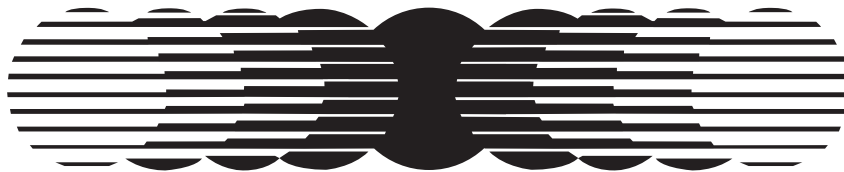


PARTS MANUAL

2018
DEFOLIATOR
6 ROW 45N

Amity
TECHNOLOGY

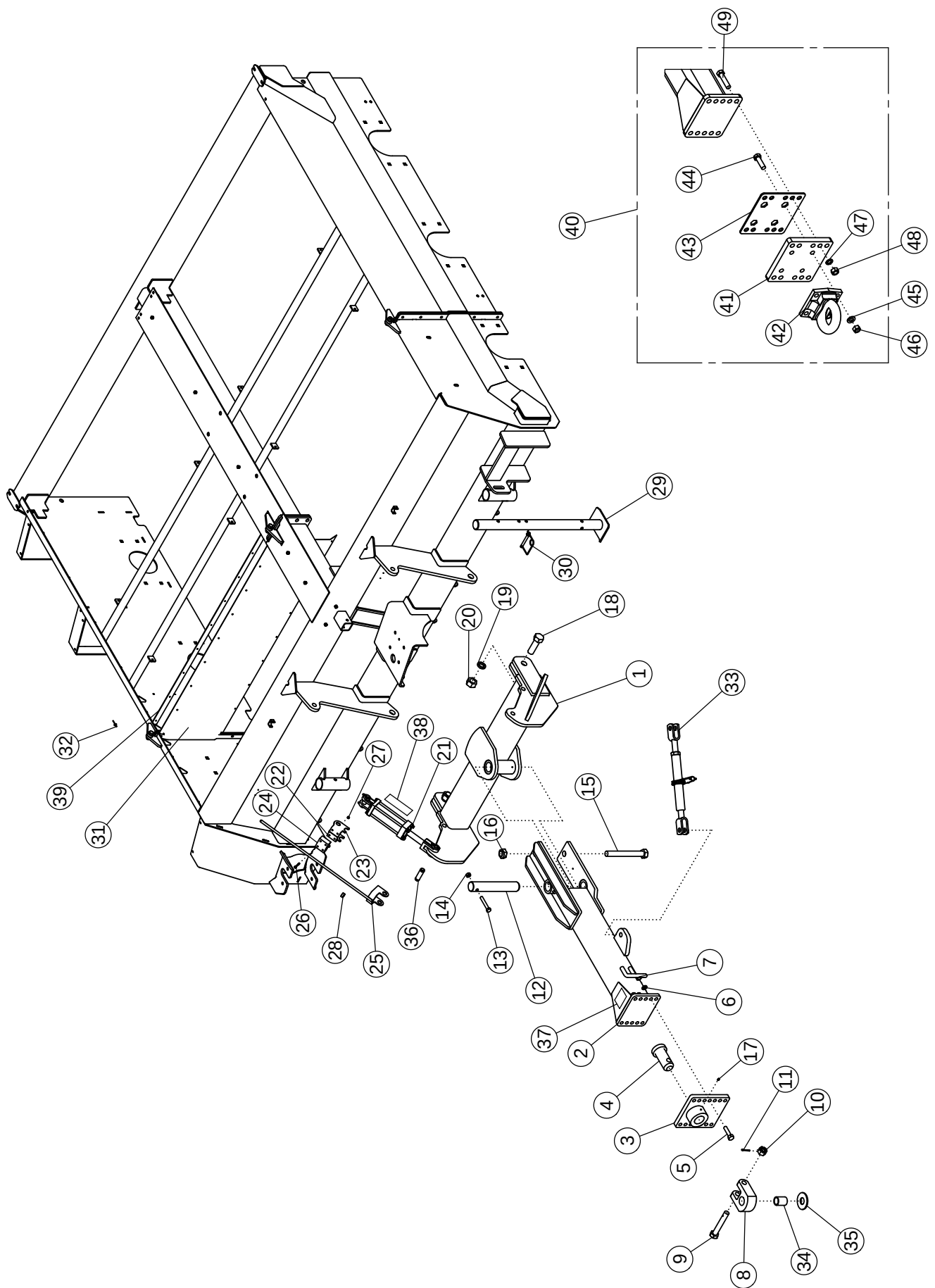


2800 7TH Avenue North
Fargo, ND 58102

Phone: (701) 232-4199
Fax: (701) 234-1716
www.amitytech.com

TABLE OF CONTENTS

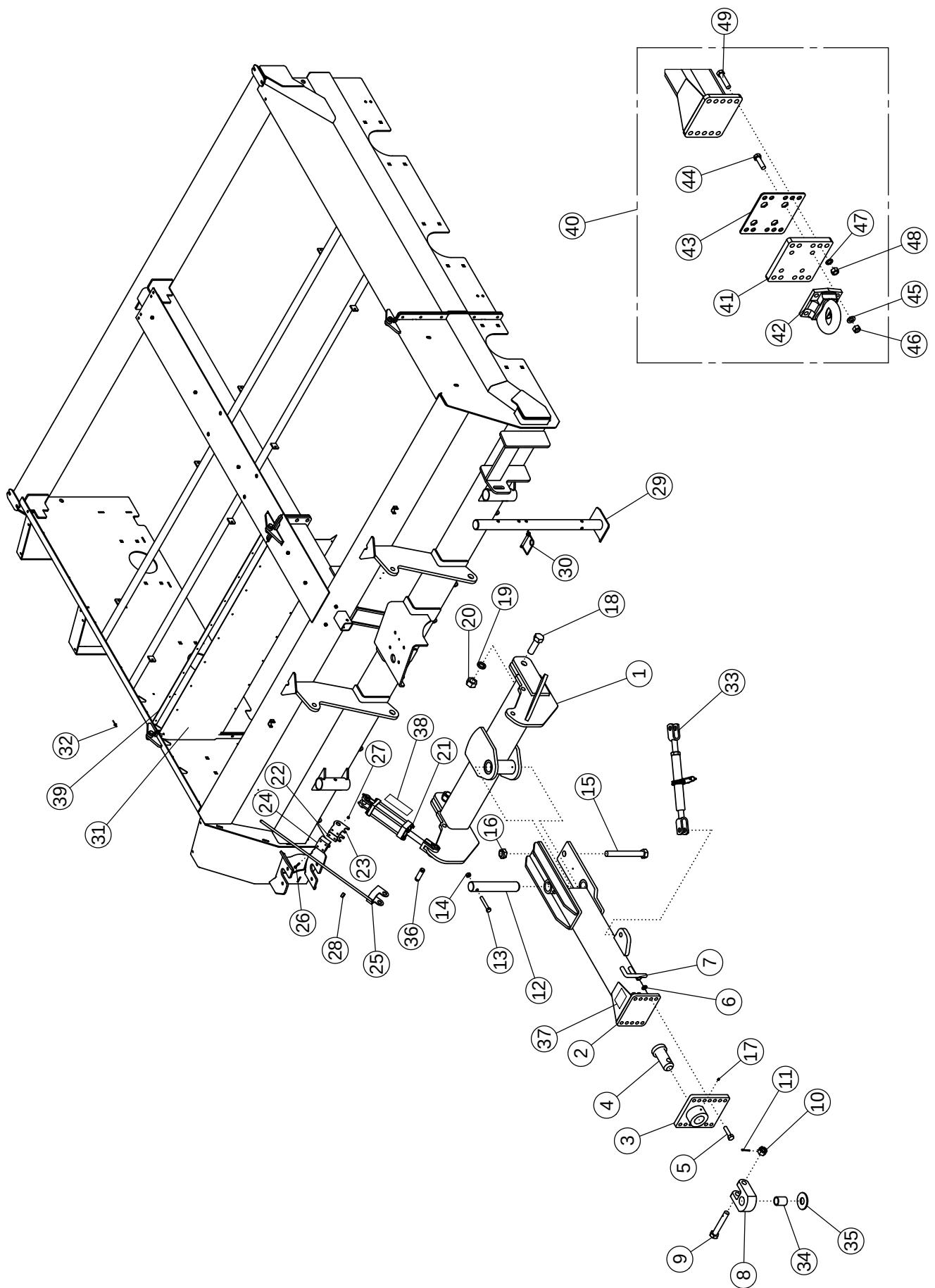
HITCH ASSEMBLY	1-4
FRAME HARDWARE	5-6
DRIVE TRAIN	7-8
#2 FLAILS.....	9-10
#3 FLAILS.....	11-12
FLAIL TUBE ASSEMBLY	13-14
FLAIL TUBE MOUNTING	15-16
SIDE DOORS AND SHIELDS.....	17-20
STD REAR STRUTS-7.60 X 15 TIRES.....	21-22
SCALPER BAR ASSEMBLY	23-24
SCALPER BASKET	25-26
SCALPER HYDRAULICS.....	27-28
HITCH HYDRAULICS.....	29-30
LIGHT KIT.....	31-32
DECALS.....	33-34
GEARBOX-L TYPE	35-36
GEARBOX-T TYPE	37-38
GEARBOX-L TYPE W/OVERRRUN CLUTCH	39-40
PTO-STD 1.75	41-42
CLUTCH TORQUE LIMITER	43-44
FRONT AND SIDE DRIVELINE	45-46
COUPLER-UNIVERSAL JOINT #68443.....	47-48
SNAP RING PLIERS.....	49



HITCH ASSEMBLY

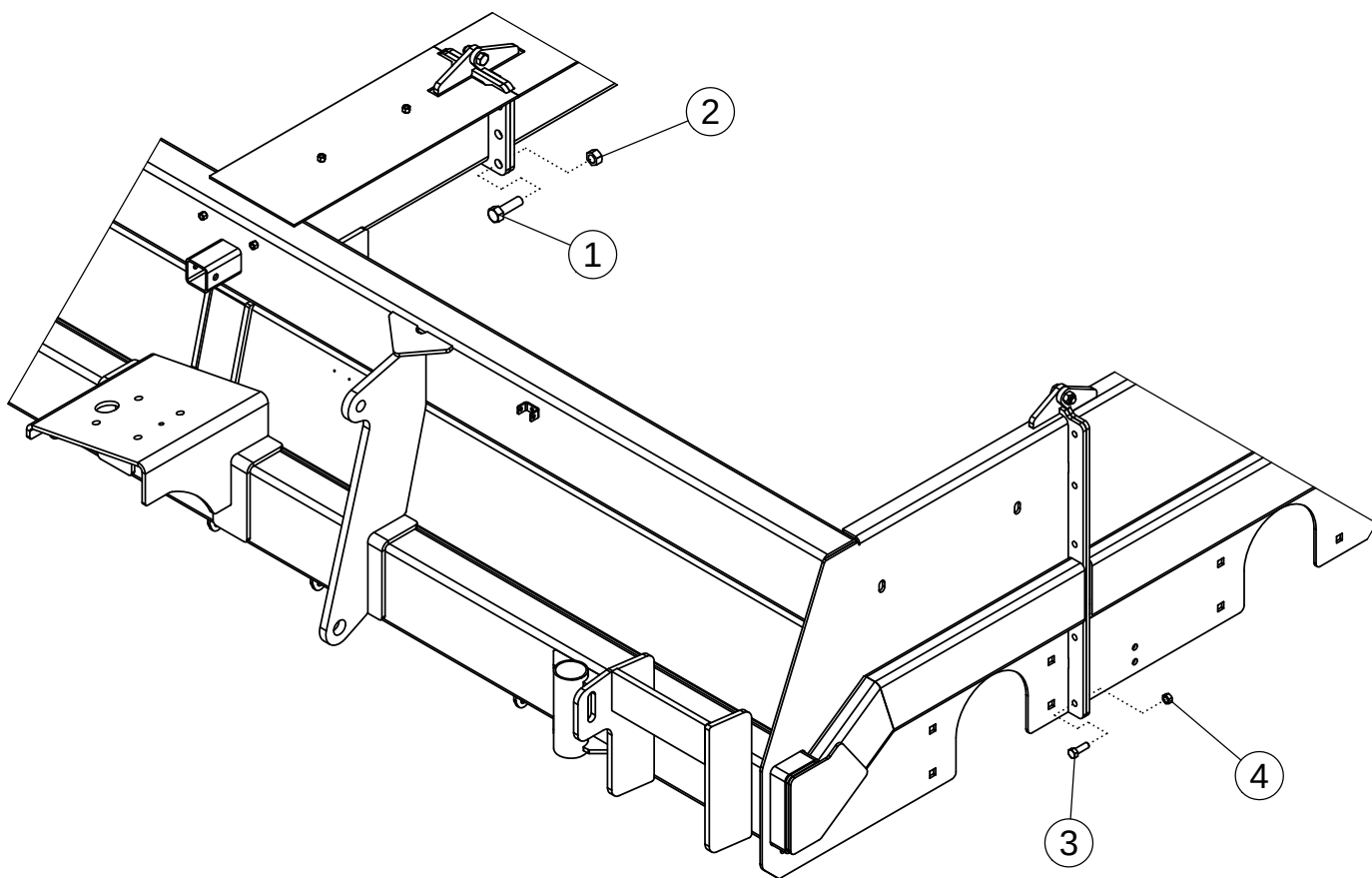
ITEM	PART NO.	DESCRIPTION	QTY
1	50341	WLDMT - STD HITCH PIVOT	1
2	68277	WLDMT - DRAWPOLE DEF	1
3	57930	WLDMT-HITCH PLATE	1
4	62101	WLDMT-PIN	1
5	1012059	BOLT-HEX: .75 X 3.00 NC GR5 ZP	6
6	1012061	WASHER-LOCK: .75 ZP	6
7	1011620	NUT-HEX: .75 NC GR2 ZP	6
8	64476	PLATE-PULL HITCH	1
9	62477	BOLT-HITCH DRILLED	1
10	62088	NUT-SLOTTED: 1.13 NC GR5 ZP	1
11	1013473	PIN-COTTER: .19 X 2.00 ZP	1
12	50678	PIN	1
13	1015117	BOLT-HEX: .63 X 4.00 NC GR8 ZP	1
14	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	1
15	1030756	BOLT-HEX: 1.25 X 10.50 NC GR5 ZP	1
16	1030759	NUT-TOPLOCK: 1.25 NC ZP	1
17	1011748	ZERK - GREASE: .25 UNF STRAIGHT	4
18	1030757	BOLT-HEX: 1.38 X 4.25 NC GR5 ZP	2
19	1030760	WASHER-LOCK: 1.38 ZP	2
20	1030758	NUT-HEX: 1.38 NC ZP	2
21	58891	CYLINDER-HYDRAULIC 4 X 8" 3000	2
	59244	SEAL KIT FOR 58891	
22	63995	TOP_BRACKET - RH	1
23	63996	TOP_BRACKET - LH	1
24	63383	POLY GUIDE BLOCK	1
25	63999	WLDMT - BOTTOM_BRACKET	1
26	1016211	BOLT-HEX: .25 X 2.00 NC GR5	4
27	1030946	NUT-TOPLOCK: .25 NC GR5 ZP	4
28	63359	COLLAR-SET: .56 ZP	1
29	52073	WLDMT-STAND	2
30	52408	SPRING PIN: .50 X 3.50	2
31	305029	LINER-FRONT	2
32	56886	RIVET-POP: .19 X .675 ZP	44
33	52407	RATCHET JACK-PAINTED	1
34	64615	TUBE-SPACER 2.00 X 1.25	1
	64614	TUBE-SPACER 2.00 X 1.63	
35	58925	WASHER-HARDENED: 4.00 X 1.63	1
	68645	WASHER-FLAT: 2.000 ZP GR8	
36	63406	PIN-CLEVIS: 1.00 X 4.00 ZP	2
37	52448R	DECAL-CAUTION	1

