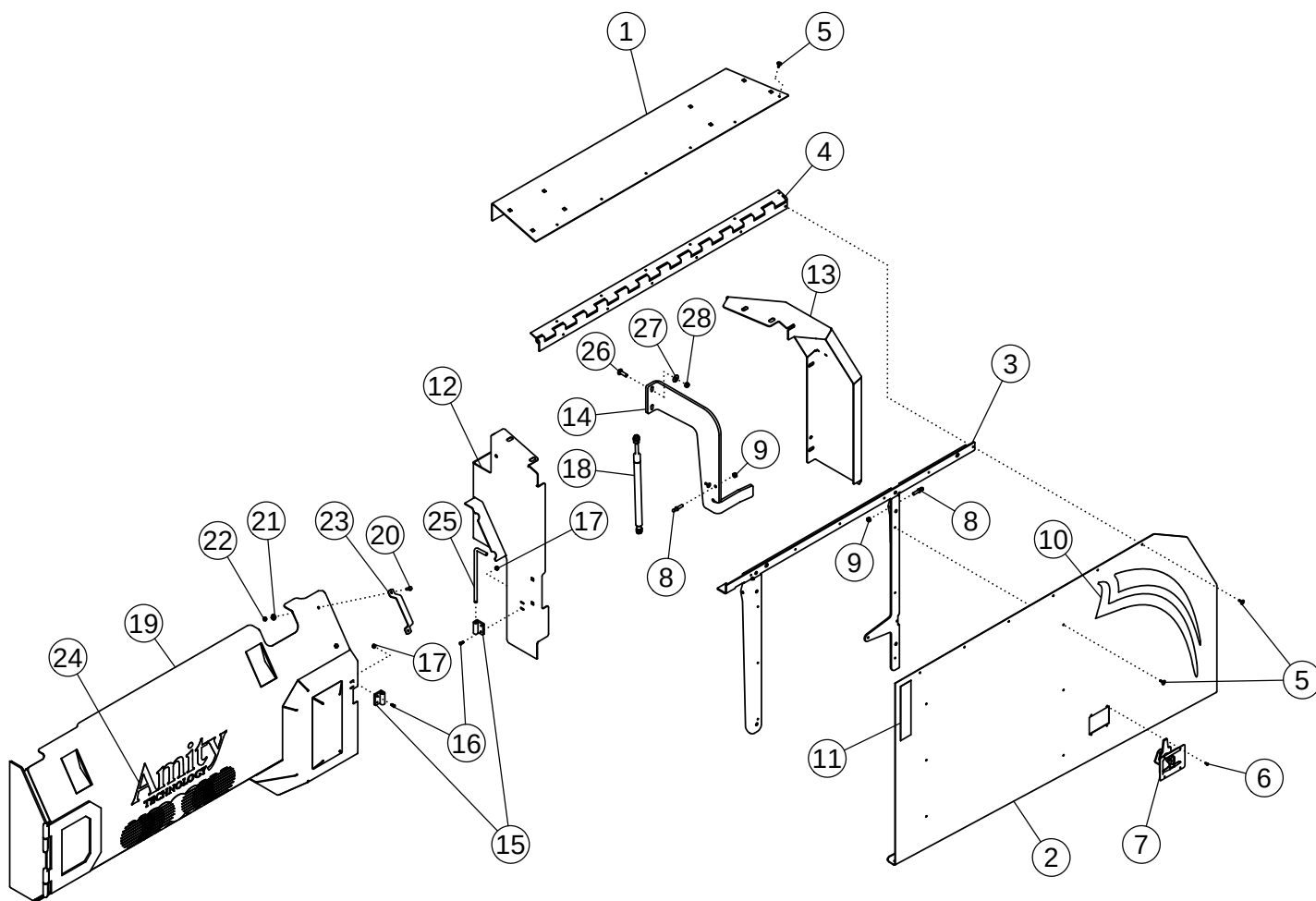
GUARDS AND SHIELDS (CONTINUED)

ITEM	PART NO.	DESCRIPTION	QTY
41	302163	ASSY-SHIELD RH	1
42	1011601	BOLT-HEX: .38 X 1.25 NC GR5 ZP	12
43	302029	MOUNT-SHIELD	5
44	1011599	BOLT-HEX: .38 X .75 NC GR5 ZP	12
45	44122	BOLT-CRG: .50 X 2.00 NC GR5 ZP	4
46	1014443	WASHER-FLAT: .50 ZP	4
47	1030946	NUT-TOPLOCK: .25 NC GR5 ZP	2
48	50714	CLAMP 1/2" ZP	4
49	58176	BOLT-HEX: .38 X 3.50 NC GR5 ZP	6
50	301900	PLATE-HYD HOSE END HOLDER XL	1
51	33162	U-BOLT: .375 X 3 X 2 X 3	2
52	223329	HOLDER-LIGHT PLUG	1
53	1013423	BOLT-HEX: .25 X 1.00 NC GR5 ZP	2
54	1011608	BOLT-HEX: .50 X 1.75 NC GR5 ZP	4
55	51687	DEFLECTOR-RUBBER	3
56	57706	WLDMT - DEFLECTOR	2



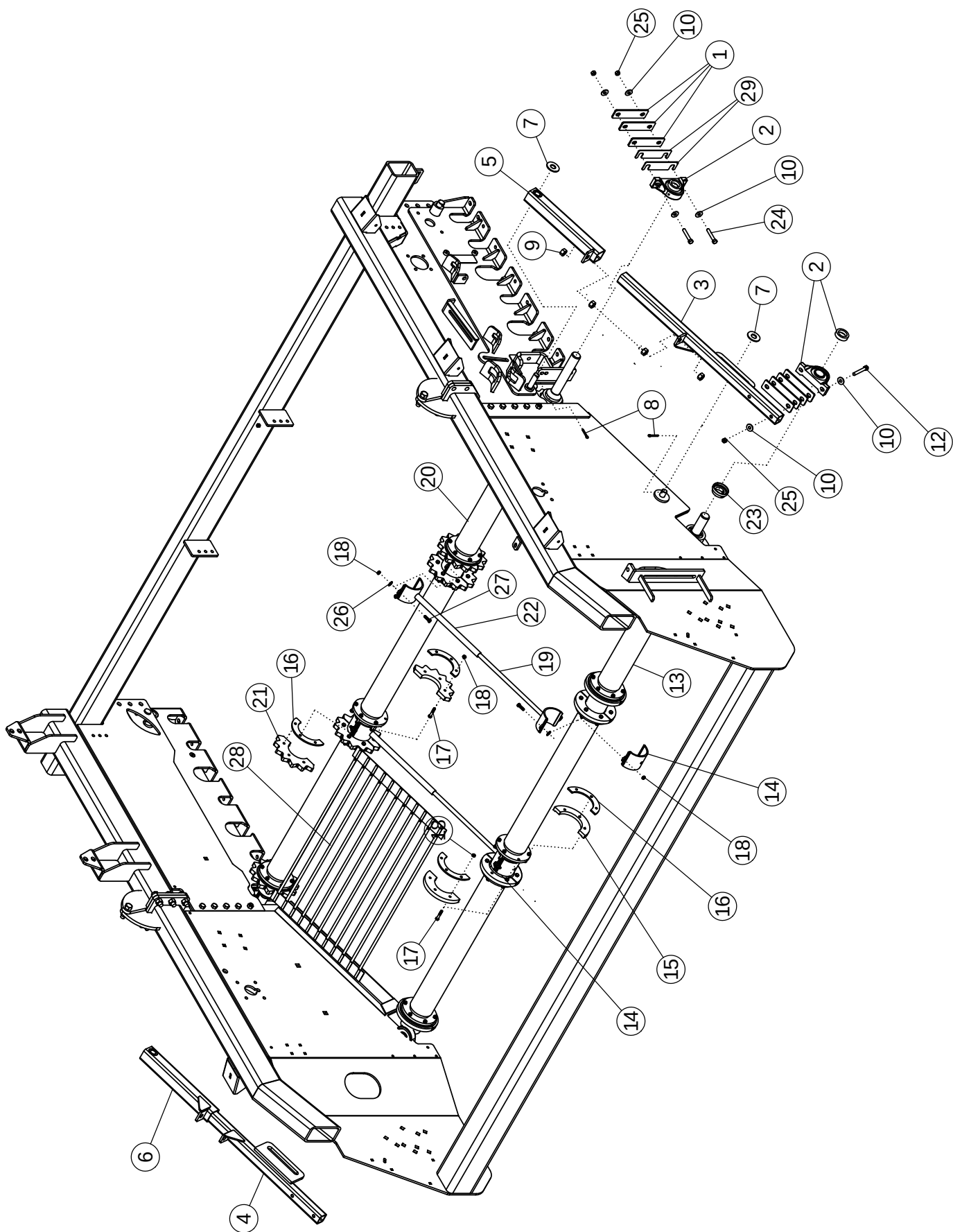
ASSY-SHIELD LH

ITEM	PART NO.	DESCRIPTION	QTY
1	302018	PANEL-SHIELD TOP LH EXPORT NARROW	1
2	302022	SHEET-SHIELD FRONT LH NARROW	1
3	302023	SHEET-SHIELD REAR LH NARROW	1
4	302024	PLATE-SUPPORT REAR LH	1
5	69275	BRACKET-SPRING REAR	1
6	69278	STUD-5/16-18 UNC .39" DIAM BALL	2
7	302025	BRACKET-SPRING FRONT LH	1
8	64635	CASE-MANUAL STORAGE	1
9	302026	WLDMT-CASE MOUNT	1
10	68602	BOLT-CRG: .25 X .75 NC GR5	4
11	1030946	NUT-TOPLOCK: .25 NC GR5 ZP	4
12	1020416	WASHER-FLAT: .25 ZP	4
13	1016362	BOLT-CRG: .38 X 1.25 NC GR5 ZP	3
14	1011828	WASHER-FLAT .38 ZP	3
15	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	3
16	69282	SPRING-700N GAS	2
17	1030700	NUT-TOPLOCK: .31 NC GR5 ZP	2
18	302020	SHEET-SHIELD DOOR LH NARROW	1
19	69294	DECAL-LH CURVE 16X48	1
20	69395	DECAL-LH STRIPE 4.75X63	1
21	65331	DECAL-YELLOW RETROREFLECTIVE	1
22	69266	WLDMT-DOOR FRAME LH	1
23	302019	HINGE - 105 HEAVY CONTINUOUS NARROW	1
24	1011974	RIVET-POP: .19 X .55 ZP	32
25	302021	LATCH-T HANDLE RH	1
26	1018663	RIVET-POP: .156 X .3	4



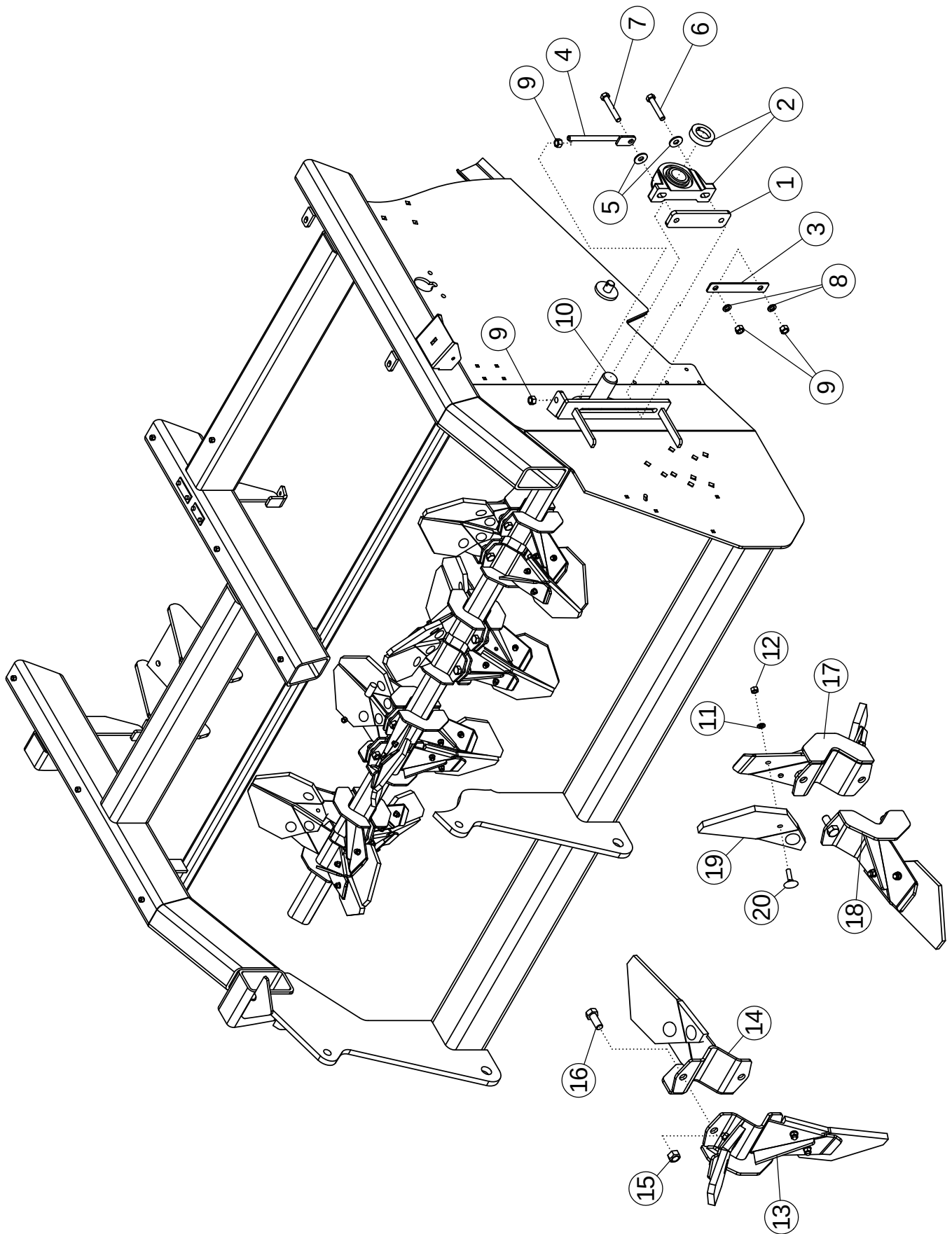
ASSY-SHIELD RH

ITEM	PART NO.	DESCRIPTION	QTY
1	302168	PANEL-SHIELD TOP RH EXPORT NARROW	1
2	302169	SHEET-SHIELD DOOR RH NARROW	1
3	302170	WLDMT-DOOR FRAME RH	1
4	302172	HINGE - 105 HEAVY CONTINUOUS NARROW	1
5	1011974	RIVET-POP: .19 X .531 ZP	18
6	1018663	RIVET-POP: .156 X .3	4
7	302165	LATCH-T HANDLE LH	1
8	69278	STUD-5/16-18 UNC .39" DIAM BALL	1
9	1030700	NUT-TOPLOCK: .31 NC GR5 ZP	1
10	69297	DECAL-RH CURVE 16X48	1
11	65331	DECAL-YELLOW RETROREFLECTIVE	1
12	302174	WLDMT-SHIELD REAR RH NARROW	1
13	302177	SHEET-SHIELD FRONT RH NARROW	1
14	302173	BRACKET-SPRING FRONT RH	1
15	69140	WLDMT-DOOR LATCH ZP	1
16	1013462	SCREW	2
17	1026591	NUT-K-LOCK: .19 NC GR2 ZP	2
18	69282	SPRING-700N GAS	1
19	302147	WLDMT-REAR RH DOOR	1
20	1011595	BOLT-HEX: .25 X .75 NC GR5 ZP	2
21	1020416	WASHER-FLAT: .25 ZP	2
22	1030946	NUT-TOPLOCK: .25 NC GR5 ZP	2
23	68715	HANDLE-GRAB DOOR	1
24	69399	DECAL-AMITY LOGO 12X24 (GRN GLB)	1
25	51304	DOOR LOCK ZP	2
26	1016362	BOLT-CRG: .38 X 1.25 NC GR5 ZP	4
27	1011828	WASHER-FLAT .38 ZP	4
28	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	4



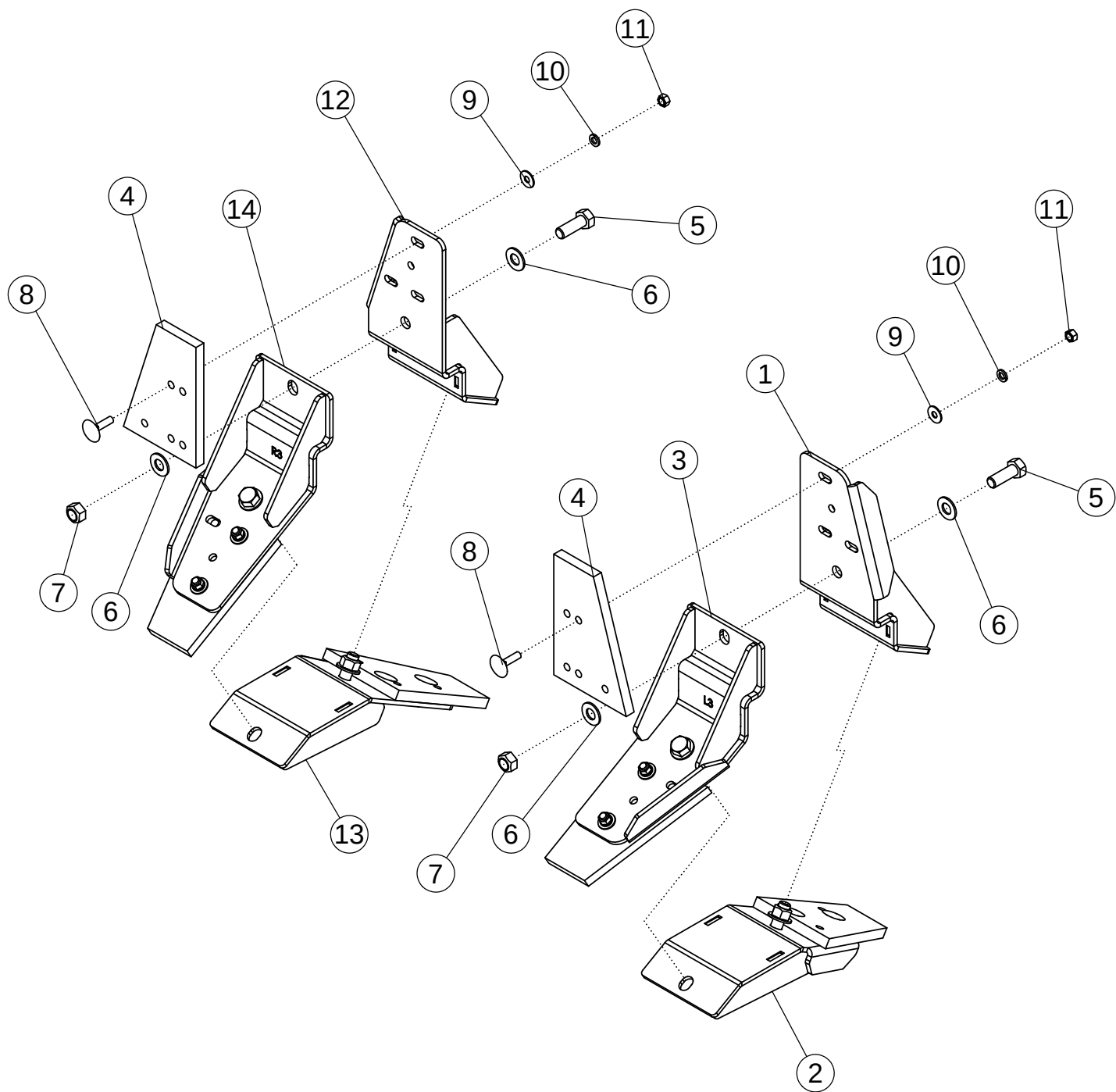
APRON SHAFT

ITEM	PART NO.	DESCRIPTION	QTY
1	56672	SHIM-BEARING	AR
2	52405	BEARING-PILLOW 1.75 (with lock collar)	4
3	56697	WLDMT-SLIDE LH	1
4	56698	WLDMT-SLIDE RH	1
5	56692	WLDMT-ARM LH	1
6	56693	WLDMT-ARM RH	1
7	1020685	WASHER-FLAT: 1.00	4
8	1016944	PIN-COTTER: .25 X 2.00 ZP	4
9	1011620	NUT-HEX: .75 NC	8
10	1014443	WASHER-FLAT: .50 ZP	16
11	56718	ROD-THREADED ZP	2
12	1029104	BOLT-HEX: .50 X 3.75 NC GR5 ZP	4
13	300866	WLDMT- BOTTOM APRON SHAFT 6R45CM	1
14	64159	CLAMP-FILLER PAINTED	4
15	58322	HALF-DISC IDLER	12
16	62836	HALF DISC - SPACER ZP	24
17	1011725	BOLT-HEX: .38 X 2.00 NC	72
18	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	80
19	64161	WLDMT-LOWER FILLER	2
20	300865	WLDMT-TOP APRON SHAFT 6R45CM	1
21	58318	SPROCKET-SPLIT 2.38 (PAIR)	12
22	64162	WLDMT-UPPER FILLER	2
23	52382	SEAL PROTECTOR 1-3/4"	2
24	1011611	BOLT-HEX: .50 X 3.00 NC GR5 ZP	4
25	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	8
26	1011828	WASHER-FLAT: .38 ZP	8
27	64991	BOLT-HEX: .38 X 1.25 NC GR8 ZP	8
28	64050	BELT-56MM 1/2 X 36 (48LPR) (MIDDLE)	1
	302006	BELT-56MM 1/2 X 30 (48LPR) (OUTSIDES)	2
29	300146	SHIM-BEARING .120 THK	4



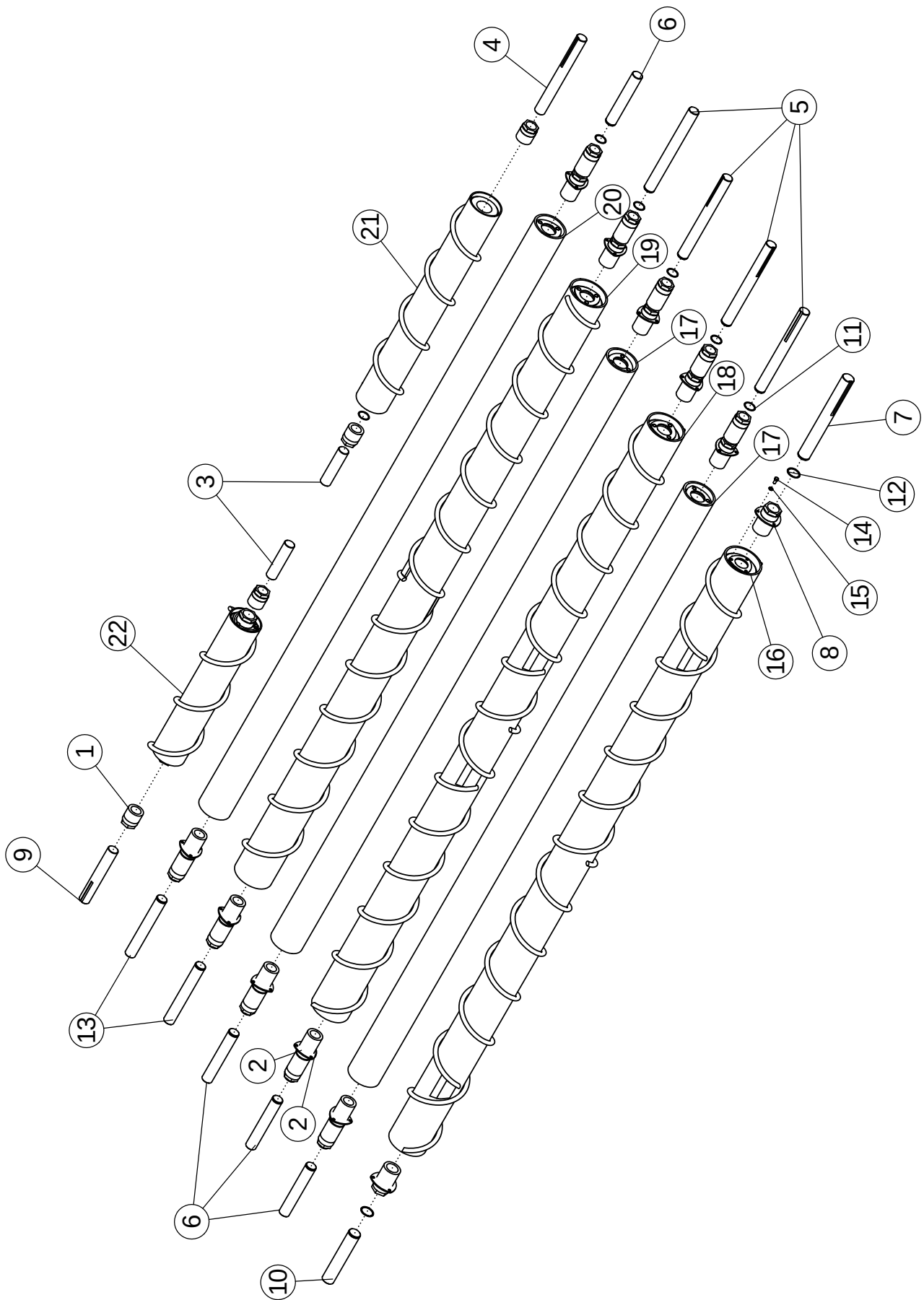
PADDLE SHAFT

ITEM	PART NO.	DESCRIPTION	QTY
1	57996	SHIM-BEARING	2
2	57997	BEARING-PILLOW 2"	2
3	57998	PLATE-BACKING	2
4	51365	TIGHTENER BOLT	2
5	1013024	WASHER-FLAT: .63 ZP	4
6	1014000	BOLT-HEX: .63 X 3.50 NC GR5 ZP	2
7	1016726	BOLT-HEX: .63 X 4.00 NC GR5 ZP	2
8	1011813	WASHER-LOCK: .63 ZP	4
9	1011578	NUT-HEX: .63 NC GR2 ZP	8
10	300853	WLDMT-PADDLE SHAFT 6R45CM	1
11	1011586	WASHER-LOCK: .38 ZP	72
12	1011576	NUT-HEX: .38 NC GR2 ZP	72
13	50722	WLDMT - PADDLE DOUBLE RH	6
14	50721	WLDMT - PADDLE SINGLE RH	6
15	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	24
16	1014349	BOLT-HEX: .63 X 1.50 NC GR5 ZP	24
17	50719	WLDMT - PADDLE DOUBLE LH	6
18	50720	WLDMT - PADDLE SINGLE LH	6
19	51562	PADDLE-RUBBER	36
20	1030779	BOLT-ELEVATOR: .38 X 1.50 NC ZP	72



HYBRID PADDLE ASSY

ITEM	PART NO.	DESCRIPTION	QTY
1	301863	WLDMT-PADDLE SPLIT LH 1	1
2	301867	WLDMT-PADDLE SPLIT LH 2	1
3	301871	WLDMT-PADDLE SPLIT LH 3	1
4	301875	PADDLE-RUBBER SOLID	6
5	1013918	BOLT-HEX .63 X 1.750 NC GR5 ZP	6
6	1013004	WASHER-FLAT: SAE .63 ZP	12
7	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	6
8	1030779	BOLT-ELEVATOR:.38 X 1.50 NC ZP	18
9	1011828	WASHER-FLAT .38 ZP	18
10	1011586	WASHER-LOCK: .38 ZP	18
11	1011576	NUT-HEX: .38 NC GR2 ZP	18
12	301865	WLDMT-PADDLE SPLIT RH 1	1
13	301869	WLDMT-PADDLE SPLIT RH 2	1
14	301873	WLDMT-PADDLE SPLIT RH 3	1



CLEANING ROLLS

ITEM	PART NO.	DESCRIPTION	QTY
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PARTS COMMON TO ALL ROLLS

1	58459	HUB-TRANTORQUE 1.75	4
2	64163	HUB-TRANTORQUE 1.75 X 3.38	10
3	59471	SHAFT-STUB-#7 ROLL-RH, LH-IDLER	2
4	58759	SHAFT- #2, 3, 4, 5, 7LH	1
5	64177	SHAFT-DRIVE #2,3,4,5	4
6	64179	SHAFT-IDLER #2,3,4,6	4
7	64181	SHAFT-#1 DRIVE END	1
8	64165	HUB-TRANTORQUE 2.00 X 3.38	2
9	58761	SHAFT-#7 RH ROLL-DRIVE END	1
10	64182	SHAFT-#1 IDLER END	1
11	64184	RING-RETAINING 1.75	10
12	64185	RING-RETAINING 2.00	2
13	64178	SHAFT-#5,6	2
14	1011599	BOLT-HEX: .38 X .75 NC GR5 ZP	36
15	1011586	WASHER-LOCK: .38 ZP	36

NUMBER ONE ROLL (COMPLETE)

16	300746	WLDMT-#1 SCROLLED-6R45-HRD-TT	1
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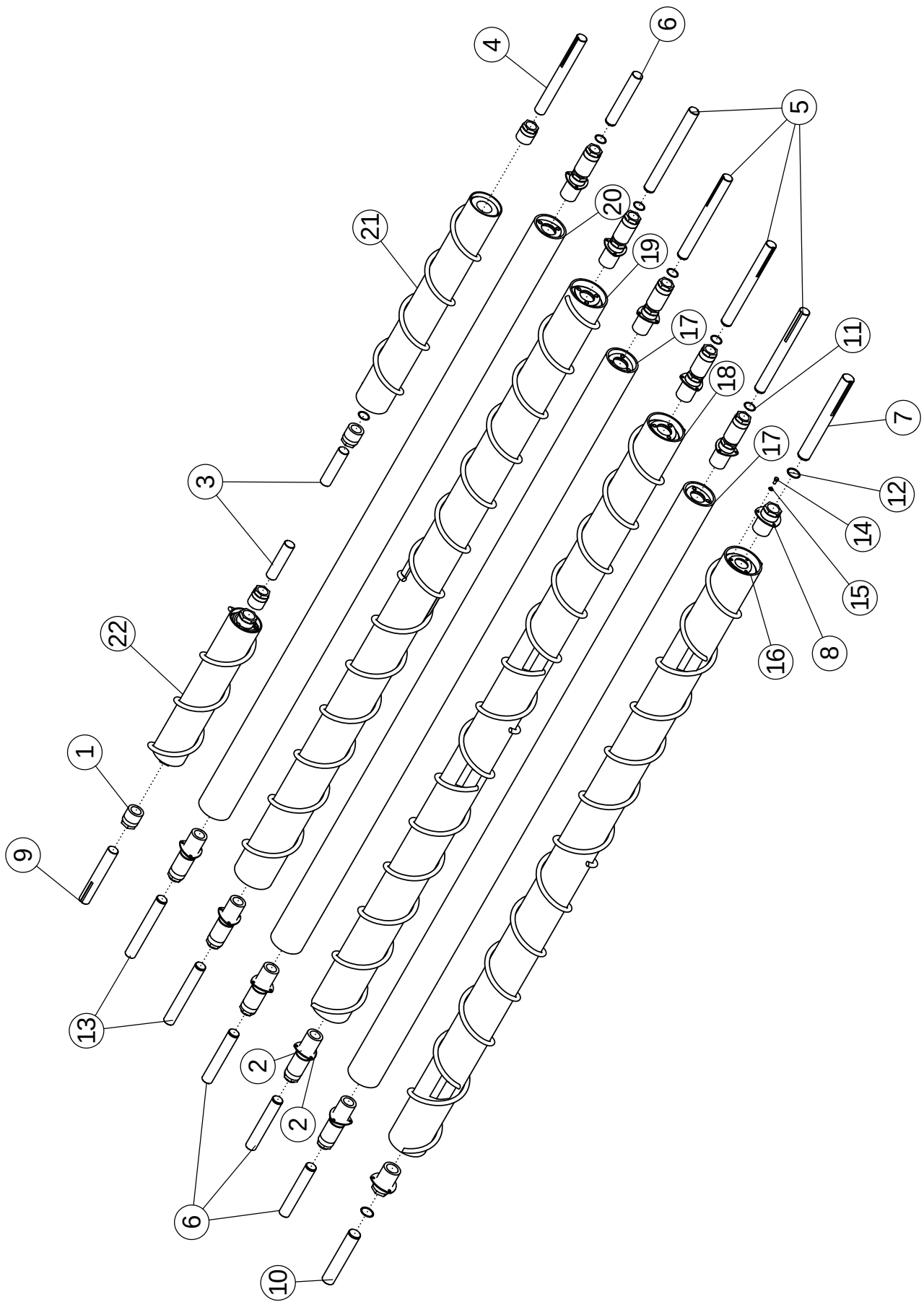
NUMBER TWO AND FOUR ROLL (COMPLETE)

17	301071	ASSY-#2,4-6R45-5.5" STD-TT	2
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NUMBER THREE ROLL (COMPLETE)

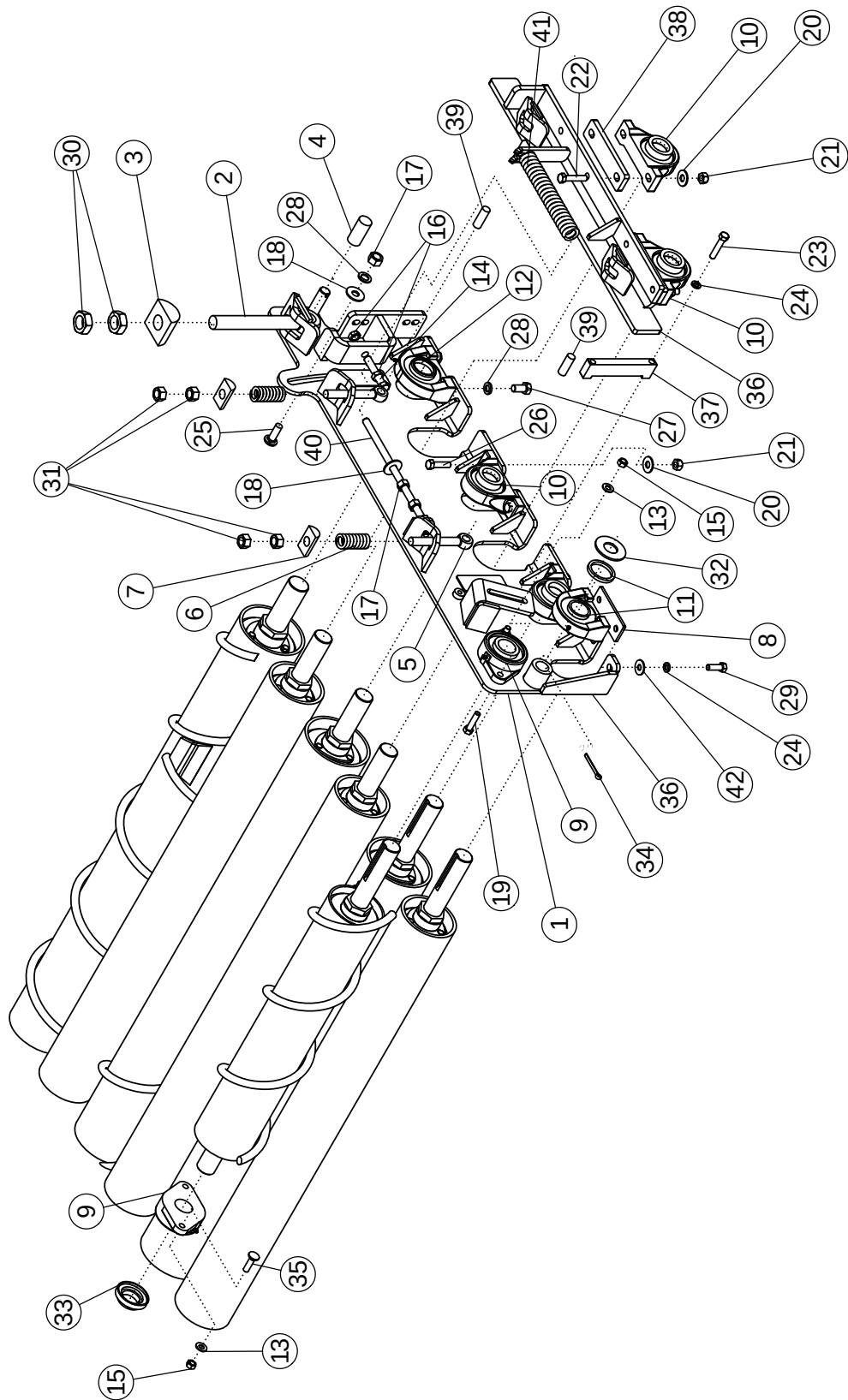
18	300747	WLDMT-#3 SCROLLED-6R45-HRD-TT	1
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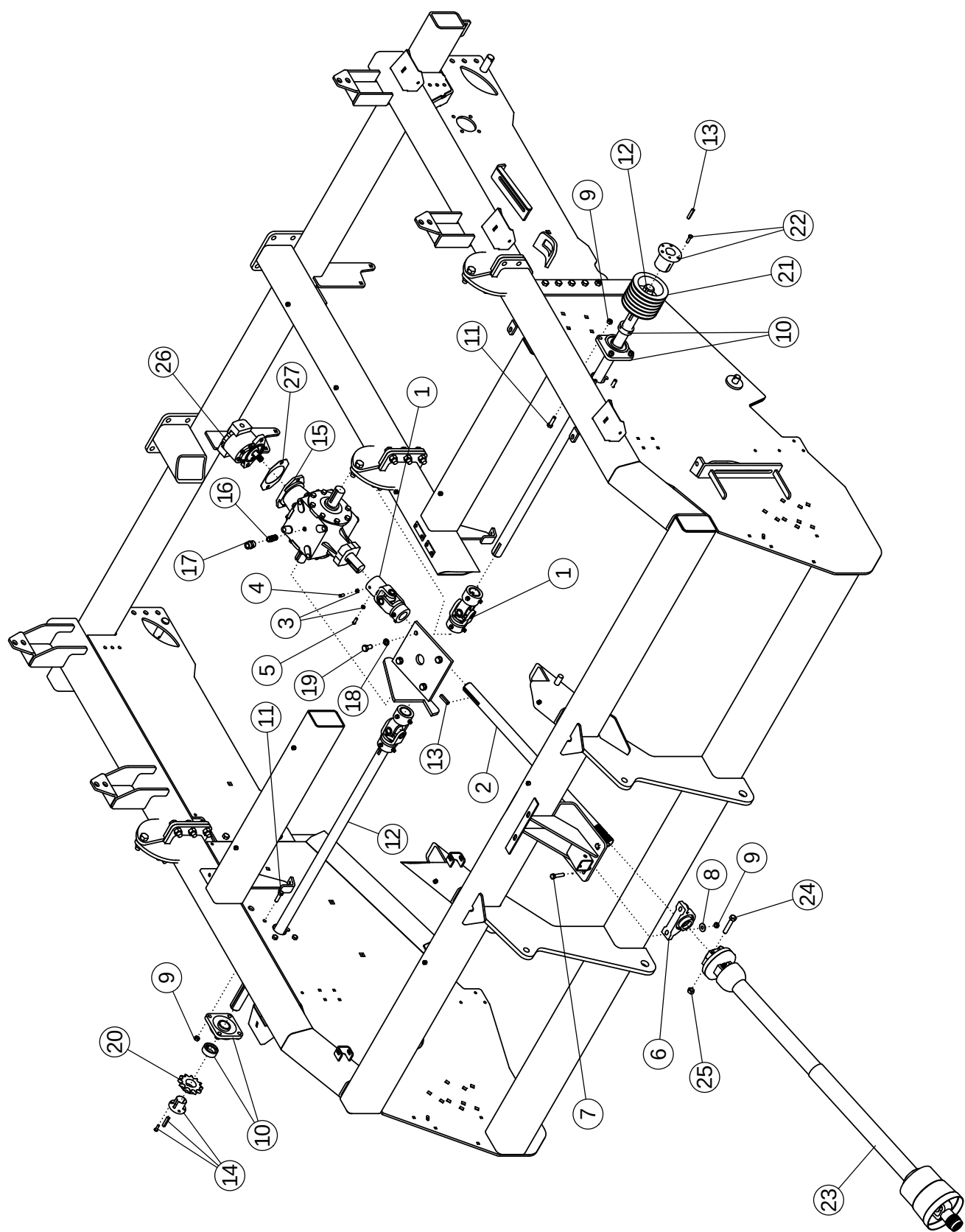
CLEANING ROLLS (CONTINUED)

ITEM	PART NO.	DESCRIPTION	QTY
<u>NUMBER FIVE ROLL (COMPLETE)</u>			
19	300748	WLDMT-#5 SCROLLED-6R45-HRD-TT	1
<u>NUMBER SIX ROLL (COMPLETE)</u>			
20	301072	ASSY-#6-6R45-STD-TT	1
<u>NUMBER SEVEN ROLL - - LEFT HAND (COMPLETE)</u>			
21	63093	WLDMT-#7LH SCROLLED-6R45-TT-SHORT	1
<u>NUMBER SEVEN ROLL - - RIGHT HAND (COMPLETE)</u>			
22	63095	WLDMT-#7RH SCROLLED-6R45-TT-SHORT	1



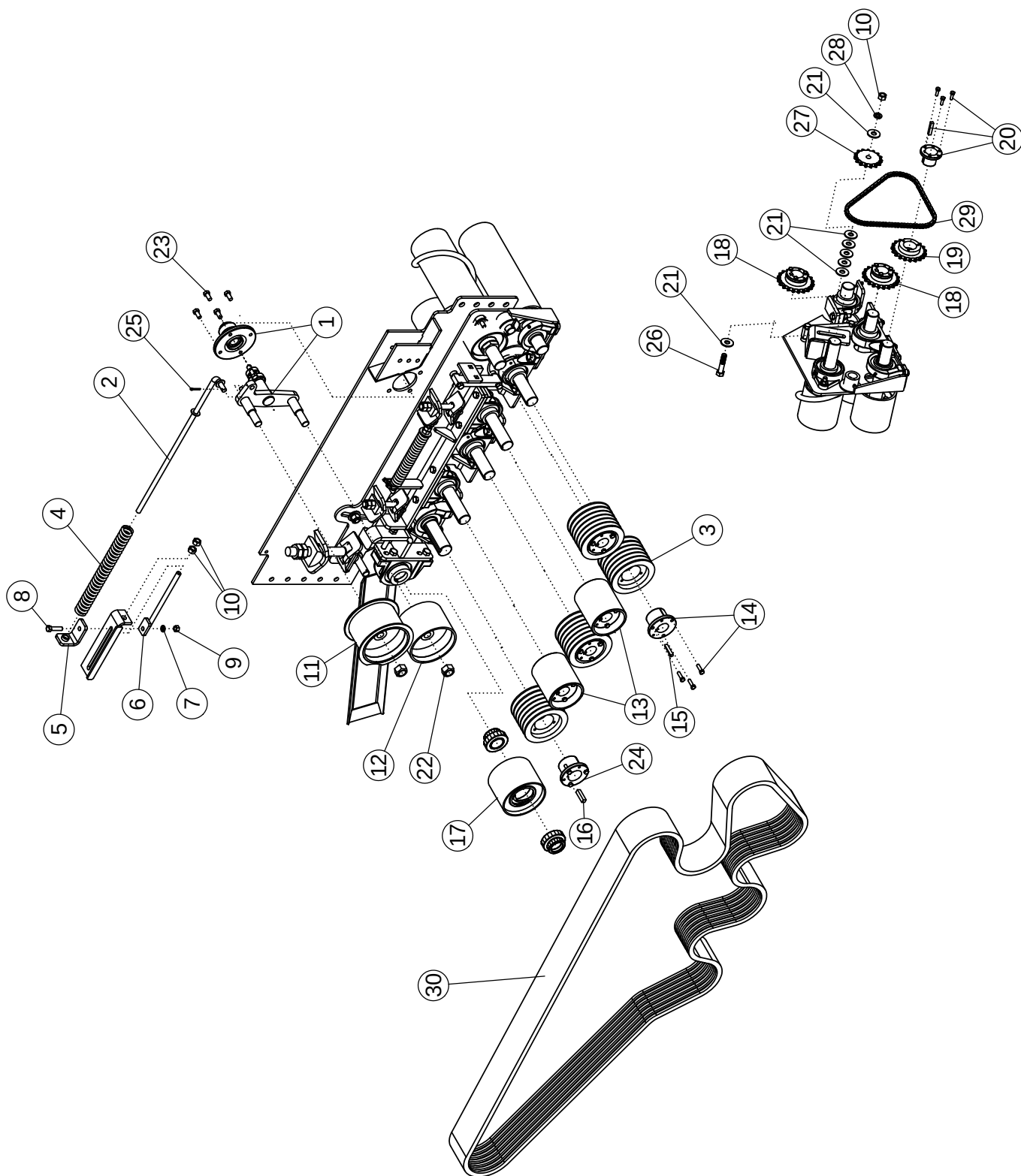
CLEANING ROLL MOUNTING PACKAGE

ITEM	PART NO.	DESCRIPTION	QTY
1	58907	WLDMT-MOUNT RH	1
	58906	WLDMT-MOUNT LH (NOT SHOWN)	1
2	56813	BOLT-EYEBOLT: 1.25 X 10.5 ZP	2
3	56679	HALF ROUND 3.0" ZP	2
4	56676	ROD ZP	2
5	56814	BOLT-EYEBOLT: .75 X 6.00 ZP	4
6	57877	SPRING 3.00" (RIGHT SIDE ONLY)	2
7	56680	HALF ROUND 1.50" ZP	4
8	57992	SHIM-BEARING	2
9	62134	BEARING-FLANGE 1-3/4"	4
10	52405	BEARING-PILLOW 1-3/4"	8
	64466	PILLOW BLOCK BEARING 1-3/4" STL (ROCK ONLY)	
11	62135	BEARING 1.750 TAPPED BASE	2
	301608	ASSY-STEEL TAPPED BASE BRG 1-3/4"(ROCK ONLY)	
12	62136	BEARING 2.000 TAPPED BASE	2
	305523	ASSY-STL TAPPED BASE BRG 2.00" (ROCK ONLY)	
13	1011584	WASHER-FLAT: SAE .50 ZP	4
14	1032273	BOLT-TAP: .63 X 3.50 NC GR5 ZP	2
15	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	8
16	1026259	NUT-JAM: .63 NC GR2 ZP	4
17	1011578	NUT-HEX: .63 NC GR2 ZP	8
18	1013024	WASHER-FLAT: .63 ZP	4
19	1011609	BOLT-HEX: .50 X 2.00 NC GR5 ZP	4
20	59104	WASHER-FLAT: .56 GR8 ZP	16
21	59105	NUT-TOPLOCK: .56 NC GR8 ZP	16
22	59103	BOLT-HEX: .56 X 2.50 NC GR8 ZP	8
23	1011610	BOLT-HEX: .50 X 2.50 NC GR5 ZP	4
24	1011581	WASHER-LOCK: .50 ZP	8
25	58635	BOLT-CRG: .63 X 2.00 NC GR5 ZP	2
26	59102	BOLT-HEX: .56 X 2.00 NC GR8 ZP	8
27	1032509	BOLT-HEX: .63 X 1.25 NC GR5 ZP	4
28	1011813	WASHER-LOCK: .63 ZP	6
29	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	4
30	62511	NUT-JAM: 1.25 NC GR2 ZP	4
31	1011620	NUT-HEX: .75 NC GR2 ZP	8
32	1013431	WASHER-FLAT: 1.25 ZP	2
33	52383	LOCK PROTECTOR 1-3/4"	2
34	1016727	PIN-COTTER: .25 X 2.50 NP	2
35	59517	BOLT-CRG: .50 X 1.75 NC GR5 ZP	4
36	56682	WLDMT-SLIDE MOUNT RH	1
	56681	WLDMT-SLIDE MOUNT LH (NOT SHOWN)	1
37	56677	WLDMT-HOLDER	2
38	57792	SHIM-BEARING	4
39	56675	ROD ZP	4
40	56815	WLDMT-BOLT & NUT ZP	2
41	57878	SPRING 10"	2
42	1014443	WASHER-FLAT: .50 ZP	4



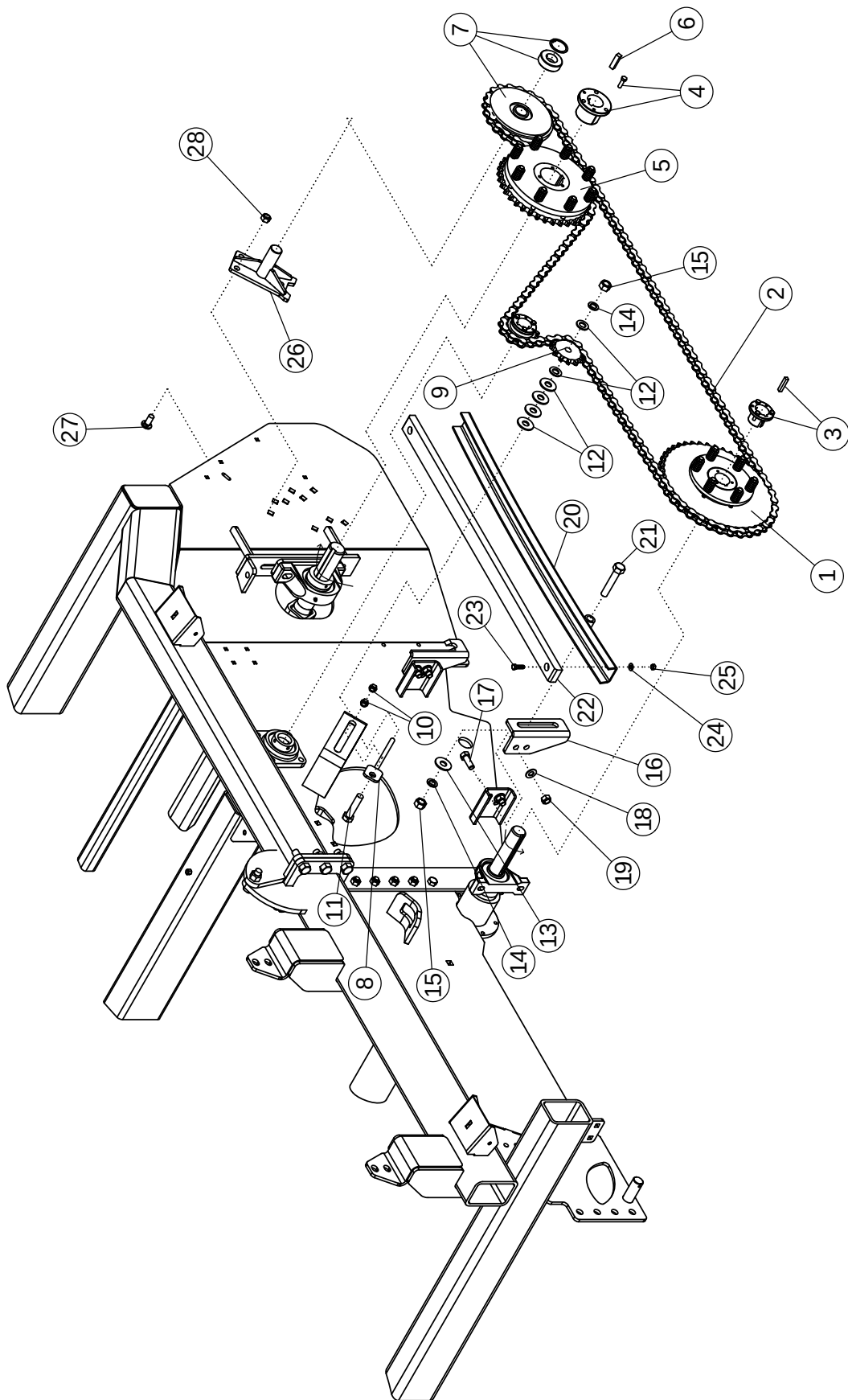
MAIN DRIVE 6R45

ITEM	PART NO.	DESCRIPTION	QTY
1	53642	U-JOINT	3
2	56775	SPLINE SHAFT	1
3	1013519	NUT-JAM: .38 NC GR2 ZP	12
4	1030708	SCREW-SET: C-P .38 X .75 NC GR8	6
5	1030709	SCREW-SET: C-P .38 X 1.00 NC GR8	6
6	52405	BEARING-PILLOW 1.75	1
7	1017708	BOLT-HEX: .50 X 2.25 NC GR5 ZP	2
8	1014443	WASHER-FLAT: .50 ZP	2
9	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	10
10	52404	BEARING-FLANGE 1.75	2
11	1011608	BOLT-HEX: .50 X 1.75 NC GR5 ZP	8
12	300851	SHAFT-DRIVE 6R45	2
13	50152	KEY .38 X .38 X 2.00	10
14	53641	HUB P1 1-3/4" (WITH KEY)	1
15	62396	GEARBOX-PRAIRIE (1.81:1) PAINTED	1
16	69128	FTG-ADAPTER: 8MP-8MP 4" LONG	1
17	55730	FTG-ADAPTER: 8FP-8FP	1
18	1011813	WASHER-LOCK: .63 ZP	4
19	1032509	BOLT-HEX: .63 X 1.25 NC GR5 ZP	4
20	62034	SPROCKET H80-P12	1
21	56646	SHEAVE 6TB62	1
	56647	SHEAVE 6TB68	
	53668	SHEAVE 6TB56	
22	50335	HUB Q1 1.75	1
23	301575	PTO-CV 1.38" X 90"WEASLER (HRV)	1
24	51480	BOLT-HEX: .63 X 3.25 NC GR5 ZP	2
25	1030704	NUT-TOPLOCK: .63 NC GR5 ZP	2
26	1016595	PUMP-HYDRAULIC 5.3	1
	62153	SEAL KIT FOR 62153	
27	59761	PLATE-ADAPTER SAE 'B' PUMP	1
	63702		



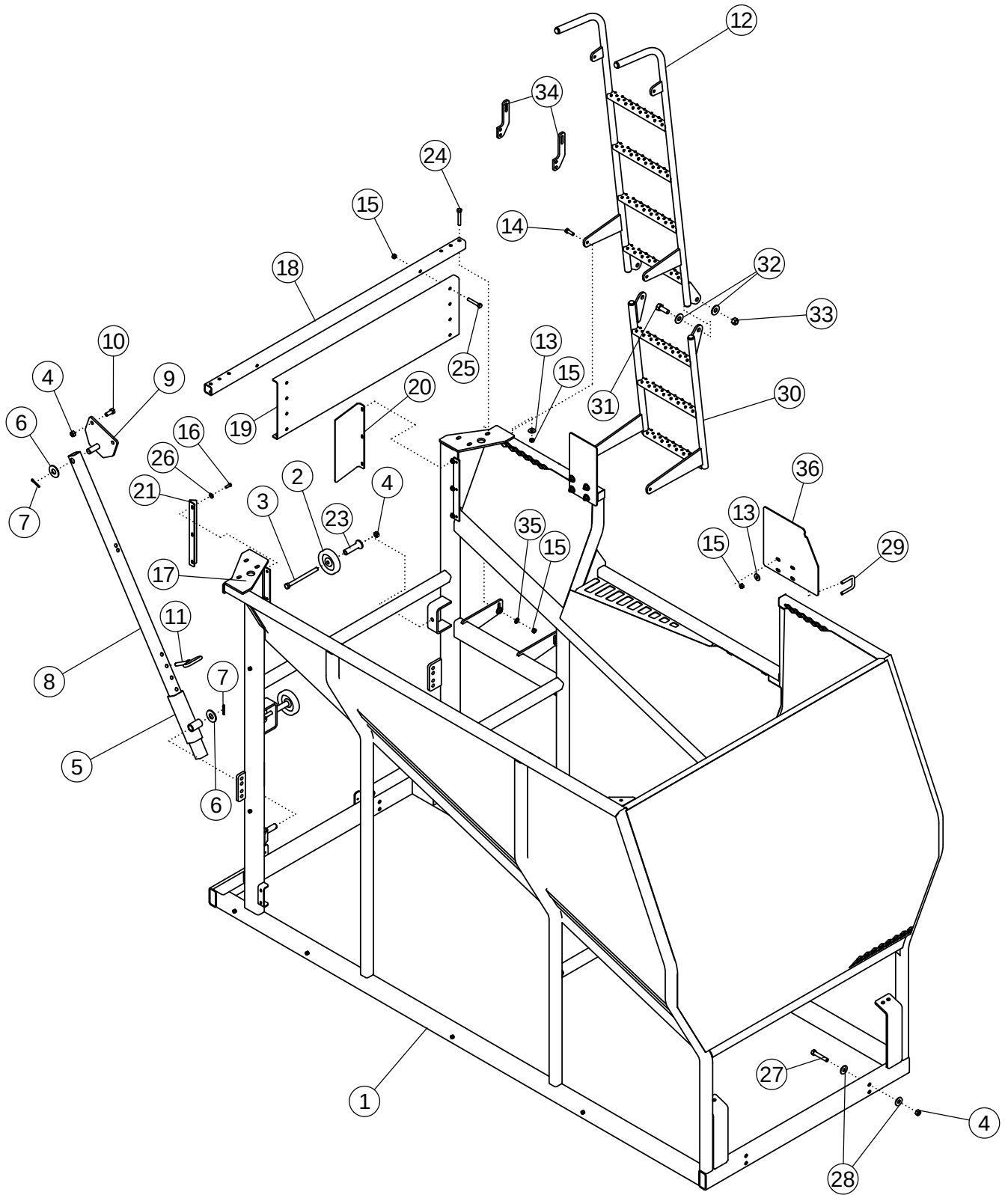
CLEANING ROLL DRIVE

ITEM	PART NO.	DESCRIPTION	QTY
1	56422	ASSY-SPINDLE & HUB	1
2	56711	ROD-PLATED	1
3	56646	SHEAVE 6TB62	4
4	56853	SPRING	1
5	56708	HOLDER-PLATED	1
6	56707	ADJUSTMENT ROD ZP	1
7	1011581	WASHER-LOCK: .50 ZP	1
8	1011609	BOLT-HEX: .50 X 2.00 NC GR5 ZP	1
9	1011577	NUT-HEX: .50 NC GR2 ZP	1
10	1011578	NUT-HEX: .63 NC GR2 ZP	4
11	57933	WLDMT- IDLER (with flange)	1
12	50387	WLDMT-IDLER	1
13	56396	WLDMT-PULLEY 6R	2
14	50335	HUB Q1 1.75	5
15	50152	KEY .38 X .38 X 2.00	5
16	57995	KEY .50 X .50 X 2.00	1
17	56406	ASSY-IDLER PULLEY 6R	1
18	53649	SPROCKET H60-P20	2
19	62106	SPROCKET H60-P19	1
20	53641	HUB P1 1.75 (WITH KEY)	3
21	1013024	WASHER-FLAT: .63 ZP	7
22	1016969	NUT-TOPLOCK: 1.00 NC GR5 ZP	2
23	1015558	BOLT-HEX: .50 X 1.00 NF GR5 ZP	4
24	50385	HUB Q1 2.00	1
25	1019827	PIN-COTTER: .19 X 1.00 NP	1
26	1011624	BOLT-HEX: .63 X 3.00 NC GR5 ZP	1
27	53651	7348-2 SPROCKET IDLER	1
28	1011813	WASHER-LOCK: .63 ZP	1
29	58165	CHAIN-ROLLER 60H-1R-052	1
30	56648	V-BELT 6B195	1



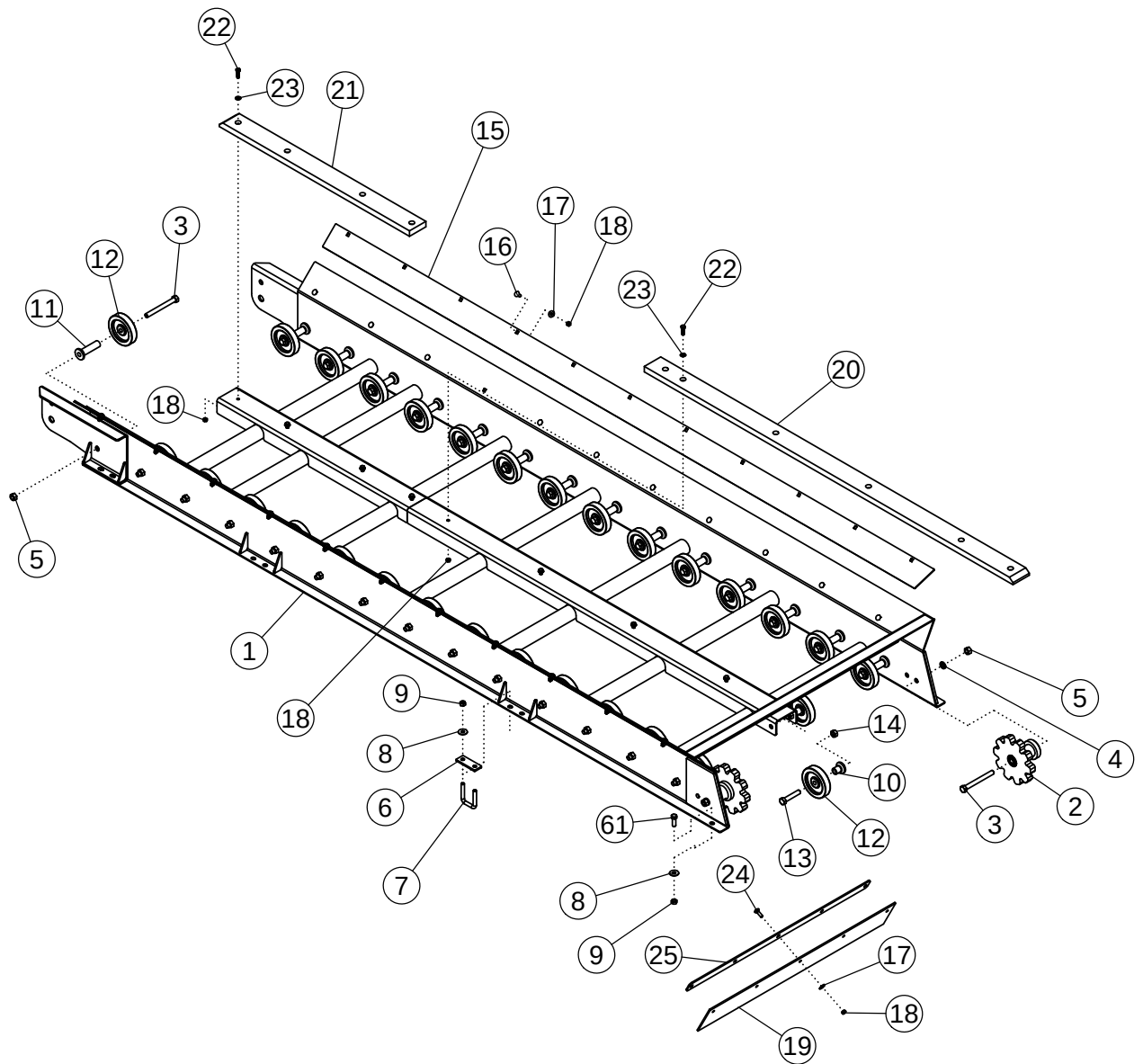
APRON/PADDLE SHAFT DRIVE

ITEM	PART NO.		QTY
1	58335	SPROCKET-CLUTCH 80P45 PRESET	1
	73034	SPROCKET H80-P14 (ROCK ONLY)	
2	63578	CHAIN-ROLLER 80H-1R-176	1
	69412	CHAIN-ROLLER 80H-1R-182 (PLASTIC PADDLE)	
3	53641	HUB P1 1.75 (WITH .38 X 2.00 KEY)	1
4	50385	HUB Q1 2.00	1
5	57993	SPROCKET-CLUTCH 80Q36 PRESET	1
	69630	SPROCKET-CLUTCH 80Q51 PRESET (PLASTIC PADDLE)	
6	57995	KEY .50 X .50 X 2.00	1
7	56851	SPROCKET-IDLER H8025 X 1.44	1
8	56864	WLDMT-ADJUSTER	1
9	56334	SPROCKET-IDLER 8012	1
10	1011577	NUT-HEX: .50 NC GR2 ZP	2
11	1032271	BOLT-HEX: .75 X 3.25 NC GR5 ZP	1
12	1012634	WASHER-FLAT: SAE .75 ZP	6
13	1030702	WASHER-FLAT: .75 ZP	2
14	1012061	WASHER-LOCK: .75 ZP	3
15	1011620	NUT-HEX: .75 NC GR5 ZP	3
16	57804	MOUNT	2
17	1013918	BOLT-HEX: .63 X 1.75 NC GR5 ZP	4
18	1013004	WASHER-FLAT: SAE .63 ZP	4
19	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	4
20	57853	WLDMT-SUPPORT	1
21	1011625	BOLT-HEX: .75 X 4.00 NC GR5 ZP	2
22	57827	SLIDE-CHAIN	1
23	1011601	BOLT-HEX: .38 X 1.25 NC GR5 ZP	2
24	1014608	WASHER-FLAT: SAE .38 ZP	2
25	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	2
26	69625	WLDMT-IDLER PADDLE SHAFT	1
27	72063	BOLT-CRG: .63 X 1.50 NC GR5 ZP	3
28	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	3
29	68136	PLUG- .625 SQUARE PLASTIC (NOT SHOWN)	4