CONTINUED



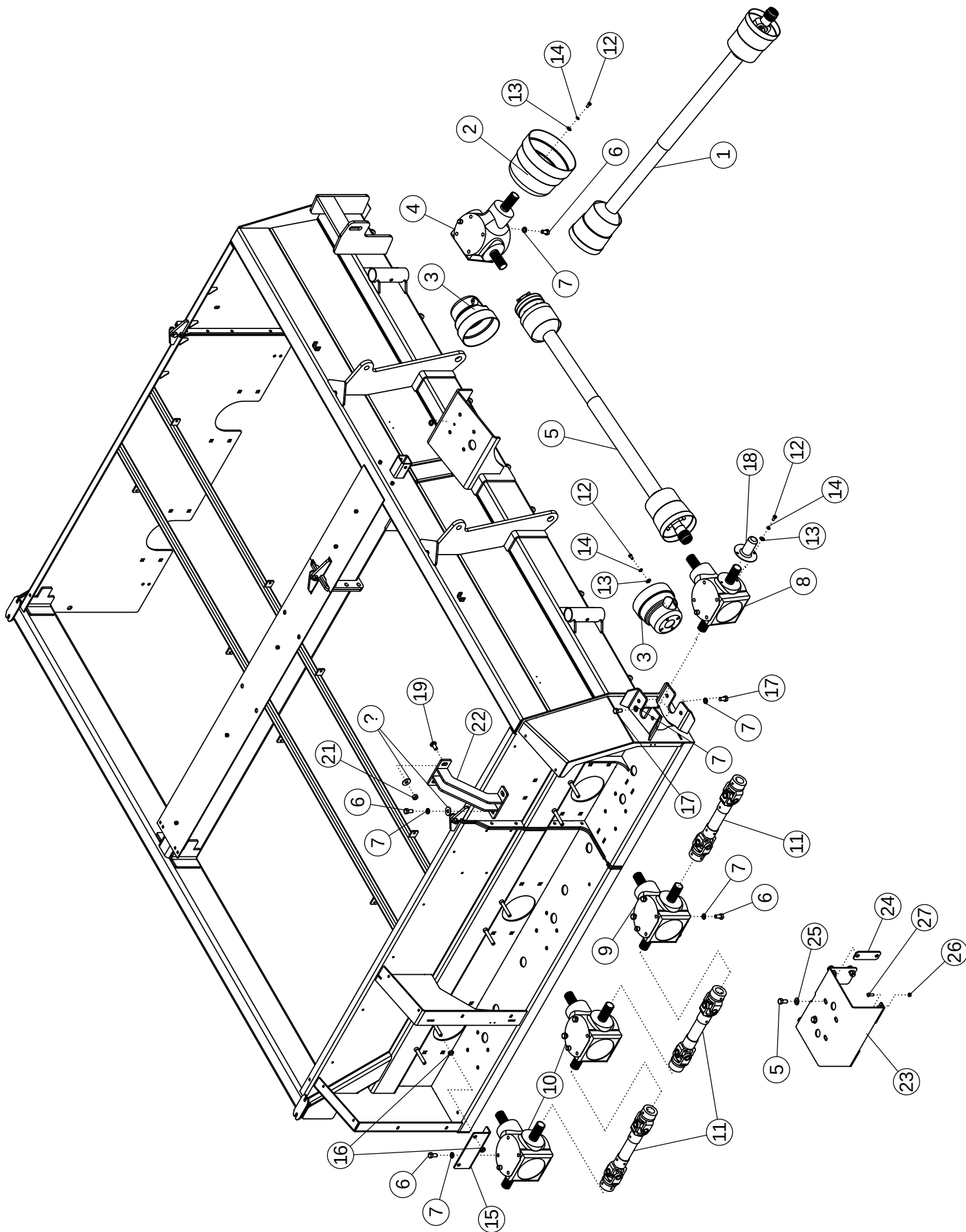
PINTLE HITCH (CONTINUED)

38	63405	DECAL-DEPTH GAUGE	1
39	305036	STRIP-LINER BACK 6R	2
40	69057	KIT-PINTLE HITCH	1
41	64201	PLATE - MOUNT	1
42	64200	HITCH-PINTLE	1
43	64254	PLATE - MOUNT	1
44	62096	BOLT-HEX: .75 X 2.50 NC GR8 ZP	4
45	1021584	WASHER-FLAT: SAE .75 ZP	4
46	1011434	NUT-TOPLOCK: .75 NC GR8 ZP	4
47	1012061	WASHER-LOCK: .75 ZP	6
48	1011620	NUT- HEX: .75 NC	6
49	1032271	BOLT-HEX: .75 X 3.25 NC GR5 ZP	6



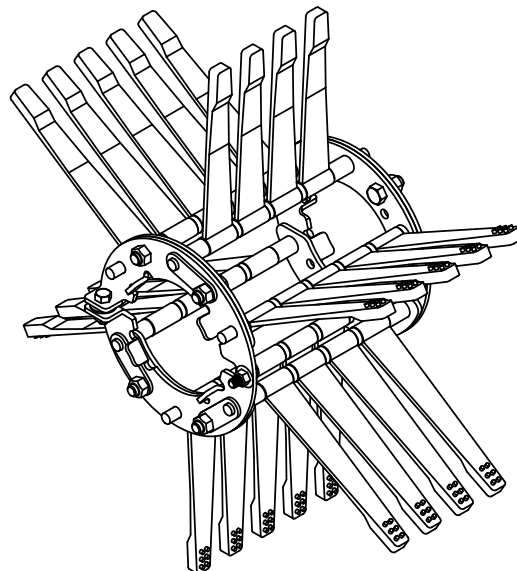
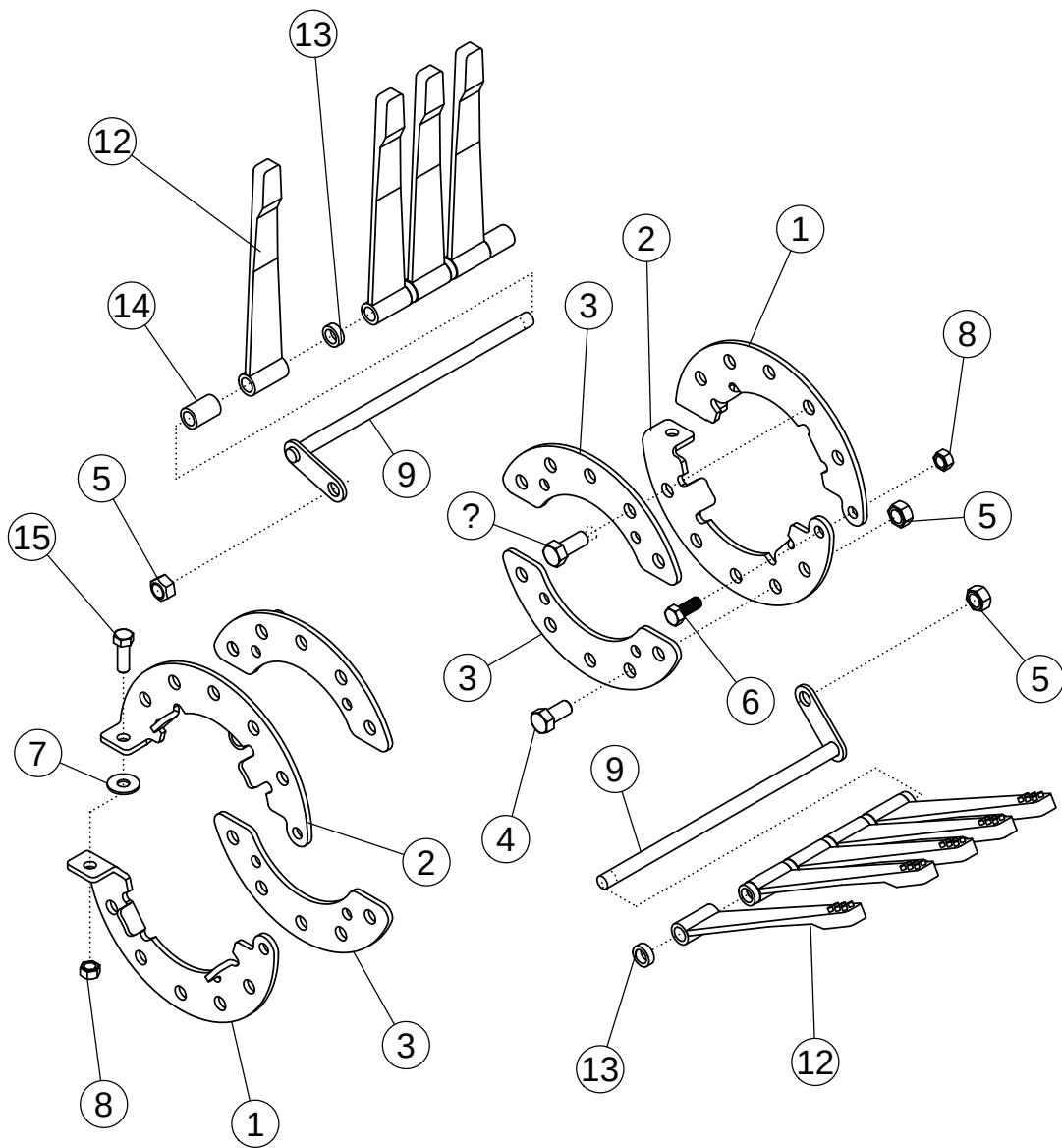
FRAME HARDWARE

ITEM	PART NO.	DESCRIPTION	QTY
1	1016598	BOLT- HEX: .75 X 2.50 NC GR5 ZP	6
2	1017000	NUT-TOPLOCK: .75 NC GR5 ZP	6
3	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	22
4	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	22



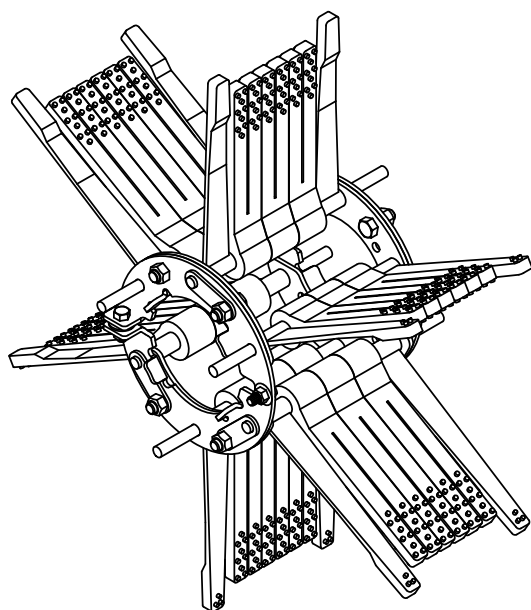
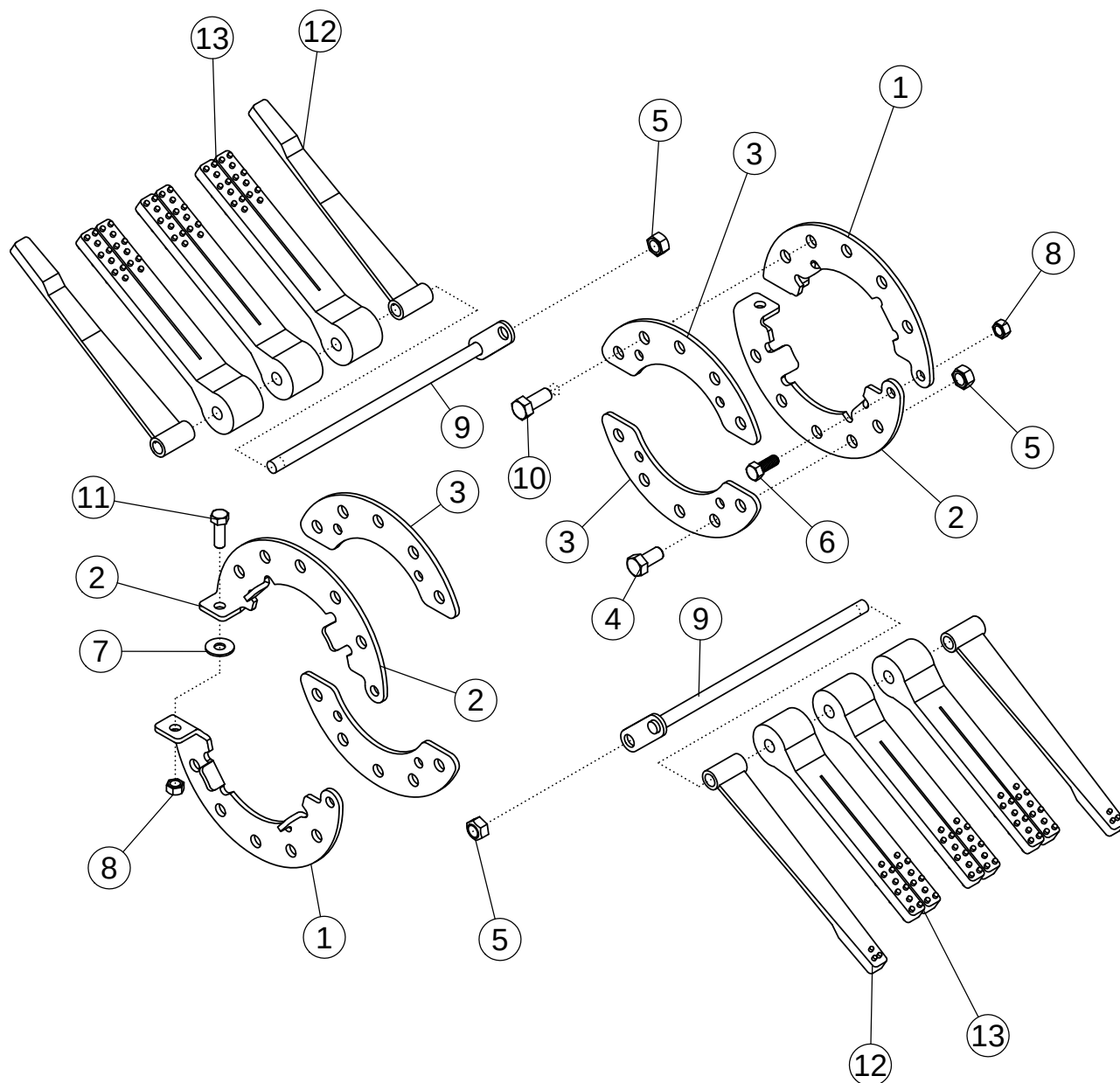
DRIVE TRAIN

ITEM	PART NO.	DESCRIPTION	QTY
1	69679	STANDARD PTO 1-3/8"	1
2	52389	SHIELD CONE-LARGE	1
3	63972	SHIELD-CONE SMALL DRILLED	2
4	52391	GEARBOX 1.57:1 2WAY	1
5	306405	CROSS SHAFT 6R45	1
6	1030703	BOLT-HEX: .63 X 1.25 NF GR5 ZP	24
7	1011813	WASHER-LOCK: .63 ZP	28
8	59189	GEARBOX 1:1 2 WAY W/CLUTCH	1
9	52379	GEARBOX 1:1.57 (STEEL FLAIL)	1
10	52393	GEARBOX 1.57:1	2
11	52397	DRIVELINE-SIDE	3
12	1011599	BOLT-HEX: .38 X .75 NC GR5 ZP	14
13	1011828	WASHER-FLAT: .38 ZP	14
14	1011586	WASHER-LOCK: .38 ZP	14
15	305030	ANGLE	3
16	1026259	NUT-JAM: .63 NC GR2 ZP	12
17	1032509	BOLT-HEX: .63 X 1.25 NC GR5 ZP	4
18	59762	COVER-SHAFT	1
19	72063	BOLT-CRG: .63 X 1.50 NC GR5 ZP	2
20	1013024	WASHER-FLAT: .63 ZP	4
21	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	2
22	305193	WLDMT-GEARBOX SUPPORT 6R	1
23	306385	WLDMT-100S GEARBOX BRACE	1
24	306386	PLATE-100S GEARBOX BRACE BACKING	1
25	1013004	WASHER-FLAT: SAE .63 GR5 ZP	2
26	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	4
27	1011600	BOLT-HEX: .38 X 1.00 NC GR5 ZP	4