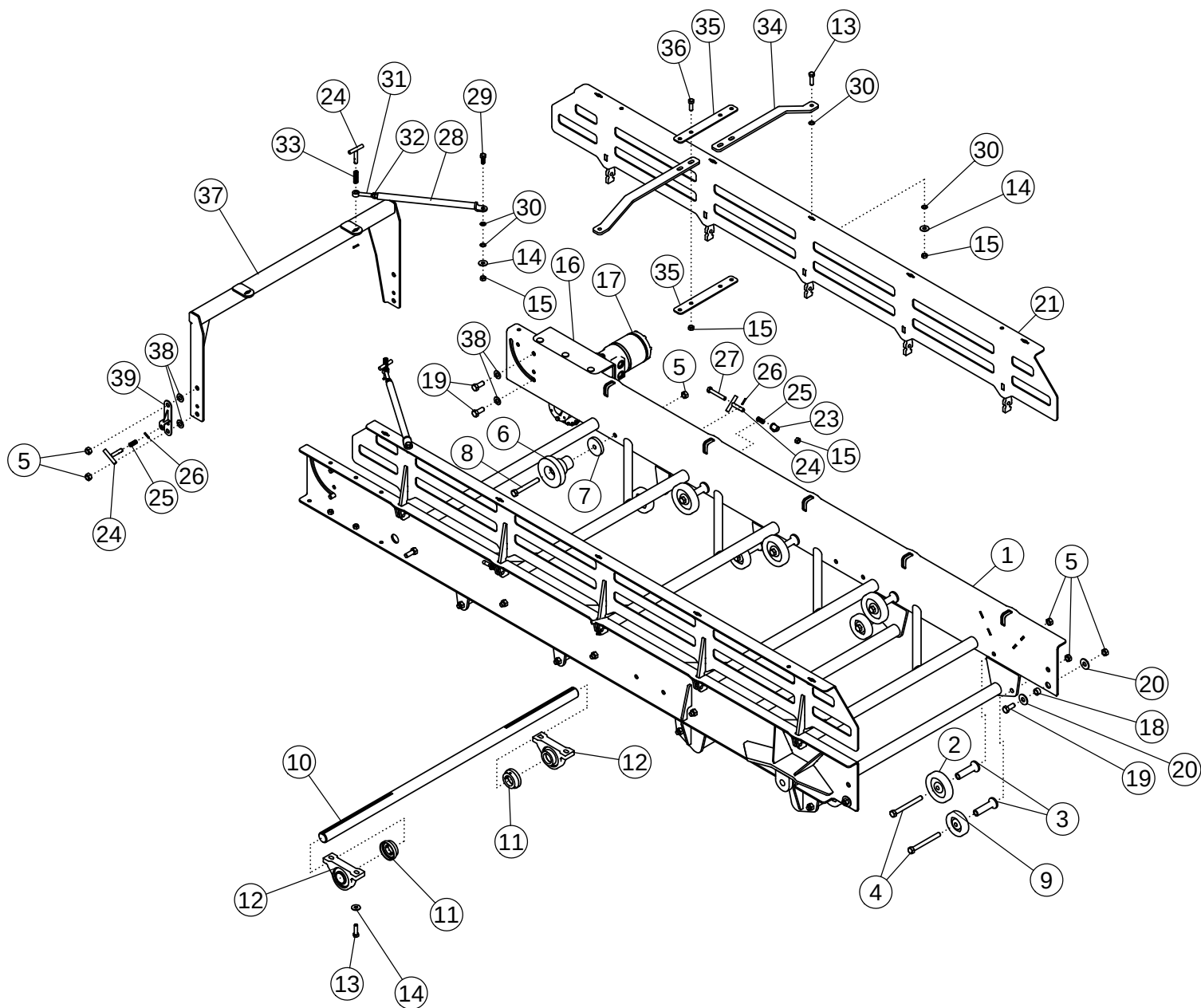
TANK ASSEMBLY 6R45

ITEM	PART NO.	DESCRIPTION	QTY
1	300756	WLDMT-TANK 6R45 SCRUB	1
2	53825	BOGIE WHEEL 5"	2
3	1013068	BOLT-HEX: .63 X 6.00 NC GR5 ZP	2
4	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	14
5	54788	WLDMT-LOCK SLIDE	2
6	1020685	WASHER-FLAT: 1.00	4
7	1016944	PIN-COTTER: .25 X 2.00 ZP	4
8	56836	TUBE-LOCK	2
9	54785	WLDMT-LOCK BRACKET	2
10	1014349	BOLT-HEX: .63 X 1.50 NC GR5 ZP	4
11	1030947	PIN-HITCH: .63 X 4.00 ZP W/HAIRPIN	2
12	72420	WLDMT-LADDER TOP	1
13	1014443	WASHER-FLAT: .50 ZP	12
14	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	4
15	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	18
16	1011600	BOLT-HEX: .38 X 1.00 NC GR5 ZP	6
17	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	6
18	64749	TUBE-STRIKER	1
19	64574	PLATE-STRIKER	1
20	64746	PLATE-TANK TO BOOM REAR	1
21	64747	PLATE-TANK TO BOOM FRONT	1
22	301615	PLATE-EXTENSION 6R45 LH	1
23	64192	STAND-OFF 4"	2
24	1017719	BOLT-HEX: .50 X 3.25 NC GR5 ZP	4
25	1011611	BOLT-HEX: .50 X 3.00 NC GR5 ZP	2
26	1011828	WASHER-FLAT: .38 ZP	6
27	1014000	BOLT-HEX: .63 X 3.50 NC GR5 ZP	8
28	1013024	WASHER-FLAT: .63 ZP	16
29	65658	U-BOLT: .500 X 3 X 2.063 X 3	4
30	301320	WLDMT-LADDER BOTTOM 3-RUNG	1
31	1012060	BOLT-HEX: .75 X 2.00 NC GR5 ZP	2
32	1030702	WASHER-FLAT: .75 ZP	4
33	1017000	NUT-TOPLOCK: .75 NC GR5 ZP	2
34	301382	PLATE-LADDER MOUNT NARROW	2
35	1011584	WASHER-FLAT: SAE .50 ZP	4
36	301614	PLATE-EXTENSION 6R45 RH	1



ELEVATOR ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY
1	301510	WLDMT-ELEVATOR 6R	1
2	63813	SPROCKET-IDLER 50MM 10T	2
	54824	SPROCKET-IDLER 56MM	
3	1013068	BOLT-HEX: .63 X 6.00 NC GR5 ZP	40
4	1011813	WASHER-LOCK: .63 ZP	2
5	1011578	NUT-HEX: .63 NC GR2 ZP	2
6	64748	PLATE-ELEVATOR BACKING	4
7	65658	U-BOLT: .50 X 3 X 2.06 X 3	6
8	1014443	WASHER-FLAT: .50 ZP	25
9	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	30
10	58971	STAND OFF 1.50"	2
11	64192	STAND OFF	38
12	53825	BOGIE WHEEL 5"	36
13	65825	BOLT-HEX: .63 X 3.25 NC GR5 ZP	2
14	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	46
15	64550	SHEET-BELT PROTECTOR	2
16	59488	BOLT-CRG: .38 X 1.00 NC GR5 ZP	22
17	1011828	WASHER-FLAT .38 ZP	22
18	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	36
19	64609	FLAP-ELEVATOR	1
20	69822	SLIDE-ELEVATOR PLASTIC 6R/8R/12R	1
21	301515	SLIDE-ELEVATOR PLASTIC 6R	1
22	1011601	BOLT-HEX: .38 X 1.25 NC GR5 ZP	9
23	1014608	WASHER-FLT: SAE .38 ZP	9
24	301513	BELT- 50MM ELEVATOR 6R DOUBLE (NOT SHOWN)	1

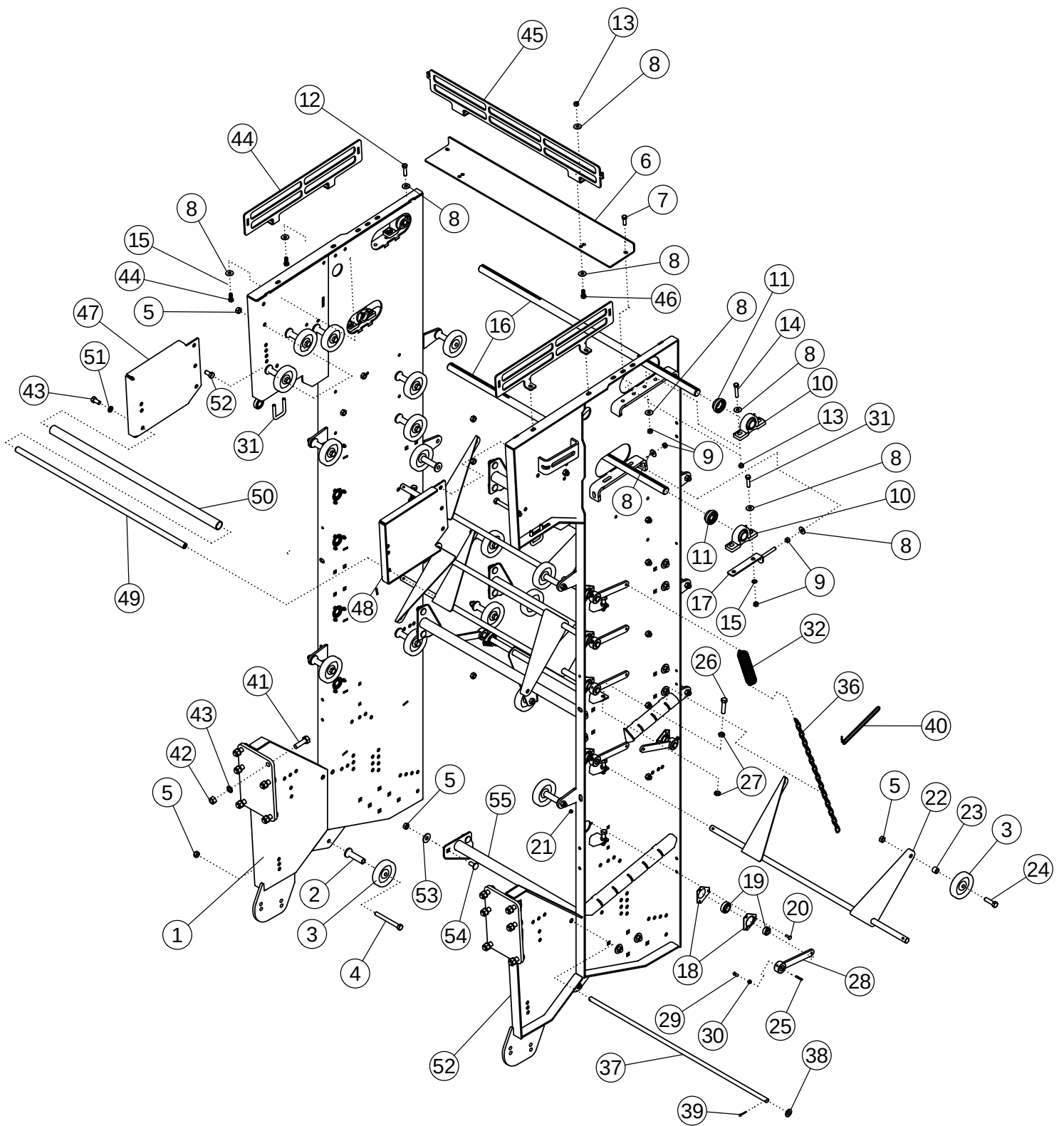


ASSEMBLY BOOM W/FOLDING WALLS

ITEM	PART NO.	DESCRIPTION	QTY
1	302101	WLDMT-ELEVATOR BOOM 6RE	1
2	53825	BOGIE WHEEL 5"	8
3	64192	STAND OFF	16
4	1013068	BOLT-HEX: .63 X 6.00 NC GR5 ZP	16
5	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	24
6	68664	ROLLER-STEP 5"	2
7	62932	PLATE-SHIM .50 ZP	2
8	1013816	BOLT-HEX: .63 X 5.00 NC GR5 ZP	2
9	53854	BOGIE WHEEL 4"	8
10	68650	SHAFT-HEAD Ø1.750	1
11	52382	SEAL PROTECTOR 1-3/4"	2
12	52405	BEARING-PILLOW 1-3/4"	2
13	1011608	BOLT-HEX: .50 X 1.75 NC GR5 ZP	3
14	1014443	WASHER-FLAT: .50 ZP	5
15	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	19
16	302099	ASSY-CHAIN REDUCTION FOLDING WALLS	1
17	57686	MOTOR-HYDRAULIC 32.3IN ³ /REV	1
	57880	SEAL KIT FOR 57686	
18	53449	SLEEVE-HINGE	2
19	1014349	BOLT-HEX: .63 X 1.50 NC GR5 ZP	6
20	1013024	WASHER-FLAT: .63 ZP	4
21	302110	WLDMT-FOLDING SIDE WALL	2
22	1011609	BOLT-HEX: .50 X 2.00 NC GR5 ZP	8
23	302141	WLDMT-SIDE WALL LOCK GUIDE	2
24	302135	WLDMT-LOCKING PIN	6
25	302094	SPRING-COMP: .66OD X .045WA X 2.0 14.8K	3
26	1025601	PIN-ROLL	6
27	1017719	BOLT-HEX: .50 X 3.25 NC GR5 ZP	2
28	302128	WLDMT-ADJUSTING CROSS SUPPORT	2
29	1011606	BOLT-HEX: .50 X 1.25 NC GR5 ZP	2
30	302096	WASHER-PLASTIC: .5 NYLATRON	6
31	302131	BOLT-EYEBOLT: .50 X 4.00 SOLID ENDED	2
32	1011591	NUT-JAM: .50 NC ZP	2
33	302095	SPRING-COMP: .60 OD X .045WA X 1.25 8K	3
34	302126	PLATE-HALF CROSS SUPPORT	2
35	302127	PLATE-HALF CROSS CONNECTOR	2
36	1011607	BOLT-HEX: .50 x 1.50 NC GR5 ZP	4
37	302115	WLDMT-FOLDING END SUPPORT	1
38	302097	WASHER-PLASTIC: .63 TEFLON	8
39	302120	WLDMT-END SUPPORT LOCK	1

ASSY-CHAIN REDUCTION FOLDING WALLS

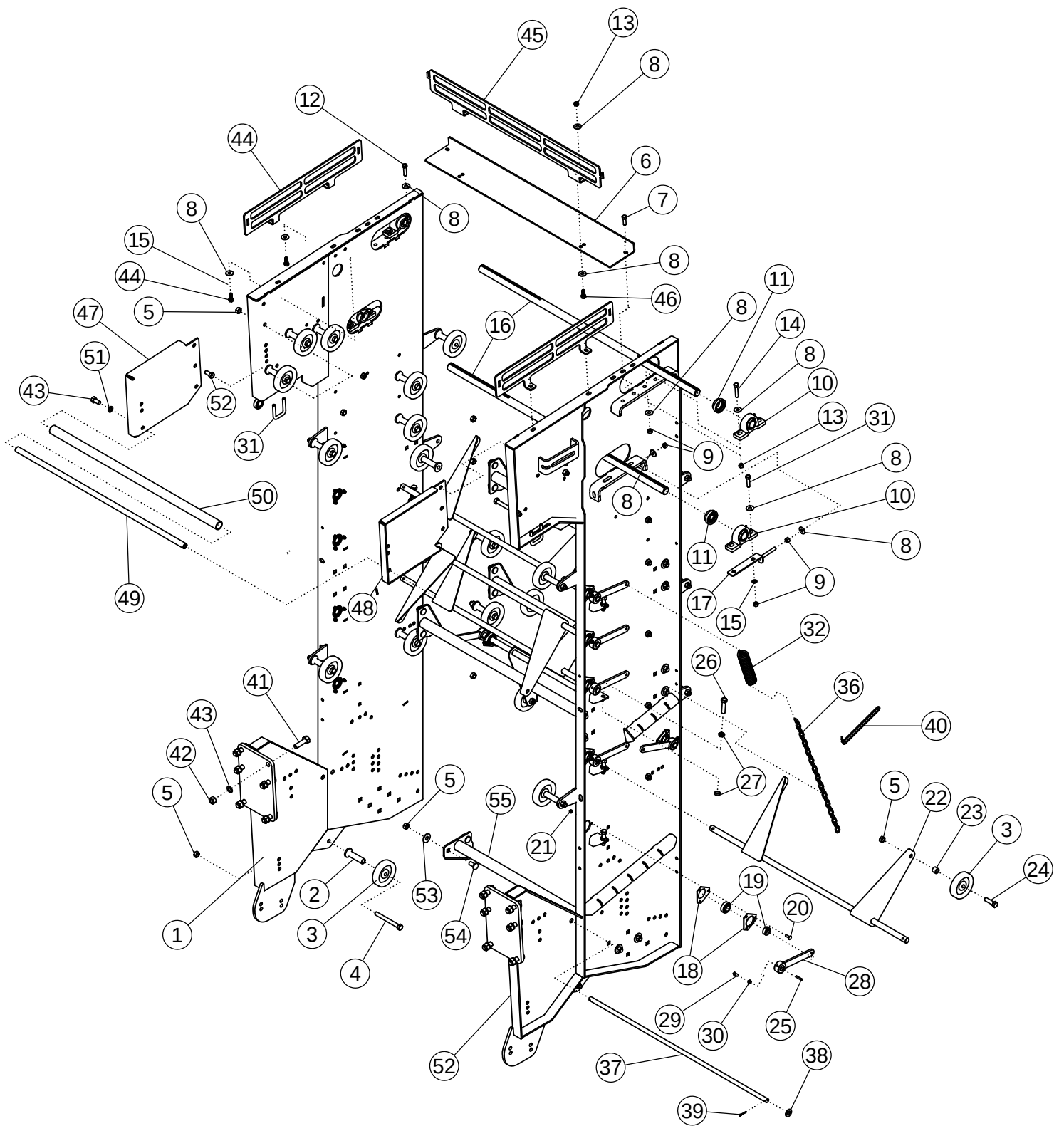
ITEM	PART NO.	DESCRIPTION	QTY
1	302124	WLDMT-ELEVATOR MOTOR MOUNT NF	1
2	64155	SPROCKET H80-P15	1
3	53719	HUB P1 1-1/4"	1
4	1011660	BOLT-CRG: .50 X 1.50 NC GR5 ZP	2
5	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	8
6	1012059	BOLT-HEX: .75 X 3.00 NC GR5 ZP	1
7	56334	SPROCKET-IDLER 8012	1
8	58086	SPACER-CHAIN IDLER ZP	1
9	63876	TENSIONER ZP	1
10	1011591	NUT-JAM: .50 NC ZP	2
11	1012061	WASHER-LOCK: .75 ZP	1
12	1011620	NUT-HEX: .75 NC GR2 ZP	1
13	1023854	BOLT-CRG: .50 X 1.25 NC GR5 ZP	4
14	1017708	BOLT-HEX: .50 x 2.25 NC GR5 ZP	2
15	1014443	WASHER-FLAT: .50 ZP	6
16	1011584	WASHER-FLAT: SAE .50 ZP	2
17	56650	SPROCKET H80-Q20	1
18	50335	HUB Q1 1-3/4"	1
19	50152	KEY .38 X .38 X 2.00	1
20	64654	CHAIN-ROLLER 60H-1R-045	1



REAR SCRUB

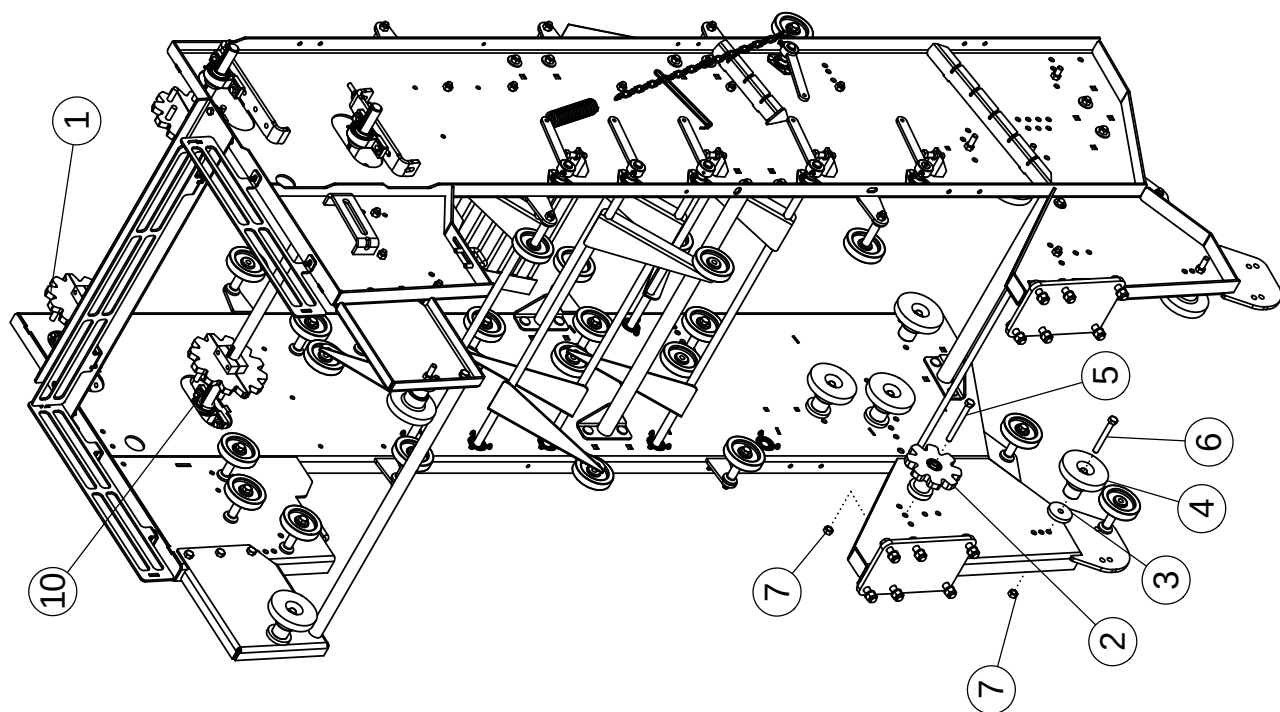
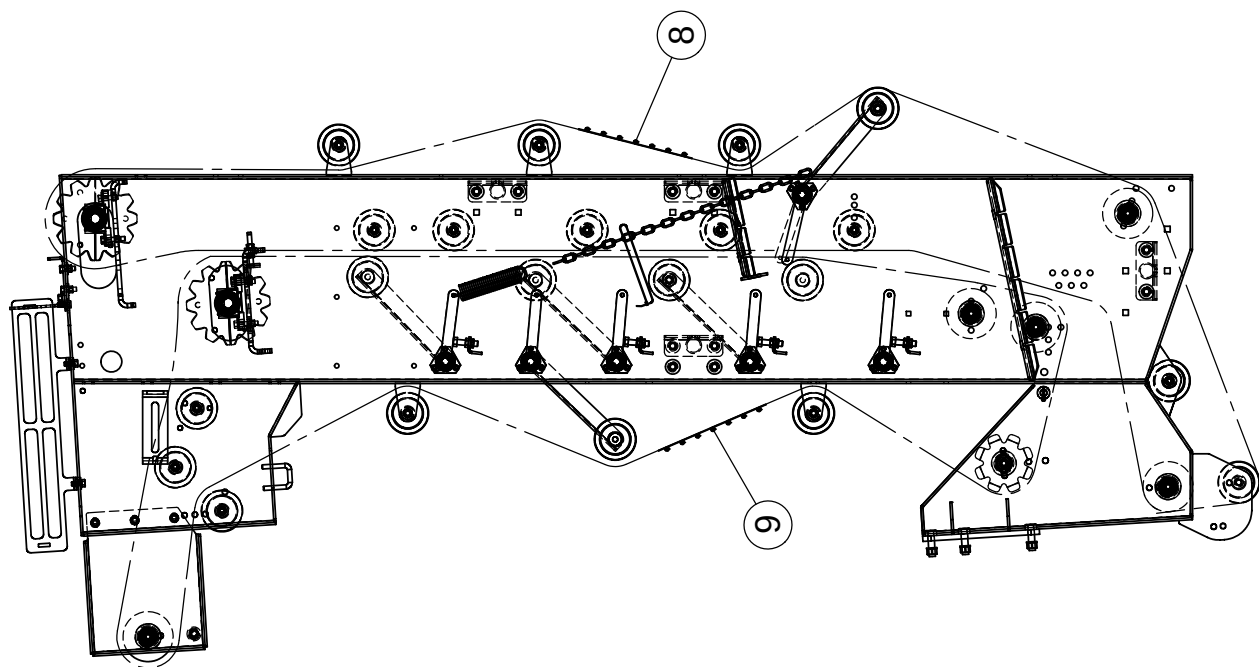
ITEM	PART NO.	DESCRIPTION	QTY
1	300402	WLDMT-REAR SCRUB PANEL RH	1
2	64192	STAND OFF	28
3	53825	BOGIE WHEEL 5"	40
4	1013068	BOLT-HEX: .63 X 6.00 NC GR5 ZP	28
5	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	64
6	57916	BAR-STRIPPER	1
7	1011606	BOLT-HEX: .50 X 1.25 NC GR5 ZP	2
8	1014443	WASHER-FLAT: .50 ZP	28
9	1011577	NUT-HEX: .50 NC GR2 ZP	14
10	52405	PILLOW BLOCK BEARING 1.75	4
11	52382	SEAL PROTECTOR 1.75	4
12	1011609	BOLT-HEX: .50 X 2.00 NC GR5 ZP	4
13	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	10
14	1011610	BOLT-HEX: .50 X 2.50 NC GR5 ZP	4
15	1011581	WASHER-LOCK: .50 ZP	2
16	68650	SHAFT-HEAD 1.75	2
17	68655	TIGHTENER-ZP	2
18	53945	TRIANGLE FLANGETTE	24
19	53944	BEARING-INSERT 1" WITH LOCKING COLLAR	12
20	1017255	BOLT-CRG: .31 X 1.00	36
21	1030700	NUT-TOPLOCK: .31 NC GR5 ZP	36
22	53401	WLDMT-PENDULUM	6
23	64253	SPACER ZP	12
24	1017526	BOLT-HEX: .63 X 2.25 NC GR5 ZP	12
25	1012975	KEY .250 X .250 X 1.250	12
26	69390	BOLT-HEX: .63 X 2.50 NC GR5 ZP FULL	8
27	1026259	NUT-JAM: .63 NC GR2 ZP	16
28	50718	ARM-ZP	12
29	50813	SCREW-SET: SQ HD .38 X 1.00 ZP	12
30	1013519	NUT-JAM: .38 NC GR2 ZP	12
31	65658	U-BOLT: .50 X 3 X 2.063 X 3	2
32	53159	SPRING	12
33	57937	CHAIN-LINK: .19 X 8.00 (NOT SHOWN)	4
34	57938	CHAIN-LINK: .19 X 20.00 (NOT SHOWN)	2
35	57939	CHAIN-LINK: .19 X 24.00 (NOT SHOWN)	4
36	57940	CHAIN-LINK: .19 X 30.00	2
37	62896	ROD-SCRUB CLEANER	1
38	1012634	WASHER-FLAT: SAE .75 ZP	2
39	1011984	PIN-COTTER: .16 X 1.50 ZP	2
40	1017248	TIE, CABLE	4

CONTINUED



REAR SCRUB (CONTINUED)

ITEM	PART NO.	DESCRIPTION	QTY
41	1016598	BOLT- HEX: .75 X 2.50 NC GR5 ZP	12
42	1017000	NUT-TOPLOCK: .75 NC	12
43	1032509	BOLT-HEX: .63 X 1.25 NC GR5 ZP	8
44	73127	PLATE-SCRUB EXT.-SIDE	2
45	58898	PLATE-SCRUB EXT-REAR	1
46	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	6
47	54805	REAR SCRUB EXTENSION RH	1
48	54778	REAR SCRUB EXTENSION LH	1
49	56754	PIPE-THREADED	1
50	56773	PIPE-PLASTIC	1
51	1011813	WASHER-LOCK: .63 ZP	2
52	300401	WLDMT-REAR SCRUB PANEL LH	1
53	1013024	WASHER-FLAT: .63 ZP	16
54	72063	BOLT-CRG: .63 X 1.50 NC GR5 ZP	16
55	300403	WLDMT-CROSS TUBE	4



REAR SCRUB: BELTED CHAIN 56MM

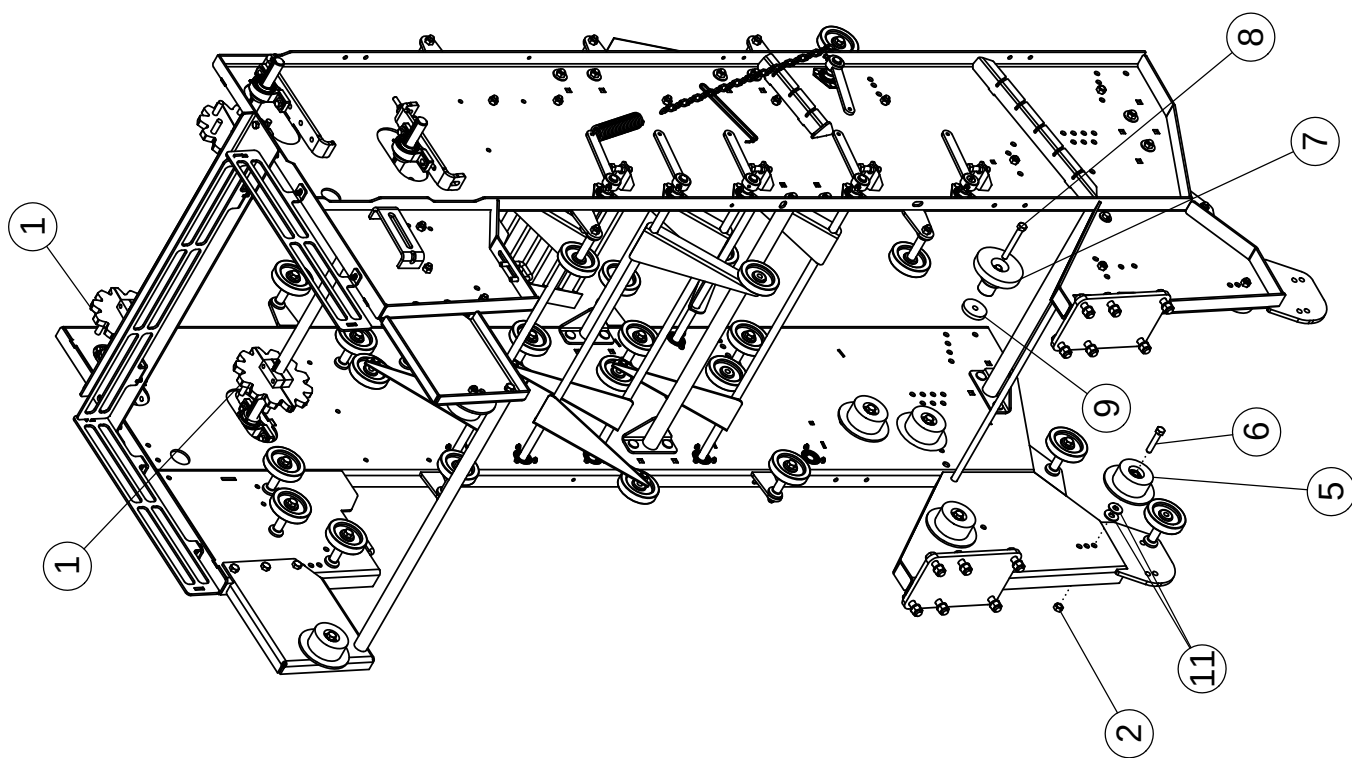
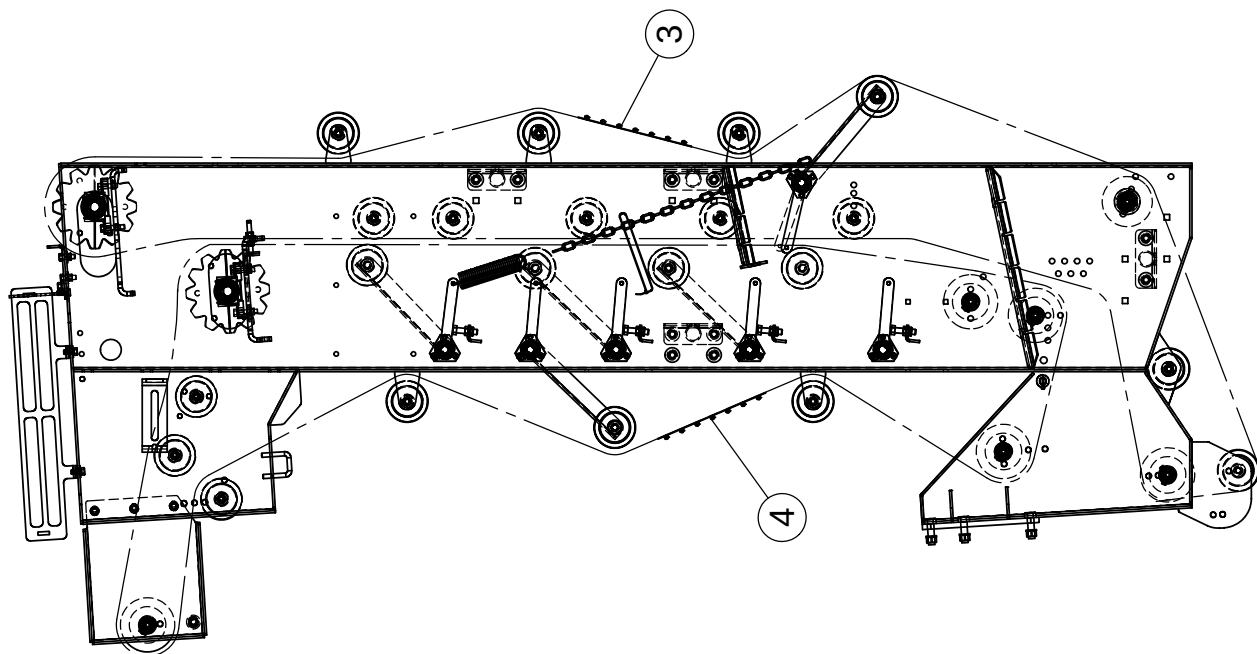
ITEM	PART NO.	DESCRIPTION	QTY
1	68651	SPROCKET-SPLIT 56MM	2
	68667*	SPROCKET-56MM 14T URETHANE (OUTSIDE)	2
2	54824	SPROCKET-IDLER 56MM	2
3	62932	PLATE-SHIM	10
4	54042	ROLLER-FLANGE 6"	10
5	1013068	BOLT-HEX: .63 X 6.00 NC GR5 ZP	2
6	1013816	BOLT-HEX: .63 X 5.00 NC GR5 ZP	10
7	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	12
8	53842	BELT-56MM 1/2 X 42 X 156 LPR	1
9	62141	BELT-56MM 1/2 X 42 X 136 LPR	1
10	68651	SPROCKET-SPLIT 56MM (INSIDE)	2
11	50152	KEY .375 X .375 X 2.000 (NOT SHOWN)	4
	58201*	KEY .375 X .375 X 3.000 (NOT SHOWN)	