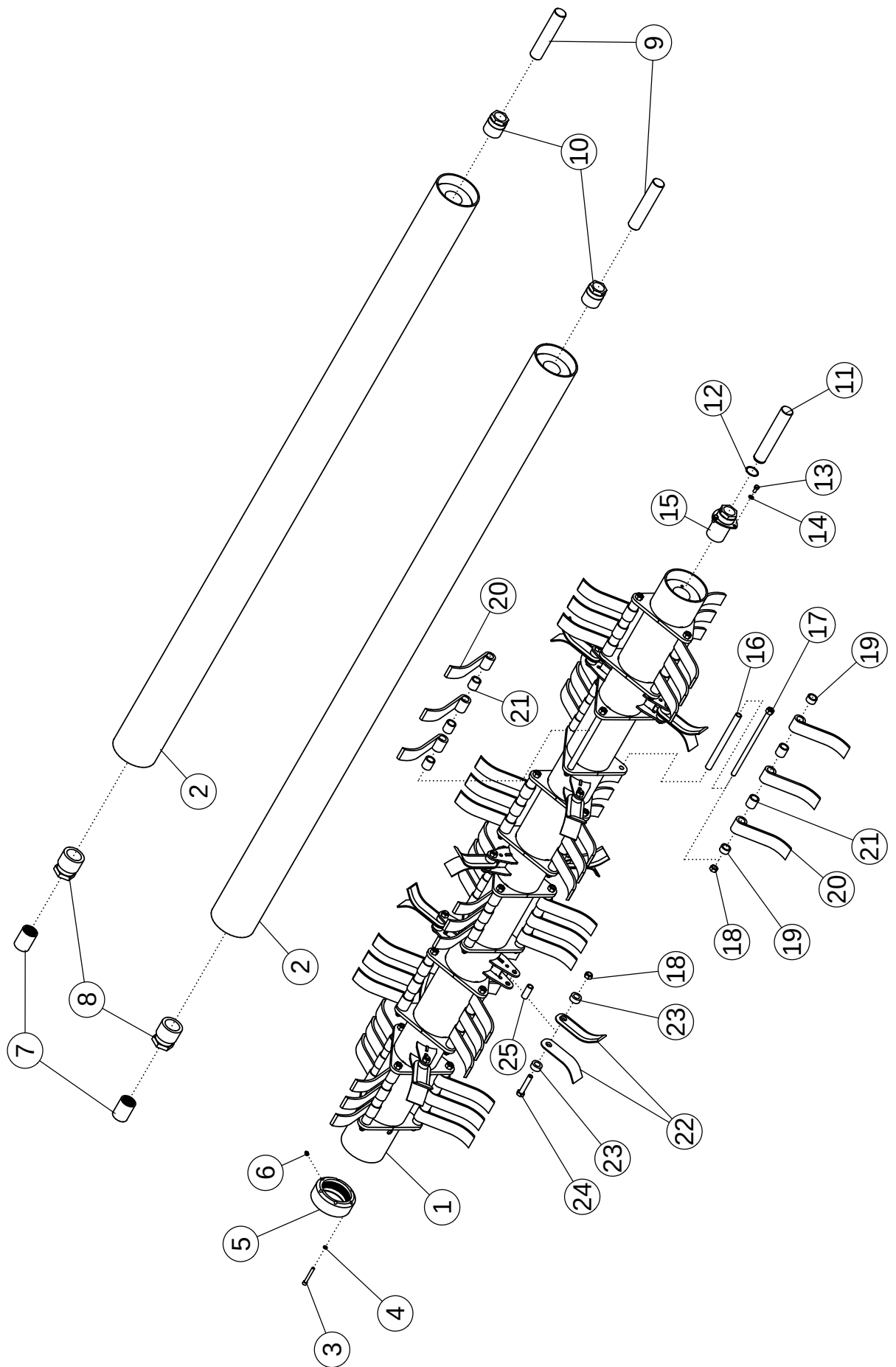
FLAILS ON #2 DRUM

ITEM	PART NO.	DESCRIPTION	QTY
1	52062	FLAIL RING-LH	2
2	52061	FLAIL RING-RH	2
3	58084	PLATE-REINFORCEMENT ZP	4
4	1032509	BOLT-HEX: .63 X 1.25 NC GR5 ZP	2
5	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	8
6	1011606	BOLT-HEX: .50 X 1.25 NC GR5 ZP	2
7	1014443	WASHER-FLAT: .50 ZP	2
8	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	4
9	305557	FLAIL ROD	6
10	1011623	BOLT-HEX: .63 X 2.00 NC GR5 ZP	6
11	1013024	WASHER-FLAT: .63 ZP	6
12	52356	FLAIL-STUDDDED 1 X 12	27
	52354	FLAIL-RUBBER 1 X 12 (PREMIER)	27
13	51547	SPACER 5/16	27
14	51548	SPACER 1-7/16	6
15	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	2



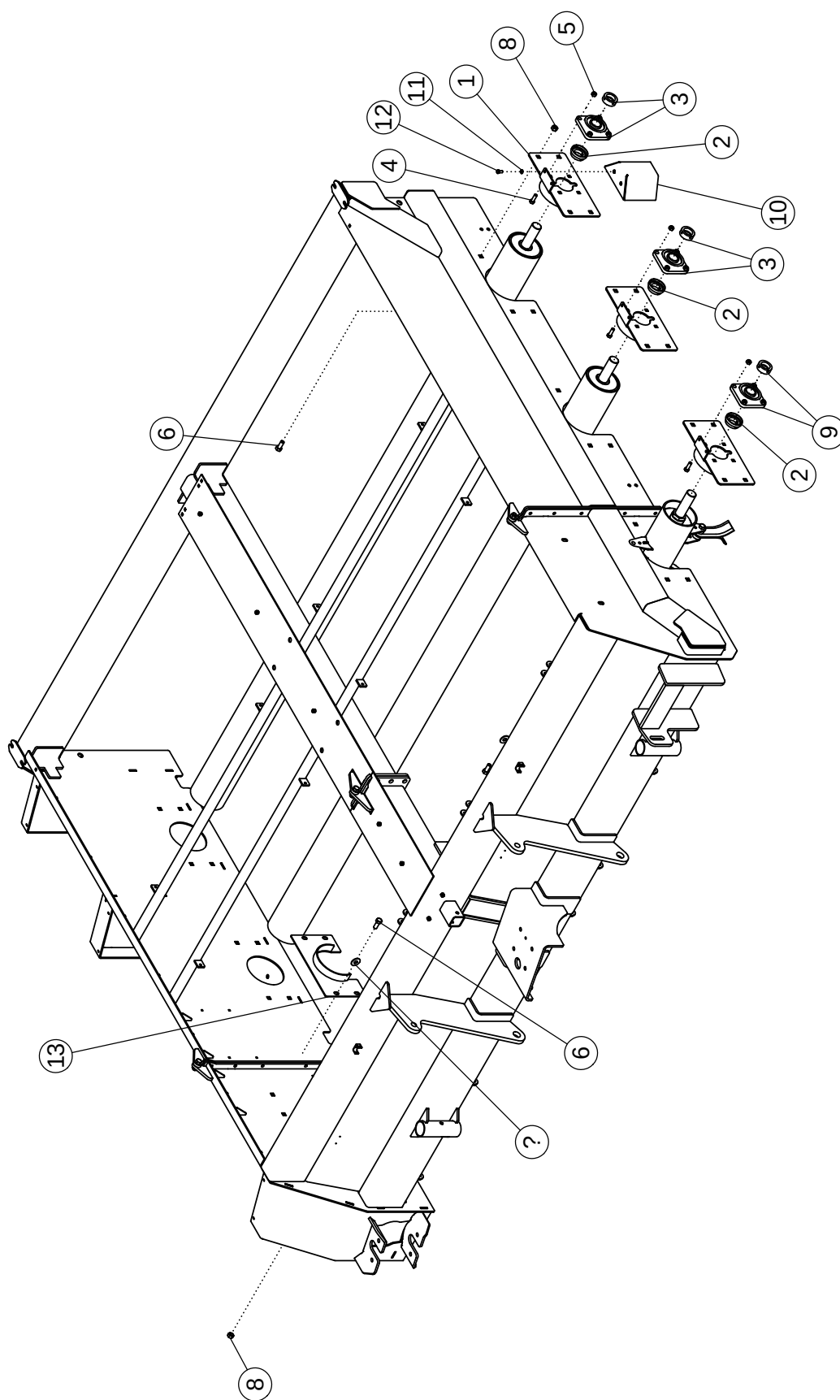
FLAILS ON #3 DRUM

ITEM	PART NO.	DESCRIPTION	QTY
1	52062	FLAIL RING-LH	2
2	52061	FLAIL RING-RH	2
3	58084	PLATE-REINFORCEMENT ZP	4
4	1032509	BOLT-HEX: .63 X 1.25 NC GR5 ZP	2
5	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	8
6	1011606	BOLT-HEX: .50 X 1.25 NC GR5 ZP	2
7	1014443	WASHER-FLAT: .50 ZP	2
8	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	4
9	305557	FLAIL ROD	6
10	1014349	BOLT-HEX: .63 X 1.50 NC GR5 ZP	6
11	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	2
12	52355	FLAIL-SWEEP 1 X 13-1/4	12
13	58255	FLAIL-SPLIT TAPER 2 X 12	18
	52356	FLAIL-STUDDER 1 X 12	18



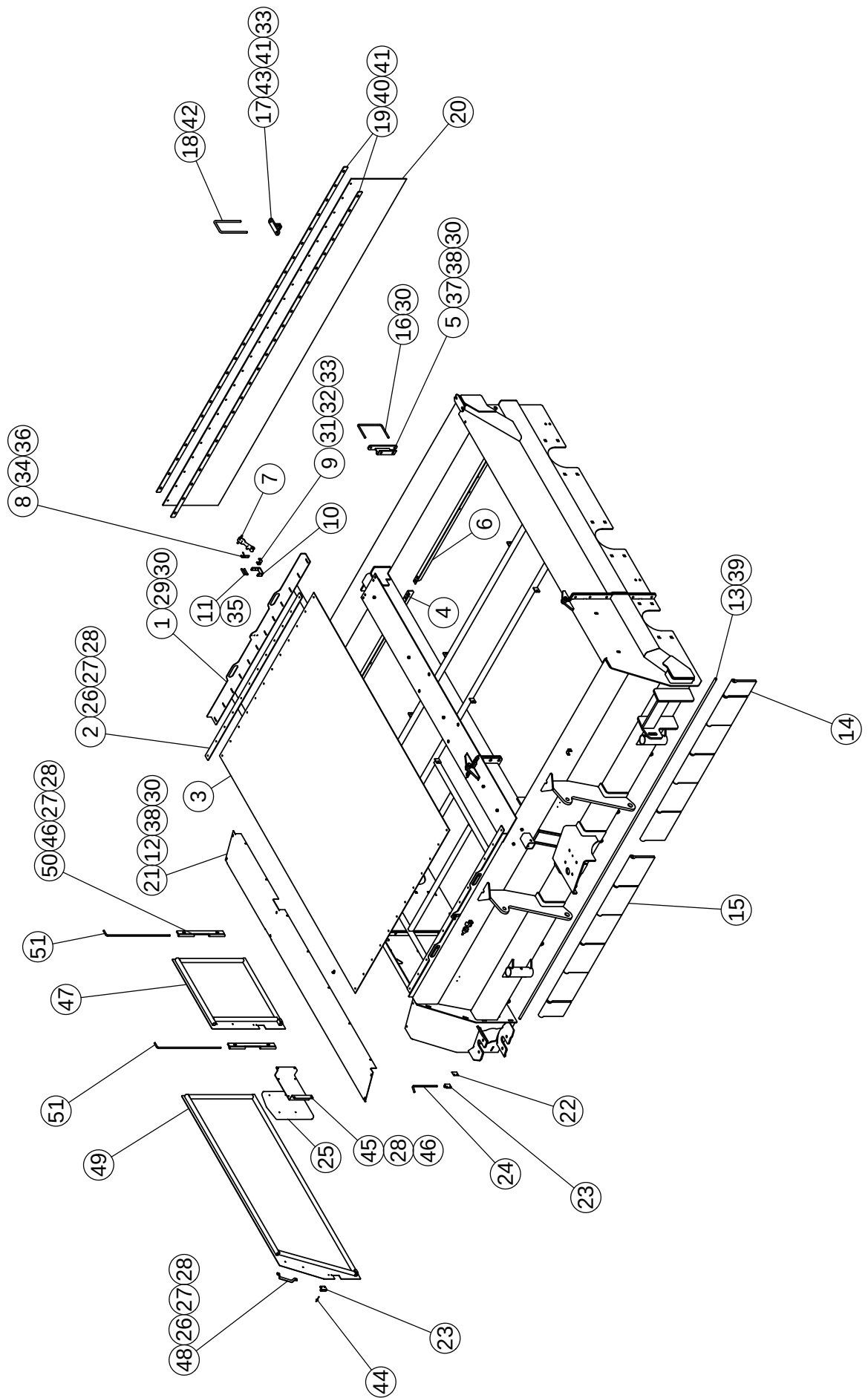
FLAIL TUBE ASSEMBLY 6R45

ITEM	PART NO.	DESCRIPTION	QTY
1	306368	ASSY-STL DRUM 0645 NF BALANCED	1
2	305075	FLAIL TUBE-0645 TT SCH 40	2
3	68417	SCREW: S-H-CAP .38 X 2.75 NC GR8	6
4	68418	WASHER-LOCK: .38 HIGH COLLAR	6
5	68412	COUPLER-DRIVE SLEEVE	1
6	1030766	ZERK-GREASE: .13 NPT STRAIGHT	1
7	62150	COUPLER-SPLINED 1.75-20 X 2.25	2
8	59259	HUB-TRANTORQUE 2.250	2
9	58710	SHAFT-FLAIL TUBE	2
10	58459	HUB-TRANTORQUE 1.750 HD	2
11	68445	SHAFT-IDLER	1
12	64184	RING-RETAINING 1.750	1
13	64163	HUB-TRANTORQUE 1.750 X 3.375	1
14	1011599	BOLT-HEX: .38 X .75 NC GR5 ZP	3
15	1011586	WASHER-LOCK: .38 ZP	3
16	68553	BUSHING-FLAIL 10.5"	18
17	68549	WLDMT-FLAIL ROD CUP	18
18	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	28
19	306377	SPACER 0.725"	12
20	68479	FLAIL CIUP 8"	54
21	68546	SPACER 1.45"	48
22	58680	FLAIL-STEEL	20
23	68426	SPACER-POLYURETHANE L KNIFE	20
24	65825	BOLT-HEX: .63 X 3.25 NC FR5 ZP	10
25	68427	BUSHING-L KNIFE	10