* Urethane option only

REAR SCRUB: BELTED CHAIN 50MM

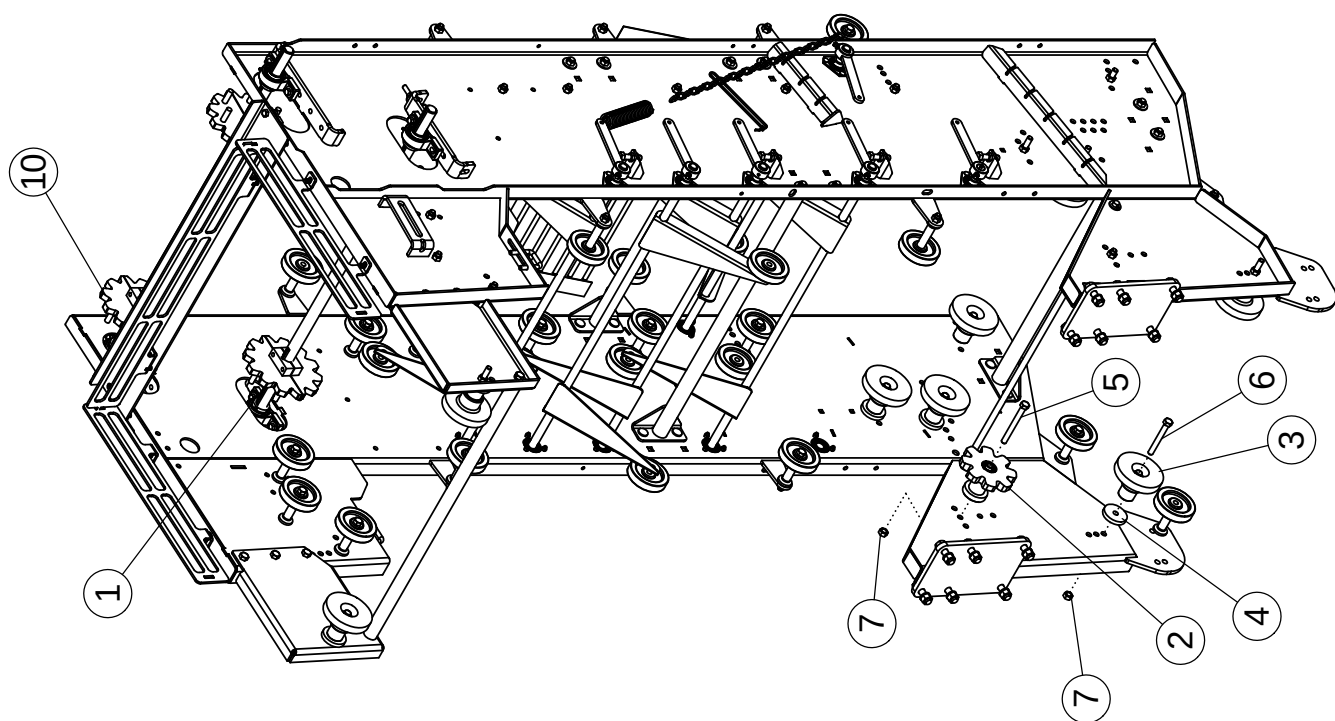
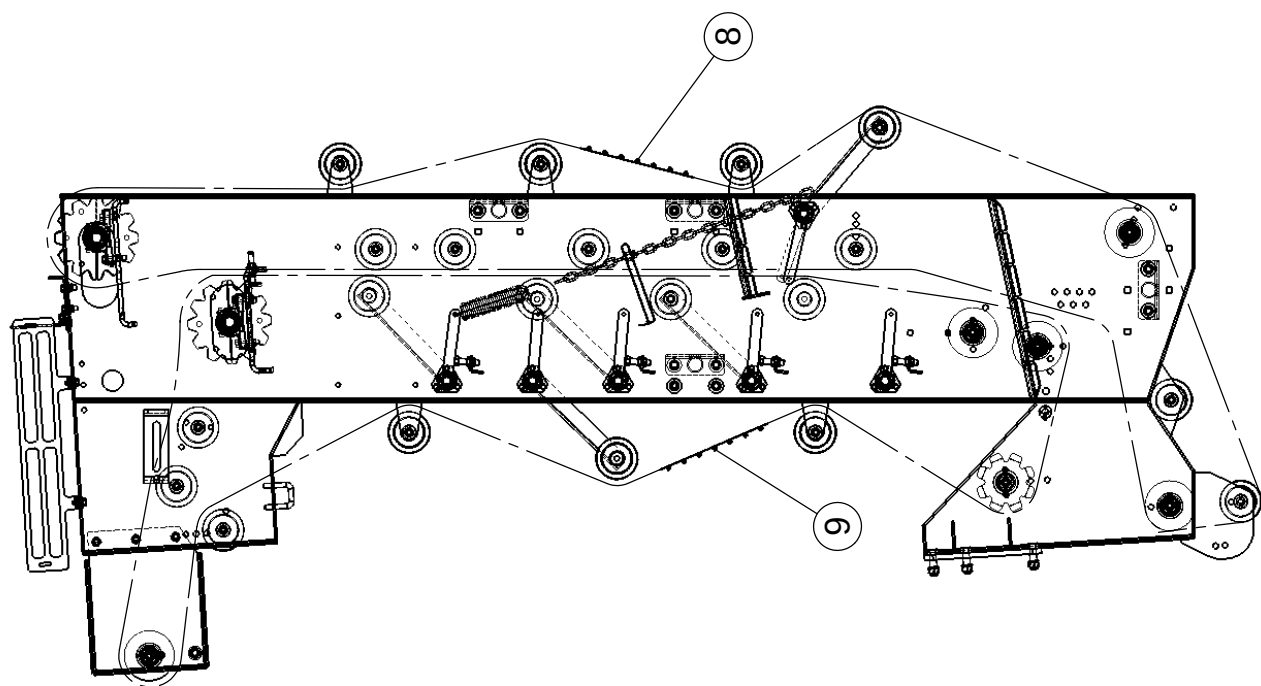
ITEM	PART NO.	DESCRIPTION	QTY
1	68657	SPROCKET-SPLIT 50MM	4
	68666*	SPROCKET-SPLIT 50MM 14T URETHAN Ø1.75	2
2	63813	SPROCKET-IDLER 50MM	2
3	62932	PLATE-SHIM	8
4	54042	ROLLER-FLANGE 6"	8
5	1013068	BOLT-HEX .63 X 6.00 NC GR5 ZP	4
	1013816*	BOLT-HEX: .63 X 5.00 NC GR5 ZP	
6	1013816	BOLT-HEX .63 X 5.00 NC GR5 ZP	8
	1013068*	BOLT-HEX: .63 X 6.00 NC GR5 ZP	
7	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	12
8	63815	BELT-50MM 1/2 X 42 X 175 LPR	1
9	63814	BELT-50MM 1/2 X 42 X 154 LPR	1
10	68657	SPROCKET-SPLIT 50MM	2
11	50152	KEY .375 X .375 X 2.000 (NOT SHOWN)	4
	58201*	KEY .375 X .375 X 3.000 (NOT SHOWN)	

* Urethane option only



REAR SCRUB: 56MM BELTED CHAIN FLANGE

ITEM	PART NO.	DESCRIPTION	QTY
1	68651	SPROCKET-SPLIT 56MM	4
2	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	12
3	53842	BELT-56MM 1/2 X 42 X 156 LPR	1
4	62141	BELT-56MM 1/2 X 42 X 136 LPR	1
5	59057	ROLLER-FLANGE 6.5"	10
6	65825	BOLT-HEX: .63 X 3.25 NC GR5 ZP	10
7	54042	ROLLER-STEP 6" (LONG)	2
8	1013816	BOLT-HEX: .63 X 5.00 NC GR5 ZP	2
9	62932	PLATE-SHIM	2
10	50152	KEY .375 X .375 X 2.000 (NOT SHOWN)	4
11	1013024	WASHER-FLAT: .63 ZP	20

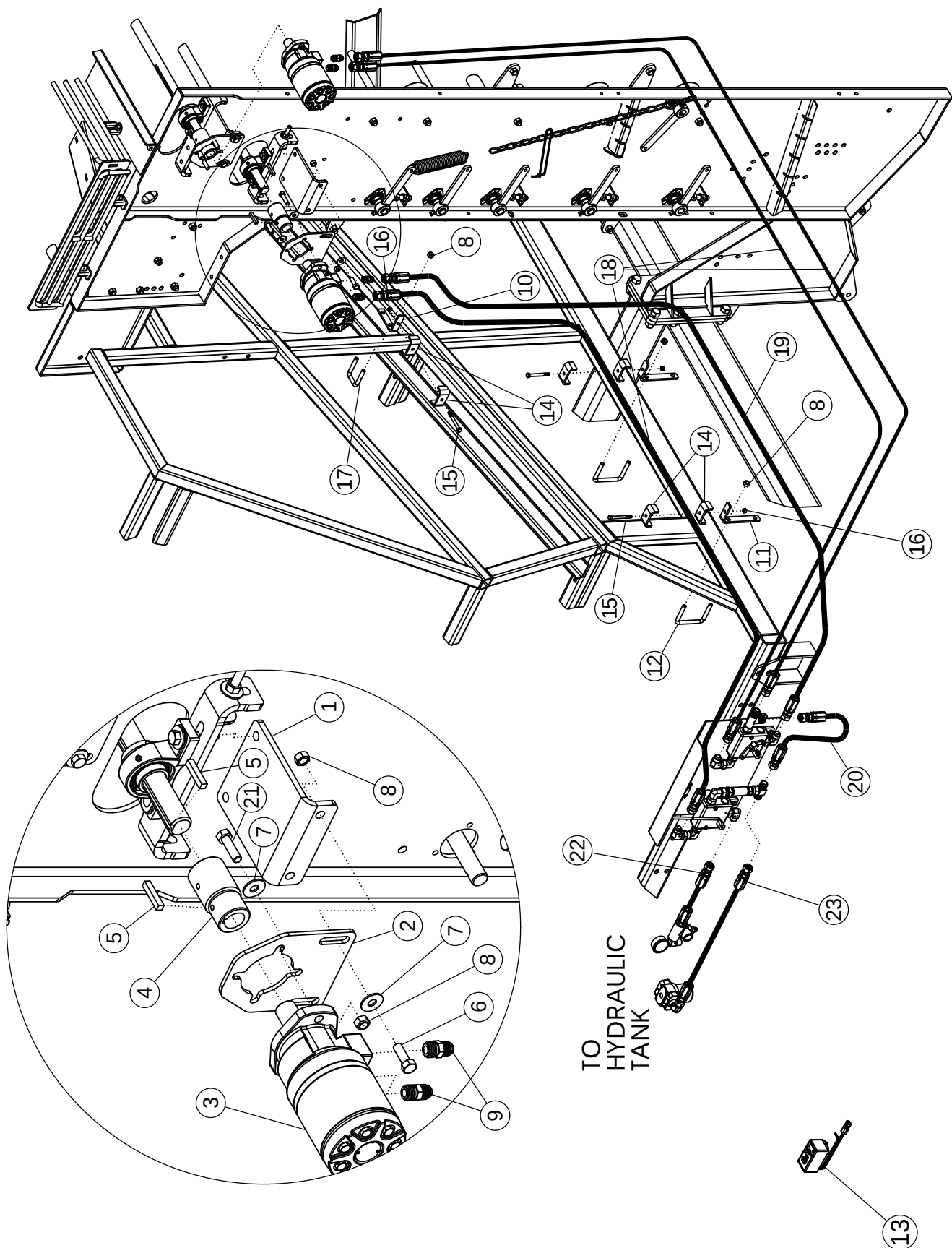


REAR SCRUB: BELTED CHAIN 50 MM INSIDE 56 MM OUTSIDE W/ URETHANE

ITEM	PART NO.	DESCRIPTION	QTY
1	68666	SPROCKET-SPLIT 50MM 14T URTN Ø1.75	2
2	63813	SPROCKET-IDLER 50MM 10T	2
3	62932	PLATE-SHIM .50	10
4	54042	ROLLER-STEP 6"	10
5	1013068	BOLT-HEX: .63 X 6.00 NC GR5 ZP	2
6	1013816	BOLT-HEX: .63 X 5.00 NC GR5 ZP	10
7	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	12
8	53842	BELT-56MM 1/2 X 42 X 156 LPR	1
9	63814	BELT-50MM 1/2 X 42 X 154 LPR	1
10	68667	SPROCKET-56MM 12T URETHANE	2
11	58201	KEY .375 X .375 X 3.000 (NOT SHOWN)	4

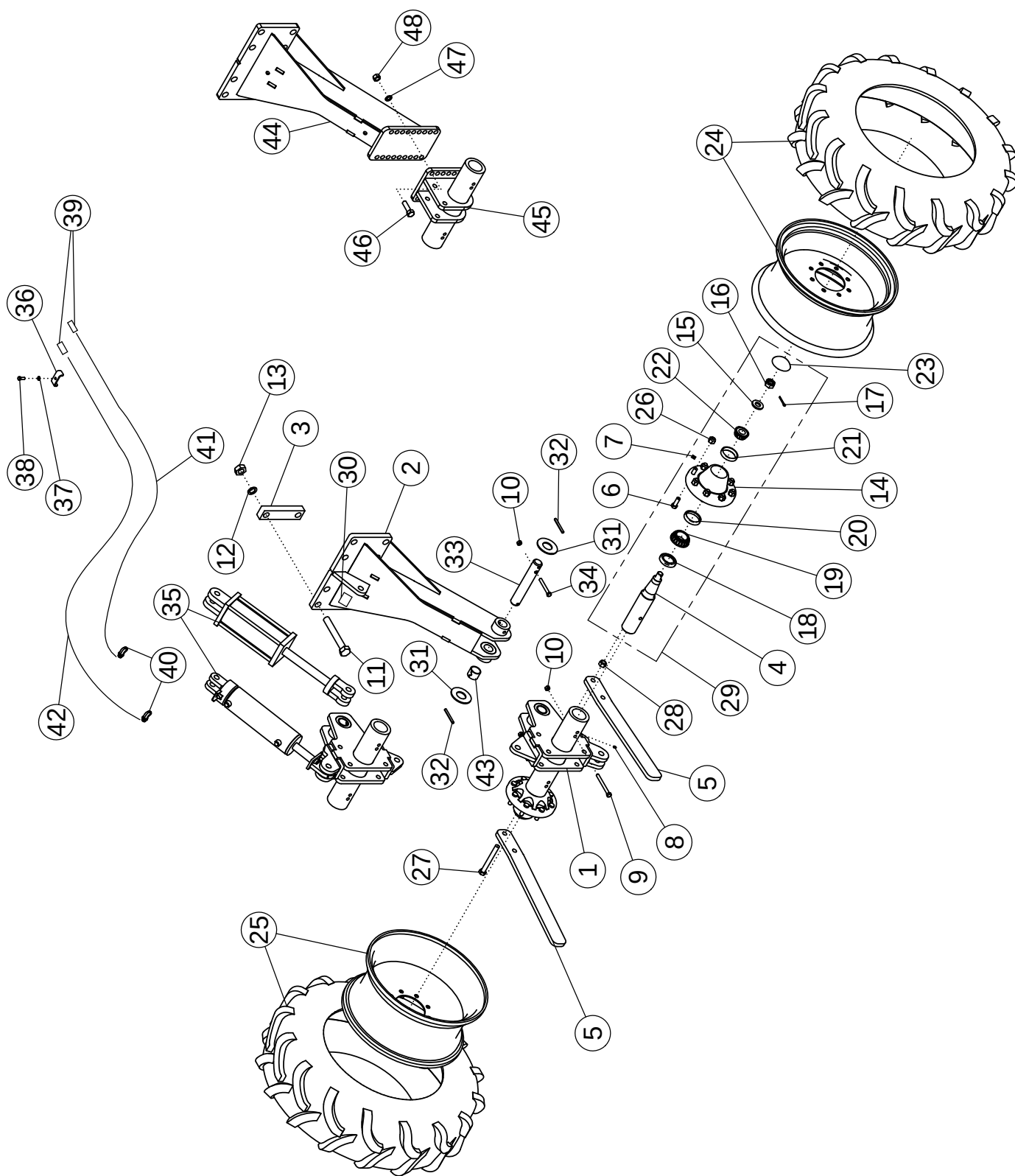
REAR SCRUB: BELTED CHAIN 56 MM INSIDE 50 MM OUTSIDE

ITEM	PART NO.	DESCRIPTION	QTY
1	68651	SPROCKET-SPLIT 56MM 12T Ø1.75	2
2	54824	SPROCKET-IDLER 56MM	2
3	62932	PLATE-SHIM .50	8
4	54042	ROLLER-STEP 6"	10
5	1013068	BOLT-HEX: .63 X 6.00 NC GR5 ZP	4
6	1013816	BOLT-HEX: .63 X 5.00 NC GR5 ZP	8
7	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	12
8	63815	BELT-50MM 1/2 X 42 X 175 LPR	1
9	62141	BELT-56MM 1/2 X 42 X 136 LPR	1
10	68657	SPROCKET-SPLIT 50MM 14T Ø1.750	2
11	50152	KEY .375 X .375 X 2.000 (NOT SHOWN)	4



REAR SCRUB DRIVE: DUAL MOTOR

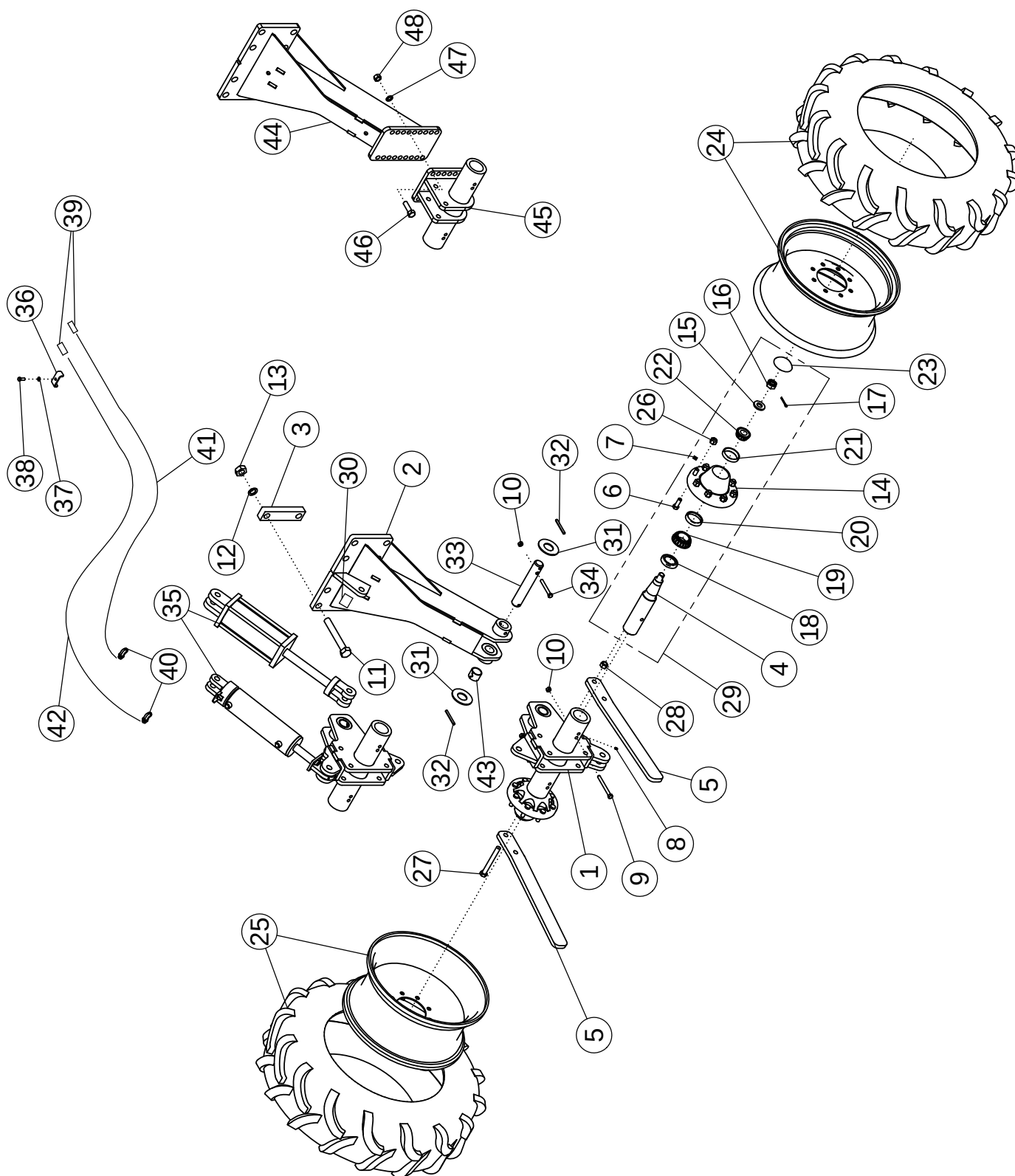
ITEM	PART NO.	DESCRIPTION	QTY
1	68654	PLATE-MOTOR MOUNT	2
2	57843	PLATE-MOTOR HYDRAULIC	2
3	57686	MOTOR-HYDRAULIC 32.3IN^3/REV	2
	57880	SEAL KIT FOR 57686	
4	68663	COUPLING	2
5	50152	KEY .38 X .38 X 2.00	4
6	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	4
7	1014443	WASHER-FLAT: .50 ZP	8
8	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	14
9	59043	FTG-ADAPTER: 10MB-12MJ	4
10	59184	BRACKET-HOSE ZP	1
11	59182	BRACKET-HOSE ZP	2
12	54653	U-BOLT: .50 X 3.25 X 4.00 X 3.25	2
13	68053	KT-ACTUATOR CONTROL & CABLE	1
14	63753	CLAMP-HOSE 3/4" ZP	6
15	58176	BOLT-HEX: .38 X 3.50 NC GR5 ZP	3
16	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	3
17	65658	U-BOLT: .50 X 3.00 X 2.06 X 3.00	1
18	59068	HOSE: .75 X 144 12FJX-12FJX	3
19	59069	HOSE: .75 X 138 12FJX-12FJX	1
20	63473	HOSE: .75 X 19 12FJX-12FJX	1
21	1011608	BOLT-HEX: .50 X 1.75 NC GR5 ZP	4
22	59035	HOSE: .75 X 66 12FJX-12FJX	1
23	59801	HOSE: .75 X 74 12FJX-12FJX	1



STANDARD REAR STRUTS 11.2 X 24

ITEM	PART NO.	DESCRIPTION	QTY
1	300135	WLDMT-MOUNT ADJ 11.2-24 UNIVERSAL	1
2	69204	WLDMT-STRUT LH ADJ 11.2 X 24	1
3	64143	BAR - BOLTING	4
4	52954*	SPINDLE-STANDARD	1
5	59045	SCRAPER	2
6	54393	7600-6 STUD-HUB BOLT	8
7	301490	SELF TAPPING GREASE FITTING	1
8	1011748	ZERK-GREASE: .25 UNF STRAIGHT	1
9	1011618	BOLT-HEX: .50 X 5.00 NC GR5 ZP	2
10	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	10
11	64145	BOLT-HEX: 1.13 X 8.00 NC GR8 ZP	8
12	64147	WASHER-LOCK: 1.13 ZP	8
13	64146	NUT-HEX: 1.13 NC GR2 ZP	8
14	53623*	HUB-WHEEL 8 BOLT	1
15	1030728*	WASHER-SPINDLE: 1.06ID X 2.13OD	1
16	1030726*	NUT-SPINDLE: 1.00 NF NP	1
17	1030797*	PIN-COTTER: .19 X 1.75 NP	1
18	53619*	SEAL	1
19	53621*	BEARING CONE-INNER	1
20	53622*	BEARING CUP-INNER	1
21	52243*	BEARING CUP-OUTER	1
22	53620*	BEARING CONE-OUTER	1
23	53624*	HUB CAP	1
24	56986	TIRE-MNTD: 11.2-24 10 PLY R1 RH	1
	56903	WHEEL W10 X 24 8 BOLT (1.88 POS)	
	56976	TIRE 11.2-24 10 PLY R1	
	68973	TUBE-REPAIR 11.2-24	
25	63992	TIRE-MNTD: 11.2-24 10 PLY R1 LH	1
	56903	WHEEL W10 X 24 8 BOLT (1.88 POS)	
	56976	TIRE 11.2-24 10 PLY R1	
	68973	TUBE-REPAIR 11.2-24	AR
26	53625*	NUT-WHEEL: .63-18NF	8
27	1016718	BOLT-HEX: .75 X 6.50 NC GR5 ZP	2
28	1017000	NUT-TOPLOCK: .75 NC GR5 ZP	2
29	53167	ASSY-HUB & SPINDLE 8-BOLT	2
30	52248	DECAL-CAUTION	1
31	73368	WASHER-FLAT: 1.75 ZP	2
32	73369	ROLL PIN: .38 X 3.50 ZP	2
33	301238	PIN-STRUT REAR ADJ	1
34	1032524	BOLT-HEX: .50 X 4.00 NC GR5 ZP	1

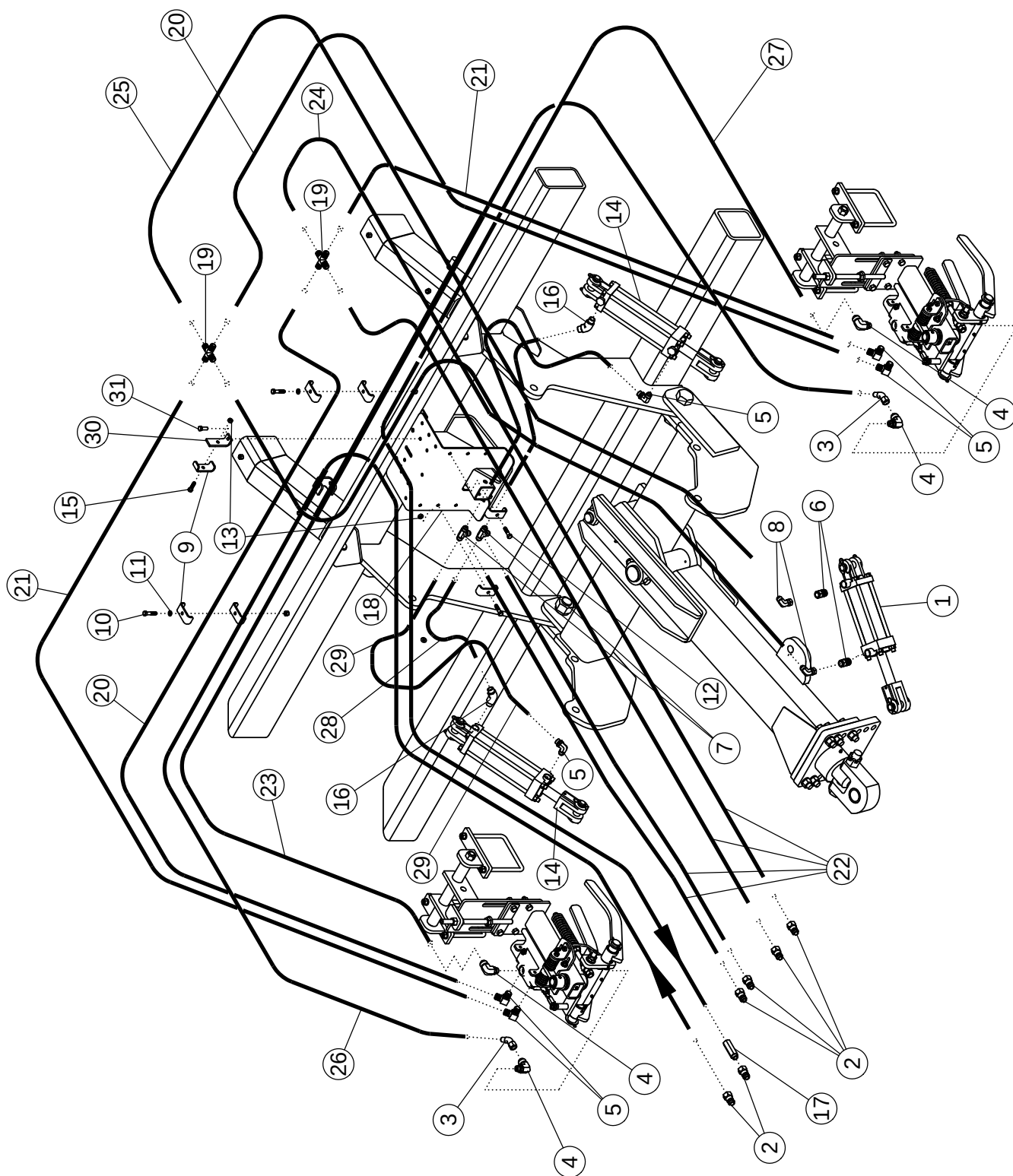
CONTINUE



STANDARD REAR STRUTS (CONTINUED)