FLAIL TUBE MOUNTING - STEEL FRONT DRUM OPTION

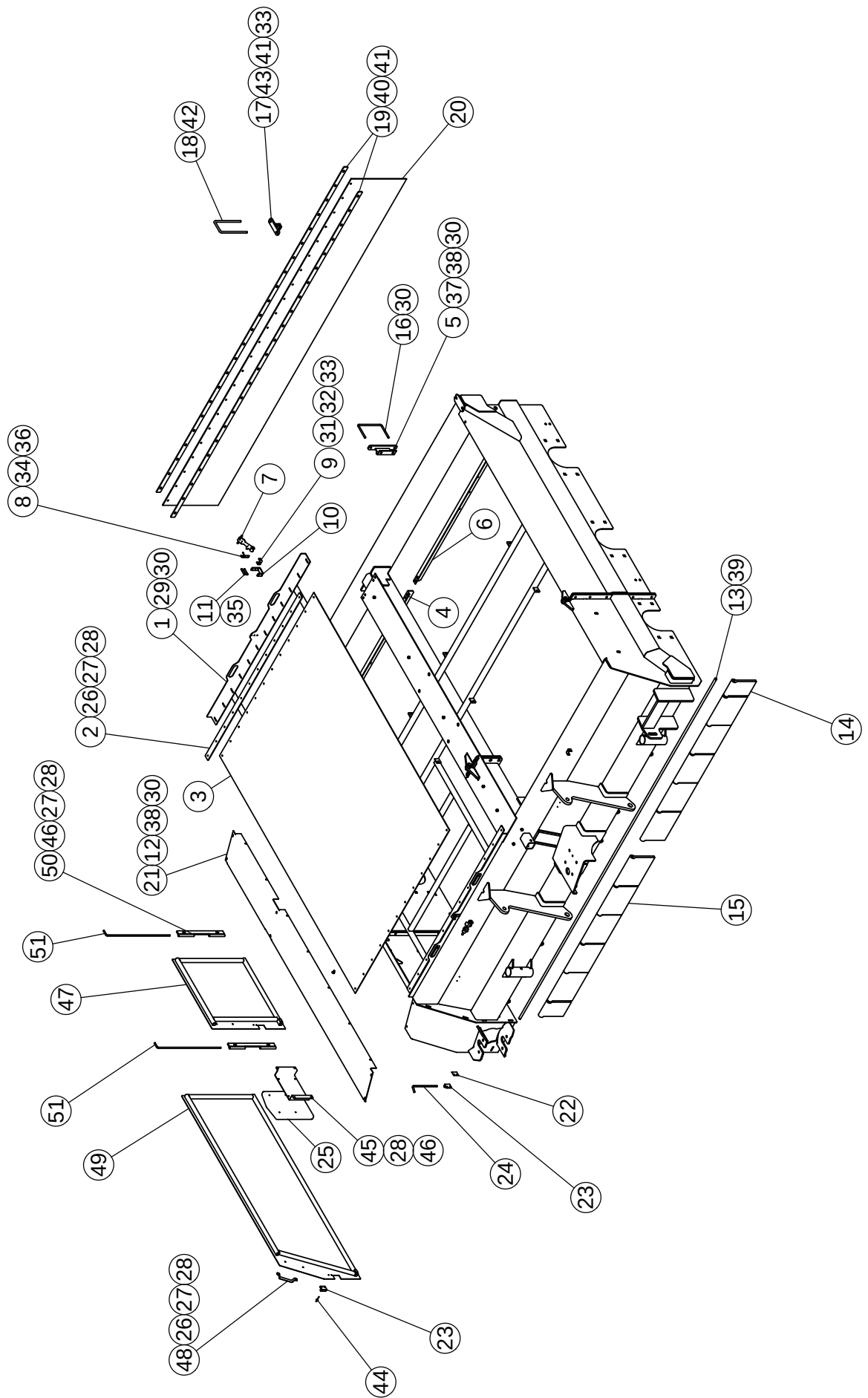
ITEM	PART NO.	DESCRIPTION	QTY
1	68244	WLDMT-BEARING PLATE	3
2	52382	SEAL PROTECTOR 1.75	3
3	52404	BEARING-FLANGE 1.75	2
4	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	12
5	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	12
6	1014349	BOLT-HEX: .63 X 1.50 NC GR5 ZP	16
7	1013024	WASHER-FLAT: .63 ZP	16
8	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	16
9	63506	BEARING-FLANGE 1.75 N-SEAL	1
10	68462	WLDMT-IDLER SHIELD	3
11	1011586	WASHER-LOCK: .38 ZP	6
12	1011599	BOLT-HEX: .38 X .75 NC GR5 ZP	6
13	51809	WLDMT-SHIELD ANITWRAP (NARROW)	3



DOORS AND SHIELDS

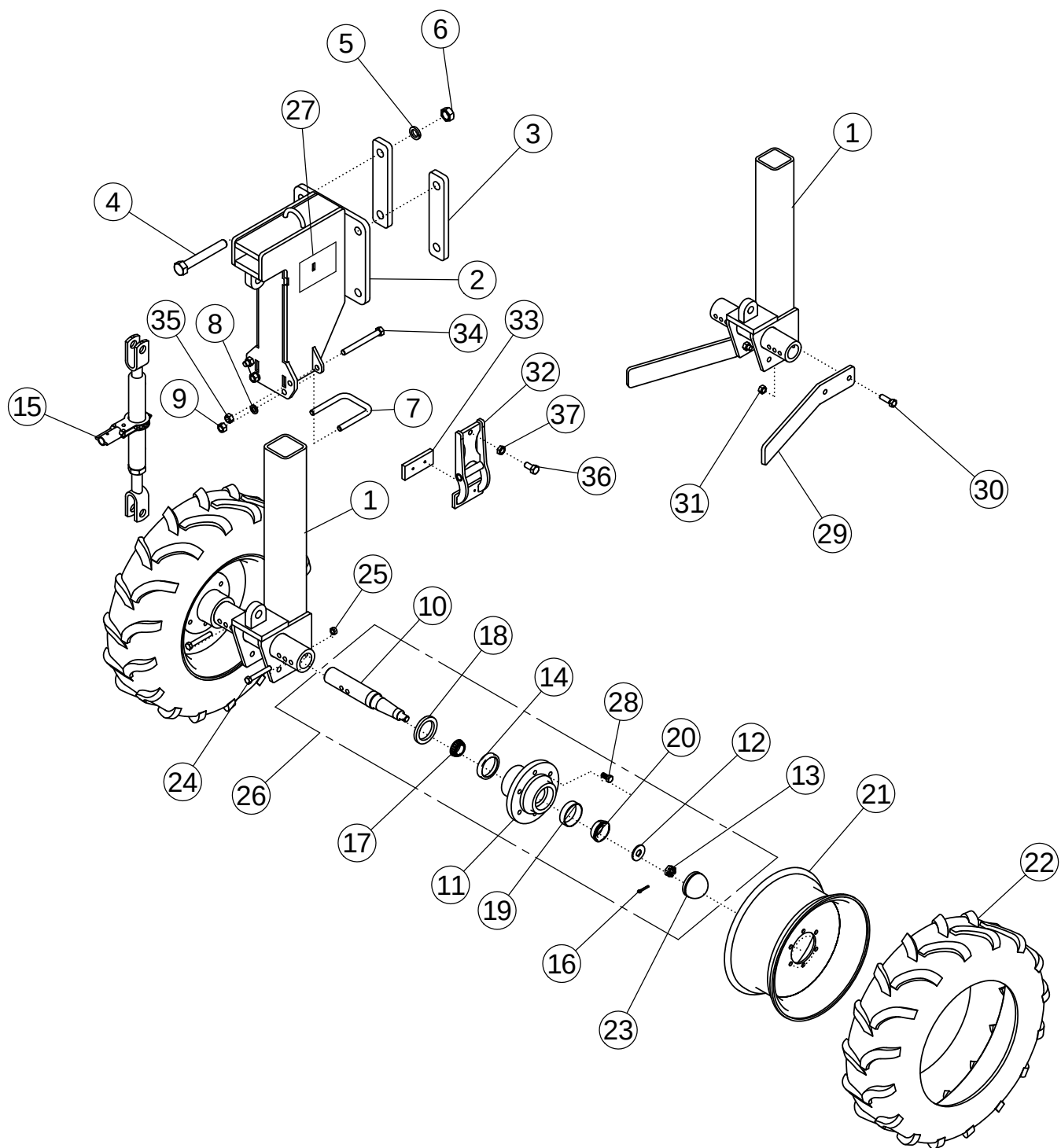
ITEM	PART NO.	DESCRIPTION	QTY
1	68317	WLDMT-TOP DOOR DEF 9R	2
2	68321	BRACKET-BOLTING 9R	2
3	305095	TARP 6R45 STD	1
4	305089	PLATE-DOOR CROSS 6R45 RH	1
5	69111	WLDMT-DOOR SUPPORT	1
6	305088	PLATE-DOOR CROSS 6R45 LH	1
7	52238	RUBBER HOOK LARGE	2
8	52239	HOOD BRACKET-LARGE	2
9	52237	ANCHOR BRACKET-LARGE ZP	1
10	68320	SHEET-TARP BRACKET	1
11	305392	TUBE-TARP BRACKET STIFFENER ZP	4
12	1011601	BOLT-HEX: .38 X 1.25 NC GR5 ZP	4
13	305092	SHAFT-RETAINING SHIELD 6R45	1
14	64693	FLAP-RUBBER HALF	3
15	64648	FLAP-RUBBER	10
16	64244	U-BOLT: .375 X 5.125 X 8.063 X 5.125	2
17	63448	WLDMT-REAR FLAP MOUNT	4
18	63458	U-BOLT: .50 X 9.25 X 4.00 X 9.25 ZP	4
19	305094	BAR-REAR FLAP 6R45	2
20	305093	FLAP-REAR 6R45	1
21	68201	PANEL-TOP SHIELD	1
22	69141	PLATE-DOOR LATCH SPACER	2
23	69140	WLDMT-DOOR LATCH ZP	4
24	51304	DOOR LOCK ZP	2
25	64635	CASE-MANUAL STORAGE	1
26	1011595	BOLT-HEX: .25 X .75 NC GR5 ZP	40
27	1020416	WASHER-FLAT: .25 ZP	53
28	1030946	NUT-TOPLOCK: .25 NC GR5 ZP	57
29	1011725	BOLT-HEX: .38 X 2.00 NC GR5 ZP	8
30	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	16
31	1011597	BOLT-HEX: .31 X .75 NC GR5 ZP	2
32	1011285	BOLT-HEX: .31 X 2.00 NC GR5 ZP	4
33	1030700	NUT-TOPLOCK: .31 NC GR5 ZP	22
34	1013462	SCREW-R-H-SL: .19 X .50 NC GR2	6
35	305393	SCREW-F-H-S-C: 10-24 X 3.50 NC	4
36	1026591	NUT-K-LOCK: #10-24 NC GR2 ZP	10
37	59488	BOLT-CRG: .38 X 1.00 NC GR5 ZP	8
38	1011828	WASHER-FLAT: .38 ZP	16
39	1012375	PIN-COTTER: .19 X 1.50 ZP	2

CONTINUE



DOORS AND SHIELDS (CONTINUED)

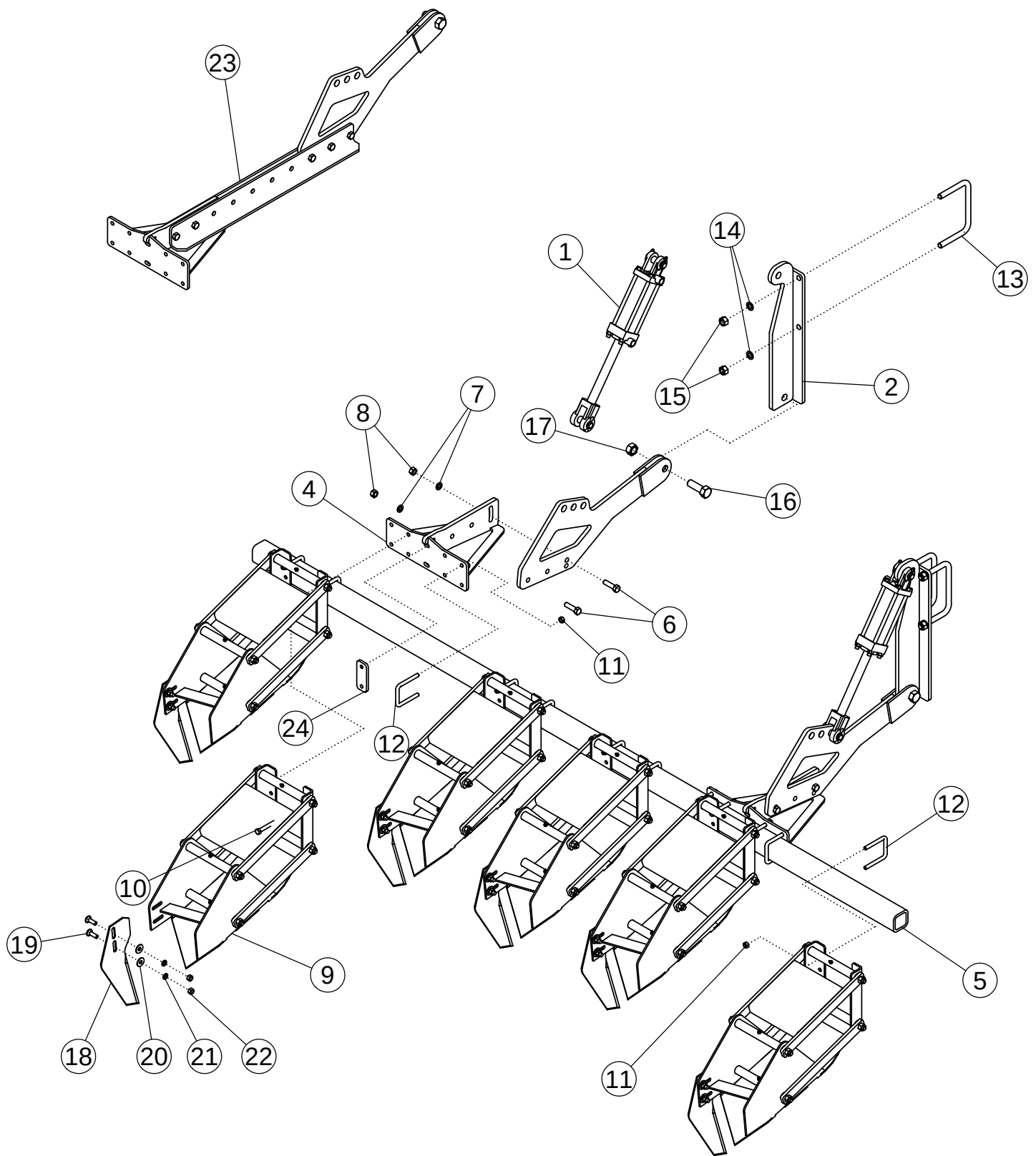
ITEM	PART NO.	DESCRIPTION	QTY
40	1011598	BOLT-HEX: .31 X 1.00 NC GR5 ZP	16
41	1011583	WASHER-FLAT: .31 ZP	40
42	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	8
43	1013424	BOLT-HEX: .31 X 1.75 NC GR5 ZP	4
44	1011974	RIVET-POP: .19 X .550 ZP	4
45	68324	PLATE-DEF MANUAL CASE	1
46	68602	BOLT-CRG: .25 X .75 NC GR5 ZP	17
47	305316	WLDMT-REAR SIDE DOOR DEF 6R	1
48	68715	HANDLE-GRAB DOOR	2
49	305317	WLDMT-FRONT SIDE DOOR DEF 6R	1
50	72680	WLDMT-DOOR HINGE	2
51	51303	DOOR HINGE ROD ZP	2