ITEM	PART NO.	DESCRIPTION	QTY
35	72950	CYLINDER-HYDRAULIC 4 X 10	1
	301315	SEAL KT-CYL 4 X 8, 4 X 10 3000PSI UNIVERSAL	
	73421	CYLINDER-HYD 4 X 10-3000-0° ADC	
	73629	SEAL KIT FOR 73421	
36	50714	CLAMP .50 ZP	6
37	1011586	WASHER-LOCK: .38 ZP	6
38	1011600	BOLT-HEX: .38 X 1.00 NC GR5 ZP	6
39	36290	PIONEER TIP 8010-15P (#8 ORB)	2
40	58560	FTG-ELBOW: 8MB-8MJ-90	2
41	66596	HOSE: .50 X 320 8FJX-8MB	1
42	67670	HOSE: .50 X 312 8MB-8FJX	1
43	301237	BUSHING-SPRING 2.00 X 1.75 X 1.50	2
44	69206	WLDMT-STRUT RH STD 11.2-24	1
45	57233	WLDMT-MOUNT STANDARD	1
46	1016598	BOLT-HEX: .75 X 2.50 NC GR5 ZP	6
47	1012061	WASHER-LOCK: .75 ZP	6
48	1011620	NUT-HEX: .75 NC GR2 ZP	6

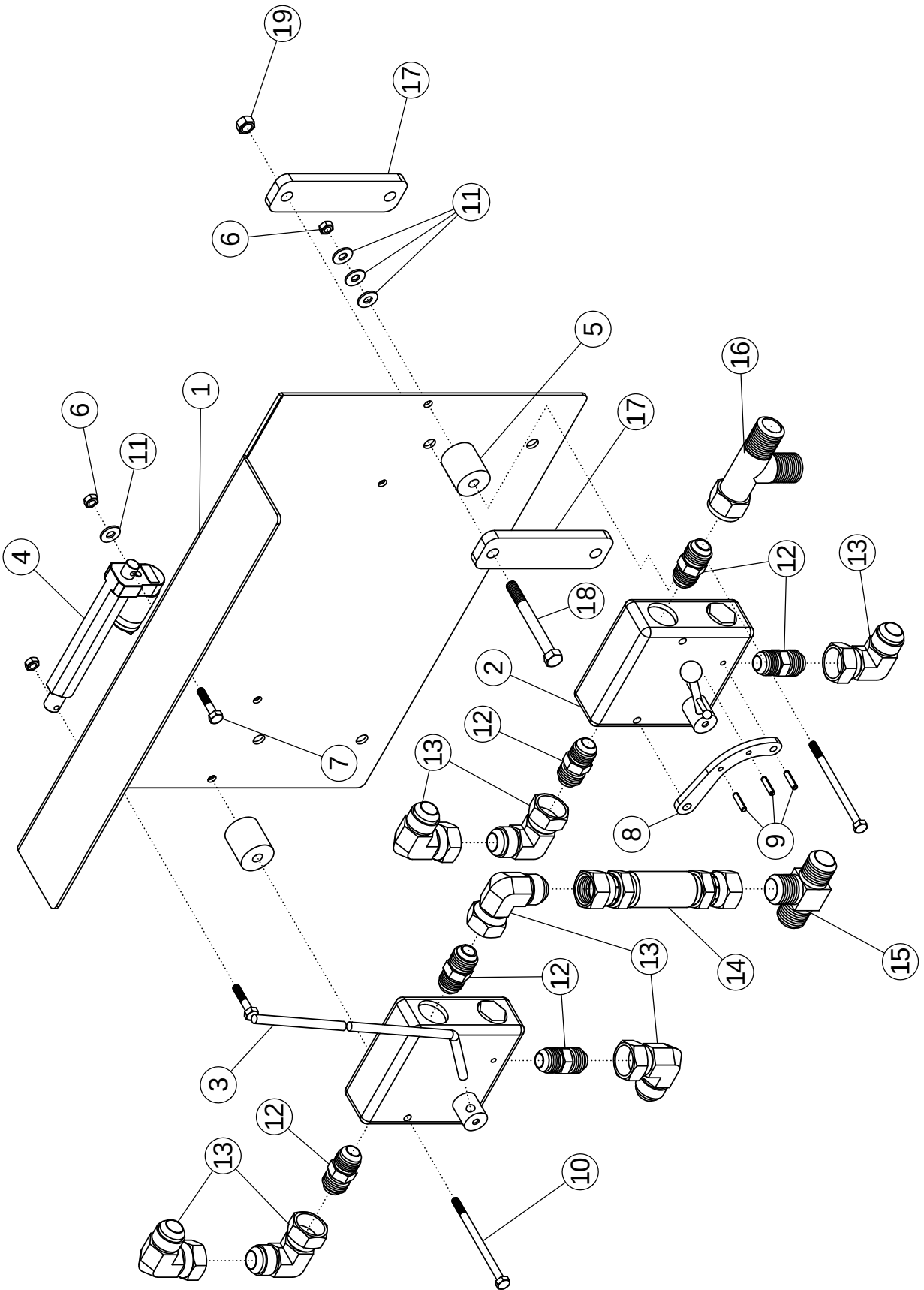
* Items are included in Item 29



DUAL ROWFINDER & HITCH HYDRAULICS

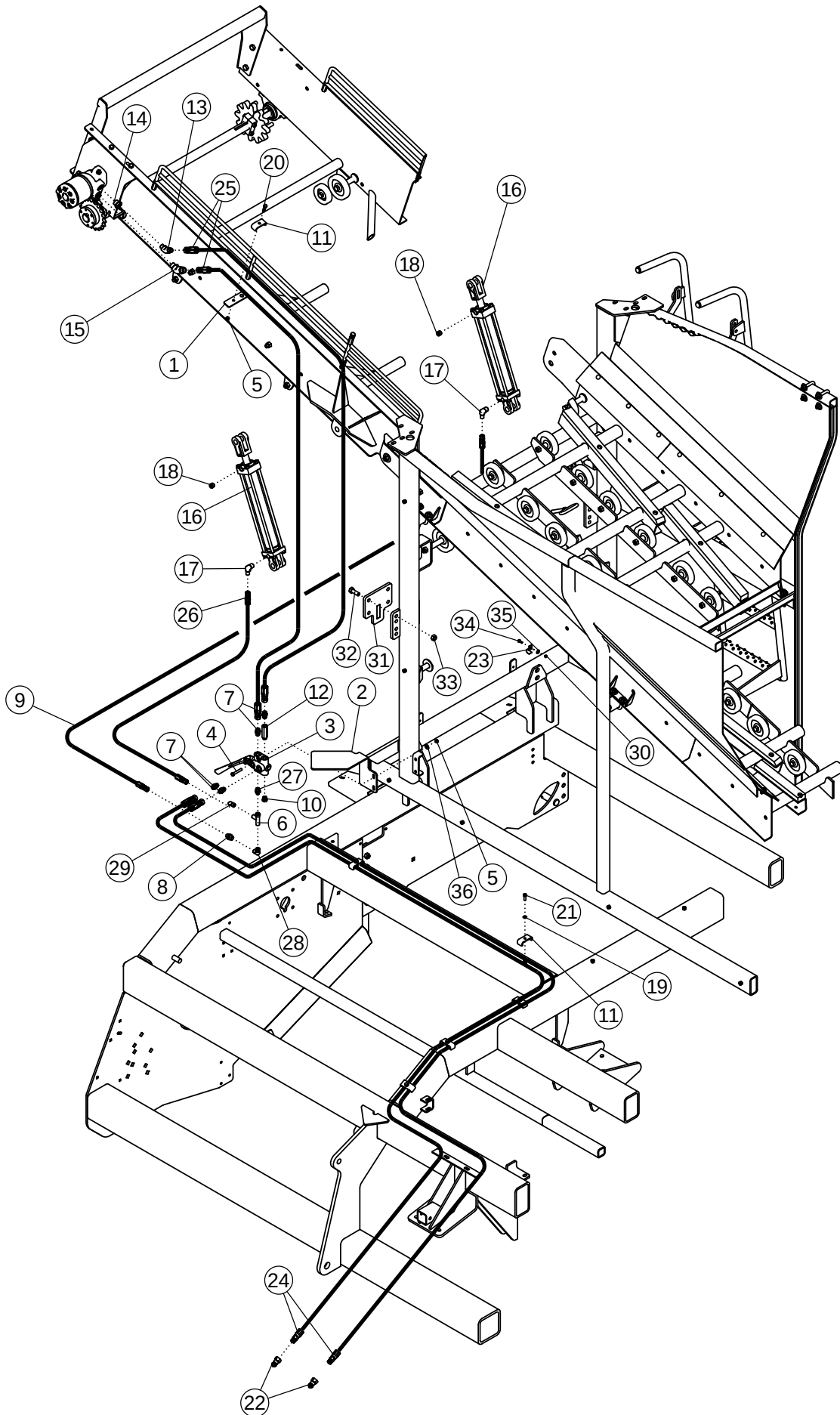
ITEM	PART NO.	DESCRIPTION	QTY
1	58891	CYLINDER-HYDRAULIC 4 X 8" 3000	1
	301315	SEAL KIT FOR 58891	
2	36290	PIONEER TIP 8010-15 #8 ORB	6
3	57663	FTG-ELBOW: 8MJ-8FJX-45	2
4	65901	FTG-ELBOW: 10MB-8MJ-90	4
5	58560	FTG-ELBOW: 8MB-8MJ-90	6
6	56941	FTG-ADAPTER: 8MB-8FJX	2
7	57667	FTG-TEE: 8MJ-8MJ-8MJ	2
8	63017	FTG-ELBOW: 8MJ-8MJ-90	2
9	50714	CLAMP 1/2" ZP	8
10	1011603	BOLT-HEX: .38 X 1.75 NC GR5 ZP	2
11	1011586	WASHER-LOCK: .38 ZP	2
12	1011602	BOLT-HEX: .38 X 1.50 NC GR5 ZP	4
13	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	10
14	62082	CYLINDER-HYDRAULIC 4 X 10" 3000	2
	301315	SEAL KIT FOR 62082	
15	1011601	BOLT-HEX: .38 X 1.25 NC GR5 ZP	2
16	58515	FTG-ELBOW: 8MB-8MJ-45	2
17	300070	VALVE-CHECK: 8MB-8FB FLOW F-->M (FC-08R)	1
18	62883	PLATE-HOSE MOUNT	1
19	68160	FTG-CROSS: 8MJ	2
20	1028860	HOSE: .50 X 102 8FJX-8FJX	2
21	1024421	HOSE: .50 X 090 8FJX-8FJX	2
22	300055	HOSE: .50 X 100 8MB-8FJX	4
23	58378	HOSE: .50 X 182 8FJX-8FJX	1
24	64087	HOSE: .50 X 070 8FJX-8FJX	1
25	57012	HOSE: .50 X 058 8FJX-8FJX	1
26	300066	HOSE: .50 X 198 8FJX-8MB	1
27	300039	HOSE: .50 X 184 8MB-8FJX	1
28	57677	HOSE: .50 X 021 8FJX-8FJX	2
29	57676	HOSE: .50 X 031 8FJX-8FJX	2
30	68180	PLATE-HOSE MOUNT	2
31	1011600	BOLT-HEX: .38 X 1.00 NC GR5 ZP	2

****IMPORTANT**** ITEM 17 (PN: 300070-CHECK VALVE) MUST BE INSTALLED AS SHOWN PER THE DIAGRAM, TO PREVENT PREMATURE ROWFINDER VALVE FAILURE.



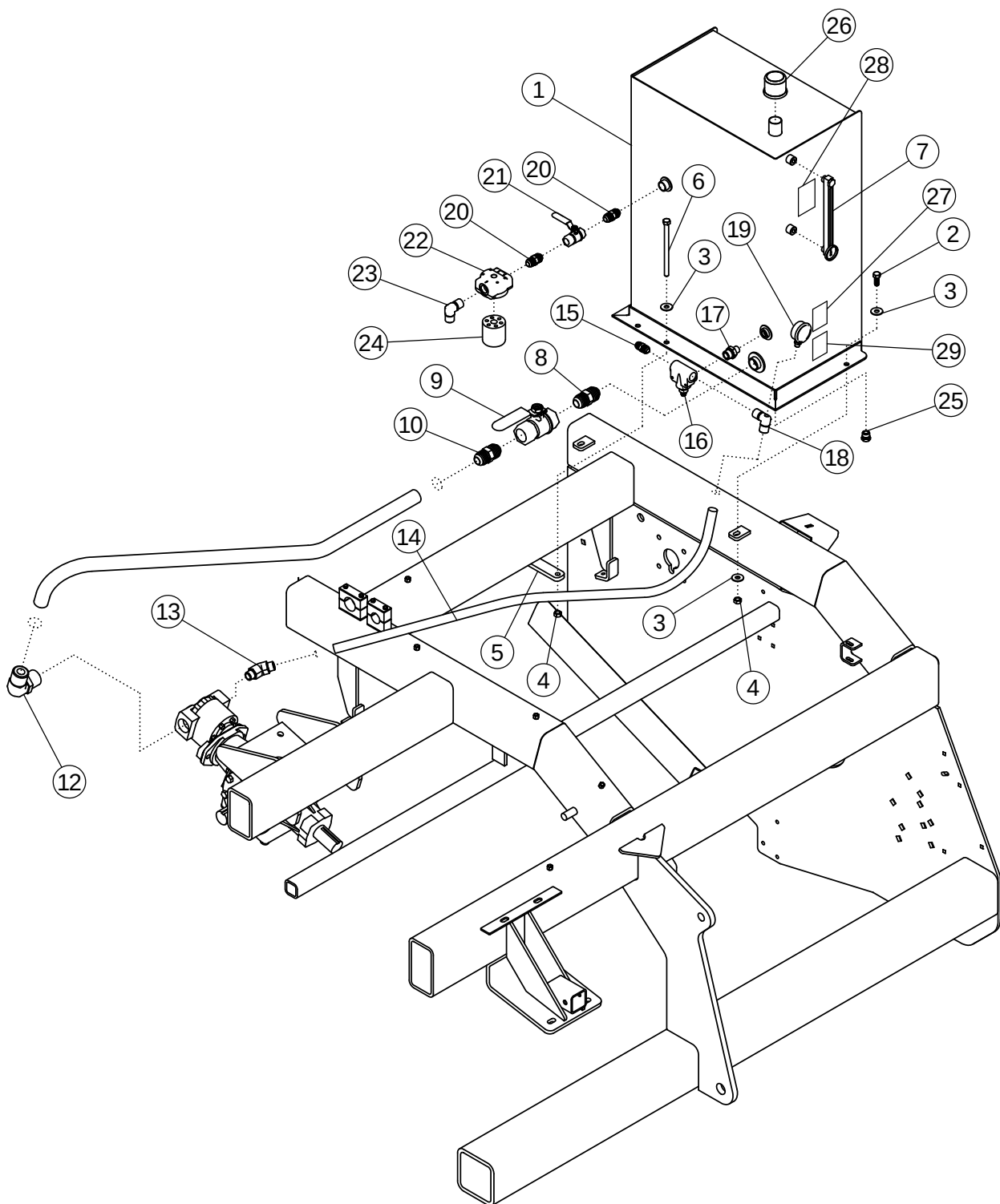
VALVE GROUP: DUAL MOTOR SCRUB

ITEM	PART NO.	DESCRIPTION	QTY
1	68092	WLDMT-BRACKET FLOW CONTROL	1
2	58985	VALVE-FLOW CONTROL- 3/4" FP	2
	64414	SEAL KIT FOR 58985	
3	59524	WLDMT-ARM FLOW CONTROL Z.P.	1
4	59633	ACTUATOR-12VDC 4" STROKE	1
5	59463	SPACER	4
6	1030946	NUT-TOPLOCK: .25 NC GR5 ZP	6
7	1013940	BOLT-HEX: .25 X 1.25 NC GR5	1
8	59206	BRACKET-FLOW CONTROL ZP	1
9	54314	PIN-ROLL .19 X .75 ZP	3
10	1030776	BOLT-HEX: .25 X 4.00 NC GR5	4
11	1020416	WASHER-FLAT: .25 ZP	15
12	59042	FTG-ADAPTER: 12MP-12MJ	6
13	59041	FTG-ELBOW: 12MJ-12FJX 90	7
14	63471	ASSY-TUBE LINE .75 X 5.25 0-0	1
15	58986	FTG-TEE: 12MJ-12MJ-12MJ	1
16	59888	FTG-TEE: 12MJ-12FJX-12MJ	1
17	59881	BRACKET-BOLT PLATE	4
18	58176	BOLT-HEX: .38 X 3.50 NC GR5 ZP	4
19	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	4



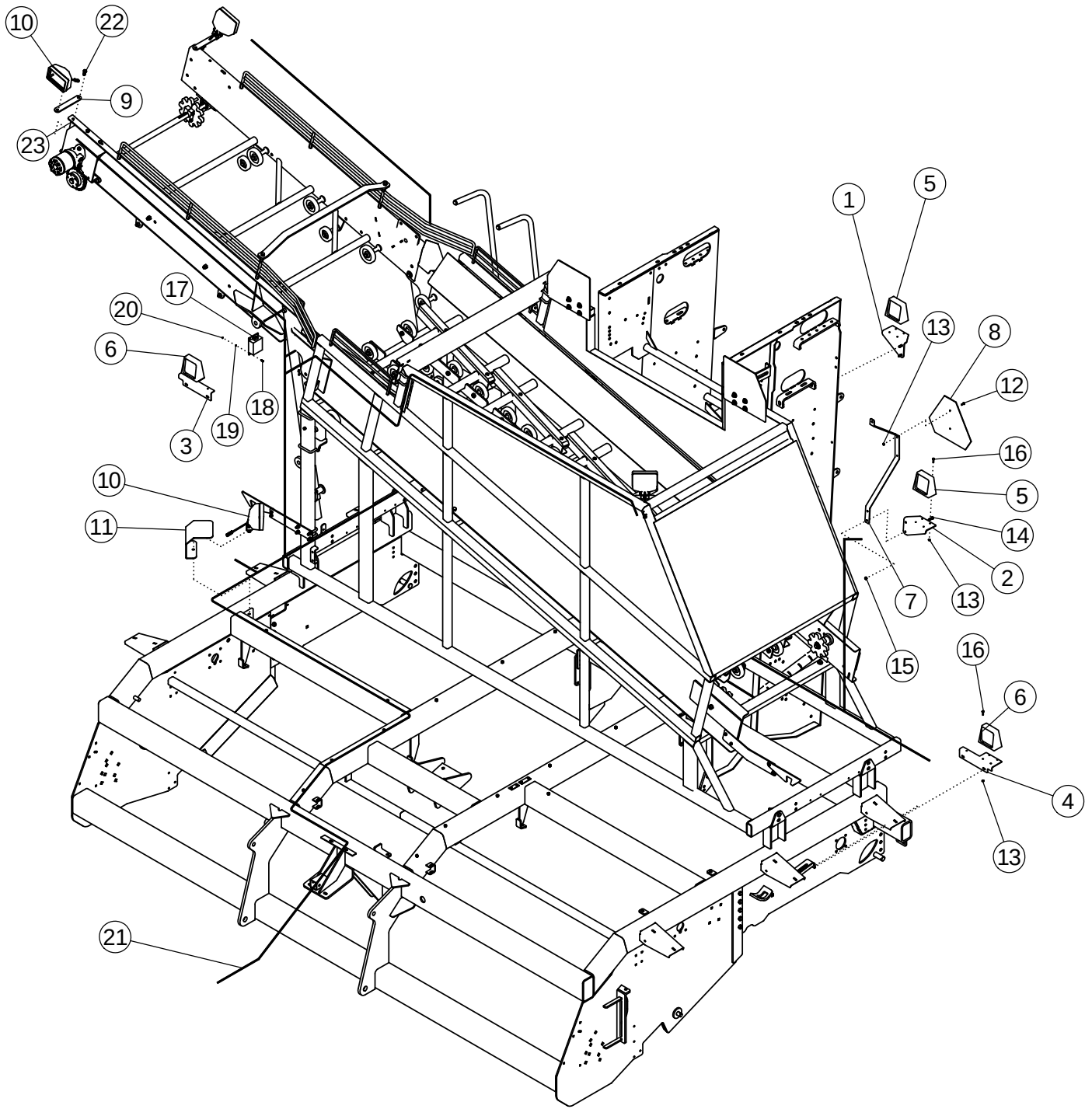
TANK HYDRAULICS

ITEM	PART NO.	DESCRIPTION	QTY
1	54825	BRACKET-HOSE ZP	2
2	62904	GUARD-SELECTOR VALVE	1
3	58470	VALVE-SELECTOR	1
4	59390	BOLT-HEX: .38 X 2.25 NC GR5 ZP	2
5	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	4
6	56231	FTG-TEE: 6MJ-6FJX-6MJ	1
7	56226	FTG-ADAPTER: 8MB-8MJ	4
8	300072	FITTING-RESTRICTOR (6MJ-6FJ R 1/16)	1
9	68163	HOSE: .38 X 96 6FJX-6FJX	1
10	56190	FTG-PLUG: 8MB	1
11	50714	CLAMP 1/2" ZP	10
12	300070	VALVE-CHECK: 8MB-8FB FLOW F-->M	1
13	58515	FTG-ELBOW: 8MB-8MJ-45	1
14	300069	FTG-ADAPTER: 8FB-10MB	1
15	56229	FTG-ELBOW: 10MB-8MJ-45	1
16	58889	CYLINDER-HYD 2.5 X 16	2
17	58557	FTG-ELBOW: 8MB-6MJ 90	2
18	58547	FTG-PLUG: 8MB BREATHER	2
19	1011586	WASHER-LOCK: .38 ZP	6
20	1011602	BOLT-HEX: .38 X 1.50 NC GR5 ZP	2
21	1011600	BOLT-HEX: .38 X 1.00 NC GR5 ZP	6
22	36290	PIONEER TIP 8010-15P (#8 ORB)	2
23	50779	HOSE-CLAMP	2
24	1015804	HOSE: .50 X 240 8FJX-8MB	2
25	56235	HOSE: .50 X 155 8FJX-8FJX	2
26	63897	HOSE: .38 X 32 6FJX-6FJX	1
27	66624	FTG-ADAPTER: 6MJ-8MB	1
28	57897	FTG-ELBOW: 6MJ-6FJX-90	1
29	301538	FTG-ELBOW: 6MJ-6FJX-45	1
30	1030946	NUT-TOPLOCK: .25 NC GR5 ZP	2
31	301298	WLDMT-CYLINDER LUG	2
32	1013918	BOLT-HEX .63 X 1.750 NC GR5 ZP	8
33	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	8
34	1011595	BOLT-HEX: .25 X .75 NC GR5 ZP	2
35	1020416	WASHER-FLAT: .25 ZP	2
36	1011828	WASHER-FLAT .38 ZP	2



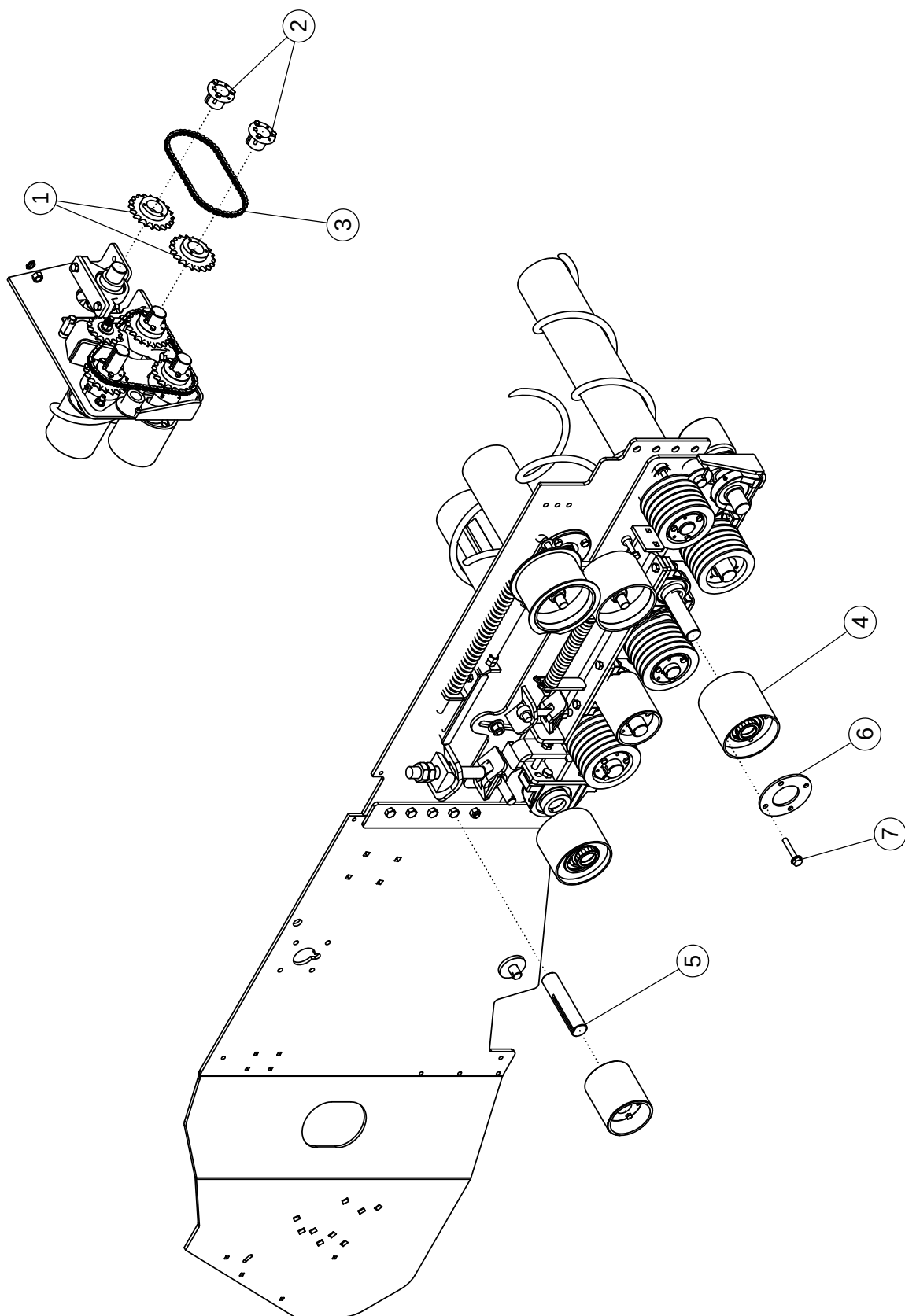
HYDRAULIC TANK

ITEM	PART NO.	DESCRIPTION	QTY
1	58079	HYDRAULIC TANK-PAINTED	1
2	1011606	BOLT-HEX: .50 X 1.25 NC GR5 ZP	2
3	1014443	WASHER-FLAT: .50 ZP	6
4	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	4
5	58204	BAR - BOLTING	1
6	1032514	BOLT-HEX: .50 X 7.50 NC GR5 ZP	2
7	58914	GAUGE-LEVEL & TEMP	1
8	58978	FTG-ADAPTER: 20MP-20MP	1
9	58979	VALVE-BALL: 20FP-20FP	1
10	62209	FTG-ADAPTER: 20MP-20MJ	1
11	301554	HOSE: 1.25 X 078 20FJX-20FJX	1
12	58980	FTG-ELBOW: 24MB-20MJ-90	1
13	62212	FTG-ELBOW: 16MB-12MJ-45	1
14	301555	HOSE: .75 X 172 12FJX-12FJX	1
15	59042	FTG-ADAPTER: 12MP-12MJ	1
16	58190	VALVE-RELIEF	1
17	58466	FTG-ADAPTER: 12MP-8MP	1
18	58983	FTG-ELBOW: 12MP-12MJ-90 W/.25" FP	1
19	62518	GAUGE-PRESSURE: 1/4"MP 3000 PSI	1
20	58196	FTG-ADAPTER: 12MP-12MP	2
21	59165	VALVE-BALL 3/4FP - 3/4FP	1
22	58690	FILTER HEAD	1
23	59044	FTG-ELBOW: 12MP-12MJ-90	1
24	58691	FILTER-HYDRAULIC	1
25	55718	FTG-PLUG: 8MB	1
26	58197	CAP-FILLER	1
27	62964	DECAL-WARNING	1
28	64428	DECAL-HYD TANK SPECS	1
29	64429	DECAL-WARNING BALL VALVE	1



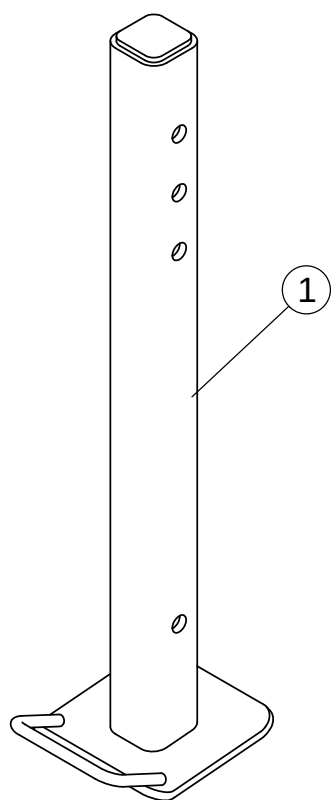
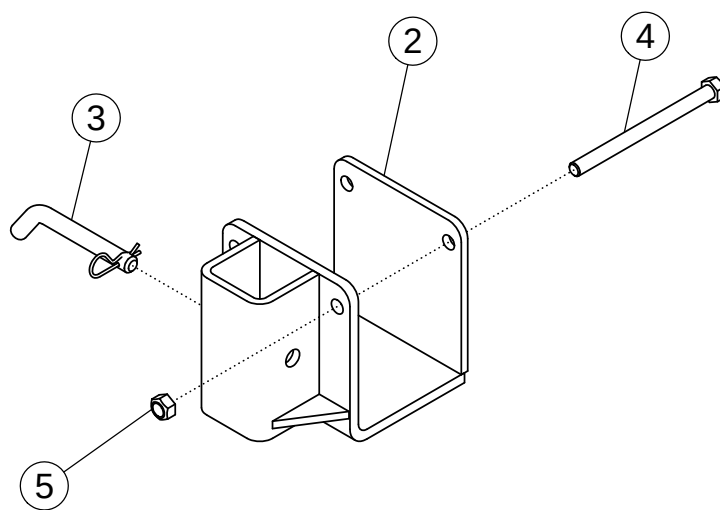
LIGHT KIT

ITEM	PART NO.	DESCRIPTION	QTY
1	64236	BRACKET-LIGHT RH RED	1
2	64235	BRACKET-LIGHT LH RED	1
3	64175	BRACKET RH	1
4	64176	BRACKET LH	1
5	65953	LAMP-RED TAIL	2
6	65954	LAMP-AMBER TAIL	2
7	64290	MOUNT-SMV SIGN	1
8	65329	SIGN-SMV ASAE	1
9	57168	LIGHT BRACKET	2
10	62900	ASSY - LIGHT FLOOD W/CON	4
11	62894	GUARD-GRABROLL LIGHT	1
12	1011595	BOLT-HEX: .25 X .75 NC GR5 ZP	2
13	1030946	NUT-TOPLOCK: .25 NC GR5 ZP	18
14	1011601	BOLT-HEX: .38 X 1.25 NC GR5 ZP	4
15	1016999	NUT-TOPLOCK .375 NC GR5 ZP	4
16	1013423	BOLT-HEX: .25 X 1.00 NC GR5 ZP	16
17	65341	MODULE-INTERFACE	1
18	0100615	BOLT: .19 X .75 NC GR5 ZP	4
19	1012061	WASHER-LOCK: .19 ZP	4
20	1011588	NUT-HEX: .19 NC GR2 ZP	4
21	64283	HARNESS-HARVESTER	1
22	1011606	BOLT-HEX: .50 X 1.25 NC GR5 ZP	2
23	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	2
24	1013122	TIE-CABLE, NYLON 14.00" (NOT SHOWN)	40
25	62833	CLAMP-ADHESIVE BACKED CABLE (NOT SHOWN)	8
26	1011600	BOLT-HEX: .38 X 1.00 NC GR5 ZP (NOT SHOWN)	1
27	64047	ANGLE-GUARD (NOT SHOWN)	2