STANDARD REAR STRUTS - 7.60 X 15 TIRES

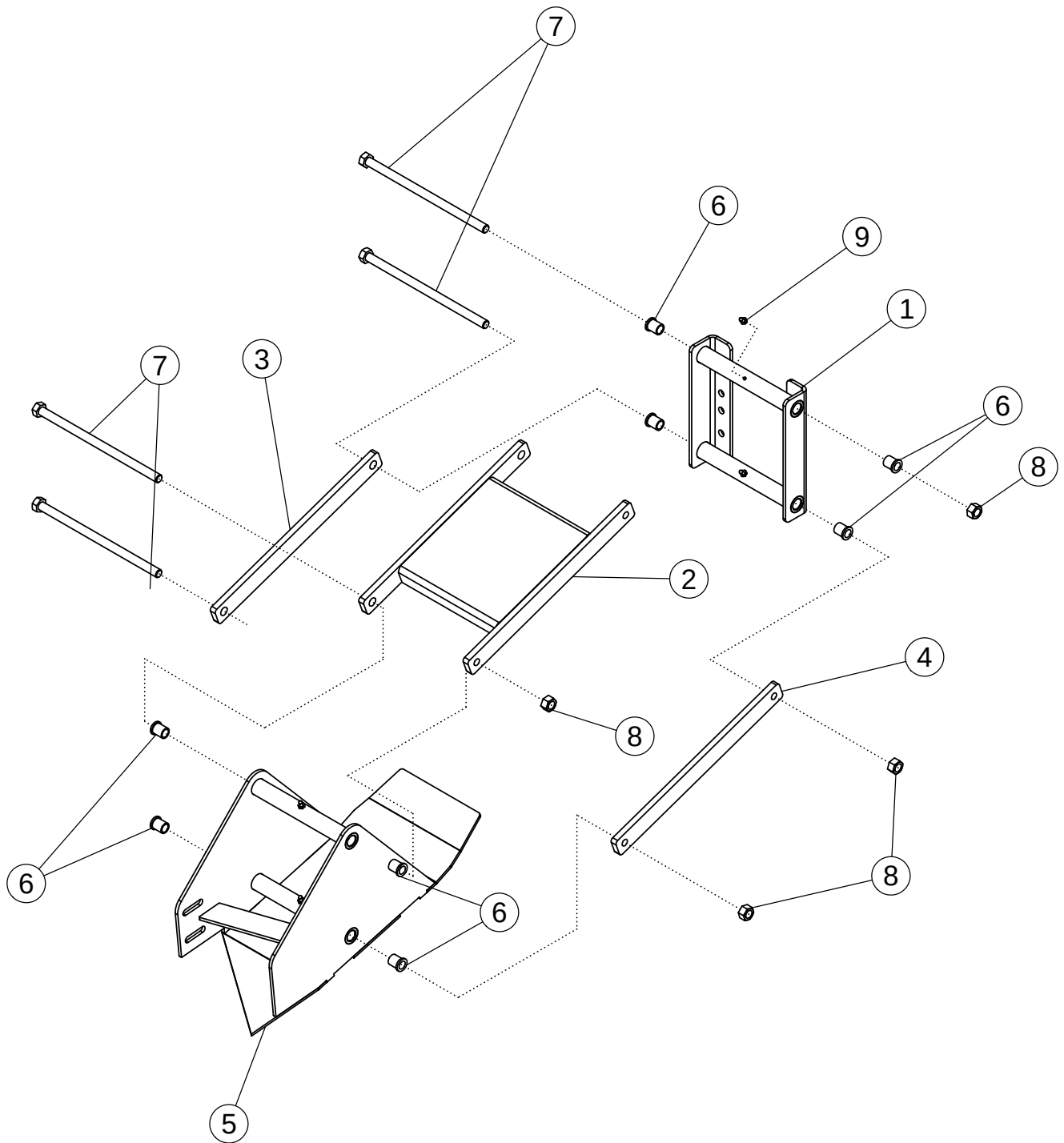
ITEM	PART NO.	DESCRIPTION	QTY
1	58281	WLDMT-SPINDLE HOUSING	1
	64402	WLDMT-SPINDLE HOUSING- 6" OFFSET RH	1
	64406	WLDMT-SPINDLE HOUSING- 6" OFFSET LH	1
2	63559	WLDMT-STD STRUT UPPER	1
3	58408	BAR - BOLTING	2
4	1018839	BOLT-HEX: 1.00 X 7.00 NC GR8 ZP	4
5	1013539	WASHER-LOCK: 1.00 ZP	4
6	1012664	NUT-HEX: 1.00 NC GR2 ZP	4
7	60547	U-BOLT: .63 X 5.25 X 4.00 X 5.25	1
8	1011813	WASHER-LOCK: .63 ZP	2
9	1011578	NUT-HEX: .63 NC GR2 ZP	2
10	52138*	SPINDLE	2
11	52247*	HUB-WHEEL 6-BOLT	2
12	1012377*	WASHER-SPINDLE: .81 X 2.00 NP	2
13	1012376*	NUT-SLOTTED: .75 NF GR5 NP	2
14	52243*	CUP-BEARING INNER	2
15	52407	RATCHET JACK-PAINTED	1
16	1012375*	PIN-COTTER: .19 X 1.50 NP	2
17	52245*	CONE-BEARING INNER	2
18	52242*	SEAL	2
19	52244*	CUP-BEARING OUTER	2
20	52246*	CONE-BEARING OUTER	2
21	52411	WHEEL 6.00-15 6 BOLT	2
22	52410	TIRE 7.60-15 I-3 6 PLY	2
	68974	TUBE-REPAIR 7.60-15 (NOT SHOWN)	AR
23	52241*	CAP-HUB	2
24	1011612	BOLT-HEX: .50 X 3.50 NC GR5 ZP	2
25	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	2
26	52116	ASSY HUB & SPINDLE	2
27	52248	DECAL-CAUTION	1
28	1013426*	BOLT-LUG: .50 X 1.00 NF GR5 ZP	12
29	305642	PLATE-SCRAPER 7.6-15 DEF	2
30	1011623	BOLT-HEX: .63 X 2.00 NC GR5 ZP	4
31	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	4
32	69956	WLDMT- DEF STRUT CLAMP	2
33	69971	PLASTIC-STRUT CLAMP	2
34	1013068	BOLT-HEX: .63 X 6.00 NC GR5 ZP	2
35	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	2
36	1030703	BOLT-HEX: .63 X 1.25 NF GR5 ZP	2
37	66336	NUT-JAM: .63 NF GR2 ZP	2
38	69987	SCREW-MACH: FH-TORX .25-20 X 1.00 (NOT SHOWN)	4

* Items are included in Item 26



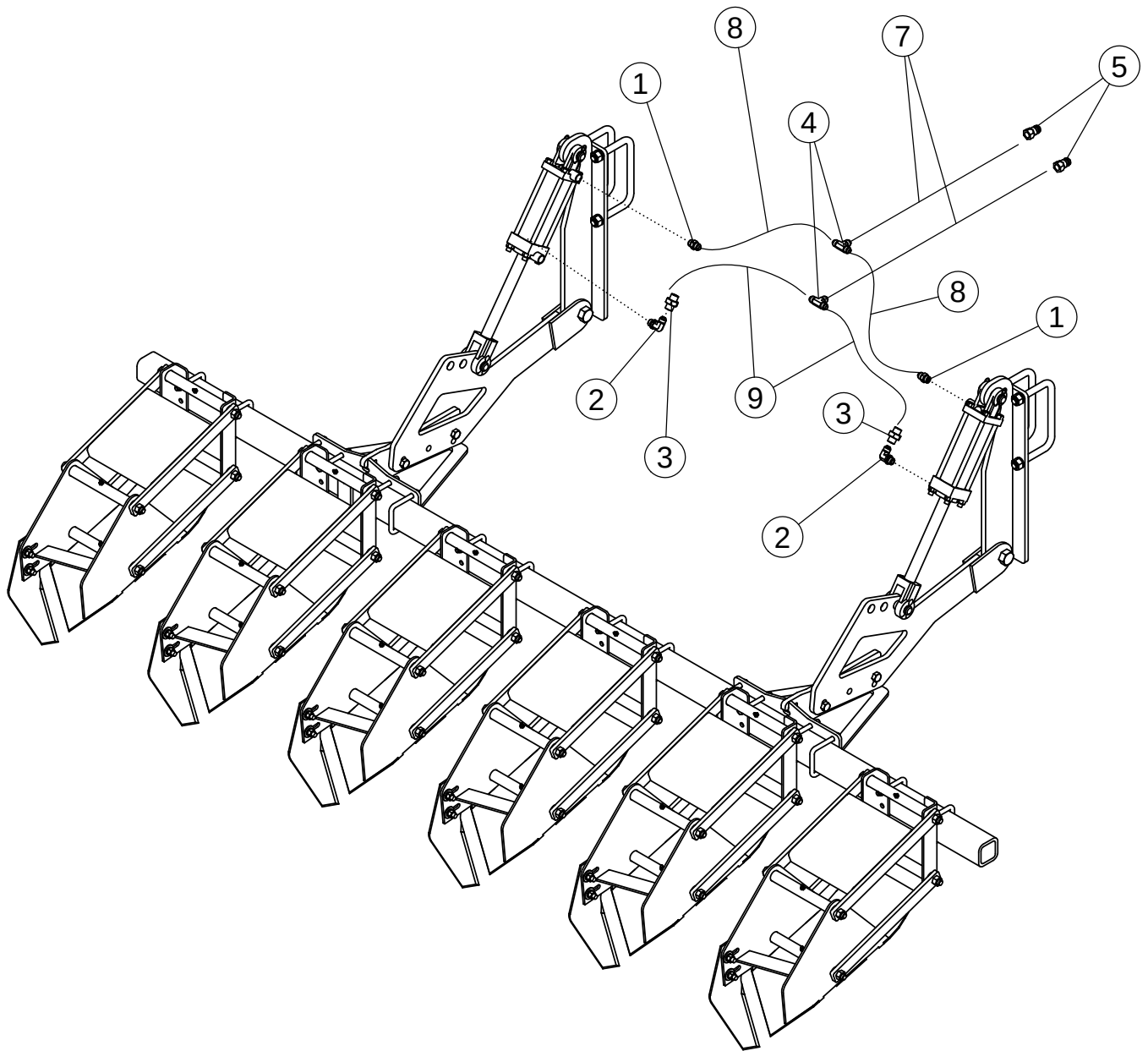
SCALPER BAR ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY
1	58890	CYLINDER HYDRAULIC 3 X 8	2
	301314	SEAL KIT FOR 58890 UNIVERSAL	
2	68239	WLDMT - MOUNT	2
3	69126	WLDMT-SCALPER ARM MNT	2
4	69127	WLDMT-BAR MNT BRACKET	2
5	306359	TUBE-SCALPER BAR 5R	1
6	1017526	BOLT-HEX .63 X 2.25 NC GR5 ZP	4
7	1011813	WASHER-LOCK: .63 ZP	4
8	1011578	NUT-HEX: .63 NC GR2 ZP	4
9	63462	ASSY-SCALPER BASKET	6
10	1013682	BOLT-HEX: .50 x 4.50 NC GR5 ZP	8
11	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	36
12	69954	U-BOLT: .50 X 4.50 X 3 X 4.50	14
13	56263	U-BOLT: .75 X 5.5 X 8 X 5.5	4
14	1012061	WASHER-LOCK: .75 ZP	8
15	1011620	NUT-HEX: .75 NC GR2 ZP	8
16	1018007	BOLT-HEX: 1.0 X 3.00 NC GR5 ZP	2
17	1016969	NUT-TOPLOCK: 1.00 NC GR5 ZP	2
18	51782	SCALPER KNIFE-HEAT TREAT	6
19	1011660	BOLT-CRG: .50 X 1.50 NC GR5 ZP	12
20	1014443	WASHER-FLAT: .50 ZP	12
21	1011581	WASHER-LOCK: .50 ZP	12
22	1011577	NUT-HEX: .50 NC ZP	12
23	305183*	PLATE-SCALPER EXTENSION	4
24	51551	BAR-BASKET MOUNTING	2



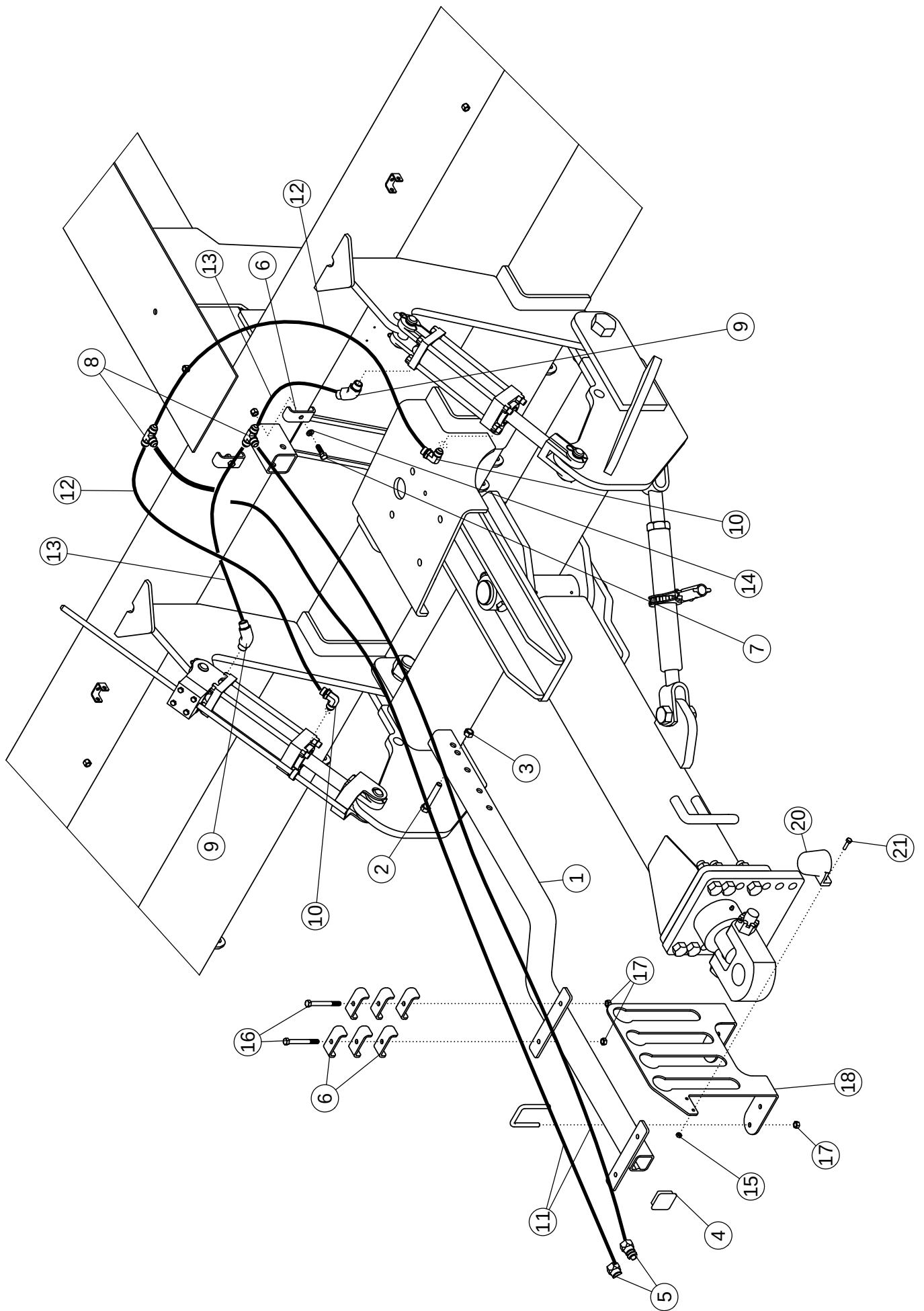
SCALPER BASKET

ITEM	PART NO.	DESCRIPTION	QTY
1	63551	WLDMT-BASKET MOUNT	1
2	63556	WLDMT-UPPER LINK	1
3	63555	BAR-PARALLEL LINK	1
4	63463	BAR-LINK THREADED	1
5	63550	WLDMT-BASKET FRAME	1
6	306080	BUSHING-FLANGE: .628 X 8.16 X 1.4375L	8
7	306752	BOLT-HEX: .63 X 11.813 N GR5 ZP	4
8	59316	NUT-CENTERLOCK: .625 NC GR5 ZP	4
9	1011748	ZERK-GREASE .25 UNF STRAIGHT	4



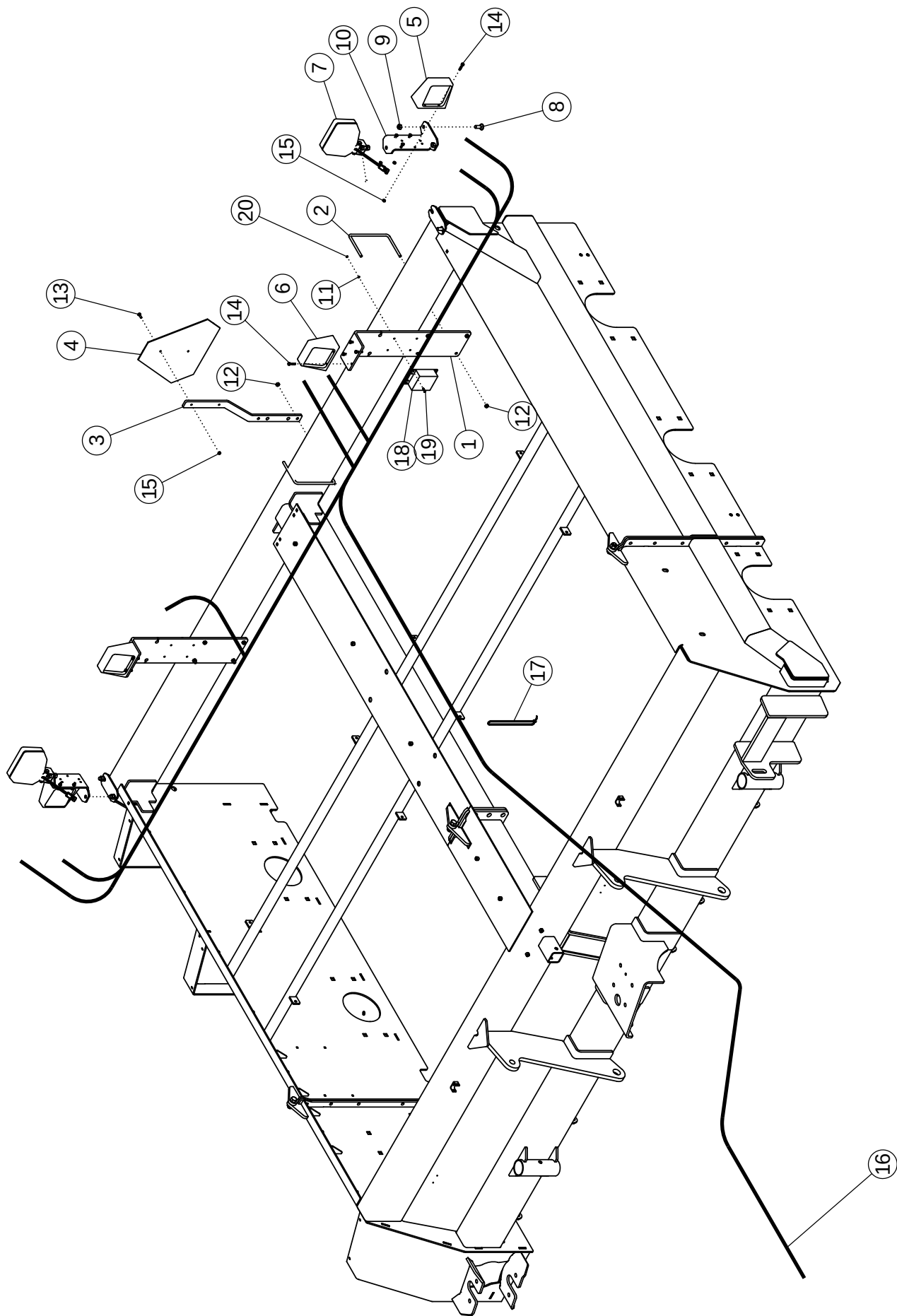
SCALPER HYDRAULICS

ITEM	PART NO.	DESCRIPTION	QTY
1	56226	FTG-ADAPTER: 8MB-8MJ	2
2	58560	FTG-ELBOW: 8MB-8MJ-90	2
3	1019844	FITTING-RESTRICTOR (8FJ-8MJ .090)	2
4	57667	FTG-TEE: 8MJ-8MJ-8MJ	2
5	36290	PIONEER TIP 8015-10 (#8 ORB)	2
6	34076	HOSE: .38 X 216 8FJX-8MB	2
7	68247	HOSE: .38 X 060 8FJX-8FJX	2
8	68248	HOSE: .38 X 068 8FJX-8FJX	2



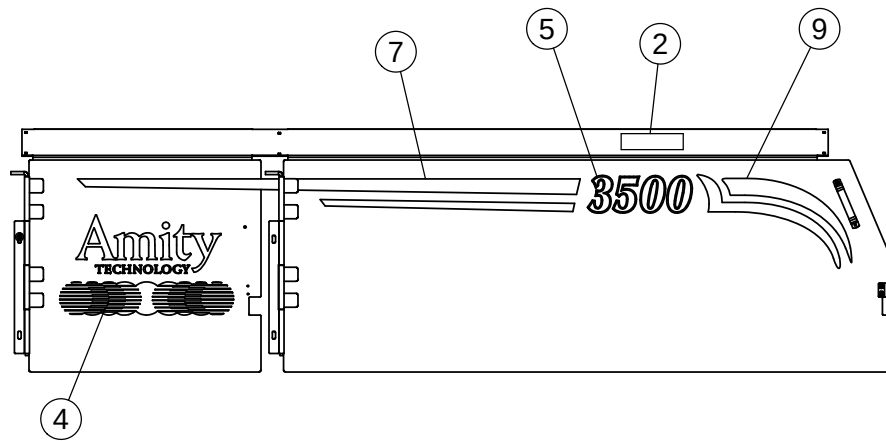
HITCH HYDRAULICS

ITEM	PART NO.	DESCRIPTION	QTY
1	301210	WLDMT-HYD HOSE HOLDER	1
2	1011611	BOLT-HEX: .50 X 3.00 NC GR5 ZP	1
3	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	1
4	301129	CAPLUG-2" SQ .188 WA	1
5	36290	PIONEER TIP 8010-15 (#8 ORB)	2
6	50714	CLAMP .50 ZP	14
7	1011601	BOLT-HEX: .38 X 1.25 NC GR5 ZP	2
8	57667	FTG-TEE: 8MJ-8MJ-8MJ	2
9	58515	FTG-ELBOW: 8MB-8MJ-45	2
10	58560	FTG-ELBOW: 8MB-8MJ-90	2
11	300053	HOSE: .50 X 108 8MB-8FJX	2
12	57000	HOSE .50 X 34 8FJX-8FJX	2
13	44174	HOSE: .50 X 24 8FJX-8FJX	2
14	1011586	WASHER-LOCK: .38 ZP	2
15	1030946	NUT-TOPLOCK: .25 NC GR5 ZP	2
16	58176	BOLT-HEX: .38 X 3.50 NC GR5 ZP	4
	1015174	BOLT-HEX: .38 X 2.50 NC GR5 ZP	
17	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	8
18	301900	PLATE-HYD HOSE HOLDER PIONEER TIP	1
19	33162	U-BOLT: .375 X 3 X 2 X 3	2
20	223329	HOLDER-LIGHT PLUG	1
21	1013423	BOLT-HEX: .25 X 1.00 NC GR5 ZP	2

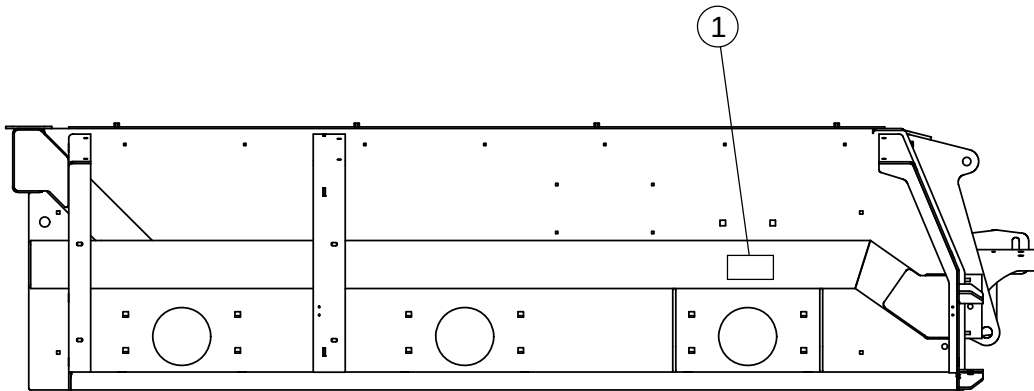


LIGHT KIT

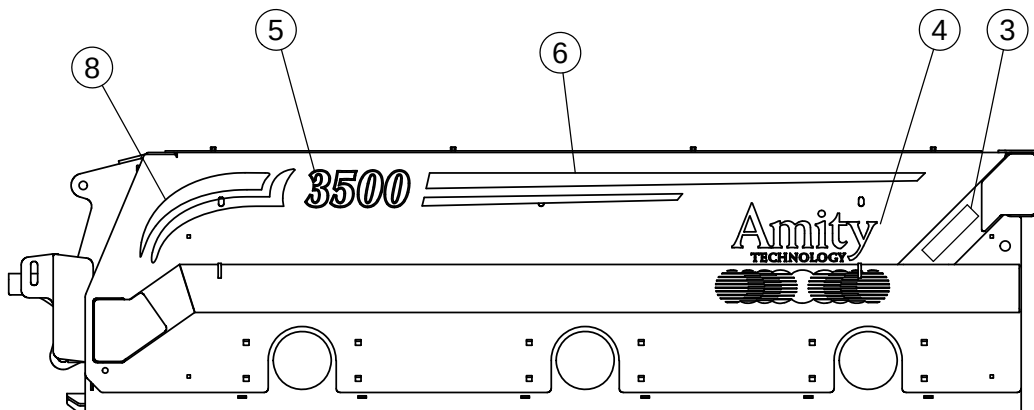
ITEM	PART NO.	DESCRIPTION	QTY
1	64287	PLATE-LIGHT BRACKET	2
2	64244	U-BOLT: .375 X 5.125 X 8.063 X 5.125	5
3	64246	MOUNT-SMV SIGN	1
4	65329	SIGN-SMV ASAE	1
5	65954	LAMP-AMBER TAIL	2
6	65953	LAMP-RED TAIL	2
7	62900	ASSY - LIGHT FLOOD W/CON	2
8	1023854	BOLT-CRG: .50 X 1.25 NC GR5 ZP	4
9	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	4
10	305208	PLATE-LIGHT BRACKET	2
11	65681	WASHER-LOCK: .19 ZP	4
12	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	10
13	1011595	BOLT-HEX: .25 X .75 NC GR5 ZP	2
14	1013940	BOLT-HEX: .25 X 1.25 NC GR5	16
15	1030946	NUT-TOPLOCK: .25 NC GR5 ZP	18
16	63873	HARNESS-DEFOLIATOR	1
17	1013122	TIE, CABLE	1
18	65341	MODULE-INTERFACE	1
19	0100615	BOLT-HEX: .19 X .75 NC GR5 ZP	4
20	1011588	NUT-HEX 10-24 NC GR2 ZP	4