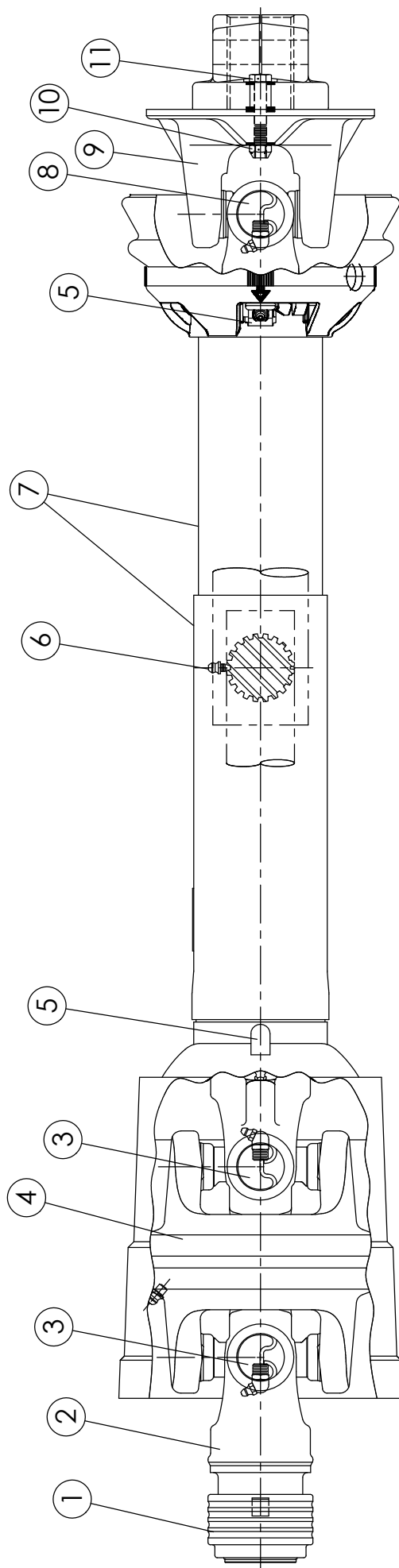
REVERSE #4 CLEANING ROLL #62107 (OPTIONAL)

ITEM	PART NO.	DESCRIPTION	QTY
1	53649	SPROCKET H60-P20	2
2	53641	HUB P1 1.75 (WITH KEY)	2
3	62110	CHAIN-ROLLER 60H-1R-045	1
4	301821	ASSY-REVERSE PULLEY 8R W/LOCK COLLAR	1
5	62108	SHAFT-STUB REVERSE #4	1
6	301718	PLATE-REVERSE GRABROLL COVER	1
7	301936	BOLT-FLG: .50 X 2.50 NC GR5 ZPLOCK	4
8	301937	WASHER-STAR: .50 ZP (NOT SHOWN)	8



HARVESTER STAND #63397 (OPTIONAL)

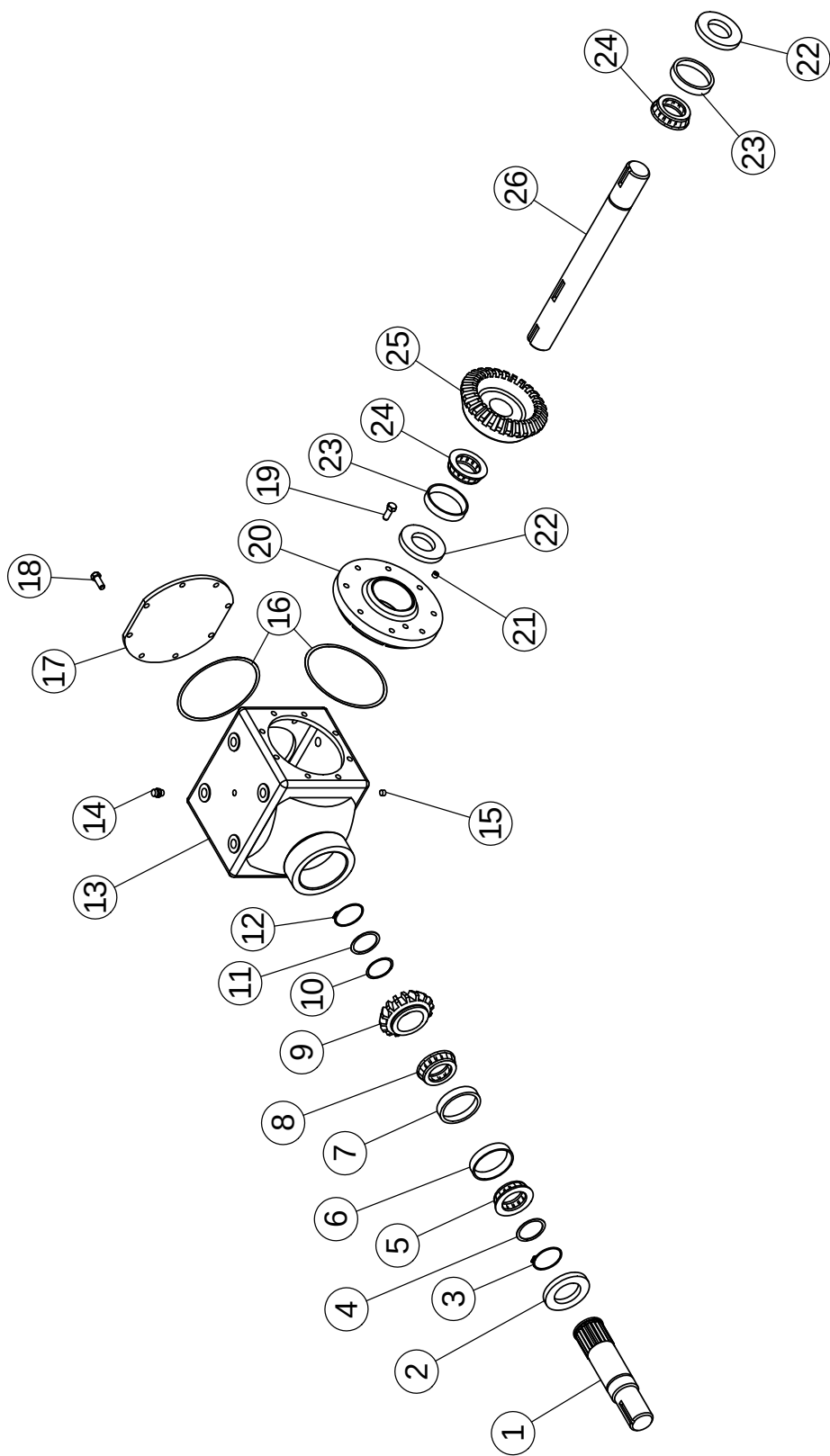
ITEM	PART NO.	DESCRIPTION	QTY
1	63382	WLDMT-STAND SUPPORT	1
2	63377	WLDMT-STAND MOUNT	1
3	63407	PIN-BENT	1
4	1018957	BOLT-HEX: .63 X 8.00 NC GR5 ZP	2
5	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	2



PTO CV DRIVELINE #301575

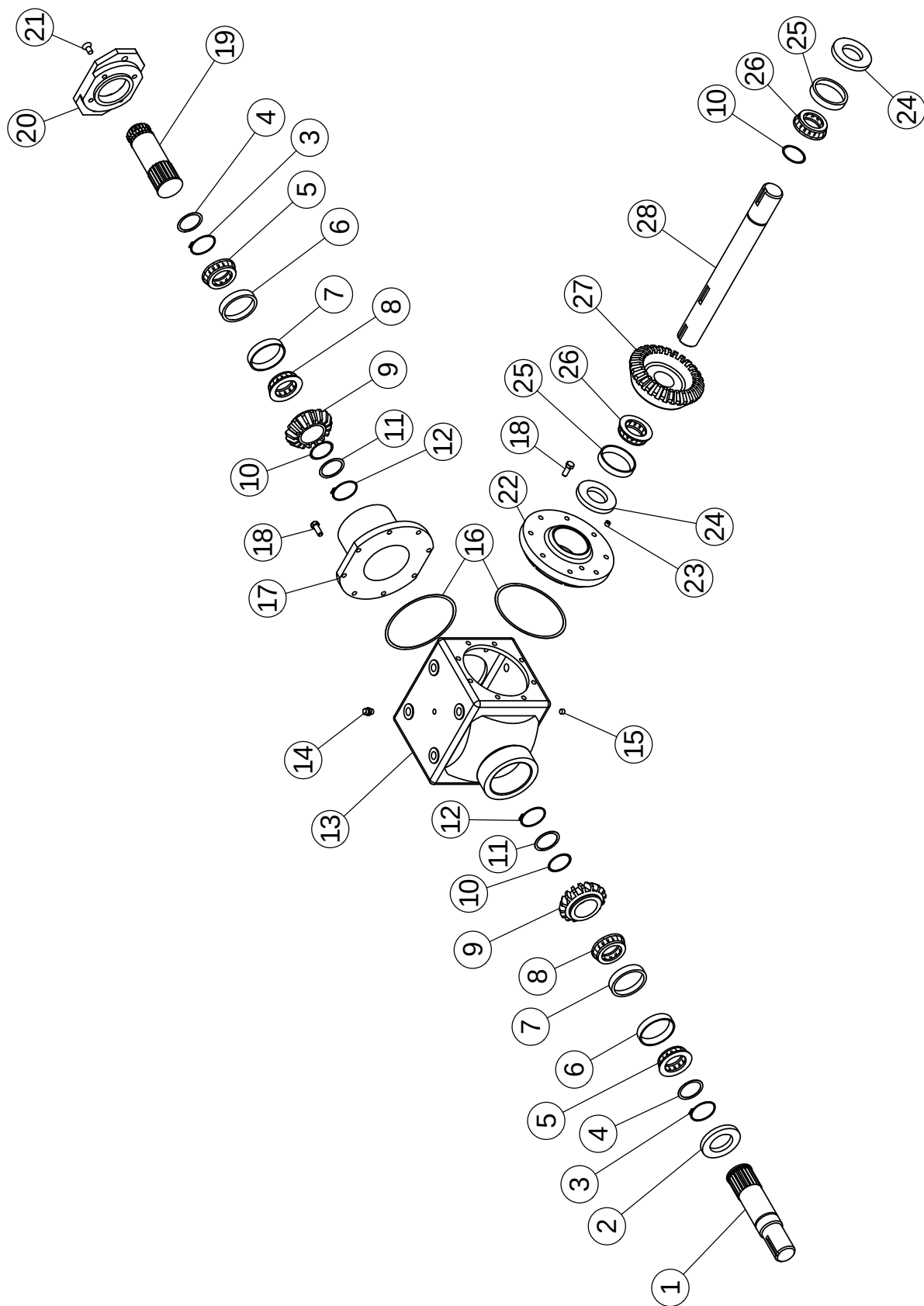
1.375" - 21 SPLINE

ITEM	PART NO.	DESCRIPTION	QTY
1	62122	KT-SAFETY SLIDE LOCK REPAIR 1.375"	1
2	301824	YOKE ASSY-SAFETY SLIDE LOCK 1.375" CAT 6 CV	1
3	301841	KT-CROSS & BEARING CAT 6	2
4	305904	HOUSING-CV CENTER ASSY CAT 6	1
5	64398	KT-NYLON REPAIR UNIVERSAL	2
6	54161	ZERK-DRIVE LUBE FTG (PRESSED IN)	4
7	301559	GUARD SET-CV PTO HRV MAX 90" EXT.	1
8	54172	KT-CROSS & BEARING 35E SERIES	1
9	57286	ASSY-BALL SHEAR HRV	1
10	1030700	NUT-TOPLOCK: .31 NC GR5 ZP	1
11	1011285	BOLT-HEX: .31 X2.00 NC GR5 ZP	1



GEARBOX (1.81:1) #63846 (PRIMARY)

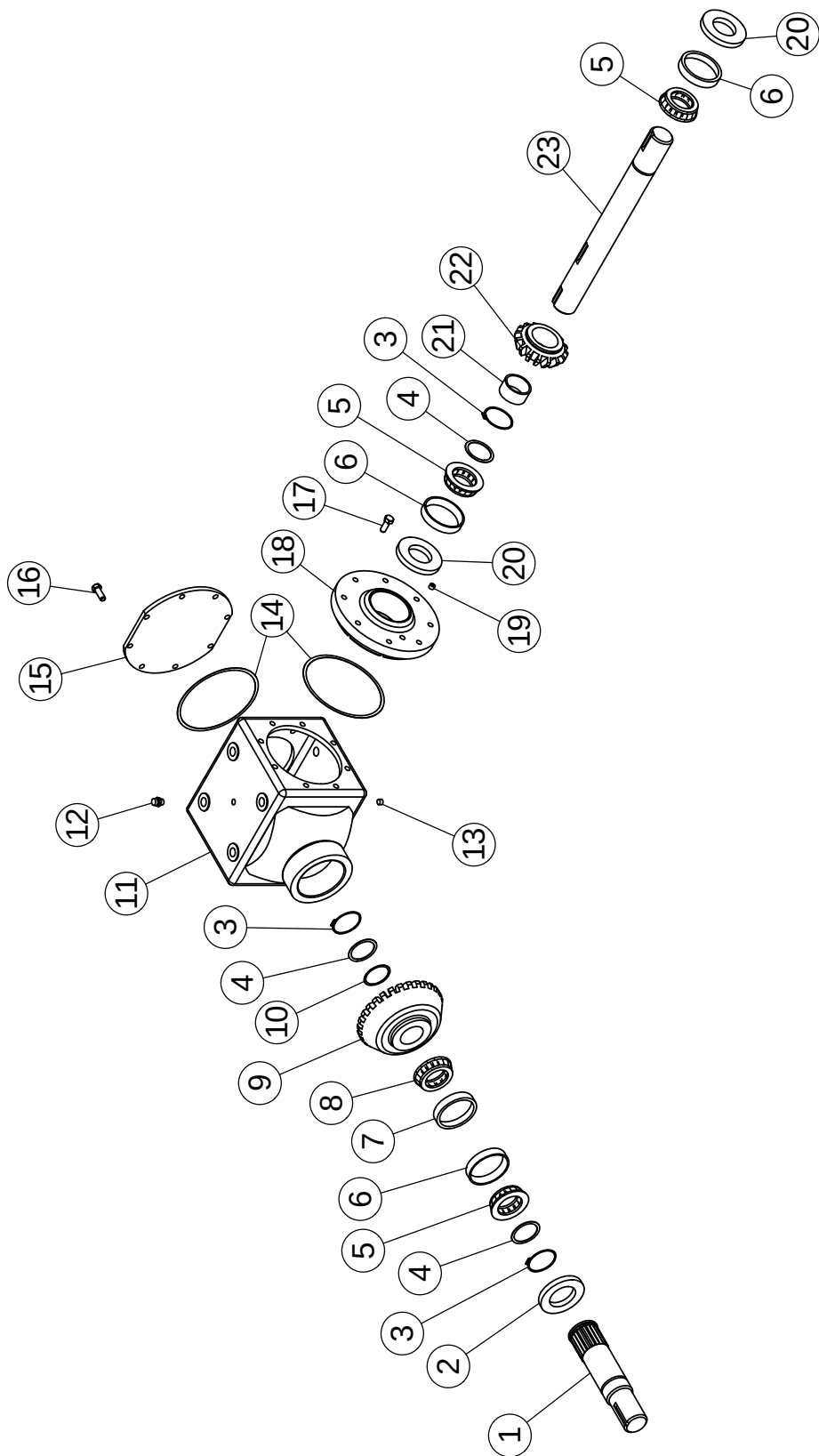
ITEM	PART NO.	DESCRIPTION	QTY
1	62721	QUILL SHAFT	1
2	62722	SEAL: 2.00 X 3.263	1
3	62724	SNAP RING	1
4	62723	WASHER 2.00 X .134	1
5	62725	BEARING CONE	1
6	62726	BEARING CUP	1
7	62727	BEARING CUP	1
8	62728	BEARING CONE	1
9	62729	PINION-16 TOOTH	1
10	62730	SHIM: 1.75 X .007	1
11	62731	WASHER 1.75 X .179	1
	68599	WASHER 1.75 X .135	
12	62732	SNAP RING	1
13	62733	CASE-900 SERIES	1
14	64408	VENT PLUG: .50 NPT (SQ. HD.)	1
15	62735	PLUG: .50 NPT	1
16	62736	SHIM-COVER	2
17	64434	PLATE	1
18	1011599	BOLT-HEX: .38 X .75 NC GR5 ZP	8
19	62738	BOLT-HEX: .38 X 1.00 NC GR5 NP	8
20	62742	COVER-OPEN .375 NPT	1
21	62743	PLUG: .38 NPT	1
22	62744	OIL SEAL: 1.75 X .313	2
23	62745	BEARING CUP	2
24	62746	BEARING CONE	2
25	64410	GEAR-29 TOOTH	1
26	64409	THRU SHAFT	1



GEARBOX (1.81:1) #62396

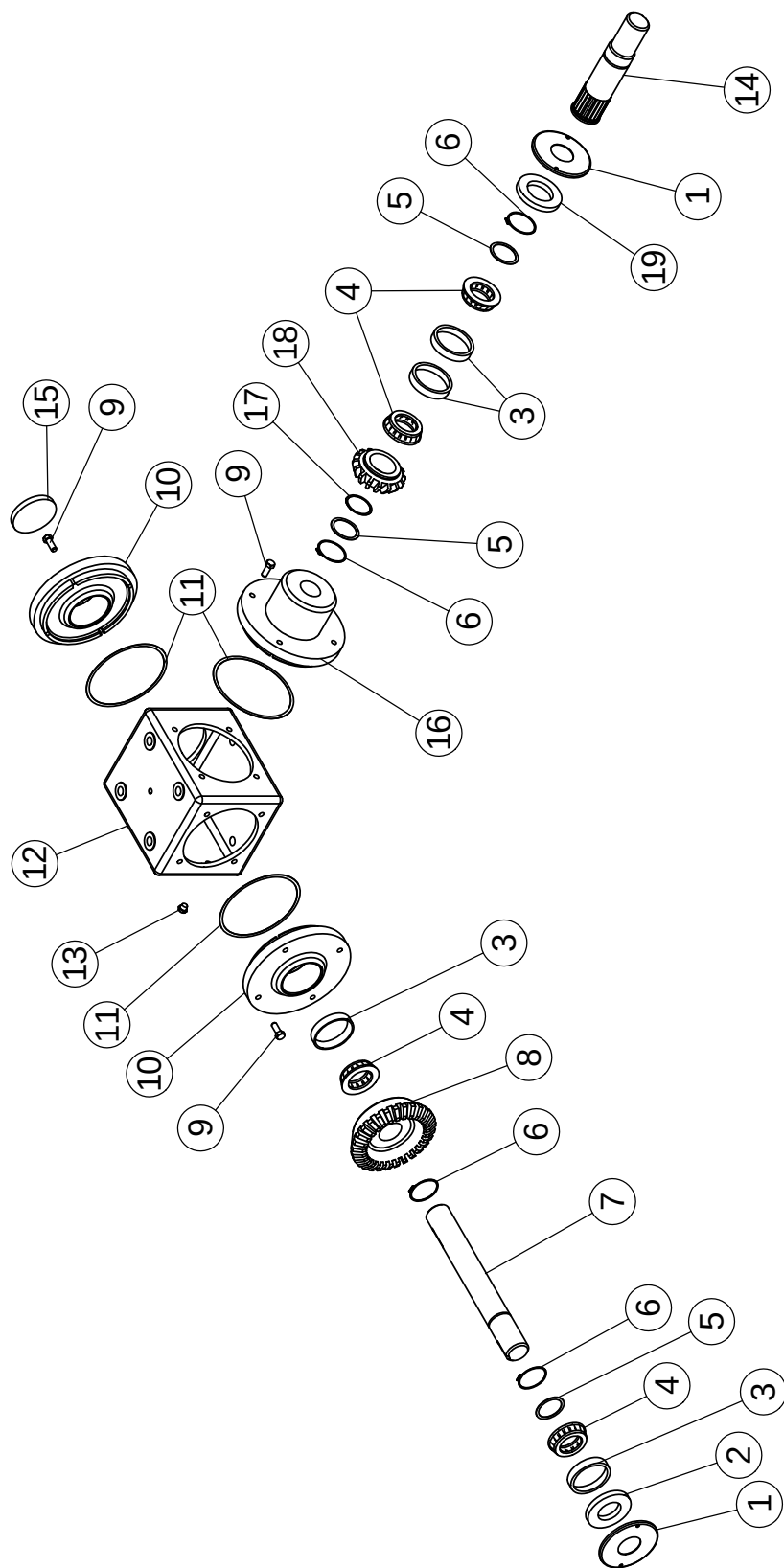
(PRIMARY: ONBOARD OPTION)

ITEM	PART NO.	DESCRIPTION	QTY
1	62721	QUILL SHAFT	1
2	62722	SEAL: 2.00 - 3.26	1
3	62724	SNAP RING	2
4	62723	WASHER 2.00 X .13	2
5	62725	BEARING CONE	2
6	62726	BEARING CUP	2
7	62727	BEARING CUP	2
8	62728	BEARING CONE	2
9	62729	PINION-16 TOOTH	2
10	62730	SHIM: 1.75 X .007	3
11	62731	WASHER 1.75 X .179	2
	68599	WASHER 1.75 X .135	
12	62732	SNAP RING	2
13	62733	CASE-900 SERIES	1
14	64408	VENT PLUG: .50 NPT (SQ. HD.)	1
15	62735	PLUG: .50 NPT	1
16	62736	SHIM-COVER	2
17	62737	QUILL HOUSING	1
18	62738	BOLT-HEX: .38 X 1.00 NC GR5 NP	16
19	62739	QUILL SHAFT	1
20	62740	FLANGE: 'SAE B' -2.00 BOLT	1
21	62741	SFHCS: .38 X .75 NC GR5	4
22	62742	COVER-OPEN .38 NPT	1
23	62743	PLUG: .38 NPT	1
24	62744	OIL SEAL: 1.75 X .31	2
25	62745	BEARING CUP	2
26	62746	BEARING CONE	2
27	64410	GEAR-29 TOOTH	1
28	64409	THRU SHAFT	1



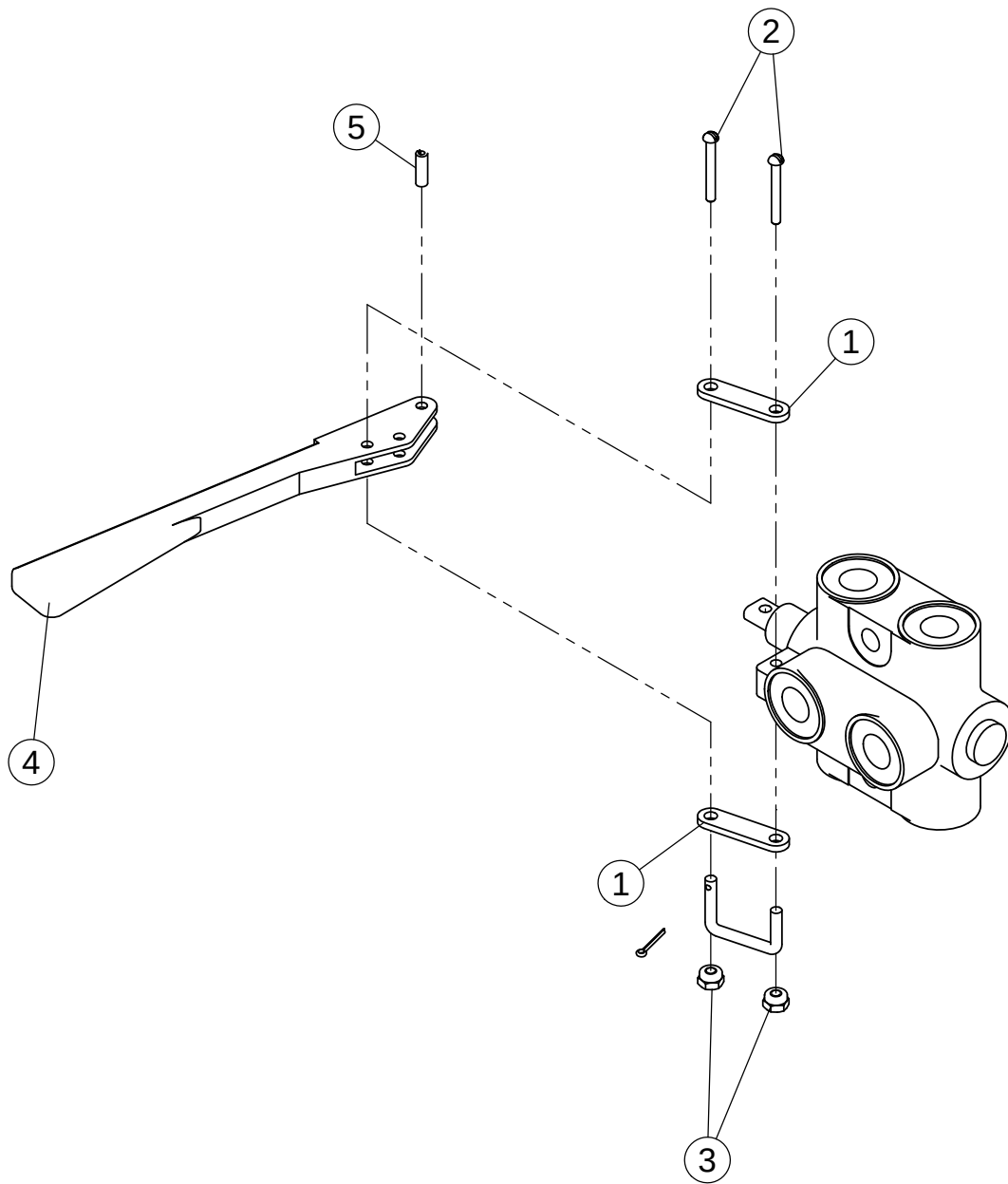
GEARBOX (1.35:1) #63847 (SECONDARY)

ITEM	PART NO.	DESCRIPTION	QTY
1	64435	QUILL SHAFT	1
2	64436	OIL SEAL	1
3	62732	SNAP RING	3
4	62731	WASHER 1.75 X .179	3
	68599	WASHER 1.75 X .135	
5	62746	BEARING CONE	3
6	62745	BEARING CUP	3
7	62727	BEARING CUP	1
8	64443	BEARING CONE	1
9	64444	GEAR-27 TOOTH	1
10	62730	SHIM: 1.75 X .007	1
11	62733	CASE-900 SERIES	1
12	64445	VENT PLUG: .50 NPT	1
13	62735	PLUG: .50 NPT	1
14	62736	SHIM-COVER	2
15	64434	PLATE	1
16	1011599	BOLT-HEX: .38 X .75 NC GR5 ZP	8
17	62738	BOLT-HEX: .375 X 1.00 NC GR5 NP	8
18	62742	COVER-OPEN .375 NPT	1
19	62743	PLUG: .375 NPT	1
20	62744	OIL SEAL: 1.75 X .313	2
21	64446	SPACER TUBE	1
22	64447	PINION-20T	1
23	64448	CROSS SHAFT	1



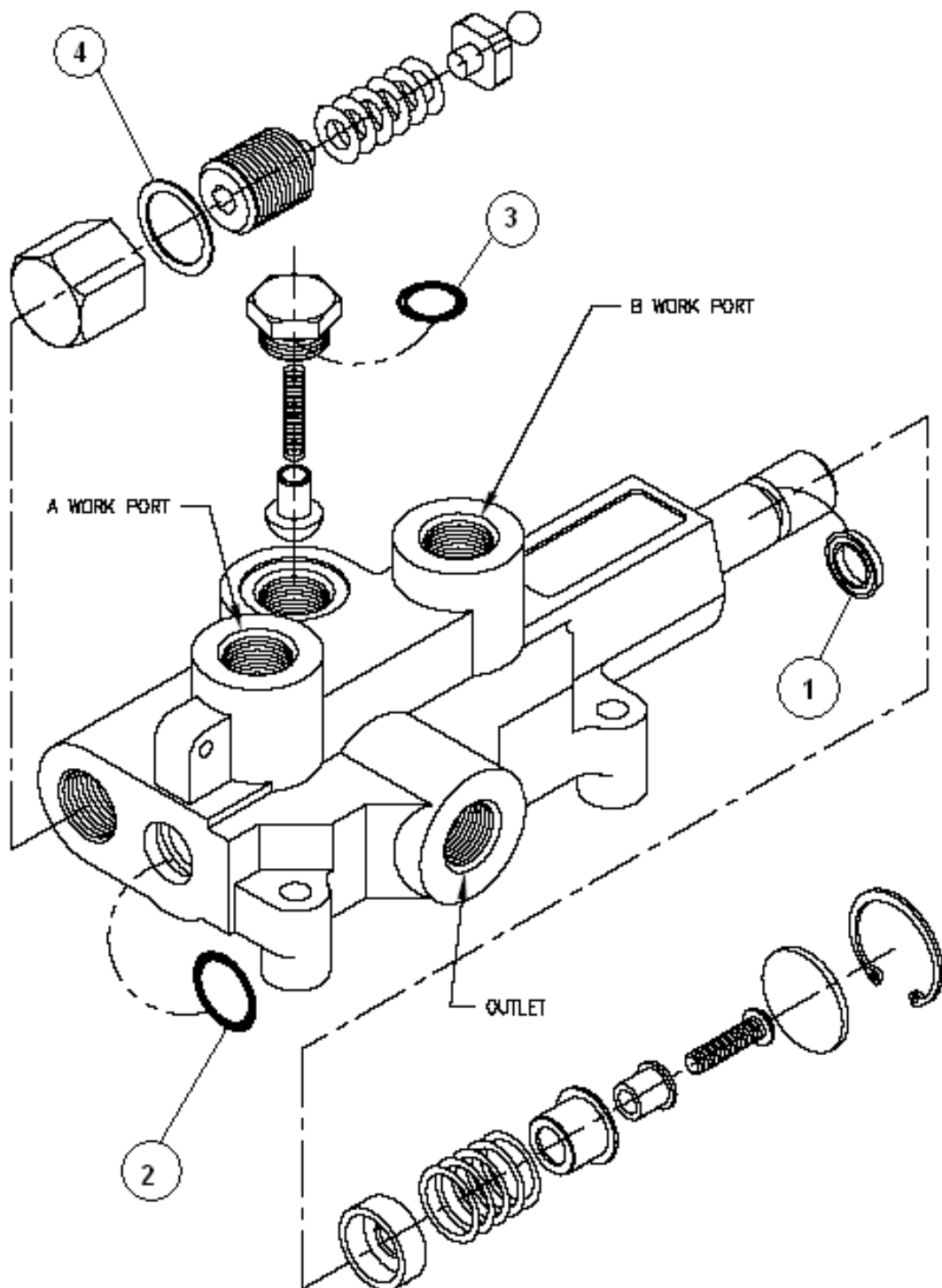
GEARBOX (1:1.35) # 63848 (REAR SCRUB)

ITEM	PART NO.	DESCRIPTION	QTY
1	64332	SHIELD	2
2	64449	OIL SEAL: 1.375 - 2.375	1
3	64450	BEARING CUP	4
4	64451	BEARING CONE	4
5	64452	WASHER: 2.00 X .179	3
6	64453	SNAP RING	4
7	64454	CROSS SHAFT	1
8	64455	GEAR-23 TOOTH	1
9	62738	BOLT-HEX: .38 X 1.00 NC GR5 NP	12
10	64456	COVER-OPEN	2
11	64457	SHIM-COVER	3
12	64458	CASE-M600-3 PORT	1
13	64333	T-VENT PLUG: .25 NPT (SQ. HD.)	1
14	64464	PINION SHAFT	1
15	64459	EXPANSION PLUG	1
16	64460	COVER	1
17	64461	SHIM: 1.375 X .007	1
18	64462	PINION-17T	1
19	64463	OIL SEAL: 1.375 - 2.562	1



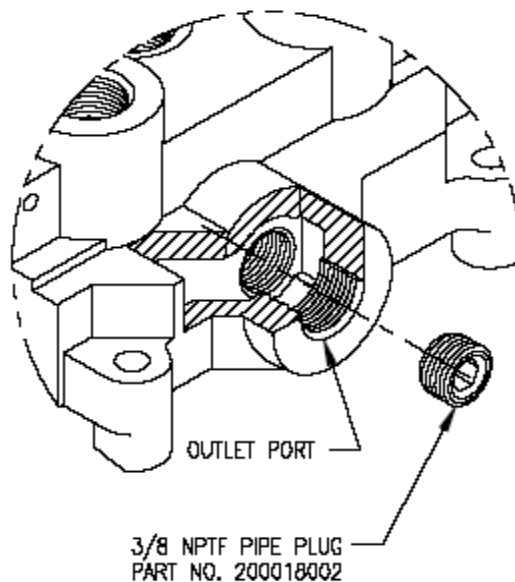
SELECTOR VALVE #58470

ITEM	PART NO.	DESCRIPTION	QTY
	64432	QUAD RING SEAL KIT	2
	58470-1	HANDLE KIT	1
1	68060	PLATE-TAB SELECTOR VALVE ZP	2
2	1011303	SCREW-MACH RND SLT: #10-24 X 1.25	2
3	65712	NUT-NYLOCK: 10-24 GR2 SS	2
4		HANDLE	1
5		SPRING PIN	1



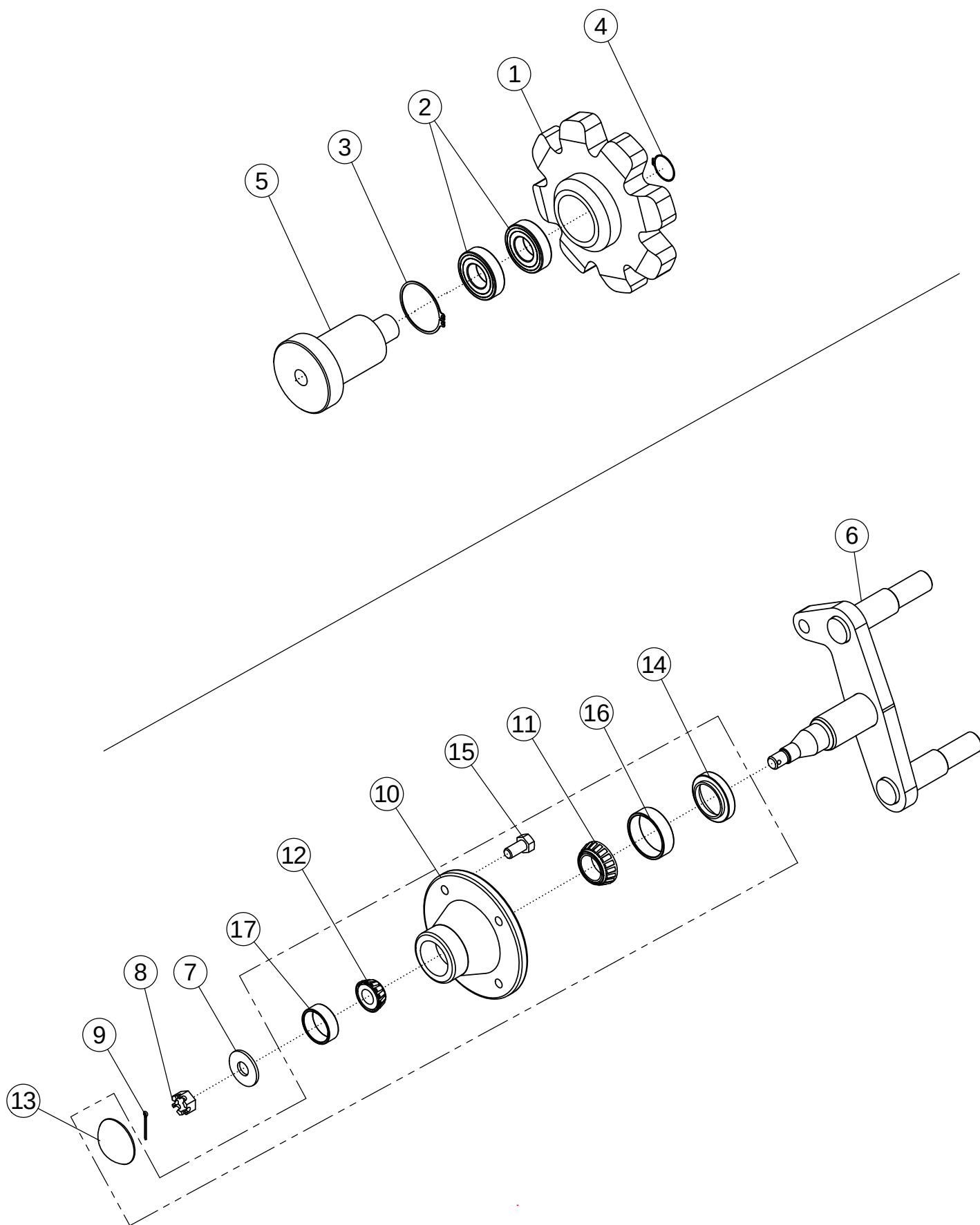
ROW FINDER VALVE #301150

ITEM	PART NO.	DESCRIPTION	QTY
	62757	SEAL KIT	
1		U-CUP	1
2		O-RING	1
3		O-RING	1
4		ALUMINUM WASHER	1



OPEN CENTER TO CLOSED CENTER CONVERSION

THIS FEATURE ALLOWS AN OTHERWISE OPEN CENTER VALVE TO BE CONVERTED TO CLOSED CENTER OPERATION. AS SHOWN ABOVE, A 3/8 NPTF PIPE PLUG IS INSTALLED IN THE BOTTOM OF THE OUTLET PORT TO BLOCK OPEN CENTER PASSAGE. A PIPE THREAD SEALANT SHOULD BE USED. THIS FEATURE IS STANDARD ON ALL VALVES WITH 3/4 NPTF INLET AND OUTLET PORTS. THE PIPE PLUG IS INCLUDED WITH THESE MODELS. DISCARD THE PIPE PLUG IF THE VALVE IS USED ON AN OPEN CENTER APPLICATION.



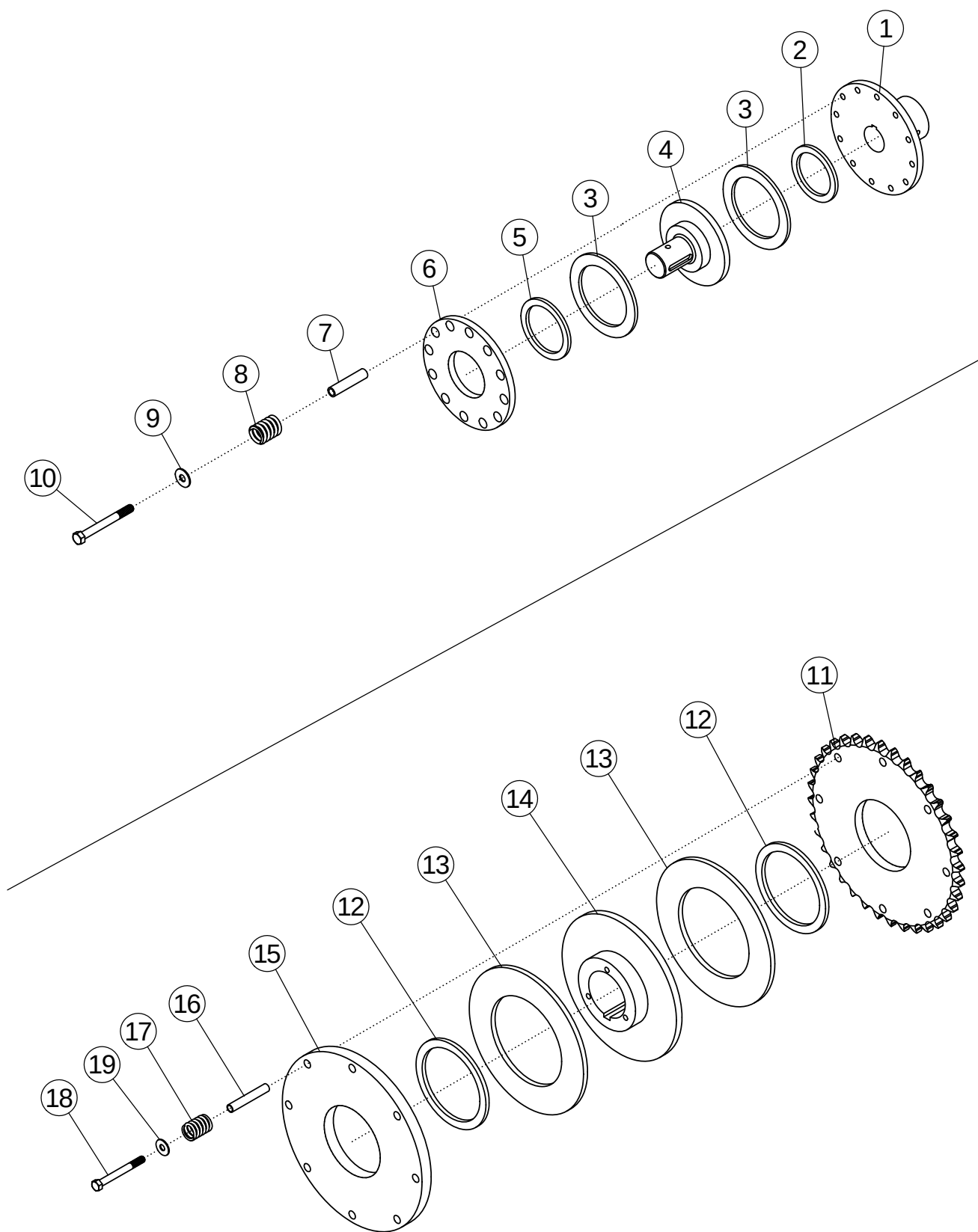
SPROCKET #54824

ITEM	PART NO.	DESCRIPTION	QTY
1	56893	SPROCKET 56MM 8T	1
2	54108	BEARING 2"	2
3	54151	SNAP RING SR11	1
4	54154	SNAP RING SR3	1
5	56892	STUB SHAFT	1

BELT TIGHTENER #56422

ITEM	PART NO.	DESCRIPTION	QTY
6	56421	WLDMT - SPINDLE	1
7	1013623	BUSHING-MACH: .63 NP	2
8	1013625	NUT-HEX: SLOT .63 NF GR5 ZP	1
9	1013626	PIN-COTTER: .16 X 1.25 ZP	1
10	1015157*	HUB-MACHINING	1
11	52245*	BEARING CONE-INNER	1
12	1013620*	CONE-BEARING	1
13	1013622*	HUB CAP	1
14	1029527*	SEAL	1
15	54646*	BOLT-LUG .50 X 1.00	4
16	1012360*	CUP-BEARING: LM 67010	1
17	1013268*	CUP-BEARING: LM 11910	1
18	56951	ASSY-HUB	1

*Items are included in item 18



SLIP CLUTCH (IN-LINE) #57926

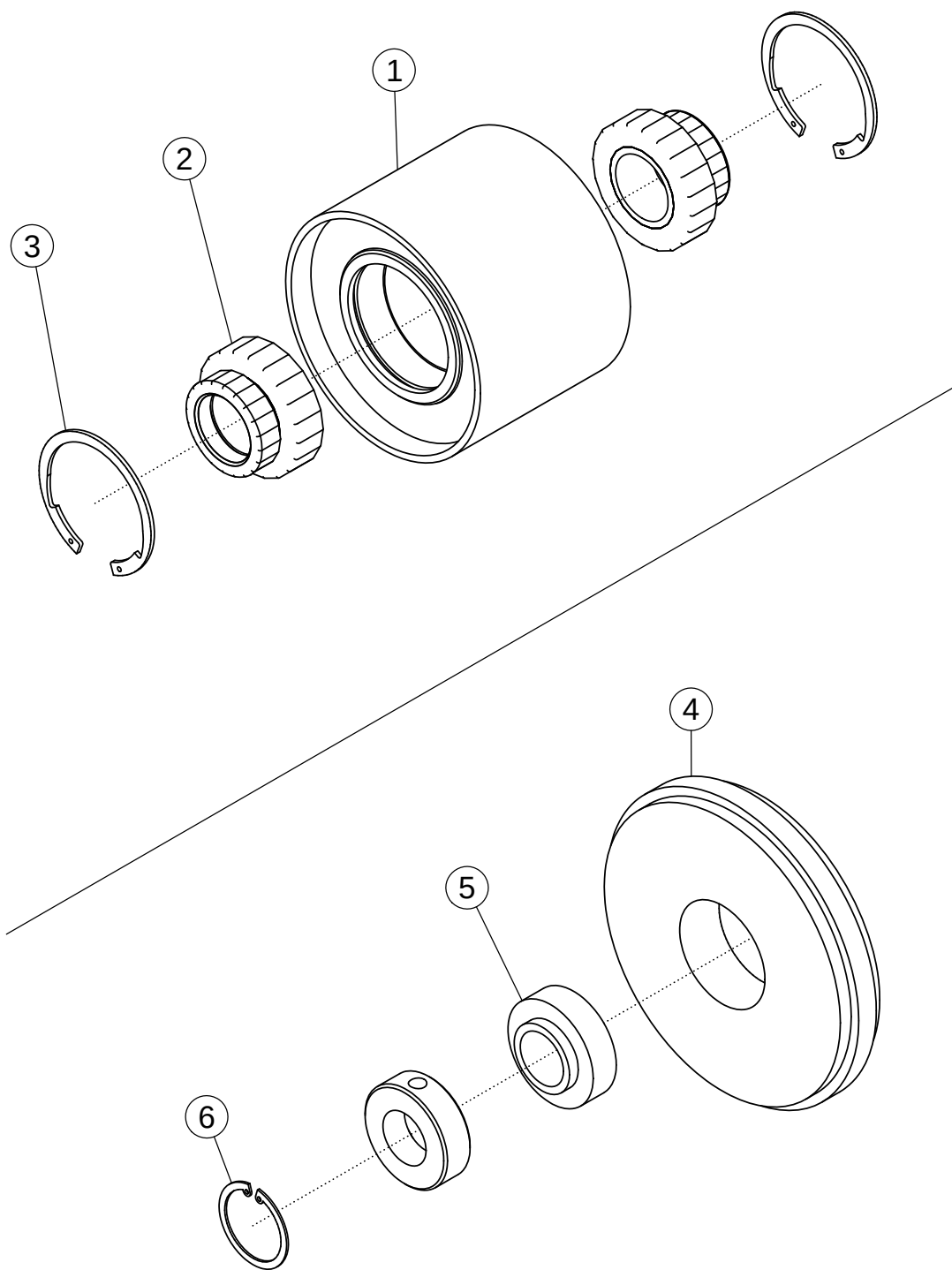
ITEM	PART NO.	DESCRIPTION	QTY
1	58168	HUB-DRIVE	1
2	58169	BUSHING-BRONZE	1
3	58170	DISC-FIBER	2
4	58171	HUB-SLIP CLUTCH	1
5	58172	BUSHING-BRONZE	1
6	58173	PLATE-SLIP CLUTCH	1
7	301701	TUBE-SLIP CLUTCH (2.38)	6
8	58174	SPRING-SLIP CLUTCH	6
9	1011828	WASHER-FLAT: .38 ZP	6
10	58176	BOLT-HEX: .38 X 3.50 NC GR5 ZP	6

SLIP CLUTCH/SPOCKET #57993

ITEM	PART NO.	DESCRIPTION	QTY
11	58177	SPROCKET	1
12	58207	BUSHING-BRONZE	2
13	58215	DISC-FIBER	2
14	58209	HUB-CLUTCH	1
15	58211	PLATE-SLIP CLUTCH	1
16	58213	TUBE-SLIP CLUTCH (2.870")	8
17	58174	SPRING-SLIP CLUTCH	8
18	58176	BOLT-HEX: .38 X 3.50 NC GR5 ZP	8
19	1011828	WASHER-FLAT: .38 ZP	8

SLIP CLUTCH/SPOCKET #58335

ITEM	PART NO.	DESCRIPTION	QTY
11	58566	SPROCKET	1
12	58208	BUSHING-BRONZE	2
13	58216	DISC-FIBER	2
14	58210	HUB-CLUTCH	1
15	58212	PLATE-SLIP CLUTCH	1
16	301701	TUBE-SLIP CLUTCH (2.38)	6
17	58174	SPRING-SLIP CLUTCH	6
18	1013239	BOLT-HEX: .38 X 3.00 NC GR5 ZP	6
19	1011828	WASHER-FLAT: .38 ZP	6



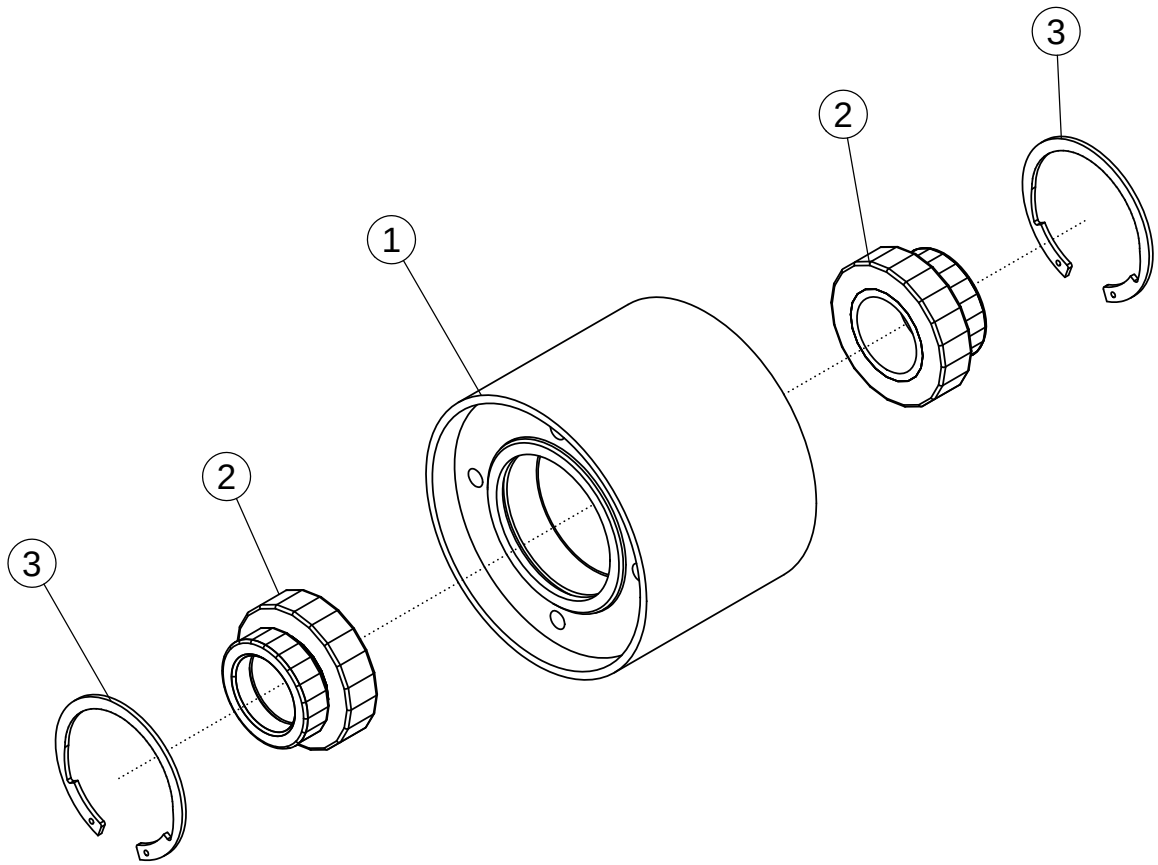
IDLER PULLEY #56406

ITEM	PART NO.	DESCRIPTION	QTY
1	56405	WLDMT-PULLEY	1
2	56399	BALL BEARING 1.75	2
3	56400	RETAINING RING	2

SPROCKET IDLER #56851

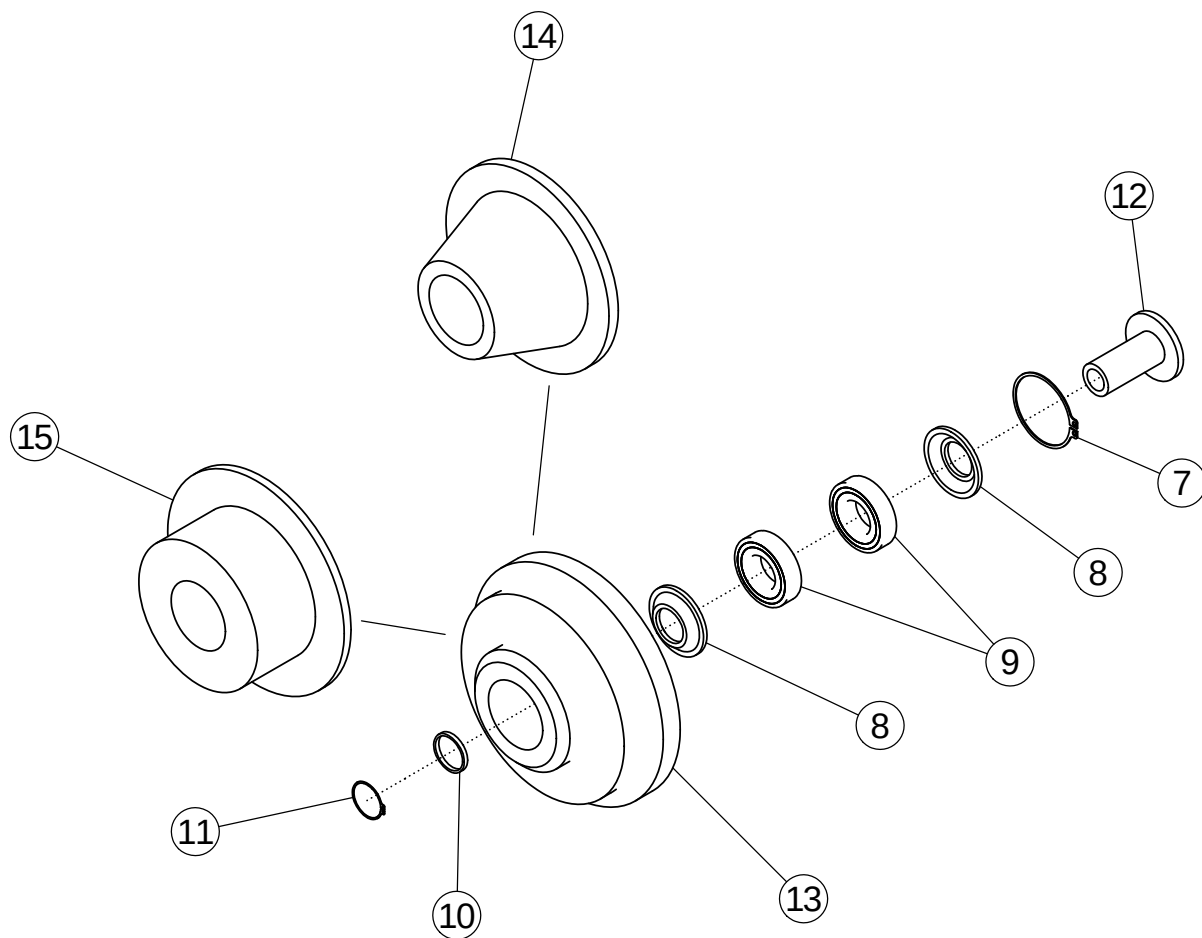
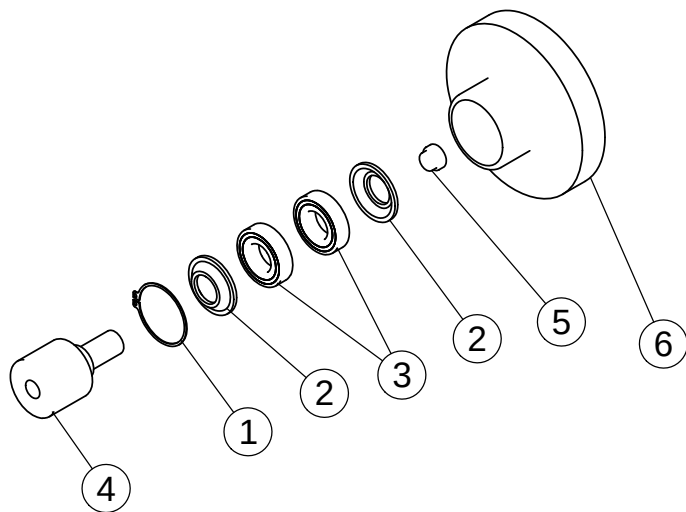
ITEM	PART NO.	DESCRIPTION	QTY
4	56851	IDLEMASTER 8.50 X 1.44	1
5	58806*	BEARING-IDLER	1
6	58805*	SNAP-RING	1

* COMES WITH ITEM 4



REVERSE PULLEY #301821

ITEM	PART NO.	DESCRIPTION	QTY
1	301847	WLDMT-REVERSE PULLEY	1
2	56399	BALL-INSERT 1-3/4"	2
3	56400	RETAINING RING	2



ROLLERS

ITEM	PART NO.	DESCRIPTION	QTY
1	54151	SNAP RING SR11	1
2	54152	WASHER	2
3	54108	BEARING 2"	2
4	56885	STUB SHAFT LONG	1
5	62702	STUB SHAFT SHORT	1
6	54042**	ROLLER-STEP 6"	1

* *COMES WITH ITEMS 1-5

7	54151	SNAP RING SR11	1
8	54152	WASHER	2
9	54108	BEARING 2"	2
10	54153	SPACER-NRS	1
11	54154	SNAP RING SR3	1

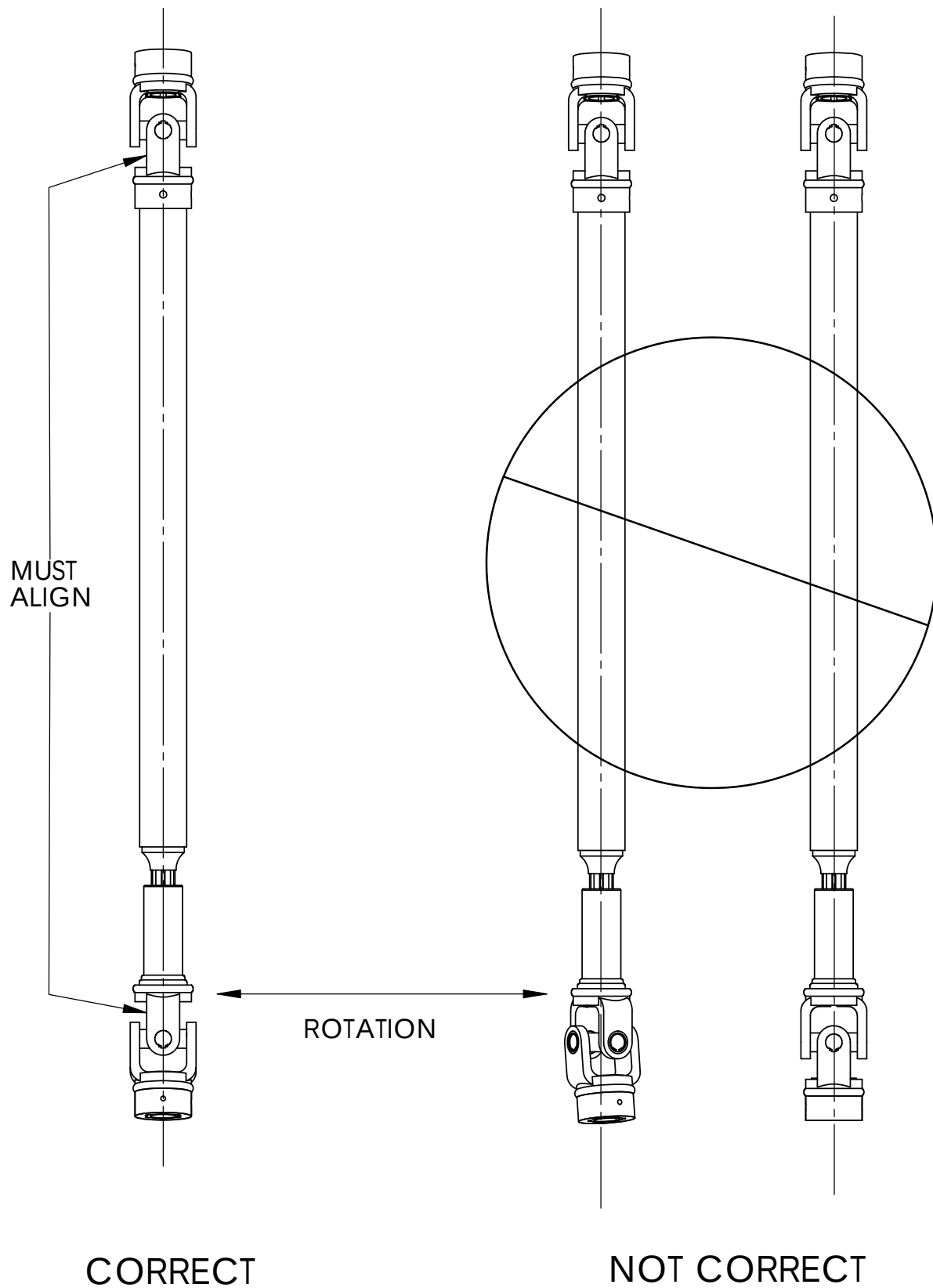
12	56889	STUB SHAFT	1
13	53951*	ROLLER-STEP FLANGE 7"	1

12	54155	STUB SHAFT	1
14	53950*	ROLLER-CONE 6"	1

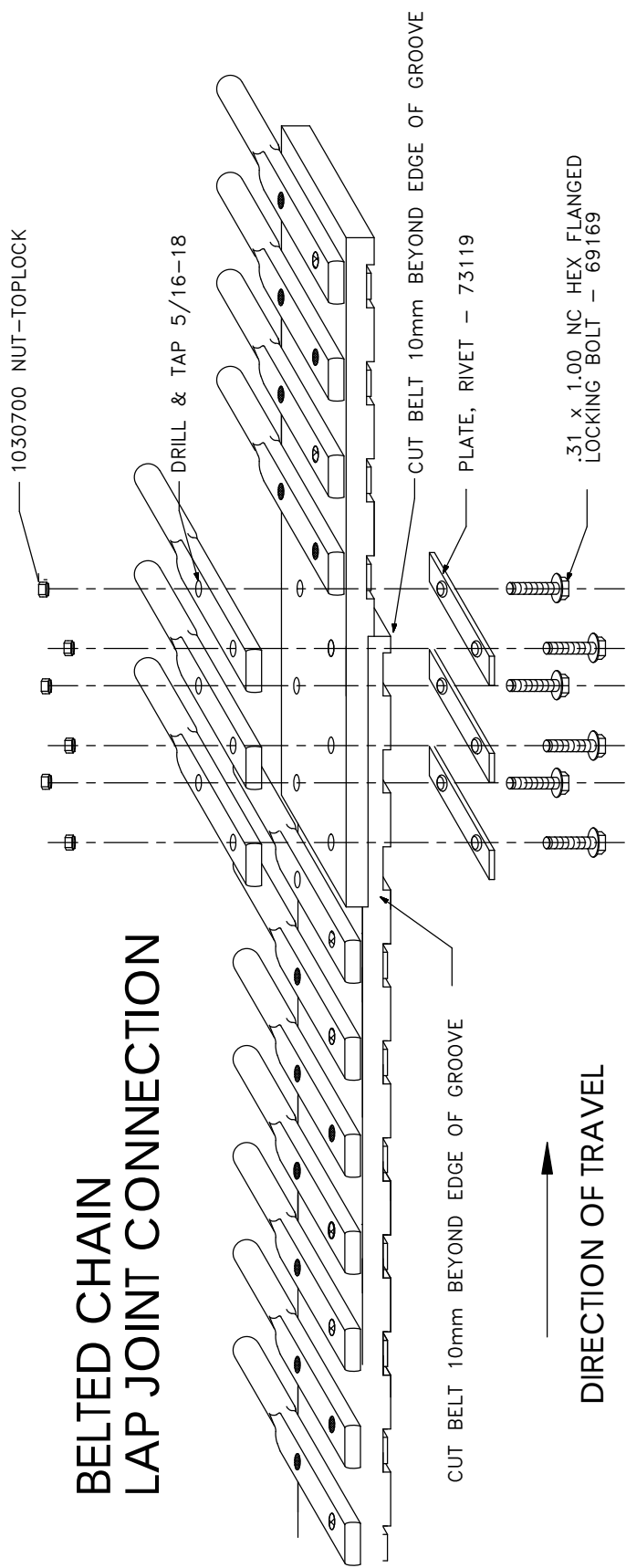
12	54155	STUB SHAFT	1
15	59057*	ROLLER-RUBBER FLANGE 6.5"	1

* COMES WITH ITEMS 7-12

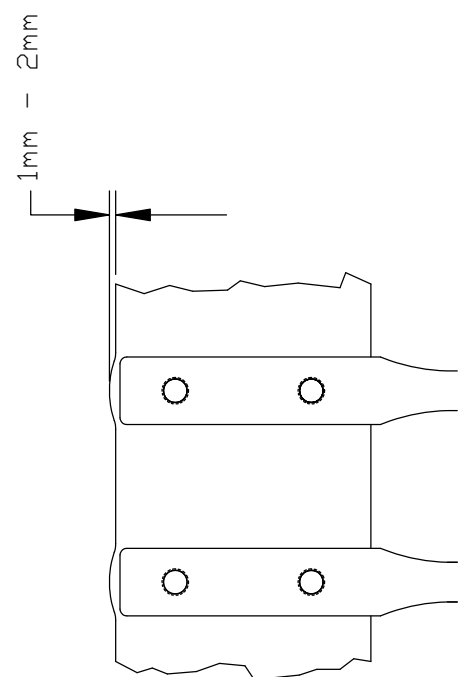
SCRUB DRIVELINE ASSEMBLY



BELTED CHAIN LAP JOINT CONNECTION



WARNING : ENSURE THAT SCREWS ARE SUFFICIENTLY TIGHT TO PRODUCE A BULGE AT THE EDGE OF THE BELT OF BETWEEN 1 AND 2mm (SEE DIAGRAM). FAILURE TO DO SO MAY CAUSE PREMATURE FAILURE AND VOID YOUR WARRANTY