RIGHT SIDE DOOR



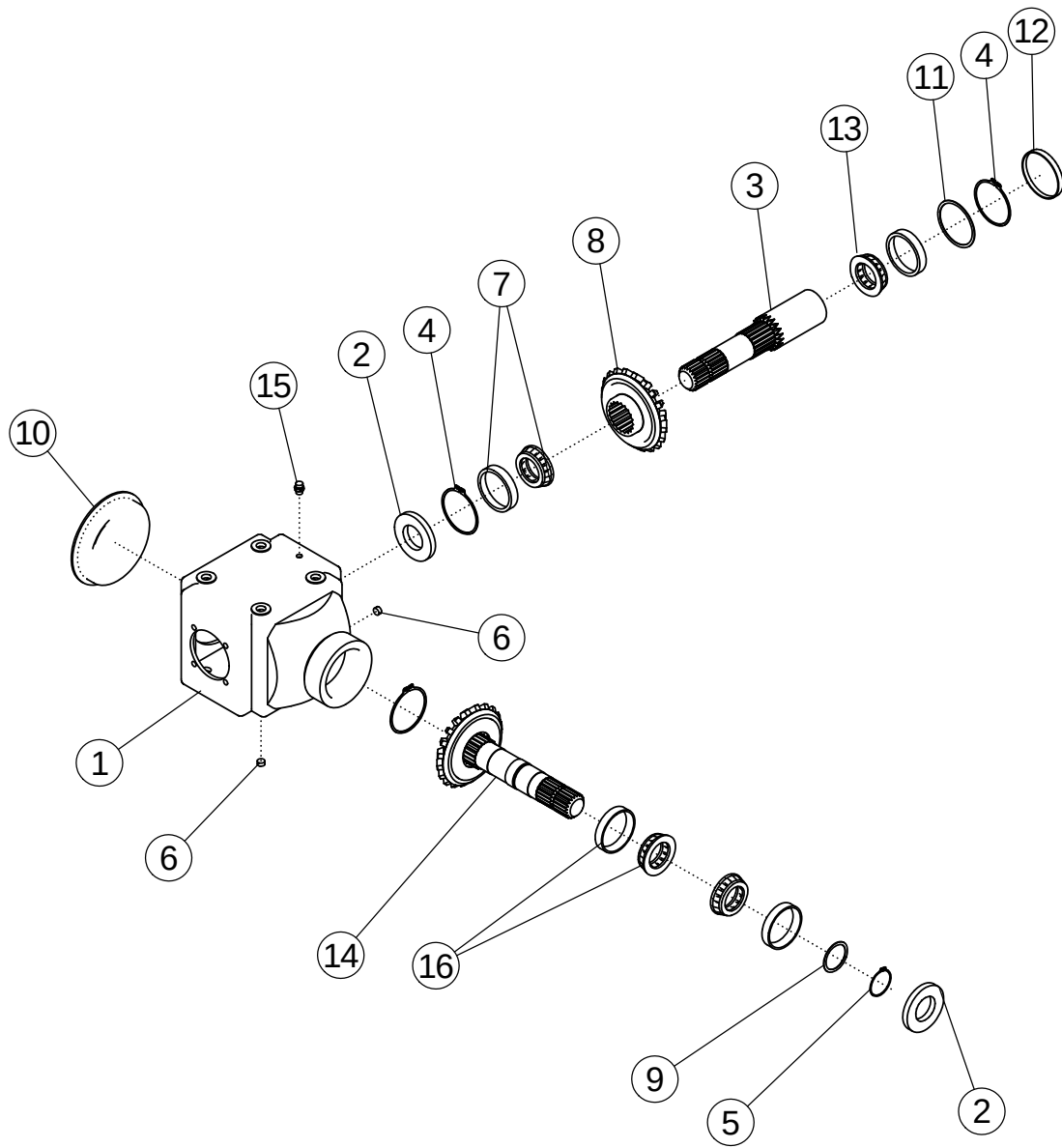
RIGHT SIDE
UNDERNEATH DOOR



LEFT SIDE

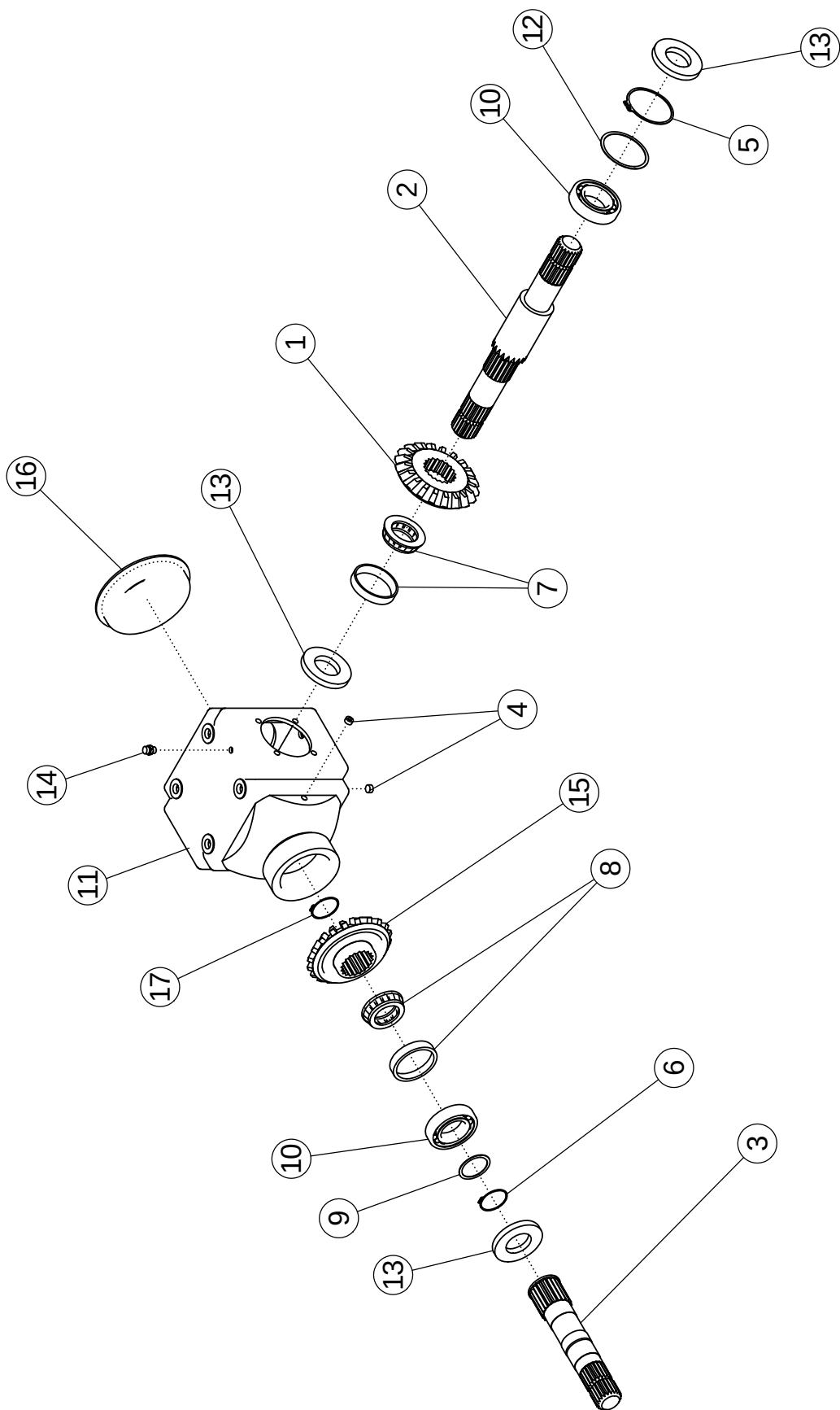
DECALS

ITEM	PART NO.	DESCRIPTION	QTY
1	52341	DECAL-WARNING SHIELDS	1
2	52329	DECAL-DANGER MOVING PART	1
3	65331	DECAL-YELLOW RETROFLECTIVE	2
4	69399	DECAL-AMITY LOGO 12X24	2
5	69400	DECAL-3300 6X12 (6R22,4R30)	2
	69402	DECAL-3500 6X12 (8R22, 6R30)	
	69403	DECAL-3600 6X12 (9R)	
	69404	DECAL-3700 6X12 (12R22, 8R30)	
	305692	DECAL-3750 6X12	
6	69406	DECAL-LH STRIPE	1
7	69408	DECAL-RH STRIPE	1
8	69405	DECAL-LH CURVE	1
9	69407	DECAL-RH CURVE	1



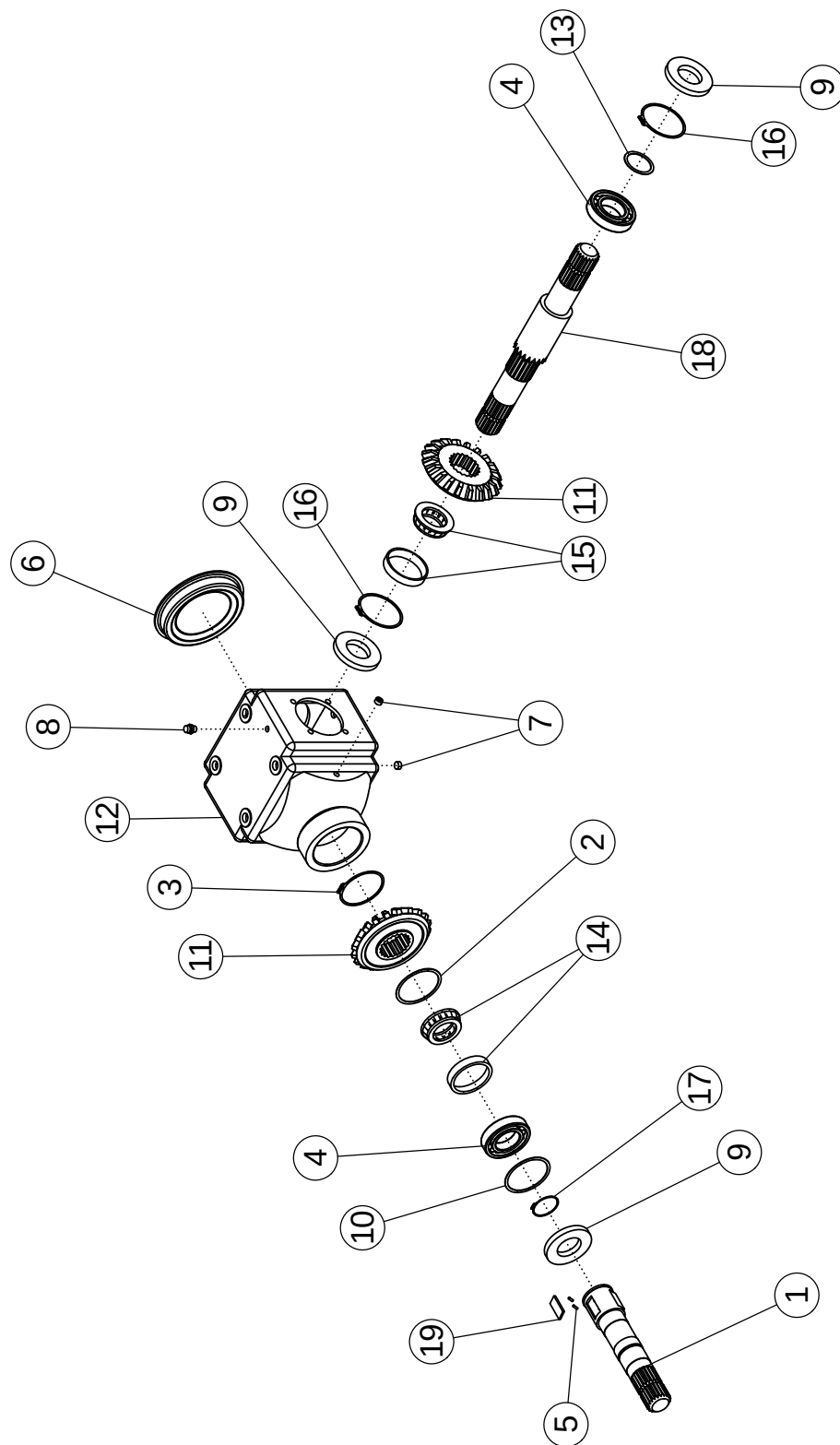
GEARBOX - L TYPE

ITEM	PART NO.	DESCRIPTION	QTY
--	52391	GEARBOX 1.57:1 COMPLETE	
--	52392	GEARBOX 1:1 COMPLETE	
1	59965	HOUSING GEARBOX	1
2	54214	OIL SEAL	2
3	54207	SHAFT	1
4	54210	SNAP RING	2
5	54209	SNAP RING	1
6	54215	OIL PLUG	3
7	54212	BEARING-TAPERED ROLLER	1
8	54227	GEAR CROWN (1.57:1 GEARBOX)	1
9	54218	SPACER RING -- .012 PER M THICKNESS	AR
	54219	SPACER RING -- .016 PER M THICKNESS	
	54220	SPACER RING -- .024 PER M THICKNESS	
	54221	SPACER RING -- .032 PER M THICKNESS	
	54222	SPACER RING -- .040 PER M THICKNESS	
	64421	KIT-SPACER RING (INCLUDES SPACERS IN ITEM 9)	
10	54208	PLATE-COVER	1
11	54223	SPACER RING -- .012 PER M THICKNESS	AR
	54224	SPACER RING -- .016 PER M THICKNESS	
	54225	SPACER RING -- .024 PER M THICKNESS	
	54226	SPACER RING -- .032 PER M THICKNESS	
	59958	SPACER RING -- 1.00 PER M THICKNESS	
	64422	KIT-SPACER RING (INCLUDES SPACERS IN ITEM 11)	
12	54217	CLOSING CAP	1
13	54211	BEARING BALL	2
14	54228	GEAR-PINION (1.57:1 GEARBOX)	1
15	54204	OIL BREATHER VENT PLUG	1
16	54213	BEARING-TAPERED ROLLER	2
	59962	BEVEL GEAR SET (INCLUDES ITEMS 8 AND 14)	



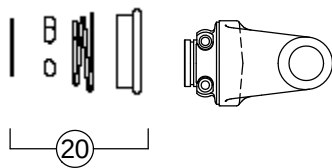
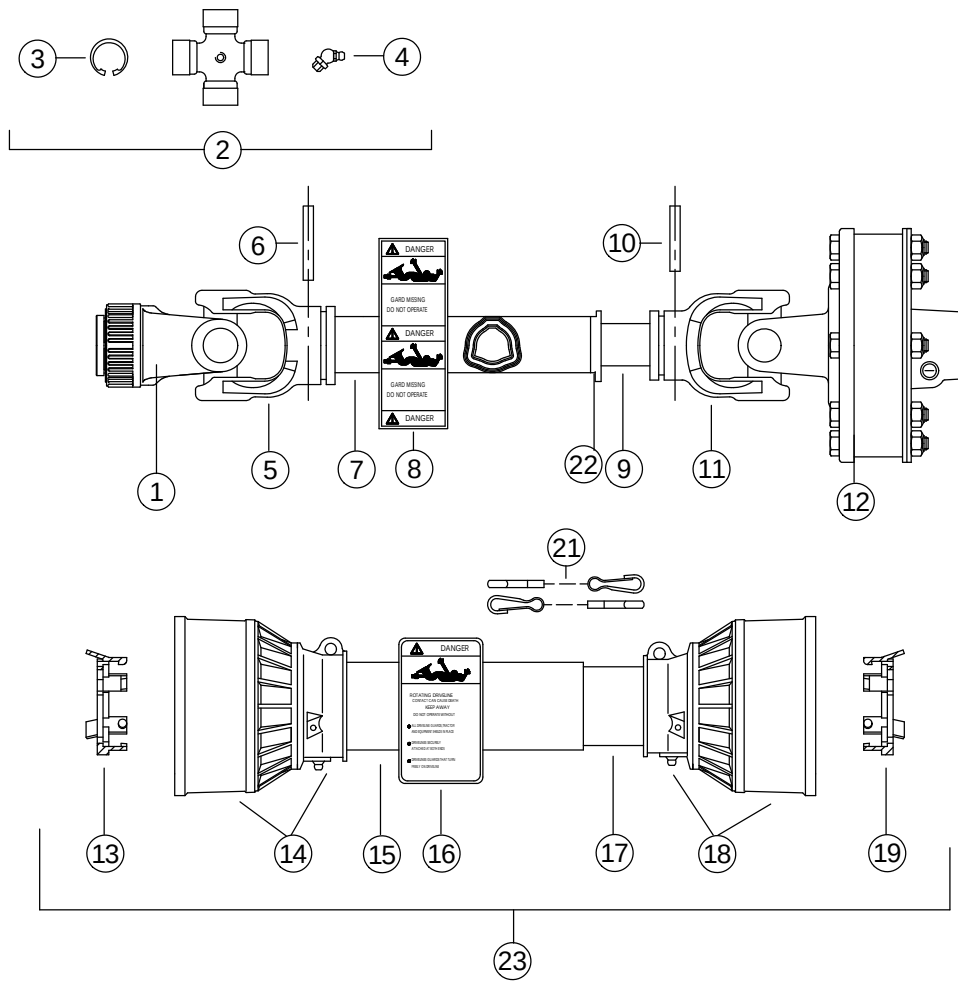
GEARBOX - T TYPE

ITEM	PART NO.	DESCRIPTION	QTY
--	52379	GEARBOX 1:1.57 COMPLETE With Steel Flails Only	
--	52393	GEARBOX 1.57:1 COMPLETE	
1	54229	CROWN (1.57:1 GEARBOX)	1
	54227	CROWN (1:1.57 GEARBOX)	
2	54230	THRU SHAFT	1
3	52431	OUTPUT SHAFT	1
4	54215	OIL PLUG	3
5	54210	SNAP RING	2
6	54209	SNAP RING	1
7	54212	BEARING TAPERED ROLLER	1
8	54213	BEARING TAPERED ROLLER	1
9	54218	SPACER RING -- .012 PER M THICKNESS	AR
	54219	SPACER RING -- .016 PER M THICKNESS	
	54220	SPACER RING -- .024 PER M THICKNESS	
	54221	SPACER RING -- .032 PER M THICKNESS	
	54222	SPACER RING -- .040 PER M THICKNESS	
	64421	KIT-SPACER RING (INCLUDES SPACERS IN ITEM 9)	
10	54211	BEARING BALL	2
11	59965	HOUSING GEARBOX	1
12	54223	SPACER RING -- .012 PER M THICKNESS	AR
	54224	SPACER RING -- .016 PER M THICKNESS	
	54225	SPACER RING -- .024 PER M THICKNESS	
	54226	SPACER RING -- .032 PER M THICKNESS	
	59958	SPACER RING -- 1.00 PER M THICKNESS	
	64422	KIT-SPACER RING (INCLUDES SPACERS IN ITEM 12)	
13	54214	OIL SEAL	3
14	54204	OIL BREATHER VENT PLUG	1
15	54227	CROWN (1.57:1 GEARBOX 52393)	1
	54229	CROWN (1:1.57 GEARBOX 52379)	
16	54208	PLATE-COVER	1
17	52521	SNAP RING	1
	59964	BEVEL GEAR SET (INCLUDES MATCHED ITEMS 1 AND 15)	