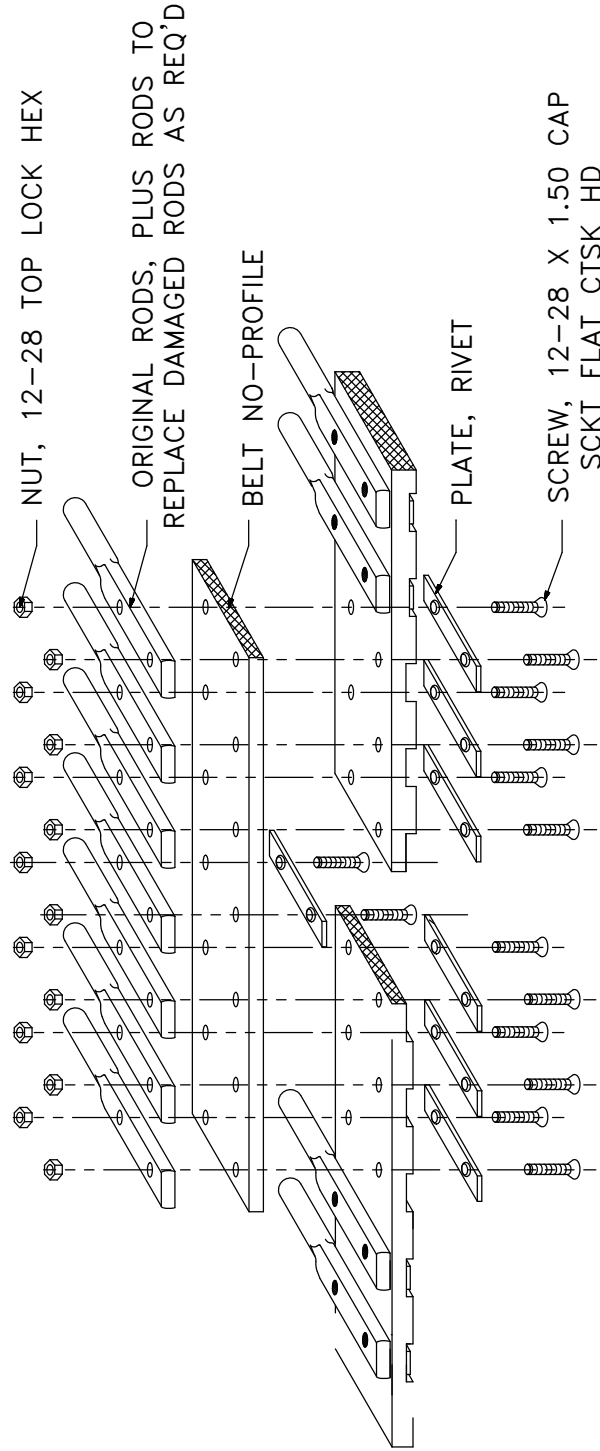


Elevator (Standard)			
Machine	Rod Diameter	ST	FLT
6R/8R	0.5	73122	69336
Elevator (Double)			
Machine	Rod Diameter	ST	FLT
6R/8R	0.5	301528	301526
Apron			
Machine	Rod Diameter	ST	UP
6R22/8R22	0.5	73122	73123
6R22/8R22	0.625	69660	69661
6R30	0.625	64994	69953

KIT CONSISTS OF:

- 1.25 FT - BELT, NO-PROFILE
- 8 EA - PLATE, RIVET
- 16 EA - SCREW
- 16 EA - NUT

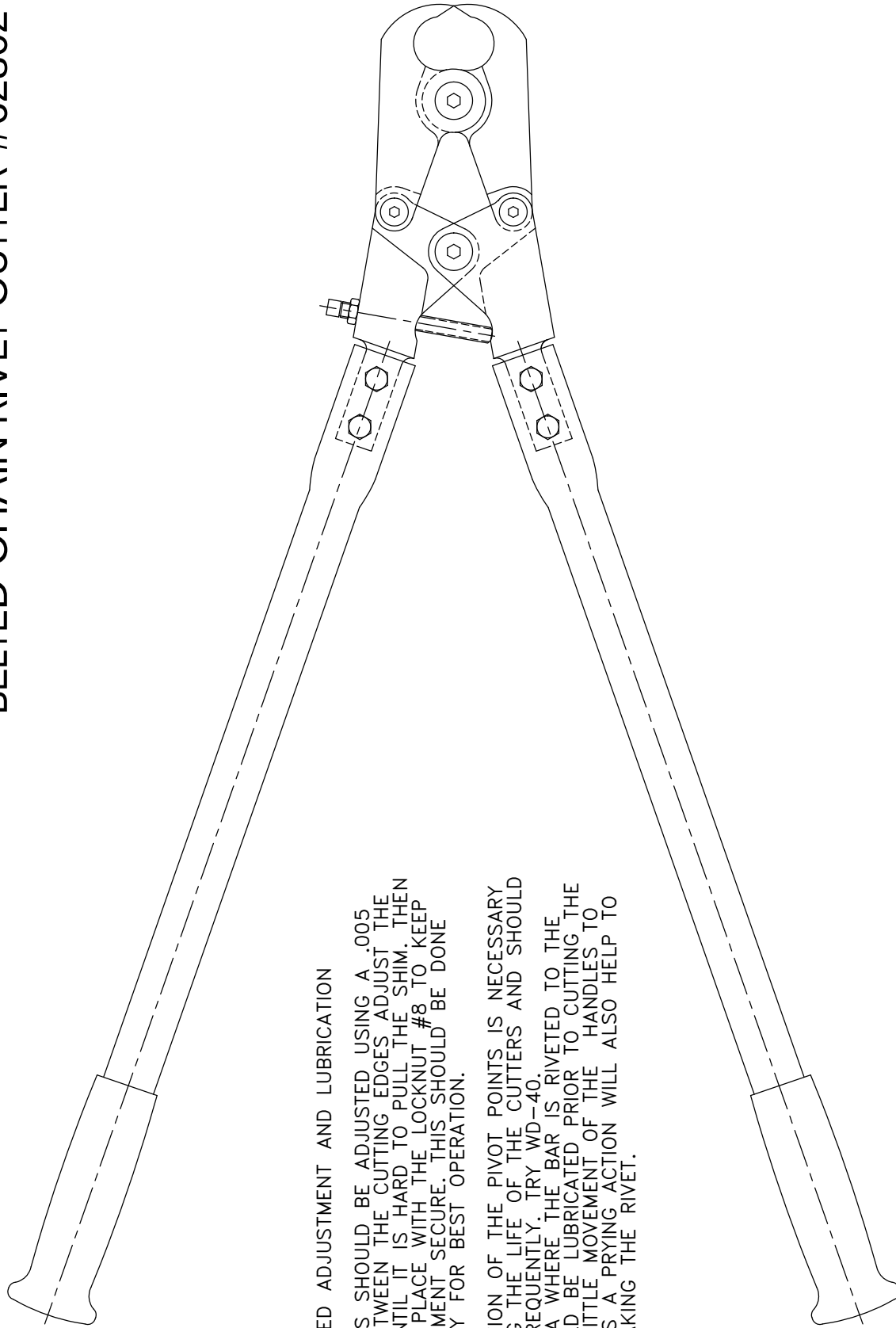
REPAIR KIT - BELTED CHAIN #69541



REPAIR PROCEDURE

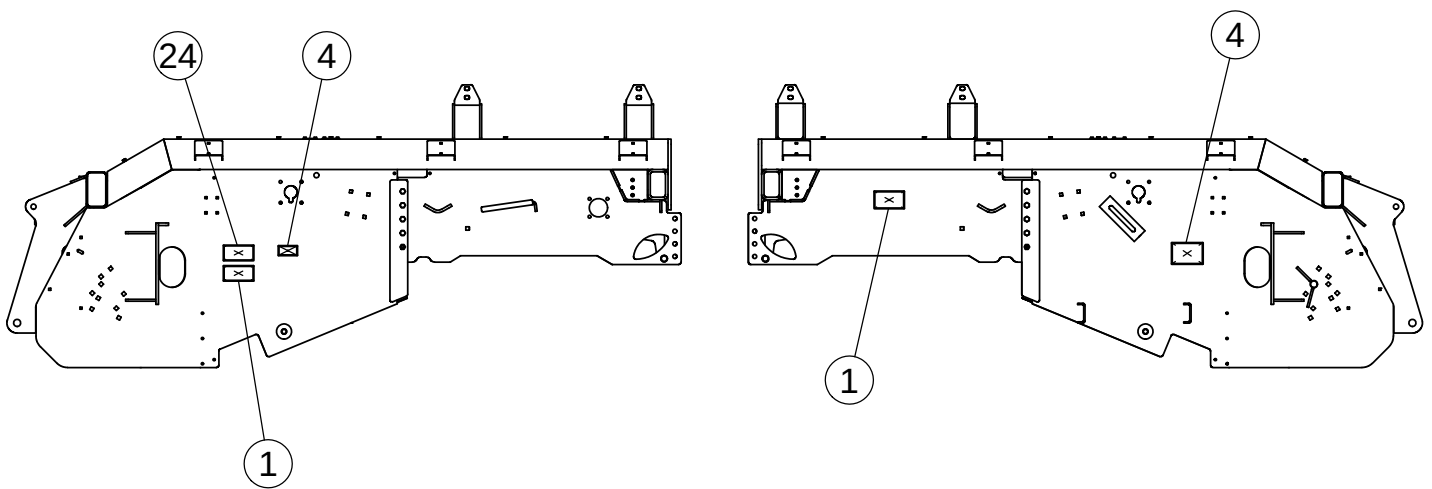
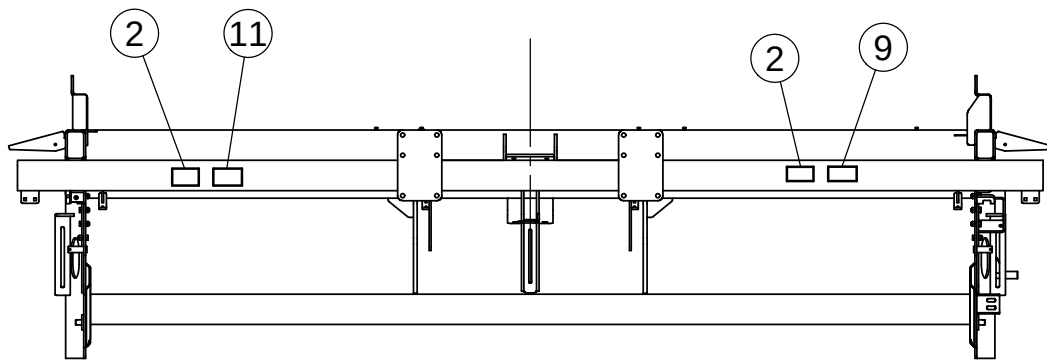
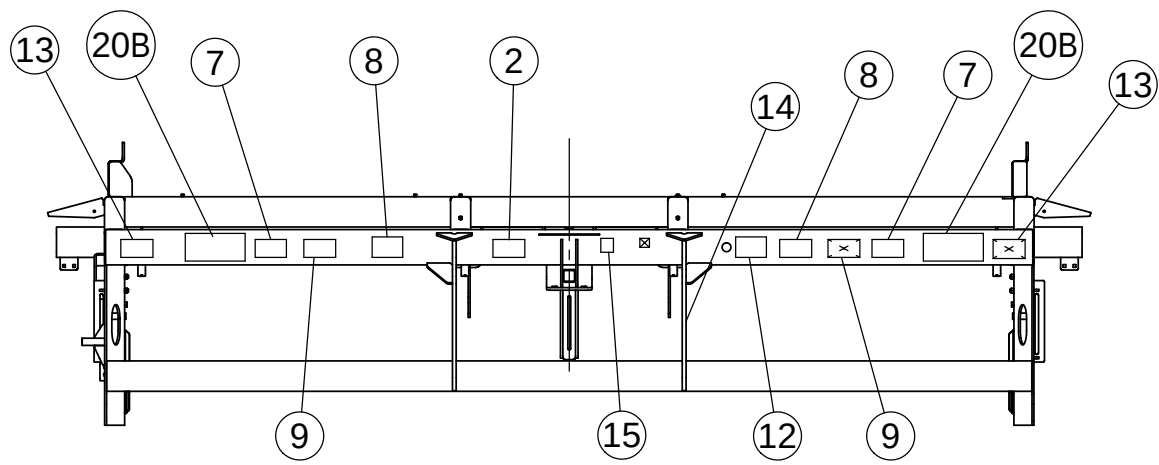
1. REMOVE RIVETS 3 PITCHES (MIN) EACH SIDE OF DAMAGED BELT.
2. TRIM OUT DAMAGED BELT.
3. CUT NO-PROFILE BELT TO GIVE MINIMUM OF 3 PITCHES OVERLAP BOTH SIDES OF DAMAGE.
4. LAY NO-PROFILE BELT ON BELT TO BE REPAIRED AND DRILL HOLES TO MATCH PITCH.
5. ASSEMBLE AS SHOWN.
6. TIGHTEN SCREWS TO FORM APPROXIMATELY 2mm BELT SWELL AT BOLTED JOINT.
7. CUT OFF SCREWS NEXT TO NUTS.
8. PEEN SCREWS TO SECURE NUTS.

BELTED CHAIN RIVET CUTTER #62802



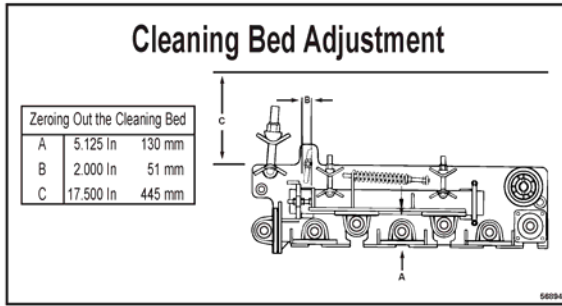
RECOMMENDED ADJUSTMENT AND LUBRICATION

1. THE JAWS SHOULD BE ADJUSTED USING A .005 IN. SHIM BETWEEN THE CUTTING EDGES. ADJUST THE BOLT #7 UNTIL IT IS HARD TO PULL THE SHIM. THEN LOCK IT IN PLACE WITH THE LOCKNUT #8 TO KEEP THE ADJUSTMENT SECURE. THIS SHOULD BE DONE PERIODICALLY FOR BEST OPERATION.
2. LUBRICATION OF THE PIVOT POINTS IS NECESSARY TO PROLONG THE LIFE OF THE CUTTERS AND SHOULD BE DONE FREQUENTLY. TRY WD-40.
3. THE AREA WHERE THE BAR IS RIVETED TO THE BELT SHOULD BE LUBRICATED PRIOR TO CUTTING THE RIVETS. A LITTLE MOVEMENT OF THE HANDLES TO THE SIDE AS A PRYING ACTION WILL ALSO HELP TO FINISH BREAKING THE RIVET.



DECALS

1 56894 QTY 2



2 53747 QTY 4



3 53746 QTY 1



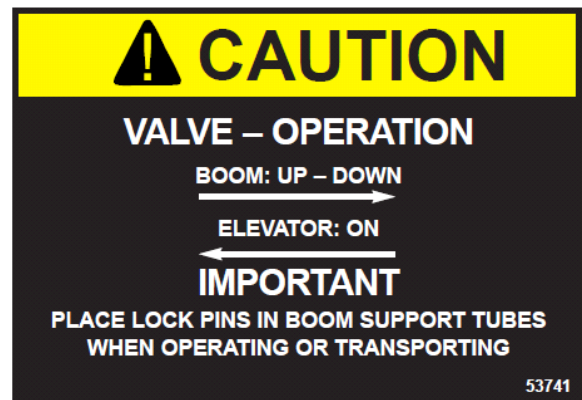
4 52341 QTY 3



5 53740 QTY 1



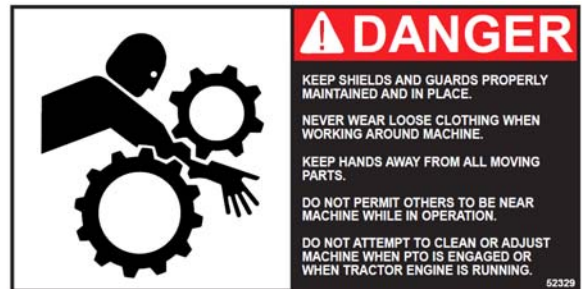
6 53741 QTY 1



7 52334 QTY 2



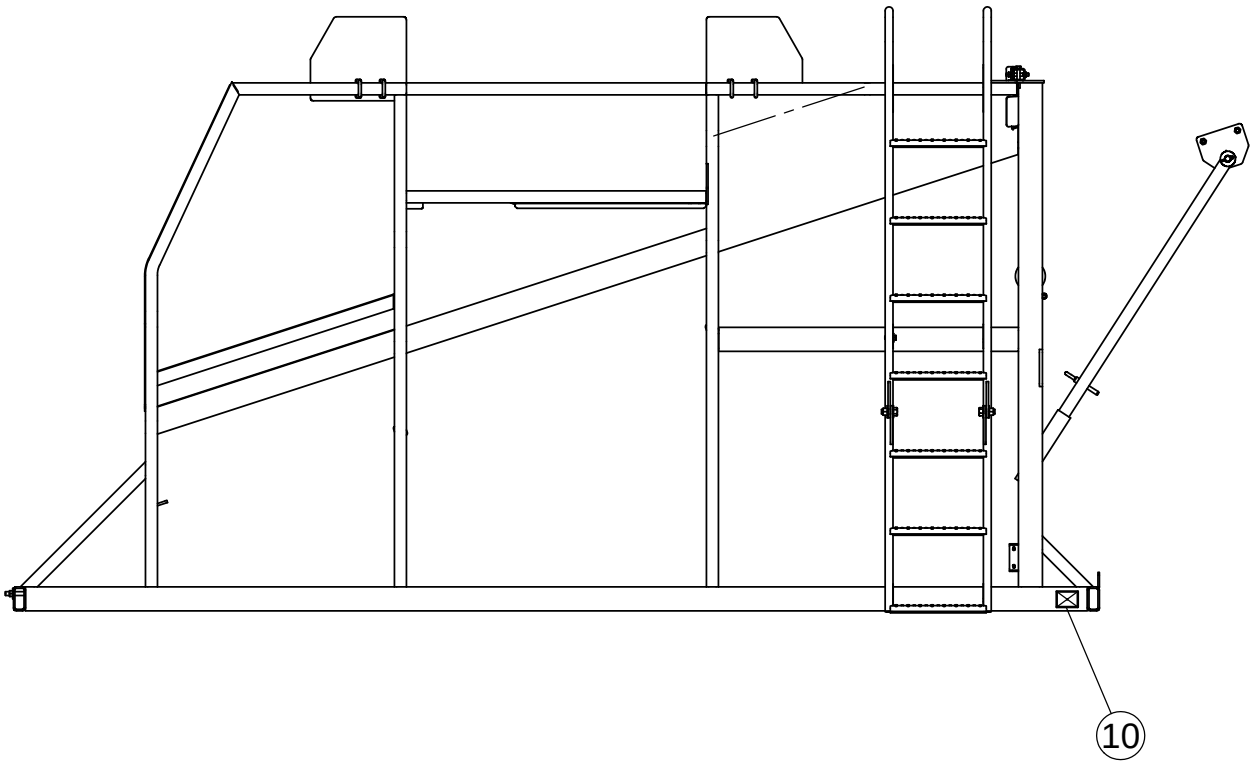
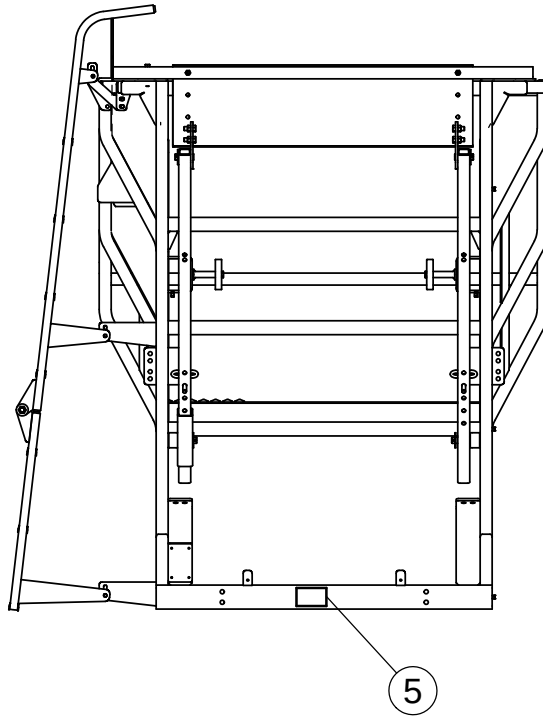
8 52329 QTY 2



9 52338 QTY 5



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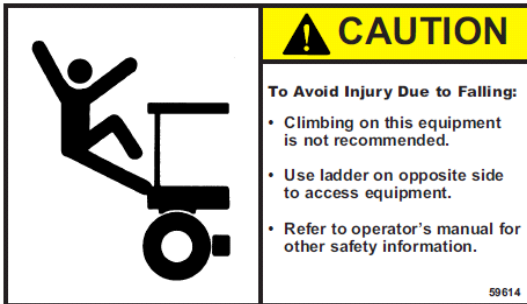


DECALS (CONTINUED)

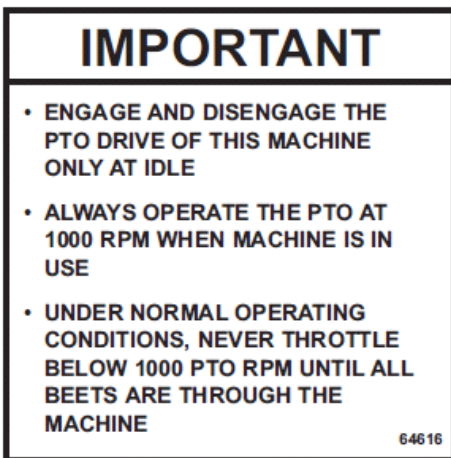
10 59613 QTY 1



11 59614 QTY 1



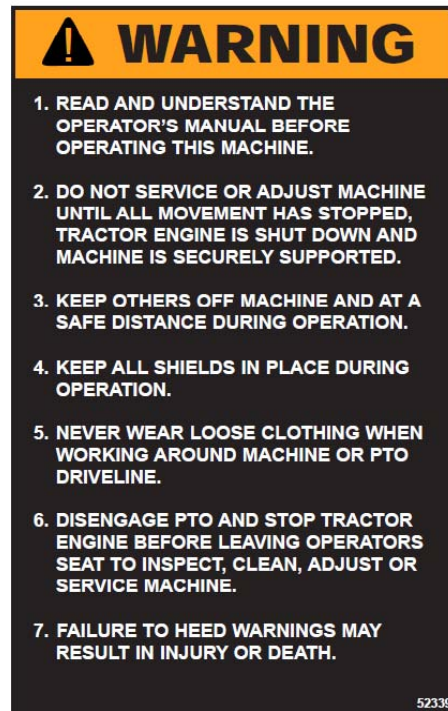
12 64616 QTY 1



13 64617 QTY 2



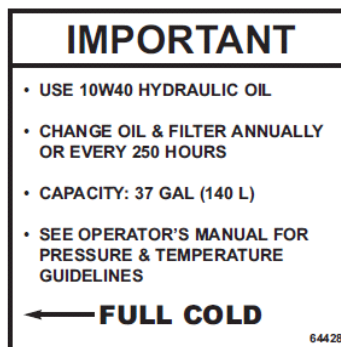
14 52339 QTY 1



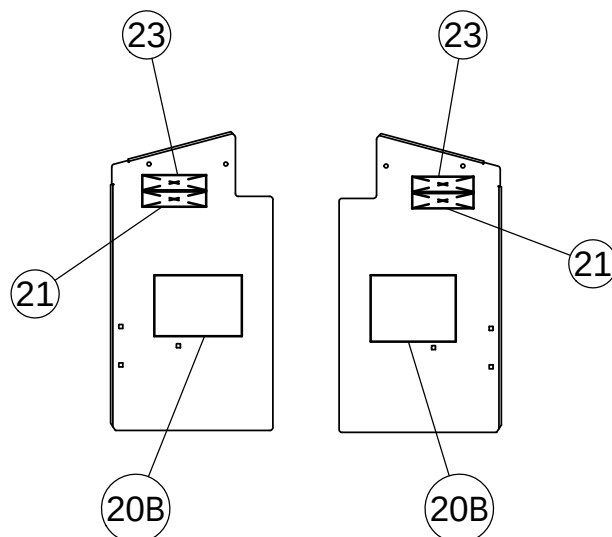
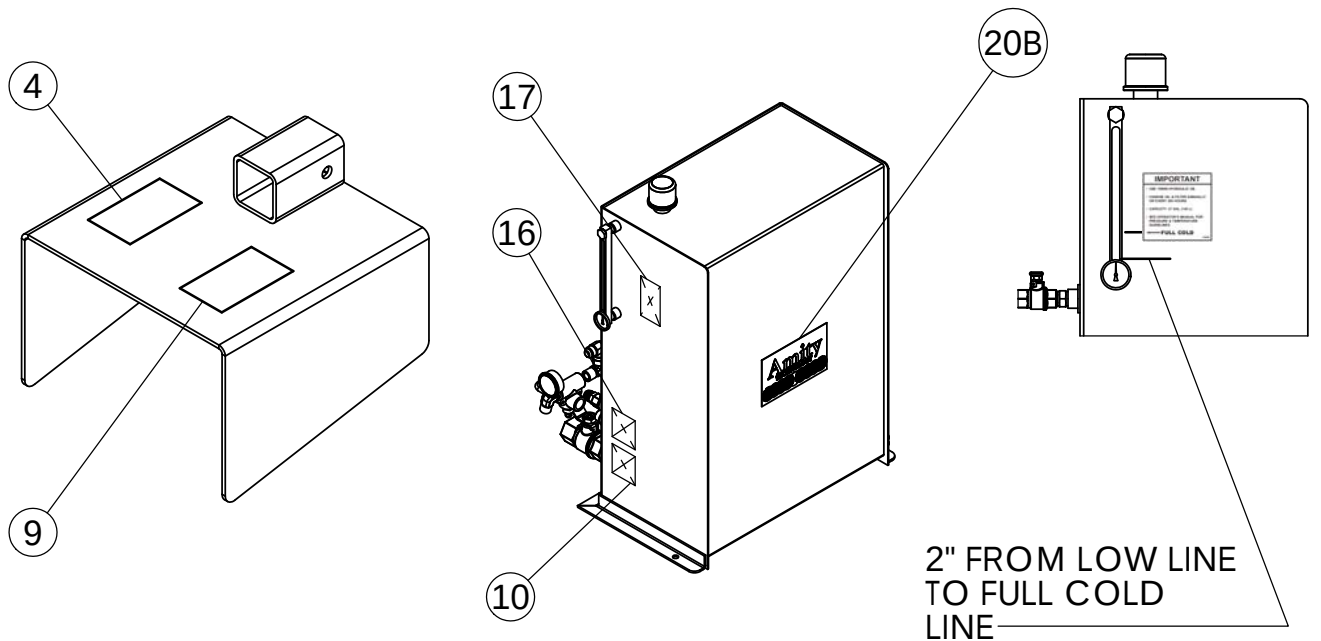
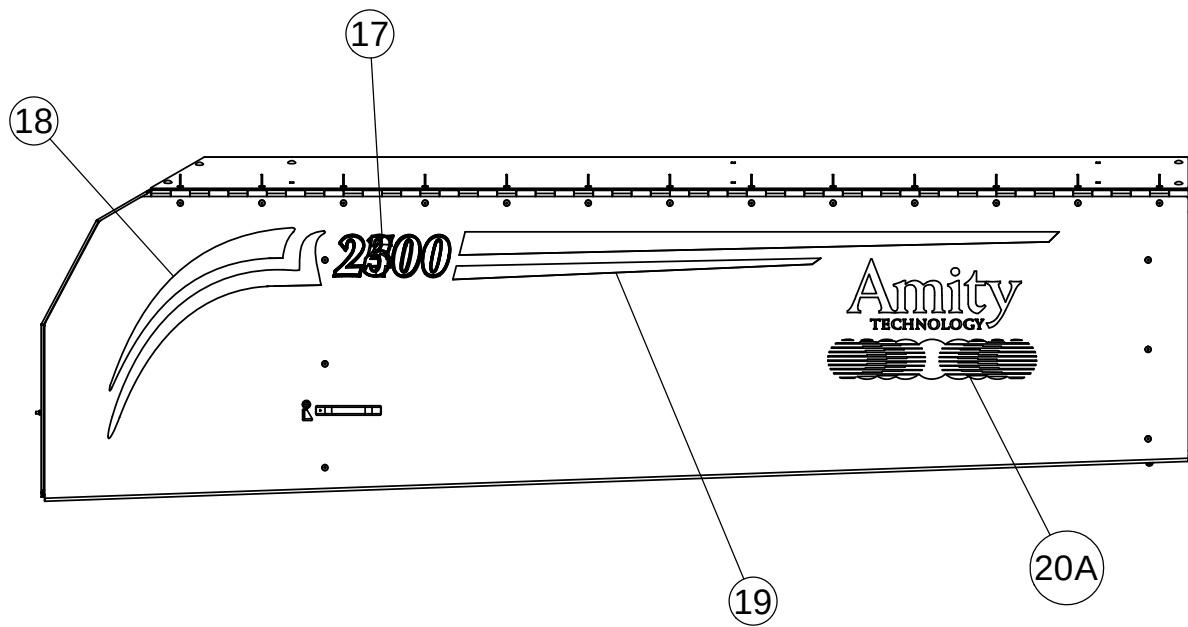
15 62964 QTY 2



16 64428 QTY 1



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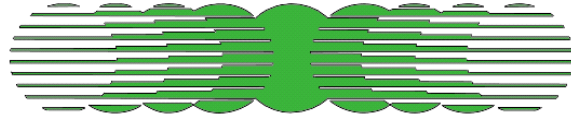
DECALS (CONTINUED)

17 69292 2500 QTY 1
69291 2400
69290 2300

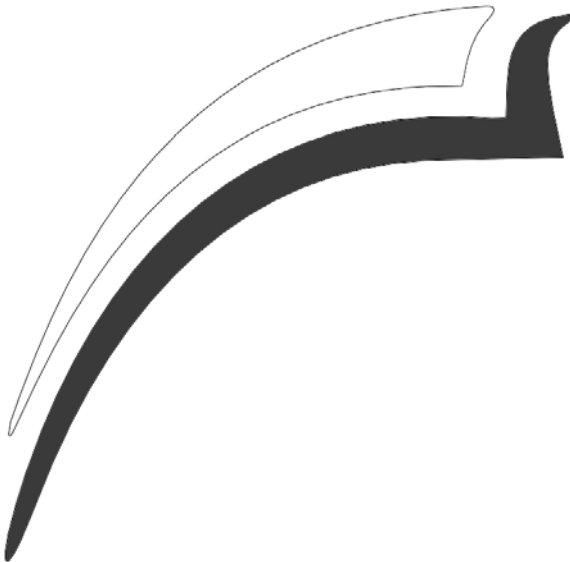
2400

20A 69399 QTY 2 LARGE LOGO
20B 63465 QTY 5 SMALL LOGO

Amity
TECHNOLOGY



18 69294 LH QTY 1
69297 RH QTY 1 NOT SHOWN



21 65330 QTY 2



22 65331 QTY 4



23 65332 QTY 2



19 69295 LH QTY 1 69298 RH NOT SHOWN QTY 1



24 62873 QTY 1

Cleaning Bed Speed and Spring Adjustment

Spring Compression Adjustment				
B	13.50 In	34 cm		
C	8.50 In	22 cm		

Sheave A	Outside Diameter	Grabroll RPM	P/N (6R)	P/N (8R)
6.8"	7.15 In 182 mm	606	56647	57681
6.2	6.55 In 166 mm	552	56646	57680
5.6"	5.95 In 151 mm	500	53668	57679

* Available from your authorized WIC dealer

62873

25 64429 QTY 1

WARNING

HIGH PRESSURE FLUID HAZARD
TO PREVENT SERIOUS INJURY OR DEATH:
• BALL VALVE MUST BE OPEN WHILE OPERATING THIS EQUIPMENT

64429