GEARBOX - T TYPE WITH OVERRUN

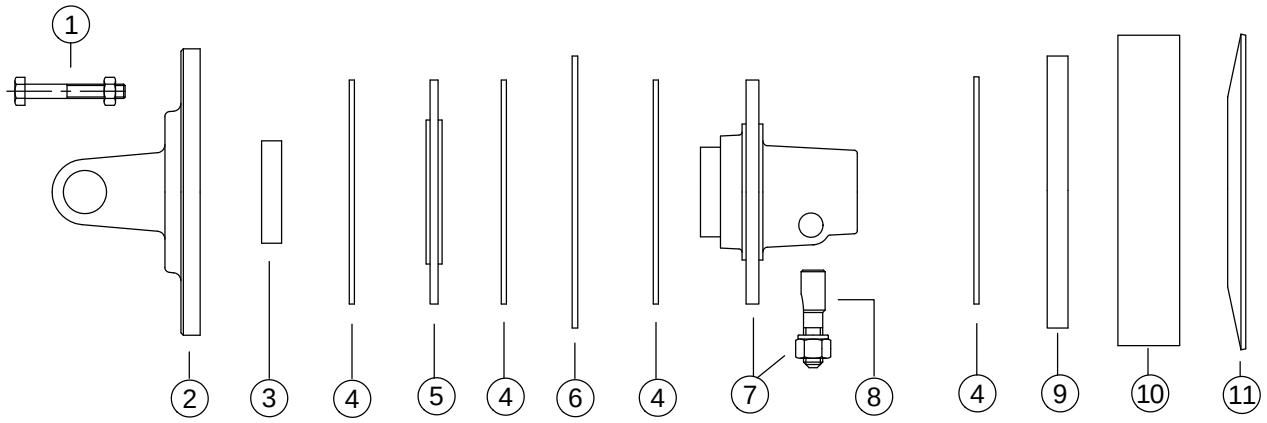
ITEM	PART NO.	DESCRIPTION	QTY
--	59189	GEARBOX 1:1 2-WAY WITH OVERRUN CLUTCH	1
1	59954	SHAFT-OUTPUT	1
2	59955	SPACER	1
3	59957	SNAP RING-CIRCLIP	1
4	54211	BEARING BALL	2
5	59960	SPRING-GEARBOX SHAFT	6
6	54208	PLATE-COVER	1
7	54215	OIL PLUG	2
8	54204	OIL BREATHER VENT PLUG	1
9	54214	OIL SEAL	3
10	54218	SPACER RING -- .012 PER M THICKNESS	AR
	54219	SPACER RING -- .016 PER M THICKNESS	
	54220	SPACER RING -- .024 PER M THICKNESS	
	54221	SPACER RING -- .032 PER M THICKNESS	
	54222	SPACER RING -- .040 PER M THICKNESS	
	64421	KIT-SPACER RING (INCLUDES SPACERS IN ITEM 10)	
11	59961	BEVELLED GEAR SET (2 MATCHED GEARS)	1
12	59953	HOUSING-GEARBOX	1
13	54223	SPACER RING -- .012 PER M THICKNESS	AR
	54224	SPACER RING -- .016 PER M THICKNESS	
	54225	SPACER RING -- .024 PER M THICKNESS	
	54226	SPACER RING -- .032 PER M THICKNESS	
	59958	SPACER RING -- 1.00 PER M THICKNESS	
	64422	KIT-SPACER RING (INCLUDES SPACERS IN ITEM 13)	
14	54213	BEARING TAPERED ROLLER	1
15	54212	BEARING TAPERED ROLLER	1
16	54210	SNAP RING	2
17	54209	SNAP RING	1
18	54230	THRU SHAFT	1
19	59956	PLATE-GEARBOX SHAFT	3



STANDARD PTO 1.375-21 #69679

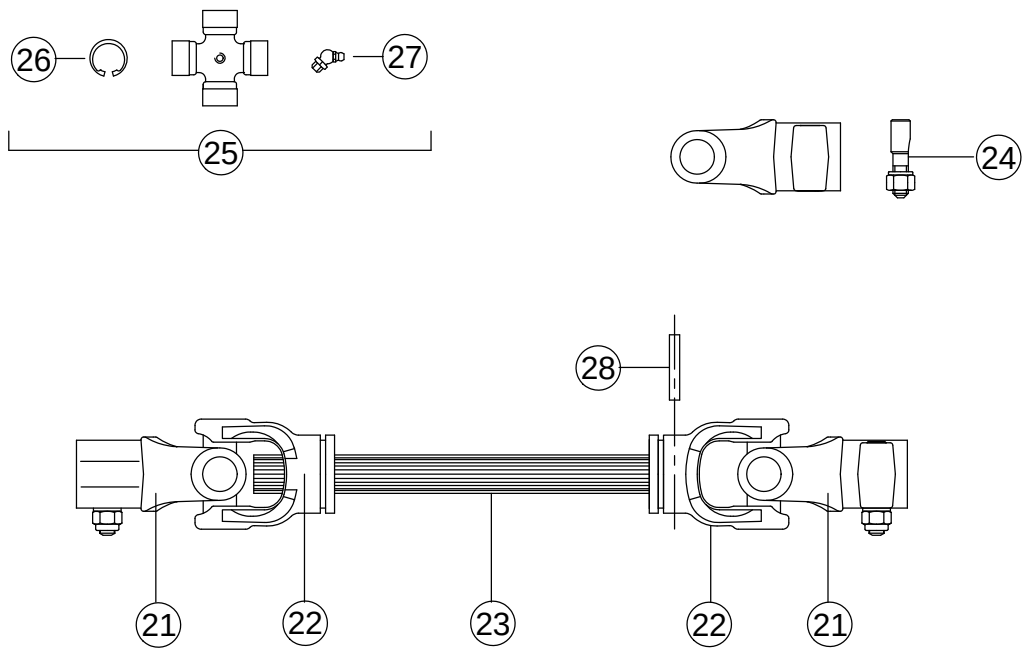
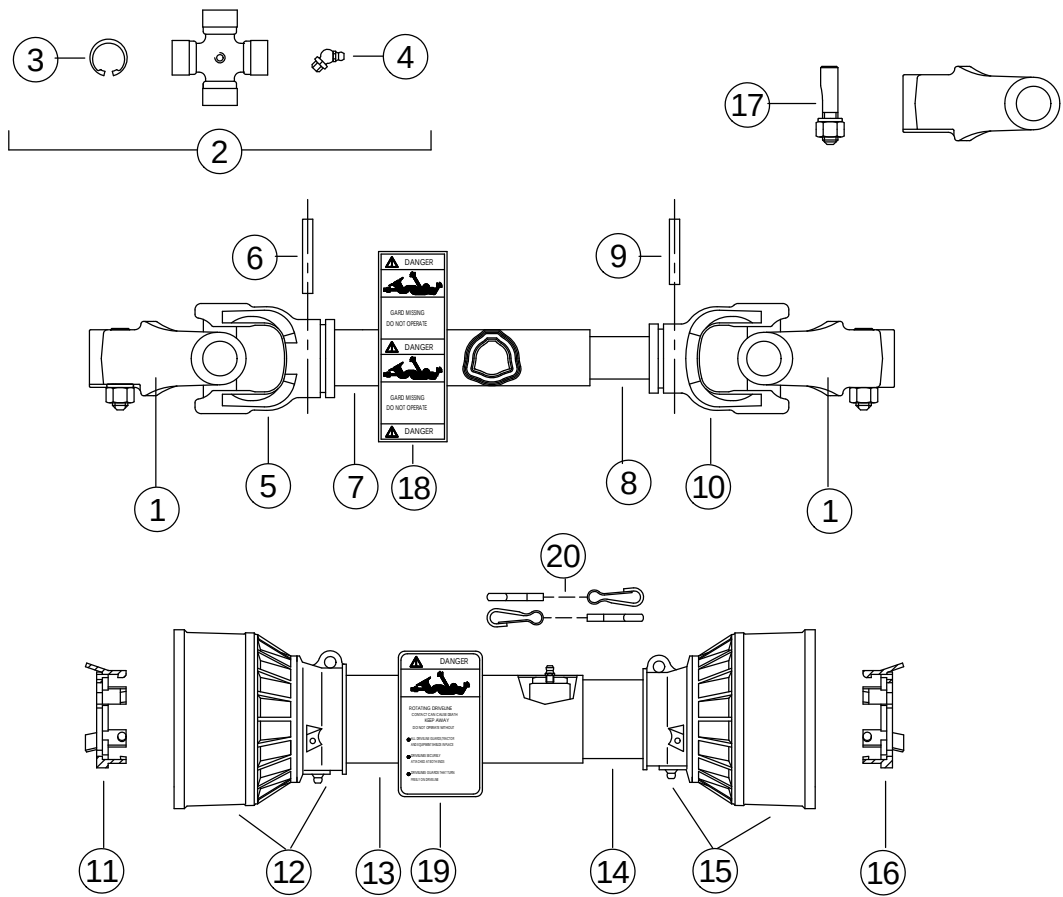
1.75-20 #69680

ITEM	PART NO	DESCRIPTION	QTY
1	54198	YOKE-STD 1.375	1
	69866	YOKE-STD 1.75	
2	54235	CROSS KIT	2
3	55361	CIRCLIP	8
4	63440	GREASE NIPPLE	2
5	54242	YOKE-OUTER TUBE	1
6	55364	FLEXIBLE PIN	1
7	69867	TUBE OUTER	1
8	63293	DECAL-DRIVELINE	1
9	69868	TUBE INNER	1
10	55367	FLEXIBLE PIN	1
11	54234	YOKE INNER TUBE	1
12	305198	CLUTCH-TORQUE LIMITER	1
13	54238	BRG RING-OUTER SHIELD	1
14	54199	SHIELD CONE-OUTER	1
15	69869	OUTER SHIELD	1
16	63294	DECAL-DRIVELINE	1
17	69870	INNER SHIELD	1
18	55320	CONE SET-INNER SHIELD	1
19	54240	BRG RING-INNER SHIELD	1
20	69871	KIT-BALL COLLAR 1.375	1
	69872	KIT-BALL COLLAR 1.75	
21	69873	CHAIN-COMPLETE	2
22	69874	COLLAR-GREASE	1
23	69875	KIT-SHIELD COMPLETE W/CHAINS	1



CLUTCH TORQUE LIMITER #305196(CV) & #305198(STD)

ITEM	PART NO.	DESCRIPTION	QTY
1	63300	SCREW	8
2	69693	YOKE-FLANGE (CV)	1
	69864	YOKE-FLANGE (STD)	
3	63295	BUSHING	1
4	69692	LINING	4
5	69858	PLATE-LINING	1
6	69859	PLATE-INNER	1
7	69860	HUB	1
8	68782	KIT-TAPER PIN	1
9	69861	PLATE-THRUST	1
10	69862	SPACER	1
11	305197	SPRING	1



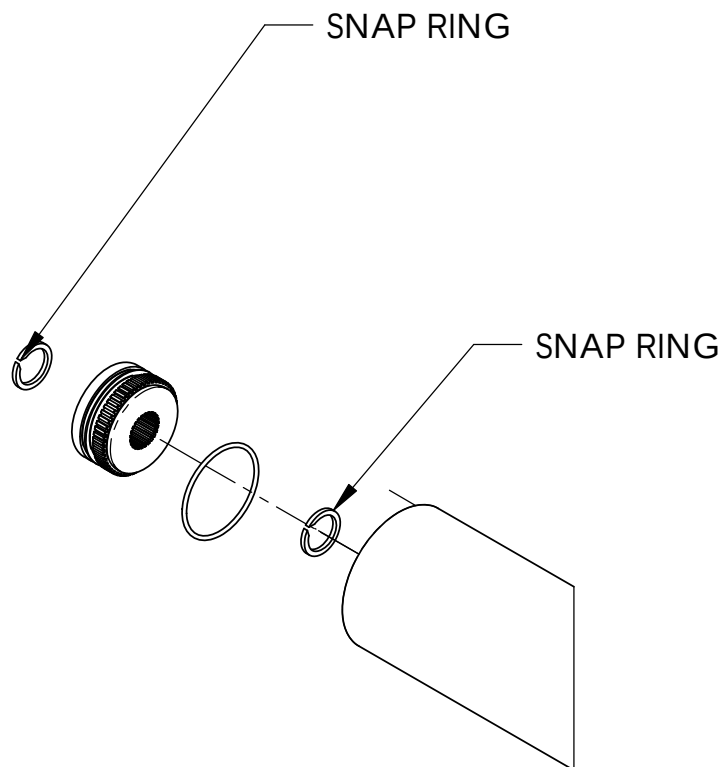
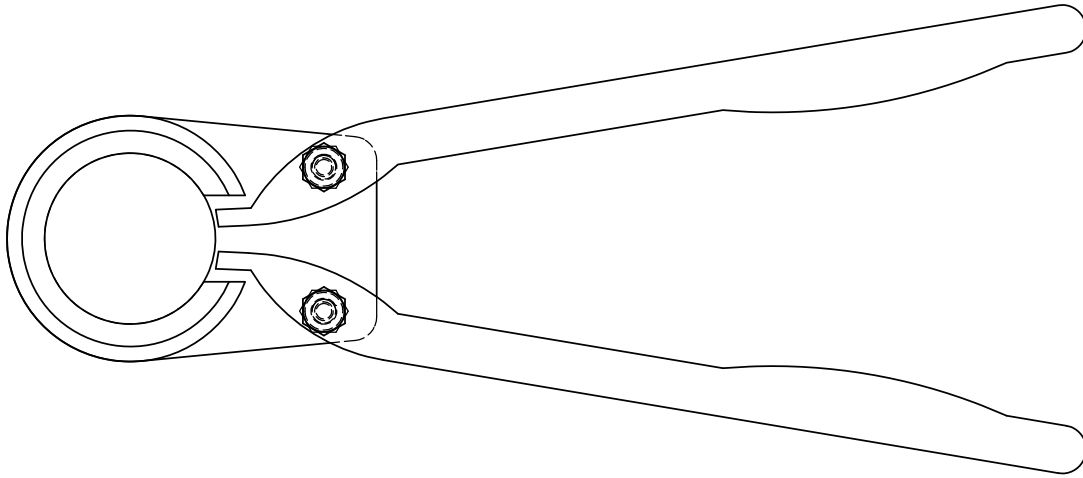
FRONT DRIVELINE #52399 & #68604

ITEM	PART NO.	DESCRIPTION	QTY	
			52399	68604
1	68731	TRACTOR YOKE	2	2
2	54235	CROSS KIT	2	2
3	55361	SNAP RING	8	8
4	63440	GREASE ZERK	2	2
5	54242	OUTER TUBE YOKE	1	1
6	55364	ROLL PIN	1	1
7	63595	OUTER DRIVE TUBE	1	-
	63602	OUTER DRIVE TUBE	-	1
8	63596	INNER DRIVE TUBE	1	-
	63603	INNER DRIVE TUBE	-	1
9	55367	ROLL PIN	1	1
10	54234	INNER TUBE YOKE	1	1
11	54238	BEARING RING - OUTER SHIELD	1	1
12	55374	OUTER SHIELD CONE	1	1
13	63597	OUTER SHIELD TUBE	1	-
	63604	OUTER SHIELD TUBE	-	1
14	63598	INNER SHIELD TUBE	1	-
	63605	INNER SHIELD TUBE	-	1
15	55320	INNER SHIELD CONE	1	1
16	54240	BEARING RING - INNER SHIELD	1	1
17	63594	TAPER PIN KIT	2	2
18	63293	DECAL-DRIVELINE	1	1
19	63294	DECAL-DRIVELINE	1	1
20	69873	CHAIN-COMPLETE (STD)	2	2

SIDE DRIVELINE #52397

ITEM	PART NO.	DESCRIPTION	QTY
21	68731	TRACTOR YOKE	2
22	54244	YOKE	2
23	63593	SHAFT-SPLINED	1
24	63594	TAPER PIN KIT	2
25	54235	CROSS KIT	2
26	55361	SNAP RING	8
27	63440	GREASE ZERK	2
28	63472	PIN-ROLL	1

69055 SNAP RING PLIERS



SHAFT REMOVED FOR CLARITY